

KIRAVANS

TM

T5 / T6 FLOORING KIT:

Every kit includes:

- ☐ 3 pieces of timber (these fit in the van with pre-drilled holes facing upwards)
- ☐ Packet of 18mm self tapping screws
- ☐ 2.5 metres self adhesive insulation
- ☐ Metal strip to cover the join with the cab floor
- ☐ 2.5mm Cobalt drill bit

Please store the timber flat and dry if you are not going to install it immediately.

Preparation:

1. Remove the original side step (it prises off) and rear door trim (screws off).
2. Remove the six load lashing points.
3. Remove the jack if fitted to wheel arch.
4. **Important:** The metal lip for attaching the bulk-head behind your cab seats must be removed. It is OK to leave a small upstand if you are simply grinding it off rather than cutting out the welds individually.
5. Clean your van floor as its the last chance you'll get :-).

Insulation:

1. Cut slices of insulation foam to fit between all of the floor ridges. Peel off the backing paper and stick them down.
2. Cut foam pieces to fill the larger gaps in the rear corners, similarly stick them down.
3. **Important:** do not stick foam over the top of the ridges anywhere, we want the floor timbers to lie directly on the ridges.

Fit the 16mm plywood timber in the van:

1. Front piece first - bring it into the van through your back-door.
2. **Important:** pre-drilled screw holes face upwards.
3. Rear pieces next - you may have to put the outside edges down first, then the centre lines down together.
4. Important: pre-drilled screw holes face upwards.
5. Check that the boards come together nicely in the middle and that nothing is preventing them butting up to each other neatly.
6. Using a 2.5mm drill bit (included), and screw driver, drill a pilot hole and screw down the boards with the self tapping screws (included).
7. Important: the pilot holes we have pre-drilled are located over the ridges in your van floor so the screws will be long enough. These will pull the sheets of plywood down onto the floor ridges so that a good tight fit is achieved and the sheets butt up against each other neatly

Finishing trims:

1. At this point it is best to apply your floor covering, once that is finished...
2. Use the **metal strip** to cover the join between cab and rear floors. Cut to length with a hack-saw to fit. It is pre-drilled, but you may want to add additional fixing points.

3. The **original side step** will not fit very well with a ply floor, but you can still use the old step if you pad under it with a piece of timber. However, we recommend replacing the original step with a new one specifically designed for ply floored-vans.
 - a. Replacement steps will simply press down into place.
4. The **rear door threshold trim** does not give a great finish once you have fitted a floor, it is definitely worth replacing it with a longer threshold designed for the ply floors. The replacement thresholds are wider and cover the finished floor edge very neatly.



Remove the lashing points and cut away the bulkhead lip before you start. It's fine like this photo shows



Remove side steps, rear door threshold, and jack before you begin



Ensure that the pre-drilled screw holes are all facing upwards when you have placed the boards into your van



Re-using the original side step will create a gap under the step which needs filled. Better to replace the step with one designed for ply floored vans



Rear door threshold trim ensures a tidy finish at the back of your van



Once fully installed you will have a clean, flat and solid floor to base the rest of your conversion onto.