

Ducato / Jumper / Boxer x-250 (since 2006) (UK RHD) Driver & Passenger Single swivel Fitting guide

CBT016G2-GB (RHD Driver)

CBT016D2-GB (RHD Passenger)

Kit includes:

- 6 Num: M8 x 20 Countersunk bolts
- 6 Num: M8 x 30 Countersunk bolts
- 6 Num: M8 Nyloc nuts
- Certificate of safety

Installation:

 **Lever is located in centre pointing downwards**

Tip: Apply loc-tite to each bolt to prevent loosening over time

1. 6 Num: M8 x 20mm countersunk bolts & down through lower plate to seat base and original nut.
2. Spacer on top of swivel.
3. 6 Num: M8 x 30mm countersunk bolts & nyloc nuts upwards through top plate, spacer & seat slides to nyloc nuts.
4. Seat rotates counter-clockwise.

Tips:

- Before fitting:** Swivel may not spin easily. This is because the grease on the mechanism can be quite sticky when new. Bolt the swivel to the seat base first and then you will be able to rotate it.
- Height adjustable seats:** If you have height adjustable seats, raise the seat up to prevent seat trim plastics catching on the swivel during rotation. If you tend to sit with the seat down low you may need to cut off some of the trim to make space for the release lever.
- When in use:** Do not sit on the seat while rotating. Your seat will rock a little now as it is attached in the centre rather than at all 4 corners, but it should not rattle.
- Safety:** Only drive with the seat facing forwards and locked into position.
- Certification:** All RIB swivels have been tested in-vehicle & approved by TUV.

