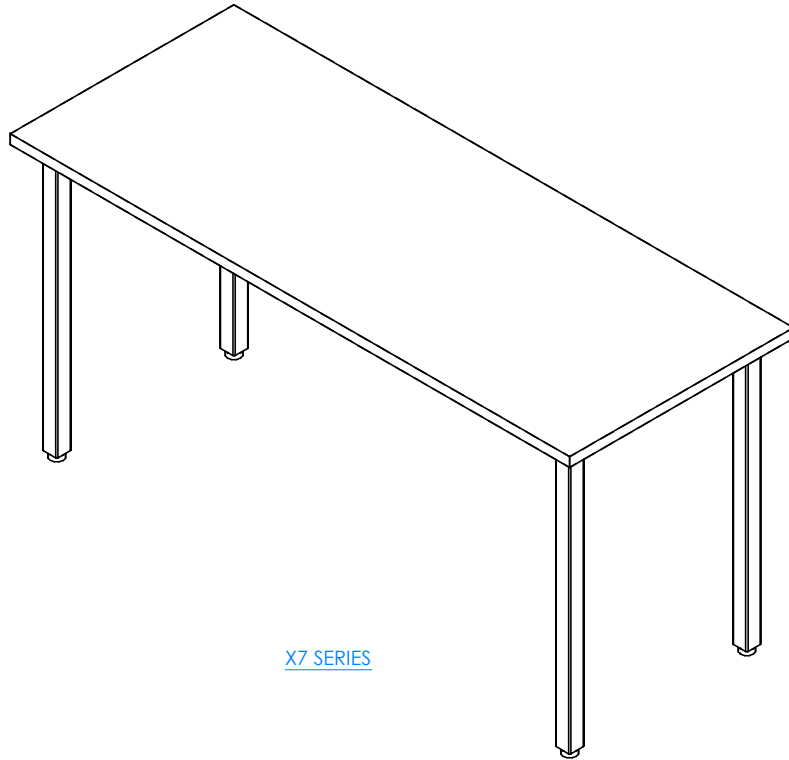
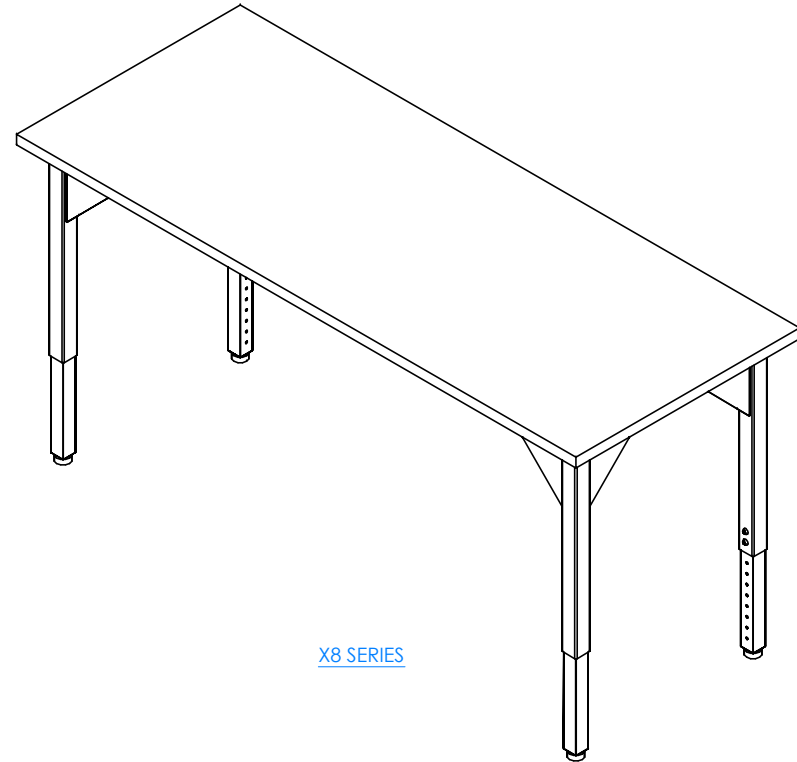


METAL ACTIVITY TABLE

X7000 & X8000 SERIES TABLES
ASSEMBLY INSTRUCTIONS



X7 SERIES



X8 SERIES

NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

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ANGLES: = ± 1°	APR BY:		DATE APR:	
CABINET SQUARENESS: = ± .0625				

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TITLE:
METAL ACTIVITY TABLE
ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	3/3/14	EMR	-
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
X7000 & X8000 SERIES TABLES	NTS	1 OF 9	REV A

TOOLS REQUIRED

1/2" WRENCH
1/2" SOCKET AND TORQUE WRENCH - OPTIONAL
1/8" ALLEN WRENCH

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP ASSEMBLY	VARIES	VARIES WITH STYLE	1
STEEL FRAME	VARIES	VARIES WITH STYLE	1
GUSSET - SEE NOTE	254681	GUSSET, LOBO TABLE, 4.5X4.5, SET OF 4	1
SILICONE	100711	SILICONE, SEALANT, CLEAR	1
LEG KIT - X7000 SERIES	249375	LEG KIT - FIXED HEIGHT LEGS	1
OR			
LEG KIT - X8000 SERIES	249374	LEG KIT - ADJ. HEIGHT LEGS	1

NOTE:

1. COMPONENTS VARY WITH STYLE OF TABLE PURCHASED.
 - 1.1. FRAME COLORS:
 - 1.1.1. BLACK
 - 1.2. TOP SELECTIONS:
 - 1.2.1. CHEMGUARD, PHENOLIC, 1 3/4" BUTCHER BLOCK MAPLE, EPOXY, SHOPTOP, OR HPL.
 - 1.3. HEIGHTS OF TABLE:
 - 1.3.1. X7 = 30"H
 - 1.3.2. X8 = ADJUSTABLE
2. GUSSETS ARE REQUIRED ON TABLES WITH PHENOLIC, EPOXY, OR BUTCHER BLOCK TOPS.
3. ****XX**** INDICATES ITEMS USED ONLY FOR ADJUSTABLE HEIGHT TABLES (X8000 SERIES).

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**METAL ACTIVITY TABLE
 TOOLS AND ASSEMBLY COMPONENTS**

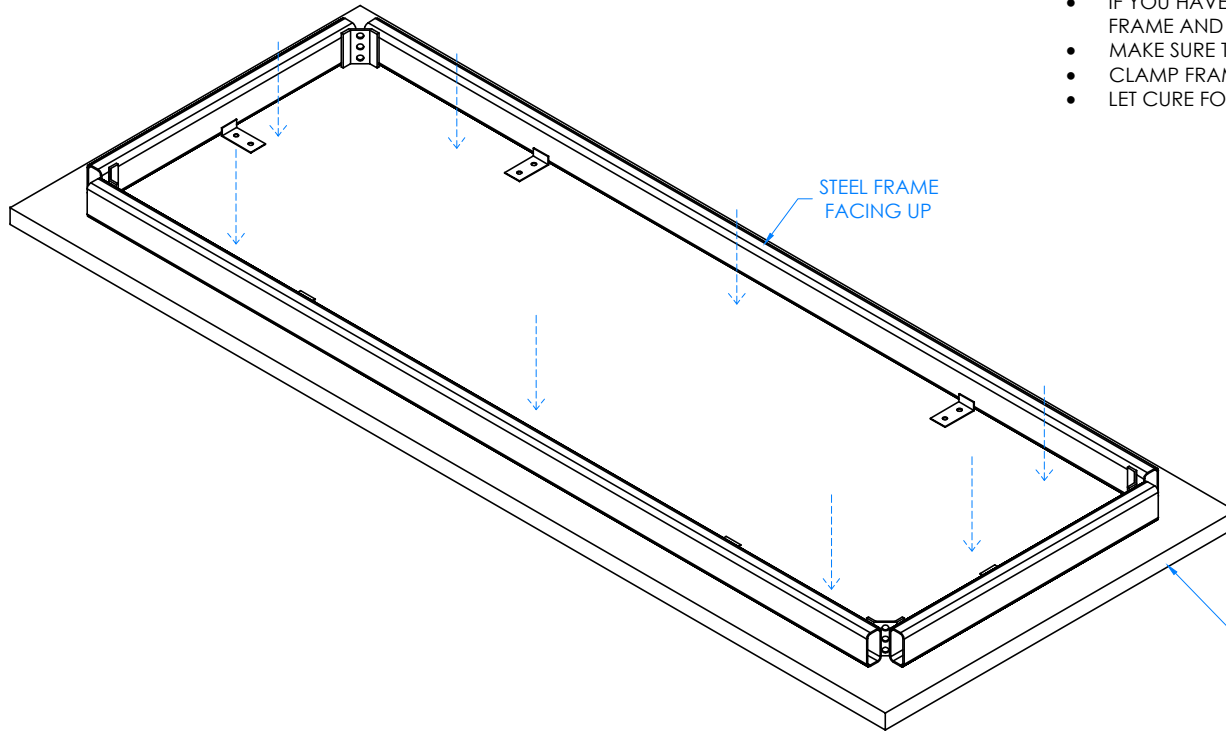
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REV.	DESCRIPTION	DATE	NAME	ECN NO.

REVISION LEVEL

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
X7000 & X8000 SERIES TABLES	NTS	2 OF 9	REV A

STEP 1:

- WITH PROPER OVERHANG (CENTERED ON TOP), ATTACH FRAME TO TOP.
- IF YOU HAVE AN HPL, CHEMGUARD, MAPLE, OR SHOPTOP, PRE-DRILL HOLES 7/8" DEEP IN TOP USING 1/8" DRILL BIT TO PREVENT CRACKING.
- PLEASE MEASURE PROPER DEPTH.
- IF YOU HAVE A PHENOLIC OR EPOXY TOP, APPLY SILICONE ADHESIVE TO STEEL FRAME AND PRESS FIRMLY ONTO TOP.
- MAKE SURE TOP IS CENTERED ON METAL FRAME.
- CLAMP FRAME TO TOP AND ALLOW TO SET.
- LET CURE FOR 6-12 HOURS.



****NOTE****
BE SURE TOP ASSEMBLY IS ON A CLEAN SURFACE TO PREVENT DAMAGE

NOTE:

1.

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TITLE:
METAL ACTIVITY TABLE
ASSEMBLY INSTRUCTIONS

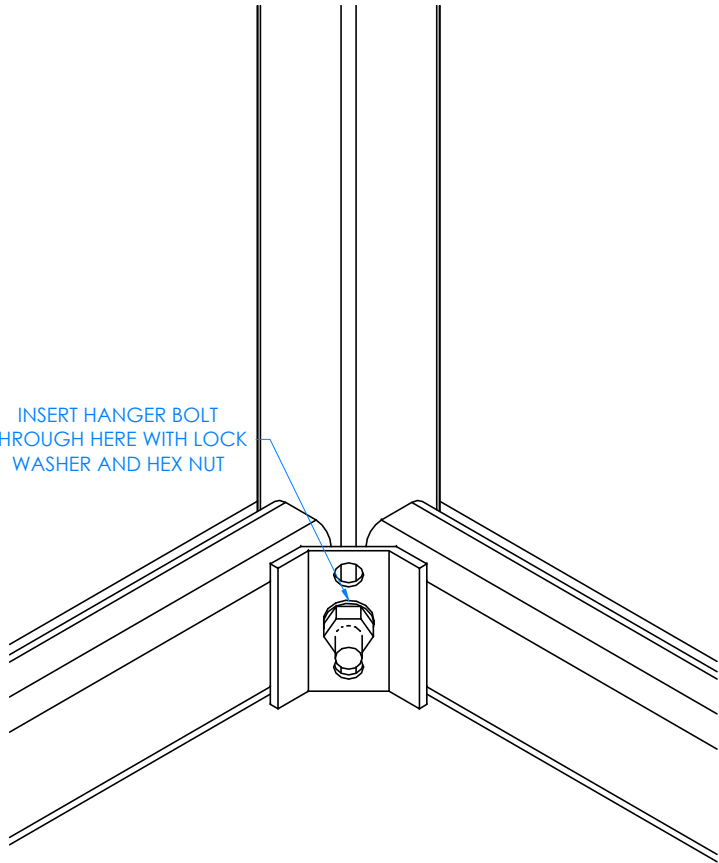
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REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
X7000 & X8000 SERIES TABLES	NTS	3 OF 9	REV A

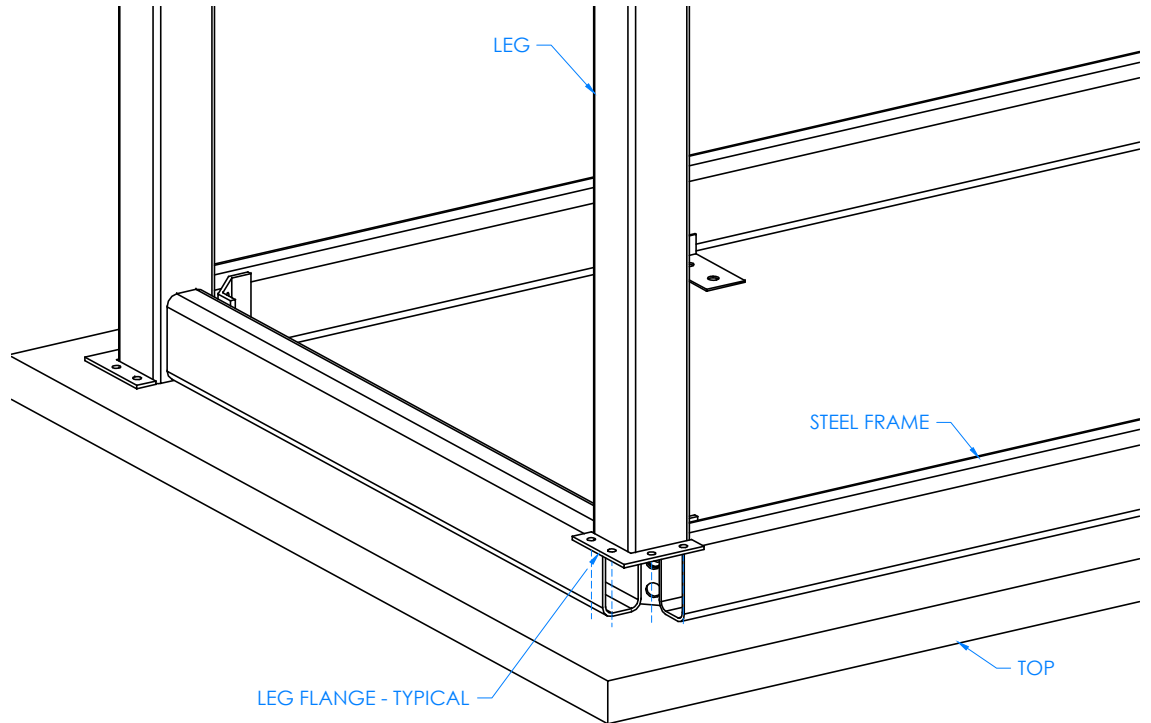
STEP 2:

- IF YOU HAVE A PHENOLIC OR EPOXY TOP, SKIP TO STEP 3.
- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- TIGHTEN BOLT USING 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH.
- SCREW LEGS TO TOP BY ATTACHING WITH HARDWARE PROVIDED AND SCREWING THRU LEG FLANGE INTO TOP.
- PRE-DRILL HOLES TO PREVENT CRACKING.
- MAKE SURE LEG IS SCREWED ON TIGHT.
- REPEAT FOR OTHER LEGS.

INSERT HANGER BOLT THROUGH HERE WITH LOCK WASHER AND HEX NUT



CLOSE UP OF CORNER LEG ASSEMBLY



NOTE:

1.

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DECIMALS: .X = ± .020	APR BY:	DATE APR:
.XX = ± .020	APR BY:	DATE APR:
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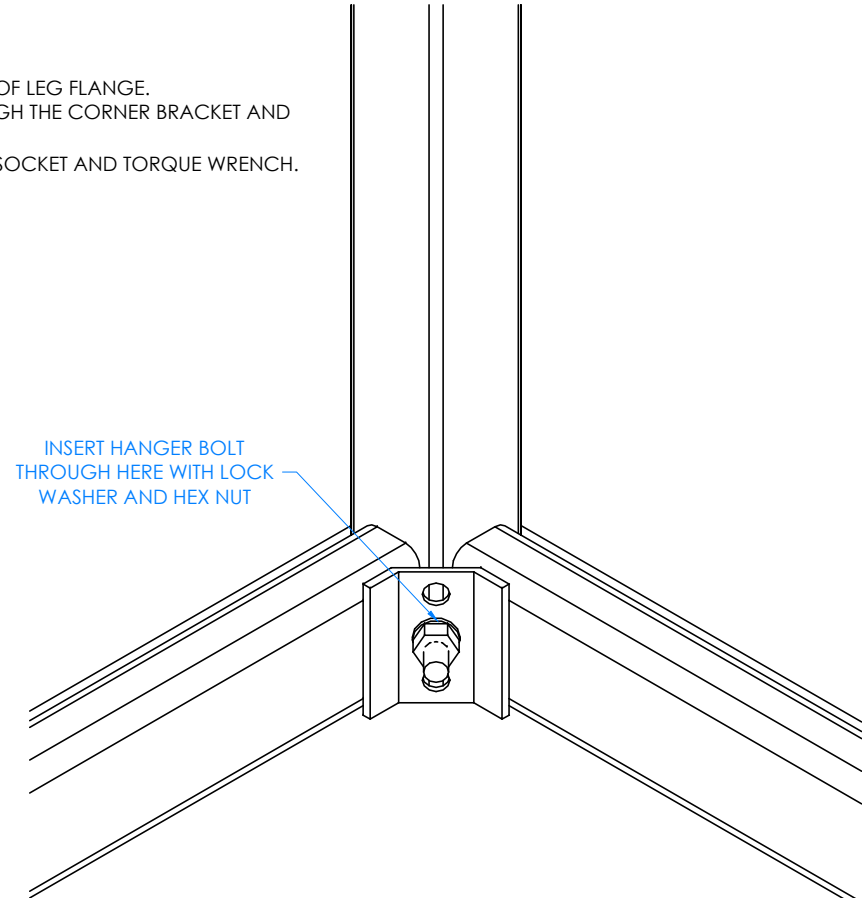
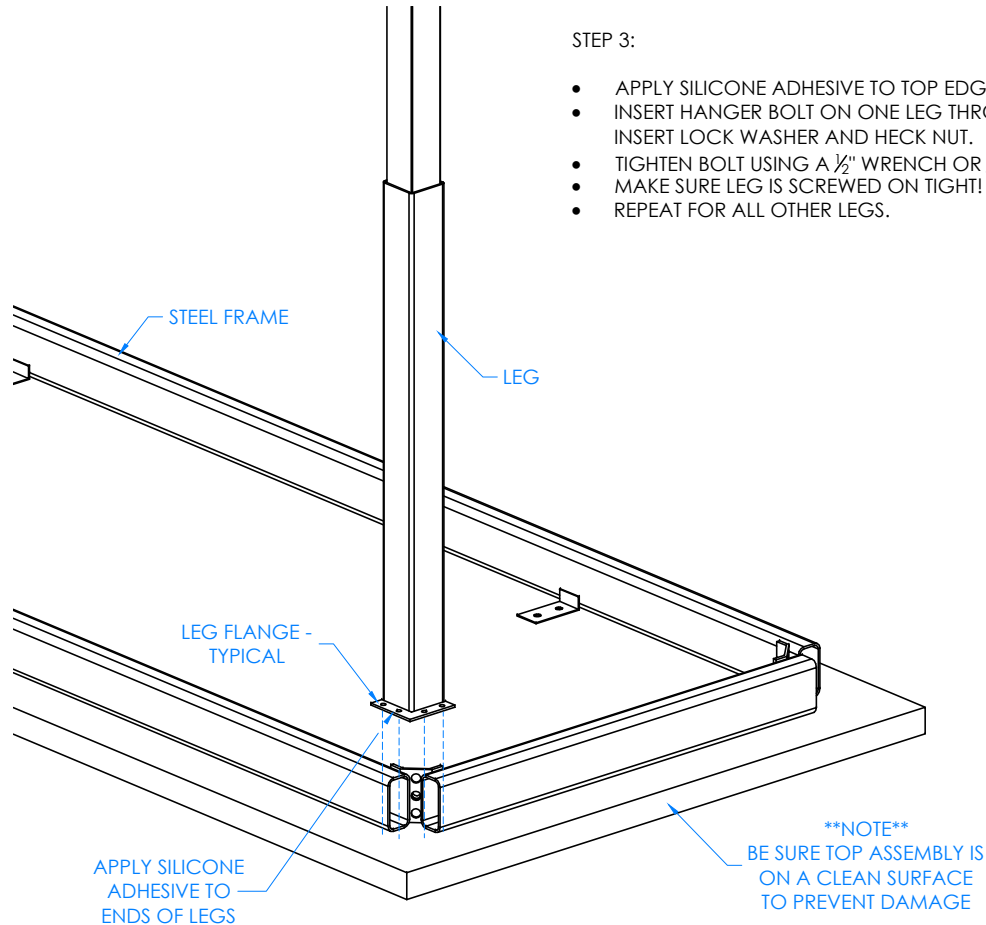
REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	3/3/14	EMR	-

REVISION LEVEL

DRAWING NUMBER: X7000 & X8000 SERIES TABLES	SCALE: NTS	SHEET: 4 OF 9	REVISION: REV A
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STEP 3:

- APPLY SILICONE ADHESIVE TO TOP EDGES OF LEG FLANGE.
- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- TIGHTEN BOLT USING A 1/2" WRENCH OR 1/2" SOCKET AND TORQUE WRENCH.
- MAKE SURE LEG IS SCREWED ON TIGHT!
- REPEAT FOR ALL OTHER LEGS.



CLOSE UP OF CORNER LEG ASSEMBLY

NOTE:

1.

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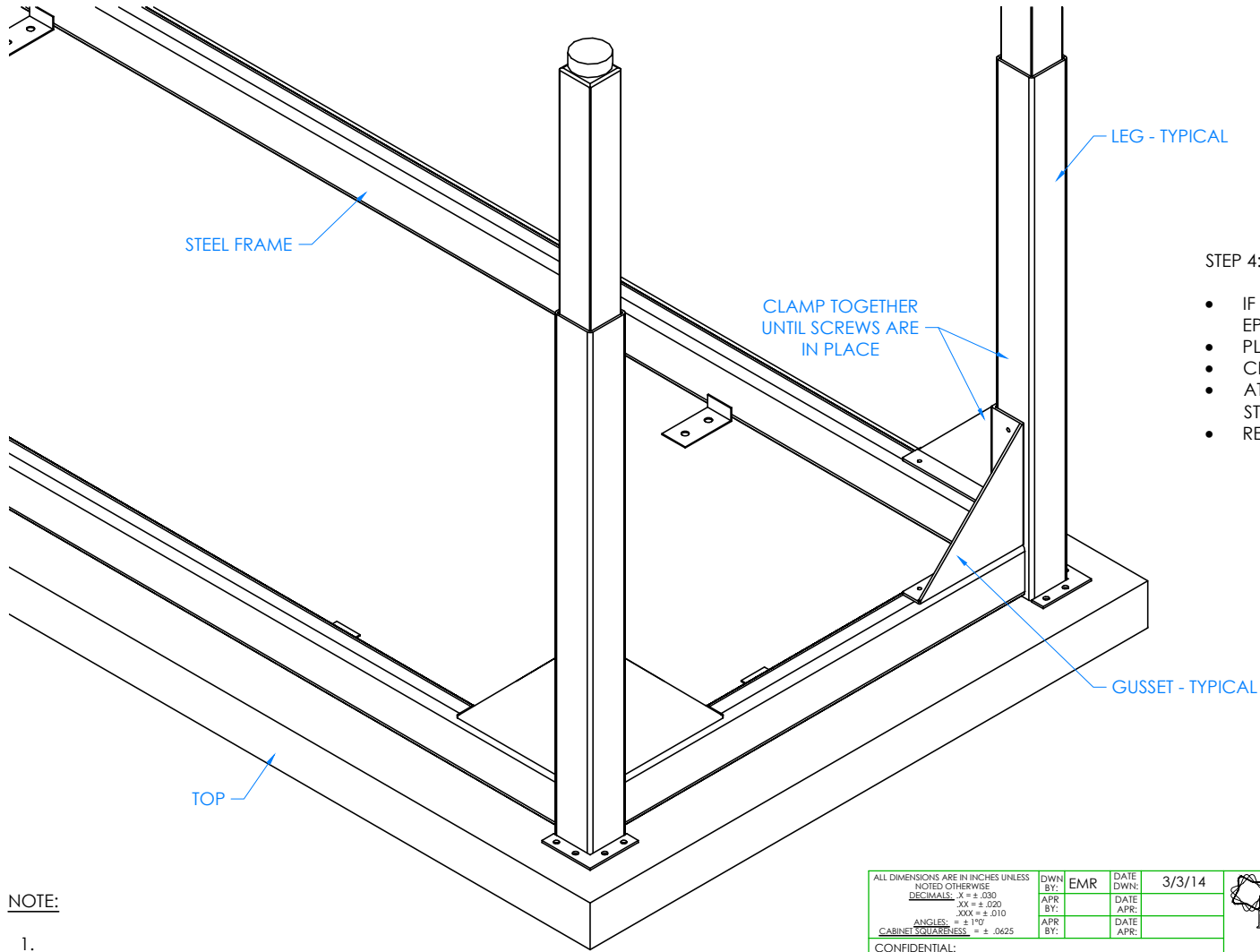


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METAL ACTIVITY TABLE
ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	3/3/14	EMR	-
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
X7000 & X8000 SERIES TABLES	NTS	5 OF 9	REV A



STEP 4:

- IF YOUR TABLE DOES NOT HAVE A PHENOLIC, EPOXY, OR BUTCHER BLOCK TOP, SKIP TO STEP 5.
- PLACE GUSSET IN CORNER AROUND EACH LEG.
- CLAMP ONE SIDE OF GUSSET TO LEG.
- ATTACH GUSSET INTO PRE-DRILLED HOLES ON STEEL FRAME WITH HARDWARE PROVIDED.
- REPEAT FOR REMAINING GUSSETS.

NOTE:

1.

CLOSE UP OF GUSSET ASSEMBLY SHOWN

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	3/3/14	EMR	-
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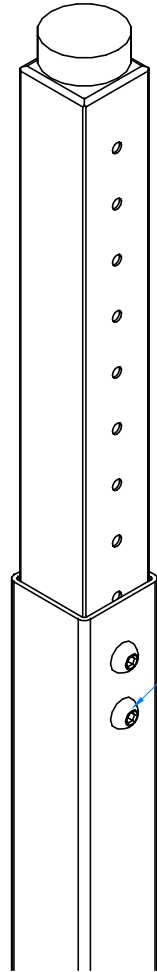
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TITLE:
 METAL ACTIVITY TABLE
 ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
X7000 & X8000 SERIES TABLES	NTS	6 OF 9	REV A



STEP 5:

- IF YOU DO NOT HAVE THE X8000 SERIES, SKIP TO STEP 6.
- ADJUST LEGS TO DESIRED HEIGHT BY REMOVING TWO ALLEN SCREWS IN EACH LEG.
- BE CAREFUL TO SUPPORT THE LEG AS IT WILL FALL ONCE SCREWS ARE REMOVED.
- MOVE LEG TO A NEW HEIGHT AND RE-INSERT ALLEN SCREWS AND TIGHTEN.
- REPEAT FOR OTHER LEGS.

ALLEN SCREW - TYPICAL

NOTE:

1.

CLOSE UP OF X8000 SERIES LEG ASSEMBLY

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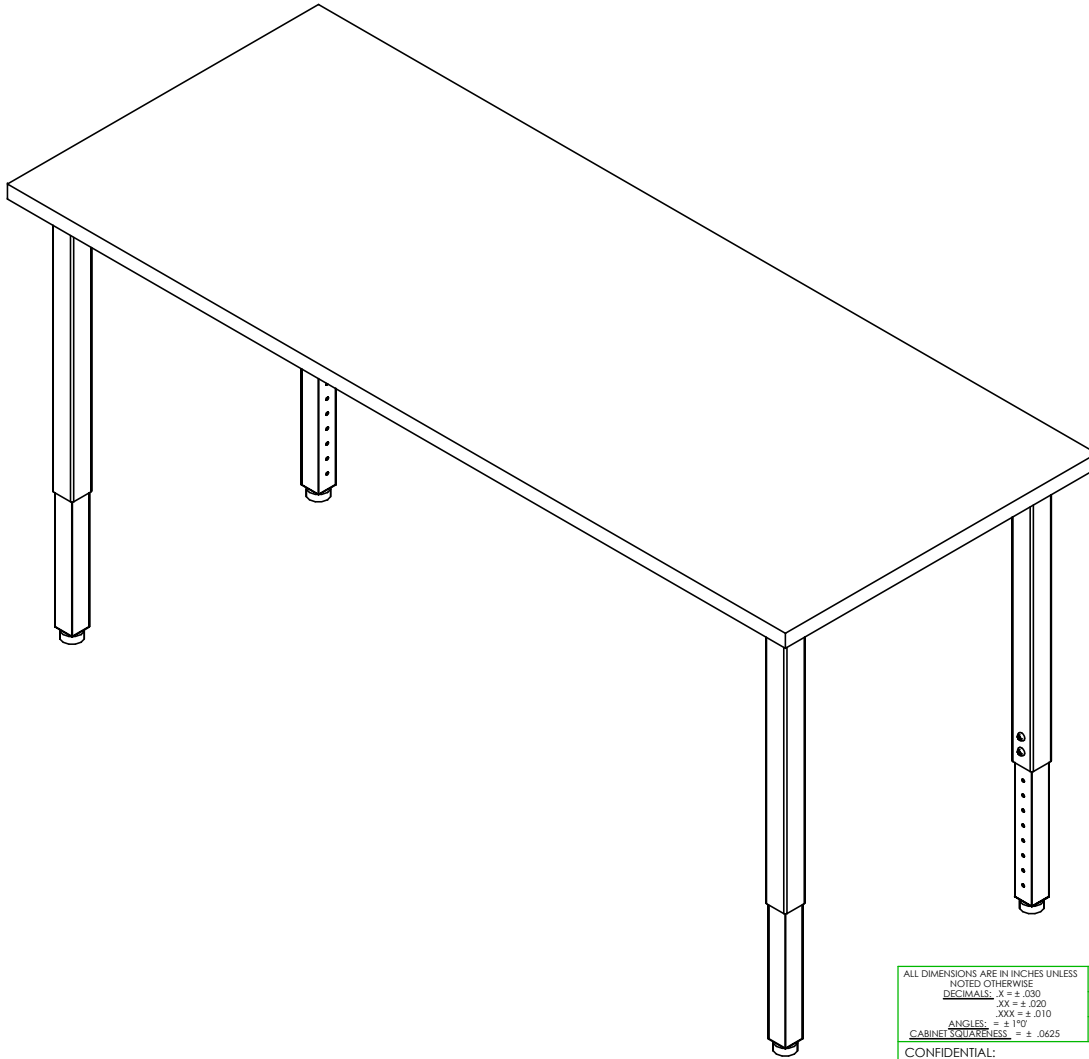


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 METAL ACTIVITY TABLE
 ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	3/3/14	EMR	-
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
X7000 & X8000 SERIES TABLES	NTS	7 OF 9	REV A



STEP 6:

- WITH HELP FROM ANOTHER PERSON, TURN TABLE OVER SO TOP IS UP.
- SET YOUR TABLE IN DESIRED LOCATION.
- ADJUST LEG LEVELERS TO LEVEL TABLE.

NOTE:

1.


COMPLETE UNIT SHOWN

REV.	DESCRIPTION	DATE	NAME	ECN NO.
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**METAL ACTIVITY TABLE
 ASSEMBLY INSTRUCTIONS**

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
X7000 & X8000 SERIES TABLES	NTS	8 OF 9	REV A

PRODUCT

Butcher Block (Varnished Tops) *Maintenance & Repair*

SPILLS

- Be sure any spills are cleaned up immediately. Excessive moisture and certain chemicals allowed to stand on a finished surface can cause damage.
- Clean spills or soiled areas with a damp cloth and dry thoroughly.
- Periodically, apply a coat of spray wax, paste wax, or lemon oil to finished surface. This will enhance and protect the finish and insure a moisture barrier is intact in the event the finish becomes scratched or worn.

SCRATCHES & DENTS

- Minor scratches and dents can be easily repaired by rubbing the affected area with steel wool or fine grit (#220) sandpaper. Remember, when rubbing or sanding always sand with the grain of the wood. Feather edges of repair in to the surrounding area. Remove all dust and residue and apply a coat of clear lacquer type finish or paint. Clear lacquer type finish can be purchased at most paint or hardware stores. Small cans of touch-up paint are available from your dealer or representative. Paint colors can easily be matched at most paint stores. Confine touch-up only to the area that was sanded. Remember, follow manufacturing directions on product label when refinishing.
- Major scratches and gouges where large portions of wood have been removed or damaged should be handled by a professional experienced in furniture repair with the proper tools and equipment.

MINERAL STREAKS

- Mineral Streaks—Natural Coloring of wood due to mineral deposits in the tree. Repair is not required and will add to the individuality of your table. Sizes can range up to a 1/4" wide and up to 3" in length.

HUMIDITY GUIDELINES

Your Butcher Block was kiln-dried to an initial moisture content of 7.6%. In order to maintain the beauty and integrity of your Butcher Block, it is recommended that special care be taken to keep the relative humidity and temperature within your home or warehouse in the highlighted range. This will limit the amount of expansion and contraction in your natural wood product and minimize the risk of environmental damage.

- **Environment Acclimation:** Environmental damage does not constitute defective product. Allowing your Butcher Block to acclimate to the environment for at least 72 hours prior to installation, following recommended installation practices that allow your Butcher Block to move with the conditions and controlling the environment itself are all key factors that determine the life of your product.
- **Temperature Changes:** It is important to note that as winter temperatures drop, so does relative humidity in the air. The heaters come on which further dries the air. Keeping the area humidified to an acceptable level usually becomes necessary during the winter months. The opposite is true in spring and summer as humidity rises, dehumidifiers and air conditioners become the method of control.

		RELATIVE HUMIDITY %																	
		5	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85	90
TEMPERATURE (°F)	30	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.8	8.7	9.5	10.4	11.3	12.4	13.5	14.9	17	18.5	21
	40	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.8	8.7	9.5	10.4	11.3	12.4	13.5	14.9	17	18.5	21
	50	1.4	2.6	3.6	4.6	5.5	6.3	7.1	7.9	8.7	9.5	10.3	11.2	12.3	13.4	14.8	16	18.4	20.9
	60	1.3	2.5	3.6	4.6	5.4	6.2	7	7.8	8.6	9.4	10.2	11.1	12.1	13.3	14.6	16	18.2	20.7
	70	1.3	2.5	3.5	4.5	5.4	6.2	6.9	7.7	8.5	9.2	10.1	11	12	13.1	14.4	16	17.9	20.5
	80	1.3	2.4	3.5	4.4	5.3	6.1	6.8	7.6	8.3	9.1	9.9	10.8	11.7	12.9	14.2	16	17.7	20.2
	90	1.2	2.3	3.4	4.3	5.1	5.9	6.7	7.4	8.1	8.9	9.7	10.5	11.85	12.6	13.9	15	17.3	19.8
100	1.2	2.3	3.3	4.2	5	5.8	6.5	7.2	7.9	8.7	9.5	10.3	11.2	12.3	13.6	15	17	19.5	

Example: If conditions in a warehouse are 60% relative humidity at 50 degrees Fahrenheit Dry wood will pick up moisture until 11.2% is reached, regardless of wood species and initial moisture content.