# -- 3 ROW, 15 FT ALUMINUM BLEACHER --
(STANDARD, PREFERRED & TIP n' ROLL)
Installation Instructions

BLCH-3AL → Standard Aluminum 3 Row, 15 Ft Bleacher.
BLDP-3AL → Preferred Aluminum 3 Row, 15 Ft Bleacher, w/ Double Planks.
BLCH-3TRG → Standard Aluminum 3 Row, 15 Ft Tip N' Roll Bleacher.
BLDP-3TRG → Preferred 3 Row, 15 Ft Tip N' Roll Bleacher, w/ Double Planks.

TIP n' ROLL

STANDARD

PREFERRED
(DOUBLE FOOT PLANK)
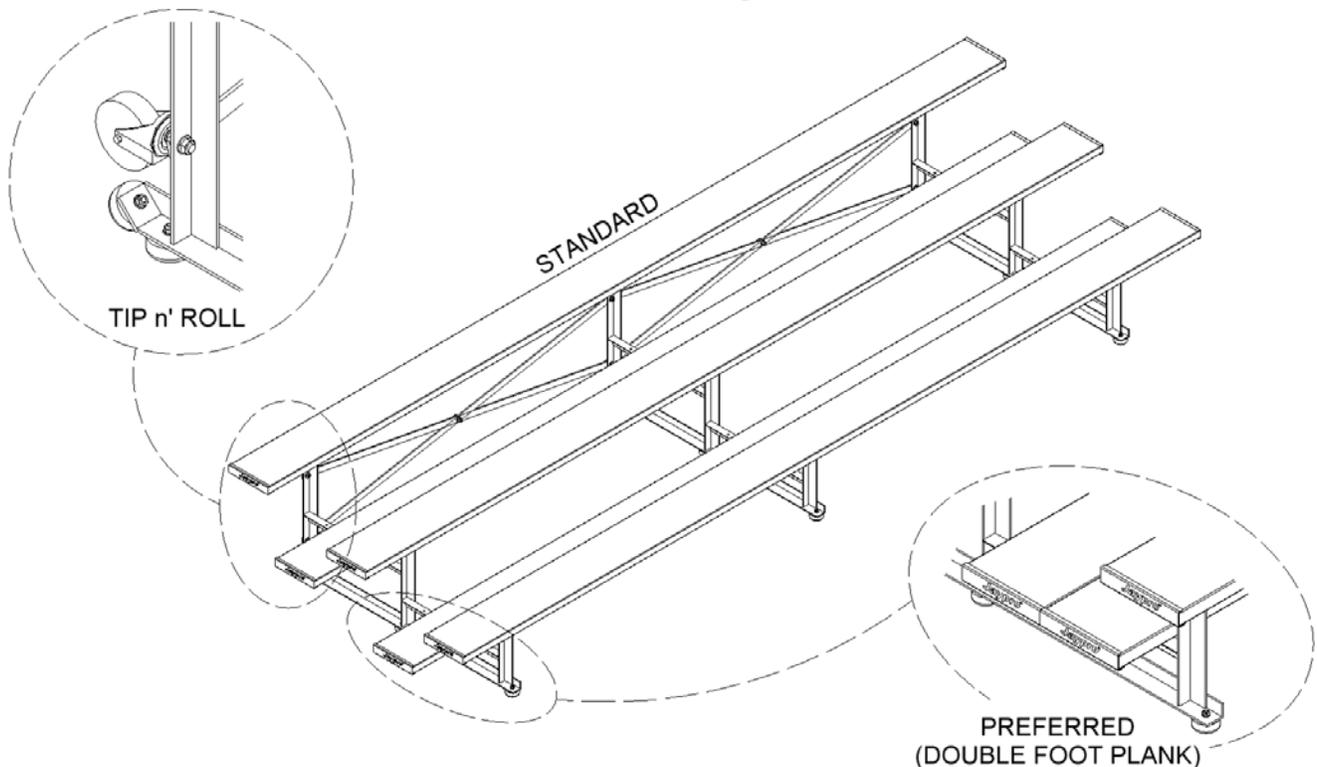
Call Jaypro Sports Equipment at 1-800-243-0533
during regular business hours for technical support.
www.jaypro.com

JAYPRO SPORTS
3 ROW, 15 FT ALUMINUM BLEACHER PARTS LIST

ITEM	PART #	DESCRIPTION	BLCH-3AL	BLCH-3TRG	BLDP-3AL	BLDP-3TRG
1	BLAL-3RL	ALUMINUM 3-ROW BLEACHER LEG	3	3	3	3
2	BLAL-3RX-1	1/4" x 1-1/4" FLAT X-BARS (BLAL-3RX)	4	4	4	4
3	AR5043	9-1/2" x 1-1/2" x 15' STADIUM PLANK	5	5	7	7
4	CS0011	1/2"-13 x 1-1/2" THREAD x 4" DIA. CASTER WHEEL	N/A	4	N/A	4
5	RR5005	RUBBER BUMPER	N/A	12	N/A	12
6	HN5038	1/2"-13 FLANGE NUT	8	12	8	12
7	HW2050	3/8" FLAT WASHER, ZP	N/A	12	N/A	12
8	HS287	3/8"-16 x 1-1/4" HEX HEAD CAP SCREW, ZP	N/A	12	N/A	12
9	HN5042	3/8"-16 FLANGE HEX NUT, ZP	N/A	12	N/A	12
10	HB5054	5/16"-18 x 1-1/4" CARRIAGE BOLT, ZP	30	30	42	42
11	HN5046	5/16"-18 FLANGE NUT, ZP	30	30	42	42
12	AR5044	5/16" BOLT CLIP	30	30	42	42
13	HS5035	#8 x 1/2" PAN HEAD PHILIP SCREW SELF DRILL, ZP	20	20	28	28
14	AR5045A	9-1/2" ALUMINUM SEAT PLANK END CAP	10	10	14	14
15	HW2044	1/2" FLAT WASHER	8	4	8	4
16	HS2884	1/2"-13 x 1-1/2" HX HD CAP SC, ZP	8	4	8	4
		Kit # →	BLAL-3K	BLTR-3RK	BLDP-3K	BLDP-3RK
		Box # →	1	1	1	1

IMPORTANT NOTICE:
1) BEFORE EACH USE CHECK EQUIPMENT FOR PROPER CONNECTING HARDWARE AND STRUCTURAL INTEGRITY. REPLACE DAMAGED OR MISSING HARDWARE IMMEDIATELY.
2) USE OF THIS EQUIPMENT OTHER THAN INTENDED, MAY BE HAZARDOUS.
3) ALTERATION OR MODIFICATION OF THIS EQUIPMENT MAY BE HAZARDOUS AND RESULT IN INJURY. FOR REPAIR OR REPLACEMENT, CONTACT YOUR DEALER OR JAYPRO SPORTS.

ASSEMBLY INSTRUCTIONS

TOOLS REQUIRED:
  (1) 9/16" Socket Wrench and Box Wrench
  (1) 3/4" Socket Wrench and Box Wrench
  (1) Rubber Mallet
  (1) Phillips head screwdriver

- Unpack all parts and check against parts list to ensure that all have been included.
- Inspect all parts for damage. Report any damages to the trucking company.

Install Feet and Wheel Casters: (Tip n' Roll Style Only – if standard bleacher skip to step 3)

1. Attach four rubber feet (bumpers) on the bottom of each leg as shown in figure 1.
2. Install two wheel casters and support brace on the backside of each frame as shown in figure 2 - fully thread caster stem on, but tighten only finger tight.
   Note: The flange of each flange nut should be against the frame member.

LEG FRAME
3/8"-16 FLANGE HEX NUT, ZP
RUBBER BUMPER
3/8" FLAT WASHER, ZP
3/8"-16 x 1 1/4" HEX HEAD CAP SCREW, ZP

FIGURE: 1

CASTER WHEEL
1/2"-13 FLANGE NUT
SUPPORT BRACES
1/2"-13 FLANGE NUT
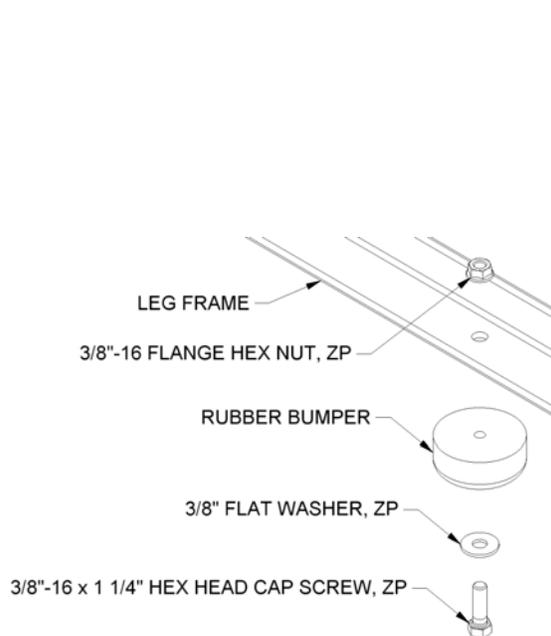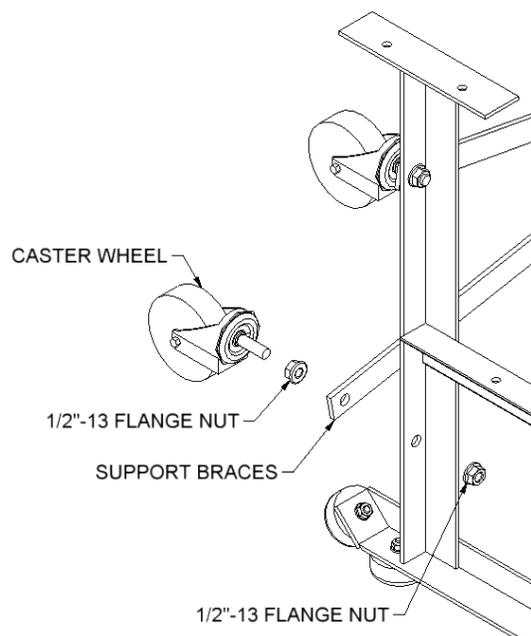
FIGURE: 2

Assemble Frame:

3. Assemble undercarriage frame as shown in figure 3. Vertically plumb and square each leg before tightening cross-bracing hardware.

SUPPORT BRACE
1/2 FLAT WASHER
1/2"-13 x 1 1/2" HX HD CAP SC, ZP
1/2"-13 x 1 1/2" HX HD CAP SC, ZP
1/2 FLAT WASHER
1/2"-13 FLANGE NUT
1/2"-13 FLANGE NUT
SUPPORT BRACE
APPROX. 74"
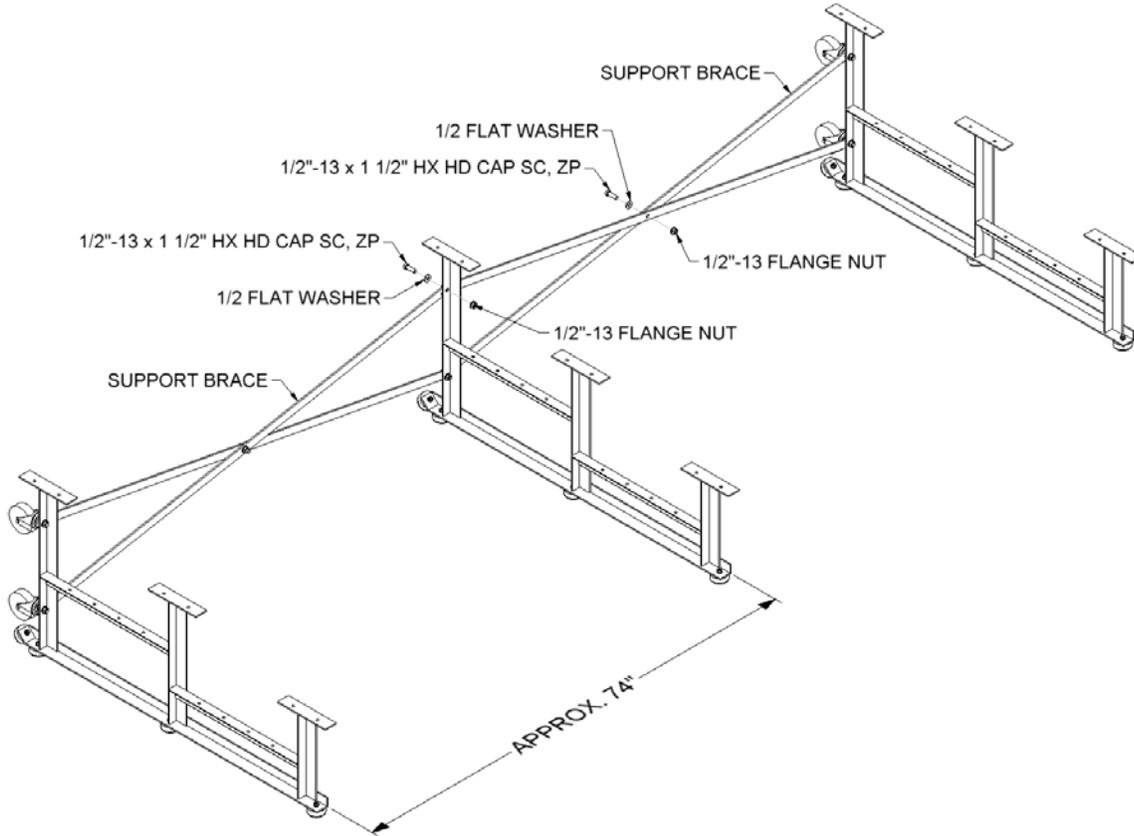
FIGURE: 3

Install Seat and Foot Planks:

4. Install end caps on both ends of each plank as shown in figure 4 – lightly tap on with a rubber mallet if necessary. Secure end caps in place using the #8 pan head self-drilling screws.

9 1/2" PLANK END CAP
#8 x 1/2" PAN HEAD PHILIP SCREW SELF DRILL, ZP
9 1/2" x 1 1/2" PLANK
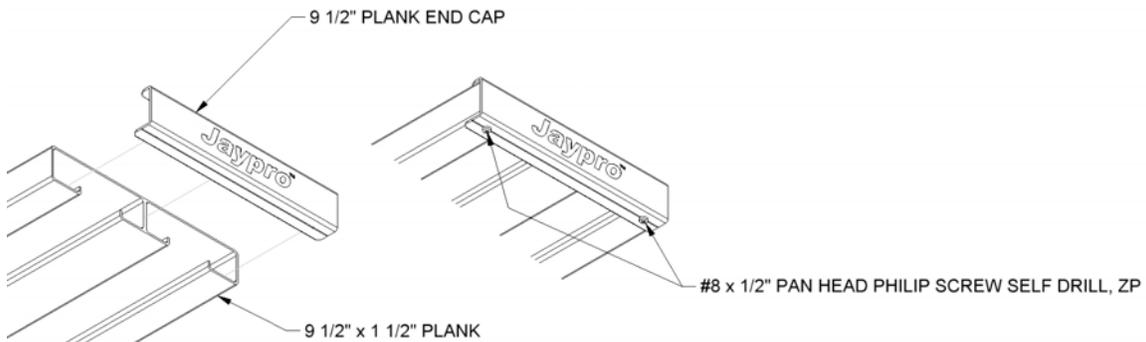
FIGURE: 4

5. Making sure the undercarriage frame is square and plumb, install the seat and foot planks. The seat and foot planks are best installed starting from the front seat and working towards the back. Use the hardware and bolt clip as shown in figure 5. Position planks so they are centered on the frame, with equal amount of overhang on each end. Note that standard bleachers (BLCH-3AL & BLCH-3TRG) have a single foot plank, which is centered on the support frame, see figure 6. Preferred bleachers (BLDP-3AL & BLDP-3TRG) have double foot planks and are installed as shown in figure 7.
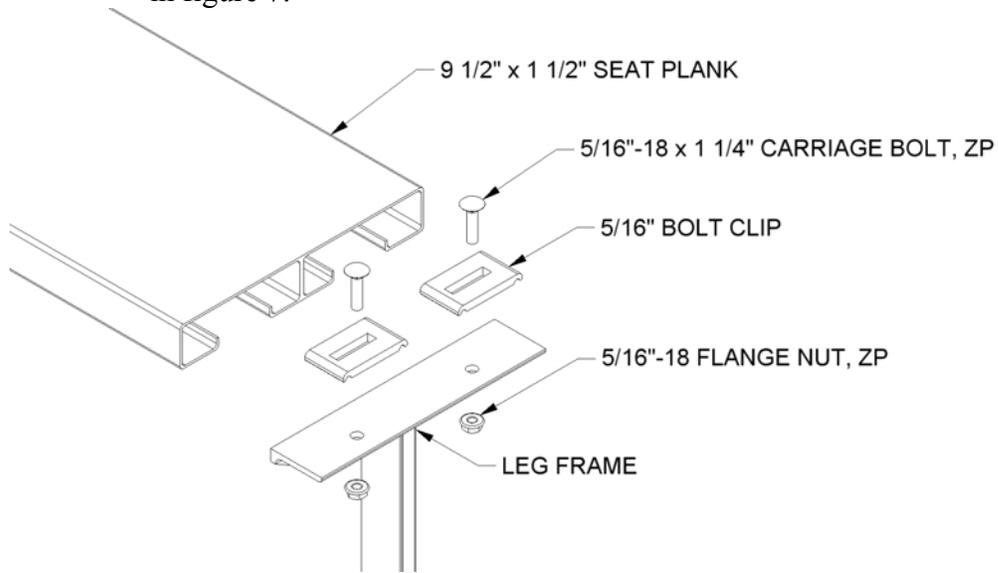
FIGURE: 5
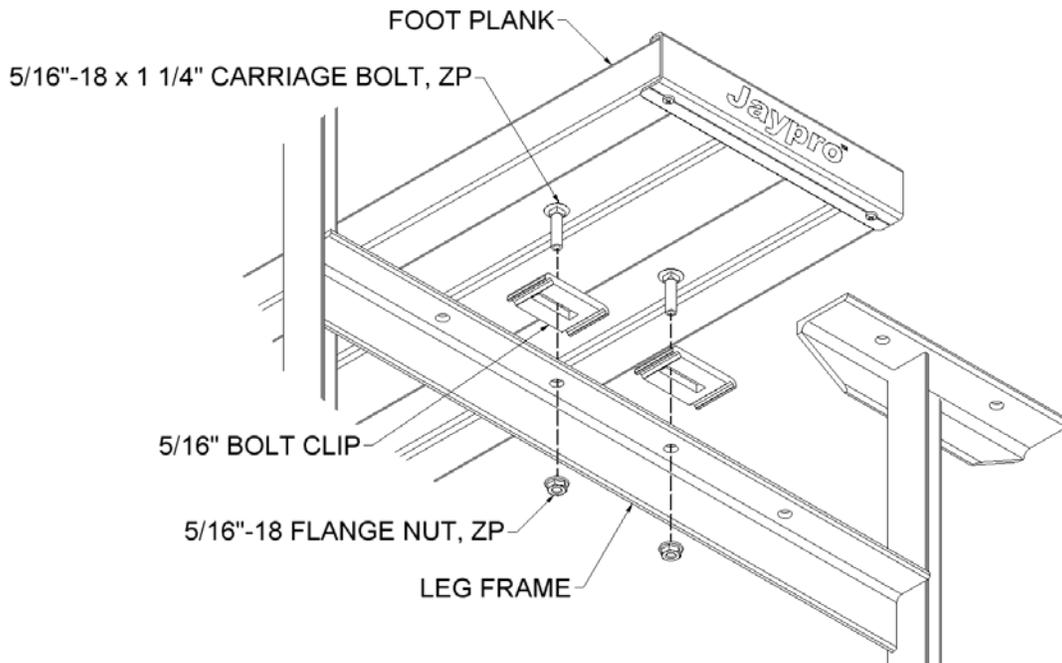
FIGURE: 6
(SINGLE FOOT PLANK)

FOOT PLANK

LEG FRAME

5/16"-18 x 1 1/4" CARRIAGE BOLT, ZP

5/16" BOLT CLIP

5/16"-18 FLANGE NUT, ZP
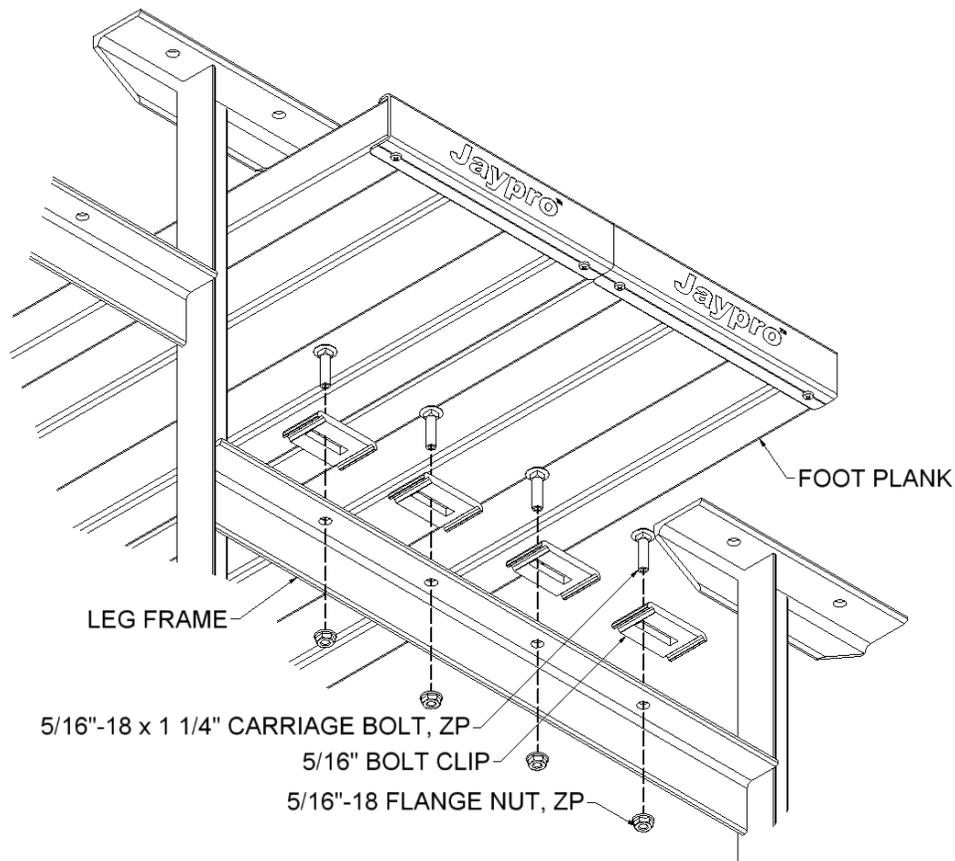
FIGURE: 7
(DOUBLE FOOT PLANK)

Final Adjustments:

- Checks to make sure the bleacher is properly aligned and square. Securely tightened all plank hardware.
- For Tip N' Roll bleachers: using two people stand the bleacher up on the wheel casters. Adjust the wheel height up/down so all the wheels are in equal contact with the floor. Securely tighten both nuts on each wheel caster.