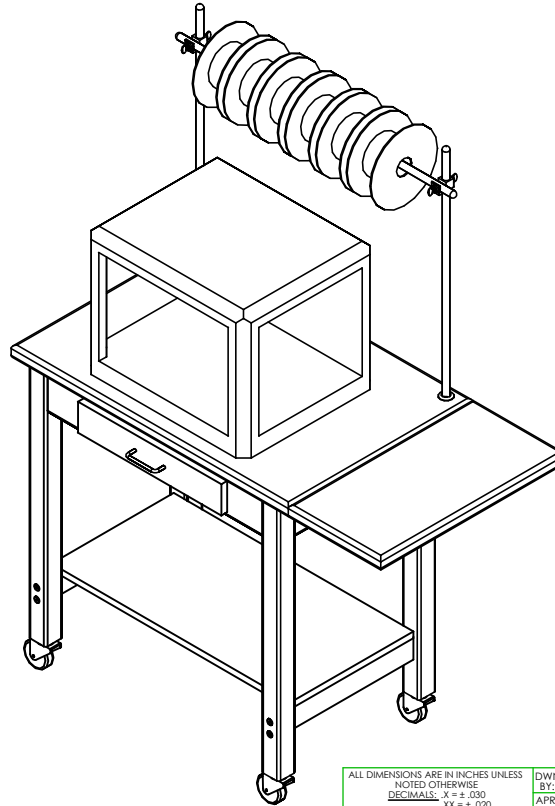


3D PRINTER TABLE

3DP-3624 (OAK OR MAPLE)
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE
 DECIMALS: X = ± .030
 XX = ± .020
 XXX = ± .010
 ANGLES: = ± 1°
 CABINET SQUARENESS: = ± .0625

DWN BY:	EMR	DATE DWN:	10/26/17
APR BY:		DATE APR:	
APR BY:		DATE APR:	

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TITLE:
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A	CREATED DRAWING	10/26/17	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
3DP-3624	NTS	1 OF 11	REV A

TOOLS REQUIRED

$\frac{1}{2}$ " WRENCH
$\frac{1}{2}$ " SOCKET AND TORQUE WRENCH - OPTIONAL
4MM ALLEN WRENCH
SCREW DRIVER

ASSEMBLY COMPONENTS


ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
LEGS WITH CASTERS	VARIES	LEG, (MATERIAL VARIES) 2.25X2.25X32.25	4
LEG BRACE	N/A	LEG BRACE - 0.75"THK X 2.50"W X 16"L	2
SHELF	N/A	SHELF - 0.75"THK X 15.875"W X 31.125"L	1
CONFIRMATS - LEGS	227578	SCREW, 7MMX90MM, CONN, ALLEN HEAD, BLACK	8
SCREWS - SHELF	100066	SCREW, #8X1.5 FSQ SMS TYPE 17	4
ROD SOCKET	206505	ROD SOCKET ASSY, SOCKET, WASHER, NUT	2
CROSSBAR	100094	ROD, CROSSBAR $\frac{3}{4}$ DIA. X36 L	2
UPRIGHT	100004	ROD, UPRIGHT $\frac{3}{4}$ DIA. X36 L	2
CLAMP	253011	ROD CLAMP $\frac{3}{4}$ X $\frac{3}{4}$ ASSY, NOTCHED FOR LIFT OUT BAR	2

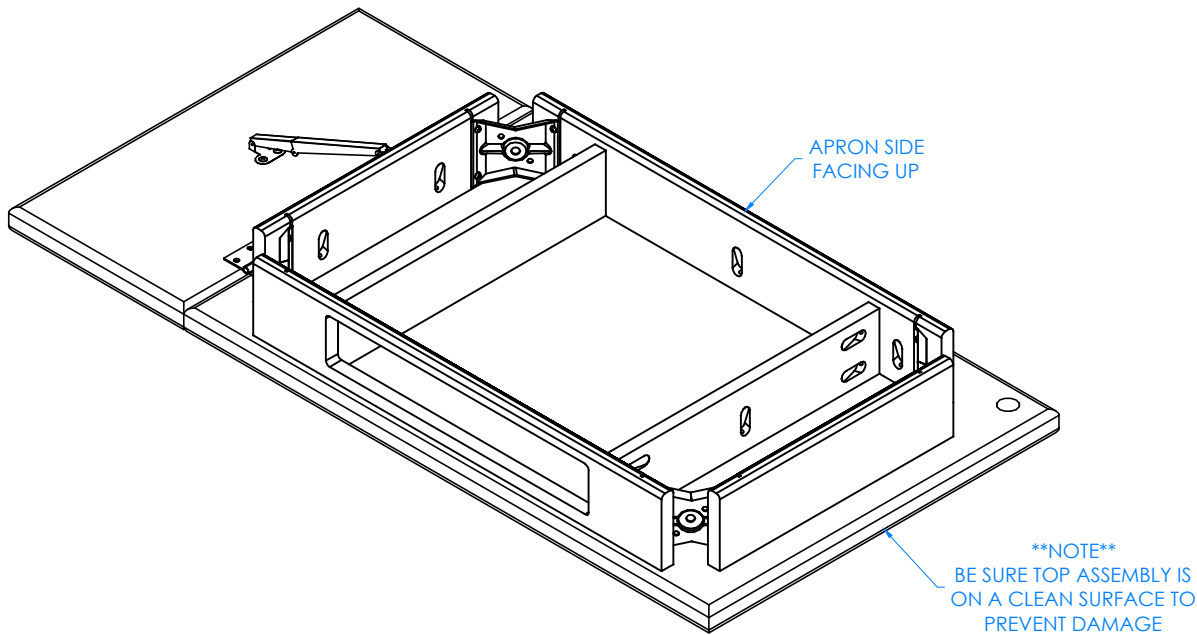
NOTE:

1.

A	CREATED DRAWING	10/26/17	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

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	TITLE: 3D PRINTER TABLE TOOLS AND ASSEMBLY COMPONENTS		
DRAWING NUMBER: 3DP-3624	SCALE: NTS	SHEET: 2 OF 11	REVISION: REV A



STEP 1:

- LAY TOP ASSEMBLY ON FLOOR WITH APRON SIDE FACING UP.


NOTE:

1.

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ANGLES: = ± 1°	APR BY:		DATE APR:	
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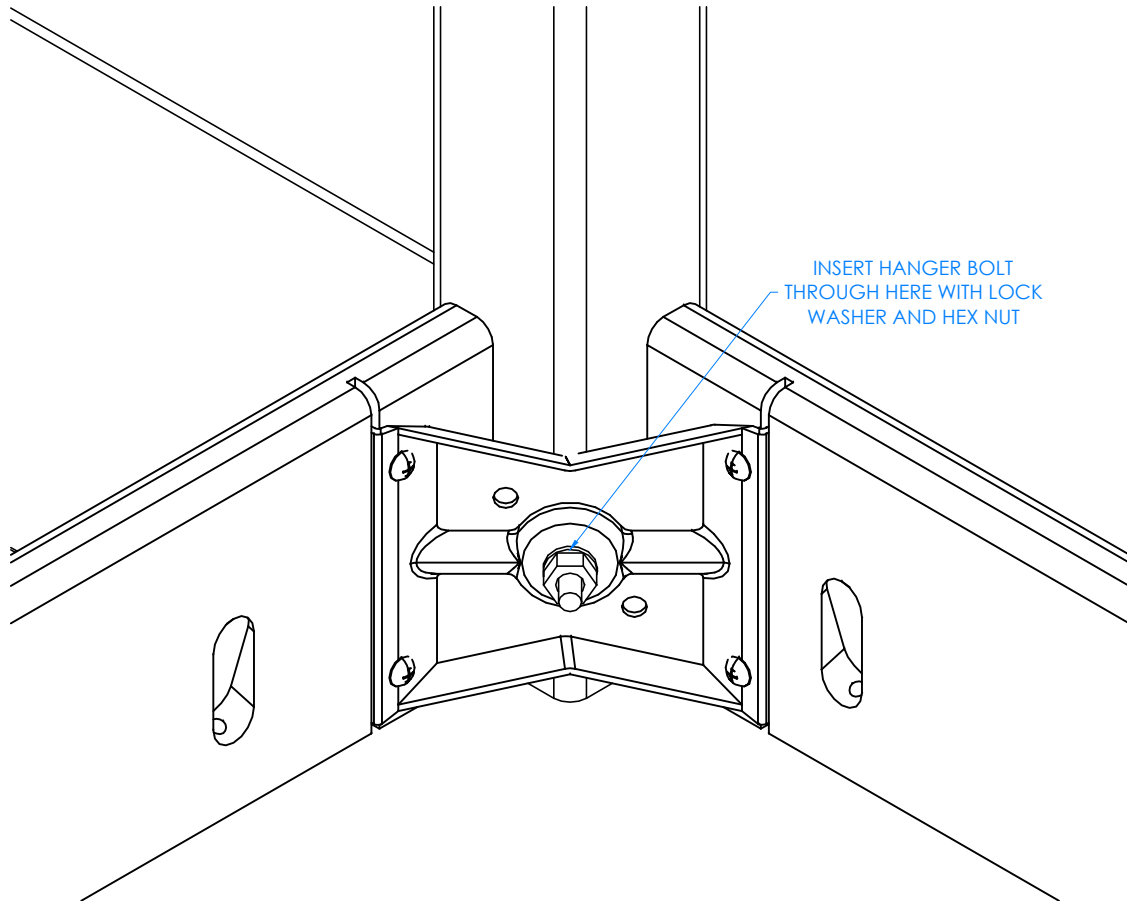
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SHEET: 3 OF 11

REVISION: REV A

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED DRAWING	10/26/17	EMR	-
REVISION LEVEL				



CLOSE UP OF CORNER LEG ASSEMBLY
(INTERNALS REMOVED TO SHOW CLARITY)

NOTE:

1.

STEP 2:

- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- SCREW ON NUT USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH.
- DO NOT TIGHTEN ALL THE WAY.
- REPEAT ON OTHER LEGS.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	10/26/17
DECIMALS: $\times = \pm .030$	APR BY:		DATE APR:	
$\times \times = \pm .020$	APR BY:		DATE APR:	
$\times \times \times = \pm .010$	APR BY:		DATE APR:	
ANGLES: $= \pm 1^\circ$	APR BY:		DATE APR:	
CABINET SQUARENESS: $= \pm .0625$	APR BY:		DATE APR:	

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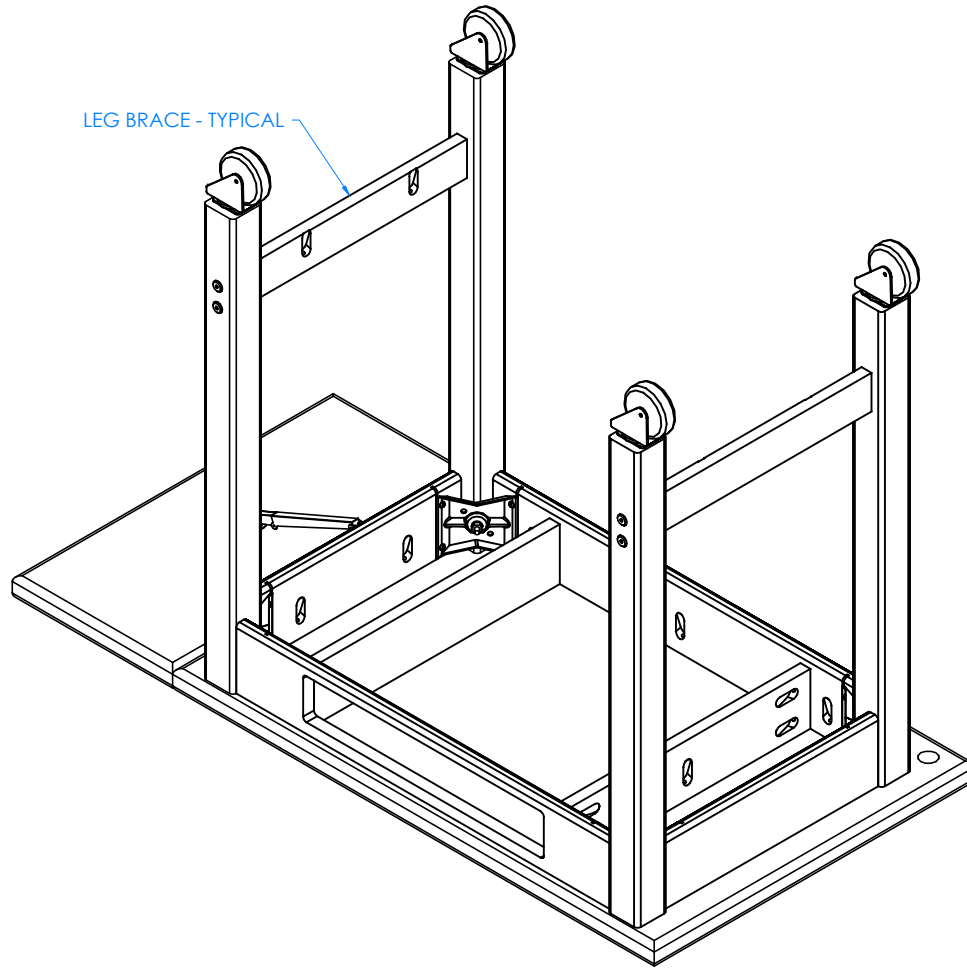


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TITLE:
3D PRINTER TABLE
ASSEMBLY INSTRUCTIONS

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REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
3DP-3624	NTS	4 OF 11	REV A



STEP 3:

- INSERT THE CONFIRMATS INTO ONE LEG AND SCREW INTO BRACE USING A 4MM ALLEN WRENCH.
- REPEAT ON ALL LEGS.
- MAKE SURE BRACES ARE STRAIGHT AND ALL CONFIRMATS ARE TIGHT.
- GO BACK TO STEP 2 AND TIGHTEN UP THE HANGER BOLT FOR EACH LEG USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.


NOTE:

1.

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.XXX = $\pm .010$	APR BY:		DATE APR:	
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CABINET SQUARENESS: $\pm .0625$	APR BY:		DATE APR:	

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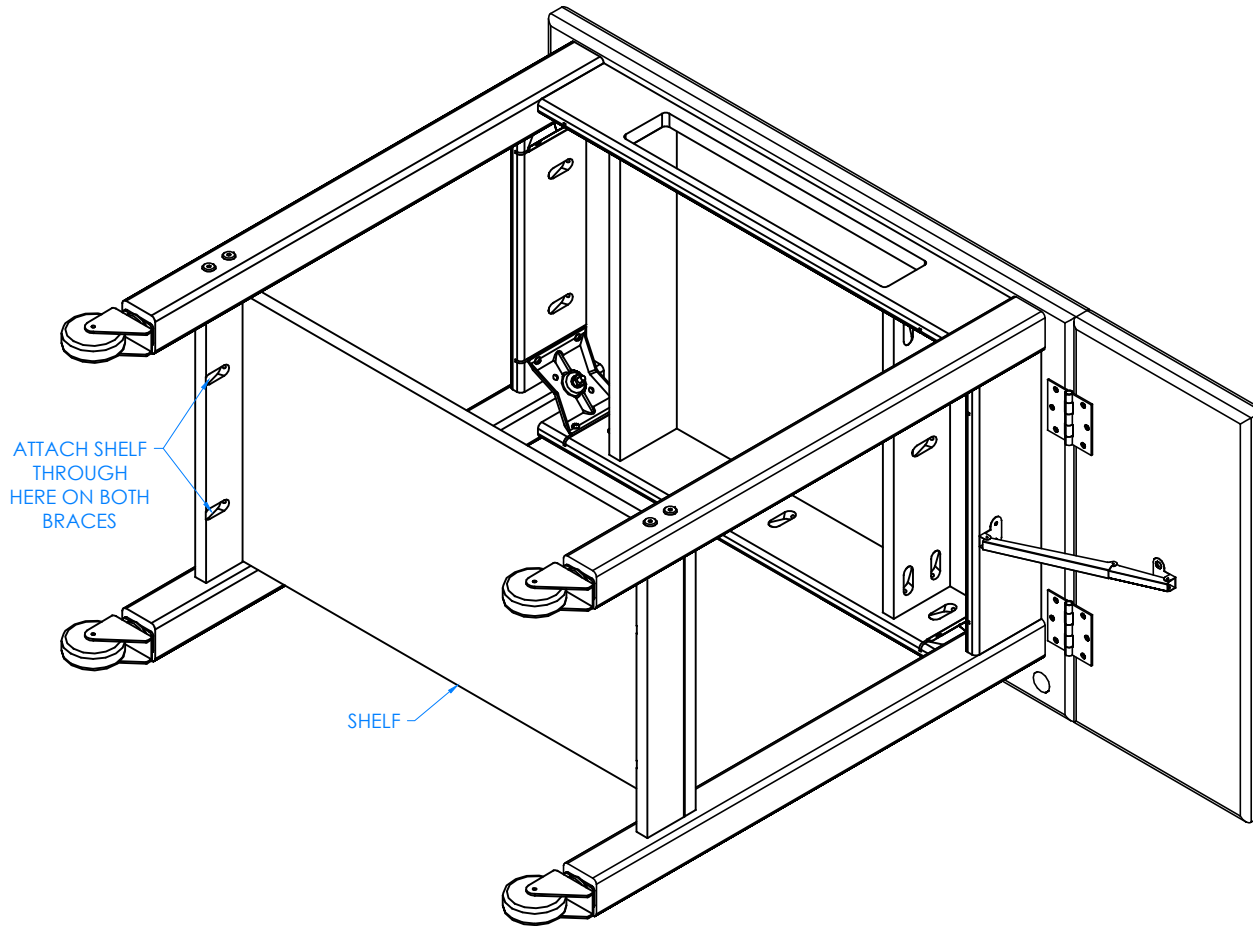
TITLE:
3D PRINTER TABLE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:
3DP-3624

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SHEET: 5 OF 11

REVISION: REV A



STEP 4:

- WITH HELP FROM ANOTHER PERSON, TIP TABLE ON ITS SIDE.
- ATTACH SHELF TO BRACES WITH THE HARDWARE PROVIDED.


NOTE:

1.

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XX $\pm .020$	APR BY:	DATE APR:
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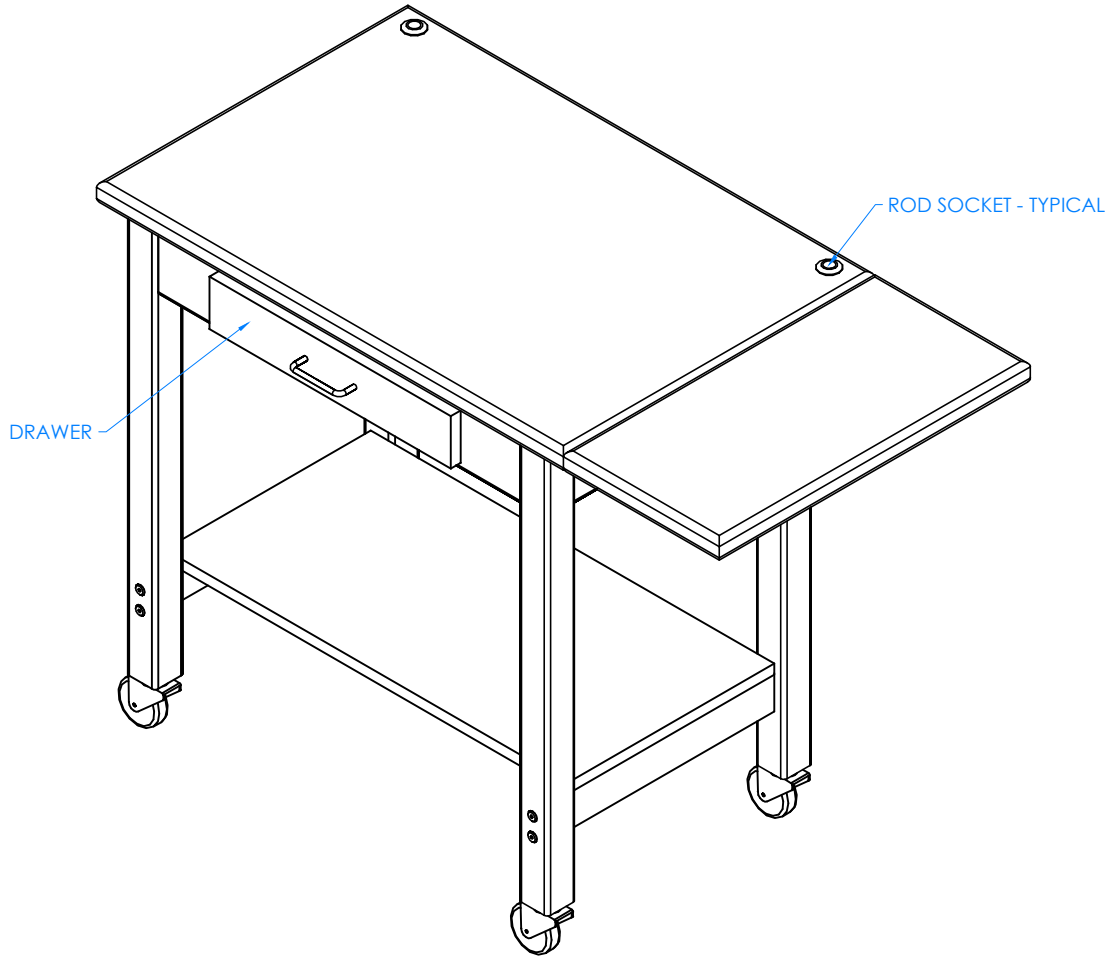
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TITLE:
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ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:
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SCALE: NTS	SHEET: 6 OF 11	REVISION: REV A
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A	CREATED DRAWING	10/26/17	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				



STEP 5:

- PLACE DRAWER INTO TABLE.
- INSERT ROD SOCKETS INTO PRE-DRILLED HOLES ON TOP.

NOTE:

1.

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DECIMALS: $\pm .030$	APR BY:		DATE APR:	
$\text{XX} = \pm .020$	APR BY:		DATE APR:	
$\text{XXX} = \pm .010$	APR BY:		DATE APR:	
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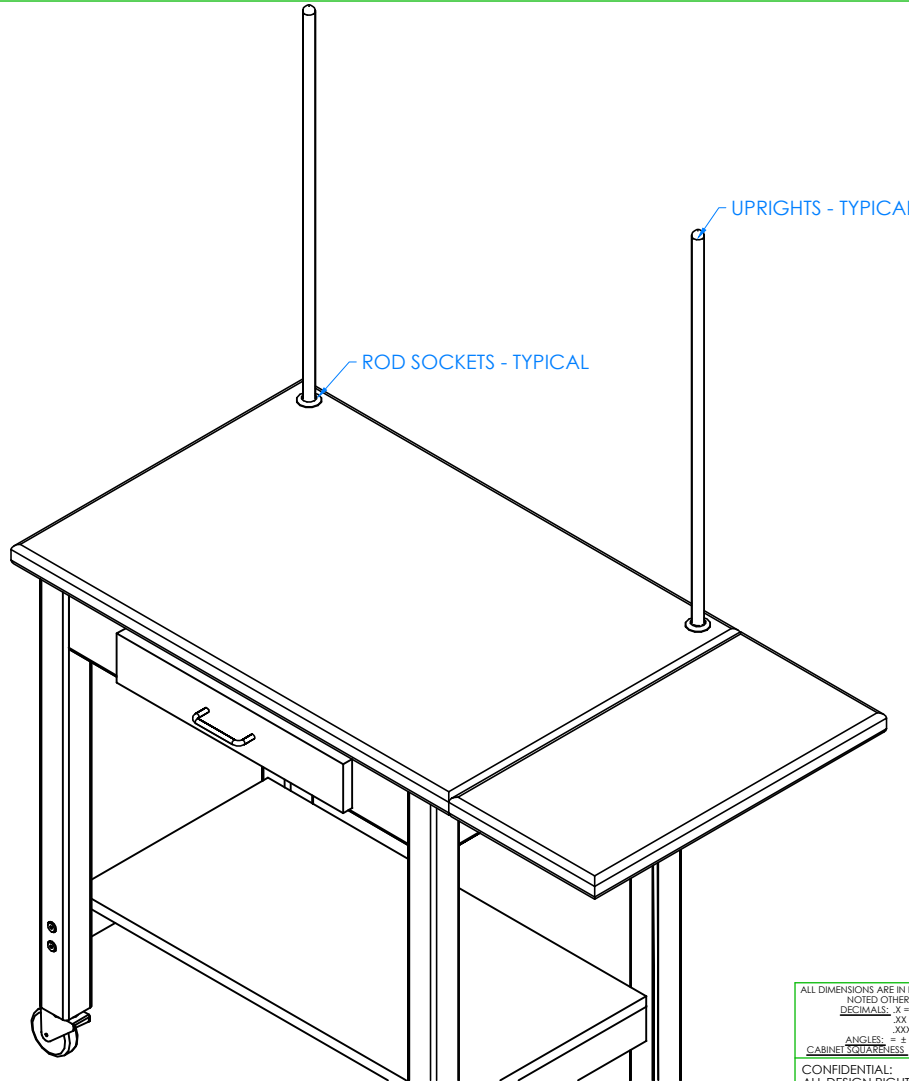
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ASSEMBLY INSTRUCTIONS**

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3DP-3624

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A	CREATED DRAWING	10/26/17	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				



NOTE:

1.

STEP 6:

- INSERT TAPERED END OF UPRIGHT INTO ROD SOCKETS ON THE TOP.

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DECIMALS: $\pm .000$	APR BY:		DATE APR:	
XX = $\pm .020$	APR BY:		DATE APR:	
XXX = $\pm .010$	APR BY:		DATE APR:	
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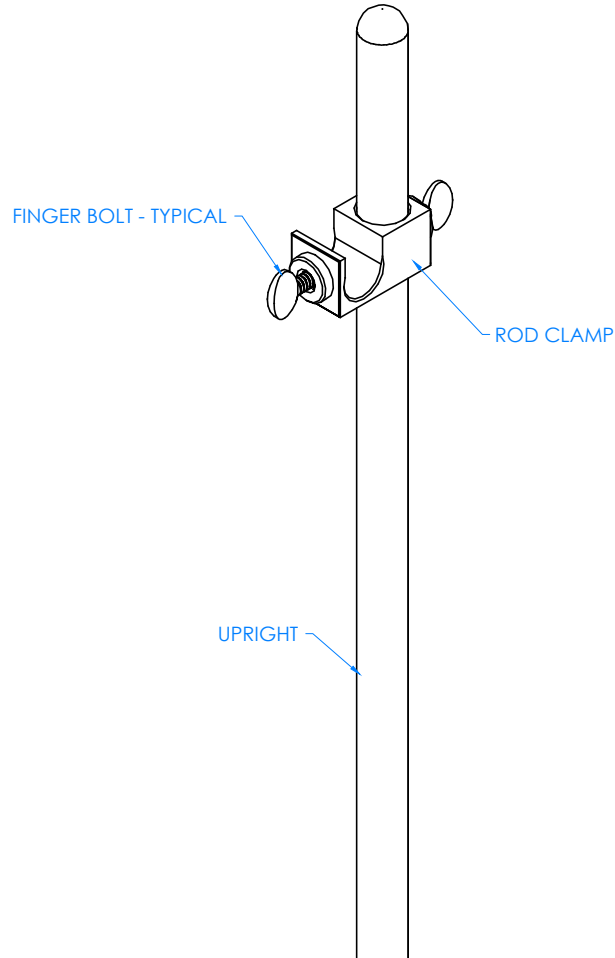


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TITLE:
3D PRINTER TABLE
ASSEMBLY INSTRUCTIONS

A	CREATED DRAWING	10/26/17	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
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DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
3DP-3624	NTS	8 OF 11	REV A



STEP 7:

- SLIDE ROD CLAMP OVER UPRIGHT AND TIGHTEN IN DESIRED LOCATION USING THE FINGER BOLTS PROVIDED ON CLAMPS.
- REPEAT ON OTHER UPRIGHT.

CLOSE UP OF UPRIGHT

NOTE:

1.

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DECIMALS: $\pm .030$	APR BY:		DATE APR:	
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ASSEMBLY INSTRUCTIONS**

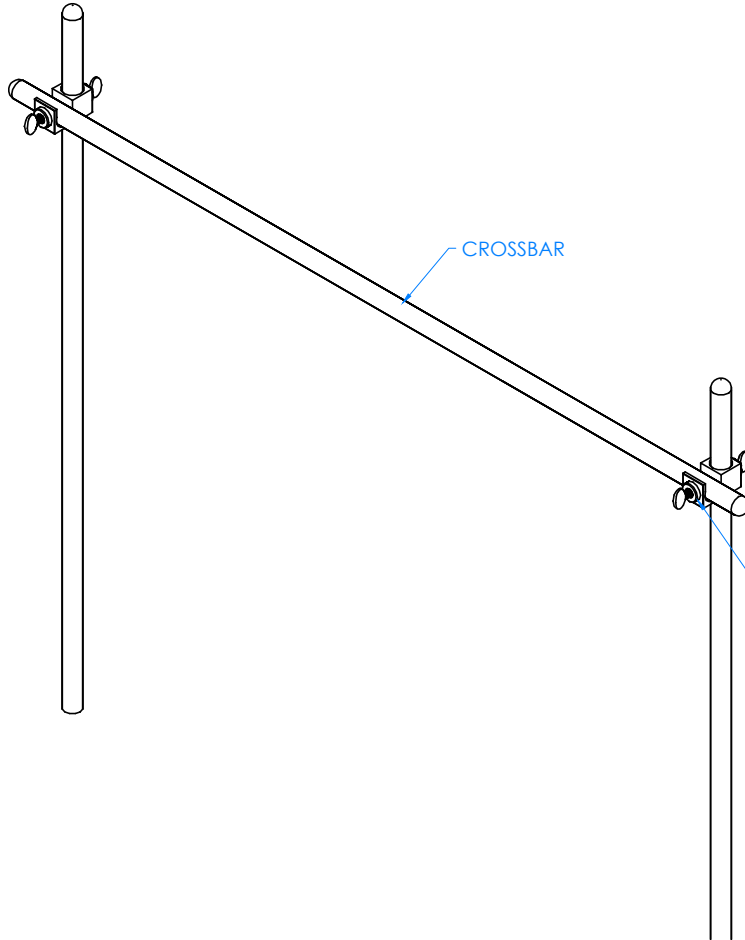
DRAWING NUMBER:
3DP-3624

SCALE: NTS

SHEET: 9 OF 11

REVISION: REV A

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED DRAWING	10/26/17	EMR	-
REVISION LEVEL				



STEP 8:

- PLACE CROSSBAR ON GROOVES LOCATED ON CLAMPS.

****NOTE****
SOME ROD CLAMP
ADJUSTMENTS MAY BE
REQUIRED

CLOSE UP OF UPRIGHT AND CROSSBAR ASSEMBLY

NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS
NOTED OTHERWISE
DECIMALS: $X = \pm .030$
 $XX = \pm .020$
 $XXX = \pm .010$
ANGLES: $= \pm 1^{\circ}0'$
CABINET SQUARENESS: $= \pm .0625$

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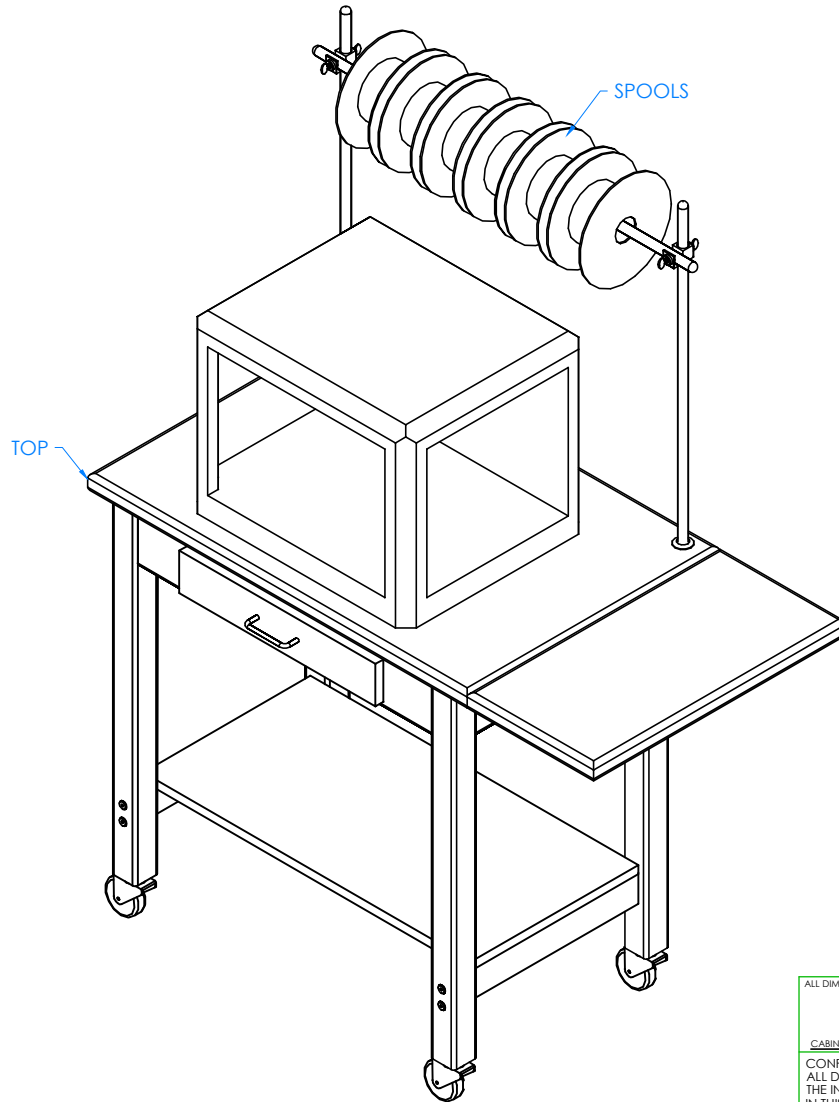


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ASSEMBLY INSTRUCTIONS

A	CREATED DRAWING	10/26/17	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

DRAWING NUMBER:	SCALE:	SHEET:	REVISION:
3DP-3624	NTS	10 OF 11	REV A



STEP 9:

- SET TABLE IN DESIRED LOCATION.
- PLACE 3D PRINTER ON TOP.
- SLIDE SPOOLS ON CROSS BAR BY REMOVING CROSSBAR AND ADDING SPOOLS AS DESIRED.

NOTE:


1.

COMPLETE UNIT SHOWN

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DECIMALS: $\times = \pm .030$	APR BY:		DATE APR:	
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3DP-3624	NTS	11 OF 11	REV A