## KM-1 Wall Mounted unit underfires

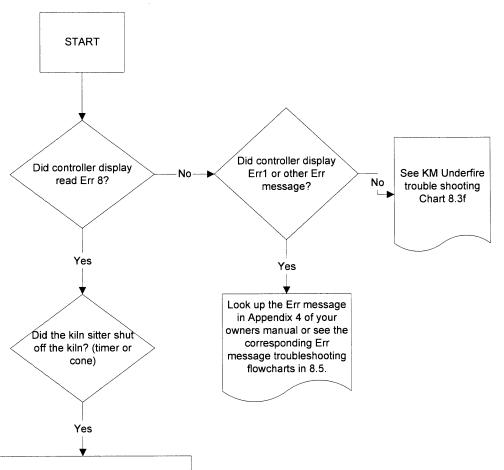
Condition:

Witness cones placed in the top, center, and bottom of kiln indicate that the whole kiln is underfiring.

8.4

KM-1

Km-1undr.vsd



The ERR 8 message will normally occur whenever the kiln sitter shuts off the kiln before the KM controller 'thinks it should shut off'. We recommend placing a cone at least 2 cones hotter in the sitter than the cone fire temperature selected and you may need more time on the sitter timer. Hold times in the CONE FIRE program creat more 'heat work' and also requre a hotter cone in the sitter to prevent an Err8.