

AFB24-PC Damper Actuator Technical Data Sheet

Modulating, Spring Return, 24 V, 0 to 10 V Phasecut Control Signal



Technical Data

Power Supply	24 VAC, $\pm 20\%$, 50/60 Hz, 24 VDC, -10% / $+20\%$
Power consumption in operation	7.5 W
Power consumption in rest position	3 W
Transformer sizing	10 VA (class 2 power source)
Shaft Diameter	1/2...1.05" round, centers on 1/2" and 3/4" with insert, 1.05" without insert
Electrical Connection	18 GA appliance cable, 3 ft [1 m], with 1/2" conduit connector
Overload Protection	electronic throughout 0...95° rotation
Electrical Protection	actuators are double insulated
Operating Range	0...20 V PhC, Phasecut control (PhC) is only for the positive part of the sine wave (max. of 10 volts)
Input Impedance	8.2 k Ω (0.1 mA), 50 m Ω
Position Feedback	2...10 V, Max. 0.5 mA
Angle of rotation	95°, adjustable with mechanical end stop, 35...95°
Torque motor	180 in-lb [20 Nm]
Direction of motion motor	selectable with switch 0/1
Direction of motion fail-safe	reversible with cw/ccw mounting
Position indication	Mechanical
Manual override	5 mm hex crank (3/16" Allen), supplied
Running Time (Motor)	150 s, constant, independent of load
Running time fail-safe	<20 s @ $-4...122^{\circ}\text{F}$ [$-20...50^{\circ}\text{C}$], <60 s @ -22°F [-30°C]
Ambient humidity	max. 95% r.H., non-condensing
Ambient temperature	$-22...122^{\circ}\text{F}$ [$-30...50^{\circ}\text{C}$]
Storage temperature	$-40...176^{\circ}\text{F}$ [$-40...80^{\circ}\text{C}$]
Degree of Protection	IP54, NEMA 2, UL Enclosure Type 2
Housing material	Galvanized steel and plastic housing
Agency Listing	cULus acc. to UL60730-1A/-2-14, CAN/CSA E60730-1:02, CE acc. to 2014/30/EU and 2014/35/EU; Listed to UL 2043 - suitable for use in air plenums per Section 300.22(c) of the NEC and Section 602.2 of the IMC
Noise level, motor	40 dB(A)
Noise level, fail-safe	62 dB(A)
Servicing	maintenance-free
Quality Standard	ISO 9001
Weight	5.4 lb [2.4 kg]

†Rated Impulse Voltage 800V, Type of action 1.AA, Control Pollution Degree 3

Torque min. 180 in-lb, for control of air dampers.

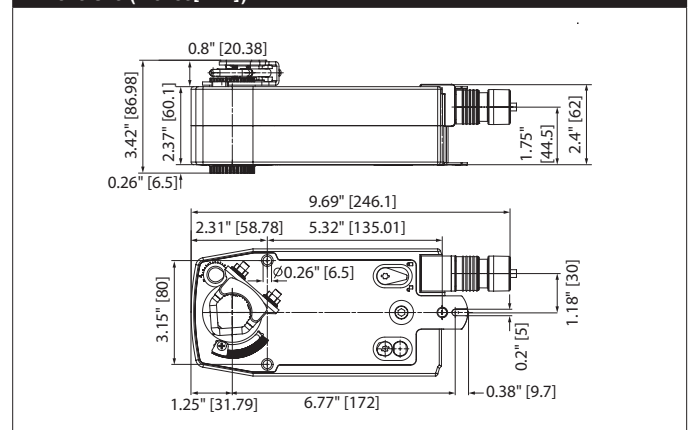
Application

For modulation of dampers in HVAC systems. Actuator sizing should be done in accordance with the damper manufacturer's specifications. The actuator is mounted directly to a damper shaft up to 1.05" in diameter by means of its universal clamp. A crank arm and several mounting brackets are available for applications where the actuator cannot be direct coupled to the damper shaft. The actuator operates in response to a 0-10 V phasecut control input from an electronic controller or positioner. A 2 to 10 VDC feedback signal is provided for position indication or master-slave applications.

Operation

The AFB24-PC series provides 95° of rotation and is provided with a graduated position indicator showing 0° to 95°. The actuator will synchronize the 0° mechanical stop or the physical damper or valve mechanical stop and use this point for its zero position during normal control operations. A unique manual override allows the setting of any actuator position within its 95° of rotation with no power applied. This mechanism can be released physically by the use of a crank supplied with the actuator. When power is applied the manual override is released and the actuator drives toward the fail-safe position. The AFB24-PC uses a brushless DC motor which is controlled by an Application Specific Integrated Circuit (ASIC) and a microprocessor. The microprocessor provides the intelligence to the ASIC to provide a constant rotation rate and to know the actuator's exact zero position. The ASIC monitors and controls the brushless DC motor's rotation and provides a Digital Rotation Sensing (DRS) function to prevent damage to the actuator in a stall condition. The position feedback signal is generated without the need for mechanical feedback potentiometers using DRS. The actuator may be stalled anywhere in its normal rotation without the need of mechanical end switches. The AFB24-PC is mounted directly to control shafts up to 1.05" diameter by means of its universal clamp and anti-rotation bracket. A crank arm and several mounting brackets are available for damper applications where the actuator cannot be direct coupled to the damper shaft. The spring return system provides minimum specified torque to the application during a power interruption. The AFB24-PC actuator is shipped at 5° (5° from full fail-safe) to provide automatic compression against damper gaskets for tight shut-off.

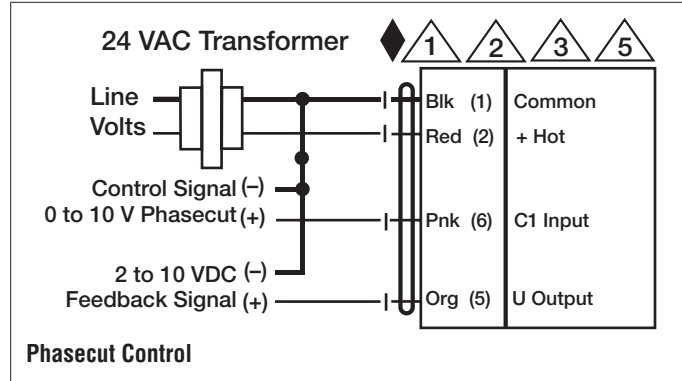
Dimensions (Inches[mm])



Date created, 04/15/2020 - Subject to change. © Belimo Aircontrols (USA), Inc.

Accessories

AF-P	Anti-rotation bracket AF/NF.
AV8-25	Shaft extension
IND-AFB	End stop indicator
K7-2	Shaft clamp reversible
KG10A	Ball joint
KG8	Ball joint
KH10	Damper crank arm
KH8	Damper crank arm
KH-AFB	Actuator arm
SH10	Push rod for KG10A ball joint (36" L, 3/8" diameter).
SH8	Push rod for KG6 & KG8 ball joints (36" L, 5/16" diameter).
TOOL-06	8 mm and 10 mm wrench.
ZG-100	Univ. right angle bracket 17"x11-1/8"x6" (HxWxbase).
ZG-101	Univ. right angle bracket 13x11x7-7/16" (HxWxbase).
ZG-109	Right angle bracket for ZS-260.
ZG-110	Stand-off bracket for ZS-260.
ZG-118	AFB(X)/NFB(X) U bracket 5-7/8x5-1/2x2-19/32" (HxWxD).
ZG-120	Jackshaft mounting bracket.
ZG-AFB	Mounting kit for linkage operation
ZG-AFB118	AFB(X)/NFB(X) crankarm adaptor kit.
ZG-DC1	Damper clip for damper blade, 3.5" width.
ZG-DC2	Damper clip for damper blade, 6" width.
ZG-JSA-1	1" diameter jackshaft adaptor (11" L).
ZG-JSA-2	1-5/16" diameter jackshaft adaptor (12" L).
ZG-JSA-3	1.05" diameter jackshaft adaptor (12" L).
ZS-100	Weather shield - galvaneal 13x8x6" (LxWxD).
ZS-101	Base plate for ZS-100.
ZS-150	Weather shield - PC w/ foam seal 16x8-3/8x4" (LxWxD).
ZS-260	Explosion proof housing.
ZS-300	NEMA 4X, 304 stainless steel enclosure.
ZS-300-5	NEMA 4X, 316L stainless steel enclosure.
ZS-300-C1	1/2" shaft adaptor, standard with ZS-300(-5).
ZS-300-C2	3/4" shaft adaptor for ZS-300(-5).
ZS-300-C3	1" shaft adaptor for ZS-300(-5).
Z-SF	Base plate extension
P475	Shaft mount, non-Mercury aux. switch for 1/2" dia. shafts.
P475-1	Shaft mount, non-Mercury aux. switch for 1" dia. shafts.
PS-100	Low voltage and control signal simulator.
TF-CC US	Cable conduit connector, 1/2".
ZG-X40	120 to 24 VAC, 40 VA transformer.



Typical Specification

Spring return control damper actuators shall be direct coupled type which require no crank arm and linkage and be capable of direct mounting to a jackshaft up to a 1.05" diameter. The actuator must provide modulating damper control in response to a 0 to 10 V phasecut control input from an electronic controller or positioner. The actuators must be designed so that they may be used for either clockwise or counter clockwise fail-safe operation. Actuators shall use a brushless DC motor controlled by a microprocessor and be protected from overload at all angles of rotation. Run time shall be constant, and independent of torque. A 2 to 10 VDC feedback signal shall be provided for position feedback or master slave applications. Actuators shall be cULus listed and have a 5 year warranty, and be manufactured under ISO 9001 International Quality Control Standards. Actuators shall be as manufactured by Belimo.

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Wiring Diagrams



WARNING! LIVE ELECTRICAL COMPONENTS!

During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.



Meets cULus requirements without the need of an electrical ground connection.



Provide overload protection and disconnect as required.



Actuators may also be powered by 24 VDC.



Only connect common to negative (-) leg of control circuits.



Actuators may be connected in parallel if not mechanically linked. Power consumption and input impedance must be observed.