



ergonomic products

**K&A MANUFACTURING**

6703 ZINSER ST., SCHOFIELD, WI 54476

PHONE: 800.298.4351 FAX: 866.882.9475

www.raproducts.com

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**TOOLS REQUIRED FOR ASSEMBLY:**

CORDLESS DRILL  
#2 PHILLIPS HEAD DRIVER BIT OR  
#2 SQUARE HEAD DRIVER BIT  
LEVEL

**READ ALL THE INSTRUCTIONS  
BEFORE BEGINNING**

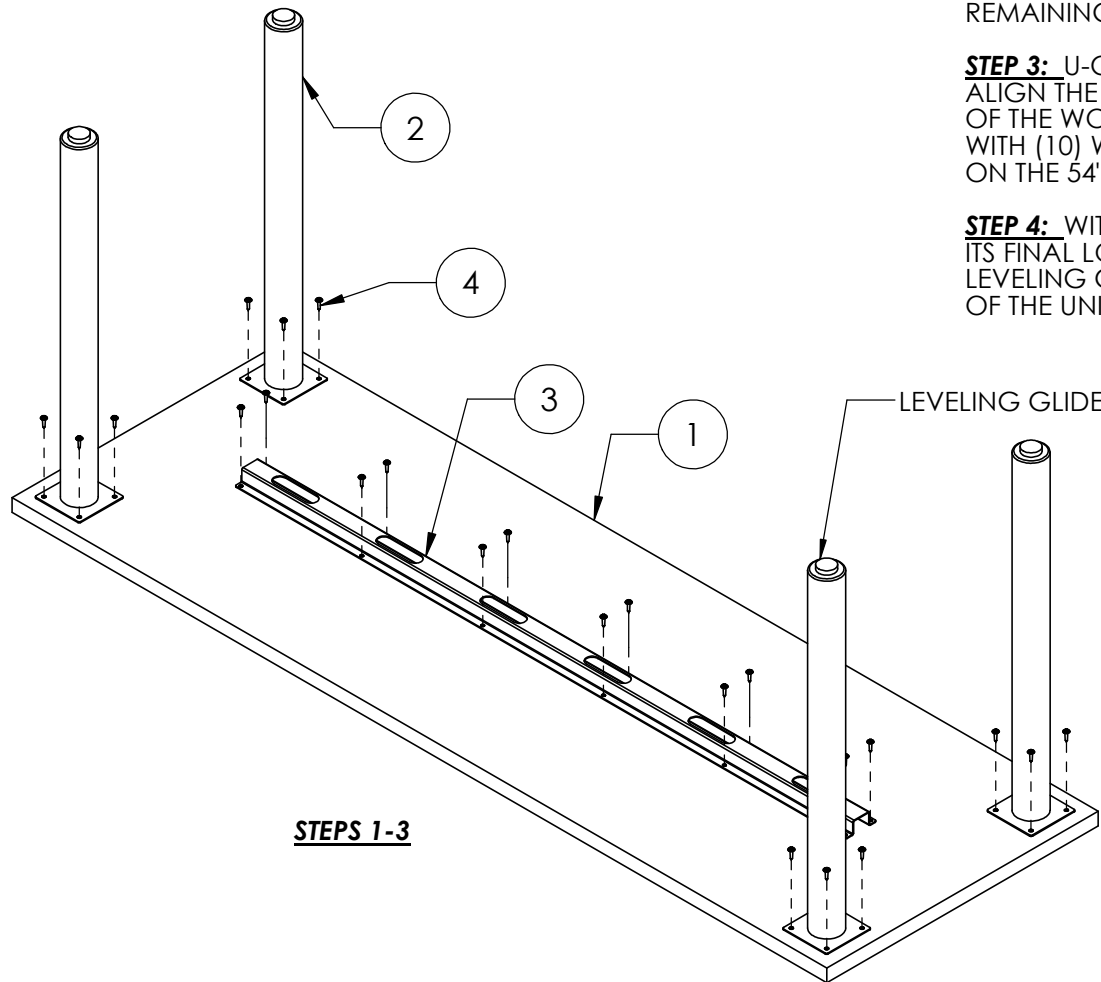
**R-STYLE POST LEG WORKSTATION ASSEMBLY INSTRUCTIONS:**

**STEP 1:** LAY THE WORKSURFACE **1** ON A PROTECTED SURFACE WITH THE PILOT HOLES FACING UP.

**STEP 2:** ALIGN THE HOLES IN THE TOP PLATE OF A POST LEG **2** WITH THE PILOT HOLES AT ONE CORNER OF THE WORKSURFACE **1**. ATTACH THE LEG TO THE WORKSURFACE USING (4) WOOD SCREWS **4**. DO NOT OVER-TIGHTEN THE SCREWS. USE A LOW TORQUE SETTING ON THE DRILL. REPEAT **STEP 2** WITH THE REMAINING POST LEGS.

**STEP 3:** U-CHANNELS ARE INCLUDED ON WORKSTATIONS 60" OR LONGER. ALIGN THE HOLES IN THE U-CHANNEL **3** WITH THE PILOT HOLES AT THE CENTER OF THE WORKSURFACE **1**. ATTACH THE U-CANNEL TO THE WORKSURFACE WITH (10) WOOD SCREWS **4** ON THE 42" U-CHANNEL OR (12) WOOD SCREWS ON THE 54" U-CHANNEL.

**STEP 4:** WITH THE HELP OF AN ASSISTANT, SET THE WORKSTATION UPRIGHT IN ITS FINAL LOCATION. LEVEL THE WORKSTATION IF NECESSARY BY TURNING THE LEVELING GLIDE(S) OUT (CLOCKWISE FROM THE TOP) ON THE LOW CORNERS OF THE UNIT.



**STEPS 1-3**

ITEM #	PART #	DESCRIPTION	QTY.
1	VARIES	WORKSURFACE	1
2	29SL	29SL POST LEG	VARIES
3	VARIES	42" OR 54" U-CHANNEL	VARIES
4	51708	M5 x 18mm SQ/PH/WSHR HEAD WOOD SCREW	VARIES