

F.O.G. Firearms & Cartridge Company

Gunsmithing Services

Service Charges:

1004 Per Man Hour	\$100.00
1005 Per Man & Machine Hour	\$115.00
1006 MINIMUM CHARGE PER GUN	\$55.00
1007 Cost Estimates ONLY	\$45.00

Clean & Oil Customer Gun:

2004 Consisting of completely stripping gun, cleaning all parts, checking for wear, making suggestions to customer of services needed to put in A-1 condition.	\$100.00 Firearm Dependent
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Metal Finishing:

3004 Bead, Sandblast, or Wire Brush Stainless Steel	\$145.00
3005 Stripping Nickel: Removing old nickel finish prior to bluing or replating.	JOB DEPENDENT
3006 Draw-Filing (PER MAN HOUR)	HOURLY RATE

Sight Work:

4004 Sight in customer gun (does not include price of ammo, targets, etc.)	\$90.00
4005 Bore sighting customer gun	\$30.00
4006 Pattern Shotgun (does not include price of ammo, targets, etc.)	\$90.00
4007 Drill & Tap barrel or receiver for sights (price per hole)	\$45.00
4008 Install front sight ramp: sweat-on type	\$90.00
4009 Install front sight ramp: screw-on type (including drill & tap. Must pay additional drill & tap price)	\$25.00
4010 Install front sight ramp: Band type	HOURLY RATE

Sight Work Continued:

5004 Install insert in pistol sight	\$60.00
5005 Install front/mid-rib shotgun bead (plus price of bead)	\$55.00
5006 Plug hole & re-drill for bead	\$75.00

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5007 Install receiver sights: Gun drilled & tapped (plus price per hole)	\$30.00
5008 Scope mounting: Gun drilled & tapped (plus price per hole)	\$60.00

General Barrel, Action & Rifle Work:

6004 Check Headspace	\$60.00
6005 Make Chamber Cast	\$115.00
6006 Remove stuck fired case from chamber	HOURLY RATE
6007 Remove live round from chamber	\$115.00 MINIMUM CHARGE
6008 Remove obstruction from bore	HOURLY RATE
6009 Remove fouling from barrel	HOURLY RATE + MATERIALS
6010 Lap barrel	\$115.00
6011 Cut & Crown Barrel: rifles, shotguns & handguns	HOURLY RATE
6012 Install pre-threaded & chambered barrel (not including polishing & bluing)	\$175.00
6013 Lap in bolt lugs (not including setting back barrel or fitting new barrel)	\$90.00
6014 Welding on new bolt handle	\$175.00
6015 Forging bolt handle	\$135.00
6016 Fabricate & install spring	HOURLY RATE
6017 Triggers (installation or adjustment): Shilen, Timney, Dayton-Traister, Moyer type	\$105.00
6018 Triggers (installation or adjustment): Double-set	\$290.00
6019 Triggers (installation or adjustment): Single-set	\$165.00
6020 Install barrel band swivel	HOURLY RATE

Shotgun Work:

7004 Long forcing cone: Non-plated bores, per barrel	\$85.00
7005 Long forcing cone: Plated bores, per barrel	\$115.00
7006 Re-solder rib (not including bluing)	HOURLY RATE
7007 Re-solder forend lug (not including bluing)	HOURLY RATE
7008 Raising dent in barrel (not including bluing)	HOURLY RATE
7009 Straighten/adjust barrel	HOURLY RATE
7010 Polish chamber/bore	\$60.00
7011 Back-Boring (per barrel, non-plated bores)	HOURLY RATE

Shotgun Work Continued:

8004 Open/Modify Choke (per barrel or tube, non-plated bores)	HOURLY RATE
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8005 Install screw-in choke (plus tubes): Win-choke®, Colonial, etc. (non-plated bore)	\$145.00
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8006 Refitting hinge pin lug	HOURLY RATE
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Muzzle Loader Work:

9004 Pull ball	HOURLY RATE
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9005 Remove broken ramrod from barrel	\$90.00
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Handgun Work:

1104 Chamfer revolver barrel	HOURLY RATE
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1105 Chamfer revolver cylinder	HOURLY RATE
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1106 Revolver action job: clean, smooth action (not including replacement of parts)	HOURLY RATE
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1107 Re-barrel revolver: remove old barrel, replace with new factory barrel (labor only)	HOURLY RATE
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1108 Straighten crane on revolver	HOURLY RATE
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1109 Install crane lock	HOURLY RATE
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1110 Remove/modify revolver hammer spur	HOURLY RATE
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1111 Convert revolver from square butt to round butt	HOURLY RATE
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1112 Semi-auto pistol action job: clean, smooth action (not including parts)	HOURLY RATE
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1113 Tighten slide of 1911 AUTO	HOURLY RATE
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1114 Fit barrel to 1911 AUTO (not including barrel): Non-Ramped barrel	HOURLY RATE
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1115 Fit barrel to 1911 AUTO (not including barrel): Ramped barrel	HOURLY RATE
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1116 Fit & install barrel bushing on 1911 AUTO (does not include cost of bushing)	HOURLY RATE
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1117 Bevel magazine well of 1911 AUTO	HOURLY RATE
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1118 Checker front of frame on 1911 AUTO	HOURLY RATE
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1119 Stipple frame	HOURLY RATE
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1120 Open and modify ejection port of 1911 AUTO slide	HOURLY RATE
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1121 Throat, polish barrel and feed ramp of 1911 AUTO	HOURLY RATE
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1122 Fit new trigger to 1911 (does not include cost of trigger)	HOURLY RATE
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1123 Fit custom hammer to 1911 (does not include price of hammer)	HOURLY RATE
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1124 Cut slide for BO-MAR w/o sight: plain cut	HOURLY RATE
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1125 Cut slide for BO-MAR w/o sight: w/side shields	HOURLY RATE
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1126 Cut slide for dovetail front sight (w/o cost of sight)	HOURLY RATE
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1127 Cut slide for novak rear (w/o cost of sight)	HOURLY RATE
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Handgun Work Continued:

1204 Install stake-on front (w/o cost of sight)	HOURLY RATE
1205 Install fiber optic front sight (existing dovetail)	HOURLY RATE
1206 Install rear sight (existing dovetail, w/o cost of sight)	HOURLY RATE
1207 Flatten slide top & separate (w/o cost of sight)	HOURLY RATE
1208 Dehorn & break edges for carry (not including refinishing)	HOURLY RATE
1209 Full melt down beveling	HOURLY RATE
1210 Modify 1911 AUTO frame for beavertail safety (includes fitting of safety, does not include cost of safety or refinishing)	HOURLY RATE
1211 Install auto pistol compensator	HOURLY RATE

Stock Work:

Wood Finishing (Does not include any shaping):

1304 Hunter Finish: Unfilled oil or lacquer finish on average stock	\$145.00
1305 Hunter Finish: Unfilled oil or lacquer finish on complicated stock	\$205.00
1306 Gunsmith Finish: Filled, rubbed oil finish on average stock	\$230.00
1307 Gunsmith Finish: Filled, rubbed oil finish on complicated stock	\$290.00
1308 Spray Finish: Lacquer or polyurethane	\$175.00

Glass Bedding Barrel & Action:

1404 Hunting Rifle	\$175.00
1405 Match Rifles, M-1 Garand, M1A, etc.	\$290.00
1406 Pillar Bed	\$205.00

Other:

1504 Install recoil pad (labor only)	\$90.00
1505 Install adjustable butt plate (labor only)	\$145.00
1506 Install sliding swivels (Std & Q/D)	\$65.00
1507 Install stock cross bolt (not including refinish)	\$90.00
1508 Install recoil reducer: simple installation in butt plate	\$55.00
1509 Install recoil reducer: hydraulic butt plate-style (Gra-Coil or Counter Coil®)	\$145.00
1510 Install recoil reducer: drill stock & install recoil reducer	\$110.00
1511 Inletting & finishing of semi-finished stock (not including checkering, recoil pad, special butt plate, grip cap or other attachments)	BY JOB
1512 Fit, Bed & Finish fiberglass stock blank	BY JOB
1513 Prefinished synthetic stock (fit & install barreled action)	SEE CERAKOTE PRICING
1514 Camo painting stock	SEE CERAKOTE PRICING
1515 Install adjustable comb hardware	\$230.00