



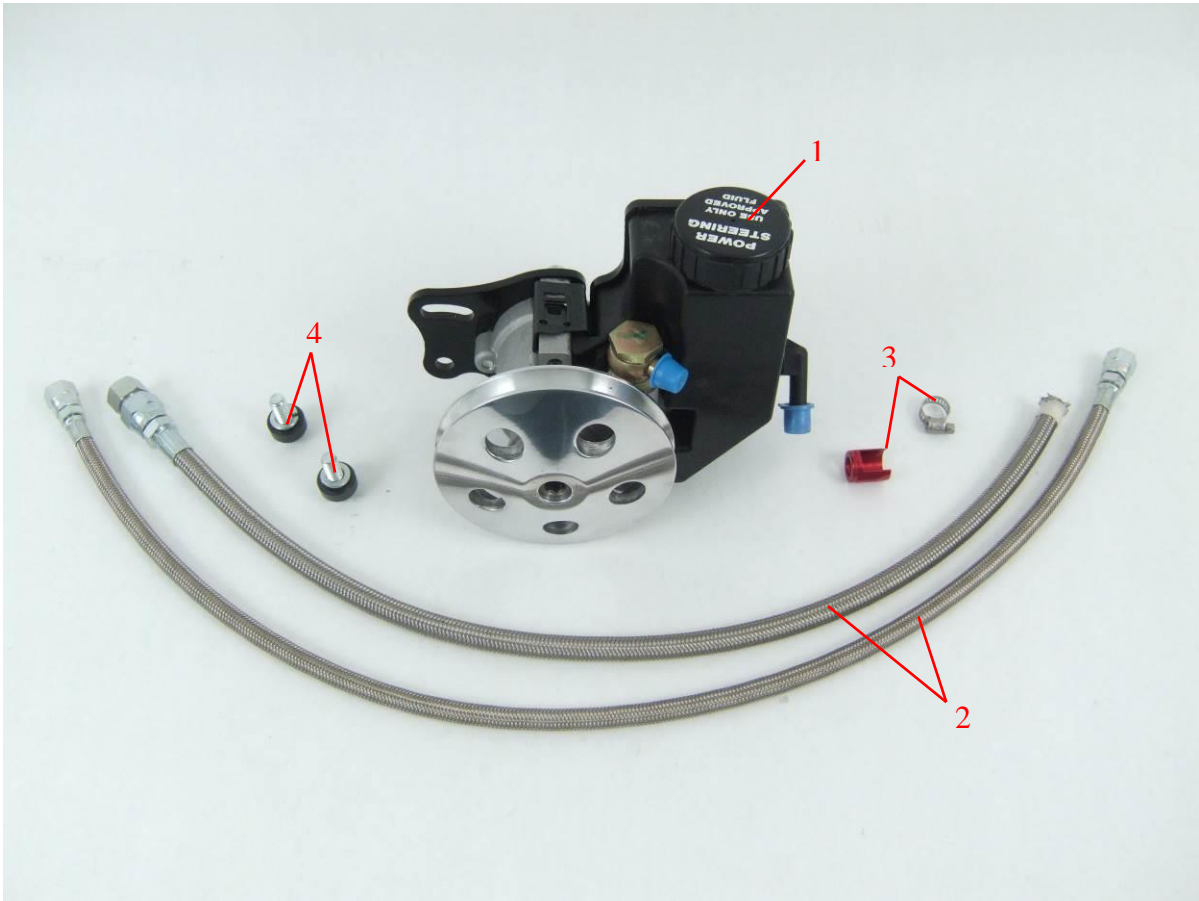
'63-'67 and '68-'82 Corvette Pump Kit Instructions

8061080 & 8061090

UniSteer offers a 2-year, unlimited mile warranty against all manufacturer defects of their kits and supplied parts. UniSteer will not honor any warranty on any parts that have been modified or improperly installed. Full refund will NOT be granted to any kits that are damaged, scratched, or altered in any fashion. UniSteer will not reimburse any labor money to the customer to change out the part even under a warranty repair.



- *USE ONLY POWER STEERING FLUID IN SYSTEM. DO NOT USE ATF.
- *ALTHOUGH THIS KIT IS FAIRLY SIMPLE TO INSTALL, SOME MODIFICATIONS MAYBE NECESSARY.
- *BEFORE STARTING INSTALLATION, PLEASE BE AWARE OF THE MODIFICATIONS THAT ARE NEEDED TO INSTALL.
- *ALSO BE AWARE THAT THERE ARE APPLICATION/PROVISIONS NEEDED IN ORDER TO INSTALL. PLEASE READ ALL INSTRUCTIONS FIRST.
- *DUE TO VARIABLES OUTSIDE OUR CONTROL THESE KITS MAY NOT FIT ALL APPLICATIONS. ALSO, PLEASE VERIFY KIT WILL FIT YOUR APPLICATION BEFORE ALTERING VEHICLE.



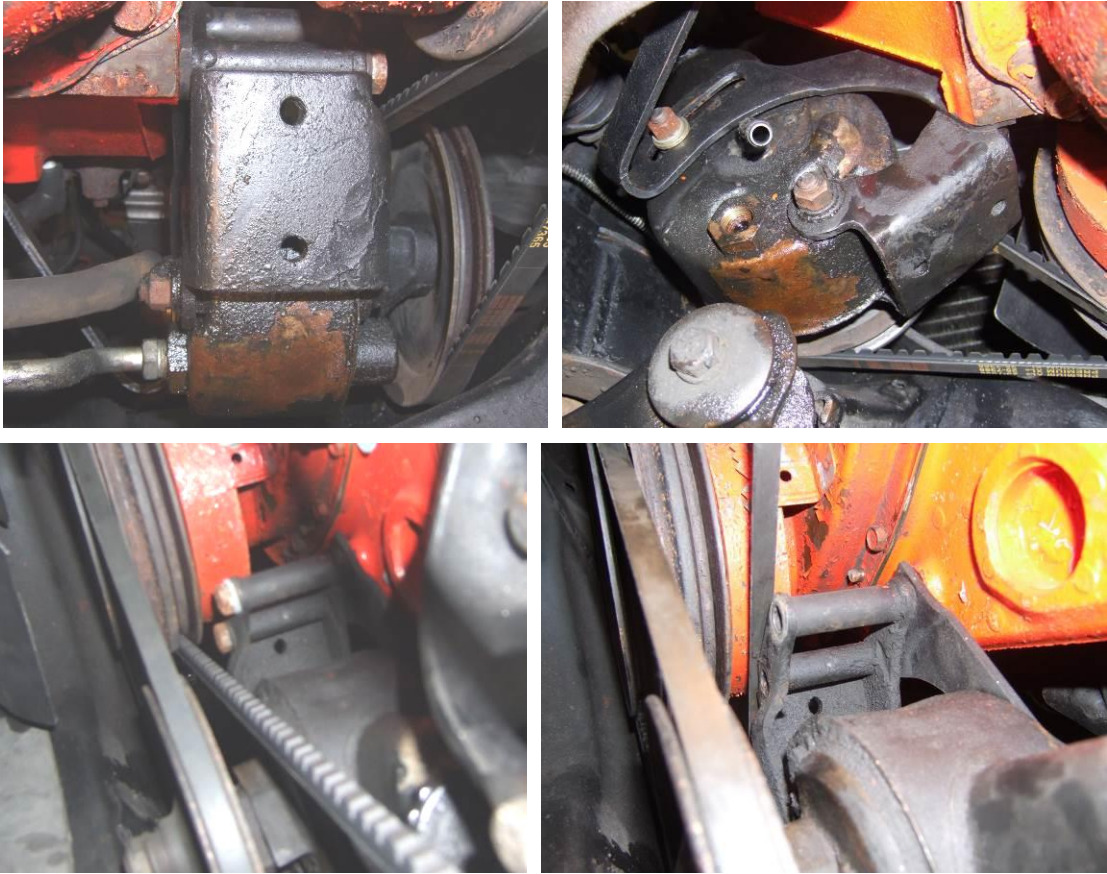
KIT CONTENTS:

#	Part Number	Description	Quantity	Inspected By
1	8061390	TC Pump w/ Reservoir	1	
2	8021310	Line Kit	1	
3	233470	Hose Clamp & Collar	1	
4	232610	3/8" x 16 x 1 1/4" Bolt	2	
4	205800	Stand Off	2	
4	200840	3/8" Lock washer	2	

Inspected by: _____
 Date: _____

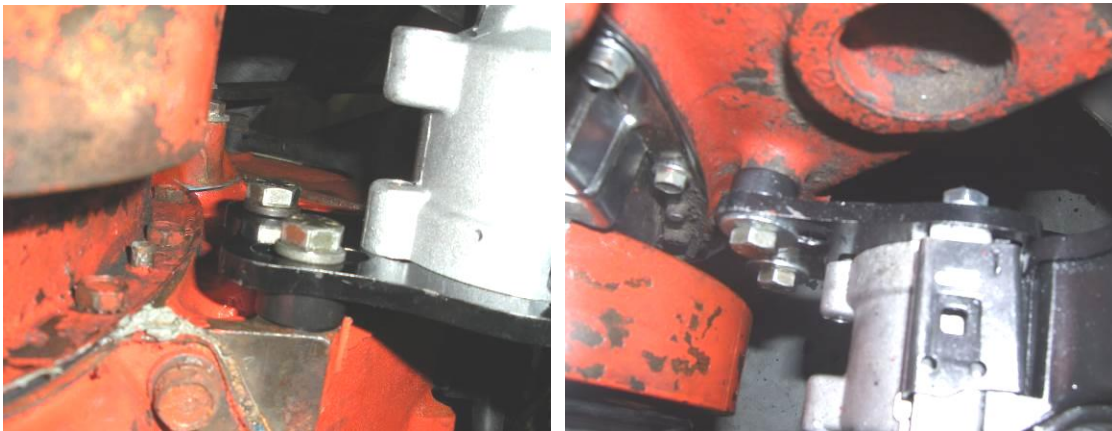
1963-1982 Corvette Power Steering Pump Disassembly

1. If your vehicle has power steering stock, you will need to remove your stock power steering pump and mounting brackets.



1963-1982 Corvette Power Steering Pump Assembly

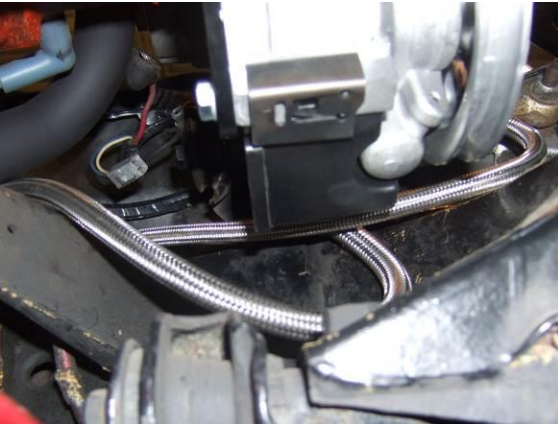
2. With supplied 3/8" bolts and spacers, fasten power steering pump to engine block. Do not tighten pump until belt is installed and both hydraulic lines are hooked up.



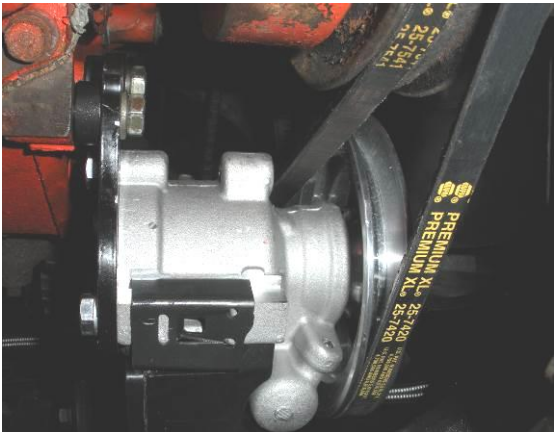
3. Route pressure and return lines from rack housing along the driver side frame rails and up to the pump. Make sure you route the lines free of sharp or hot objects.



4. When connecting your pressure and return lines, your pressure line goes from the lower port on the rack housing to the banjo fitting on the pump. The return line goes from the top port on the housing to the plastic reservoir on the pump.



5. Measure proper belt length for your application. Install belt by setting proper tension and tighten the pump brackets.



Note: These Pump Kits will best work with our Rack & Pinion Kit 8011540.

1963-1982 Corvette Final Steps

6. Top off power steering fluid level in pump reservoir.
7. Start the car and let idle for 10 seconds, "do not turn wheel during this period". Turn off vehicle. Top off power steering fluid. Restart car, turn wheel slowly, lock to lock. Check fluid once more, top off if needed.
8. Vehicle may need to be aligned properly after install.

If you have any questions or problems regarding this product, please contact:

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