



1955-57 Chevy Steering Column Bushing Instructions

8020490

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Kit Contents:

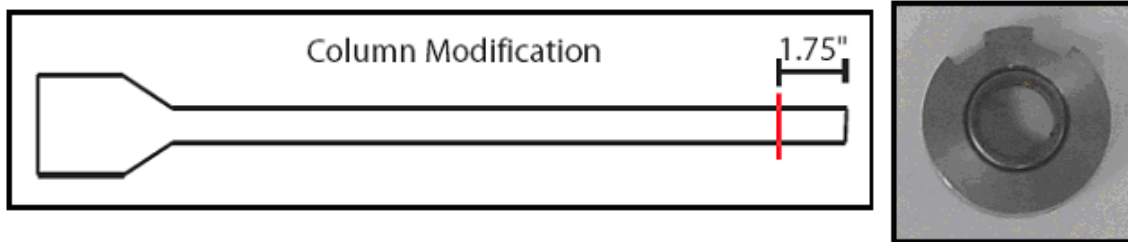
#	Part Number	Description	Quantity	Inspected By
1	8020480	Tri-5 Column Bushing	1	
2	480240	Needle Bearing	1	
3	230760	1/4" 28 x 3/8 Stainless Bolt	3	

Inspected by: _____
 Date: _____

NOTE: Our bushing kit is designed for stock, non-shifting steering columns

1. Remove the horn ring cap and horn ring by removing the three Phillips head screws that secure it. You want to note the position of the pieces for reassembly later. The horn ring cap is retained either by a clutch head style screw, which is removed from the underside of the steering wheel, or clips.
2. Using a ratchet, extension, and a 3/4" socket remove the retaining nut that secures the steering wheel.
3. Using a steering wheel puller remove the steering wheel.
4. Remove tension spring & seat from the shaft. Disconnect & remove neutral safety switch.
5. Disconnect the horn and turn signal wiring from underneath the dash.

6. Disconnect the upper column clamp, and the floor mount.
7. Remove the detent from the lower column tube. The column should now be able to be removed from the car.
8. Cut the shaft of the steering box as close to the housing as possible.
9. Disassemble the upper half of the steering column by removing the 3 Phillips head screws from the lock plate.
10. Remove the turn signal housing carefully. Do not damage the wires.
11. Disassemble the lower portion of the column by removing the 3 hex screws on the tube.
12. Remove lower bearing and the inner column shift tube.
13. Measure from the bottom of the column up 1.75" and cut very straight. There will be 2 existing holes in the tube that line up with the new column bushing. The third hole will need to be drilled. Place the column shaft along side the column and calculate the length needed, so that 1-1.5" of shaft will extend out the bottom of the column. Measure carefully. Clean and sand the shaft until it fits the new bushing snugly.



14. Reassemble the column completely. And insert the new bushing last.
15. Fasten the new bushing with the two screws.

If you have any questions or problems regarding this product, please contact:

UNISTEER *Performance Products*

1555 Enterprise Parkway

Twinsburg OH 44087

800-338-9080

WWW.UNISTEER.COM

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