



Commercial Vehicle Business Unit

Product Spare Parts Catalogue

Model	LPO 1618/55C LHD EII SKOOL BUS
Model Category	HEAVY BUSES : (FRONT ENGINE)
VC No	27502155000L
Chassis Type	449251
Engine Type	6BTAA 5.9 CUMMINS EURO-II ENGINE
Fuel Type	



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INSTRUCTIONS

Refer Variant Table Matrix for correct applicability

The designation "Left and Right" as well as "Front" and "Rear" refer to the driving direction

The indication "First", "Second" (e.g. Cross member of frame) are counter from the radiator side

The word "Optional" in the remarks column against an item having two or more part numbers indicates that depending on availability, the item will be supplied under any one of these part numbers

The designation "AR" in column "Quantity" stands for "As Required"

The illustrations of parts of the table are only for easy reference and they may not be exact replica of the part.

The parts fitted on the vehicle are subject to modification without prior notice.

This is a publication of the Parts Head Quarters of the TATA MOTORS LIMITED.

Any Correspondence relating to this Parts List be made to:

**Technical Cell
Tata Motors Ltd.,
Parts Head Quarters,
Teen Hath Naka,
Gyan Sadhana College Service Road,
Thane-400 604.**

WHEN ORDERING PARTS, PLEASE INDICATE

Chassis Type and Chassis Number

Engine Type and Engine Number

Part No. - See Column "PART NUMBER"

Precise Description - See Column "DESCRIPTION"

WHEN ORDERING PARTS FOR AGGREGATES, PLEASE INDICATE THE AGGREGATE NUMBER

Gear Box Unit No. -
Rear Axle Unit No. -
Steering Unit No. -

Please refer to online version for the latest updates.

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VC No : 27502155000L Group : (00) ENGINE Table : (2076155700L.02-ENGINE GASKET KIT)

Fig.	Part No	Part Description	Qty	Remarks
	278620999933	UPPER ENGINE GASKET KIT CONSISTS OF :	1	
1	-	SEAL O RING (BIG)	1	
2	-	SEAL O RING (SMALL)	6	
3	-	WASHER SEALING	4	
4	-	WASHER SEALING	4	
5	-	WASHER SEALING	1	
6	-	SEAL RECTANGULAR RING	1	
7	-	GASKET CONNECTION	2	
8	-	SEAL O RING	2	
9	-	GASKET CONNECTION	1	
10	-	GASKET OIL DRAIN	6	
11	-	SEAL VALVE STEM	1	
12	-	GASKET TURBOCHARGER	6	
13	-	SEAL BANJO CONNECTOR	6	
14	-	SEAL RECTANGULAR RING	6	
15	-	SEAL VALVE STEM	6	
16	-	GASKET EXHAUST MANIFOLD	6	
17	-	GASKET INT. MANIFOLD COVER	1	
18	-	WASHER SEALING	2	
19	-	GASKET CYLINDER HEAD	1	
20	-	ISOLATOR NOISE	6	
21	-	GASKET VALVE COVER	6	
22	-	SEAL INJECTOR	6	
	278601999993	LOWER ENGINE GASKET KIT CONSISTS OF :	1	
1	-	SEAL O RING	1	

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VC No : 27502155000L Group : (00) ENGINE Table : (2076155700L.02-ENGINE GASKET KIT)

Fig.	Part No	Part Description	Qty	Remarks
2	-	GASKET PUSH ROD COVER	1	
3	-	SEAL GROMMET	6	
4	-	KIT OIL SEAL	1	
5	-	GASKET REAR COVER	1	
6	-	GASKET REAR HOUSING	1	
7	-	SEAL O RING	1	
8	-	SEAL O RING	1	
9	-	SEAL RECTANGULAR RING	1	
10	-	GASKET GEAR COVER	1	
11	-	SEAL OIL	1	
12	-	GASKET COVER PLATE	2	
13	-	GASKET FILTER HEAD	1	
14	-	GASKET LUB COOLER	1	
15	-	SEAL RECTANGULAR RING	1	
16	-	SEAL O RING	1	
17	-	SEAL O RING	1	
18	-	WASHER SEALING	1	
19	-	WASHER SEALING	1	
20	-	GASKET FLANGE	1	
21	-	SEAL RECTANGULAR RING	1	
22	-	SEAL RECTANGULAR RING	1	
23	-	NOZZLE PISTON COOLING	6	

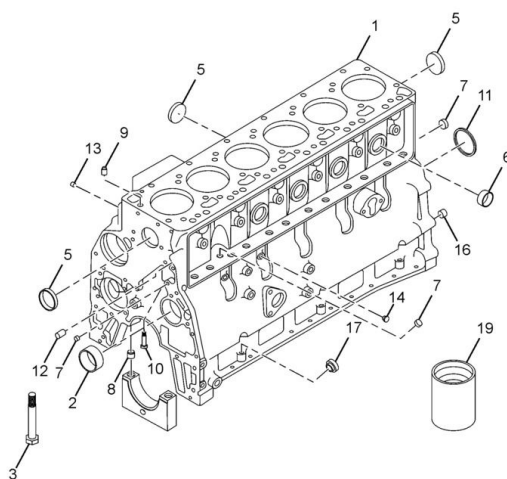
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VC No : 27502155000L Group : (00) ENGINE Table : (2076155700L.03-CYLINDER BLOCK)

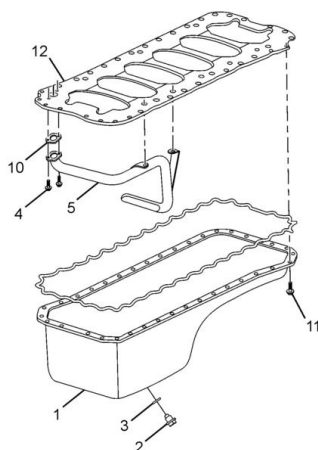
Fig.	Part No	Part Description	Qty	Remarks
1	278601990110	CYLINDER BLOCK STD	1	
2	278601993402	BUSHING	1	
3	278601999903	SCREW HEX. HEAD CAP M 14X2.0X119	14	
5	278601989936	PLUG EXPANSION	6	
6	278601999906	PLUG EXPANSION	4	
7	278601999907	PLUG EXPANSION	3	REPAIR PURPOSE
8	278601999914	DOWEL RING M 18X10	14	
9	278601999908	DOWEL RING M 16X10	2	
10	278618999934	NOZZLE PISTON COOLING	6	
11	278601999910	PLUG EXPANSION	1	
12	278601999911	DOWEL PIN M 10X16	2	
13	278601999945	PLUG PIPE	1	
14	278601999913	PLUG PIPE	1	
16	278601999914	DOWEL RING	2	
17	278601999915	PLUG EXPANSION	2	
2	278605999934	BUSHING (OVERSIZE FOR NO. 1 BORE)	1	
2	278607999980	BUSHING (OVERSIZE FOR NO. 2 -7 BORE)	6	REPAIR PURPOSE
19	278601999916	SLEEVE SALVAGE (STANDARD BORE)	6	REPAIR PURPOSE
	278605999937	PLUG,EXPANSION	1	



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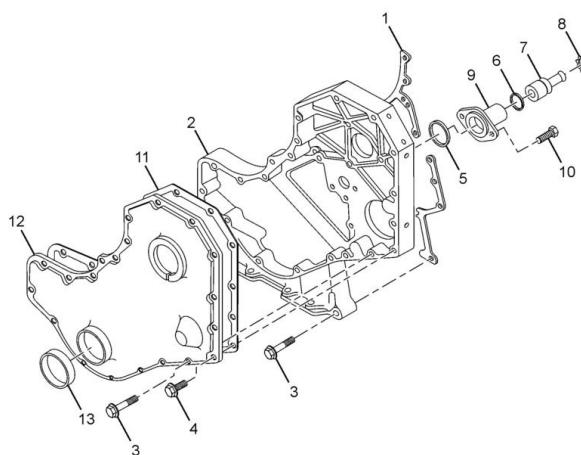
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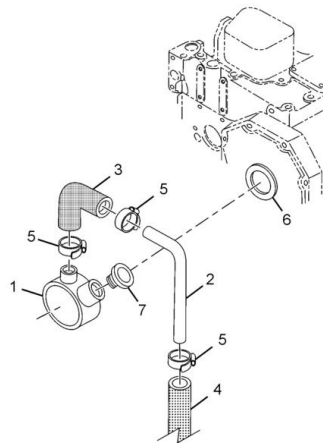
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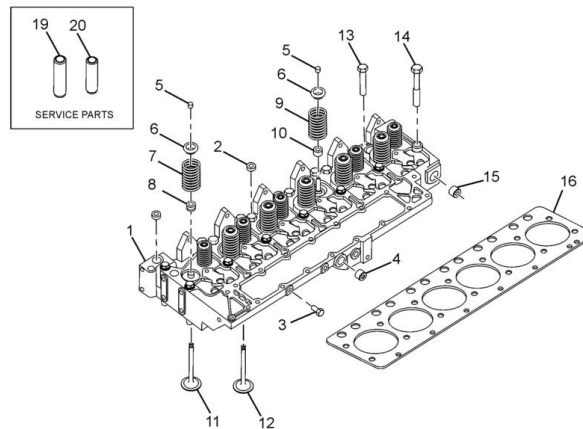


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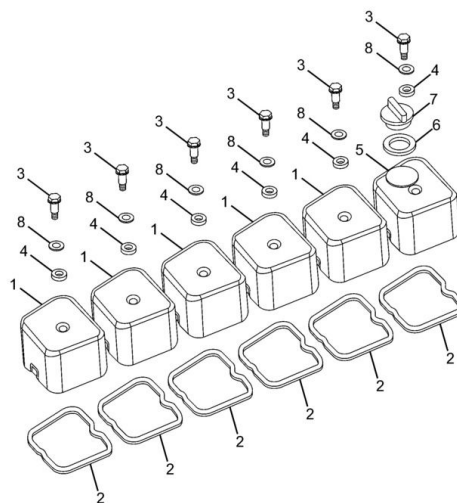
VC No : 27502155000L Group : (00) ENGINE Table : (2076155700L.07-CYLINDER HEAD)				
Fig.	Part No	Part Description	Qty	Remarks
1	278601990112	ASSY CYLINDER HEAD	1	
2	278601999920	PLUG EXPANSION	5	
3	278601999913	PLUG PIPE	2	
4	278601999945	PLUG PIPE	2	
5	278601999925	COLLET VALVE	24	
6	278605999960	RETAINER VALVE SPRING	12	
7	278601999912	SPRING COMPRESSION	6	
8	278605999959	SEAL VALVE STEM	6	
9	278601999921	SPRING VALVE	6	
10	278605999959	SEAL VALVE STEM	6	
-	885401012786	VALVE KIT 6BT BS II	1	
		Consists of:		
11	278601999926	VALVE INTAKE	6	
12	278601999928	VALVE EXHAUST	6	
13	278601999929	SCREW HEX. HEAD CAP	6	
14	278601999930	SCREW HEX. HEAD CAP	14	
15	278601999944	PLUG PIPE	1	
16	278601990118	GASKET CYLINDER HEAD STD	1	
16	278601999932	GASKET CYLINDER HEAD 0.25 MM OVER SIZE THICKNESS	1	SERVICE PART
16	278601999933	GASKET CYLINDER HEAD 0.50 MM OVER SIZE THICKNESS	1	SERVICE PART
19	278601999936	GUIDE VALVE STEM INTAKE	6	
20	278601999937	GUIDE VALVE STEM EXHAUST	6	



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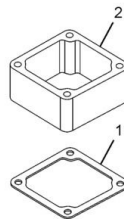
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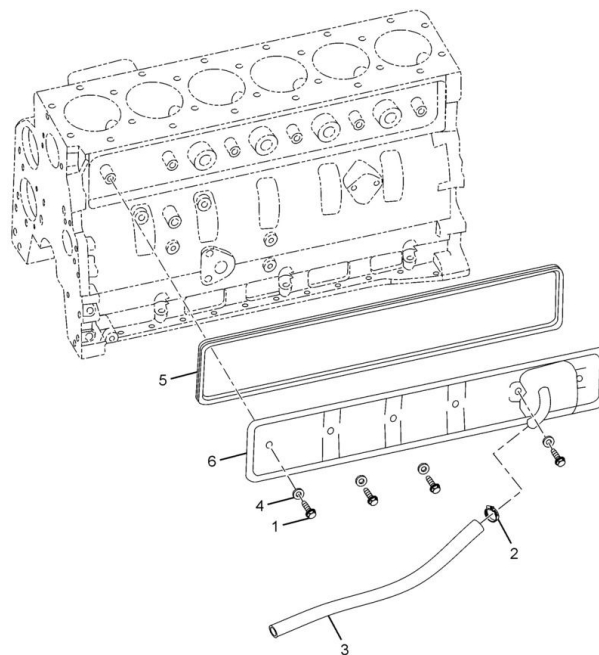
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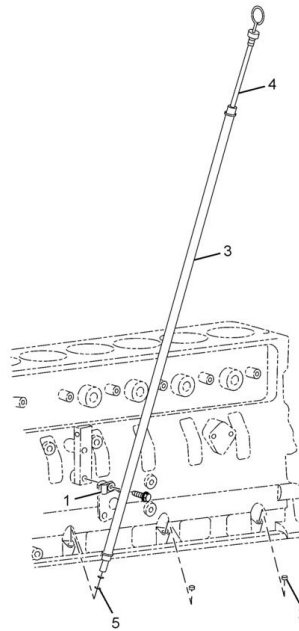
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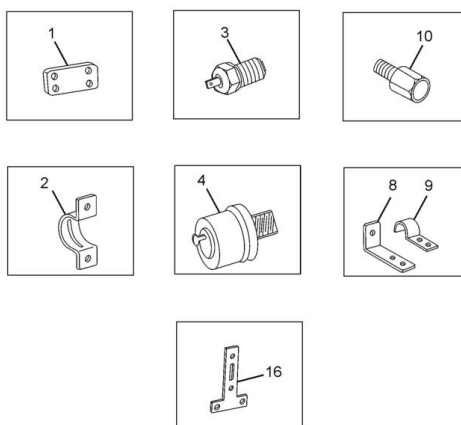
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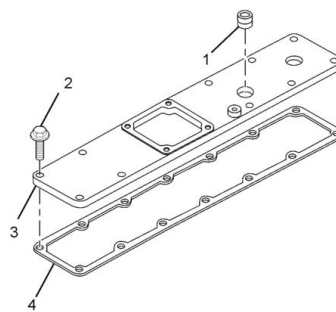
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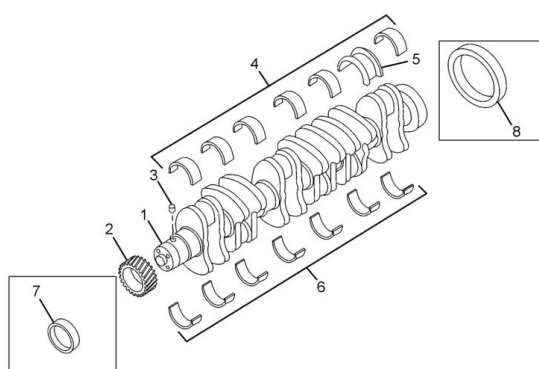


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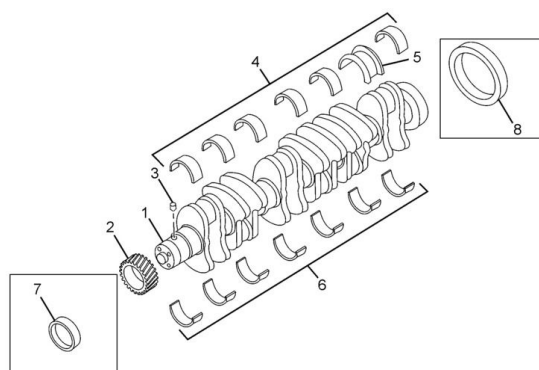
VC No : 27502155000L Group : (00) ENGINE Table : (2786130103R.01-CRANKSHAFT AND MAIN BEARING)				
Fig.	Part No	Part Description	Qty	Remarks
1	278603990246	CRANKSHAFT ENGINE	1	
2	278603999905	GEAR CRANKSHAFT	1	
3	278603999906	DOWEL PIN	1	
	278601999801	SET OF MAIN BEARING (STD) CONSISTING OF :	1	NO LONGER SERVICEABLE, SERVICE
	278603990202	BEARING SET STANDARD CRANKSHAFT THRUST	1	SERVICED AS A SET
4	-	BEARING MAIN (UPPER)	6	
6	-	BEARING MAIN (LOWER)	7	
5	-	BEARING CRANKSHAFT (THRUST)	1	
	278601999802	SET OF MAIN BEARING (RS I) CONSISTING OF : (0.25 MM OVERSIZE)	1	SERVICED AS A SET
4	-	BEARING MAIN (UPPER)	6	
6	-	BEARING MAIN (LOWER)	7	
5	-	BEARING CRANKSHAFT (THRUST)	1	
	278603990106	SET OF MAIN BEARING (RS II) CONSISTING OF : (0.50 MM OVERSIZE)	1	SERVICED AS A SET
4	-	BEARING MAIN (UPPER)	6	
6	-	BEARING MAIN (LOWER)	7	
5	-	BEARING CRANKSHAFT (THRUST)	1	
	278603990107	SET OF MAIN BEARING (RS III) CONSISTING OF :- (0.75 MM OVERSIZE)	1	SERVICED AS A SET
4	-	BEARING MAIN (UPPER)	6	
6	-	BEARING MAIN (LOWER)	7	
5	-	BEARING CRANKSHAFT (THRUST)	1	
	278603990108	SET OF MAIN BEARING (RS IV) CONSISTING OF :- (1.0 MM OVERSIZE)	1	SERVICED AS A SET
4	-	BEARING MAIN (UPPER)	6	
6	-	BEARING MAIN (LOWER)	7	
5	-	BEARING CRANKSHAFT (THRUST)	1	
7	278603999907	SLEEVE WEAR (FRONT)	1	SERVICE PART



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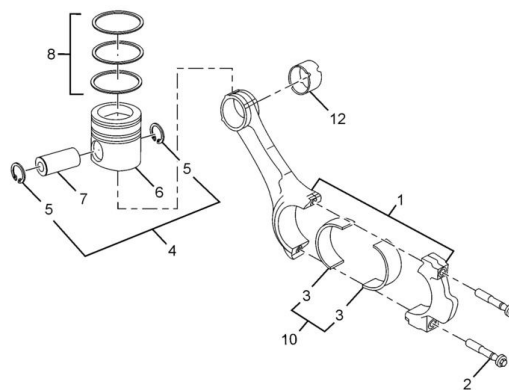


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VC No : 27502155000L Group : (00) ENGINE Table : (2786130103R.02-CONNECTING ROD AND PISTON)				
Fig.	Part No	Part Description	Qty	Remarks
1	278603990175	ASSY CON. ROD	6	
2	278603998002	SCREW,CONNECTING ROD CAP	12	FOR FRACTURE SPLIT CONNECTING
2	278603999901	SCREW CONNECTING ROD CAP	12	FOR MACHINED CONNECTING ROD
3	-	BEARING CON. ROD (STD)	12	NOT SERVICED LOOSE
	-----	BARE PISTON SET		
4	278603999973	SET OF BARE PISTON STD (EURO - II) CONSISTS OF :	1	SERVICED AS A SET
6	-	PISTON	6	NOT SERVICED LOOSE
7	-	PIN PISTON	6	NOT SERVICED LOOSE
5	-	RETAINING RING	12	NOT SERVICED LOOSE
4	278603999975	SET OF BARE PISTON R/S I (EURO-II) CONSISTS OF :	1	SERVICED AS A SET
6	-	PISTON	6	NOT SERVICED LOOSE
7	-	PIN PISTON	6	NOT SERVICED LOOSE
5	-	RING RETAINING	12	NOT SERVICED LOOSE
4	278603999940	SET OF BARE PISTON R/S II (EURO-II) CONSISTS OF :	1	SERVICED AS A SET
6	-	PISTON	6	NOT SERVICED LOOSE
7	-	PIN PISTON	6	NOT SERVICED LOOSE
5	-	RING RETAINING	12	NOT SERVICED LOOSE
	-----	PISTON RING SET		
8	278603999977	SET OF PISTON RINGS STD CONSISTS OF :	1	SERVICED AS A SET
	-	OIL RING	6	NOT SERVICED LOOSE
	-	COMPRESSION RING	6	NOT SERVICED LOOSE
	-	COMPRESSION RING	6	NOT SERVICED LOOSE
8	278603999978	SET OF PISTON RINGS R/S I CONSISTS OF	1	SERVICED AS A SET
	-	OIL RING	6	NOT SERVICED LOOSE
	-	COMPRESSION RING	6	NOT SERVICED LOOSE

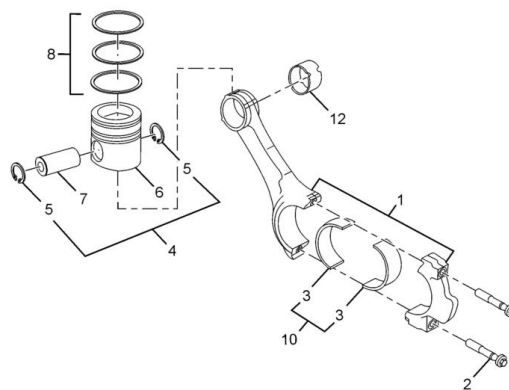


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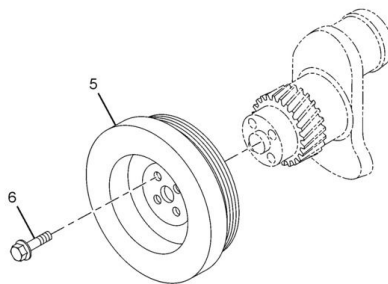
VC No : 27502155000L Group : (00) ENGINE Table : (2786130103R.02-CONNECTING ROD AND PISTON)				
Fig.	Part No	Part Description	Qty	Remarks
	-	COMPRESSION RING	6	NOT SERVICED LOOSE
8	278603999979	SET OF PISTON RINGS R/S II CONSISTS OF	1	SERVICED AS A SET
	-	OIL RING	6	NOT SERVICED LOOSE
	-	COMPRESSION RING	6	NOT SERVICED LOOSE
	-	COMPRESSION RING	6	NOT SERVICED LOOSE
	-----	CON. ROD BEARING SET		
10	278603990176	KIT,CONN ROD BEARING STD (FRACTURE)	1	SERVICED AS A SET
3	-	BEARING CON. ROD. STD	12	NOT SERVICED LOOSE
10	278603990182	KIT-CONNECTING ROD BEARING 0.25	1	SERVICED AS A SET
3	-	BEARING CON. ROD (0.25 MM OVERSIZE)	12	NOT SERVICED LOOSE
10	278603990183	KIT-CONNECTING ROD BEARING 0.5	1	SERVICED AS A SET
3	-	BEARING CON.ROD (0.5 MM OVERSIZE)	12	NOT SERVICED LOOSE
10	278603990184	KIT-CONNECTING ROD BEARING 0.75	1	SERVICED AS A SET
3	-	BEARING CON. ROD (0.75 MM OVERSIZE)	12	NOT SERVICED LOOSE
10	278603990185	KIT-CONNECTING ROD BEARING 1.0	1	SERVICED AS A SET
3	-	BEARING CON. ROD (1.0 MM OVERSIZE)	12	NOT SERVICED LOOSE
12	278603993401	BUSH CON. ROD	6	



LPO1318C-00 03 02

F08

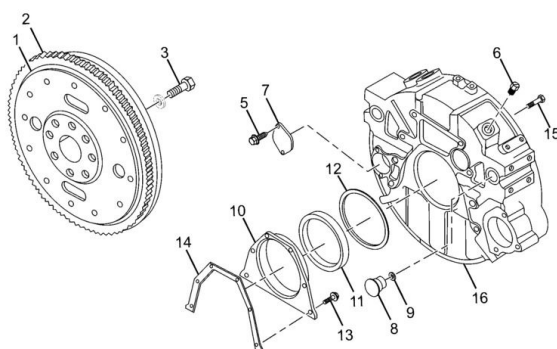
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[illegible]

SD 1015 TC-00.03.03

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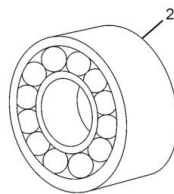
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LPK2516C-00.03.04-R1

B14

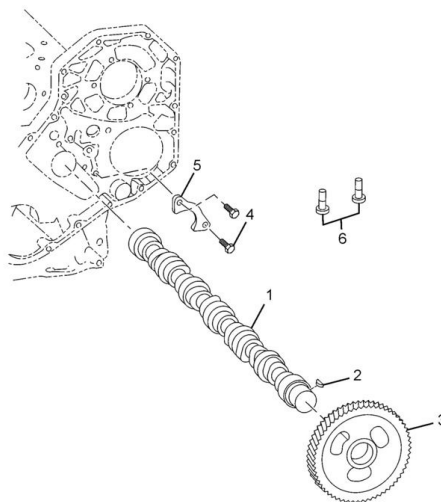
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F07

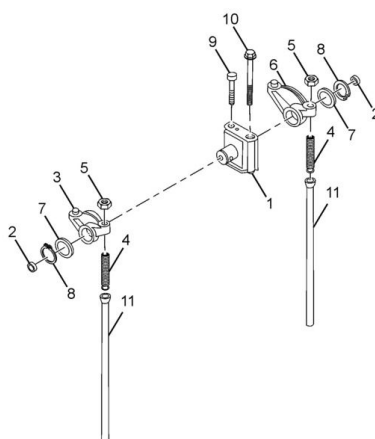
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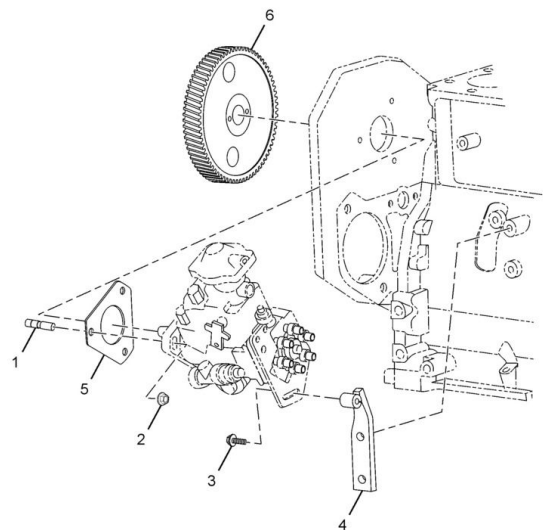
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E07

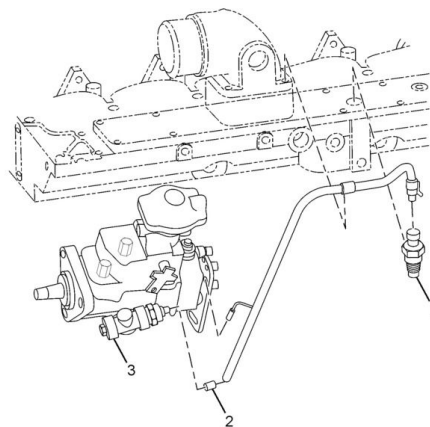
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LPK2516C-00.07.01

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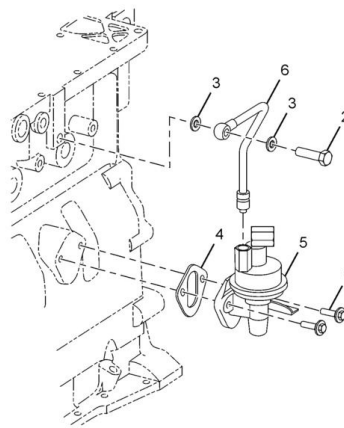
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LPO1612C BSII-00.07.02

B08

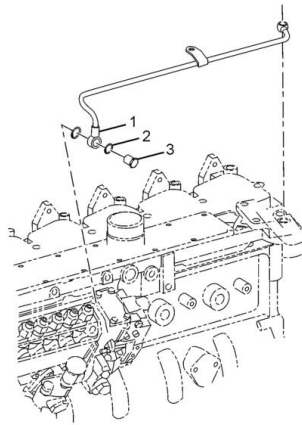
Updated on : Mon Dec 16 2019 20:00:01



LPO1318C-00.07.03

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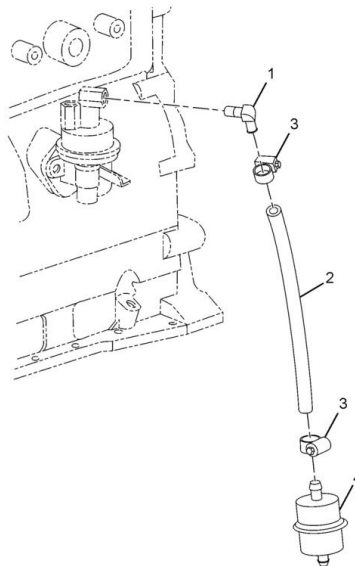
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LPT1618C-00.07.05

F07

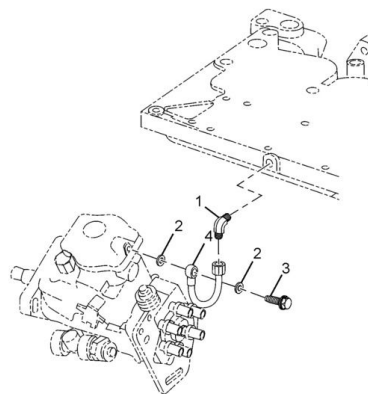
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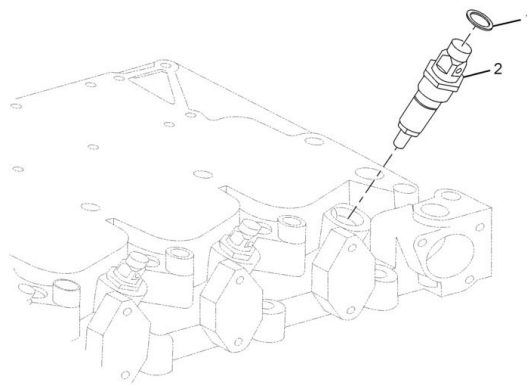
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Updated on : Mon Dec 16 2019 20:00:01



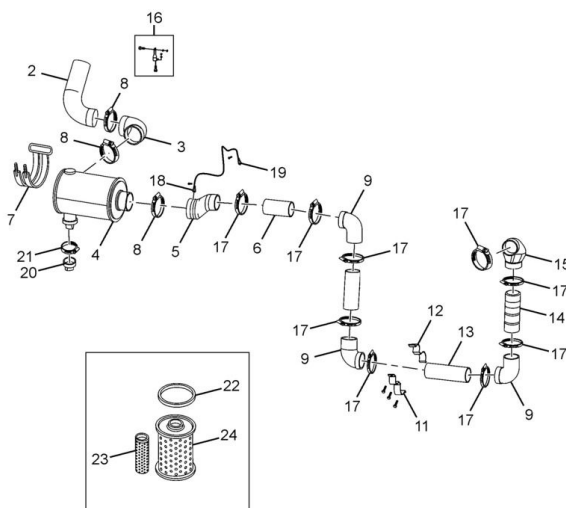
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E07

Updated on : Mon Dec 16 2019 20:00:01

VC No : 27502155000L Group : (00) ENGINE Table : (2076150209L.01-AIR FILTER (LHD))

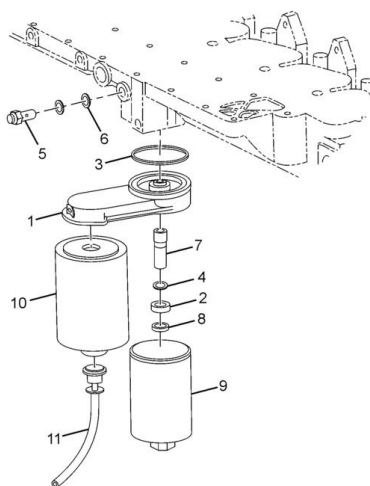
Fig.	Part No	Part Description	Qty	Remarks
2	207609130295	ASSY AIR INLET SNORKEL	1	
3	278609135811	RUBBER ELBOW(12IDx150x150)	1	
4	207609130258	ASSY AIR FILTER	1	
5	207609135867	RUBBER HOSE (AT AIR FILTER)	1	
6	207609133832	AL PIPE FOR AIR FILTER	1	
7	278609130137	ASSYSTRAP WITH SHACKLE COMPLETE	1	
8	14280598233	HOSE CLAMP TB-144 SAE J1508	3	
9	207609135807	RUBBER HOSE (AT TC INTAKE)	3	
11	207609130290	BRACKET FOR PIPE HOLDING	1	
12	207609130289	BRACKET FOR PIPE HOLDING	1	
13	207609133824	AL CAST PIPE	1	
14	207609133822	AL CAST PIPE-2	1	
15	278609135853	COBRA TYPE HOSE-LPO1616TC	1	
16	207609137114	L BRACKET TWISTED (SNORKEL)	1	
17	14280598209	HOSE CLAMP TB112	9	
18	278609139922	ADAPTOR	1	
19	254709139918	SERVICE INDICATOR (ENGINE TECH)	1	
20	278609139912	EJECTOR VALVE	1	
21	-	CLAMP (VACUATOR VALVE)	1	NOT SERVICED
22	278609137707	GASKET,IRRG	1	
23	278609139908	AIR FILTER ELEMENT-PRIMARY(AF4670)	1	
24	278609139909	AIR FILTER ELEMENT-SAFETY(4669)	1	



LPO 1618C EII LHD-2076150209L.01

E10

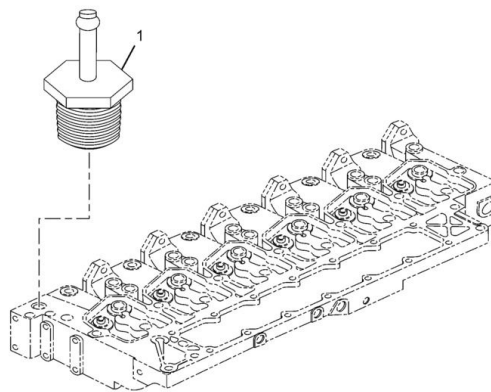
Updated on : Mon Dec 16 2019 20:00:01



LPO1318C-00.09.01

F08

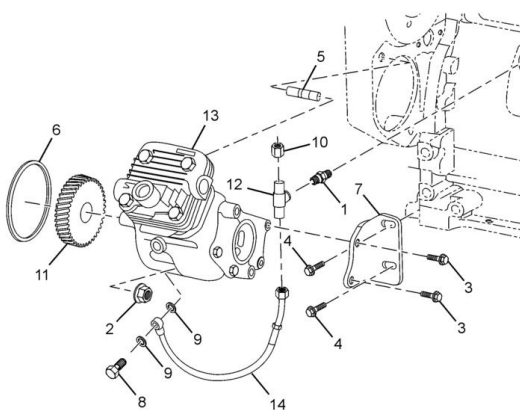
Updated on : Mon Dec 16 2019 20:00:01



LPK2516C-00.09.02

E07

Updated on : Mon Dec 16 2019 20:00:01



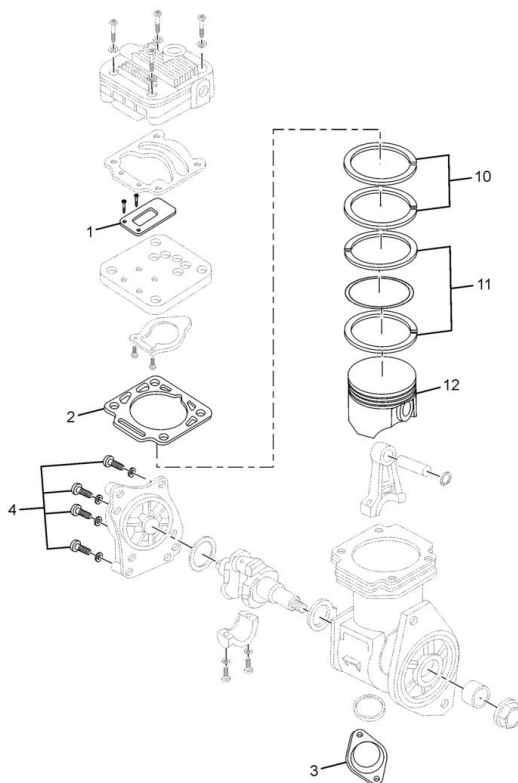
LPK2516C-00 13.01

E07

Updated on : Mon Dec 16 2019 20:00:01

VC No : 27502155000L Group : (00) ENGINE Table : (2076155713L.02-REPAIR KIT FOR AIR COMPRESSOR)

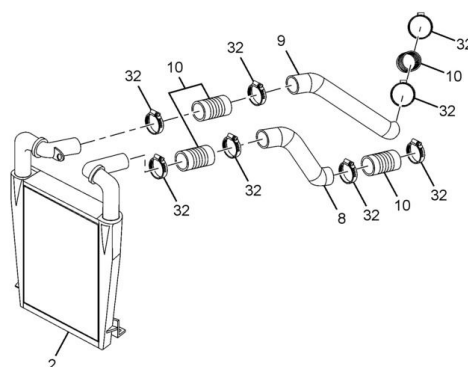
Fig.	Part No	Part Description	Qty	Remarks
	W61550000006	CYLINDER HEAD SIDE PORT	1	
	278613999916	GASKET KIT CYLINDER HEAD CONSISTS OF :	1	
1	-	DELIVERY REED	1	
2	-	DELIVERY JOINT	1	
	278613999917	MAJOR REPAIR KIT	1	
1	-	DELIVERY REED	1	
2	-	DELIVERY JOINT	1	
3	-	COVER SUMP	1	
4	-	SET SCREW	4	
	278613999918	REPAIR KIT-PISTON RING STD	1	
-	-	INLET JOINT	1	
-	-	RIVET	4	
2	-	DELIVERY JOINT	1	
10	-	COMPRESSION RING	2	
11	-	OIL CONTROL RIN G	1	
	278613999919	REPAIR KIT-PISTON RING 1	1	
10	-	COMPRESSION RING	2	
11	-	OIL CONTROL RING	1	
12	-	PISTON	1	
	278613999920	REPAIR KIT-PISTON RING 2	1	
10	-	COMPRESSION RING	2	
11	-	OIL CONTROL RING	1	



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D14

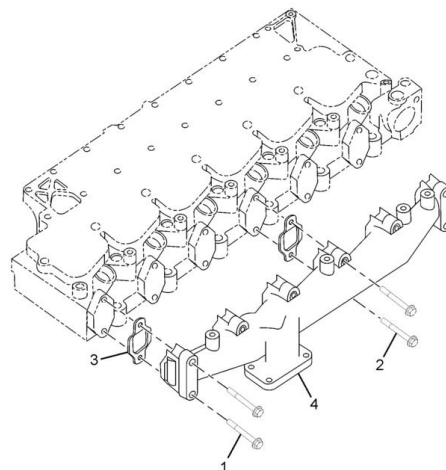
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LPO 1618C EII LHD-2076150114R.01

E10

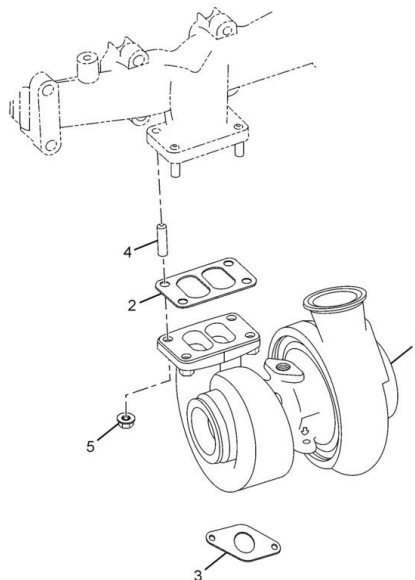
Updated on : Mon Dec 16 2019 20:00:01



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F08

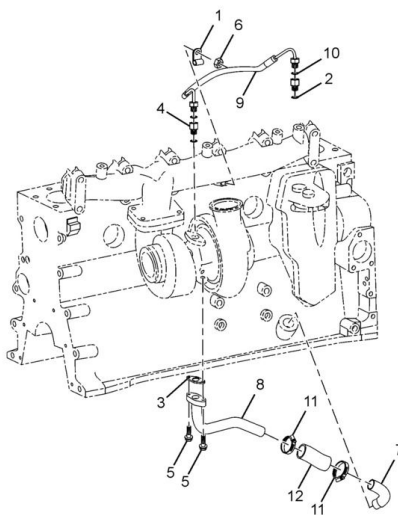
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K07

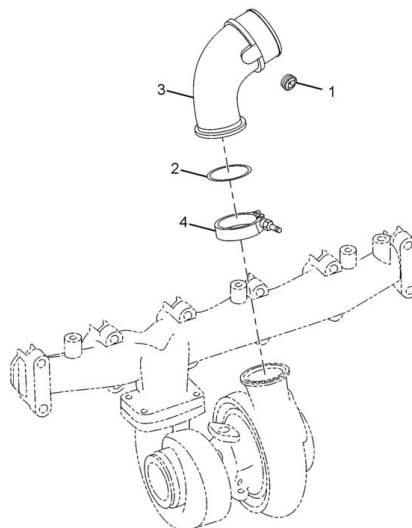
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LPK2516C.00.14.03

E07

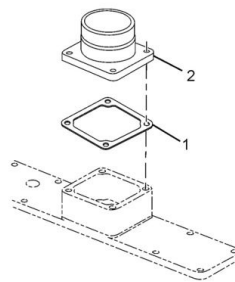
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LPO1618C-00.14.04

K07

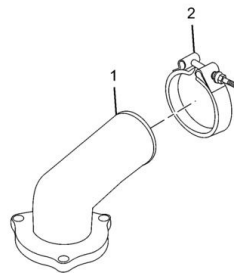
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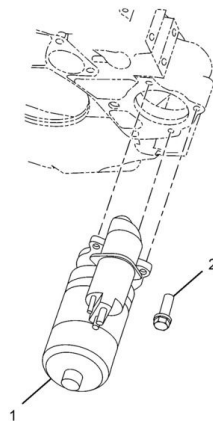
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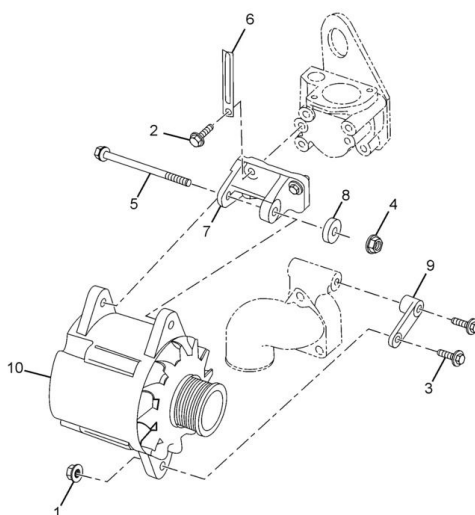
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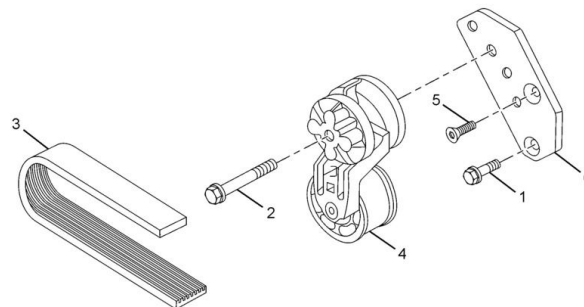
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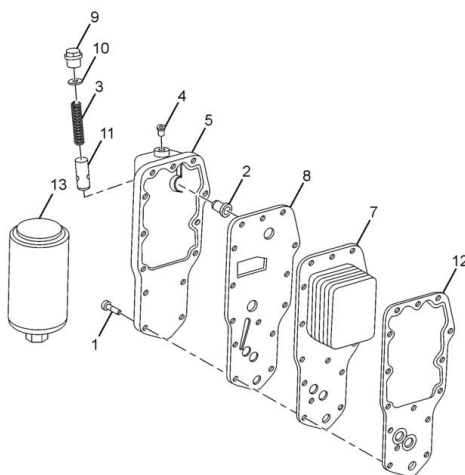
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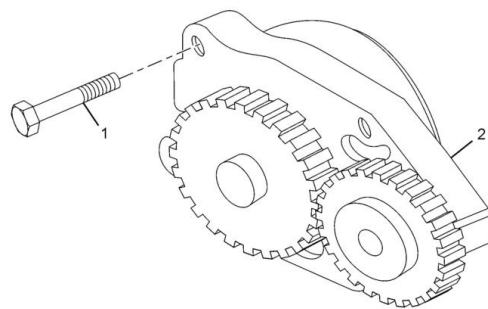
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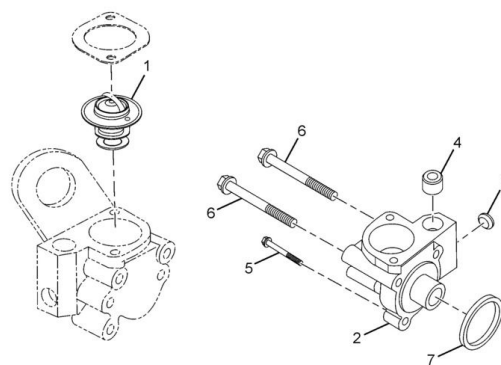
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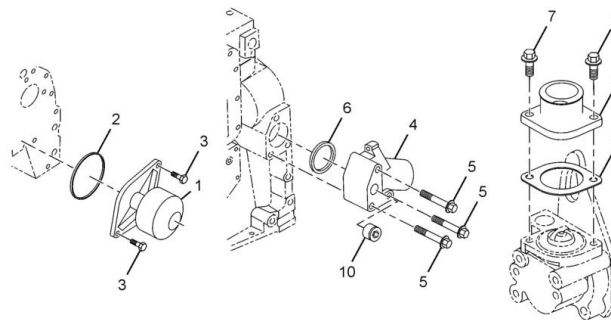
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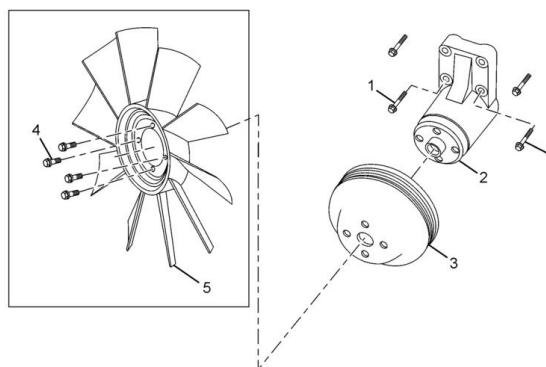
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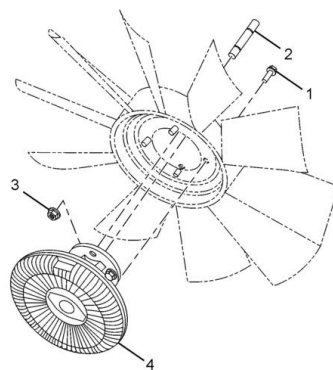
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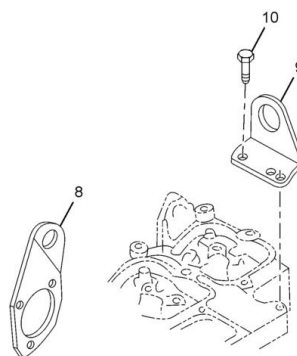
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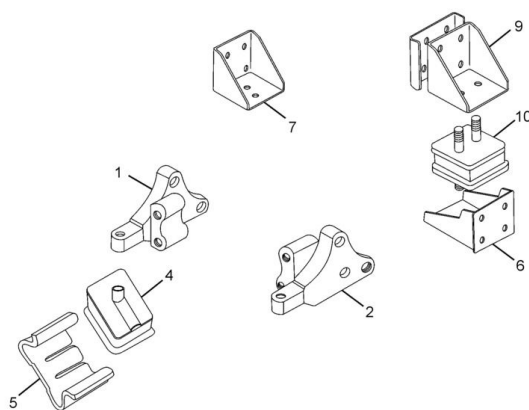
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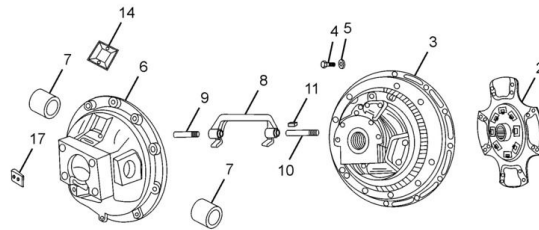
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Updated on : Mon Dec 16 2019 20:00:01

VC No : 27502155000L Group : (00) ENGINE Table : (2091046225L.01-CLUTCH)

Fig.	Part No	Part Description	Qty	Remarks
2	275225200106	CLUTCH DISC ASSY 1.75 SPLINE 352 DIA	1	ORDER P/N 886325010001 FOR IB
3	275225400105	CLUTCH COVER ASSY 1.75 SPLINE	1	ORDER P/N 886325010002 FOR IB
2	275225200107	ASSY CLUTCH DISC 352 DIA 1.75 SPLINES	1	SET B M/S.VALEO SET A AND SET
3	886325010048	ASY.352DIA.DRIVEN DISC & COVER ASY	1	
4	275425408002	HEX BOLT(FOR CLUTCH MOUNTING)	12	
5	275425409202	FLAT WASHER(CLUTCH MOUNTING)	12	
	-----	CLUTCH HOUSING		
6	269125100101	SUB. ASSY CLUTCH HOUSING	1	
7	275425103401	BUSH (CLUTCH HOUSING RELEASE SYSTEM)	4	
8	275425605101	CLUTCH RELEASE YOKE	1	
9	275425607901	CROSS SHAFT	C	
10	272425607901	CROSS SHAFT	1	
11	275425605901	KEY (CLUTCH RELEASE YOKE)	1	
14	0422510004J	CLUTCH COVER HOSING UPPER	1	
	275125108201	COVER (CLUTCH HOUSING LOWER)	1	
17	269125108201	COVER	1	
	-----	REPAIR KIT (FOR M/S SETCO CLUTCH)		
	275425400119	RELEASE SLEEVE SERVICE KIT	1	ORDER P/N 886325010027 FOR IB
	-	LOCK NUT SLEEVE	1	
	-	SLEEVE	1	
	-	SLEEVE BUSHING	1	
	-	ADJ.RING	1	
	275425400110	RELEASE LEVER SERVICE KIT	1	ORDER P/N 886325010012 FOR IB
	-	RELEASE LEVER	3	
	-	RETRACTOR SPRING	3	



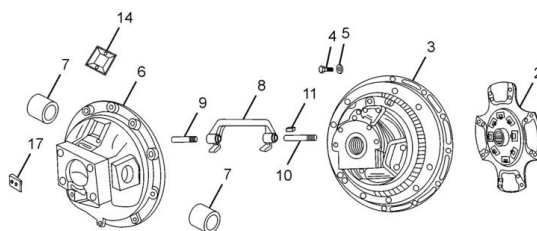
LPO1610C-00.25.01

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Updated on : Mon Dec 16 2019 20:00:01

VC No : 27502155000L Group : (00) ENGINE Table : (2091046225L.01-CLUTCH)

Fig.	Part No	Part Description	Qty	Remarks
-	-	PRESS PLATE PIN	3	
-	-	NEEDLE BEARING	6	
-	-	WASHER	6	
-	-	RETAINER SPRING	3	
275425400111	-	PRESSURE SPRING SERVICE KIT	1	ORDER P/N 886325010009 FOR IB
-	-	PRESSURE SPRING	12	
-	-	PRESSURE SPRING	9	
275425400112	-	RELEASE BRG CASTING SERVICE KIT	1	ORDER P/N 886325010028 FOR IB
-	-	GREASE NIPPLE	1	
-	-	RELEASE BEARING HOUSING SUB ASSY	1	
-	-	BEARING HOUSING	1	
-	-	WELDING W/BRG.HSG.WEAR PAD	2	
275425400114	-	PRESS PLATE & NEEDLE ROLLER SERVICE KIT	1	ORDER P/N 886325010006 FOR IB
-	-	PRESSURE PLATE	1	
-	-	NEEDLE BEARING	6	
275425400115	-	EYE BOLT & NEEDLE ROLLER SERVICE KIT	1	ORDER P/N 886325010018 FOR IB
-	-	EYE BOLT	3	
-	-	LOCK NUT	3	
-	-	ADJUSTING NUT	3	
-	-	NEEDLE BEARING	3	
-	-	EYE BOLT PIN	3	
275425400116	-	RELEASE SPIDER SERVICE KIT	1	ORDER P/N 886325010026 FOR IB
-	-	SPIDER	1	
-	-	COTTER PIN	3	
-	-	LOCK NUT SLEEVE	1	



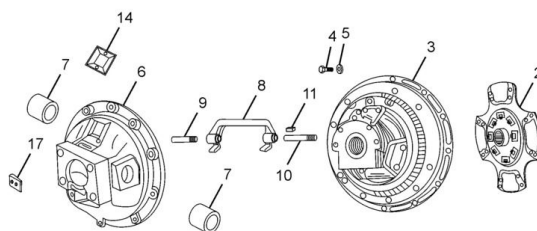
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Updated on : Mon Dec 16 2019 20:00:01

VC No : 27502155000L Group : (00) ENGINE Table : (2091046225L.01-CLUTCH)

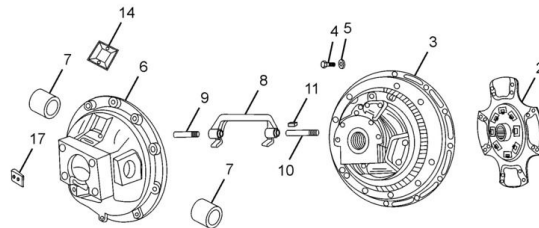
Fig.	Part No	Part Description	Qty	Remarks
	275425400120	HOLD DOWN BOLT KIT	1	ORDER P/N 886325010034 FOR IB
	-	HOLD DOWN BOLT	3	
	-	WASHER	3	
	275425200109	DISC FACING KIT	1	ORDER P/N 886325010014 FOR IB
	-	FACING CERAMIC	12	
	-	FACING RIVETS	12	
	-----	REPAIR KIT (FOR M/S VALEO CLUTCH)		
	275425206303	DISC PAD KIT,CONSISTS OF :	1	
	-	DISC PAD	12	
	-	RIVET PAD	12	
	275425400126	PRESSURE PLATE(WITH ROLL PIN)	1	
	275225400112	DRIVE STRAP KIT,CONSISTS OF :	1	
	-	BOLT M 10X1.25	4	
	-	WASHER M 10	8	
	-	SPRING WASHER	4	
	-	NUT M 10X1.25	4	
	-	SHOULDER BOLT M 10X1.25	4	
	-	DRIVE STRAP	12	
	275425408706	DIAPHRAGM AND SPIDER KIT	1	
	275425606701	WEAR PAD	2	
	275425600102	RELEASE BEARING SUB ASSY (1.75SPLINE)	1	
	275425400125	COVER SUB ASSY CONSISTS OF :	1	
	-	PRESSURE PLATE (WITH ROLL PIN)	1	
	-	BOLT M 10X1.25	1	
	-	WASHER M 10	1	



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Updated on : Mon Dec 16 2019 20:00:01



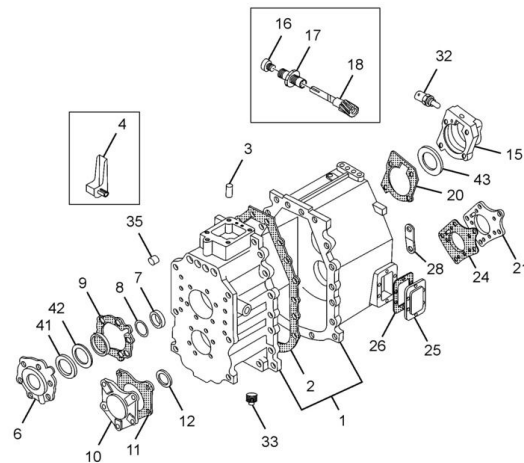
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Updated on : Mon Dec 16 2019 20:00:01

VC No : 27502155000L Group : (26) GEARBOX Table : (2750095526L.01-GEARBOX, HOUSING AND COVERS)

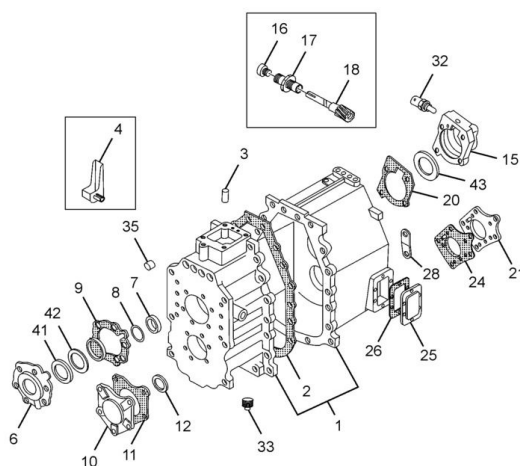
Fig.	Part No	Part Description	Qty	Remarks
-	269126010339	ASSY G600-6/6.58 OVER DRIVE GEAR BOX WITH 30 DEG.S LEVER	1	
1	269126100106	ASSY HOUSING FRONTREAR HALF (OVER DRIVE)	1	
2	269126105303	GASKET (HOUSING FRONT & REAR)	1	
3	269126106701	PIN (GEAR BOX HOUSING)	2	
4	269126106301	OIL CATCHER	1	
-	269126108202	COVER (OIL CATCHER)	1	
6	269126253704	FRONT COVER (UPPER)	1	
7	269126257808	OIL SEAL (CR SEALS)	1	
8	269126208301	SHIM (0.5 THICK)	AR	FOR SELECTION
8	269126208302	SHIM(0.25THK.)	AR	FOR SELECTION
8	269126208303	SHIM (0.125 THICK)	AR	FOR SELECTION
8	269126208304	SHIM(0.05THK.)	AR	FOR SELECTION
9	269126255302	GASKET (FRONT COVER UPPER)	1	
10	269126303703	FRONT COVER (LOWER)	1	
11	269126255303	GASKET (FRONT COVER LOWER)	1	
12	269126308305	SHIM (0.5 THICK)	AR	FOR SELECTION
12	269126308306	SHIM(0.25THK.)	AR	FOR SELECTION
12	269126308307	SHIM(0.125HK.)	AR	FOR SELECTION
12	269126308308	SHIM(0.05THK.)	AR	FOR SELECTION
15	269126203710	REAR COVER (UPPER)	1	
-	269126208203	OIL SLINGER (REAR COVER UPPER)	1	
16	250626207804	OIL SEAL (SPEEDO PINION)	1	
17	269126203426	SPEEDO ADAPTER	1	
18	269126200166	ASSY SPEEDO PINION (NYLON)	1	
20	269126205302	GASKET (REAR COVER UPPER)	1	



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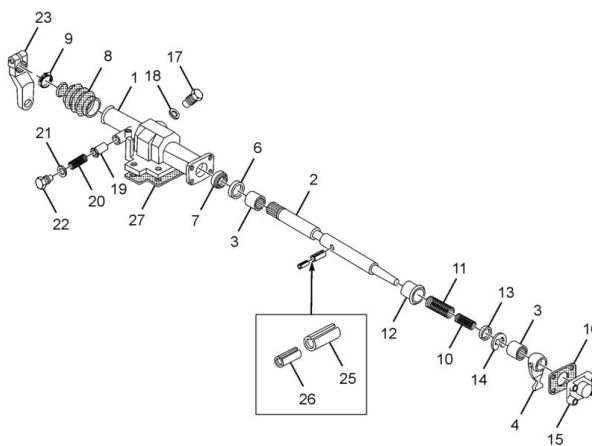
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VC No : 27502155000L Group : (26) GEARBOX Table : (2750095526L.02-TOP COVER)

Fig.	Part No	Part Description	Qty	Remarks
1	251626713705	COVER TOP (UPPER) LHD	1	
27	251626715301	GASKET UPPER HALF GEAR CASE COVER TOP	1	
2	269126707906	SELECTOR AND SHIFTER SHAFT	1	
3	250726713105	NEEDLE CAGE	2	
4	269126715101	SHIFTER FINGER	1	
6	17061602518	OIL SEAL 25X35X7	1	
7	250726717803	SCRAPER RING	1	
8	250526717701	BELLOW	1	
9	14285000255	HOSE CLAMP 25 IS4762 SS8451S2-Y	1	
10	251626718705	COMPRESSION SPRING (INNER)	1	
11	251626718707	COMPRESSION SPRING (OUTER)	1	
12	251626718201	CUP	1	
13	251626718601	SPACER	1	
14	14550801206	CIRCLIP E 12X1.3	1	
15	269126713802	COVER (SIDE)	1	
16	251626715302	GASKET (SIDE COVER)	1	
17	16081001603	SEALING PLUG AM 16X1.5	1	
18	251626718602	CRINKLED WASHER	1	
19	251626716705	PRESSURE PIECE	1	
20	251626718704	COMPRESSION SPRING	1	
21	251626718603	CRINKLED WASHER	1	
22	251626717201	SEALING PLUG	1	
23	250526706009	SHIFTING LEVER (SELECTOR & SHIFTER SHAFT)	1	
25	13120512409	DOWEL SLEEVE HEAVY 10X40	1	
26	13120510406	DOWEL SLEEVE HEAVY 6X40	1	



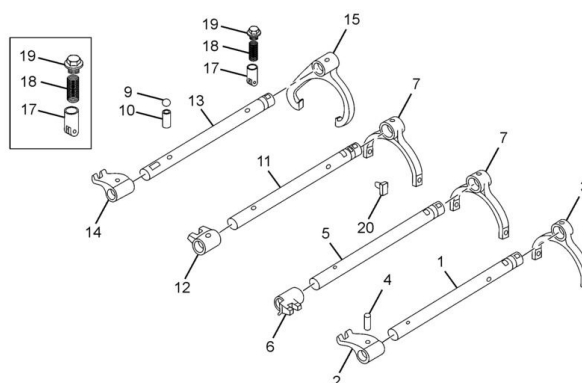
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VC No : 27502155000L Group : (26) GEARBOX Table : (2750095526L.03-SHIFTER SHAFT AND FORK)

Fig.	Part No	Part Description	Qty	Remarks
1	269126517907	SHIFTER SHAFT (5TH / 6TH SPEED)	1	
2	269126515123	SHIFTER DOG (5TH / 6TH SPEED)	1	
3	269126515120	SWING FORK (5TH / 6TH SPEED)	1	
	269126513402	BUSH, SWING FORK	1	
	250726703103	NEEDLE BUSH	3	
	269126516701	THREADED PIN , SWING FORK	2	
4	269126516705	SPIRAL PIN 8X36	2	
5	269126517910	SHIFTER SHAFT (3/4 SPEED)	1	
6	269126515116	SHIFTER DOG (3RD / 4TH SPEED)	1	
7	269126515125	SHIFTER FORK (1/2, 3/4 SPEED)	1	
4	269126516706	SPIRAL PIN 8X36	2	
9	15950400177	BALL 13.49 DIA.	3	
10	269126516703	INTERLOCK PIN	2	
11	269126517908	SHIFTER SHAFT (1ST / 2ND SPEED)	1	
12	269126515115	SHIFTER DOG (1ST / 2ND SPEED)	1	
7	269126515125	SHIFTER FORK (1/2, 3/4 SPEED)	1	
4	269126516706	SPIRAL PIN 8X36	2	
13	269126517918	SHIFTER SHAFT(REVERSE)	1	
14	269126515118	SHIFTER DOG (REVERSE)	1	
15	269126515113	SHIFTER FORK (REVERSE)	1	
4	269126516706	SPIRAL PIN 8X36	2	
17	269126510120	ASSY DETENT	4	
18	269126518703	COMPRESSION SPRING (DETENT)	4	
19	26912610720290	SEALING PLUG - LOCTITE COATED	6	
20	269126519901	BRASS PAD	6	



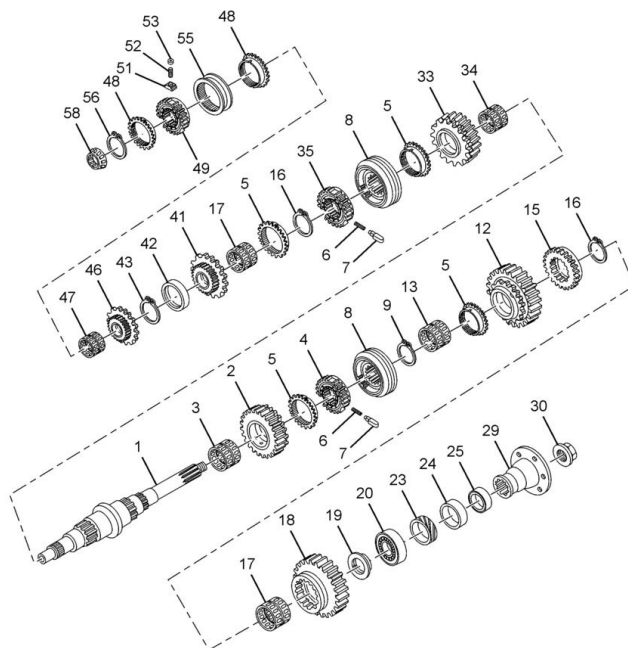
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VC No : 27502155000L Group : (26) GEARBOX Table : (2750095526L.05-MAIN SHAFT AND GEARS)

Fig.	Part No	Part Description	Qty	Remarks
1	269126207909	MAIN SHAFT (6 SPEED)	1	
2	269126200133	ASSY HELICAL GEAR 2ND SPEED	1	
3	269126203120	NEEDLE CAGE DOUBLE ROW	1	
4	269126204641	ENGAGING GEAR(1ST/2ND) LOOSE SYN.RING.	1	
5	269126204650	SYNCHROCONE 1/2 - 3/4 CARBON	2	
6	250726208705	COMPRESSION SPRING	3	
7	250726206702	RETENTION PIN	3	
8	269126204618	SHIFTER SLEEVE (1ST / 2ND / 3RD / 4TH)	1	
9	269126204313	CIRCLIP (2.3 THICK)	1	FOR SELECTION
9	269126204314	CIRCLIP (2.4 THICK)	1	FOR SELECTION
9	269126204315	CIRCLIP (2.6 THICK)	1	FOR SELECTION
9	269126204316	CIRCLIP (2.6 THICK)	1	FOR SELECTION
9	269126204317	CIRCLIP (2.7 THICK)	1	FOR SELECTION
12	269126200135	ASSY 1ST GEAR (MAIN SHAFT)	1	
13	269126203111	NEEDLE CAGE 1ST SPEED	1	
15	269126204624	ENGAGING GEAR (REVERSE)	1	
16	269126204301	CIRCLIP (1.8 THICK)	1	FOR SELECTION
16	269126204302	CIRCLIP (1.9 THICK)	1	FOR SELECTION
16	269126204303	CIRCLIP (2.0 THICK)	1	FOR SELECTION
16	269126204304	CIRCLIP (2.1 THICK)	1	FOR SELECTION
16	269126204305	CIRCLIP (2.2 THICK)	1	FOR SELECTION
16	269126204310	CIRCLIP (2.3 THICK)	1	FOR SELECTION
16	269126204311	CIRCLIP (2.4 THICK)	1	FOR SELECTION
17	269126203106	NEEDLE CAGE (REVERSE / 4TH GEAR)	1	
18	269126205413	REVERSE GEAR (MAIN SHAFT)	1	



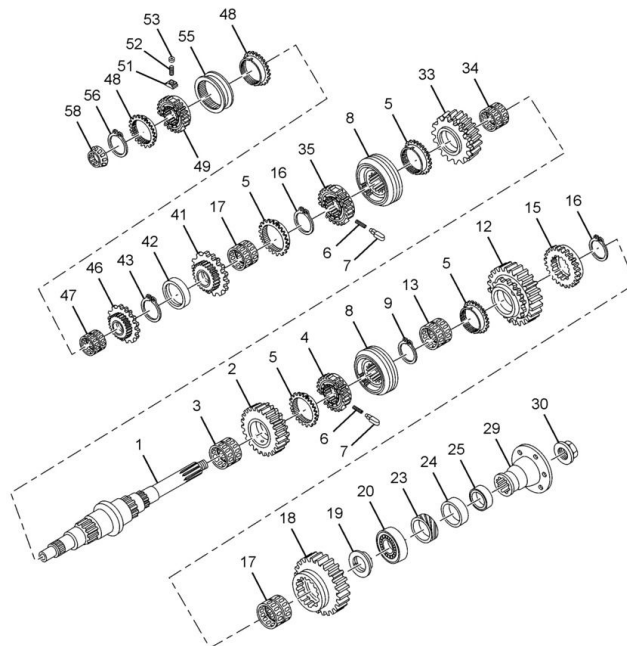
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VC No : 27502155000L Group : (26) GEARBOX Table : (2750095526L.05-MAIN SHAFT AND GEARS)

Fig.	Part No	Part Description	Qty	Remarks
19	269126208612	SPACER (MAIN SHAFT) (11.4 THICK)	1	FOR SELECTION
19	269126208613	SPACER (MAIN SHAFT) (11.3 THICK)	1	FOR SELECTION
19	269126208614	SPACER (MAIN SHAFT) (11.2 THICK)	1	FOR SELECTION
19	269126208615	SPACER (MAIN SHAFT) (11.1 THICK)	1	FOR SELECTION
19	269126208616	SPACER (MAIN SHAFT) (11.0 THICK)	1	FOR SELECTION
19	269126208617	SPACER (MAIN SHAFT) (10.9 THICK)	1	FOR SELECTION
19	269126208618	SPACER (MAIN SHAFT) (10.8 THICK)	1	FOR SELECTION
19	269126208619	SPACER (MAIN SHAFT) (10.7 THICK)	1	FOR SELECTION
19	269126208620	SPACER (MAIN SHAFT) (10.5 THICK)	1	FOR SELECTION
19	269126208624	SPACER (MAIN SHAFT) (11.6 THICK)	1	FOR SELECTION
19	269126208625	SPACER (MAIN SHAFT) (11.5 THICK)	1	FOR SELECTION
19	269126208626	SPACER (MAIN SHAFT) (10.5 THICK)	1	FOR SELECTION
19	269126208627	SPACER (MAIN SHAFT) (10.4 THICK)	1	FOR SELECTION
20	269126203103	TAPER ROLLER BEARING	1	
23	268826205407	SPEEDO GEAR (MAIN SHAFT)	1	
24	269126208601	SPACER (COUPLING FLANGE)	1	
25	269126207814	OIL SEAL (REAR COVER)	1	
-	269126207807	DUST SEAL (REAR COVER)	1	
29	269126200172	ASSY COUPLING FLANGE	1	
	269126208204	DUST COVER		
30	268826206501	LOCK NUT (COUPLING FLANGE)	1	
33	269126200136	ASSY 3RD GEAR MAIN SHAFT	1	
34	269126200142	NEEDLE CAGE (1ST / 2ND / 3RD GEAR)	1	
35	269126204642	ENGAGING GEAR(3RD/4TH) LOOSE SYN.RING.	1	
8	269126204618	SHIFTER SLEEVE (1ST / 2ND & 3RD / 4TH)	1	



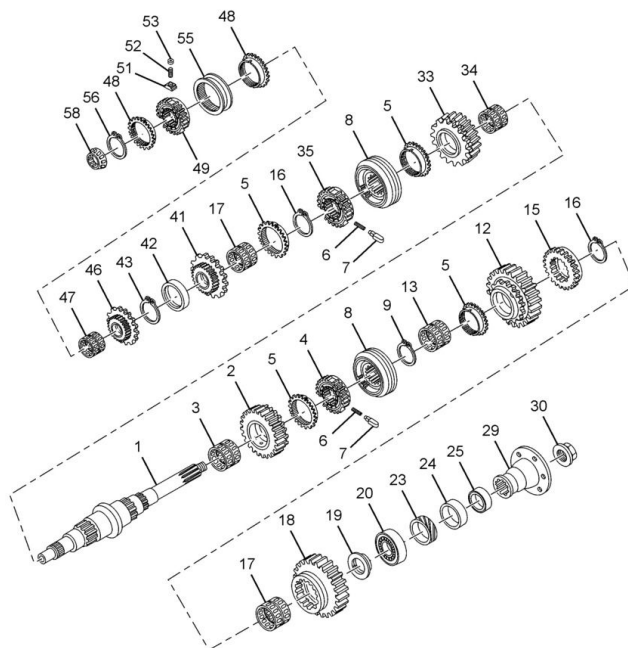
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VC No : 27502155000L Group : (26) GEARBOX Table : (2750095526L.05-MAIN SHAFT AND GEARS)

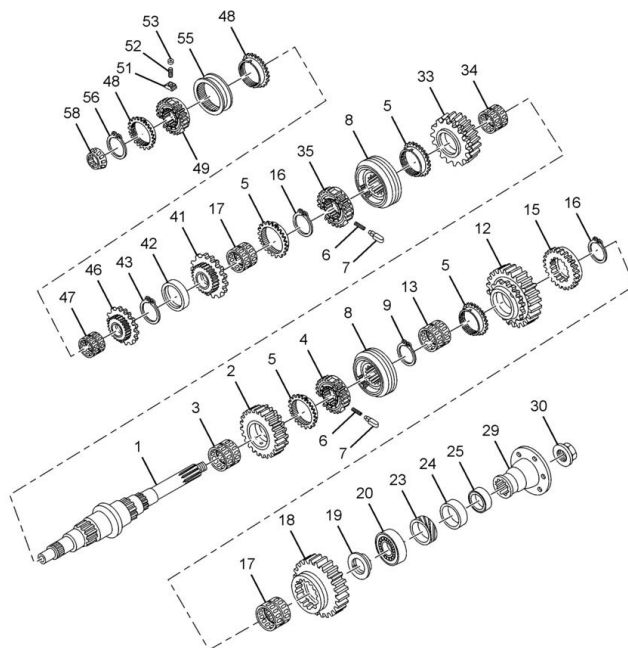
Fig.	Part No	Part Description	Qty	Remarks
7	250726206702	RETENTION PIN	3	
6	250726208705	COMPRESSION SPRING	3	
5	269126204646	SYNCHRO CONE (CARBON) (1/2,3/4)	2	
16	269126204301	CIRCLIP (1.8 THICK)	1	FOR SELECTION
16	269126204302	CIRCLIP (1.9 THICK)	1	FOR SELECTION
16	269126204303	CIRCLIP (2.0 THICK)	1	FOR SELECTION
16	269126204304	CIRCLIP (2.1 THICK)	1	FOR SELECTION
16	269126204305	CIRCLIP (2.2 THICK)	1	FOR SELECTION
16	269126204310	CIRCLIP (2.3 THICK)	1	FOR SELECTION
16	269126204311	CIRCLIP (2.4 THICK)	1	FOR SELECTION
17	269126203106	NEEDLE CAGE (REV. GEAR / 4TH)	1	
41	269126200147	ASSY 4TH GEAR MAIN SHAFT	1	
42	269126208628	SPACER (MAIN SHAFT)	1	
43	269126204306	CIRCLIP (2.4 THICK)	1	FOR SELECTION
43	269126204307	CIRCLIP (2.5 THICK)	1	FOR SELECTION
43	269126204308	CIRCLIP (2.6 THICK)	1	FOR SELECTION
43	269126204309	CIRCLIP (2.7 THICK)	1	FOR SELECTION
43	269126204312	CIRCLIP (2.8 THICK)	1	FOR SELECTION
-	269126200190	ASSY OVER DRIVE GEAR	1	
46	269126200171	ASSY ENGAGING GEAR(5TH/DS)	1	
47	269126200143	NEEDLE CAGE	1	
48	269126204651	SYNCHRO CONE CARBON (5TH / 6TH SPEED)	2	
49	269126204640	ENGAGING GEAR (5TH / 6TH SPEED)	1	
51	268826209901	CARRIER	3	
52	3219930701	COMPRESSION SPRING	3	



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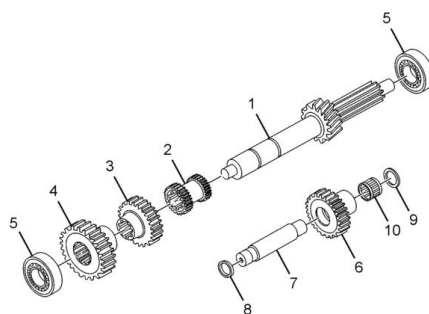
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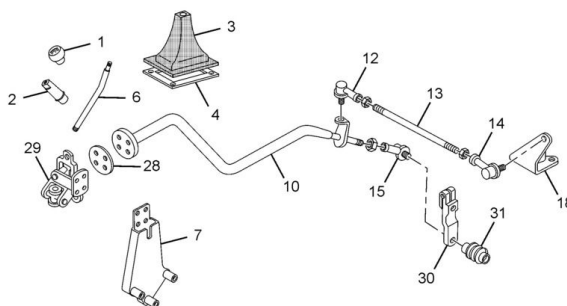
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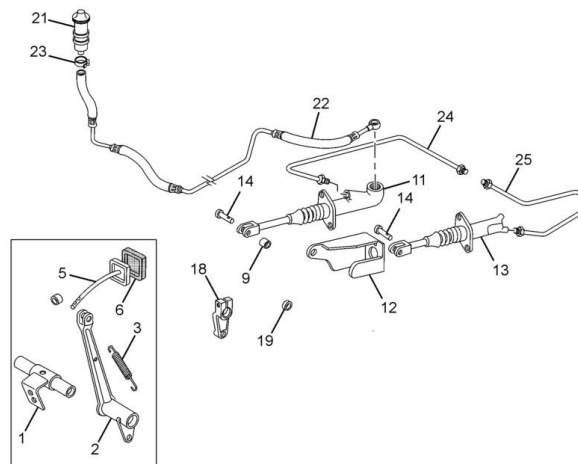
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VC No : 27502155000L Group : (29) CONTROLS Table : (2750015529L.01-CLUTCH CONTROLS(WITH SLAVE CYLINDER))				
Fig.	Part No	Part Description	Qty	Remarks
1	275029500121	ASSY PEDAL SUPPORT WITH TUBE LHD	1	
2	275029200101	ASSY CLUTCH PEDAL LEVER COMPLETE LHD	1	
3	265129308702	SPRING	1	
5	275029100112	ASSY CLUTCH PEDAL PLATE	1	
6	3202925082	RUBBER COVER BRAKE & CLUTCH PEDAL	1	
9	275129506301	BUSH	3	
11	275029100102	ASSY CLUTCH M/CYL(19.05x36)W/O BOTTLE	1	
12	275029350102	ASSY BRACKET (FOR SLAVE CYLINDER MOUNTING) LHD	1	
13	275429100106	ASSY CLUTCH SLAVE CYLINDER	1	OPTIONAL
13	275429100106	CLUTCH SLAVE CYLINDER	1	OPTIONAL
14	13181530256	CLEVIS PIN	1	
18	219129106001	CLUTCH RELEASE LEVER	1	
19	275129506301	BUSH	1	
21	216329100106	ASSY CLUTCH FLUID CONTAINER WITH CLAMP	1	
22	131529000023	RUBBER HOSE (CONT. TO MASTER CYL.)	1	
--	264143106801	PIPE UNION BOLT	1	
--	16220510178	SEALING WASHER 12X15.5 AL	1	
23	254701174212	HOSE CLIP 18	1	
--	257343107502	RUBBER GROMMET (ON FLOOR)	1	
24	206829100106	ASSY TUBE (FROM CLUTCH MASTER CYLINDER TO INT. JOINT)	1	
--	275029100107	ASSY NIPPLE AND PIPE UNION BOLT	1	
25	206829100107	ASSY TUBE (FROM INT. JOINT TO CLUTCH SLAVE CYLINDER)	1	
	269929100177	REPAIR KIT MAJOR MASTER CYLINDER	1	
	*****	CONSISTS OF :		
	-	MINOR KIT CLUTCH M/CYL	1	



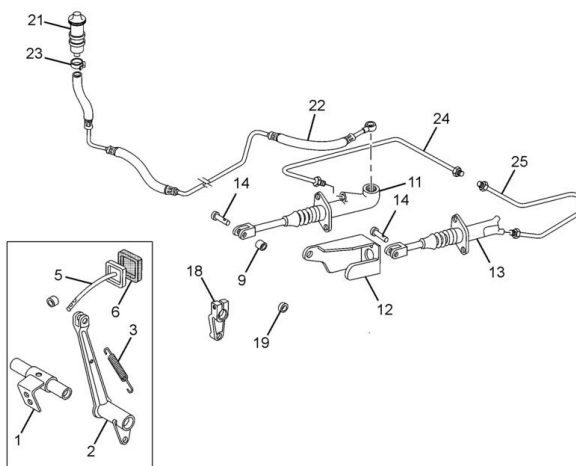
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VC No : 27502155000L Group : (29) CONTROLS Table : (2750015529L.01-CLUTCH CONTROLS(WITH SLAVE CYLINDER))

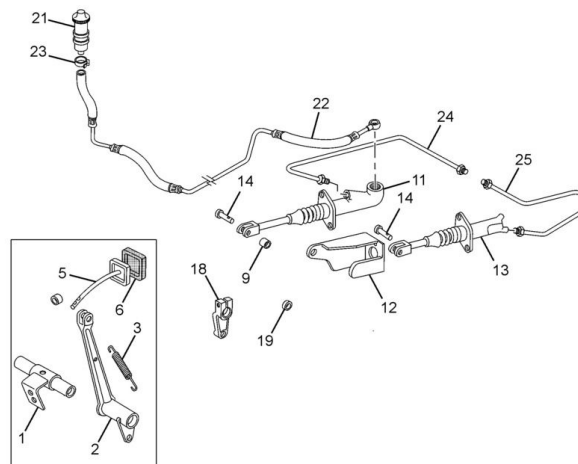
Fig.	Part No	Part Description	Qty	Remarks
-	-	NUT	1	
-	-	NUT	1	
-	-	PUSH ROD	1	
-	-	SPHERICAL WASHER	1	
-	-	ASSY PLUNGER	1	
-	-	CLEAVES	1	
	265129100148	REPAIR KIT MINOR MASTER CYLINDER	1	
	-----	CONSISTS OF :		
-	-	CIRCLIP	1	
-	-	SEAL	1	
-	-	RUBBER BELLOW	1	
-	-	SEAL	1	
-	-	SPRING	1	
-	-	SPRING WASHER	1	
-	-	CRIMPING SLEEVE	1	
	265429100157	MAJOR REPAIR KIT, CLUTCH SLAVE CYLINDER (BIL) CONSISTING OF :	1	
-	-	GLAND SEAL	1	
-	-	PLUNGER	1	
-	-	GLAND SEAL	1	
-	-	SLEEVE-CRIMPING	1	
-	-	DUST COVER	1	
-	-	CIRCLIP(1)	1	
-	-	SEALING RING	1	
-	-	GREASE TUBE	1	
	265429100156	MINOR REPAIR KIT, CLUTCH SLAVE CYLINDER (BIL) CONSISTING OF :	1	



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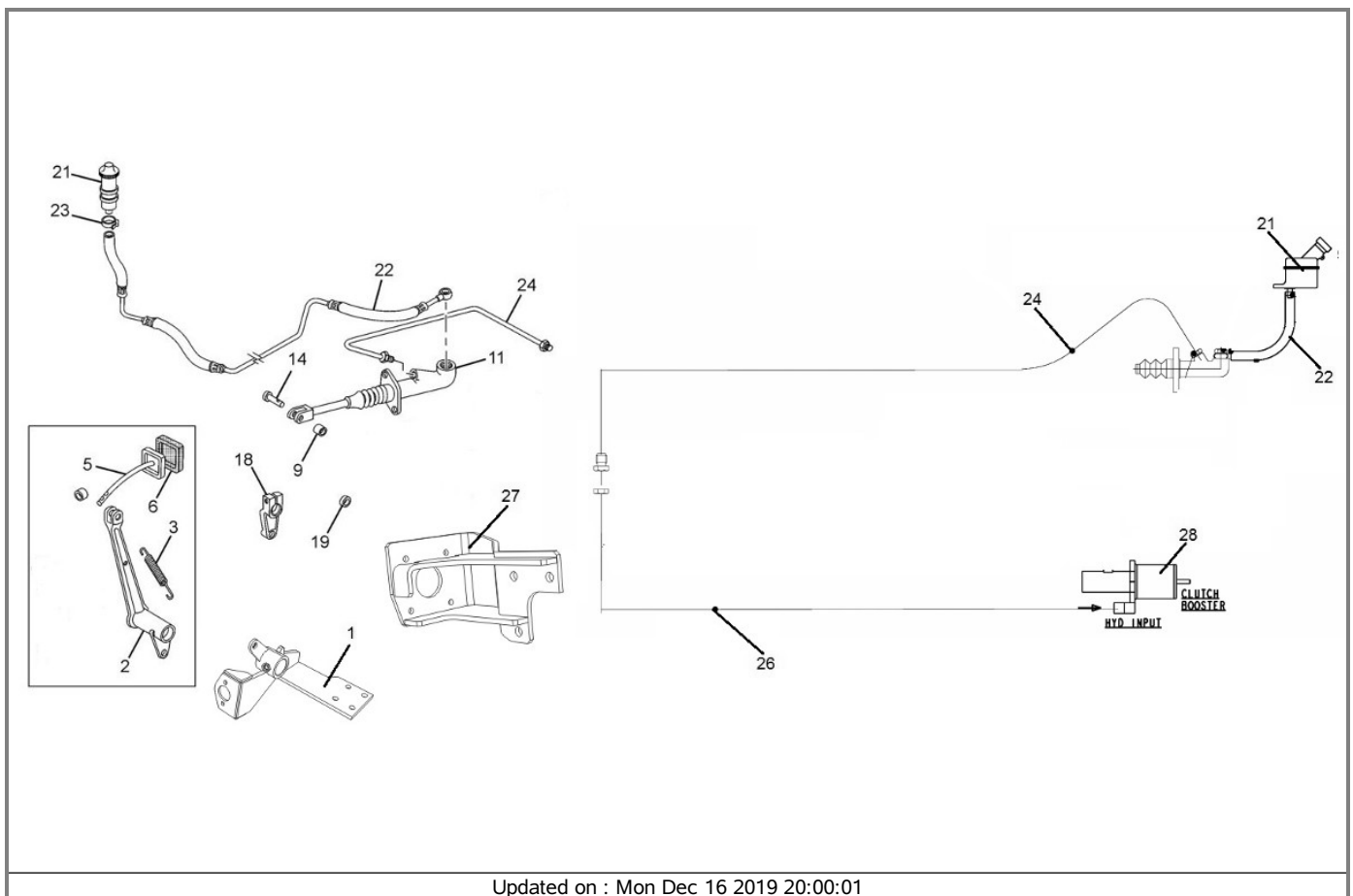
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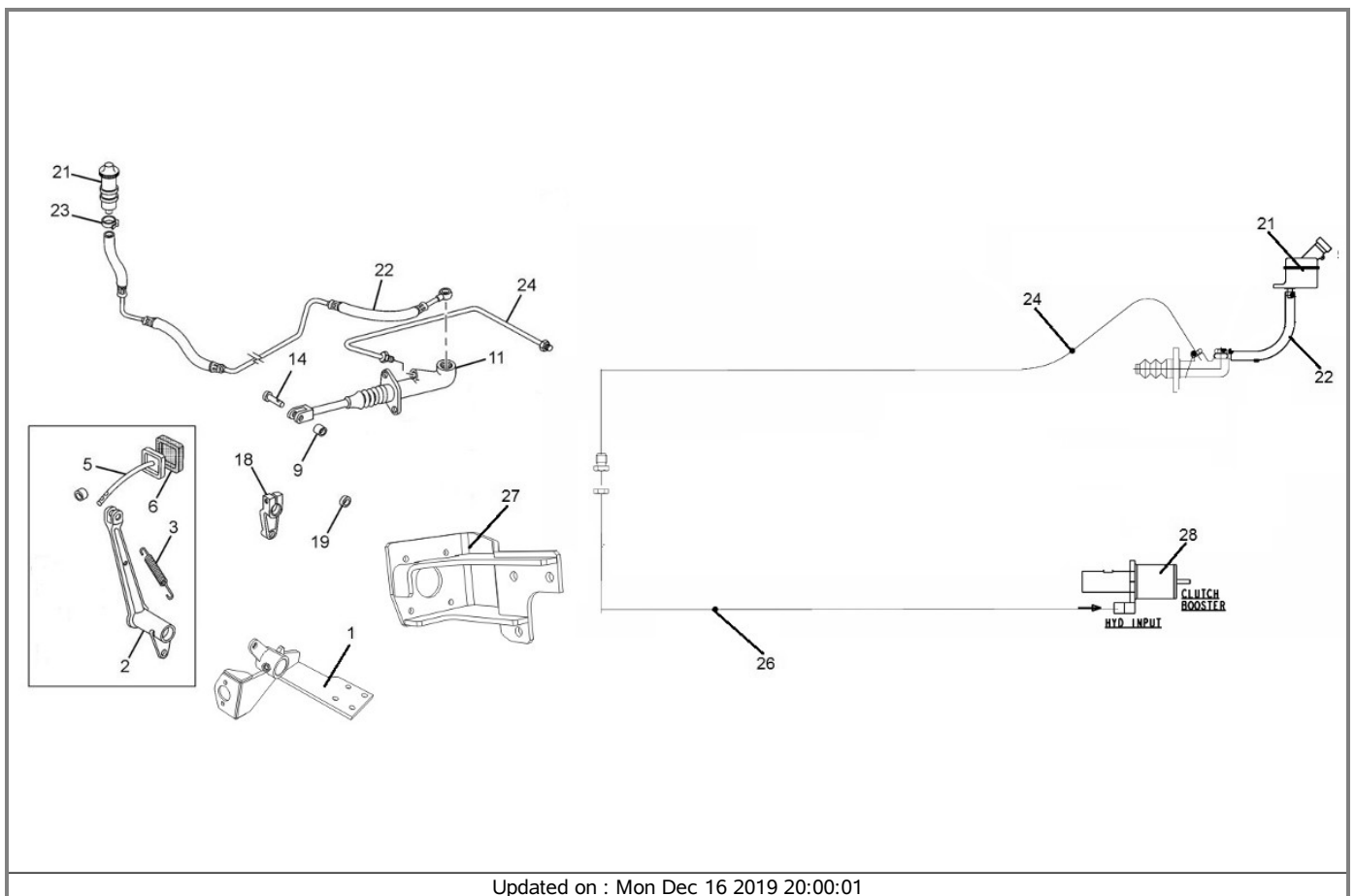
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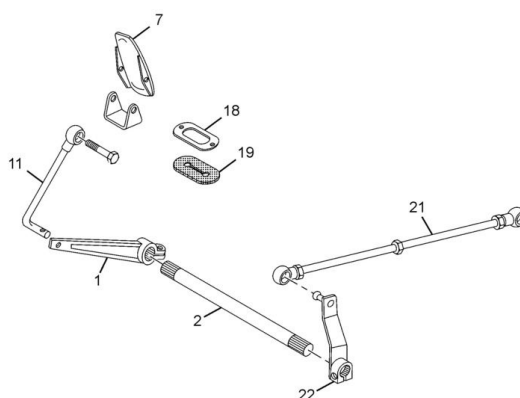
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VC No : 27502155000L Group : (29) CONTROLS Table : (2750175529L.01-CLUTCH CONTROLS(WITH CL BOOSTER))

Fig.	Part No	Part Description	Qty	Remarks
1	275029500116	ASSY SUPPORT PLATE WITHOUT STOPPER	1	
2	275029200105	ASSY CLUTCH PADEL LEVER	1	
3	265129308702	SPRING	1	
5	275029100115	ASSY PEDAL PLATE	1	
6	3202925082	RUBBER COVER BRAKE & CLUTCH PEDAL	1	
9	275129506301	BUSH	3	
11	275029100102	ASSY CLUTCH M/CYL(19.05x36)W/O BOTTLE	1	
14	13181530256	CLEVIS PIN	1	
18	263129106001	CLUTCH RELEASE LEVER.	1	
19	275129506301	BUSH	1	
21	216329100106	ASSY CLUTCH FLUID CONTAINER WITH CLAMP	1	
22	131529000023	RUBBER HOSE (CONT. TO MASTER CYL.)	1	
--	264143106801	PIPE UNION BOLT	1	
--	16220510178	SEALING WASHER 12X15.5 AL	1	
23	254701174212	HOSE CLIP 18	1	
--	257343107502	RUBBER GROMMET (ON FLOOR)	1	
24	206829100106	ASSY TUBE (FROM CLUTCH MASTER CYLINDER TO INT. JOINT)	1	
--	275029100107	ASSY NIPPLE AND PIPE UNION BOLT	1	
26	257442910161	ASSY HIGH PRESSURE HOSE BI	1	
27	275029100117	ASSY BRACKET (CLUTCH BOOSTER MTG.)	1	For Clutch Booster P/N 2196291
27	275049200126	ASSY. BRACKET		For Clutch Booster P/N 2876291
28	219629100102	ASSY CLUTCH BOOSTER	1	
	206729308203	BRACKET (FOR MTG.HYD. CLUTCH HOSE)	1	
	269929100177	REPAIR KIT MAJOR MASTER CYLINDER	1	
	-----	CONSISTS OF :		



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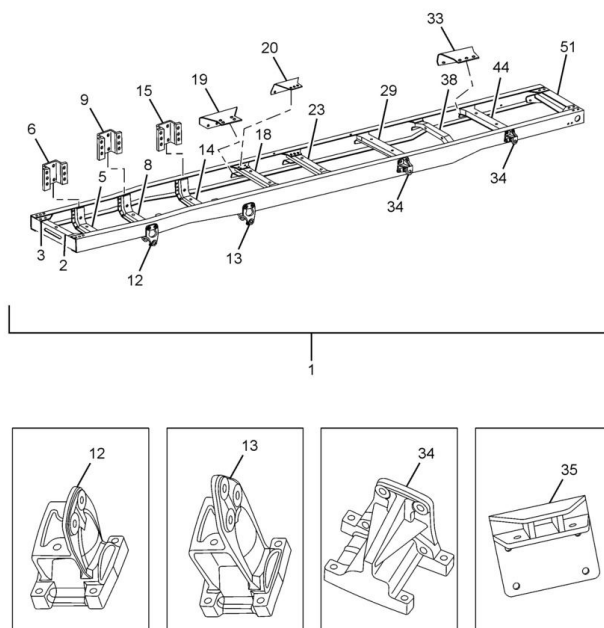
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VC No : 27502155000L Group : (31) FRAME Table : (2750215531L.01-FRAME)

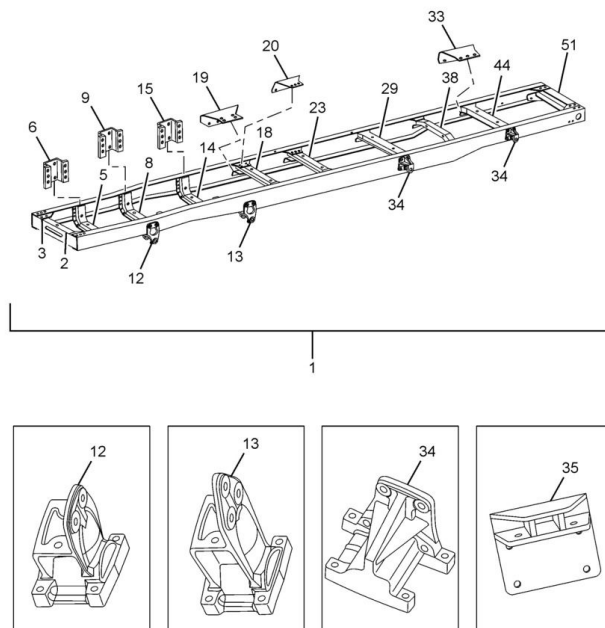
Fig.	Part No	Part Description	Qty	Remarks
1	275031000113	ASSY FRAME- WEVELLER SUSPENSION	1	
2	502831100101	CROSS MEMBER ASSY,BUMPER	1	
3	275031208211	GUSSET-TOP R.H (BUMPER CROSS MEMBER)	2	
3	275031208212	GUSSET-TOP L.H (BUMPER CROSS MEMBER)	2	
5	207331200103	ASSY ENGINE CROSS MEMBER FRONT (NO. 2)	1	
6	275031200102	BRACKET RH (ENGINE CROSS MEMBER FRONT)	1	
6	275031200103	BRACKET LH (ENGINE CROSS MEMBER FRONT)	1	
-	207331207110	SUPPORT, ENGINE CROSS MEMBER FRONT	4	
8	275031200104	ASSY ENGINE CROSS MEMBER REAR (NO. 3)	1	
9	275024200103	BRACKET RH (ENGINE CROSS MEMBER REAR)	1	
9	275024200104	BRACKET LH (ENGINE CROSS MEMBER REAR)	1	
12	277832103701	FRONT SPRING BRACKET FRONT - LH	1	
12	277832103702	FRONT SPRING BRACKET FRONT - RH	1	
13	277832103703	FRONT SPRING BRACKET REAR - LH	1	
13	277832103704	FRONT SPRING REAR BRACKET - RH	1	
14	257631200106	ASSY ENGINE CROSS MEMBER (NO. 4)	1	
15	257631207120	SUPPORT ENGINE CROSS MEMBER FRONT	2	
18	263231200105	ASSY CROSS MEMBER FOR 16T TRUCK	2	
19	257331207101	SUPPORT BOTTOM	4	
20	0423121652J	SUPPORT TOP (FOR CROSS MEMBER 5)	2	
23	257331208212	CROSS MEMBER,REAR SPRING MTG BKT	1	
29	257331208212	CROSS MEMBER,REAR SPRING MTG BKT	1	
34	277832403707	REAR SPRING BKT. LH FRONT & RH REAR	2	
34	277832403708	REAR SPRING BKT. RH FRONT & LH REAR	2	
35	277832500102	ASSY BUMP STOP BRACKET (REAR SPRING)	2	



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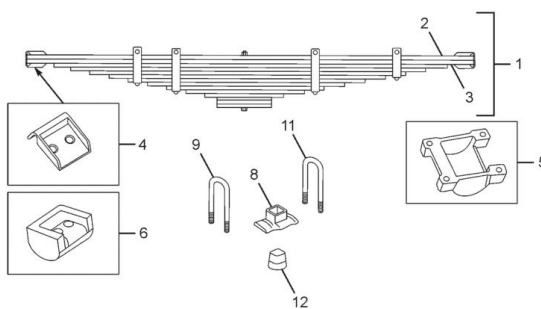
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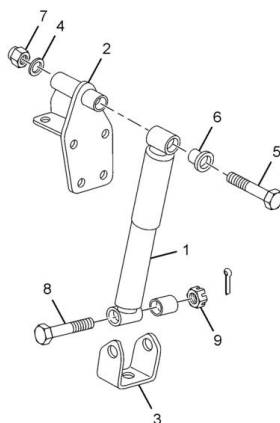
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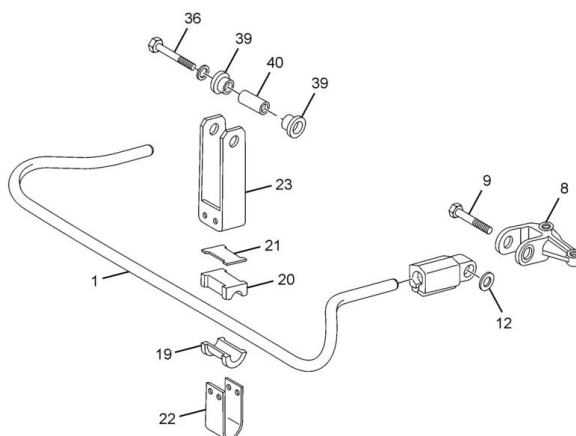
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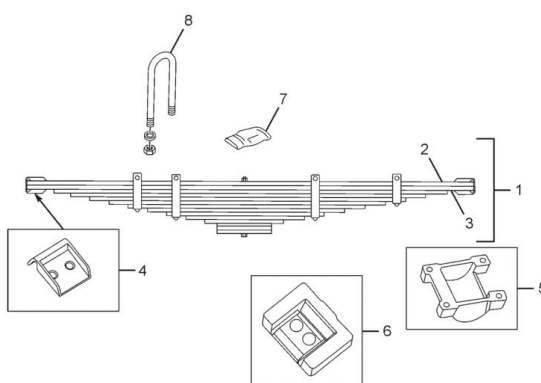
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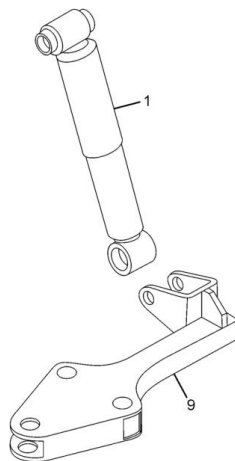
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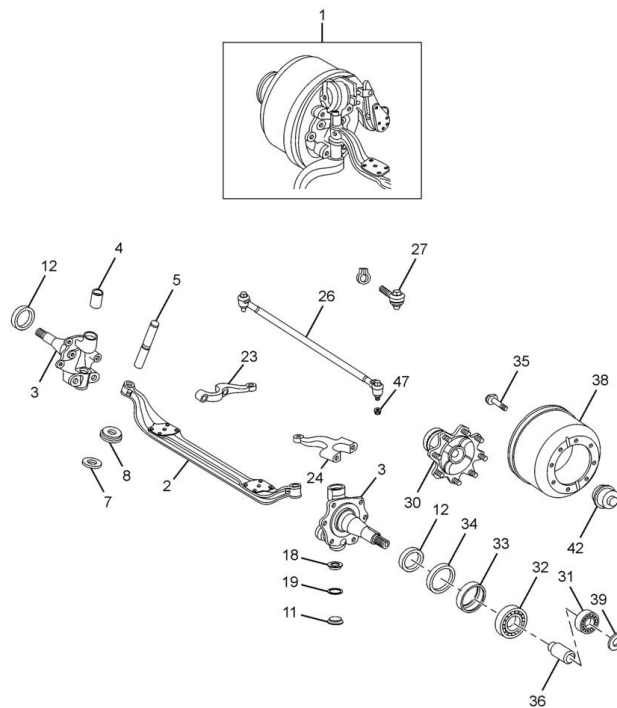
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VC No : 27502155000L Group : (33) FRONT AXLE Table : (2750215533L.01-FRONT AXLE)

Fig.	Part No	Part Description	Qty	Remarks
1	275033000102	ASSY FRONT AXLE COMPLETE WITH S-CAM BRAKES LHD	1	
2	257533105107	FRONT AXLE BEAM STD	1	
3	257533200125	ASSY STUB AXLE STD	2	
4	257533203401	BUSH (FOR KING PIN)	4	
5	257633206709	KING PIN STD.	2	
-	257633206707	COTTER PIN (KING PIN TO STUB AXLE)	2	70MM COTTER PIN
7	257533209203	THRUST WASHER UPPER STD	1	
7	257533209207	THRUST WASHER LOWER STD	1	
8	284633203101	TAPERED ROLLER THRUST BEARING STD	1	
11	257533206301	DUST CAP (STUB AXLE)	2	
12	257633208601	SPACER	1	
12	257633208602	SPACER, RH	1	
-	257633209212	THRUST WASHER	AR	FOR SELECTION
-	257633209215	THRUST WASHER	AR	FOR SELECTION
-	257633209216	THRUST WASHER	AR	FOR SELECTION
-	257633209217	THRUST WASHER	AR	FOR SELECTION
-	257633209218	THRUST WASHER	AR	FOR SELECTION
-	257633209219	THRUST WASHER	AR	FOR SELECTION
-	257633209220	THRUST WASHER	AR	FOR SELECTION
-	257633209221	THRUST WASHER	AR	FOR SELECTION
-	257633209222	THRUST WASHER	AR	FOR SELECTION
18	257633208202	SEALING CAP (STUB AXLE)	4	
19	257633207702	GASKET RING	4	
24	257633805108	STEERING ARM TOP LHD	1	
23	257633805104	STEERING ARM LH	1	



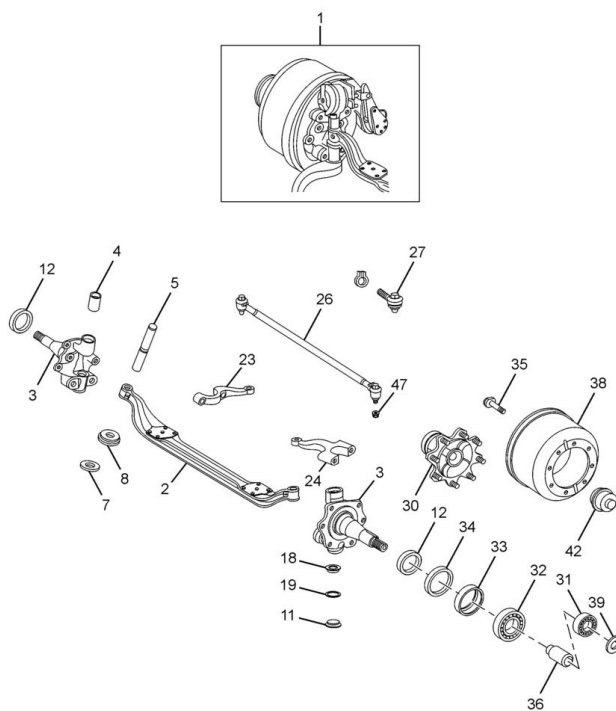
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VC No : 27502155000L Group : (33) FRONT AXLE Table : (2750215533L.01-FRONT AXLE)

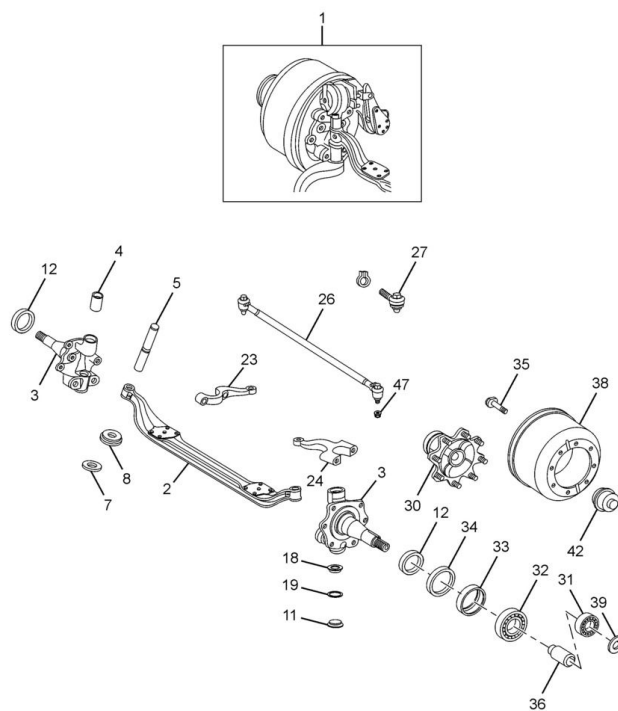
Fig.	Part No	Part Description	Qty	Remarks
-	-	CASTLE NUT	2	
-	-	SEAL CAP	2	
-	-	THRUST WASHER (BRASS)	2	
-	-	THRUST WASHER (STEEL)	2	
-	-	KING PIN REPAIR KITS		
885433161612	-	KING PIN REPAIR KIT WITH MINOR KIT & BUSH STD (38.25MM) CONSISTING OF :	1	
-	-	KING PIN STD	2	
-	-	KING PIN BUSH	4	
-	-	MINOR KIT	1	
885433011612	-	KING PIN REPAIR KIT WITH MINOR KIT & BUSH O/S I (38.35MM) CONSISTING OF :	1	
-	-	KING PIN O/S I	2	
-	-	KING PIN BUSH	4	
-	-	MINOR KIT	1	
885433021612	-	KING PIN REPAIR KIT WITH MINOR KIT & BUSH O/S II (38.45MM) CONSISTING OF :	1	
-	-	KING PIN O/S II	2	
-	-	KING PIN BUSH	4	
-	-	MINOR KIT	1	
885433031612	-	KING PIN REPAIR KIT WITH MINOR KIT & BUSH O/S III (38.55MM) CONSISTING OF :	1	
-	-	KING PIN O/S III	2	
-	-	KING PIN BUSH	4	
-	-	MINOR KIT	1	
885433041612	-	KING PIN REPAIR KIT WITH MINOR KIT & W/OBUSH STD (38.25MM) CONSISTING OF :	1	
-	-	KING PIN STD	1	
-	-	MINOR KIT	1	
885433051612	-	KING PIN REPAIR KIT WITH MINOR KIT & W/OBUSH O/S I (38.35MM) CONSISTING OF :	1	



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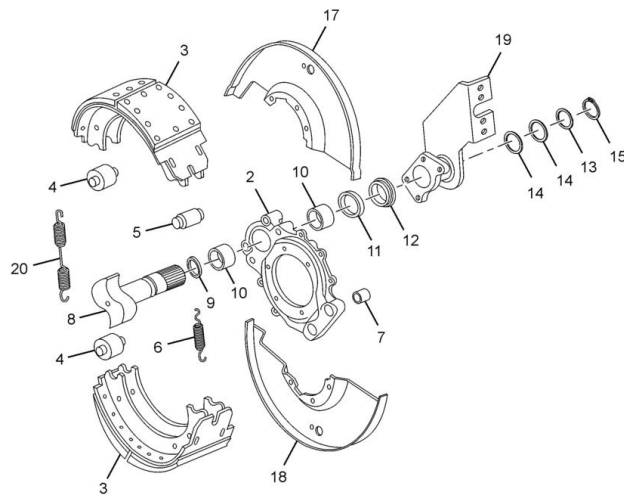
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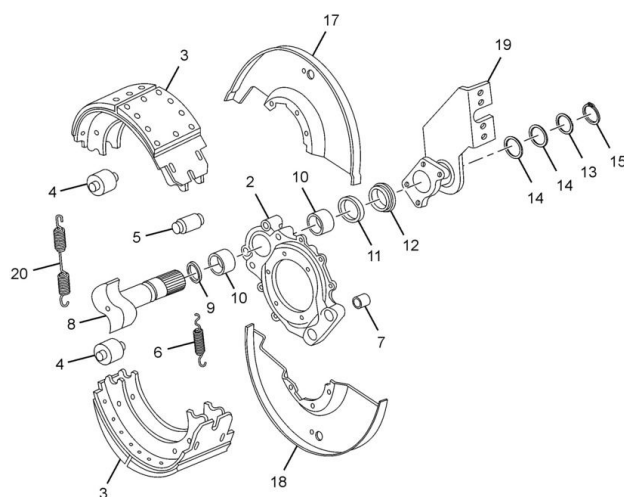
VC No : 27502155000L Group : (33) FRONT AXLE Table : (2778075533R.02-FRONT WHEEL BRAKE S CAM (BIL))				
Fig.	Part No	Part Description	Qty	Remarks
-	277842100148	ASSY FRT. DRUM BRAKE W/DUST COVER RH	1	FOR SELECTION AS A SET WITH M/
-	277842100149	ASSY FRT. DRUM BRAKE W/DUST COVER LH	1	FOR SELECTION AS A SET WITH M/
3	277842130115	LINED SHOE FRONT	4	
2	277842133702	TORQUE PLATE LH	1	
2	277842133701	TORQUE PLATE RH	1	
4	277842135101	ROLLER	4	
5	277842106701	PIN -FULCRUM	4	
6	288042108702	SPRING (PULL OFF) FULCRUM END	4	
7	257342103408	BRAKE ASSY -BUSH,ABUTMENT END	4	
8	277842135102	CAM SHAFT LH	1	
8	277842135103	CAM SHAFT RH	1	
9	257342107702	O RING	2	
10	257342103405	DELTRIN BUSH	4	
11	257342107801	OIL SEAL	2	
12	257342108405	SLEEVE (SLACK ADJ. END)	2	
13	257342109209	WASHER	2	
14	257342108301	SHIM 0.5 MM	2	FOR SELECTION
14	257342108302	SHIM 1.0 MM	2	FOR SELECTION
14	283942308301	SHIM 0.3 MM	2	FOR SELECTION
15	257342104303	CIRCLIP	2	
17	257342118211	DUST COVER TOP	2	
18	257342118210	DUST COVER BOTTOM	2	
19	277842133301	ASSY FLANGE, TUBE & BRACKET LH	1	
19	277842133302	ASSY FLANGE, TUBE & BRACKET RH	1	
20	277842138701	SPRING PULL OFF, CAM END	2	



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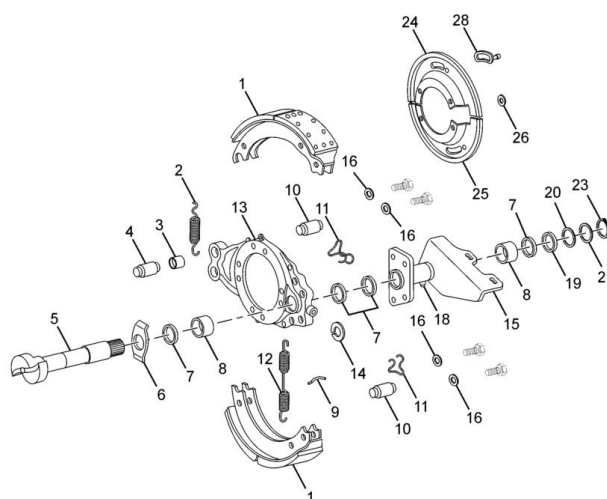
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VC No : 27502155000L Group : (33) FRONT AXLE Table : (2809015233R.02-FRONT WHEEL BRAKE S CAM(AAL))

Fig.	Part No	Part Description	Qty	Remarks
	263242100220	ASSY, FRONT AXLE BRAKE RH WIRH DUST COVER (AF693 LINER)	1	
	263242100221	ASSY, FRONT AXLE BRAKE LH WIRH DUST COVER (AF693 LINER)	1	
	263242100153	ASSY, FRONT AXLE BRAKE RH WIRH DUST COVER	1	
	288342100174	F/A BRK W/DC-LH 410X160	1	
2	257342108708	SPRING (BRAKE SHOE RETURN)	4	
3	257342103401	BUSH (ANCHOR PIN)	2	
4	257342106723	ANCHOR PIN (BRAKE SHOE)	2	
5	261842107902	CAMSHAFT LH	1	
5	261842107901	CAMSHAFT RH	1	
6	257342109211	CAM HEAD WASHER	2	
7	257342107701	SEAL (CAMSHAFT)	2	
8	257342103402	BUSH (CAMSHAFT)	4	
9	257342103403	PIN	4	
10	257342107903	ROLLER (BRAKE SHOE)	4	
11	257342104301	RETAINER (BRAKE SHOE ROLLER)	4	
12	257342108703	RETURN SPRING (BRAKE SHOE)	2	
13	257342100180	SPIDER BRAKE LH	1	
13	257342100181	SPIDER BRAKE RH	1	
14	257342105301	GASKET (CHAMBER BRACKET)	1	
15	257342103301	BRACKET LH	1	
15	257342103302	BRACKET RH	1	
16	257342109204	WASHER (BRACKET FOR CAP SCREW)	4	
18	257342109901	FITTING GREASE (CHAMBER BRACKET)	1	
19	261842109202	WASHER	2	
20	261842109203	WASHER	2	



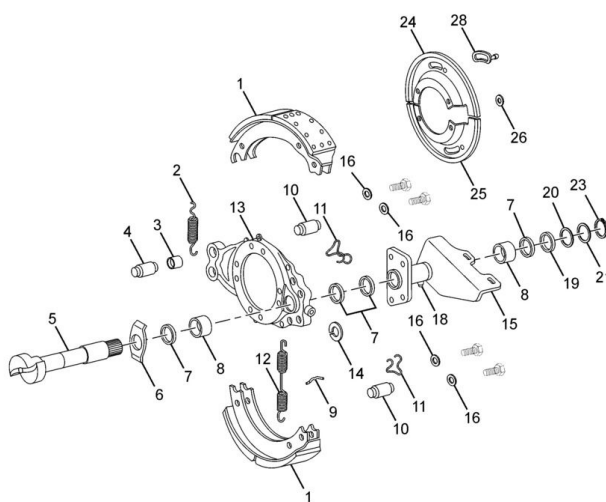
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Updated on : Mon Dec 16 2019 20:00:01

VC No : 27502155000L Group : (33) FRONT AXLE Table : (2809015233R.02-FRONT WHEEL BRAKE S CAM(AAL))

Fig.	Part No	Part Description	Qty	Remarks
21	261842109204	WASHER (HARDENED)	2	
23	261842104301	LOCK RING	2	
24	257342108207	DUST SHIELD TOP	2	
25	257342108208	DUST SHIELD BOTTOM	2	
26	257342109208	WASHER	12	
28	257342106802	PLUG	4	
-	257342106720	COLLARED PIN	4	
-	257642106501	CASTLE NUT	4	
-		FRONT BRAKE LINER OVER SIZE I (AF 693)	4	FOR BRAKE ASSY,263242100220/21
-		FRONT BRAKE LINER OVER SIZE II (AF 693)	4	FOR BRAKE ASSY,263242100220/21
		REPAIR KITS		
-	257342100183	FRONT BRAKE OVERHAUL KIT (MINOR)	1	
		CONSISTING OF :		
		BRAKE LINING	8	
		RETAINING SPRING	4	
		RETURN SPRING	2	
		ROLLER	4	
		RETAINER	4	
		RIVETS	80	
-	257342100148	SERVICE KIT (MINOR) FRONT	1	
		CONSISTING OF :		
		SPRING (RETAINING)	4	
		SPRING (RETURN)	2	
		ROLLER (BRAKE SHOE)	4	
		RETAINER	4	



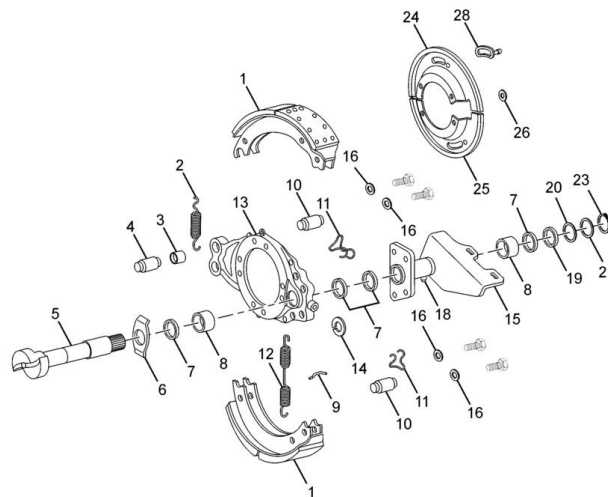
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VC No : 27502155000L Group : (33) FRONT AXLE Table : (2809015233R.02-FRONT WHEEL BRAKE S CAM(AAL))

Fig.	Part No	Part Description	Qty	Remarks
	-----	PIN (RETURN SPRING)	4	
-	257342100149	BRAKE SPRING KIT (FRONT)	1	
	-----	CONSISTING OF :		
	-----	SPRING (RETAINING)	4	
	-----	SPRING (RETURN)	2	
	-----	RETAINER (SHOE ROLLER)	2	
-	257342100150	SERVICE KIT FOR CAMSHAFT (FRONT)	1	
	-----	CONSISTING OF :		
	-----	BUSH	4	
	-----	SEAL	2	
	-----	LOCK RING	2	
-	885442011618	KIT-LINING SET FRONT-STD(SET OF 4)	1	DOES NOT CONTAIN RIVET IN KIT
	-----	CONSISTS OF :		
-	-	BRAKE LINING	4	
-	885442031618	KIT-LINING SET FRONT-OVER SIZE 1 (SET OF 4)	1	DOES NOT CONTAIN RIVET IN KIT
	-----	CONSISTS OF :		
-	-	BRAKE LINING	4	
-	885442041618	KIT- LINING SET FRONT-OVER SIZE 2 (SET OF 4)	1	DOES NOT CONTAIN RIVET IN KIT
	-----	CONSISTS OF :		
-	-	BRAKE LINING	4	
-	885442190709	BRASS RIVETS 24 NOS	1	FOR SELECTION
-	885442200709	ALUMINIUM RIVETS 24 NOS	1	FOR SELECTION

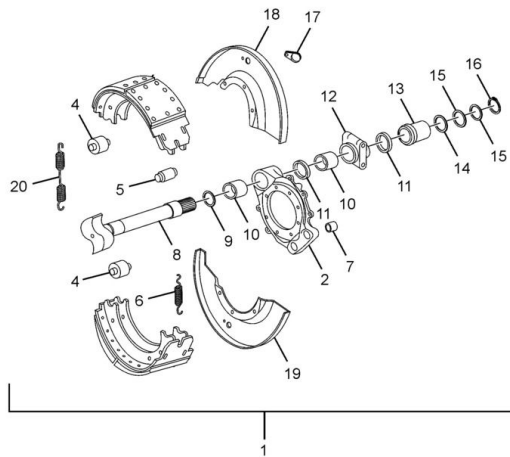


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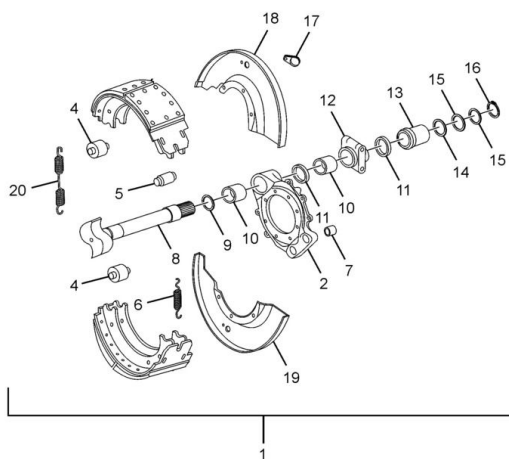
VC No : 27502155000L Group : (35) REAR AXLE Table : (2732010135R.03-REAR WHEEL BRAKE (BIL))				
Fig.	Part No	Part Description	Qty	Remarks
1	283942300203	ASSY REAR BRAKE RH	1	
1	283942300202	ASSY REAR BRAKE LH	1	
2	257342313701	TORQUE PLATE LH / RH	2	
4	257342109902	ROLLER	4	
5	277842106701	PIN -FULCRUM	4	
6	288042108702	SPRING (PULL OFF) FULCRUM END	4	
7	257342103408	BRAKE ASSY -BUSH,ABUTMENT END	4	
8	257342307907	CAMSHAFT LH	1	
8	257542307908	CAMSHAFT RH	1	
9	257342107702	O RING	2	
10	257342103408	BRAKE ASSY -BUSH,ABUTMENT END	4	
11	257342107801	OIL SEAL	6	
12	257342300190	CAMSHAFT BRACKET ASSY	2	
13	257342308401	SLEEVE (SLACK ADJ. END)	2	
14	257342109209	WASHER	2	
15	257342108301	SHIM 0.5 MM	2	
15	257342108302	SHIM 1.0 MM	2	
16	257342104303	CIRCLIP	4	
17	257342107501	GROMMET	2	
18	257342318212	DUST COVER (TOP)	2	
19	257342318213	DUST COVER (BOTTOM)	2	
20	257342108705	SPRING PULL OFF CAM END	2	
-	885442021618	KIT-LINING SET REAR-STD(SET OF 4)	1	DOES NOT CONTAIN RIVET IN KIT
		CONSISTS OF :		
-	-	BRAKE LINING	4	



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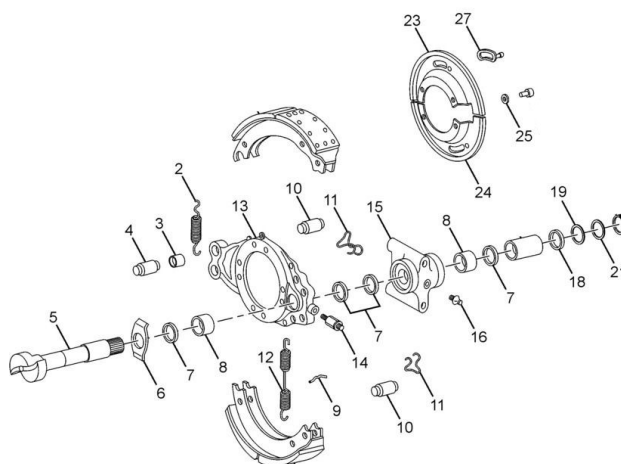
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VC No : 27502155000L Group : (35) REAR AXLE Table : (2732010135R.04-REAR WHEEL BRAKE (AAL))				
Fig.	Part No	Part Description	Qty	Remarks
	284142300102	ASSY R/A BRAKE RH WITH DUST COVER	1	
	284142300101	ASSY R/A BRAKE LH WITH DUST COVER	1	
2	257342108708	SPRING (BRAKE SHOE RETURN)	4	
3	257342103401	BUSH (ANCHOR PIN)	4	
4	257342106723	ANCHOR PIN (BRAKE SHOE)	2	
5	278242305106	CAMSHAFT LH	1	
5	278242305105	CAMSHAFT RH	1	
6	257342109211	CAM HEAD WASHER	2	
7	257342107701	SEAL (CAMSHAFT)	2	
8	257342303403	BUSH (CAMSHAFT)	4	
9	257342103403	PIN (RETURN SPRING)	4	
10	257342107903	ROLLER (BRAKE SHOE)	4	
11	257342104301	RETAINER (BRAKE SHOE ROLLER)	4	
12	257342108703	RETURN SPRING (BRAKE SHOE)	2	
13	257342310149	SPIDER BRAKE LH/RH (COMMON)	2	
14	257342109901	FITTING GREASE (CHAMBER BRACKET)	2	
19	261842109202	WASHER CAMSHAFT (THICK)	2	
	261842109203	WASHER	2	
21	261842109204	WASHER (HARDENED)	2	
18	261842104301	LOCK RING (CAMSHAFT)	2	
16	257342309906	FITTING GREASE (SPIDER)	2	
15	257342307123	PLUMMER BLOCK	2	
23	257342308208	DUST SHIELD TOP	2	
24	257342308205	DUST SHIELD BOTTOM	2	
25	257342109208	WASHER	12	

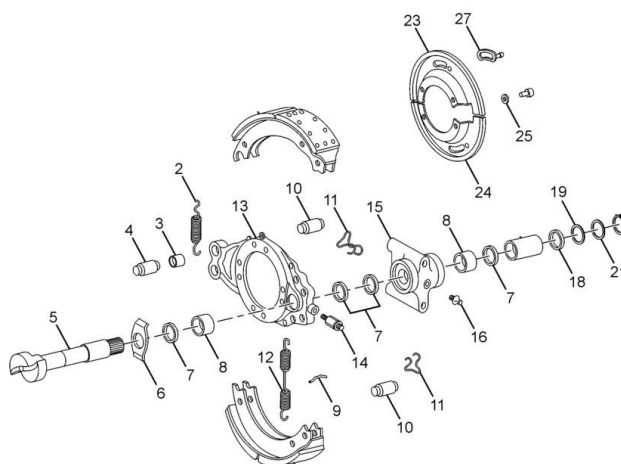


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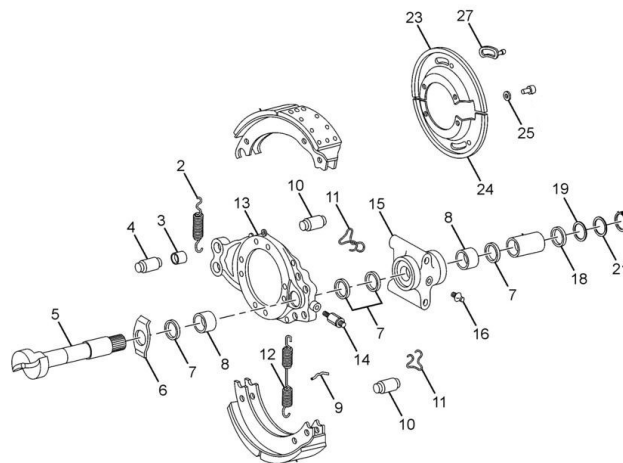
VC No : 27502155000L Group : (35) REAR AXLE Table : (2732010135R.04-REAR WHEEL BRAKE (AAL))				
Fig.	Part No	Part Description	Qty	Remarks
27	257342106802	PLUG	2	
-	257342107405	RIVET	80	
	-----	REPAIR KITS		
-	257342100148	SERVICE KIT (MINOR) REAR CONSISTING OF :	1	
	-----	SPRING (RETAINING)	4	
	-----	SPRING (RETURN)	2	
	-----	ROLLER (BRAKE SHOE)	4	
	-----	RETAINER	4	
	-----	PIN (RETURN SPRING)	1	
-	257342100149	BRAKE SPRING KIT (REAR) CONSISTING OF :	1	
	-----	SPRING (RETAINING)	4	
	-----	SPRING (RETURN)	2	
	-----	RETAINER	4	
-	257342300183	SERVICE KIT CAMSHAFT (REAR) CONSISTING OF :	1	
	-----	BUSH	4	
	-----	SEAL	2	
	-----	LOCK RING	2	
-	885442021618	KIT-LINING SET REAR-STD(SET OF 4)	1	DOES NOT CONTAIN RIVET IN KIT
	-----	CONSISTS OF :		
-	-	BRAKE LINING	4	
-	885442051618	KIT-LINING SET REAR-OVER SIZE 1 (SET OF 4)	1	DOES NOT CONTAIN RIVET IN KIT
	-----	CONSISTS OF :		
-	-	BRAKE LINING	4	
-	885442061618	KIT- LINING SET REAR-OVER SIZE 2 (SET OF 4)	1	DOES NOT CONTAIN RIVET IN KIT
-	885442190709	Brass Rivets BR LNG 24 nos	1	



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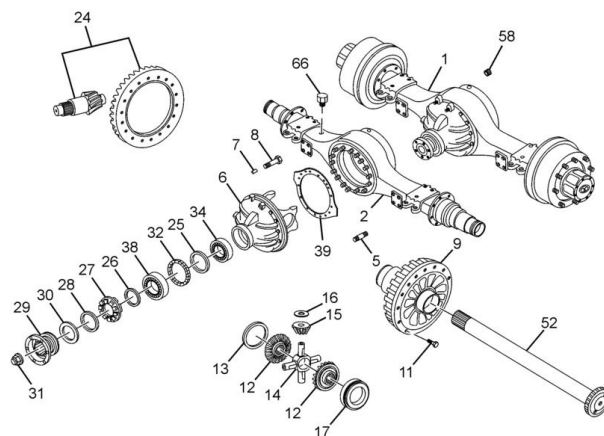
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VC No : 27502155000L Group : (35) REAR AXLE Table : (2732060835R.01-REAR AXLE (RA 109 RR))				
Fig.	Part No	Part Description	Qty	Remarks
1	273235000213	ASSY REAR AXLE RA 109 RR (41/7)	1	
2	273235100283	ASSY RA BEAM WITH STUDS &PRESSURE RING	1	
-	266835108601	PRESSURE RING	2	
5	11632609401	STUD BM 12X40	12	
-	11632609649	STUD BM 12X80	2	
6	273235110107	ASSY CARRIER HOUSING	1	
7	13050909209	CYLINDRICAL PIN 10 H 8X20	4	
8	273235113201	BOLT (PLUMMER BLOCK COVER)	4	
9	273235300183	DIFFERENTIAL HOUSING	1	
-	273235308002	HEX. SCREW (DIFF. CASE TO COVER)	16	
11	273235308003	HEX. BOLT SERRATED (CROWN WHEEL)	18	
12	273235305442	GEAR, REAR AXLE SHAFT	2	
13	273235309210	THRUST WASHER (GEAR) 1.95 MM THICK	2	FOR SELECTION
13	273235309211	THRUST WASHER (GEAR) 2.00 MM THICK	2	FOR SELECTION
13	273235309212	THRUST WASHER (GEAR) 2.05 MM THICK	2	FOR SELECTION
13	273235309213	THRUST WASHER (GEAR) 2.10 MM THICK	2	FOR SELECTION
13	273235309214	THRUST WASHER (GEAR) 2.15 MM THICK	2	FOR SELECTION
13	273235309215	THRUST WASHER (GEAR) 2.20 MM THICK	2	FOR SELECTION
13	273235309216	THRUST WASHER (GEAR) 2.25 MM THICK	2	FOR SELECTION
14	273235305113	SPIDER (DIFFERENTIAL) (LOCKABLE)	1	
15	273235305443	BEVEL PINION	4	
16	273235309217	SPHERICAL WASHER (LOCKABLE)	4	
17	266935303101	TAPER ROLLER BEARING (DIFF.)	2	
--	273235300117	ASSY ADJUSTING PIN	1	
24	273235300131	CROWN WHEEL AND PINION (41/7) OERLIKON	1	OPTIONAL



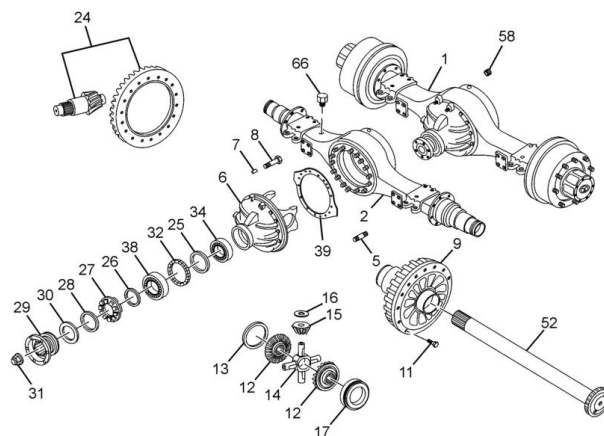
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VC No : 27502155000L Group : (35) REAR AXLE Table : (2732060835R.01-REAR AXLE (RA 109 RR))

Fig.	Part No	Part Description	Qty	Remarks
24	273235300131	CROWN WHEEL AND PINION (41/7)	1	OPTIONAL
25	257635308601	SPACER (BETWEEN PINION BRG.)	1	
26	273235300188	SPACER (BETWEEN PINION BRG. & FLANGE)	1	SERVICEABLE UNDER P/N 2732353
	273235308202	OIL SLINGER	1	SERVICEABLE UNDER P/N 2732353
27	257635306503	THREADED RING	1	
	266835307711	OIL SEAL	1	
28	257335307705	OIL SEAL DOUBLE LIP	1	
29	273235305003	COUPLING FLANGE	1	
30	273235308201	DUST COVER	1	
	273235307701	DUST SEAL	1	
31	0423530172J	HEX NUT (FORGED)	1	
32	257635308604	SPACER RING 7.74 MM THICK	1	FOR SELECTION
32	257635308605	SPACER RING 7.72 MM THICK	1	FOR SELECTION
32	257635308606	SPACER RING 7.70 MM THICK	1	FOR SELECTION
32	257635308607	SPACER RING 7.68 MM THICK	1	FOR SELECTION
32	257635308608	SPACER RING 7.66 MM THICK	1	FOR SELECTION
32	257635308609	SPACER RING 7.64 MM THICK	1	FOR SELECTION
32	257635308610	SPACER RING 7.62 MM THICK	1	FOR SELECTION
32	257635308611	SPACER RING 7.60 MM THICK	1	FOR SELECTION
32	257635308612	SPACER RING 7.58 MM THICK	1	FOR SELECTION
32	257635308613	SPACER RING 7.56 MM THICK	1	FOR SELECTION
32	257635308614	SPACER RING 7.54 MM THICK	1	FOR SELECTION
32	257635308615	SPACER RING 7.52 MM THICK	1	FOR SELECTION
32	257635308616	SPACER RING 7.50 MM THICK	1	FOR SELECTION
32	257635308617	SPACER RING 7.48 MM THICK	1	FOR SELECTION



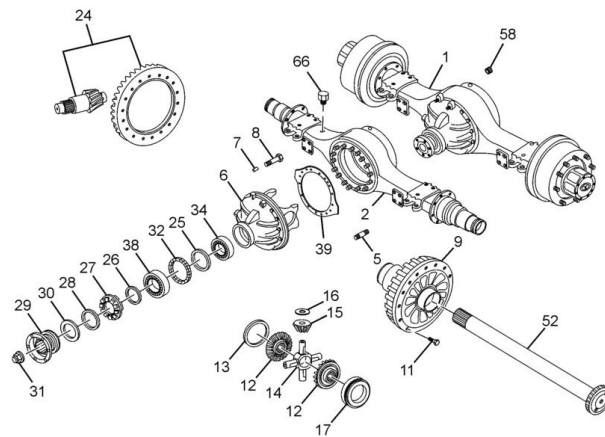
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Updated on : Mon Dec 16 2019 20:00:01

VC No : 27502155000L Group : (35) REAR AXLE Table : (2732060835R.01-REAR AXLE (RA 109 RR))

Fig.	Part No	Part Description	Qty	Remarks
32	257635308618	SPACER RING 7.46 MM THICK	1	FOR SELECTION
32	257635308619	SPACER RING 7.44 MM THICK	1	FOR SELECTION
32	257635308620	SPACER RING 7.42 MM THICK	1	FOR SELECTION
32	257635308621	SPACER RING 7.40 MM THICK	1	FOR SELECTION
32	257635308623	SPACER RING 7.76 MM THICK	1	FOR SELECTION
-	257635308308	SHIM 0.10 MM THICK	AR	FOR SELECTION
-	257635308302	SHIM 0.15 MM THICK	AR	FOR SELECTION
-	257635308303	SHIM 0.20 MM THICK	AR	FOR SELECTION
-	257635308304	SHIM 0.25 MM THICK	AR	FOR SELECTION
-	257635308305	SHIM 0.30 MM THICK	AR	FOR SELECTION
-	257635308306	SHIM 0.50 MM THICK	AR	FOR SELECTION
-	257635308307	SHIM 1.00 MM THICK	AR	FOR SELECTION
34	257635303102	TAPER ROLLER BEARING (PINION)	2	
38	257635303104	CYLINDRICAL ROLLER BEARING	2	
	257635309902	LOCKING WIRE INNER RACE	1	
	257635309903	LOCKING WIRE OUTER RACE	1	
-	257635308201	LOCKING PLATE	1	
39	257635115302	GASKET (CARRIER)	1	
58	0009970006J	PLUG OIL FILLING	1	
52	266835707901	REAR AXLE SHAFT (53 MM DIA)	1	
--	266335107207	MAGNETIC DRAIN PLUG (ALLEN TYPE)	1	
66	257433150102	ASSY BREATHER	1	
--	257428159902	ADAPTER (FOR BREATHER)	1	

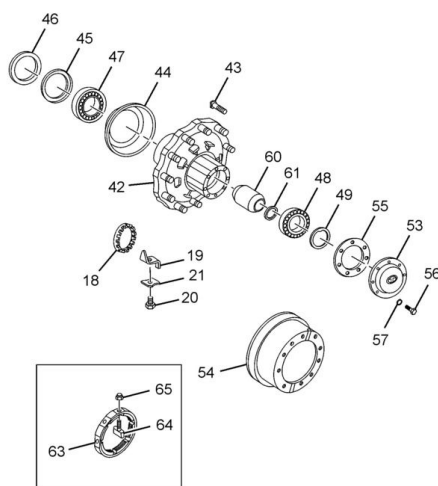


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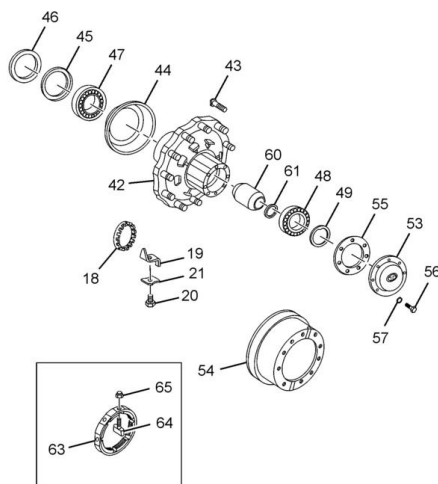
VC No : 27502155000L Group : (35) REAR AXLE Table : (2732060835R.02-REAR AXLE (RA 109 RR))				
Fig.	Part No	Part Description	Qty	Remarks
18	257635306501	THREADED RING	2	
19	257635308201	LOCKING PLATE (TO THREADED RING)	2	
20	11323996191	SCREW M 8X12	2	
21	3129941201	LOCKING PLATE	2	
42	273235600103	ASSY HUB (REAR) W/O BEARINGS AND OIL SEAL	2	
43	263140206701	HUB BOLT REAR (M22)	20	
44	266835608201	OIL CATCHER REAR	2	
45	266835608601	SPACER RING (HUB OUTER SEAL)	2	
46	273235607711	OIL SEAL (135X170X15)	2	
47	266835603101	TAPER ROLLER BEARING(INNER)	2	
48	266835603102	TAPER ROLLER BRG.(OFFER)OUTER	2	
--	273235607712	OIL SEAL (125X150X12) M/S SIGMA NOK	2	
60	266835608603	SPACER TUBE (BETWEEN HUB BRGS.)	2	
61	265135308303	SHIM 0.10 MM THICK	AR	FOR SELECTION
61	265135308304	SHIM 0.15 MM THICK	AR	FOR SELECTION
61	265135308305	SHIM 0.20 MM THICK	AR	FOR SELECTION
61	265135308306	SHIM 0.25 MM THICK	AR	FOR SELECTION
61	265135308307	SHIM 0.50 MM THICK	AR	FOR SELECTION
61	265135308308	SHIM 1.50 MM THICK	AR	FOR SELECTION
61	265135308309	SHIM 0.30 MM THICK	AR	FOR SELECTION
61	265135308311	SHIM 1.00 MM THICK	AR	FOR SELECTION
53	266835604701	COVER,REAR HUB	2	
54	263142103701	BRAKE DRUM SPIGOTTED.	2	
55	266835605301	GASKET,REAR HUB (BIGGER HUB)	2	
49	266835608602	SPACER	2	



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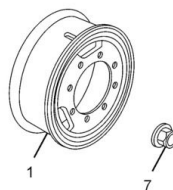
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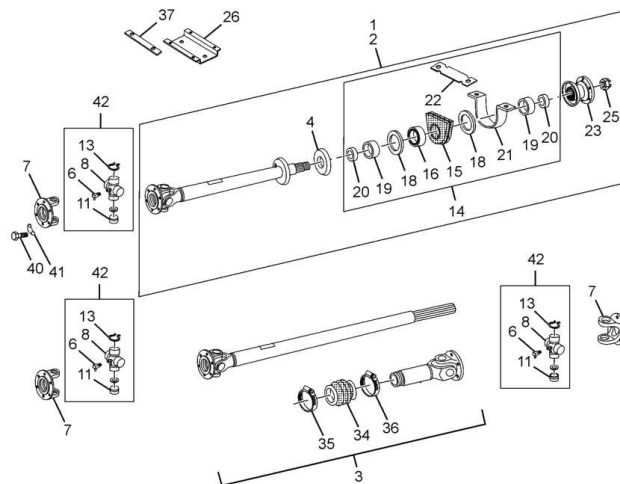
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VC No : 27502155000L Group : (41) PROPELLER SHAFT Table : (2750205541L.01-PROPELLER SHAFT)

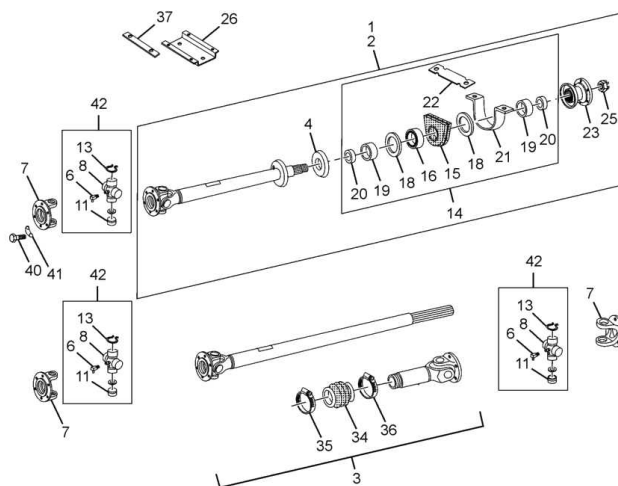
Fig.	Part No	Part Description	Qty	Remarks
1	275041100119	ASSY PROP SHAFT-FRONT	1	
2	275041100120	ASSY PROP SHAFT MIDDLE	1	
3	275041120104	ASSY PROP SHAFT(REAR)	1	
4	263241308202	DUST COVER	4	
7	275041115101	FLANGE YOKE	4	
8	275041110101	CROSS	-	NOT APPLICABLE
14	275041300101	CENTER BEARING KIT	2	FOR FRT AND MIDDLE PROP SHAFT
15	263241116301	CENTRE BEARING RUBBER	2	FOR FRT AND MIDDLE PROP SHAFT
21	275041303322	CENTRE BEARING BRACKET	2	FOR FRT AND MIDDLE PROP SHAFT
-	275041304301	SLINGER	4	FOR FRT AND MIDDLE PROP SHAFT
-	275041304302	CENTRE BEARING & RETAINER ASSY	2	FOR FRT AND MIDDLE PROP SHAFT
23	275041115102	COMPANION FLANGE	2	FOR FRT AND MIDDLE PROP SHAFT
25	280941106501	NUT	2	FOR FRT AND MIDDLE PROP SHAFT
-	275041127801	SEAL	1	FOR REAR PROP SHAFT
-	257641129901	SEALING RING	1	
26	275041303312	BRACKET(FOR 1ST CENTRE BEARING)	1	
26	275041303313	BRACKET(FOR 2ND CENTRE BEARING)	1	
	257641108002	SCREW (CENTER BEARING TO BRACKET)	4	
37	257341308217	SPACER PLATE	4	
40	257641113201	BOLT	32	
41	257641116101	LOCKING PLATE	16	
42	275041110101	CROSS ASSY	1	
11	-	ASSY BEARING CUP	1	
8	-	CROSS	1	
-	-	END RING	1	



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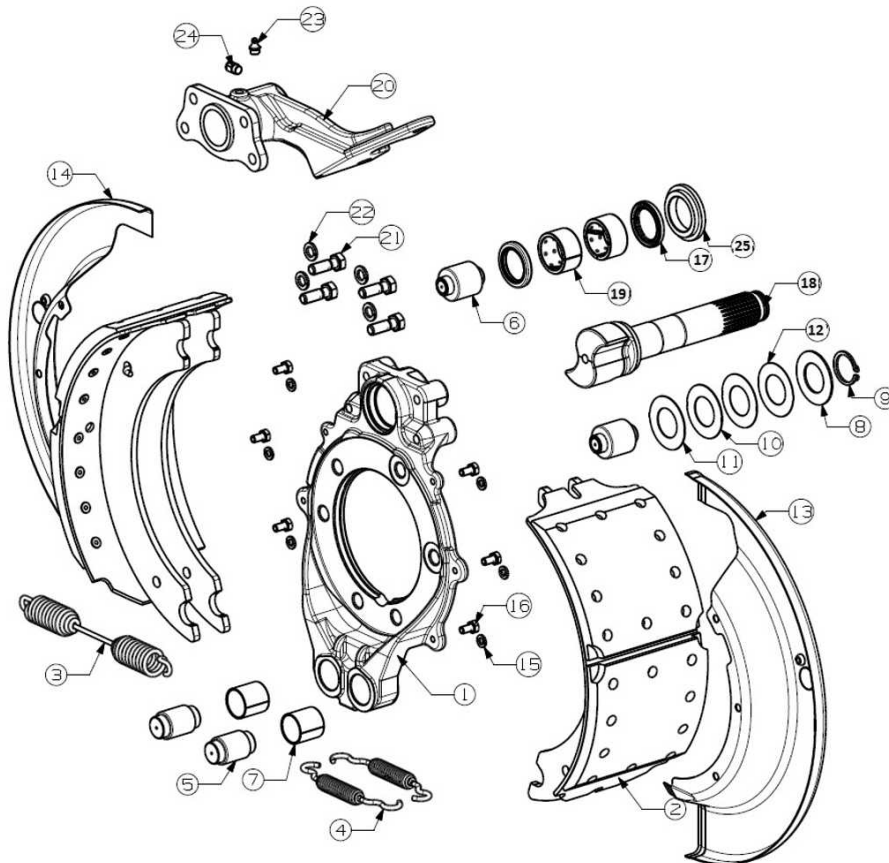
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Updated on : Mon Dec 16 2019 20:00:01

VC No : 27502155000L Group : (42) BRAKES Table : (2883015242R.01-FRONT WHEEL BRAKE S-CAM (BIL))

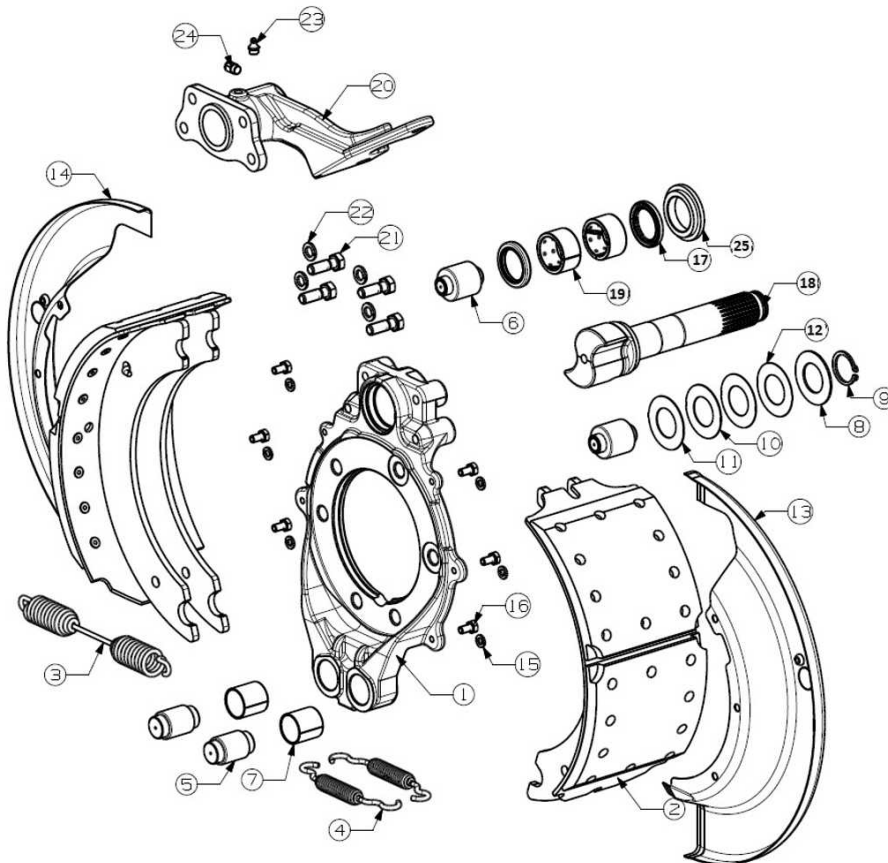
Fig.	Part No	Part Description	Qty	Remarks
-	275242100144	ASSY FRONT BRAKE RH W/T D/C M/S BIL.	1	OPTIONAL AS A SET-MASU BRAKE L
-	275242100143	ASSY FRONT BRAKE LH W/T D/C M/S BIL.	1	OPTIONAL AS A SET-MASU BRAKE L
-	288342100132	ASSY FRONT BRAKE RH W/T D/C M/S BIL.	1	OPTIONAL AS A SET- TVS AF 235
-	288342100131	ASSY FRONT BRAKE LH W/T D/C M/S BIL.	1	OPTIONAL AS A SET- TVS AF 235
-	277842990114	KIT-BRAKE LH	---	
7	-	BRAKE ASSY -BUSH,ABUTMENT END	2	
1	-	BRAKE ASSY -TORQUE PLATE,FRONT,LH	1	
21	-	BOLT -M12X1.75	4	
22	-	WASHER	4	
17	-	OIL SEAL (DOUBLE LIP)	1	
19	-	BUSH-BRACKET END	1	
-	277842990115	KIT-BRAKE RH		
7	-	BRAKE ASSY -BUSH,ABUTMENT END	2	
1	-	BRAKE ASSY -TORQUE PLATE,FRONT,RH	1	
21	-	BOLT -M12X1.75	4	
22	-	WASHER	4	
17	-	OIL SEAL (DOUBLE LIP)	1	
19	-	BUSH-BRACKET END	1	
-	277842990125	KIT-BRAKE SPRING	---	
3	-	SPRING	1	
4	-	SPRING-ABUTEMENT END	2	
-	277842990129	KIT-BRAKE BUSH	---	
7	-	BRAKE ASSY -BUSH,ABUTMENT END	2	
17	-	OIL SEAL (DOUBLE LIP)	2	
4	-	BUSH-BRACKET END	2	



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VC No : 27502155000L Group : (42) BRAKES Table : (2883015242R.01-FRONT WHEEL BRAKE S-CAM (BIL))

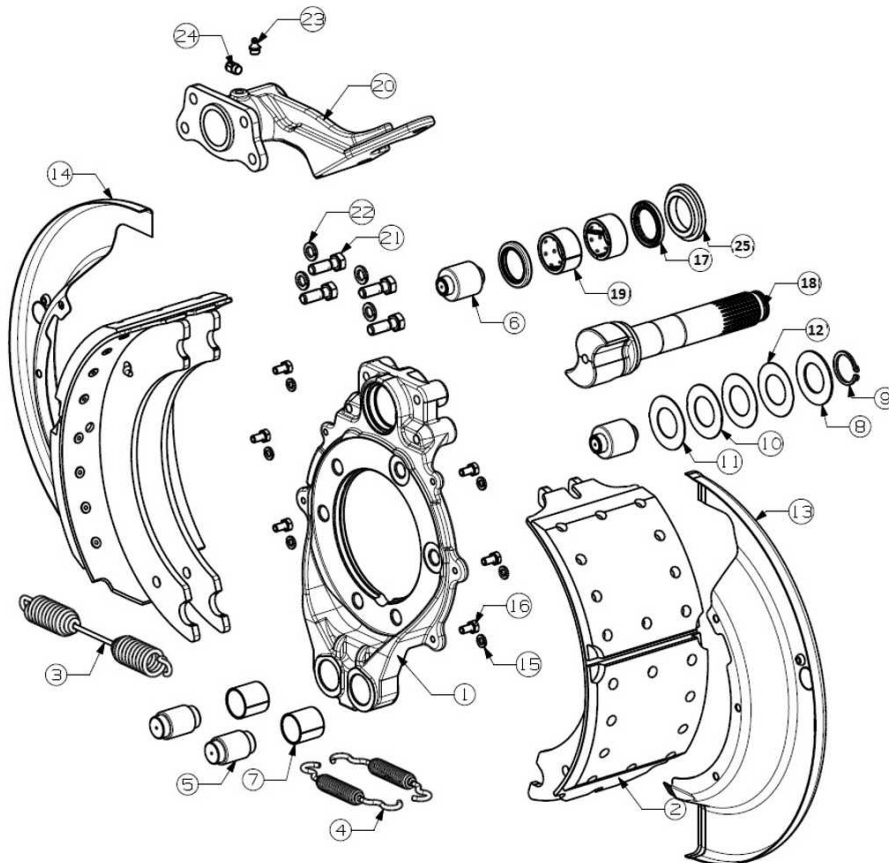
Fig.	Part No	Part Description	Qty	Remarks
25	-	SLEEVE-DELRIN	1	
24	-	RELIEF VALVE	1	
23	-	GREASE NIPPLE	1	
-	277842990130	KIT BRAKE SHIM	---	
10	-	SHIM -0.5MM	1	
11	-	SHIM -1.0MM	2	
12	-	SHIM -0.3MM	1	
8	-	WASHER	1	
9	-	CIRCLIP	1	
-	277842990131	KIT-BRAKE BOLT AND WASHER (BRACKET)	---	
21	-----	BOLT -M12X1.75	4	
22	-----	WASHER	4	
-	277842990132	KIT-BRAKE BOLT AND WASHER (DUST SHEILD ASSY)	---	
16	-	SET-BOLT	6	
15	-	BOLT	6	
-	277842990142	KIT-BRAKE BARCKET ASSY LH	---	
21	-	BOLT -M12X1.75	4	
20	-	KIT-BRAKE LH	1	
22	-	WASHER	4	
17	-	OIL SEAL (DOUBLE LIP)	1	
19	-	BUSH-BRACKET END	1	
24	-	RELIEF VALVE	1	
23	-	GREASE NIPPLE	1	
-	277842990143	KIT-BRAKE BARCKET ASSY RH		
21	-	BOLT -M12X1.75	4	



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VC No : 27502155000L Group : (42) BRAKES Table : (2883015242R.01-FRONT WHEEL BRAKE S-CAM (BIL))

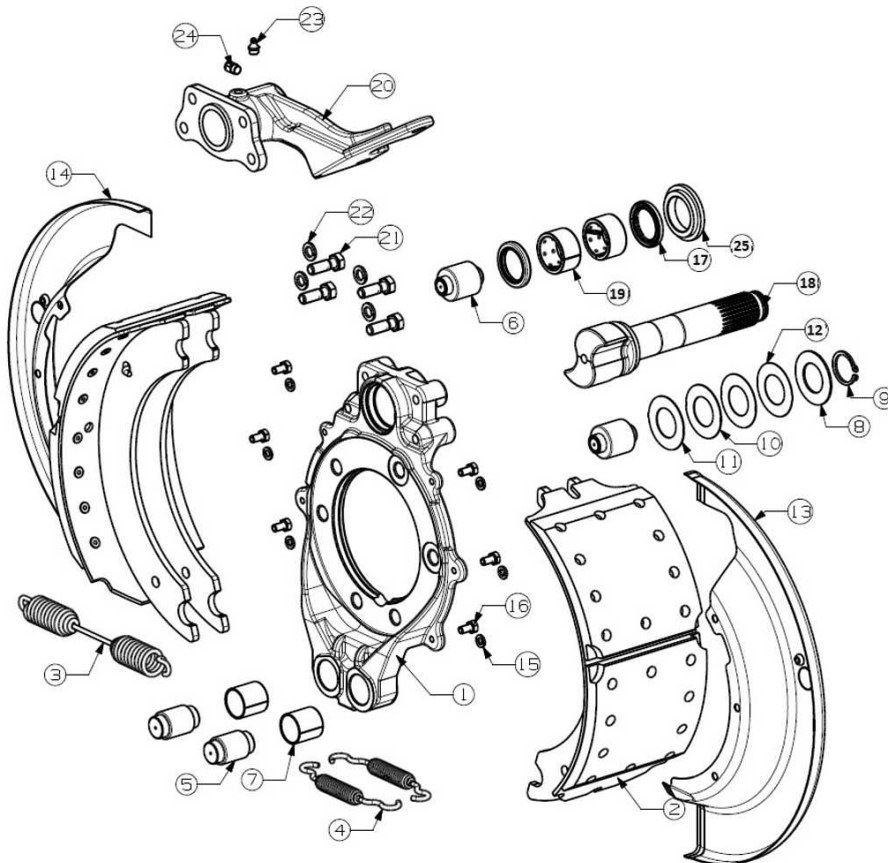
Fig.	Part No	Part Description	Qty	Remarks
20	-	KIT-BRAKE RH	1	
22	-	WASHER	4	
17	-	OIL SEAL (DOUBLE LIP)	1	
19	-	BUSH-BRACKET END	1	
24	-	RELIEF VALVE	1	
23	-	GREASE NIPPLE	1	
-	-----	KIT-BRAKE LINE SHOE ASSY (TVS- AF235)	---	Applicable for 288342100132 /
5	-	PIN -FULCRUM	2	
6	-	ROLLER FRONT BRAKE ASSY.BIL	2	
3	-	SPRING	1	
2	-	BRAKE SHOE ASSY WITH LINER	2	
4	-	SPRING-ABUTEMENT END	2	
-	-----	KIT-BRAKE LINING - STD SIZE (TVS- AF235)	---	Applicable for 288342100132 /
-	-	RIVET	40	
-	-	BRAKE ASSY -AF235 LINING,160,STD SIZE	4	
-	-----	KIT-BRAKE LINING - OVER SIZE 1 (TVS- AF235)	---	Applicable for 288342100132 /
-	-	RIVET	40	
-	-	BRAKE ASSY -AF235 LINING,160,OS1	4	
-	-----	KIT-BRAKE LINING -OVER SIZE 2 (TVS- AF235)	---	Applicable for 288342100132 /
-	-	RIVET	40	
-	-	BRAKE ASSY -AF235 LINING,160,OS2	4	
-	-----	KIT-BRAKE LINE SHOE ASSY (MASU)	---	Applicable for 275242100143 /
5	-	PIN -FULCRUM	2	
6	-	ROLLER FRONT BRAKE ASSY.BIL	2	
3	-	SPRING	1	



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VC No : 27502155000L Group : (42) BRAKES Table : (2883015242R.01-FRONT WHEEL BRAKE S-CAM (BIL))

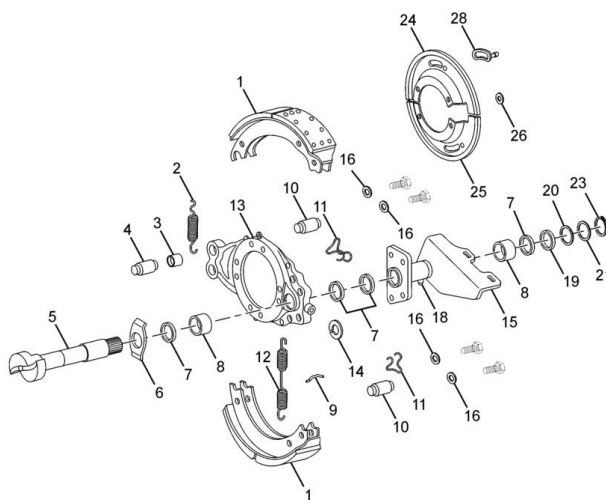
Fig.	Part No	Part Description	Qty	Remarks
2	-	LINE SHOE ASSY (MASU)	2	
4	-	SPRING-ABUTEMENT END	2	
-	-----	KIT-BRAKE LINING - STD SIZE (MASU)		Applicable for 275242100143 /
-	-	RIVET	40	
-	-	LINING (160 WIDE) STD SIZE	4	
-	-----	KIT-BRAKE LINING - OVER SIZE 1 (MASU)		Applicable for 275242100143 /
-	-	RIVET	40	
-	-	LINING (160 WIDE) OS1	4	
-	-----	KIT-BRAKE LINING - OVER SIZE 2 (MASU)		Applicable for 275242100143 /
-	-	RIVET	40	
-	-	LINING (160 WIDE) OS2	4	
-	278342990142	KIT-CAMSHAFT LH	-	
18	-	CAM SHAFT LH	1	
17	-	OIL SEAL (DOUBLE LIP)	2	
19	-	BUSH-BRACKET END	2	
-	278342990143	KIT-CAMSHAFT RH		
18	-	CAM SHAFT RH	1	
17	-	OIL SEAL (DOUBLE LIP)	2	
19	-	BUSH-BRACKET END	2	
-	-----	KIT-BRAKE DUST SHIELD	-	
13	-	DUST SHIELD -TOP,FRONT,410X160	1	
14	-	DUST SHIELD -BOTTOM,FRONT,410X160	1	
16	-	SET-BOLT	6	
15	-	SPRING WASHER	6	



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VC No : 27502155000L Group : (42) BRAKES Table : (2883015242R.02-BRAKE PIPE LINES)

Fig.	Part No	Part Description	Qty	Remarks
-	288342100122	ASSY F/A BRAKE RH WITH DUST COVER AAL	1	FOR SELECTION AS A SET WITH M/
-	288342100123	ASSY F/A BRAKE LH WITH DUST COVER AAL	1	FOR SELECTION AS A SET WITH M/
1	284642100233	BRAKE ASSY -BRAKE SHOE W/LINING & ROLLER	4	
2	257342108708	SPRING (BRAKE SHOE RETURN)	4	
3	257342103401	BUSH (ANCHOR PIN)	2	
4	257342106723	ANCHOR PIN (BRAKE SHOE)	2	
5	261842107902	CAMSHAFT LH	1	
5	261842107901	CAMSHAFT RH	1	
6	257342109211	WASHER (CAM HEAD)	2	
7	257342107701	SEAL (CAMSHAFT)	2	
8	257342103402	BUSH (CAMSHAFT)	4	
9	257342103403	PIN	4	
10	257342107903	ROLLER (BRAKE SHOE)	4	
11	257342104301	RETAINER (BRAKE SHOE ROLLER)	4	
12	257342108703	RETURN SPRING (BRAKE SHOE)	2	
13	-	SPIDER BRAKE LH	1	NOT SERVICED
13	-	SPIDER BRAKE RH	1	NOT SERVICED
14	257342105301	GASKET (CHAMBER BRACKET)	1	
15	257342103301	BRACKET LH	1	
15	257342103302	BRACKET RH	1	
16	257342109204	WASHER (BRACKET FOR CAP SCREW)	4	
18	257342109901	FITTING GREASE (CHAMBER BRACKET)	1	
19	261842109202	WASHER	2	
20	261842109203	WASHER	2	
21	261842109204	WASHER (HARDENED)	2	



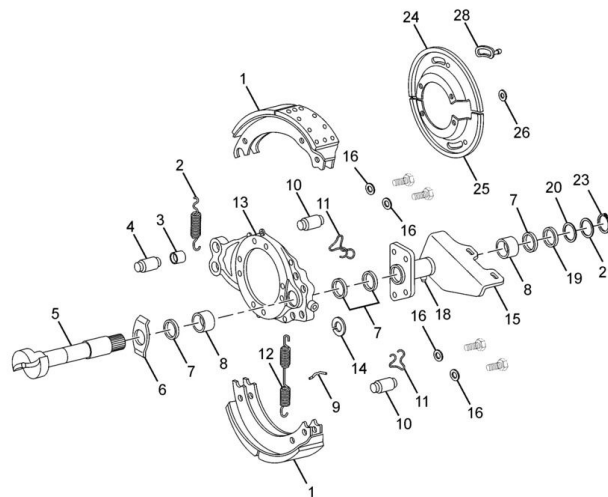
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VC No : 27502155000L Group : (42) BRAKES Table : (2883015242R.02-BRAKE PIPE LINES)

Fig.	Part No	Part Description	Qty	Remarks
23	261842104301	LOCK RING	2	
24	257342108207	DUST SHIELD TOP	2	
25	257342108208	DUST SHIELD BOTTOM	1	
26	257342109208	WASHER	12	
28	257342106802	PLUG	4	
-	257342106720	COLLARED PIN	4	
-	257342103206	BOLT	4	
-	257642106501	CASTLE NUT	4	
	*****	REPAIR KITS		
-	257342100183	FRONT BRAKE OVERHAUL KIT (MINOR)	1	
	*****	CONSISTS OF :		
-		BRAKE LINING	8	
-		RETAINING SPRING	4	
-		RETURN SPRING	2	
-		ROLLER	4	
-		RETAINER	4	
-		RIVETS	80	
-	257342100148	SERVICE KIT (MINOR) FRONT	1	
	*****	CONSISTS OF :		
-		SPRING (RETAINING)	4	
-		SPRING (RETURN)	2	
-		ROLLER (BRAKE SHOE)	4	
-		RETAINER	4	
-		PIN (RETURN SPRING)	4	
-	257342100149	BRAKE SPRING KIT (FRONT)	1	



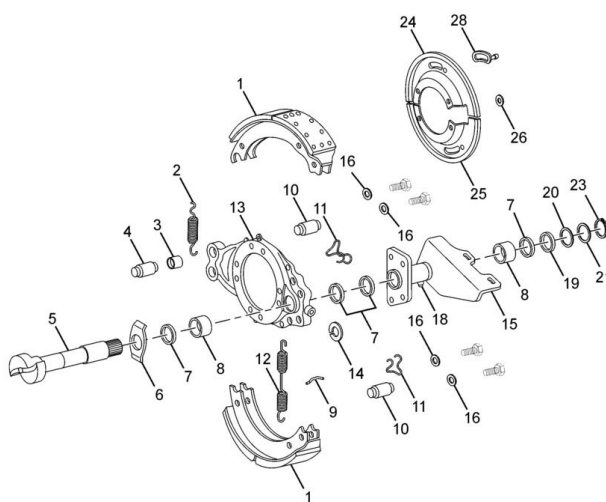
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VC No : 27502155000L Group : (42) BRAKES Table : (2883015242R.02-BRAKE PIPE LINES)

Fig.	Part No	Part Description	Qty	Remarks
		CONSISTS OF :		
-		SPRING (RETAINING)	4	
-		SPRING (RETURN)	2	
-		RETAINER (SHOE ROLLER)	2	
-	257342100150	SERVICE KIT FOR CAMSHAFT (FRONT)	1	
		CONSISTS OF :		
-		BUSH	4	
-		SEAL	2	
-		LOCK RING	2	
		BRAKE LINING SET		
-	885442011618	KIT-LINING SET FRONT-STD(SET OF 4)	1	DOES NOT CONTAIN RIVET IN KIT
		CONSISTS OF :		
-	-	BRAKE LINING	4	
-	885442031618	KIT-LINING SET FRONT-OVER SIZE 1 (SET OF 4)	1	DOES NOT CONTAIN RIVET IN KIT
		CONSISTS OF :		
-	-	BRAKE LINING	4	
-	885442041618	KIT- LINING SET FRONT-OVER SIZE 2 (SET OF 4)	1	DOES NOT CONTAIN RIVET IN KIT
		CONSISTS OF :		
-	-	BRAKE LINING	4	
-	885442190709	BRASS RIVETS 24 NOS	1	FOR SELECTION
-	885442200709	ALUMINIUM RIVETS 24 NOS	1	FOR SELECTION



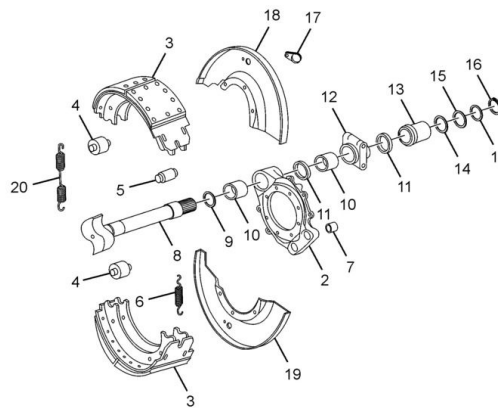
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VC No : 27502155000L Group : (42) BRAKES Table : (2883015242R.03-AIR DRYER/DRYING AND DISTRIBUTION UNIT)

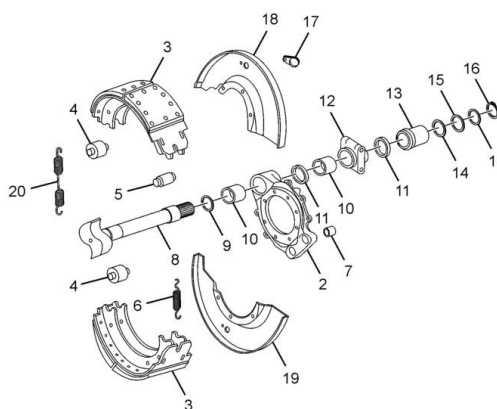
Fig.	Part No	Part Description	Qty	Remarks
-	503042300159	DRUM BRAKE ASSY W/T DC,REAR-LH	1	
-	503042300160	DRUM BRAKE ASSY WITH DC,REAR-RH	1	
2	257342313701	TORQUE PLATE LH / RH	2	
3	277842130106	ASSY BRAKE SHOE WITH NON ASBESTOS BRAKE LINING (REAR)	4	
4	257342109902	ROLLER	4	
5	277842106701	PIN -FULCRUM	4	
6	288042108702	SPRING (PULL OFF) FULCRUM END	4	
7	257342103408	BRAKE ASSY -BUSH,ABUTMENT END	4	
8	283942307902	CAMSHAFT RH (SHORTER TYPE)	1	
8	283942307901	CAMSHAFT LH (SHORTER TYPE)	1	
9	257342107702	O RING	2	
10	257342103408	BRAKE ASSY -BUSH,ABUTMENT END	4	
11	257342107801	OIL SEAL	6	
12	257342300190	CAMSHAFT BRACKET ASSY	2	
13	257342308401	SLEEVE (SLACK ADJ. END)	2	
14	257342109209	WASHER	2	
15	257342108301	SHIM 0.5 MM	2	FOR SELECTION
15	257342108302	SHIM 1.0 MM	2	FOR SELECTION
16	257342104303	CIRCLIP	4	
17	257342107501	GROMMET	2	
18	257342318212	DUST COVER (TOP)	2	
19	257342318213	DUST COVER (BOTTOM)	2	
20	257342108705	SPRING PULL OFF CAM END	2	
	-----	BRAKE LINING SET		
-	277642130101	SET OF BRAKE LININGS W/O RIVETS (WHEEL SET) REAR STD NASB	1	FOR SELECTION



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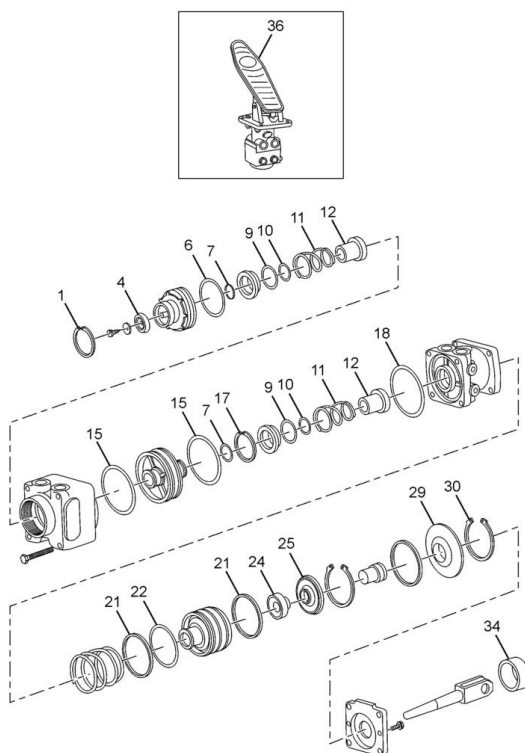
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Updated on : Mon Dec 16 2019 20:00:01

VC No : 27502155000L Group : (42) BRAKES Table : (2883015242R.04-DUAL BRAKE VALVE)

Fig.	Part No	Part Description	Qty	Remarks
36	263243700109	DUAL THDL VALVE (VOSS)	1	
	257643730134	REPAIR KIT FOR DUAL BRAKE VALVE CONSISTS OF :	1	
1	-	CIRCLIP	1	
4	-	WASHER	1	
6	-	SEALING RING	2	
7	-	SEALING RING	2	
9	-	SEALING RING	2	
10	-	SEALING RING	2	
11	-	SPRING	2	
12	-	VALVE	2	
15	-	SEALING RING	2	
17	-	CIRCLIP	1	
18	-	SEALING RING	1	
21	-	GUIDE RING	2	
22	-	SEALING RING	1	
24	-	RUBBER SPRING	1	
25	-	SPRING SEAT	1	
	-	CIRCLIP	1	
29	-	BOOT	1	
30	-	CIRCLIP	1	
	-	SPLIT PIN	4	
34	-	BOOT	1	
	-	GREASE SACHET	2	



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M07

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VC No : 27502155000L Group : (42) BRAKES Table : (2883015242R.05-GRADUATED HAND VALVE)				
Fig.	Part No	Part Description	Qty	Remarks
50	263243700188	GRADUATED HAND BRAKE VALVE	1	
	263243910171	REPAIR KIT-GR HAND BR VALVE	1	
-	-----	SEALING RING	1	
-	-----	SEALING WASHER	1	
-	-----	RETAING CLIP NG8	1	
-	-----	RETAING CLIP	1	
-	-----	SEALING RING	1	
-	-----	SEALING RING NG12	1	
-	-----	SEALING RING NG12	1	
-	-----	SEALING RING NG8	1	
-	-----	SEALING RING NG8	1	
-	-----	SPRING	1	
-	-----	TENSION PIN	1	
-	-----	SEALING RING	2	
-	-----	SPRING	2	
-	-----	VALVE	1	
-	-----	STRAINER PLATE	1	
-	-----	SPLIT PIN	1	
-	-----	FILTER	1	
-	-----	GAITER	1	
-	-----	SEALING RING NG-12	1	
-	-----	SHIM	AR	FOR SELECTION
-	-----	SHIM	AR	FOR SELECTION
-	-----	SHIM	AR	FOR SELECTION
-	-----	SPRING ELEMENT NG8	1	



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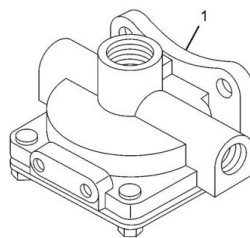
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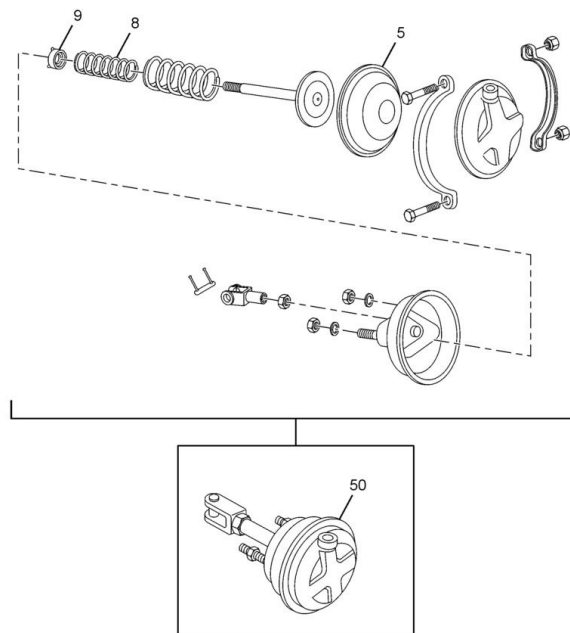
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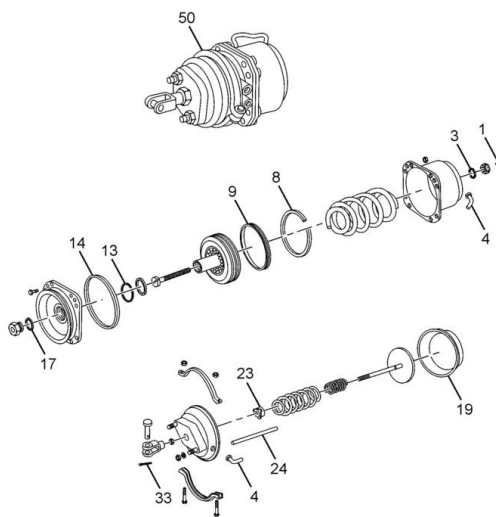
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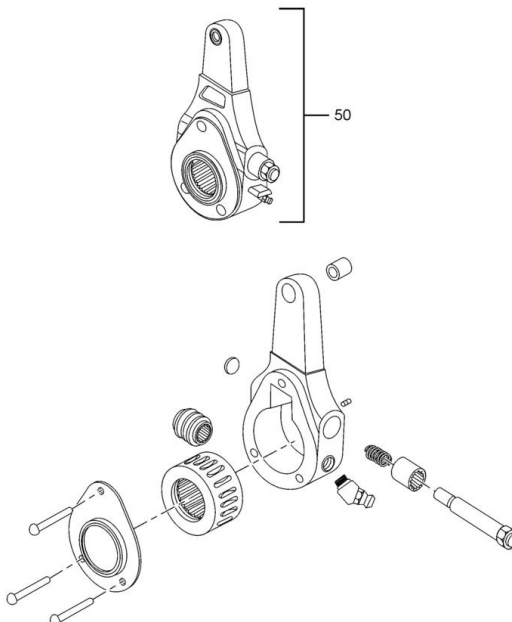
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VC No : 27502155000L Group : (42) BRAKES Table : (2073525543R.05-SLACK ADJUSTER)

Fig.	Part No	Part Description	Qty	Remarks
50	277842300182	M/S.MEI VAVE AUTO SLACK ADJUSTER-STRAIGT	4	FOR SELECTION
	277842300168	MAJOR KIT-AUTO. SLACK ADJUSTER	1	
	-----	ASSY REGULATOR WHEEL	1	
	-----	NEEDLE BEARING-AUTO.ADJ.	1	
	-----	BUSHING 12.7 MM	1	
	-----	CONTROL ARM BUSHING	1	
	-----	FRONT COVER-AUTO.ADJUSTER	1	
	-----	REAR COVER-AUTO.ADJUSTER	1	
	-----	GASKET-AUTO ADJUSTER	1	
	-----	CLUTCH WHEEL-AUTO ADJUSTER	1	
	-----	RIVET-AUTO ADJUSTER	2	
	-----	ORING 12X3-AUTO.ADJUSTER	1	
	-----	ORING 44.2X3-AUTO ADJUSTER	2	
	-----	TORX SCREW-AUTO.ADJUSTER	7	
	-----	COIL SPRING-AUTO.ADJUSTER	1	
	-----	THRUST WASHER-AUTO.ADJ.	1	
	277842300172	MINOR KIT-AUTO.SLACK ADJUSTER	1	
	-----	GASKET-AUTO ADJUSTER	1	
	-----	RIVET-AUTO ADJUSTER	2	
	-----	ORING 12X3-AUTO.ADJUSTER	1	
	-----	ORING 44.2X3-AUTO ADJUSTER	2	

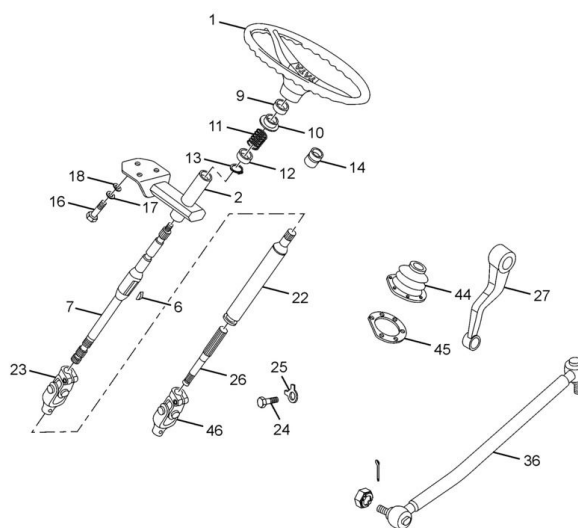


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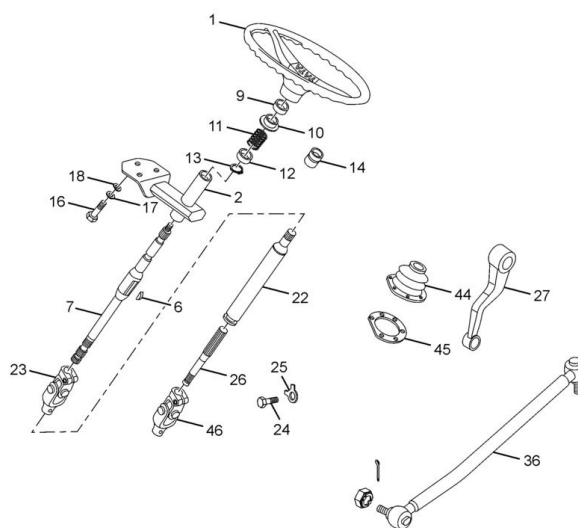
VC No : 27502155000L Group : (46) STEERING Table : (2750175546L.01A-STEERING LINKAGES)				
Fig.	Part No	Part Description	Qty	Remarks
1	275046400101	ASSY STEERING WHEEL	1	
2	216346100101	ASSY STEERING COLUMN SUPPORT	1	
-	12056102203	LOCK NUT M22X1.5	1	
6	13650596018	WOODRUFF KEY 5X7.5	1	
7	263246207905	STEERING SPINDLE TOP	1	
-	263246206301	CAM	1	
9	264146207920	SPACER	1	
10	265446209915	SPRING SEAT	1	
11	265446208711	COMPRESSION SPRING	1	
12	265446208278	SPRING SEAT CUP	1	
13	14550602009	EXT. CIRCLIP 20X1.2 N	1	
14	264046203102	SRDG BEARING	2	
16	11323998045	HEX. SCREW M 10X25	3	
17	12460501057	BRIGHT WASHER 10.5	3	
18	12520698050	SPRING WASHER B10	3	
22	263246200105	ASSY STEERING SPINDLE MIDDLE	1	FOR RANE P/STRG
22	278346200110	ASSY STEERING SPINDLE MIDDLE	1	FOR ZF P/STRG
23	257346200106	ASSY U.J. STEERING	1	
-	263246206302	RUBBER BELLOW	1	
-	265146603201	BOLT	2	
24	3219900401	HEX. SCREW	2	
25	12580601055	TAB WASHER 10.5	2	
26	209146207905	STEERING SPINDLE (BOTTOM) 240MM	1	
27	206346305105	PITMAN ARM	1	
36	275046000107	ASSY DRAG LINK	1	



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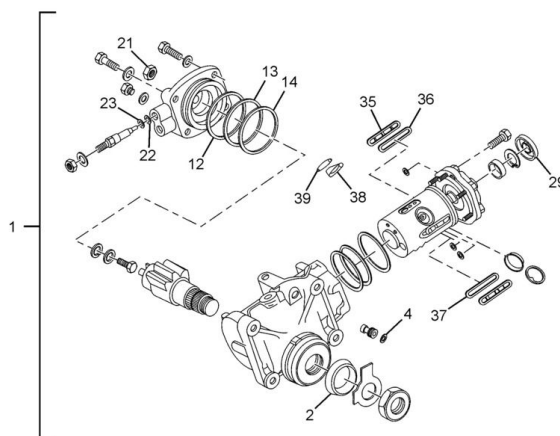
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VC No : 27502155000L Group : (46) STEERING Table : (2750175546L.02-STEERING GEAR BOX (ZF POWER STEERING))

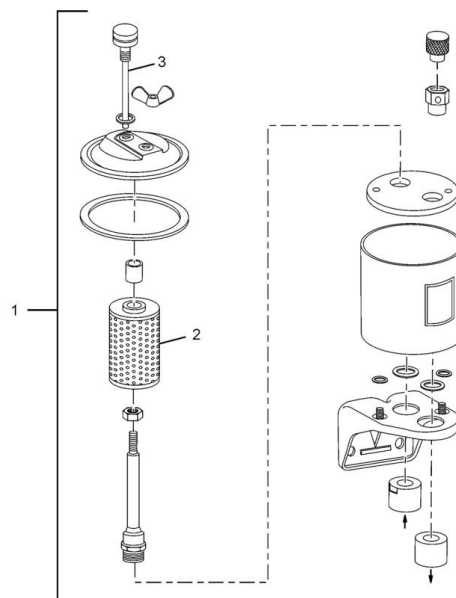
Fig.	Part No	Part Description	Qty	Remarks
1	275046600109	ASSY STG. GEAR BOX (M/S Z F)LHD	1	
	257346210102	SEAL KIT (POWER STEERING GEAR BOX) CONSISTING OF:	1	
2	-	DUST SEAL	1	
	-	GASKET	3	
	-	SUPPORT RING	3	
4	-	O RING	1	
13	-	O RING	1	
12	-	O RING	1	
14	-	SEALING RING	1	
21	-	SEALING NUT	1	
22	-	O RING	2	
23	-	O RING	2	
29	-	PROTECTIVE CAP	1	
35	-	GASKET	2	
36	-	GASKET	2	
37	-	GASKET	2	
38	-	GASKET	2	
39	-	GASKET	2	
	-	GASKET	2	



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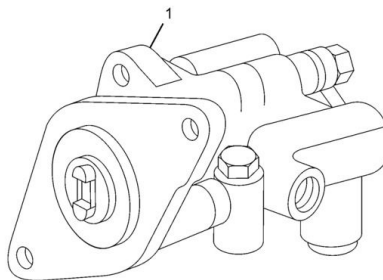
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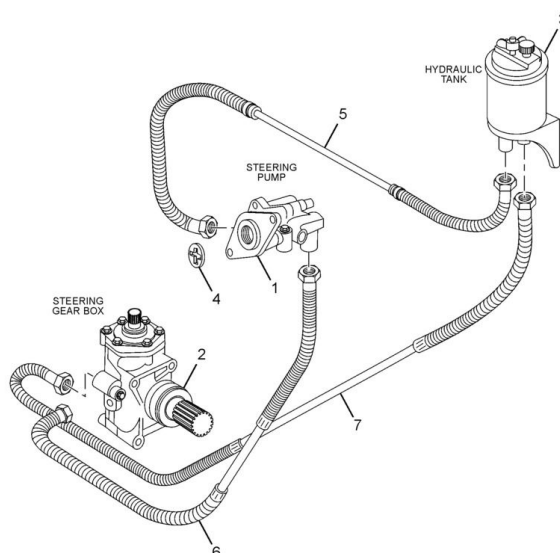
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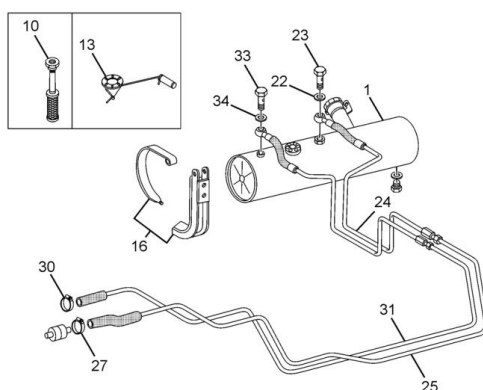
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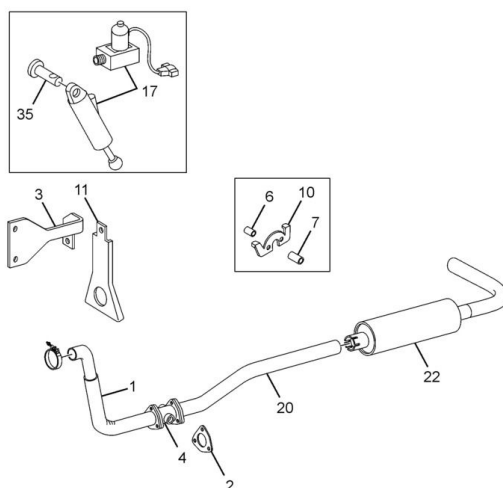
LPO 1618C EII LHD-2750215547L 01

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Updated on : Mon Dec 16 2019 20:00:01

VC No : 27502155000L Group : (49) EXHAUST SYSTEM Table : (2750025549L.01-EXHAUST SYSTEM)

Fig.	Part No	Part Description	Qty	Remarks
1	275049200145	ASSY EXHAUST PIPE (AT EXHAUST MANIFOLD)	1	
2	276349205301	GASKET	2	
3	275049200146	ASSY BRACKET COMPLETE	1	
4	276349200123	ASSY EXHAUST BRAKE UNIT.	1	
6	3521441250	BUSH	1	
7	3521441350	BUSH	1	
10	275449208209	STOPPER PLATE	1	
11	275049200126	SUPPORT BRACKET (EXHAUST BRAKE)	1	
17	209154200101	ASSY AIR CYLINDER WITH MAGNETIC VALVE (24 V)	1	
	277054249904	ASSY MAGNETIC VALVE-24V (EXHAUST BRAKE)	1	
20	275049200121	ASSY EXHAUST PIPE (2ND PIPE) LHD	1	
22	207449100101	ASSY SILENCER WITH PIPE	1	
	131649200032	ASSY BKT. SILENCER MTG.-LPO 1316 - 4	3	
	131649200058	ASSY BKT. SILENCER MTG.- LP 52 CMVR -4	1	
	131649200010	ASSY SILENCER MTG. BKT COMP. 3, LPT2515	1	
35	275449206701	PIN (AIR CYLINDER TO MOUNTING BRACKET)	1	
	257649009202	WASHER	2	
	257649007502	RUBBER BUFFER	2	
	257649006902	TUBE	1	
	275049203303	SUPPORT BRACKET	1	
	257649208204	PIPE CLAMP SE 1613TC	1	



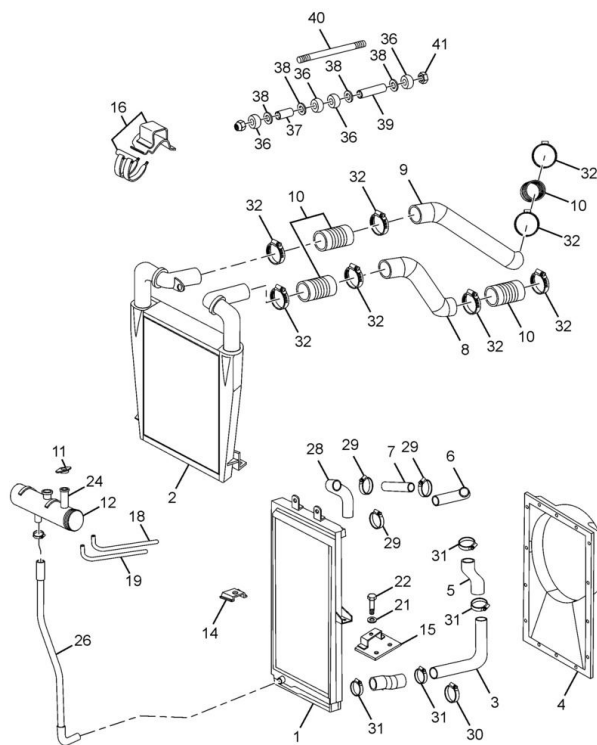
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Updated on : Mon Dec 16 2019 20:00:01

VC No : 27502155000L Group : (50) RADIATOR Table : (2076600250R.01-RADIATOR)

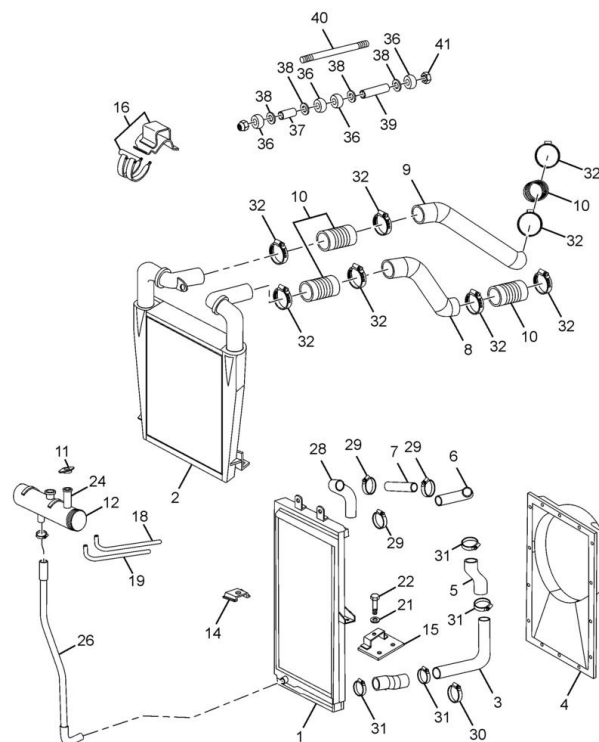
Fig.	Part No	Part Description	Qty	Remarks
1	207650000157	ASSY RADIATOR -LPO 1618 TC BS-III	1	
2	207614609915	INTERCOOLER	1	
3	207650006903	PIPE(RAD BOTTOM TO ENGINE PUMP)	1	
4	207650506334	FANSHROUDLPO1623TC/62BS-II	1	
5	207650105878	HOSE	1	
6	207650105805	HOSE (ENGINE TO RADIATOR INLET)	1	
7	278650106951	PIPE (ENGINE OUTLET TO RADIATOR INLET)	1	
8	207614603802	BENT PIPE (TC TO IC)	1	
9	207614603801	BENT PIPE (IC TO ENGINE)	1	
10	278614605802	HOSE HUMP	4	
11	254750100111	ASSY CAP (RADIATOR)	1	
12	207650100209	ASSY AUX WATER TANK	1	
14	207650000189	ASSY RAD MTG BKT-RH	1	
15	207650000190	ASSY RAD MTG BKT-LH	1	
16	207650100210	C - CHANNEL (BKT AUX WATER TANK)	2	
18	207650206926	VENT TUBE(ENG TO AW TANK)	1	
19	254750105881	PIPE AUX TANK TO RADIATOR	1	
21	257450006301	RUBBER BUFFER	4	
22	11063898165	HEX BOLT M16X85 TS17100-8.8-SS8451-8C	2	
24	207650100119	ASSY STRAP WITH SHACKLE COMP	2	
26	131650100016	ASSY RADIATOR PIPE WITH HOSE - 1316 LHD	1	
28	207650105808	HOSE (FROM ENGINE OUTLET)	1	
29	14280598071	HOSE CLAMP TB-38	4	
30	216343800113	ASSY PIPE CLAMP	1	
31	14280500705	HOSE CLIP 75	4	



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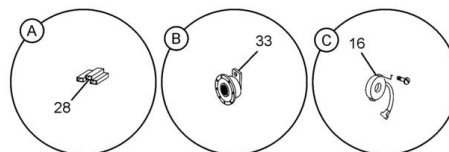
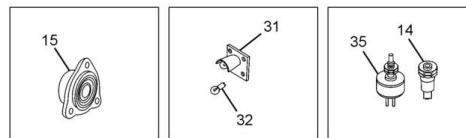
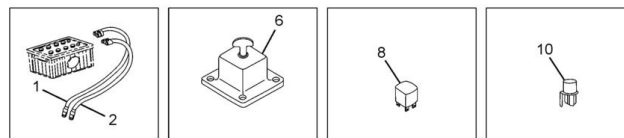
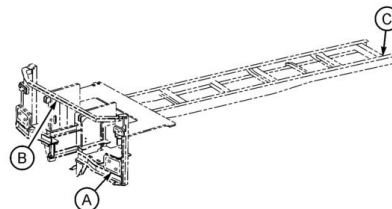
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VC No : 27502155000L Group : (54) ELECTRICALS Table : (2157620254L.01-LIGHT AND SIGNAL SYSTEM)

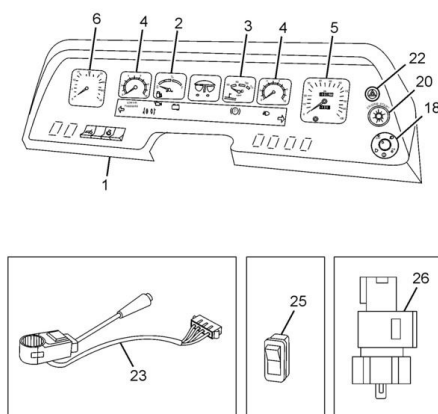
Fig.	Part No	Part Description	Qty	Remarks
1	131554100026	ASSY BATTERY CABLE VE FOR LPO1316 LHD	1	
2	131554100027	ASSY BATTERY CABLE -VE FOR LPO1316 LHD	1	
-	207354100107	ASSY LINK -CABLE 450MM LG -50 SQ.	1	
-	215754100140	ASSY BATT CABLE(VE) 50SQM COT (BCS-STM)	1	
-	215754100141	ASSY BATT CABLE(-VE) 50SQM COT (BCS-STM)	1	
6	215754209998	BATTERY CUT OFF SWITCH	1	
8	277054244902	RELAY 24V-E.D.	5	
10	261854544605	FLASHER 24V	1	
-	261854206301	COVER (RELAYS 5 NOS & FLASHER)	1	
14	257454509985	LOW AIR PRESSURE SWITCH	3	
15	280854209909	BEEPER ALARM UNIT(W/MOULDED BKT)	1	
16	207854209903	HIGH TEMP. BUZZER UNIT (24V)	1	
28	269854409903	HOUSING CFLT MSSL PT.NO.6170 2030	2	
31	257654400121	ASSY ENGINE LAMP	1	
32	62120510075	LAMP 24V 2W M24/5 (FOR ENGINE LAMP)	1	
33	261854249911	HORN (LOW TONE) 24V,M/S MINDA	1	
	218654600102	PIGTAIL FOR MINDA HORN	1	
	260854504901	RELAY (24V) (FOR STARTER SOLENOID)	1	
	207354200103	ASSY BRACKET (FOR MOUNTING HORN)	1	
35	270254509930	STOP LIGHT SWITCH	2	
	261854500110	FUSE BOX MOUNTING BRACKET	1	



LPO 1618C EII LHD-2157620254L.01

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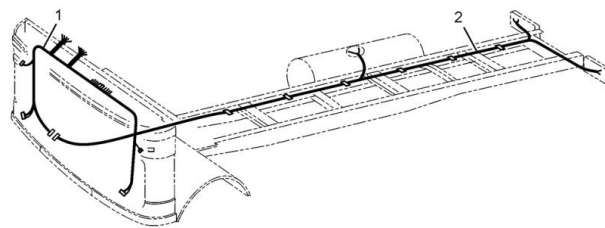
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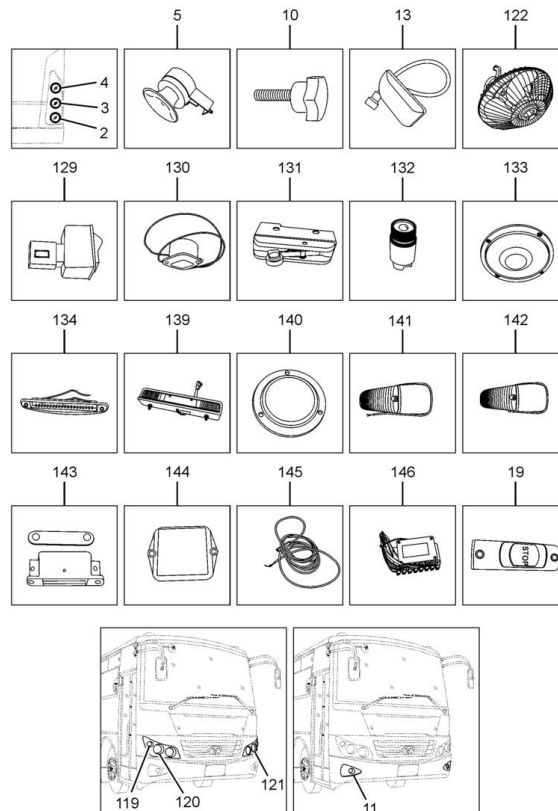
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VC No : 27502155000L Group : (54) ELECTRICALS Table : (54.54.01-BUS ELECTRICALS)

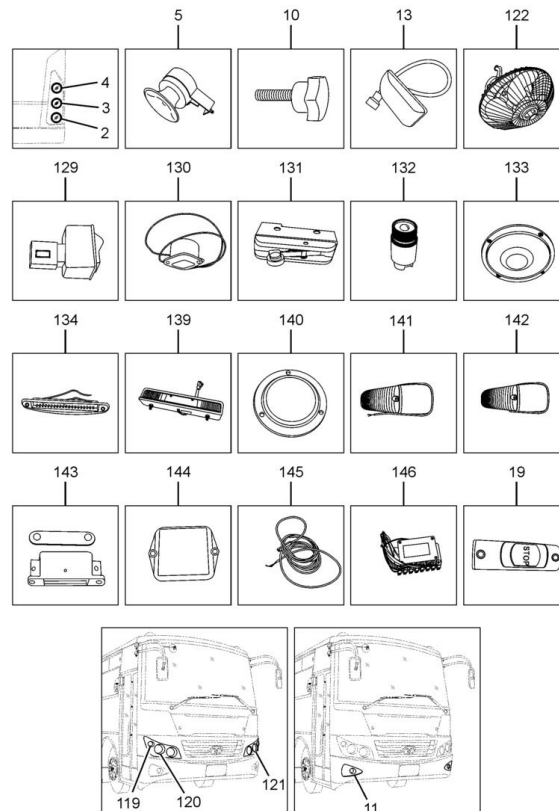
Fig.	Part No	Part Description	Qty	Remarks
2	A09600000097	TAIL LAMP ROUND (RED) LAPL	2	
3	A09600000098	TAIL LAMP ROUND (WHITE) LAPL	2	
4	A09600000099	TAIL LAMP ROUND (AMBER) LAPL	2	
5	405354400117	REVERSE HORN	1	
10	405381900157	KNOB FOR FUSE BOX FLAP	4	
11	405554400115	FOG LAMP LH/RH 1616	2	
13	405354400108	SIDE BLINKER HCBS	2	
19	277654509907	STOP SWITCH (PANEL MOUNTING)	1	
119	A09600000349	BLINKER LAMP FOR COMFORT BUS	2	
120	A09600000544	HEAD LAMP SET LHD RH (NON MOTORIZED)	1	
121	A09600000545	HEAD LAMP SET LHD LH (NON MOTORIZED)	1	
122	277654700101	PASS.FAN/24V REMI(GREY RING TYPE)	1	
129	405354500107	SWITCHES PIANO TYPE	10	
130	405454304902	INTERMITTENT BUZZER	1	
131	405354400123	MICROSW(ESSEN MTCRS24R)	2	
132	405654400101	PILOT INDICATOR (WITH LED)	4	
133	405354400140	ROUND CEILING LAMP	7	
134	405900000106	HIGH MOUNT STOP LAMP WITH LED INDICATOR	1	
139	409801010031	LAMP NET PLAST MAKE	1	
140	405554400119	STEP LAMP (SUNKEN TYPE)	1	
141	405454404903	HT MARKER LAMP(SIL BASEWHITE)	2	
142	277654400103	HT MARKER LAMP(SIL BASERED)	2	
143	405474309901	MAGNETIC CATCHER FOR EMG.COVER	1	
144	405354400159	REFLECTOR ORANGE	8	
145	A09600000552	REED SWITCH	1	



LPO 1618 LHD SAUDI ARB SKOOL BUS BODY-54.54.01

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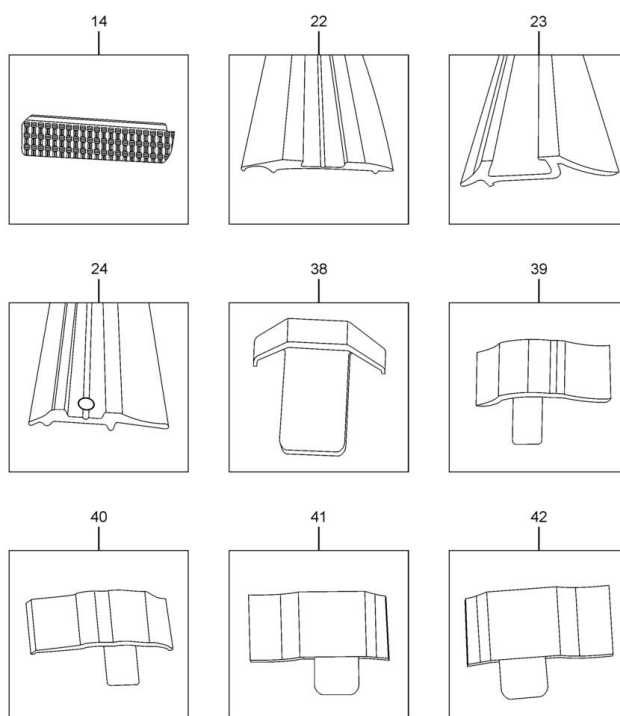
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LPO 1618 LHD SAUDI ARB SKOOL BUS BODY-54,54.01

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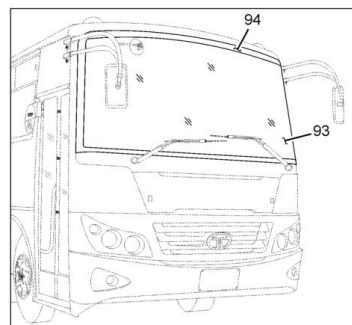
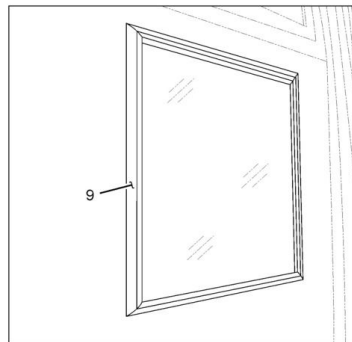
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LPO 1618 LHD SAUDI ARB SKOOL BUS BODY-60.60.01

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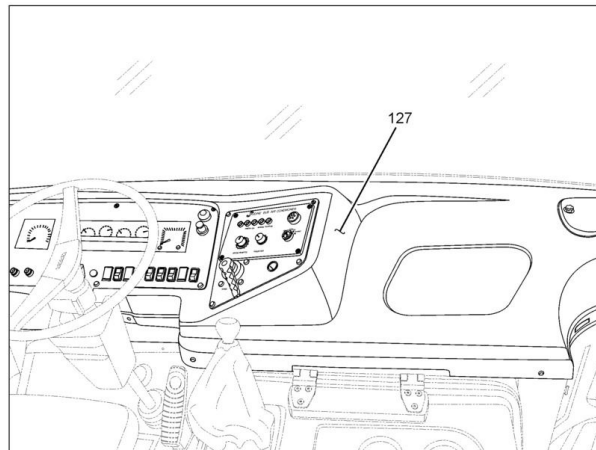
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LPO 1618 LHD SAUDI ARB SKOOL BUS BODY-60.67.01

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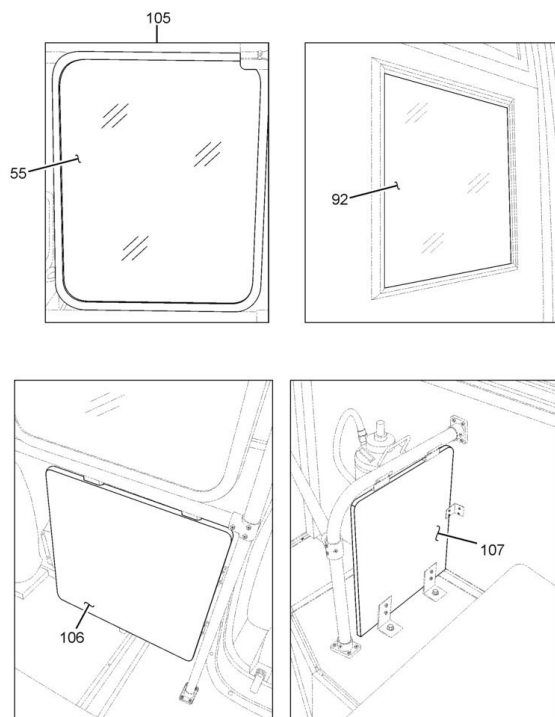
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LPO 1618 LHD SAUDI ARB SKOOL BUS BODY-60.68.01

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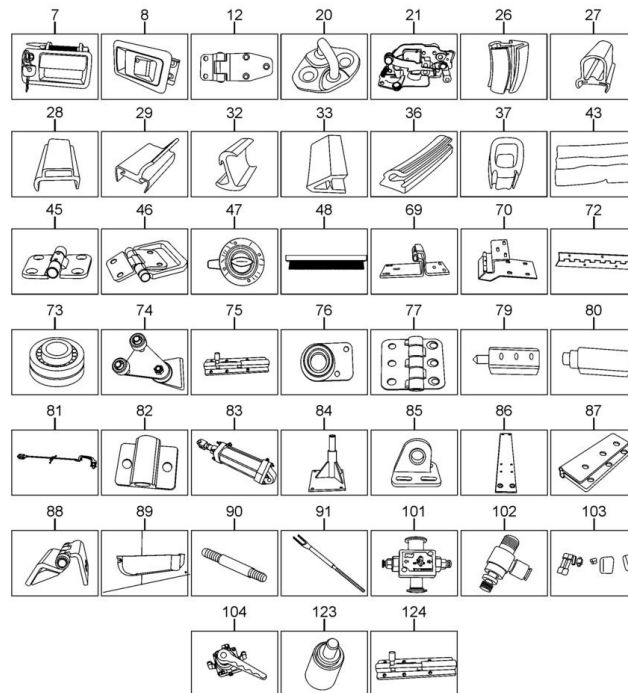
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Updated on : Mon Dec 16 2019 20:00:01

VC No : 27502155000L Group : (60) BODY Table : (60.72.01-BUS DOOR PARTS)

Fig.	Part No	Part Description	Qty	Remarks
7	265472300124	DOOR HANDLE WITH KEY LH (207)	1	
8	265872300127	ASSY INNER HANDLE	1	
12	277688700102	HINGE FOR DRIVERS DOOR(CITYRIDE)	2	
20	265472300212	ASSY DOOR STRIKER	1	
21	265872300180	ASSY DOOR LOCK LH	1	
26	405381907703	WEATHER STRIP(EMG.ACR.WINDOW)	1	
27	409017200116	WEATHER STRIP (PASS/DOOR BIG BULB)	1	
28	A09600000123	WEATHER STRIP(PASS.DR-MDL-SMALL D)	1	
29	A09600000124	WEATHER STRIP(PASS.DR-FLAP/SHAFT)	1	
32	409017200115	WEATHER STRIP(PASS.DOOR-GLASS)	1	
33	277672307705	WEATHER STRIP(PASS.DR-GLASS KEY)	5	
36	405381907719	DUST SEAL	4	
37	405572307703	DUST SEAL(SPONGE-EMG.DR.BIG D)	5	
43	405467007706	WEATHER STRIP(BULBMET.INS/EMG DR)	5	
45	405372309905	HINGE ASSY (WITHOUT HANDLE)	3	
46	405372309906	HINGE ASSY (WITH HANDLE)	1	
47	A09600000007	LOCK COMPL (SPRING LOCK)	12	
48	405373300113	DOOR BRUSH(55X20X320MM)	2	
69	405581202901	HINGE ASSY	3	
70	A09600000340	HINGE ASSY	2	
72	A09600000385	S.S.PIANO HINGE (L1082MM)	3	
73	A09600000008	BEARING (SBG-10-2001 NMD)	1	
74	405373300114	DOUBLE ROLLER ASSY	1	
75	277672300105	LATCH ASSY (TOWER BOLT)	1	
76	A09600000104	BEARING CASE/LOWER	1	



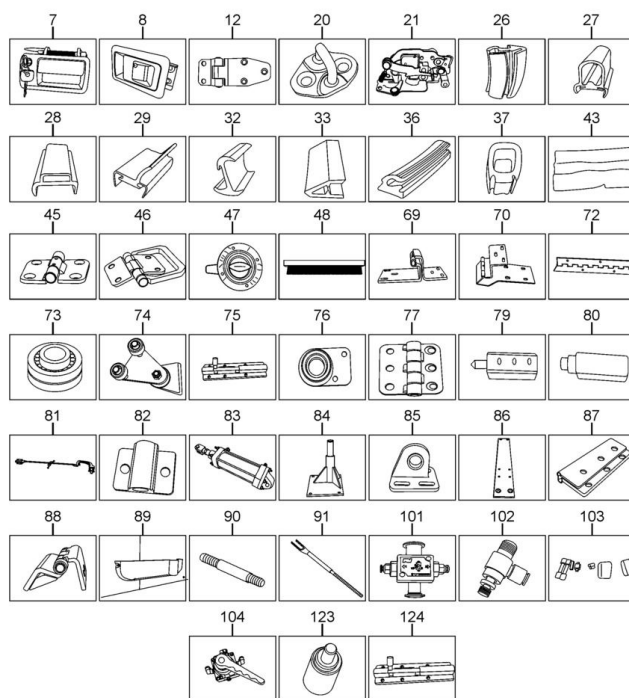
LPO 1618 LHD SAUDI ARB SKOOL BUS BODY-60.72.01

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Updated on : Mon Dec 16 2019 20:00:01

VC No : 27502155000L Group : (60) BODY Table : (60.72.01-BUS DOOR PARTS)

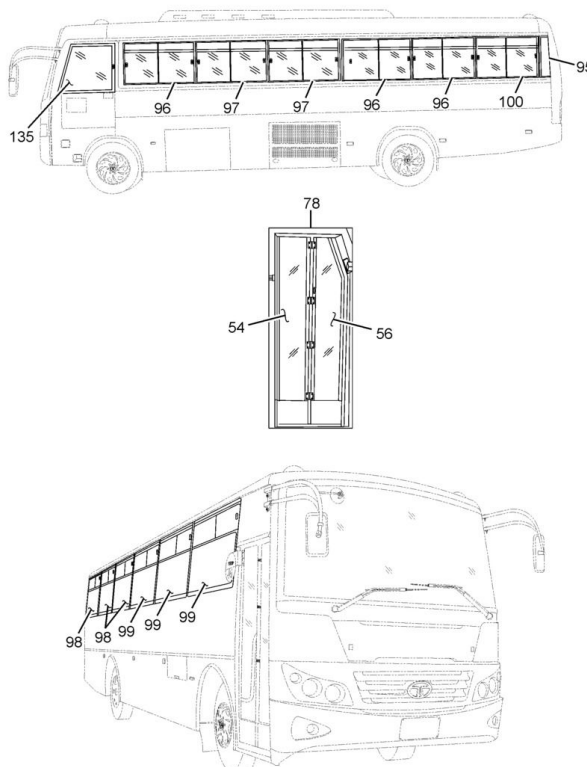
Fig.	Part No	Part Description	Qty	Remarks
77	A09600000102	HINGE FOR PASSENGER DOOR	1	
79	405373300119	SHAFT (2030)	1	
80	405373300120	SHAFT (2031)	1	
81	405381900114	PASSENGER DOOR LOCK	1	
82	405472305001	STOPPER (LATCH)	1	
83	405373300106	AIR CYLINDER (63DIAx125)	1	
84	405373300138	DOOR E/G BRACKET A	1	
85	405373300137	DOOR ENGINE BKT	1	
86	405373300140	BEAM	1	
87	405900000066	HINGE ASSY RHD EMG. DOOR	2	
88	405663200102	HINGE ASSY COMPLETE	2	
89	A09600000214	MAGAZINE POUCH IN ABS (LHD)	1	
90	405372300114	LINK ROD DRV.DOOR LOCK (BIG)	1	
91	405372300115	FORK/DOOR LOCK	1	
101	405373300145	3-WAY COCK WITH STRAINER	1	
102	405373300147	SPEED CONTROL VALVE(BENJO TYPE)	2	
103	405373300149	REPAIR KIT FOR 6MM POLYMER TUBE	1	
104	405900000107	LEVER TYPE SW/PNEUMATIC DOOR	1	
123	405354500106	DOOR PUSH SWITCH	3	
124	A09600000546	TOWER BOLT (4 INCH)	1	



LPO 1618 LHD SAUDI ARB SKOOL BUS BODY-60.72.01

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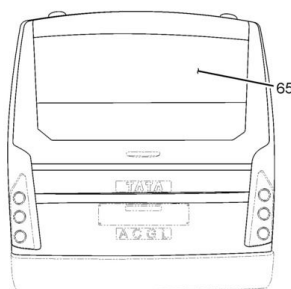
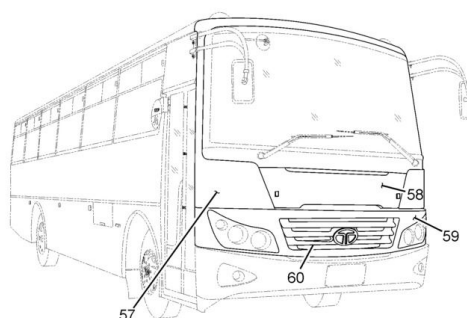
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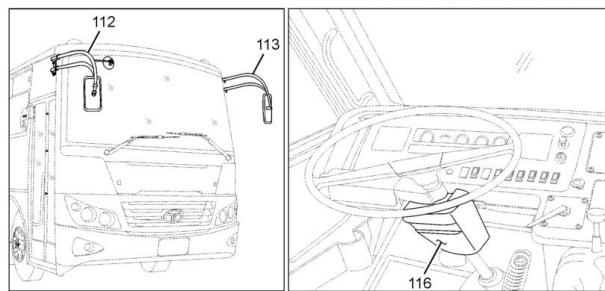
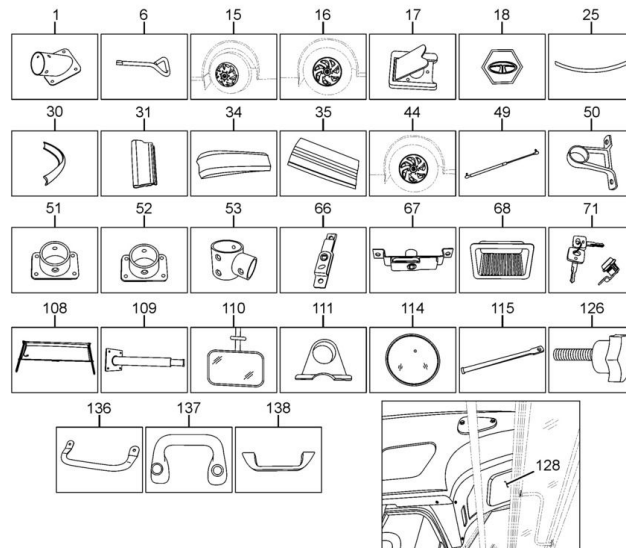
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Updated on : Mon Dec 16 2019 20:00:01

VC No : 27502155000L Group : (60) BODY Table : (60.81.01-BUS MISCELLANEOUS PARTS)

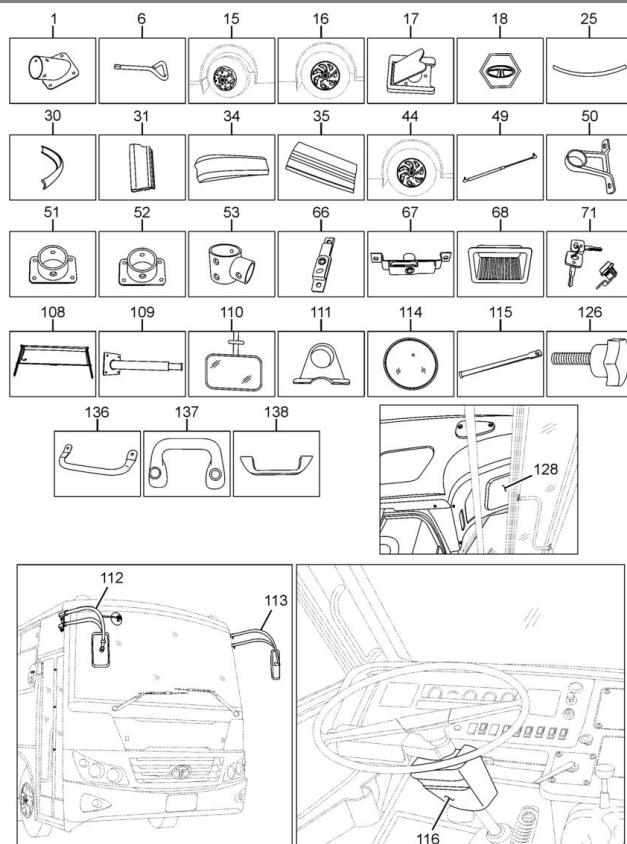
Fig.	Part No	Part Description	Qty	Remarks
1	A09600000557	45 DEG PIPE BRACKET (38DIA) (PC)	1	
6	277675505901	KEY FOR BUDGET LOCK	1	
15	405381700103	FRP WHEEL HUB COVER FRT.10X20D	2	
16	405381700104	FRP WHL HUB COVER REAR.10X20D	2	
17	277675505601	PLASTIC BUDGET LOCK COVER	6	
18	405663000101	HUB COVER MTG CAP.	4	
25	405381907701	WEDGE(KEY)BEAD(SMALL-REAR/DEST)	1	
30	405381907708	BLACK PVC EXTRUSION(REAR)	20M	
31	405381907713	CUSHION (LENGTH 10 MTR)	20M	
34	405381907715	PVC EXTRUSION(ROOF INNER-OOTIS GREY)	55	
35	405381907716	PVC EXTRUSION(OOTIS GREY_Y/SIDE)	20	
44	886360960174	RUBBER BEADING WHEEL ARCH (L=2.3 METER)	8	qty in each
49	405381900121	GAS STAY	2	
50	A09600000075	GRAB RAIL PIPE BKT/CTR(25 DIA)(PC)	16	
51	A09600000559	PIPE BRACKET/BASE (38 DIA)(PC)	2	
52	A09600000365	PIPE BRACKET/BASE(32 DIA)(PC)	6	
53	A09600000369	PIPE JOINT/T (32X32)(PC)	6	
66	405472302801	BUDGET LOCK	2	
67	277675500101	BUDGET LOCK FOR SKIRT PANEL	6	
68	277675506302	PLASTIC FOOTSTEP COVER FOR SAUDI	2	
71	405581900109	FLAP LOCK ASSY	2	
108	405681100103	SUNVISOR ROLLER TYPE(36-STARBUS)	1	
109	A09600000010	SALOON MIRROR ARM COMPLETE	1	
110	277681100101	SALOON MIRROR ENGTECH 9600-08TPM	1	
111	A09600000541	CUR RAIL BRKT(NYL-19 DIA-GREY)	18	



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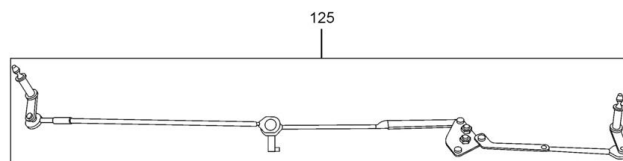
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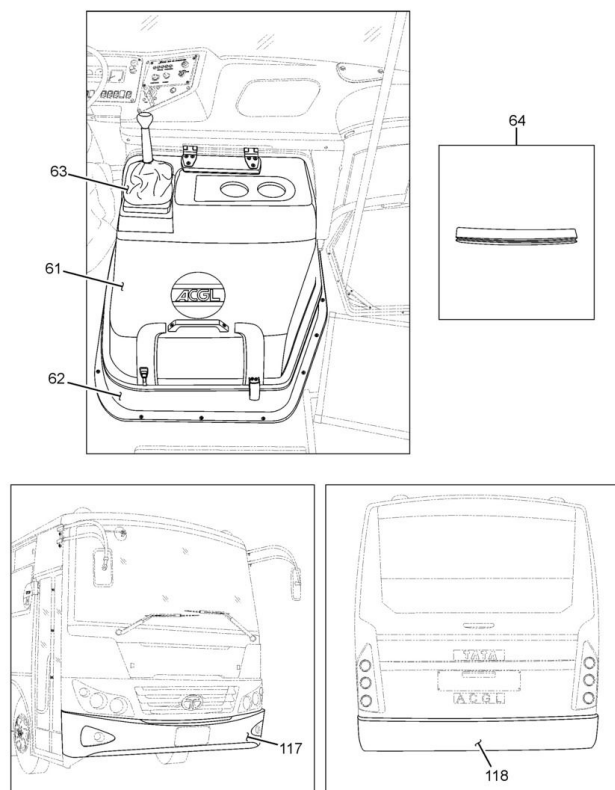
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LPO 1618 LHD SAUDI ARB SKOOL BUS BODY-60.88.01

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