

XP1000 Electronic Clutch Fan Install Instructions

#1 Remove the front clutch air duct located in front of the driver's side shock.

#2 From the center of the long straight portion, you will measure $3 \frac{7}{8}$ from center line removing a total of $7 \frac{3}{4}$ " from the factory tube.

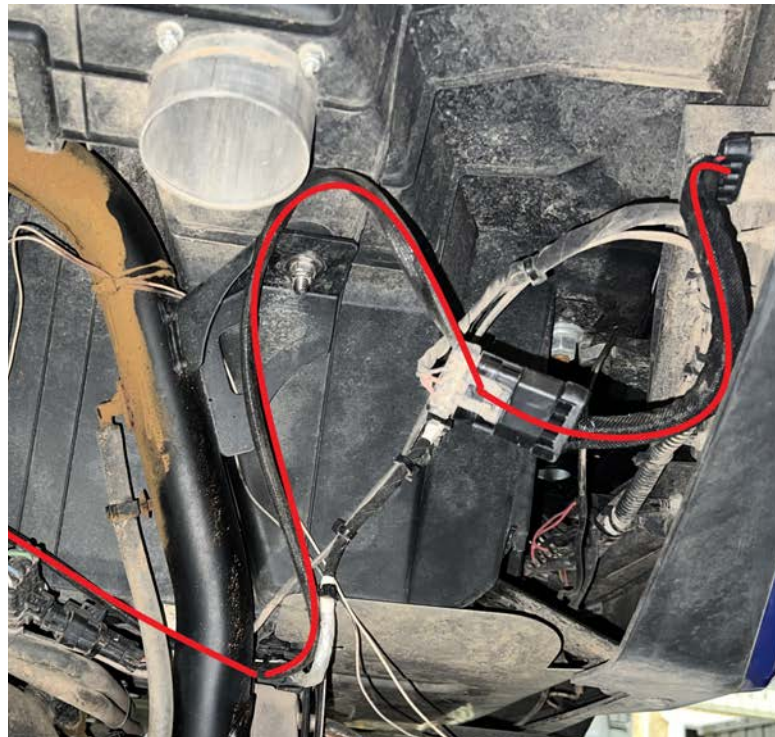


#3 With the section cut out & removed, install the silicone onto the fan with clamps, and then the silicone onto the factory plastic tube with clamps in place. Soap & water applied to the surfaces allows for easy installation and movement of the silicone. Do not tighten the clamps at this time.

#4 With the tubes and fan installed on the machine, verify orientation of the tubes and fan to ensure nothing is in contact, and everything's in place. At this time you may tighten all of the clamps.



#5 With the tube & fan installed, you will route the harness using the supplied zip ties. Run the harness toward the back of the car. It will plug into the factory tail light, and the factory tail light plug into the female end of the fan's harness.



The clutch fan will be pulling fresh air in from the bed intake, pushing it into the clutch housing, while forcing hot air out of the exit ducts of the clutch. The fan will run anytime the tail light is on, the machine does not need to be running for the fan to be on.