

# Can-Am X3 120HP 2017-2019 *RPM*

## Intercooler



### Install Instructions:

1. Remove the clutch intake and intercooler cover. These are held in with rubber grommets so firmly pull and they will be removed easily.
2. Remove the 4 10mm bolts on the front and back of the intercooler. The front's are located behind and between the seats. You will remove the access panel to access these.
3. Loosen the two intercooler tubes attached to the factory intercooler and pull down on them to remove them from the factory intercooler.
4. At this time you may lift the intercooler up and out of place, before completely removing it you will lean it towards you to access the intercooler fan plug, once unplugged the intercooler can be removed from the machine completely. At this time we encourage you to cap, cover, or seal the factory charge tubes to prevent entrance of debris. \* the use of the new intercooler's blue caps work great



5. The new intercooler is slightly larger and trimming of the factory plastic must be done, this can be done with a hot knife, grinder, or dremel. Follow the yellow lines below.

6. Once cut be sure to use loctite on all of the hardware pre-installed on your new intercooler as well as the 10mm headed factory bolts. You may now install the new intercooler, Lean it forward to plug in the new fan plug.**THE SHORT MOUNTING STUBS FACE THE BACK.** Do not tighten the mounting bolts until all mounting bolts are hand tightened. These can be tough to line up as you're going in blind, so moving the intercooler around help as well as pulling the plastic back away from the nub to gain slack.

7. Once all the mounting hardware is hand tight you may start to tighten them down and move to installing and tightening the intercooler pipes, be sure to secure the intercooler fan plug up away from any harm.

8. At the time you may reinstall all covers and start your machine!

