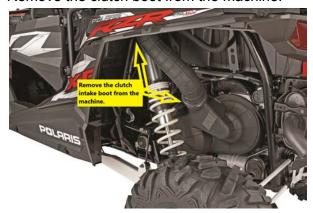
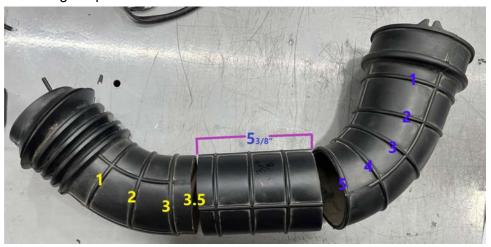
1. Remove the clutch boot from the machine.



2. Marking exactly as shown (double check your measurement) Cut the tube where the ECF will go in place.



3. On both ends of the tube, where the supplied t-bolt clamps will be, shave the vertical raised ribs down so the t-bolt clamps can smoothly clamp the rubber to the ECF. The horizontal raised rib running around the tube can remain raised.



4. Slide the t-bolt clamps onto the tube and apply soapy water to the inside of the tube and clamping area of the ECF. Firmly push the ECF into the rubber tube.



- 5. Dry the area of any excess soapy water and allow it to dry before tightening the clamps.
- 6. With everything dry, you can first install the hose back onto the machine. Adjust the fitment to perfection, then begin to tighten all T-olt and OEM clamps.
- 7. If you tighten the clamps and they slide off the ECF, then it is not dry enough. The rubber will stick and seal to the dry ECF's surface.
- 8. Route the wiring to the bed, and follow the factory tail light wiring to the tail light. Unplug the tail light and piggy back the supplied harness into the factory plugs.



- 9. Secure the new harness using the supplied zip ties.
- 10. At this time the installation is complete. The ECF will run any time the tail light is on. It draws cool fresh air through the bed intake and into the clutch. Forcing cool air in and hot air out.

