



# SPLIT-TYPE AIR CONDITIONER

**Basic :** AS24TUBCNXAX AS24TUBCXXAX

**Model:** AS24TUBCXAX

**Model Code :** AS24TUBCNXAP AS24TUBCXXAP  
AS24TUBCNXLA AS24TUBCXXLA  
AS24TUBCNXVN AS24TUBCXXVN

# SERVICE *Manual*

## AIR CONDITIONER



AS24TUBCNXAP  
AS24TUBCNXLA  
AS24TUBCNXVN

AS24TUBCXXAP  
AS24TUBCXXLA  
AS24TUBCXXVN



## CONTENTS

1. Precautions
2. Product Specifications
3. Disassembly and Reassembly
4. Troubleshooting
5. PCB Diagram Views and Parts List
6. Wiring Diagram
7. Schematic Diagram
9. Reference Sheet

Refer to the service manual in the GSPN(see the rear cover) for the more information.

# Contents

<b>1. Precautions</b> .....	<b>1-1</b>
1-1 Precautions for the Service .....	1-1
1-2 Precautions for the Static Electricity and PL .....	1-1
1-3 Precautions for the Safety .....	1-2
<b>2. Product Specifications</b> .....	<b>2-1</b>
2-1 The Feature of Product .....	2-1
2-1-1 The Feature of Product .....	2-1
2-1-2 Modified items compared with Basic model .....	2-2
2-2 The Comparative Specifications of Product .....	2-3
2-3 Accessory and Option Specifications .....	2-5
2-3-1 Accessories .....	2-4
2-3-2 Filter .....	2-5
2-3-3 Accessories .....	2-6
2-4 Details for Operation Property .....	2-7
<b>3. Disassembly and Reassembly</b> .....	<b>3-1</b>
3-1 Indoor Unit .....	3-2
3-2 Outdoor Unit .....	3-9
<b>4. Troubleshooting</b> .....	<b>4-1</b>
4-1 Setting Option Setup Method .....	4-1
4-2 Display Error and Check Method .....	4-3
4-2-1 Display Error mode .....	4-3
4-3 Fault Diagnosis by Symptom .....	4-4
4-3-1 Indoor Temperature Sensor Error↔When <b>E 121</b> is displayed .....	4-4
4-3-2 Indoor Heat Exchanger Temperature Sensor Error↔When <b>E 122</b> is displayed .....	4-5
4-3-3 Indoor Fan Motor Speed Detecting Error↔When <b>E 154</b> is displayed .....	4-6
4-3-4 EEPROM Error or Option Error .....	4-7
4-3-5 MPI Feedback Error↔When <b>E186</b> is displayed .....	4-7
4-3-6 No Power (completely dead)-Initial diagnosis (Not displayed) .....	4-8
4-3-7 When the Up/Down Louver Motor Does Not Operate. (Initial Diagnosis) (Not displayed) .....	4-9
4-3-8 When the remote control is not receiving .....	4-9
4-4 PCB Inspection Method .....	4-10
4-4-1 Pre-inspection Notices.....	4-10
4-4-2 Inspection Procedure.....	4-10
4-4-3 Indoor Detailed Inspection Procedure .....	4-10
4-5 Main Part Inspection Method .....	4-11

# Contents

<b>5. PCB Diagram and Parts List .....</b>	<b>5-1</b>
5-1. Block Diagram .....	5-1
5-1-1. Ass'y Control In.....	5-1
5-1-2. Indoor Main PCB.....	5-3
5-1-3. Indoor Display PCB.....	5-4
<b>6. Wiring Diagram .....</b>	<b>6-1</b>
<b>7. Schematic Diagram .....</b>	<b>7-1</b>
7-1.PCB Circuit Description .....	7-1
7-1-1.Indoor Unit.....	7-1
7-1-2.Display .....	7-2
<b>8. Reference Sheet .....</b>	<b>8-1</b>
8-1 Refrigerating Cycle Diagram .....	8-1
8-2 Index for Model Name .....	8-2
8-3 Pressure & Capacity mark .....	8-3
8-4 Low Refrigerant Pressure Distribution .....	8-4
8-5 Installation Diagram of Indoor Unit and Outdoor Unit .....	8-5