

				f	LN Number :	Tolerance : +/- 5 mm	
	Issue Date Drawn By Approved By			Description	Finish : n/a	Thickness : n/a	Dra
		,		Description	Weight : 299.02 kg Kgs	Surface Area : n/a	Bio
01	14/02/2024	J.Belovic	J.McM.	Initial Issue	Modelled By :	Material : Various	DIO
	All dime	ensions ir	nmm	Scale: Not to scale	Clearwater reserve the right to alter the details of this drawing without prior notice. This drawing is copyright and may not be reproduced or used without the written permission of Clearwater.		
A:\Wastewat	A:\Wastewater\Engineering\Engineering Projects\980A - BioAir Treatment Plant (Clearwater Brand)\Sales Drawings\DS1451B				the wr	inten permission of Clearwater.	

Inlet & outlet pipes are Ø110mm BioAir 4, 6 & 7. Inlet & outlet pipes are Ø160mm BioAir 8. Concrete backfill required (see installation guidelines). All connection work is required to be carried out prior to fixing the covers and extension necks. Excavation to be of sufficient length and width of

Depth must also accommodate surface concrete slab. Blower hose and Cable ducting to be sealed at blower housing to avoid foul air recirculation For IPS units, use 1/2" Air hose duct for pump cable. See installation guidelines for detail.

Blower Hose Run (Ducted)

Vent Pipe Run (Ducted)

rawing : DS1451B

ioAir Blower & Duct/Vent Drawing



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