

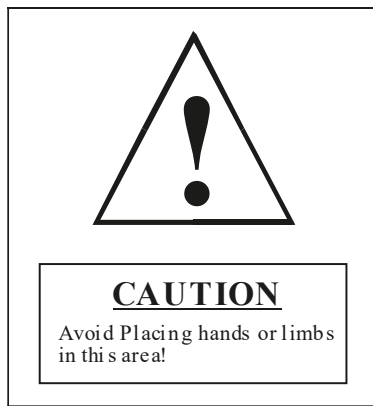
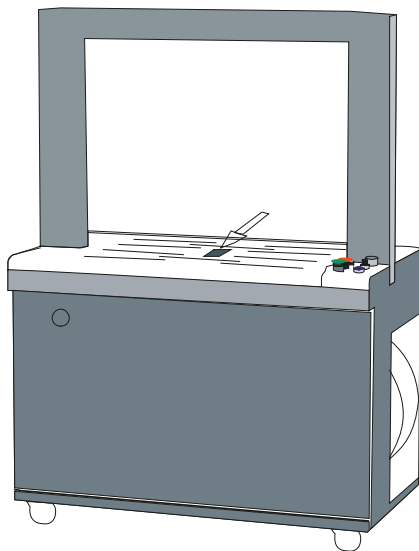
Important Safety Information

USER MANUAL

Following safety instructions are precautions for the operation of the strapping machine.

Read these safety instructions carefully before the operation of the machine.

WARNING SIGN in SKU 999203



CAUTION: Avoid Placing hands or limbs in this area!

Operation

- (1) Before the operation, make sure that all the guards are fitted to the machine.
- (2) Never put any part of your body into or close to any moving section of the machine. Otherwise, you may be hurt.
- (3) Before the operation, make sure that any safety device has not been removed.
- (4) Never put your hand onto the warning label when machine is in operation. Otherwise, you may be hurt.
- (5) Fully follow to the operating instructions in this manual.
- (6) Use the specified power source.
- (7) Do not put strap or string onto any part of your body.
- (8) To avoid overloading of the machine, keep recommended load limits.

Specifications

Dimensions

Width 1250mm×Length 600mm×Height 1510mm(Table Height 800mm)
(Track size W800×H600)

Weight

Standard: ca.185kg
(Track size W800 X H600)

Package Dimensions

Width(MIN)80mm~(MAX)Track width W
Height(MIN)30mm~(MAX)Track height H

Power Source

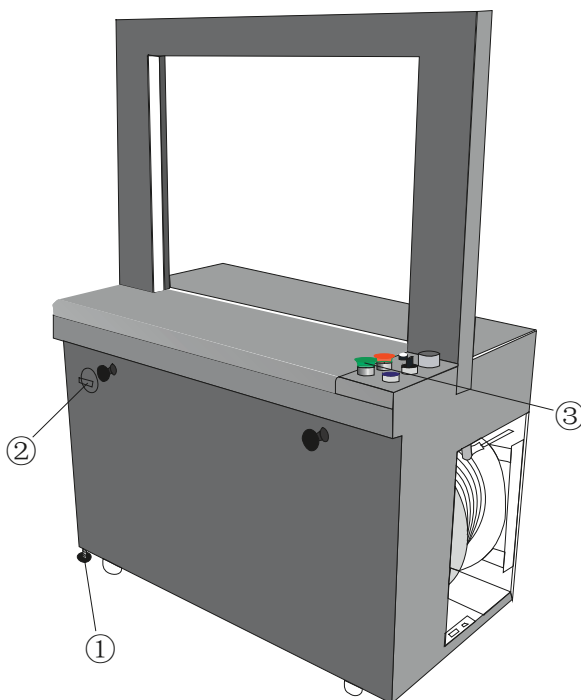
3phase 380V/50-60Hz or Single Phase 220V/50-60Hz

Ampere Rating

5A

《Floor Locking》

《Connection of Power》





Operation Panel

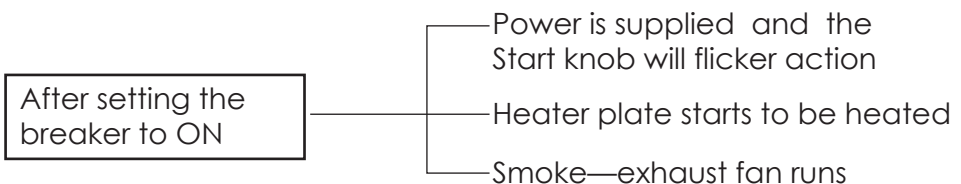
Floor Locking

- For your safety , to use the Floor Locking is recommended.
- Turn the Floor Locking Bolt ① until the bottom surface of it presses against Floor with which the machine is not moved even when the machine is lightly pushed.

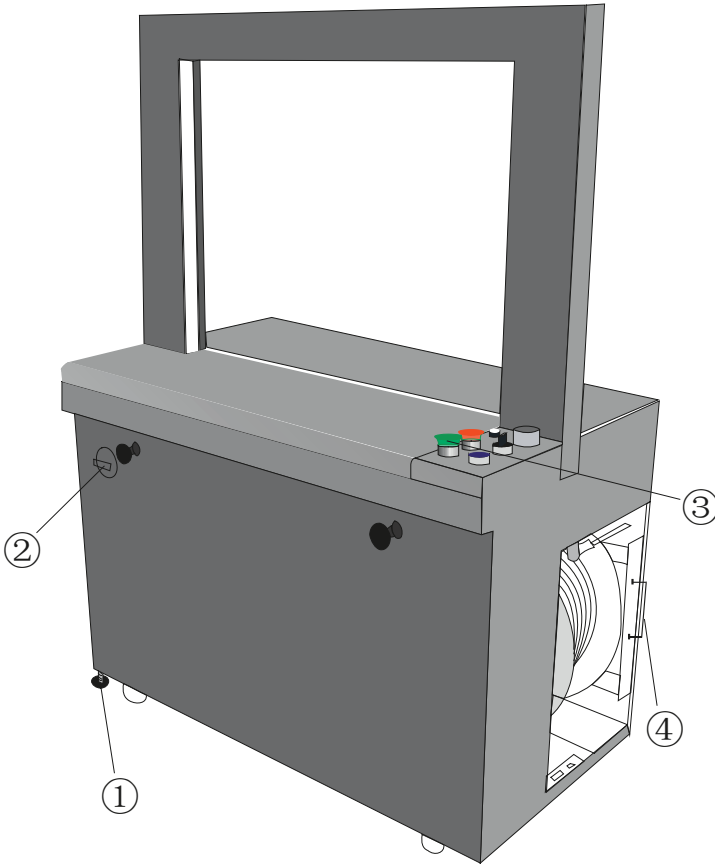
Connection of Power

【Steps】

- (1).....Check the wire come from machine body, which is display single phase or 3phase, then Plug to the correct outlet.
- (2)..... Set the breaker ② on the control box to ON.



Pre-Operating 《Loading the Strap》



Push Handle ④ take out the strap coil holder



④

①

②



⑤

③

【Steps】

- (1) Set the strap coil ① on the reel plate ②.
- (2) put the reel plate ③ on the reel shaft ④
- (3) Fasten the thrust Nut ⑤

《Threading the Strap》

《Feeding the Strap》



③ Enter Guide

① Guide Roller

④ Enter Guide Handle

② Sensor Guide

Thread the Strap through the ①Guide Roller , then thread the strap through the ②sensor guide, And Last thread the strap through the ③ Enter Guide. (Pull the ④Enter Guidel Handle for easy thread the strap through the Enterguide.)

Depress the Start Swith (Blue) on the operation panel just once, Strap will be set automatically.

Adjustment



《Tension Adjustment》

Set the desired Tension Number at the mark“▲”, by turning the Tension Dial⑤. Tensioning force becomes bigger when the Tension Number becomes larger.

《Temperature Adjustment》

(Note)

The heater temperature is set at the factory suitably for the standard strap(or requested Strap if specially requested). Therefore, normally, it is not necessary to adjust the temperature.

Switches

- ① Start button (Green)——This is the Switch to start strapping cycle. When depressing this switch, the strapping cycle is automatically started.
- ② Stop button (Red)—— The machine stops by depressing this switch. Usually, the motor stops automatically 15 seconds after the strapping cycle finished. This switch is to stop the machine immediately.
- ③ Sealer jog switch (Black)——This switch is used for moving the sealer bit by bit. After moving the sealer by this switch, hold down this switch, so that the sealer Cam Shaft returns to the right position automatically.
- ④ Feed reverse switch (Black)This switch is used for pulling the fed strap in the track or feed back into the Pool Unit.
- ⑤ Tension Adjust Switch

(Note)

When the strap is run out of the guide, you can use ④ Feed reverse switch (Black) let strap feed back to the guide then feed in the strap until the ① Start button (Green) light. Or you can use ③ Sealer jog switch (Black), let the Cam Shaft returns to the right position automatically, then use ④ Feed reverse switch (Black) feed in the strap until the ① Start button (Green) light.

Daily Care

●Strap●

- This machine is designed for strap width between 9 and 12mm.
- The strap core inner diameter is 200mm.
- To change the strap width, several parts shall be exchanged

●After Operation●

- Depress the Feed Reverse Switch(black)to pull the strap back into the Pool Unit.
- Wind the strap back to the Reel by hand.

●Cleaning●

In order to assure the longest possible. life and to keep the trouble free condition of the machine, cleaning is essential.

●Lubrication●

This machine is lubricant—free designed, however, the lubrication will extend the life of the machine. Please be sure not to give any oil to Feed Rolls and the Pre-Feed Rolls (or any other strap way). because the surfaces of these Rolls must be kept dry.