DC Power Charging & Firmware Upgrade Port

Left Ear Cup

Microphone

Status LED

(-) Button

(+) Button

Center Button

Mesh Intercom Button

1.3.0

Product Features

Blast your favorite tunes, talk over the intercom with your buddies, all through your headset. With built-in Bluetooth® capabilities, Audio Multitasking™, HD speakers and a microphone using Advanced Noise Control™, technology has never felt so minimal or freeing.

NRR of 26 dB
SNR of 31 dB

BLUETOOTH 4.1

MESH INTERCOM™
1.1 KM / 0.7 MILES*

INTERCOM
400 M / 430 YARDS*

MULTI-WAY
INTERCOM

AUDIO MULTITASKING™

MUSIC SHARING

ADVANCED NOISE
CONTROL

* in open terrain

Getting Started

1. This product comes with a Quick Start Guide, which is a basic version of the User's Guide. **A FULL VERSION OF THE USER'S GUIDE CAN BE DOWNLOADED AT SENAINDUSTRIAL.COM**.

2. Update this product for free with the latest firmware to fully enjoy the new advanced features built into this product. Visit **senaindustrial.com** to see how to update your product.
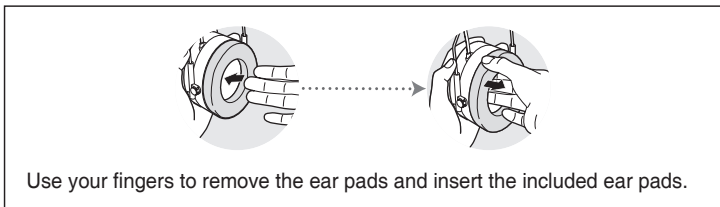
Sena Technologies Co., Ltd.
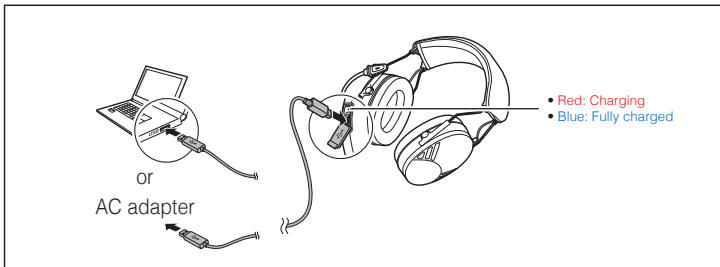Customer Support: **senaindustrial.com**

Installing the Microphone

Replacing the Ear Pads of the Tufftalk M

Use your fingers to remove the ear pads and insert the included ear pads.

Charging

or
AC adapter

- Red: Charging
- Blue: Fully charged

Sena Industrial App

By simply pairing your phone with your headset, you can use the
Sena Industrial App for quicker and easier set up and management.

• App Features
  - Music, FM Radio, Device settings, Quick Start Guide, and User's
    Guide.
• Download
  - Android: Google Play Store > '**Sena Industrial**'
  - iOS: App Store > '**Sena Industrial**'

Sena Device Manager

The **Sena Device Manager** allows you to upgrade the firmware
and configure its settings directly from your PC or Apple computer.
Download the **Sena Device Manager** from **senaindustrial.com**.

Button Operation

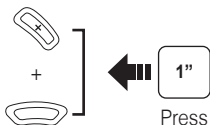|	
← **Tap** Tapping	← ← **Tap** Double Tapping
◀▮▮▮ **1"** Press for 1 sec	◀▮▮ **5"** **10"** Press and Hold

Power On/Off

+ ◀▮▮▮ **1"** Press

Volume Adjustment

or ← **Tap**
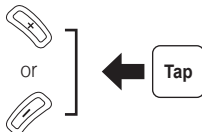
Battery Check

🔋 **Power On**

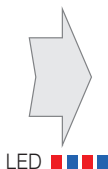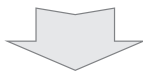|	LED
70 ~ 100%	🟦 - 🟦 - 🟥🟥🟥🟥 - 🟦 ···
30 ~ 70%	🟦 - 🟦 - 🟥🟥🟥 - 🟦 ···
0 ~ 30%	🟦 - 🟦 - 🟥🟥 - 🟦 ···

Phone, Music Pairing

Press and hold the **(+) Button** and **Center Button** for **10 seconds** when the **Tufftalk M** is turned off.

Select **Sena Tufftalk M**

Bluetooth	
Device A	
Sena Tufftalk M v1.0	✓
Device B	
......	

LED ■■■■

Enter
0 0 0 0 PIN

Music Operation

▶ / ❚❚   1" Press

◄◄   1" Press

▶▶   1" Press

Answer

Tap

End

2" Press

Call a Voice Assistant

3" Press

Speed Dial

3" Press

Reject

2" Press

Intercom Pairing

Headset A   Pairing   Headset B
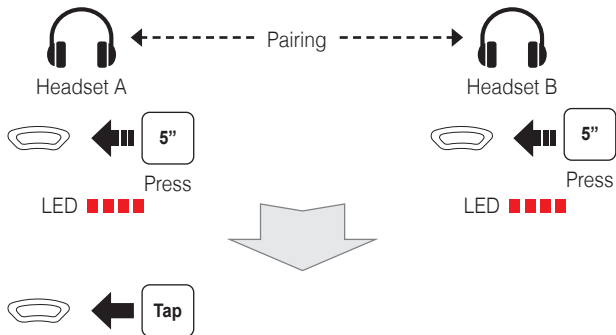
5" Press
LED ▪▪▪▪

5" Press
LED ▪▪▪▪

Tap

Intercom Start/End

Tap

Mesh Intercom On/Off

When **Mesh Intercom** is enabled, the **Tufftalk M** will automatically connect to nearby **Tufftalk M** users and allow them to talk to each other.

Tap

Mesh Intercom **Open Mesh**

When **Mesh Intercom** is enabled, the headset will be in **Open Mesh™ (default: channel 1)** initially.

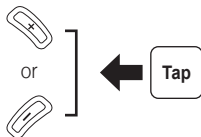**Open Mesh** **Channel Setting**

If the **Open Mesh** communication experiences interference because other groups are also using the **channel 1 (default)**, change the channel. You can select one of 1 to 9 channels.
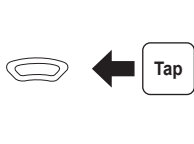
Using the Button

Enter into the Channel Setting

Double Tap
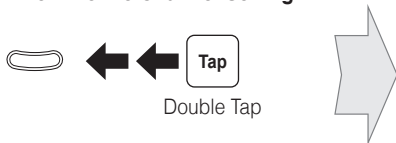
Navigate between the channel
$(1 \rightarrow 2 \rightarrow \cdots \rightarrow 8 \rightarrow 9 \rightarrow Exit \rightarrow 1 \rightarrow \cdots)$

Save the channel

or

Using the Sena Industrial App

You can select the channel through the **Sena Industrial App**.

A **Group Mesh™** is a closed network of headsets that allows users to create, leave, join, or rejoin a group intercom conversation without pairing each headset.

A private group can be made with up to 24 users.

Creating a Group Mesh

1. Users who want to create a **Group Mesh** can simultaneously press the **Mesh Intercom Button** for **5 seconds**.
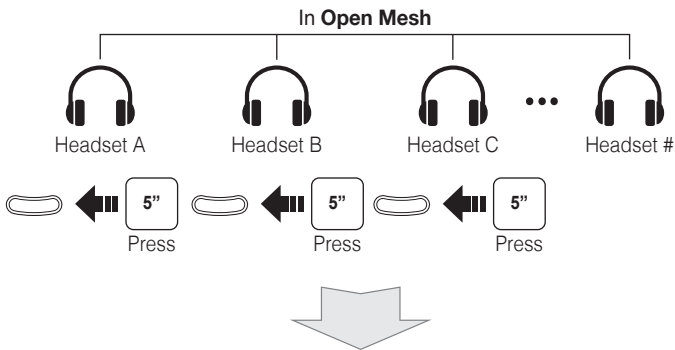
In **Open Mesh**

Headset A   Headset B   Headset C   •••   Headset #

5"   Press   5"   Press   5"   Press

2. When headsets complete **Mesh Grouping**, headsets automatically switch from **Open Mesh** to **Group Mesh**, and users automatically create and join the **Group Mesh**.

Joining an Existing Group Mesh

1. Users (A, B) who want to join an **Existing Group Mesh** and one (C) of the users in the **Existing Group Mesh** simultaneously press the **Mesh Intercom Button** for **5 seconds**.
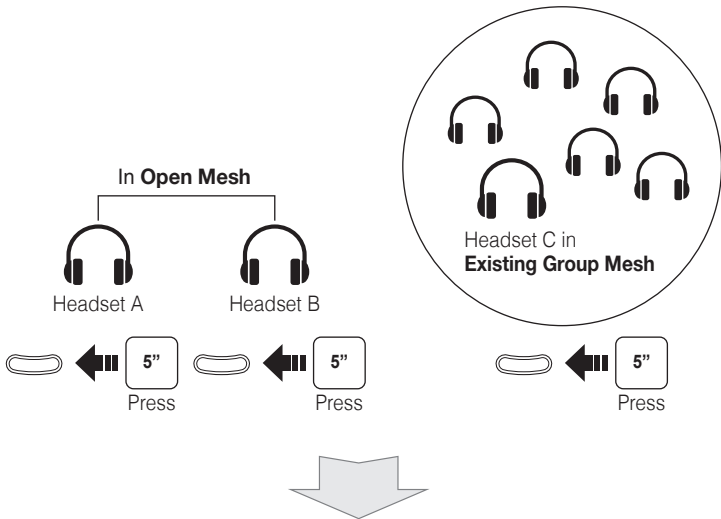
In **Open Mesh**

Headset A   Headset B

Press   Press

Headset C in **Existing Group Mesh**

Press

2. When headsets complete **Mesh Grouping**, headsets automatically switch from **Open Mesh** to **Group Mesh**, and users (A, B) automatically join the **existing Group Mesh**.
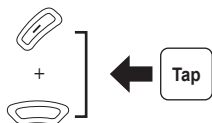
Mesh Intercom | Reset Mesh

If a headset in an **Open Mesh** or **Group Mesh** resets the Mesh, they will automatically return to **Open Mesh (default: channel 1)**.
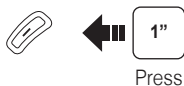
8"
Press
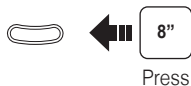
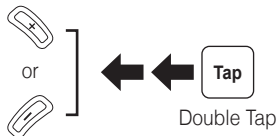## Microphone | Mute/Unmute

The mute and unmute functions only work if **Bluetooth Intercom** or **Mesh Intercom** is on.

+

Tap

Radio | On/Off

1"
Press

Radio | Seek Stations

or

Tap
Double Tap

Radio | Scan Up FM Band

Start

or

Stop

← ▌▌ | 1" |
Press

Setting

Configuration Menu
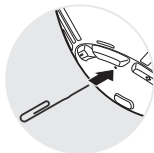
← ▭ | 10" |
Press

Troubleshooting

Factory Reset

If you want to restore the headset to factory default settings, use the **Factory Reset** in the configuration menu. The headset automatically restores the default settings and turns off.

Fault Reset

If the headset is not working properly for any reason, push the **pin-hole reset button** located below the **Center Button**.

Quick Reference

Type	Operation	Button Command
Basic Function	Power on	Press the Center Button and the (+) Button for 1 second
	Power off	Tap the Center Button and the (+) Button
	Volume up/down	Tap the (+) Button or the (-) Button
Mobile Phone	Answer mobile phone call	Tap the Center Button
	End mobile phone call	Press the Center Button for 2 seconds
	Call a Voice Assistant	Press the Center Button for 3 seconds
	Speed dial	Press the (+) Button for 3 seconds
	Reject incoming call	Press the Center Button for 2 seconds
Music	Play/Pause Bluetooth music	Press the Center Button for 1 second
	Track forward/back	Press the (+) Button or the (-) Button for 1 second

Quick Reference

Type	Operation	Button Command
Mesh Intercom	Mesh Intercom on/off	Tap the Mesh Intercom Button
	Channel setting	Double tap the Mesh Intercom Button
	Mesh Grouping	Press the Mesh Intercom Button for 5 seconds
	Reset Mesh	Press the Mesh Intercom Button for 8 seconds
Intercom	Intercom pairing	Press the Center Button for 5 seconds
		Tap the Center Button of any one of the two headsets
	Start/End each intercom	Tap the Center Button
FM Radio	FM radio on/off	Press the (-) Button for 1 second
	Select preset	Press the Center Button for 1 second
	Seek stations	Double tap the (+) Button or the (-) Button
	Scan up FM band/stop scanning	Press the (+) Button for 1 second