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## Astro-Cut EDM

### OVERVIEW

ASTRO CUT EDM is a low odor dielectric fluid designed to offer superior performance, precise cuts and long life in a complete range of electrical discharge machining operations. ASTRO CUT EDM's low viscosity allows better flushing of electrode gaps and rapid particle settling.

### FEATURES & BENEFITS

- High Flash Point (125°C/257°F)
- For Ferrous and Non-Ferrous Metals
- Rapid Cooling
- Chlorine and Sulfur-Free
- Operator Friendly
- Clean Running
- Long Lasting

### APPLICATIONS

ASTRO CUT EDM is suitable for all EDM operations, including roughing and finishing work.

### RECOMMENDED CONCENTRATION

ASTRO CUT EDM is intended to be used as received. NOTE: Do not mix ASTRO CUT EDM with water.

### TYPICAL PROPERTIES

Appearance - Concentrate	Clear Colorless liquid
Odor	Virtually odorless
Viscosity, cSt @ 25°F	3 - 4.5 cSt
Specific Gravity @ 60°F	0.83 ± 0.01
Lbs/Gallon	6.9 ± 0.1
Flash point, PMCC	257°F (125°C)

Material Safety Data Sheets are available for all products.  
All reasonable care has been taken to ensure  
that the above information is accurate as of the date of printing.