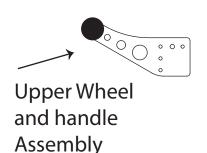
Blackbird Nighthawk Assembly Instructions

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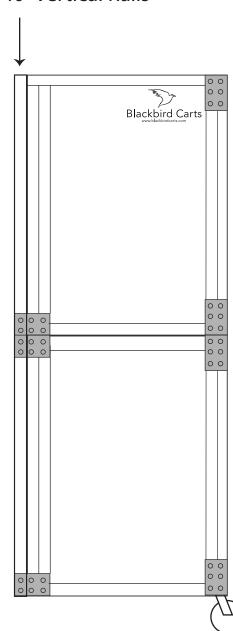
Matthew Freed
214-918-5132
contact@blackbirdcarts.com

40" Vertical Rails



Step 2: Slide the 40" vertical rail down the back side of the box with the exposed T-Nuts going in the grooves of the slots.

Axle Housing /*
Assembly



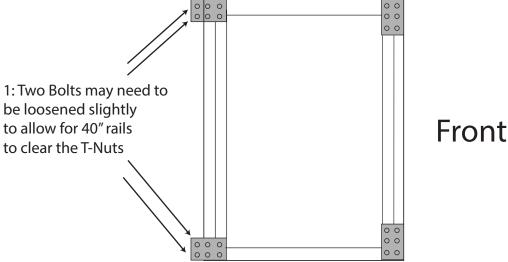
Step 1: Stack top equipment box on lower equipment box with the fronts flush with each other.

Upper Equipment Box

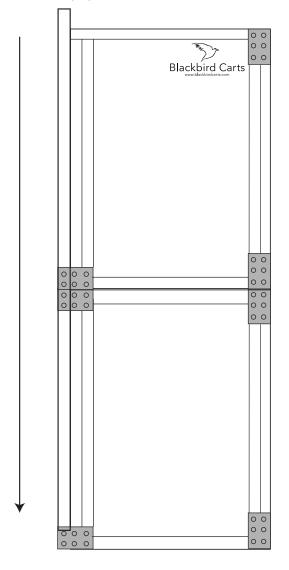
Lower Equipment Box

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2. Stack the upper equipment box on top of the lower equipment box then slide the 40" vertical rail down the back side with the T-Nuts sliding in the groove of the 40" rail. Slide rail down so it is flush with the bottom of the lower equipment box bottom.



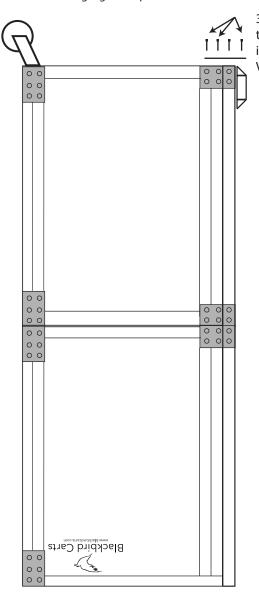
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3. Turn assembly upside down and place on a piece of cardboard to protect the rails.

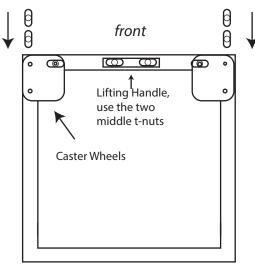
Slide axle housing down onto rear rails. If your cart has 4" black front casters then the lower triangle gussets will be about flush with the bottom of the cart. If you have 6" casters then use the included 4-hole straight plate and span the rear axle, 40" vertical bar, and back section of the equipment box. Carts with 6" casters will not have the lower triangle gussets pre-installed.



3 bolts will need a t-nut. The last screws into bottom of 40" Vertical

Bottom of Equipment Box

Install two T-Nuts into the Z-Axis with the little nubs on the nuts facing inward.



back

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4. Place assembly on all 4 wheels on the floor. Then, slide handle assbmbly down from the top. Tighten bolts to secure in place.

