



NEXCOM International Co., Ltd.

IoT Automation Solutions Business Group

Industrial Panel PC

IPPC 1040P/1640P/1840P/2140P

User Manual

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PREFACE

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Disclaimer

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Acknowledgements

IPPC 1040P, IPPC 1640P, IPPC 1840P and IPPC 2140P are trademarks of NEXCOM International Co., Ltd. All other product names mentioned herein are registered trademarks of their respective owners.

Regulatory Compliance Statements

This section provides the FCC compliance statement for Class A devices and describes how to keep the system CE compliant.

Declaration of Conformity

FCC

This equipment has been tested and verified to comply with the limits for a Class A digital device, pursuant to Part 15 of FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. Operation of this equipment in a residential area (domestic environment) is likely to cause harmful interference, in which case the user will be required to correct the interference (take adequate measures) at their own expense.

CE

The product(s) described in this manual complies with all applicable European Union (CE) directives if it has a CE marking. For computer systems to remain CE compliant, only CE-compliant parts may be used. Maintaining CE compliance also requires proper cable and cabling techniques.

RoHS Compliance



NEXCOM RoHS Environmental Policy and Status Update

NEXCOM is a global citizen for building the digital infrastructure. We are committed to providing green products and services, which are compliant with European Union RoHS (Restriction on Use of Hazardous Substance in Electronic Equipment) directive 2011/65/EU, to be your trusted green partner and to protect our environment.

RoHS restricts the use of Lead (Pb) < 0.1% or 1,000ppm, Mercury (Hg) < 0.1% or 1,000ppm, Cadmium (Cd) < 0.01% or 100ppm, Hexavalent Chromium (Cr6+) < 0.1% or 1,000ppm, Polybrominated biphenyls (PBB) < 0.1% or 1,000ppm, and Polybrominated diphenyl Ethers (PBDE) < 0.1% or 1,000ppm.

In order to meet the RoHS compliant directives, NEXCOM has established an engineering and manufacturing task force to implement the introduction of green products. The task force will ensure that we follow the standard NEXCOM development procedure and that all the new RoHS components and new manufacturing processes maintain the highest industry quality levels for which NEXCOM are renowned.

The model selection criteria will be based on market demand. Vendors and suppliers will ensure that all designed components will be RoHS compliant.

How to recognize NEXCOM RoHS Products?

For existing products where there are non-RoHS and RoHS versions, the suffix "(LF)" will be added to the compliant product name.

All new product models launched after January 2013 will be RoHS compliant. They will use the usual NEXCOM naming convention.

Warranty and RMA

NEXCOM Warranty Period

1. NEXCOM makes products in accordance with the Industry standard and, NEXCOM warrants that all her Industry-grade IPC and System products will be free from defect in neither material nor workmanship for twenty-four (24) months from the day of invoice issued.
2. For NEXCOM Panel PC product lines (the APPC, MPPC series), they are also guaranteed against defect in materials and workmanship for the period of twenty-four (24) months in their motherboard design. For 3rd party parts, it follows with original suppliers' standard: 12 months for battery pack and LCD, 24 months for adaptor / add on modules (including GSM module, RFID module, and antenna).
3. If NEXCOM determines customer's warranty claim is valid, NEXCOM will repair or replace product(s) without additional charge for parts and labor. An extended Warranty Program will extend the warranty period of the product accordingly.

Warranty Coverage

The warranty applies only to products manufactured or distributed by NEXCOM and her subsidiaries. This warranty covers all the products/shipments except for:

1. Any claimed defect, products that have been repaired or modified by persons who have not been authorized by NEXCOM or, products which have been subjected to misuse, abuse, accident, improper installation, or usage not in accordance with the product instruction. NEXCOM assumes no liability as a consequence of such events under the term of this warranty.

One example is the replacement of Tablet's or Hand-held's LCD display due to scratching stains or other degradation; these will not be covered under this warranty.

2. Damages caused by customers' delivery/shipping of the product or, product failure resulted from electrical power/voltage shock, or, installation of parts/components which are not supplied/approved by NEXCOM in advance.
3. Third-party products:
 - a. Software, such as the device drivers,
 - b. External devices such as HDD, printer, scanner, mouse, LCD panel, battery, and so on,
 - c. Accessory/parts that were not approved by NEXCOM and,
 - d. Accessory/parts were added to products after they were shipped from NEXCOM.

Product will be treated as "Out of Warranty " if:

- a. It expires the warranted 24 months period from the day it was purchased.
- b. It had been altered by persons other than an authorized NEXCOM service person or, which have been subjected to misuse, abuse, accident, or improper installation.
- c. It doesn't have the original NEXCOM Serial Number labeling for NEXCOM's warranty period identification or, tracking.

RMA that NEXCOM has determined not to be covered by the warranty will be charged the NEXCOM Standard Repair Fee for the repairing. If a RMA is determined to be not repairable, customer will be notified and product(s) may be returned to customer at their request; a minimum service fee may be charged however.

NEXCOM Return Merchandise Authorization (RMA) Procedure

For the RMA (Return Merchandise Authorization) shipment, customer is responsible for packaging and shipping the product to the designated NEXCOM service sites, with shipping charges prepaid by the customer. The original NEXCOM shipping box should be used whenever possible. NEXCOM shall pay for the return of the product to the customer's location. In case of expedited shipping request, an extra service charge shall be assessed and the customer is responsible for this extra return shipping charge.

1. Customers should enclose the "NEXCOM RMA Service Form" with the returned products.
2. Customers need to write down all the information related to the problem on the " NEXCOM RMA Service Form " when applying for the RMA service; information will help to understand the problem, including the fault description, on-screen messages, and pictures if possible.
3. Customers could send back the faulty product with or without the accessories and key parts such as the CPU and DIMM. If the key parts are included, please be noted clearly within the return form. NEXCOM takes no responsibility for the parts which are not listed in the return form.
4. Customers hold the responsibility to ensure that the packing of defective products is durable enough to be resistant against further damage due to the transportation; damage caused by transportation is treated as " Out of Warranty " under our Warranty specification.
5. RMA product(s) returned by NEXCOM to any location other than the

customer registered delivery address will incur an extra shipping charge, the customer is responsible for paying the extra shipping charges, duties, and taxes of this shipment.

Product Repairing

1. NEXCOM will repair defective products covered under this limited warranty that are returned to NEXCOM; if products do prove to be defective, they will be repaired during their warranty period unless other warranty terms have been specified.
2. NEXCOM owns all parts removed from repaired products.
3. NEXCOM will use parts made by various manufacturers in performing the repair.
4. The repaired products will be warranted subjected to the original warranty coverage and period only.
5. For products returned as defective but, proved to be no defect/fault after the RMA process, NEXCOM reserves the right to claim for a NDF (No Defect Found) Service Charge.
6. NEXCOM will issue RMA Report which included Repair Detailed Information to the customer when the defective products were repaired and returned.
7. In addition to the above, NEXCOM may authorize Independent/Third-party suppliers to repair the defective products for NEXCOM.

Out Of Warranty Service

There will be a service charge from NEXCOM for the “Out Of Warranty” product service; they are the Basic Diagnostic Service Fee and the Advanced Component Replacement Fee respectively. And, if the product can not be repaired, NEXCOM will either return the product to the customer or, just scrap it, followed by customer’s instruction.

1. Testing and Parts Replacement

NEXCOM will have the following Handling Charges for those OoW products that returned:

- a. Basic Labor Cost and Testing Fee: as Table listed.
 - b. Parts Fee: NEXCOM will charge for main IC chipsets such as the N.B., S.B., Super-IO, LAN, Sound, Memory, and so on.
 - c. 3rd-party Device Fee: products replacement for CPU, DIMM, HDD, Chassis, and UPS.
2. Out of Warranty product will have a three months warranty for the fixed issues. If the product failed with different problem within 3 months, they will still incur the service charge of “Out of Warranty” .
3. Out of Warranty “products will not be repaired without a signed PI from the customer, the agreement of the repair process.

Add-on card, 3rd Party Device and board level repair cost higher than new product prices, customer can abandon to sign PI to repair and, please contact with sales to buy new products.

Safety Information

Before installing and using the device, note the following precautions:

- Read all instructions carefully.
- Do not place the unit on an unstable surface, cart, or stand.
- Follow all warnings and cautions in this manual.
- When replacing parts, ensure that your service technician uses parts specified by the manufacturer.
- Avoid using the system near water, in direct sunlight, or near a heating device.
- The load of the system unit does not solely rely for support from the rackmounts located on the sides. Firm support from the bottom is highly necessary in order to provide balance stability.
- The computer is provided with a battery-powered real-time clock circuit. There is a danger of explosion if battery is incorrectly replaced. Replace only with the same or equivalent type recommended by the manufacturer. Discard used batteries according to the manufacturer's instructions.

Installation Recommendations

Ensure you have a stable, clean working environment. Dust and dirt can get into components and cause a malfunction. Use containers to keep small components separated.

Adequate lighting and proper tools can prevent you from accidentally damaging the internal components. Most of the procedures that follow require only a few simple tools, including the following:

- A Philips screwdriver
- A flat-tipped screwdriver
- A grounding strap
- An anti-static pad

Using your fingers can disconnect most of the connections. It is recommended that you do not use needle-nose pliers to disconnect connections as these can damage the soft metal or plastic parts of the connectors.

Safety Precautions

1. Read these safety instructions carefully.
2. Keep this User Manual for later reference.
3. Disconnect this equipment from any AC outlet before cleaning. Use a damp cloth. Do not use liquid or spray detergents for cleaning.
4. For plug-in equipment, the power outlet socket must be located near the equipment and must be easily accessible.
5. Keep this equipment away from humidity.
6. Put this equipment on a stable surface during installation. Dropping it or letting it fall may cause damage.
7. The openings on the enclosure are for air convection to protect the equipment from overheating. **DO NOT COVER THE OPENINGS.**
8. Make sure the voltage of the power source is correct before connecting the equipment to the power outlet.
9. Place the power cord in a way so that people will not step on it. Do not place anything on top of the power cord. Use a power cord that has been approved for use with the product and that it matches the voltage and current marked on the product's electrical range label. The voltage and current rating of the cord must be greater than the voltage and current rating marked on the product.
10. All cautions and warnings on the equipment should be noted.
11. If the equipment is not used for a long time, disconnect it from the power source to avoid damage by transient overvoltage.
12. Never pour any liquid into an opening. This may cause fire or electrical shock.
13. Never open the equipment. For safety reasons, the equipment should be opened only by qualified service personnel.
14. If one of the following situations arises, get the equipment checked by service personnel:
 - a. The power cord or plug is damaged.
 - b. Liquid has penetrated into the equipment.
 - c. The equipment has been exposed to moisture.
 - d. The equipment does not work well, or you cannot get it to work according to the user's manual.
 - e. The equipment has been dropped and damaged.
 - f. The equipment has obvious signs of breakage.
15. Do not place heavy objects on the equipment.
16. The unit uses a three-wire ground cable which is equipped with a third pin to ground the unit and prevent electric shock. Do not defeat the purpose of this pin. If your outlet does not support this kind of plug, contact your electrician to replace your obsolete outlet.
17. **CAUTION: DANGER OF EXPLOSION IF BATTERY IS INCORRECTLY REPLACED. REPLACE ONLY WITH THE SAME OR EQUIVALENT TYPE RECOMMENDED BY THE MANUFACTURER. DISCARD USED BATTERIES ACCORDING TO THE MANUFACTURER'S INSTRUCTIONS.**

Safety Precautions Cont.

18. Battery used only. CAUTION RISK OF EXPLOSION IF BATTERY IS REPLACED BY AN INCORRECT TYPE. DISPOSE OF USED BATTERIES ACCORDING TO THE INSTRUCTIONS
19. ATTENTION: IL Y A RISQUE D'EXPLOSION SI LA BATTERIE EST REMPLACÉE PAR UNE BATTERIE DE TYPE INCORRECT. METTRE AU REBUT LES BATTERIES USAGÉES
20. This product is intended to be supplied by a Listed Power Adapter, rated 12-30Vdc, 5-2A minimum and Tma 60 degree C minimum and LPS, if need further assistance, please contact NEXCOM INTERNATIONAL CO., LTD. for further information.
21. The product intended for vertical use only.

Technical Support and Assistance

1. For the most updated information of NEXCOM products, visit NEXCOM's website at www.nexcom.com.
2. For technical issues that require contacting our technical support team or sales representative, please have the following information ready before calling:
 - Product name and serial number
 - Detailed information of the peripheral devices
 - Detailed information of the installed software (operating system, version, application software, etc.)
 - A complete description of the problem
 - The exact wordings of the error messages

Warning!

1. Handling the unit: carry the unit with both hands and handle it with care.
2. Maintenance: to keep the unit clean, use only approved cleaning products or clean with a dry cloth.
3. CFast: Turn off the unit's power before inserting or removing a CFast storage card.

Conventions Used in this Manual



Warning:
Information about certain situations, which if not observed, can cause personal injury. This will prevent injury to yourself when performing a task.



Caution:
Information to avoid damaging components or losing data.



Note:
Provides additional information to complete a task easily.

Global Service Contact Information

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Package Contents

Before continuing, verify that the package you received is complete. Your package should have all the items listed in the table.

IPPC 1040P/1640P/1840P/2140P

Item	Description	Qty
1	Driver CD	1
2	Terminal Block 3-pin Phoenix Contact Plug	1
3	Flat Head Screws for HDD Installation	4
4	Terminal Block 2-pin Phoenix Contact Plug	1
5	Mini-PCle Card Screws	2



Driver CD



Terminal Block 3-pin Phoenix Contact Plug



Flat Head Screws



Terminal Block 2-pin Phoenix Contact Plug



Mini-PCle Card Screws



Note: Package contents may vary depending on your country region, some items may be optional. Please contact your local distributor for more information.

Ordering Information

The following information below provides ordering information for the Industrial Panel PC series.

Barebone

- **IPPC 1040P-B (10II1040P05X0)**
10.1" WXGA LED backlight touch panel PC, Intel® Celeron® quad core processor J1900, up to 2.42GHz, touch screen, 4GB DDR3L, 2 x RS232/422/485, Intel® I210-IT Gigabit LAN
- **IPPC 1040P-B0 (10II1040P09X0)**
10.1" WXGA LED backlight touch panel PC, Intel® Celeron® quad core processor J1900, up to 2.42GHz, touch screen, 4GB DDR3L, 2 x RS232/422/485, Intel® I210-AT Gigabit LAN
- **IPPC 1640P-C (P/N: 10II1640P12X0)**
15.6" WXGA LED backlight touch panel PC, Intel® Celeron® quad core processor J1900, up to 2.42GHz, touch screen, 4GB DDR3L, 2 x RS232/422/485, Intel® I210-IT Gigabit LAN
- **IPPC 1640P-C0(P/N: 10II1640P16X0)**
15.6" WXGA LED backlight touch panel PC, Intel® Celeron® quad core processor J1900, up to 2.42GHz, touch screen, 4GB DDR3L, 2 x RS232/422/485, Intel® I210-AT Gigabit LAN
- **IPPC 1840P-B (P/N: 10II1840P01X0)**
18.5" WXGA LED backlight touch panel PC, Intel® Celeron® quad core processor J1900, up to 2.42GHz, touch screen, 4GB DDR3L, 2 x RS232/422/485
- **IPPC 2140P -C (10II2140P09X0)**
21.5" full HD LED backlight touch panel PC, Intel® Celeron® quad core processor J1900, up to 2.42GHz, 2M L2 Cache, touch screen, 8GB DDR3L, 2 x RS232/422/485, Intel® I210-IT Gigabit LAN
- **IPPC 2140P -C0 (10II2140P13X0)**
21.5" full HD LED backlight touch panel PC, Intel® Celeron® quad core processor J1900, up to 2.42GHz, 2M L2 Cache, touch screen, 8GB DDR3L, 2 x RS232/422/485, Intel® I210-AT Gigabit LAN

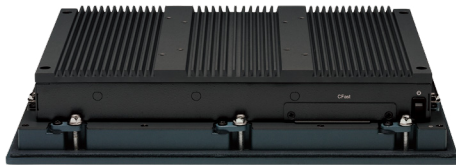
Optional

12V, 60W AC/DC power adapter w/o power cord
(P/N: 7400060062X00)

CHAPTER 1: PRODUCT INTRODUCTION

IPPC 1040P

Overview



Key Features

- Intel® Celeron® quad core processor J1900, up to 2.42GHz, 2M L2 Cache
- Metal housing with robust aluminum front zero bezel for harsh environment
- 10 points P-Cap multi-touch with zero bezel flush front design
- Dual GbE/ 2nd display-VGA/ Line-out
- 3x USB/ 2x mini-PCIe sockets/ 1x CFast/ 2x RS232/422/485
- DDR3L 4GB/2.5" HDD bracket
- IP66 compliant front panel
- Mounting support: panel/wall/stand/VESA 100mm x 100mm
- Wide range power input 12~30VDC

IPPC 1640P

Overview



Key Features

- Intel® Celeron® quad core processor J1900, up to 2.42GHz, 2M L2 Cache
- Metal housing with robust aluminum front zero bezel for harsh environment
- 10 points P-Cap multi-touch with zero bezel flush front design
- Dual GbE/ 2nd display-VGA/ Line-out
- 3x USB/ 2x mini-PCIe sockets/ 1x CFast/ 2x RS232/422/485
- DDR3L 4GB/2.5" HDD bracket
- IP66 compliant front panel
- Mounting support: panel/wall/stand/VESA 100mm x 100mm
- Wide range power input 12~30VDC

IPPC 1840P

Overview



Key Features

- Intel® Celeron® quad core processor J1900, up to 2.42GHz, 2M L2 Cache
- Metal housing with robust aluminum front zero bezel for harsh environment
- 10 points P-Cap multi-touch with zero bezel flush front design
- Dual GbE/ 2nd display-VGA/ Line-out
- 3x USB/ 2x mini-PCIe sockets/ 1x CFast/ 2x RS232/422/485
- DDR3L 4GB/2.5" HDD bracket
- IP66 compliant front panel
- Mounting support: panel/wall/stand/VESA 100mm x 100mm
- Wide range power input 12~30VDC

IPPC 2140P

Overview



Key Features

- Intel® Celeron® quad core processor J1900, up to 2.42GHz, 2M L2 Cache
- Metal housing with robust aluminum front zero bezel for harsh environment
- 10 points P-Cap multi-touch with zero bezel flush front design
- Dual GbE/ 2nd display-VGA/ Line-out
- 3x USB/ 2x mini-PCIe sockets/ 1x CFast/ 2x RS232/422/485
- DDR3L 4GB/2.5" HDD bracket
- IP66 compliant front panel
- Mounting support: panel/wall/stand/VESA 100mm x 100mm
- Wide range power input 12~30VDC

Specifications

Panel

IPPC 1040P

- LED size: 10.1", 16:9
- Resolution: WXGA 1280x800
- Luminance: 300cd/m²
- Contrast ratio: 1300:1
- LCD color: 262K
- Viewing angle: 85(U), 85(D), 85(L), 85(R)
- Backlight: LED

IPPC 1640P

- LED size: 15.6", 16:9
- Resolution: WXGA 1366x768
- Luminance: 400cd/m²
- Contrast ratio: 500
- LCD color: 16.7M
- Viewing angle: 80(U), 80(D), 85(L), 85(R)
- Backlight: LED

IPPC 1840P

- LED size: 18.5", 16:9
- Resolution: WXGA 1366x768
- Luminance: 300cd/m²
- Contrast ratio: 1000
- LCD color: 16.7M
- Viewing angle: 80(U), 80(D), 85(L), 85(R)
- Backlight: LED

IPPC 2140P

- LED size: 21.5", 16:9
- Resolution: Full HD 1920x1080

- Luminance: 300cd/m²
- Contrast ratio: 5000
- LCD color: 16.7M
- Viewing angle: 89(U), 89(D), 89(L), 89(R)
- Backlight: LED

Touch Screen

- Ten points P-Cap (Projected Capacitive Touch)
- Touch light transmission: 87% (IPPC 1640P/1840P/2140P)
90% (IPPC 1040P)
- Anti-scratch surface: 7H hardness
- Touch interface: USB

System

- CPU: Onboard Intel® Celeron® quad core processor J1900, 2.0GHz, 2M L2 Cache (maximum frequency 2.42GHz if turbo boost enabled)
- BIOS: AMI BIOS
- System memory: 2x 204-pin DDR3L SO-DIMM socket, 4GB DDR3L (default), support up to 8GB (IPPC 1040P/1640P/1840P/2140P) DDR3L-1066/1333, non-ECC and unbuffered
- Storage Device:
 - 1x external locked CFast socket
 - 1x hard drive bay: optional 1x 2.5" SATA HDD or 1x SATA DOM
- Watchdog timer: Watchdog timeout can be programmed by software from 1 second to 255 seconds and from 1 minute to 255 minutes (tolerance 15% under room temperature 25°C)
- H/W status monitor: monitoring system temperature, and voltage
- Expansion: 2x Mini-PCIe sockets (support optional Wi-Fi, 3.5G module)
- Front LED indicator to show operating status

Rear I/O

- Ethernet: 2x RJ45
- 2nd display VGA port: 1x DB15
- Audio port: 1x Line-out
- USB: 2x USB 2.0, 1x USB 3.0
- 2-pin remote power on/off switch
- Power switch
- Reset button
- COM #1: RS232/422/485 w/ 2.5kv isolated
- COM #2: RS232/422/485 w/ 2.5kv isolated

Audio

- HD codec: Realtek ALC888S-VD2
- Audio interface: Line-out audio jack

Ethernet

- LAN chip: dual Intel® I210 Gigabit LAN
- Ethernet interface: 10/100/1000 Base-TX Ethernet compatible

Mechanical & Environment

- Color: Pantone 425C/RAL 70 24 front bezel (IPPC 1840P)
Pantone 432C/RAL 70 24 front bezel (IPPC 1040P/1640P/2140P)
- IP protection: IP66 front
- Mounting: panel/wall/stand/VESA 100mm x 100mm
- System with panel mounting kit w/o panel mounting hole
- Power input: 12~30VDC
- Power adapter: optional AC to DC power adapter (+12V, 60W)
- Vibration:
 - IEC 68 2-64 (w/ HDD)

- 1Grms @ sine, 5~500Hz, 1hr/axis (HDD operating)
- 2Grms @ sine, 5~500Hz, 1hr/axis (CFast operating)
- 2.2Grms @ random condition, 5~500Hz, 0.5hr/axis (non-operating)
- Shock:
 - IEC 68 2-27
 - HDD: 20G @ wall mount, half sine, 11ms
- Operating temperature: -10°C to 60°C
- Storage temperature: -20°C to 75°C
- Operating humidity: 10%~90% relative humidity, non-condensing
- Dimension:
 - 308 x 223 x 60.7mm (IPPC 1040P)
 - 417.4 x 312.4 x 63.75mm (IPPC 1640P)
 - 490.8 x 320.6 x 62.65mm (IPPC 1840P)
 - 562.4 x 382.4 x 62.85mm (IPPC 2140P)
- Weight:
 - 3.7kg (IPPC 1040P)
 - 6.4kg (IPPC 1640P)
 - 8.2kg (IPPC 1840P)
 - 9.26kg (IPPC 2140P)

Certifications

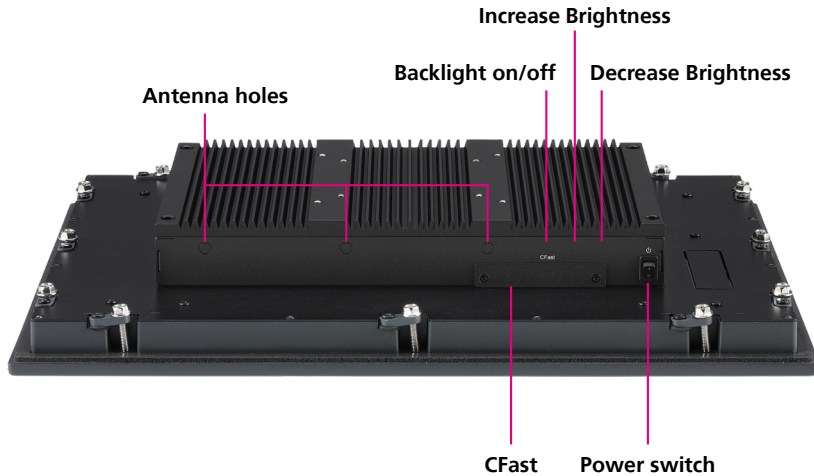
- CE (including EN61000-6-2/EN61000-6-4)
- FCC Class A

OS Support Lists

- Windows 7 32-bit/64-bit
- Windows 10 64-bit

Knowing Your IPPC Series

Rear Top



Antenna holes for optional 3.5G/Wi-Fi

The 3 external antenna holes are used to mount and connect optional 3.5G/Wi-Fi antennas.

CFast Card Socket

Used to insert a CFast card.

Power Switch

Press to power-on or power-off the panel PC.

Panel Backlight Control Buttons (Optional)

Backlight On/Off

Press to turn-on or turn-off the display

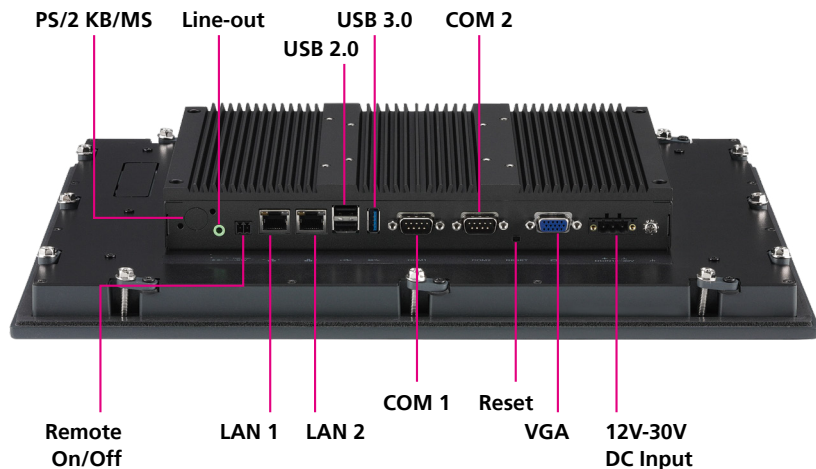
Increase Brightness

Press to increase brightness of the screen.

Decrease Brightness

Press to decrease brightness of the screen.

Rear Bottom



PS/2 KB/MS (Optional)

Used to connect a PS/2 keyboard or a PS/2 mouse.

Line-out

Used to connect a headphone or a speaker.

Remote On/Off Switch

Used to connect a remote to power on/off the system.

LAN 1 and LAN 2

Used to connect the system to a local area network. LAN1 supports Wake up on LAN.

USB 2.0

Used to connect USB 2.0/1.1 devices.

USB 3.0

USB 3.0 port to connect the system with USB 3.0/2.0 devices.

COM 1 and COM 2

These COM ports support RS232/422/485 compatible series device through BIOS setting, and have 2.5kV isolated protection.

Reset Button

Press this button to restart the system.

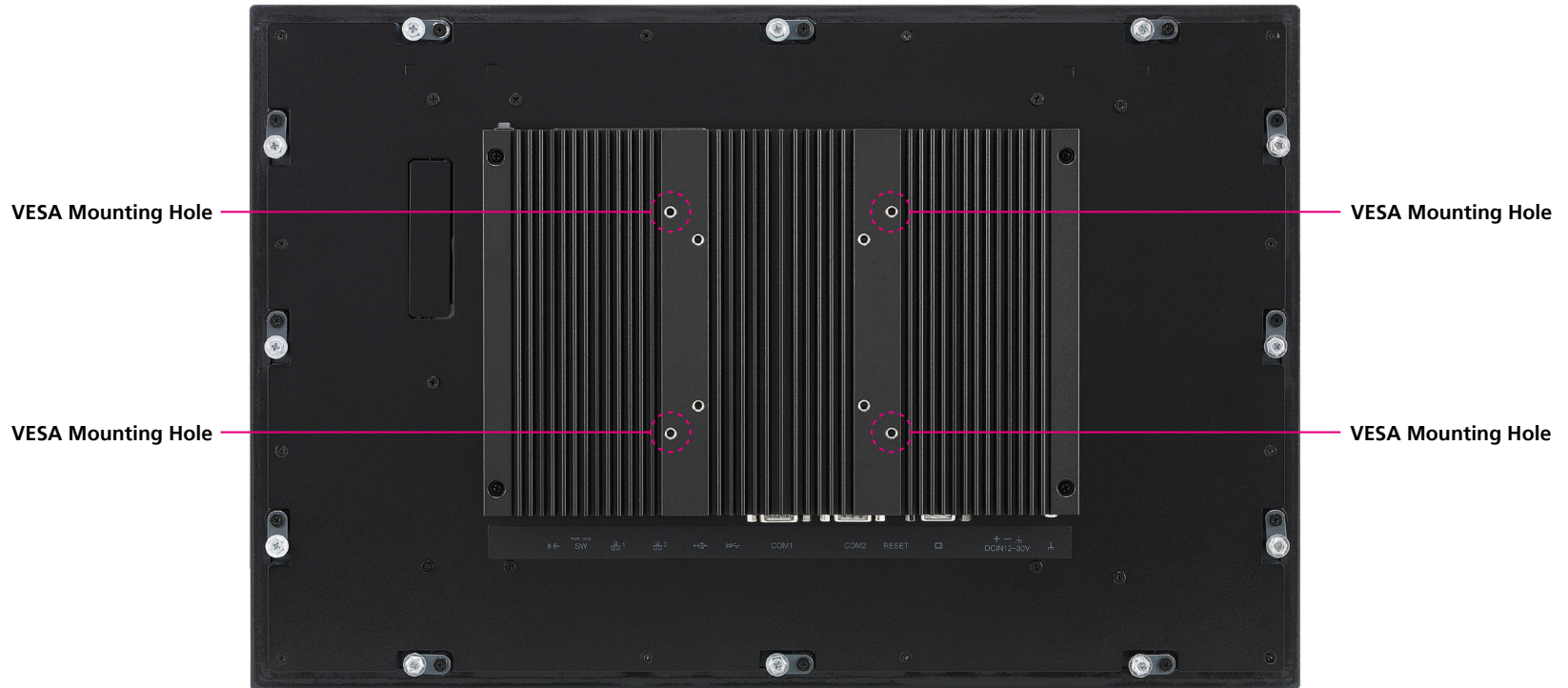
VGA

Used to connect an analog VGA monitor.

12V-30V DC Input

Used to plug a DC power cord.

Rear

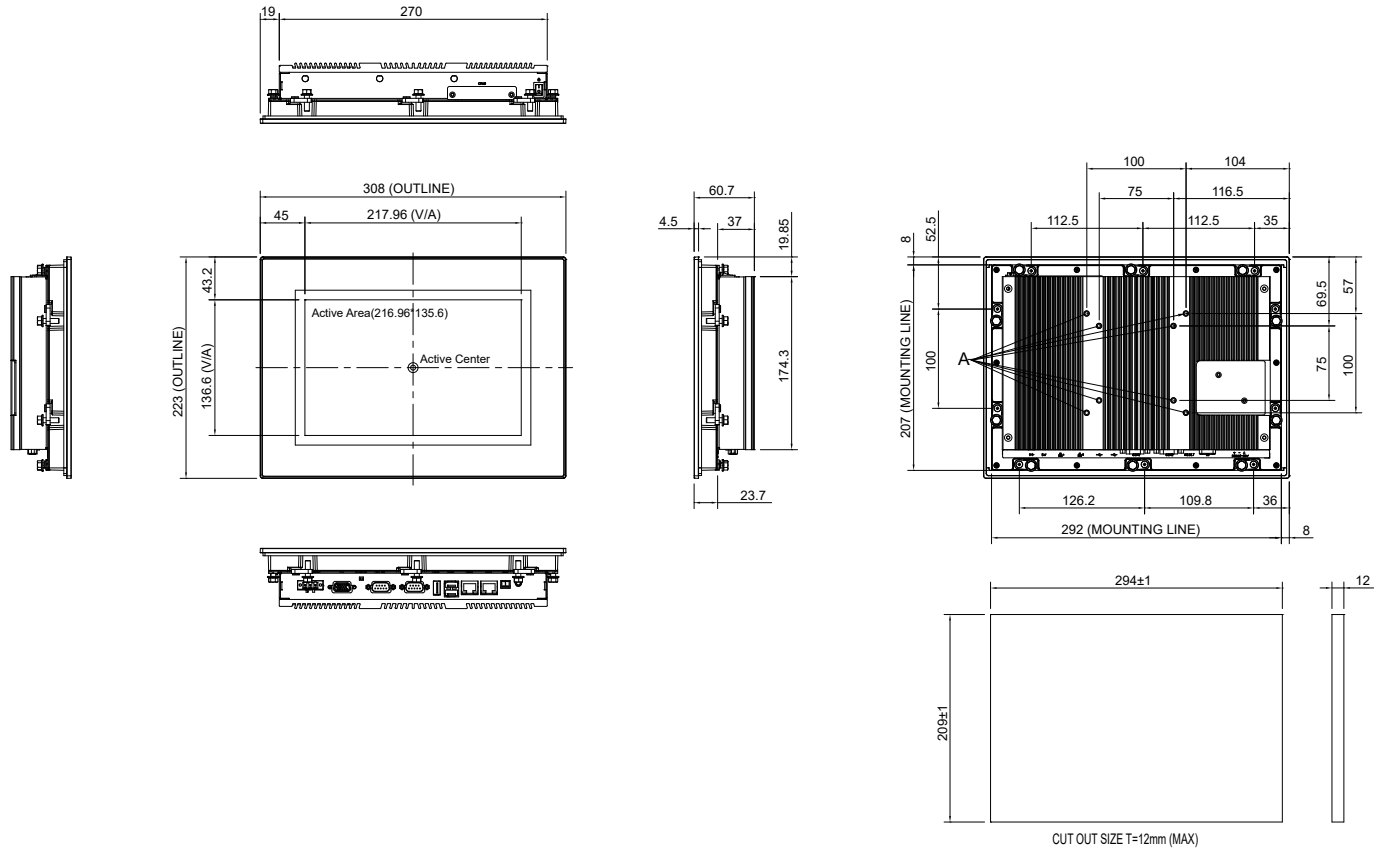


VESA Mounting Holes

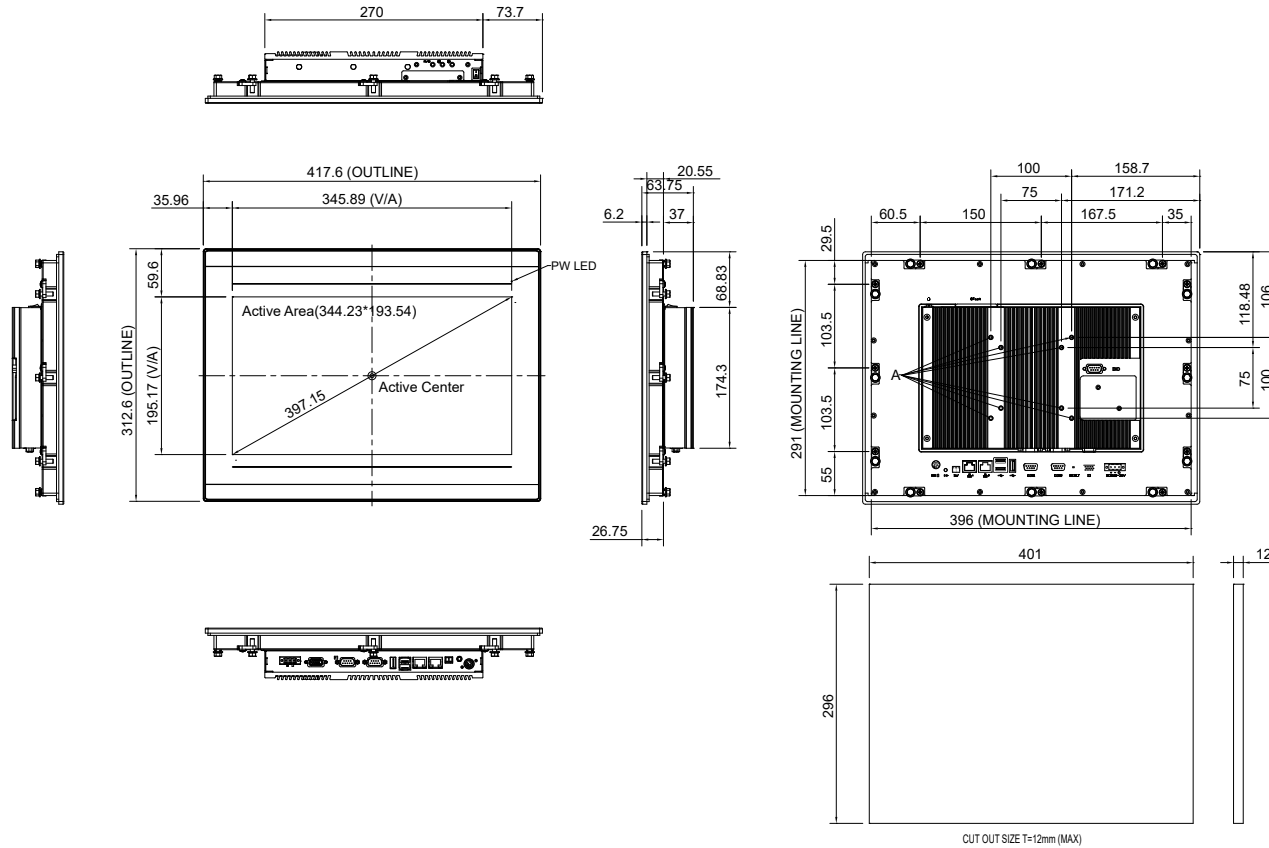
These are the mounting holes for VESA mount (100x100mm).

Mechanical Dimensions

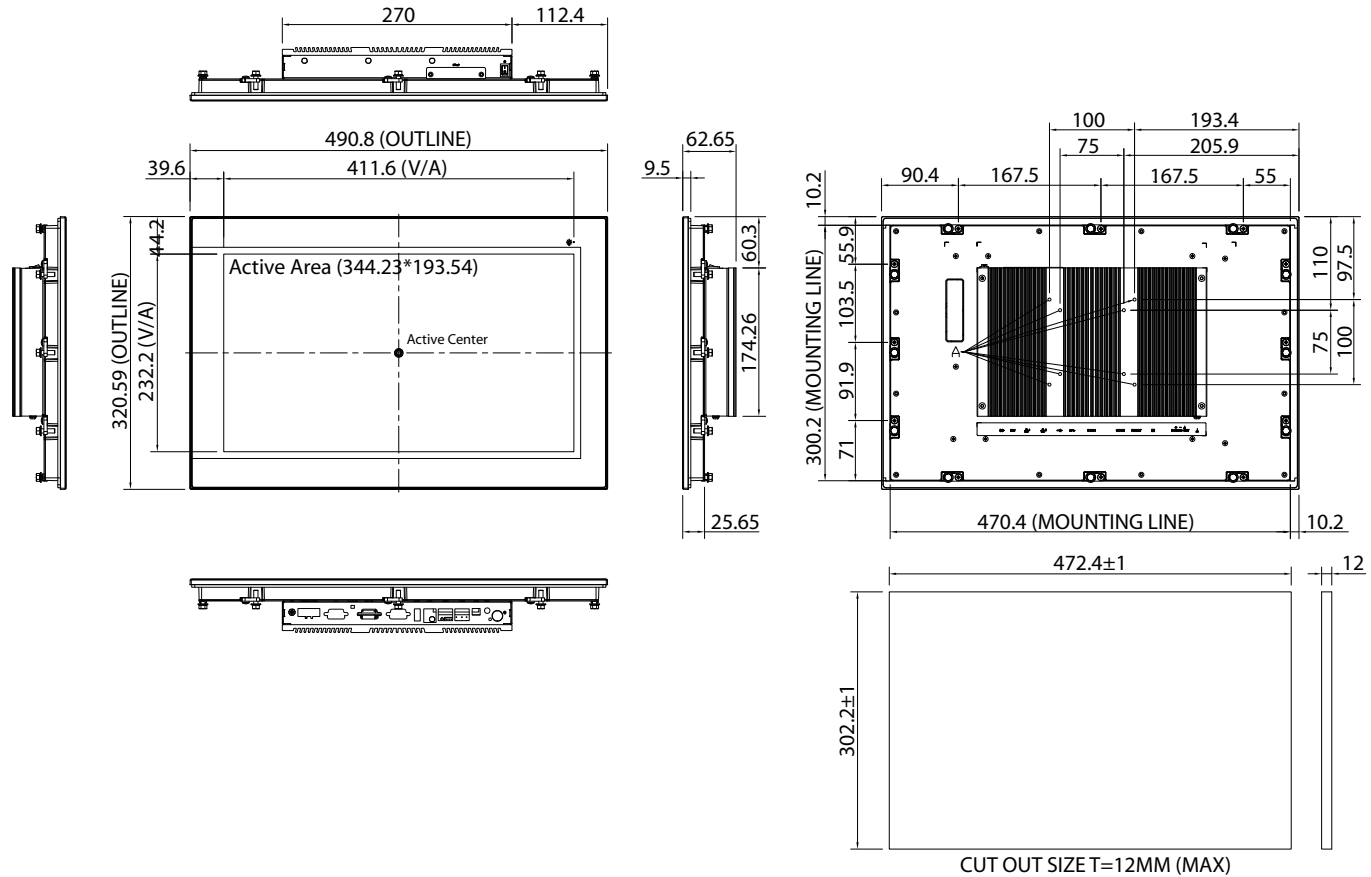
IPPC 1040P



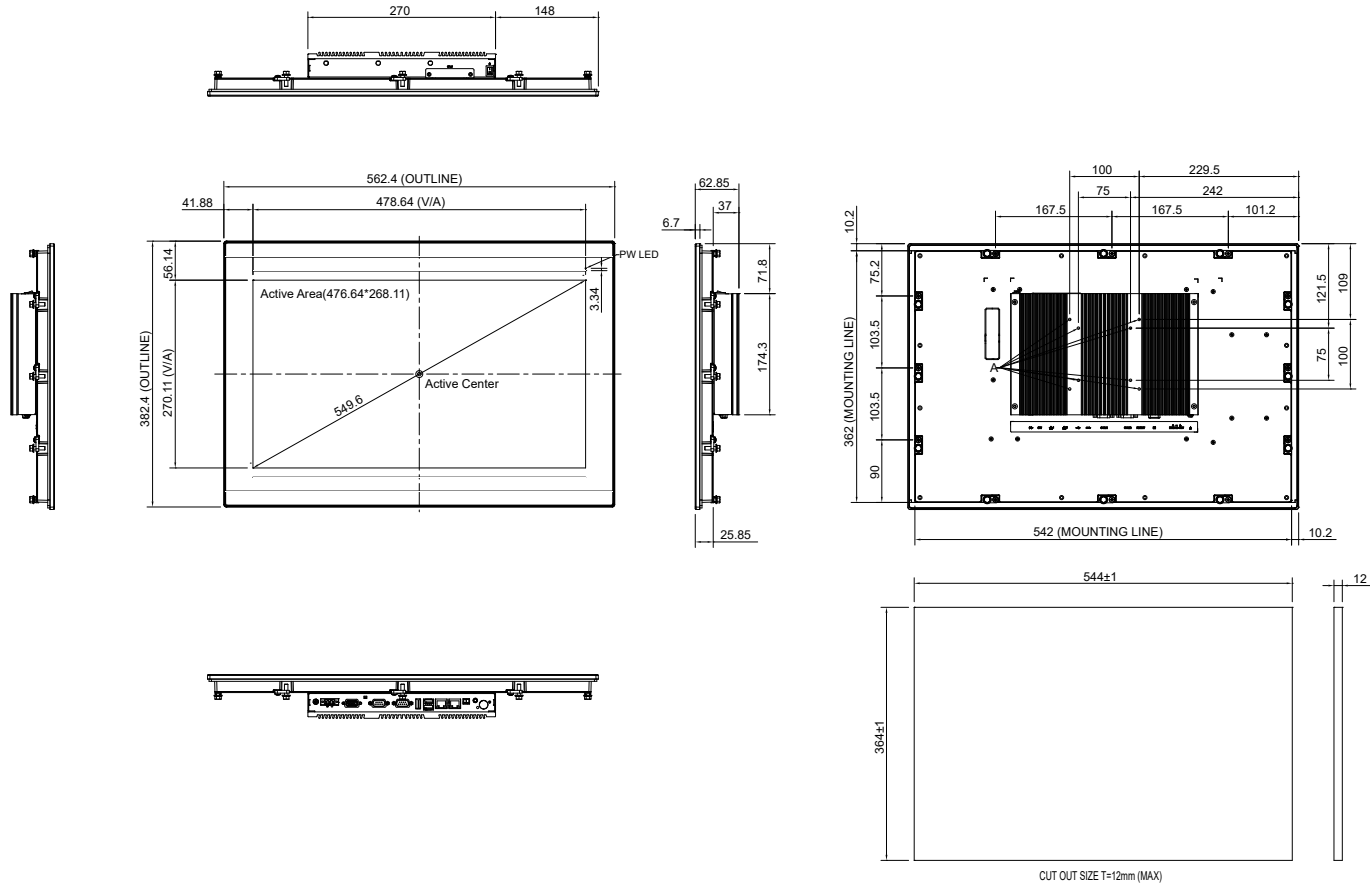
IPPC 1640P



IPPC 1840P



IPPC 2140P



CHAPTER 2: JUMPERS AND CONNECTORS

This chapter describes how to set the jumpers and connectors on the motherboard. Note that information in this chapter applies to IPPC 1040P/1640P/1840P/2140P.

Before You Begin

- Ensure you have a stable, clean working environment. Dust and dirt can get into components and cause a malfunction. Use containers to keep small components separated.
- Adequate lighting and proper tools can prevent you from accidentally damaging the internal components. Most of the procedures that follow require only a few simple tools, including the following:
 - A Philips screwdriver
 - A flat-tipped screwdriver
 - A set of jewelers screwdrivers
 - A grounding strap
 - An anti-static pad
- Using your fingers can disconnect most of the connections. It is recommended that you do not use needle-nosed pliers to disconnect connections as these can damage the soft metal or plastic parts of the connectors.
- Before working on internal components, make sure that the power is off. Ground yourself before touching any internal components, by touching a metal object. Static electricity can damage many of the electronic

components. Humid environments tend to have less static electricity than dry environments. A grounding strap is warranted whenever danger of static electricity exists.

Precautions

Computer components and electronic circuit boards can be damaged by discharges of static electricity. Working on computers that are still connected to a power supply can be extremely dangerous.

Follow the guidelines below to avoid damage to your computer or yourself:

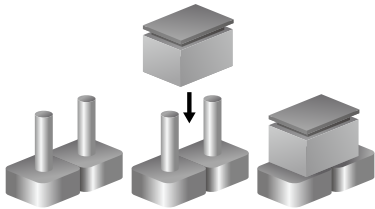
- Always disconnect the unit from the power outlet whenever you are working inside the case.
- If possible, wear a grounded wrist strap when you are working inside the computer case. Alternatively, discharge any static electricity by touching the bare metal chassis of the unit case, or the bare metal body of any other grounded appliance.
- Hold electronic circuit boards by the edges only. Do not touch the components on the board unless it is necessary to do so. Don't flex or stress the circuit board.
- Leave all components inside the static-proof packaging that they shipped with until they are ready for installation. Use correct screws and do not over tighten screws.

Jumper Settings

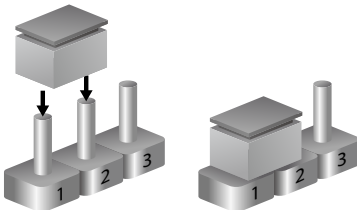
A jumper is the simplest kind of electric switch. It consists of two metal pins and a cap. When setting the jumpers, ensure that the jumper caps are placed on the correct pins. When the jumper cap is placed on both pins, the jumper is short. If you remove the jumper cap, or place the jumper cap on just one pin, the jumper is open.

Refer to the illustrations below for examples of what the 2-pin and 3-pin jumpers look like when they are short (on) and open (off).

Two-Pin Jumpers: Open (Left) and Short (Right)

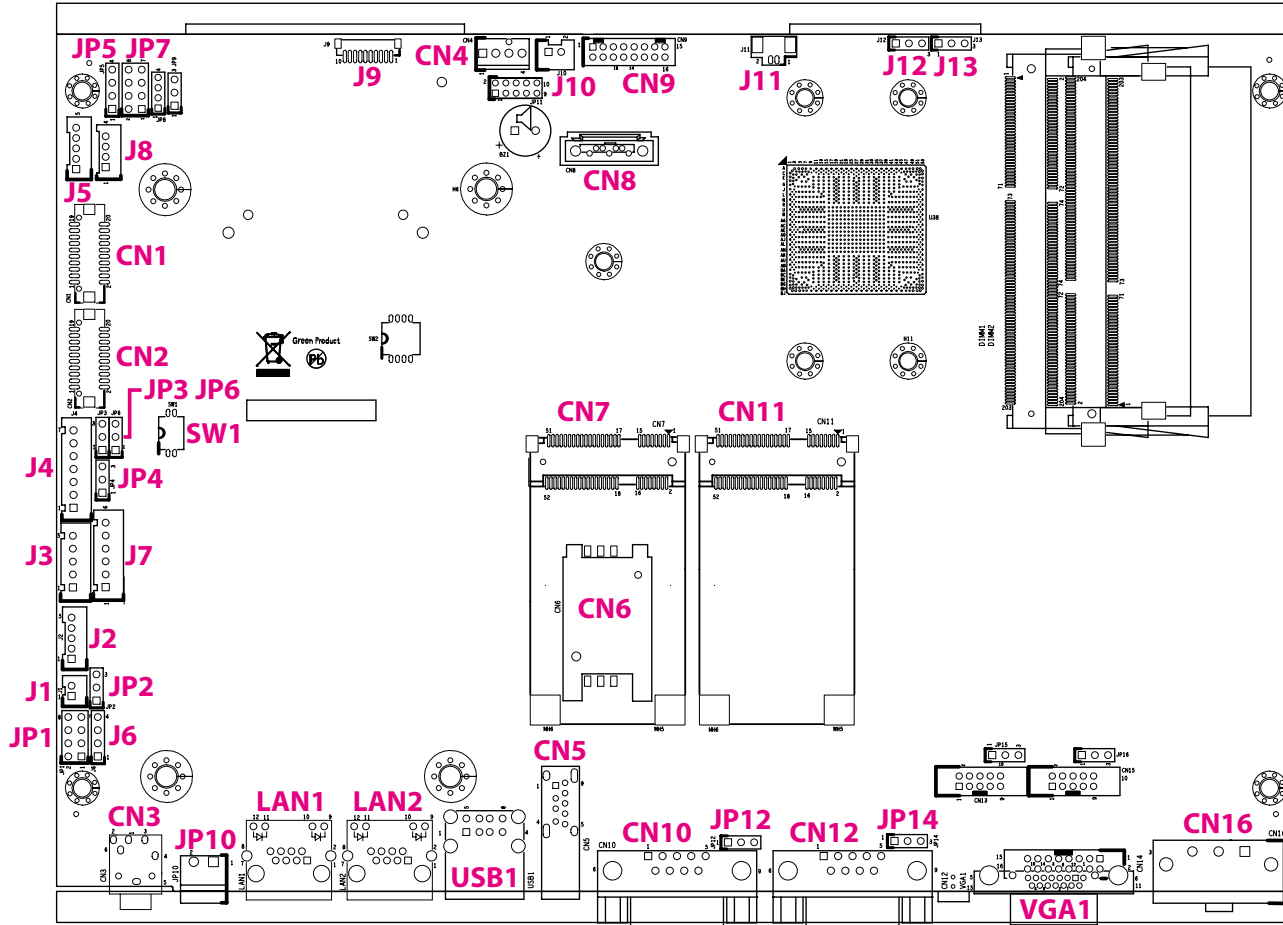


Three-Pin Jumpers: Pins 1 and 2 are Short

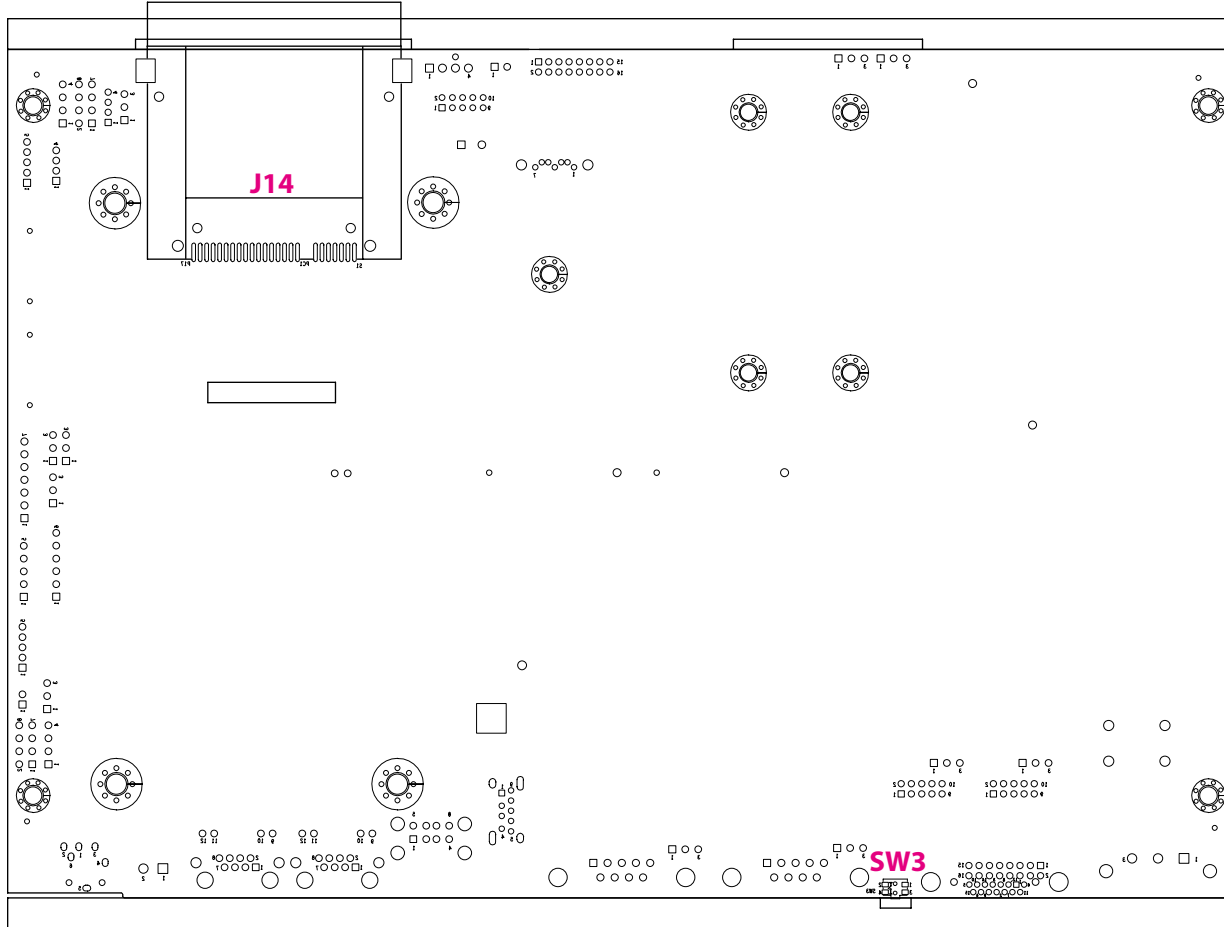


Locations of the Jumpers and Connectors

Top View



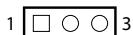
Bottom View



Jumpers and DIP Switch Settings

RTC and SRTC Clear Select

Connector type: 1x3 3-pin header, 2.54mm pitch
Connector location: J12 (RTC) and J13 (SRTC)



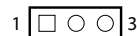
Pin	Settings
1-2 On	Normal
2-3 On	Clear

1-2 On: default

Pin	Definition
1	NC
2	RTC Power
3	GND

AT/ATX Power Select

Connector type: 1x3 3-pin header, 2.54mm pitch
Connector location: JP2



Pin	Settings
1-2 On	AT Mode
2-3 On	ATX Mode

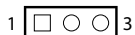
2-3 On: default

Pin	Definition
1	AUTO (AT MODE)
2	PWRBT In
3	Manual (ATX MODE)

Dimming Signal Level Select

Connector type: 1x3 3-pin header, 2.54mm pitch

Connector location: JP6

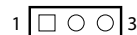


Pin	Definition
1	VCC3
2	Power for Dimming
3	VCC5

LCD Panel VDD Power Select

Connector type: 1x3 3-pin header, 2.54mm pitch

Connector location: JP3

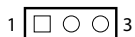


Pin	Definition
1	VCC3
2	Power for VDD
3	VCC5

Touch 4/5 Wire Select

Connector type: 1x3 3-pin header, 2.54mm pitch

Connector location: JP4



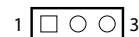
Pin	Settings
1-2 On	5 wire
2-3 On	4 wire

1-2 On: default

COM1 RI Pin Power Select

Connector type: 1x3 3-pin header, 2.54mm pitch

Connector location: JP12



Pin	Settings
1-2 On	RING
2-3 On	+5V

1-2 On: default

Pin	Definition
1	SP1_RI
2	SP1_PSRI
3	VCC5

COM2 RI Pin Power Select

Connector type: 1x3 3-pin header, 2.54mm pitch
Connector location: JP14



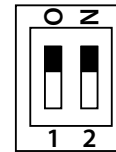
Pin	Settings
1-2 On	RING
2-3 On	+12V

1-2 On: default

Pin	Definition
1	SP2_RI
2	SP2_PSRI
3	12V

Dimming Type Select

Connector type: 2-pin DIP switch
Connector location: SW1



TYPE	SW1-1	SW1-2
PWM Mode	ON	OFF
Analog Mode	OFF	ON

Connector Pin Definitions

External I/O Interfaces

Line-out Connector

Connector type: 1x 3.5mm TRS

Connector location: CN3

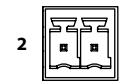


Pin	Definition	Pin	Definition
1	LOUT_R	2	JD
3	NC	4	LOUT_L
5	GND	6	GND

Remote Power On/Off Switch

Connector type: 2-pin switch

Connector location: JP10



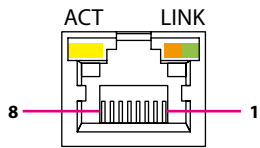
Pin	Definition
1	PWRBT
2	GND

LAN1 Port

Support Wake on LAN (WOL)

Connector type: RJ45 port with LEDs

Connector location: LAN1



Act	Status
Flashing Yellow	Data activity
Off	No activity

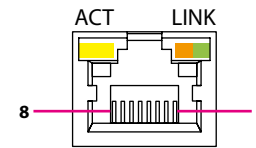
Link	Status
Steady Green	1G network link
Steady Orange	100Mbps network link
Off	10Mbps or no link

Pin	Definition	Pin	Definition
1	LAN1M0P	2	LAN1M0N
3	LAN1M1P	4	LAN1M2P
5	LAN1M2N	6	LAN1M1N
7	LAN1M3P	8	LAN1M3N

LAN2 Port

Connector type: RJ45 port with LEDs

Connector location: LAN2



Act	Status
Flashing Yellow	Data activity
Off	No activity

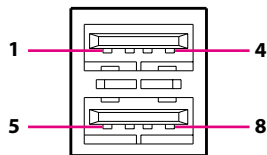
Link	Status
Steady Green	1G network link
Steady Orange	100Mbps network link
Off	10Mbps or no link

Pin	Definition	Pin	Definition
1	LAN2M0P	2	LAN2M0N
3	LAN2M1P	4	LAN2M2P
5	LAN2M2N	6	LAN2M1N
7	LAN2M3P	8	LAN2M3N

Dual USB 2.0 Port

Connector type: USB 2.0 ports, Type A

Connector location: USB1

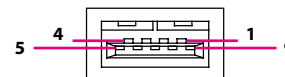


Pin	Definition	Pin	Definition
1	VCC5	2	USB 2N
3	USB 2P	4	GND
5	VCC5	6	USB 1N
7	USB 1P	8	GND

Single USB 3.0 Port

Connector type: USB 3.0 port, Type A

Connector location: CN5

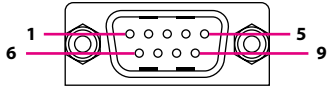


Pin	Definition	Pin	Definition
1	VCC5	2	USB 0N
3	USB 0P	4	GND
5	USB3_RX0_N	6	USB3_RX0_P
7	GND	8	USB3_TX0_N
9	USB3_TX0_P		

COM1 Port

Connector type: DB-9 port, 9-pin D-Sub

Connector location: CN10

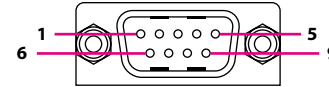


Pin	RS232	RS422	RS485
1	COM1_DCD	COM1_TXD-	COM1_TXD- COM1_RXD-
2	COM1_RXD	COM1_TXD+	COM1_TXD+ COM1_RXD+
3	COM1_TXD	COM1_RXD+	Reserve
4	COM1_DTR	COM1_RXD-	Reserve
5	COM1_GND	COM1_GND	Reserve
6	COM1_DSR	COM1_RTS-	Reserve
7	COM1_RTS	COM1_RTS+:	Reserve
8	COM1_CTS	COM1_CTS+	Reserve
9	COM1_RI (Could be a +5V Power Pin)	COM1_CTS- (Could be a +5V Power Pin)	Reserve (Could be a +5V Power Pin)

COM2 Port

Connector type: DB-9 port, 9-pin D-Sub

Connector location: CN12

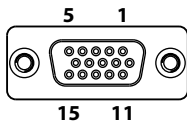


Pin	RS232	RS422	RS485
1	COM2_DCD	COM2_TXD-	COM2_TXD- COM2_RXD-
2	COM2_RXD	COM2_TXD+	COM2_TXD+ COM2_RXD+
3	COM2_TXD	COM2_RXD+	Reserve
4	COM2_DTR	COM2_RXD-	Reserve
5	COM2_GND	COM2_GND	Reserve
6	COM2_DSR	COM2_RTS-	Reserve
7	COM2_RTS	COM2_RTS+	Reserve
8	COM2_CTS	COM2_CTS+	Reserve
9	COM2_RI (Could be a +12V Power Pin)	COM2_CTS- (Could be a +12V Power Pin)	Reserve (Could be a +12V Power Pin)

VGA Port

Connector type: DB-15 port, 15-pin D-Sub

Connector location: VGA1

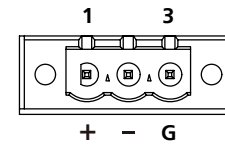


Pin	Definition	Pin	Definition
1	Red	2	Green
3	Blue	4	N/C
5	GND	6	GND
7	GND	8	GND
9	+5V	10	GND
11	N/C	12	DDC Data
13	HSYNC	14	VSYNC
15	DDC Clock		

12V - 30V DC Power Input

Connector type: Phoenix Contact 1x3 3-pin terminal block

Connector location: CN16

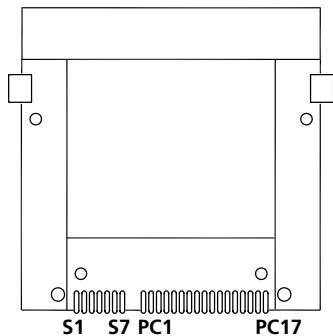


Pin	Definition
1	DC+
2	DC-
3	GND

CFast Card Slot

Connector type: Standard CFast connector

Connector location: J14



Pin	Definition	Pin	Definition
S1	GND	S2	SATA_TXP2
S3	SATA_TXN2	S4	GND
S5	SATA_RXN2	S6	SATA_RXP2
S7	GND	PC1	CFAST_CDI
PC2	GND	PC3	NC
PC4	NC	PC5	NC
PC6	NC	PC7	GND
PC8	CFAST_LED1_C	PC9	CFAST_LED2_C
PC10	NC	PC11	NC
PC12	NC	PC13	VCC3
PC14	VCC3	PC15	GND
PC16	GND	PC17	CFAST_CDO

Reset Button

Connector location: SW3



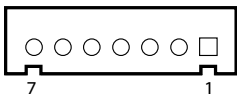
Pin	Definition
1	Reset
2	Reset
3	GND
4	GND

Internal Connectors

CCFL Panel Backlight Connector

Connector type: 1x7 7-pin header JST, 2.5mm pitch

Connector location: J4

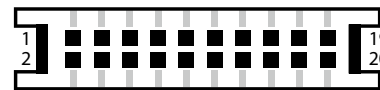


Pin	Definition	Pin	Definition
1	VCC5	2	12V
3	12V	4	BKCTRL
5	GND	6	GND
7	BKLEN		

LVDS Channel A

Connector type: 2x10 20-pin header, 1.25mm pitch

Connector location: CN2

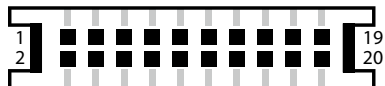


Pin	Definition	Pin	Definition
1	NC	2	NC
3	VDD	4	LVDS_DAT0P
5	LVDS_DAT3P	6	LVDS_DAT0N
7	LVDS_DAT3N	8	VDD
9	GND	10	LVDS_DAT1P
11	LVDS_CLK1P	12	LVDS_DAT1N
13	LVDS_CLK1N	14	GND
15	GND	16	+12V
17	LVDS_DAT2P	18	+12V
19	LVDS_DAT2N		

LVDS Channel B

Connector type: 2x10 20-pin header, 1.25mm pitch

Connector location: CN1

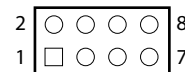


Pin	Definition	Pin	Definition
1	NC	2	NC
3	VDD	4	LVDS_DAT4P
5	LVDS_DAT7P	6	LVDS_DAT4N
7	LVDS_DAT7N	8	VDD
9	GND	10	LVDS_DAT5P
11	LVDS_CLK2P	12	LVDS_DAT5N
13	LVDS_CLK2N	14	GND
15	GND	16	+12V
17	LVDS_DAT6P	18	+12V
19	LVDS_DAT6N		

Line-in/Mic-in Connector

Connector type: 2x4 8-pin header, 2.54mm pitch

Connector location: JP1

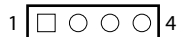


Pin	Definition	Pin	Definition
1	LINE IN-LP	2	MIC1_L3
3	LINE IN-JD	4	MIC_JD
5	GND	6	GND
7	LINE IN-RP	8	MIC1_R3

Speaker-out Connector

Connector type: 1x4 4-pin header, 2.54mm pitch

Connector location: J6

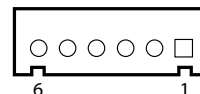


Pin	Definition
1	OUT-L+
2	OUT-L-
3	OUT-R+
4	OUT-R-

USB Connector

Connector type: 1x6 6-pin header JST, 2.5mm pitch

Connector location: J7

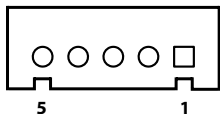


Pin	Definition	Pin	Definition
1	+5V	2	HUBUSB DM1
3	HUBUSB DP1	4	HUBUSB DM2
5	HUBUSB DP2	6	GND

Touch Sensor Connector

Connector type: 1x5 5-pin header JST, 2.5mm pitch

Connector location: J3

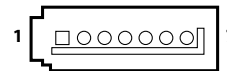


Pin	4-wire	5-wire
1	Bottom	UR (H)
2	Right	LR (X)
3	N/A	Sense (S)
4	Top	UL (Y)
5	Left	LL (L)

SATA Connector

Connector type: Standard Serial ATA 7P (1.27mm, SATA-M-180)

Connector location: CN8

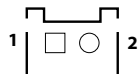


Pin	Definition	Pin	Definition
1	GND	2	TXP0
3	TXN0	4	GND
5	RXN0	6	RXP0
7	GND	8	

SATA DOM Power Connector

Connector type: 1x2 2-pin header, JST 2.5mm pitch

Connector location: J10

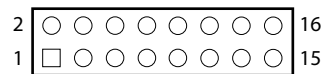


Pin	Definition
1	+5V
2	GND

DIO Connector (Optional)

Connector type: 2x8 16-pin header, 2.54mm pitch

Connector location: CN9

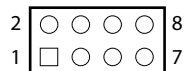


Pin	Definition	Pin	Definition
1	DI1	2	DO1
3	DI2	4	DO2
5	DI3	6	DO3
7	DI4	8	DO4
9	NC	10	NC
11	COM1	12	NC
13	GND	14	GND
15	GND	16	GND

Keyboard/Mouse Connector

Connector type: 2x4 8-pin header, 2.54mm pitch

Connector location: JP7

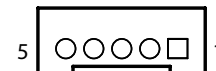


Pin	Definition	Pin	Definition
1	VCC5	2	VCC5
3	KB_DATA	4	MS_DATA
5	KB_CLK	6	MS_CLK
7	GND	8	GND

Active LED Connector

Connector type: 1x6 6-pin header JST, 2.5mm pitch

Connector location: J2

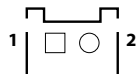


Pin	Definition	Pin	Definition
1	HDD_GND	2	HDD_PWR
3	PWR_GND	4	5VSB
5	VCC5		

Power Button

Connector type: 1x2 2-pin header JST, 2.0mm pitch

Connector location: J1

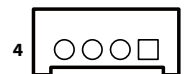


Pin	Definition
1	PWRBT
2	GND

Backlight Control Input Connector

Connector type: 1x4 4-pin header JST, 2.0mm pitch

Connector location: J8

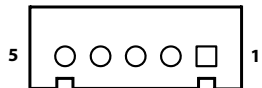


Pin	Definition
1	GND
2	Tact Switch input
3	PIR IN
4	VCC3

Dimming Control Input Connector

Connector type: 1x5 5-pin header JST, 2.0mm pitch

Connector location: J5

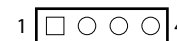


Pin	Definition	Pin	Definition
1	GND	2	Decreased input
3	Increased input	4	Light sensor input
5	VCC3		

LVDS MCU FW Debug Connector

Connector type: 1x4 4-pin header, 2.54mm pitch

Connector location: JP5

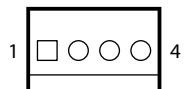


Pin	Definition
1	VCC3
2	MCU_TCK
3	MCU_TDIO
4	GND

Smart Fan Connector

Connector type: 1x4 4-pin Wafer, 2.54mm pitch

Connector location: CN4

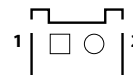


Pin	Definition
1	GND
2	+12V
3	CPUFANIN
4	CPUFANOUT

Battery Connector

Connector type: 1x2 2-pin header JST, 1.25mm pitch

Connector location: J11



Pin	Definition
1	VBAT
2	GND

Post Code Debug Connector

Connector type: 1x10 10-pin header, 1.0mm pitch

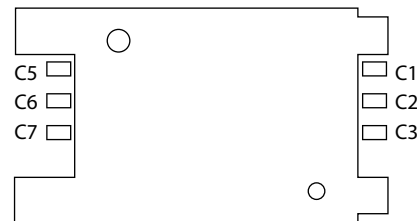
Connector location: J9



Pin	Definition	Pin	Definition
1	GND	2	PLTRST#
3	LPC_CLK	4	LPC_FRAME#
5	LPC_AD3	6	LPC_AD2
7	LPC_AD1	8	LPC_ADO
9	VCC3	10	VCC3

SIM Card Slot

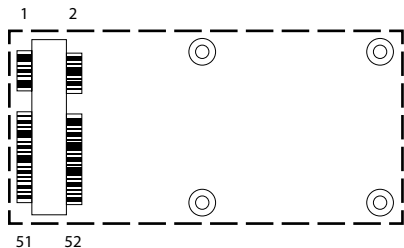
Connector location: CN6



Pin	Definition	Pin	Definition
C1	UIM_PWR	C2	UIM_RST
C3	UIM_CLK	C5	GND
C6	UIM_VCCP	C7	UIM_DAT

Mini-PCIe Slot

Connector location: CN11

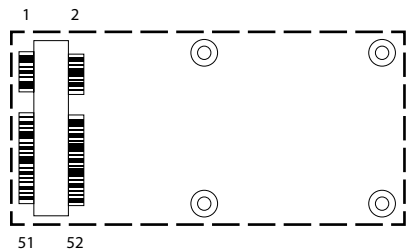


Pin	Definition	Pin	Definition
1	WAKE0#	2	+V3.3_MINI
3	NC	4	GND
5	NC	6	+V1.5S_MINI
7	NC	8	NC
9	GND	10	NC
11	GPP_CLK1_N	12	NC
13	GPP_CLK1_P	14	NC
15	GND	16	NC
17	NC	18	GND
19	NC	20	MINICARD1_DIS#
21	GND	22	PCIE_RST#
23	PCIE_RX2N	24	+V3.3A_MINI
25	PCIE_RX2P	26	GND

Pin	Definition	Pin	Definition
27	GND	28	+V1.5S_MINI
29	GND	30	SMB_CLK
31	PCIE_TX3N	32	SMB_DAT
33	PCIE_TX3P	34	GND
35	GND	36	USB_1N
37	GND	38	USB_1P
39	+V3.3A_MINI	40	GND
41	+V3.3A_MINI	42	NC
43	GND	44	NC
45	NC	46	NC
47	NC	48	+V1.5S_MINI
49	NC	50	GND
51	NC	52	+V3.3A_MINI

Mini-PCIe Slot (Wi-Fi/3G)

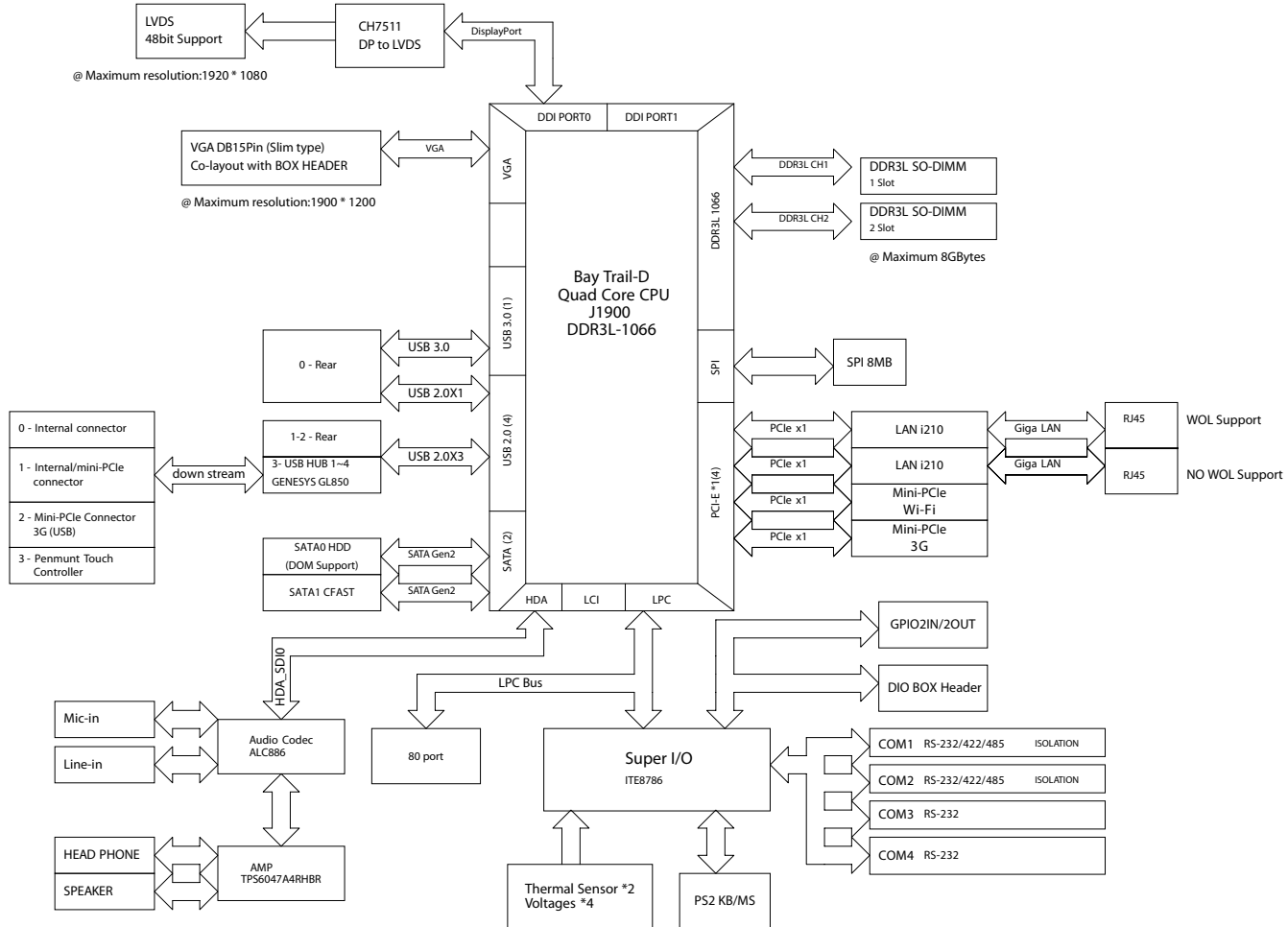
Connector location: CN7



Pin	Definition	Pin	Definition
1	PCIEWAKE	2	3.3V
3	NC	4	GND
5	NC	6	1.5V
7	CLKREQ	8	UIM_PWR
9	GND	10	UIM_DAT
11	PCIECLKN	12	UIM_CLK
13	PCIECLKP	14	UIM_RST
15	GND	16	UIM_VCCP
17	NC	18	GND
19	NC	20	DISABLE
21	GND	22	PLTRSTBF
23	PCIERX4N	24	3.3V
25	PCIERX24P	26	GND

Pin	Definition	Pin	Definition
27	GND	28	1.5V
29	GND	30	SMBCLK
31	PCIETX4N	32	SMBDATA
33	PCIETX4P	34	GND
35	GND	36	USB2N
37	GND	38	USB2P
39	3.3V	40	GND
41	3.3V	42	NC
43	GND	44	NC
45	NC	46	NC
47	NC	48	1.5V
49	NC	50	GND
51	NC	52	3.3V

Block Diagram



CHAPTER 3: SYSTEM SETUP

Installing a SATA Hard Drive

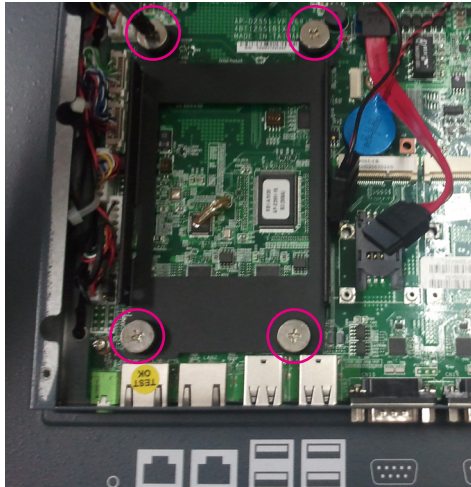


Prior to removing the chassis cover, make sure the unit's power is off and disconnected from the power sources to prevent electric shock or system damage.

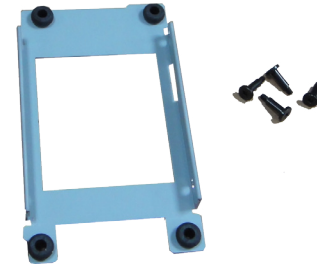
1. Remove the mounting screws around the chassis cover and then remove the cover.



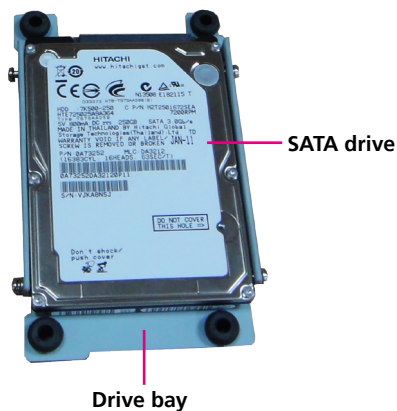
2. Remove the mounting screws of the drive bay.



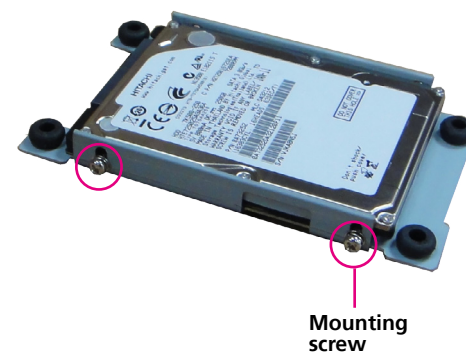
3. Remove the drive bay. The drive bay is used to hold a SATA hard drive.



4. Place the SATA hard drive on the drive bay.

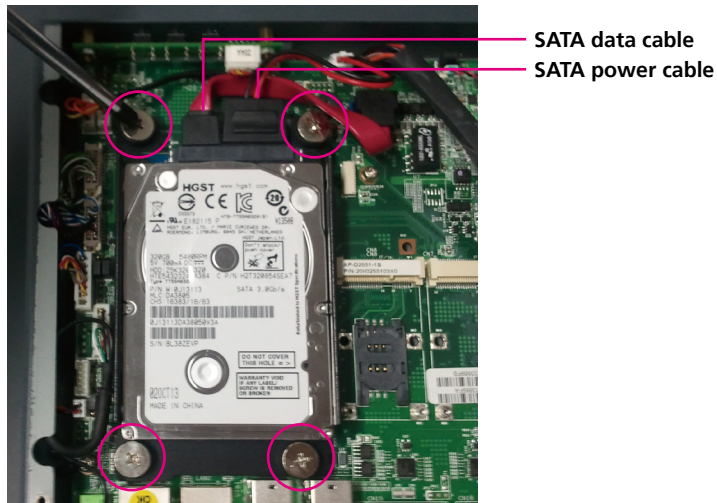


5. Align the mounting holes that are on the sides of the SATA drive with the mounting holes on the drive bay and then use the provided mounting screws to secure the drive in place.



- Place the SATA drive in the chassis and then use the provided mounting screws to secure the drive in the chassis.

Connect the SATA data cable and SATA power cable to the connectors on the SATA drive.



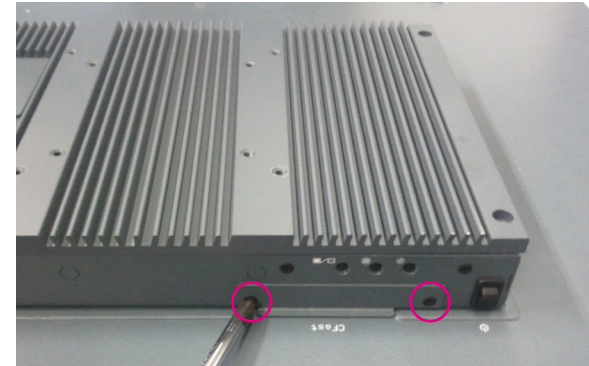
Installing a CFast Card

1. The CFast card socket is located on the rear top side of the chassis.

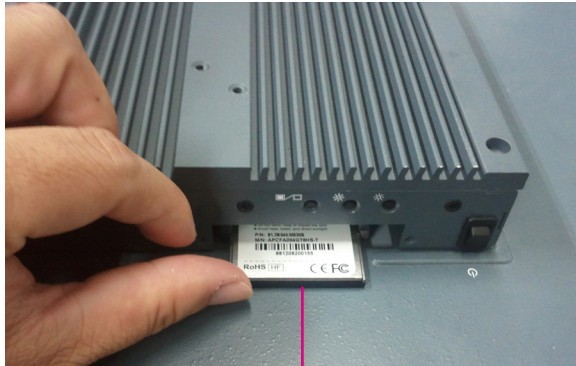


CFast card socket

2. Remove the mounting screws on the cover of the CFast socket.

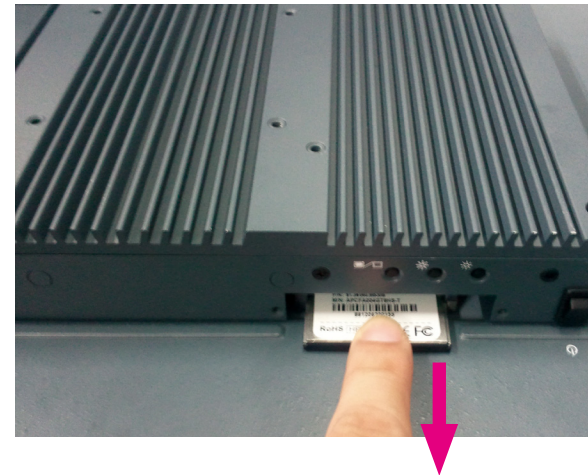
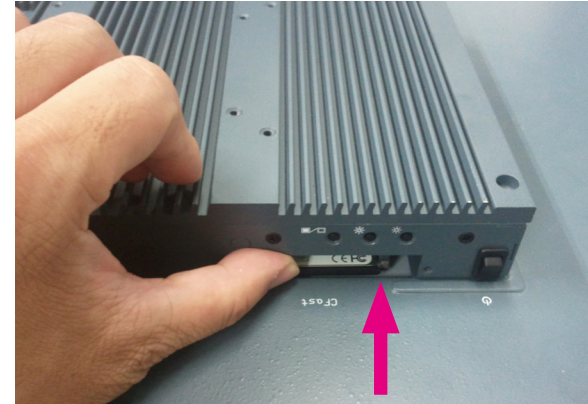


3. With the label of the CFast card facing up, insert the card until it is completely seated in the socket.



CFast card

4. Push the CFast card to remove it.

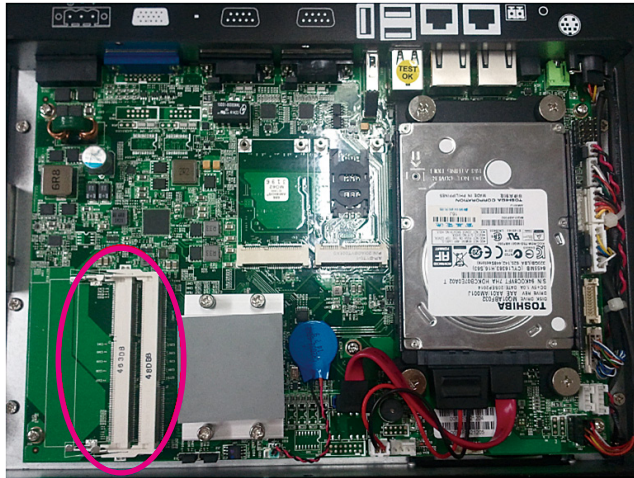


Installing a SO-DIMM Memory Module

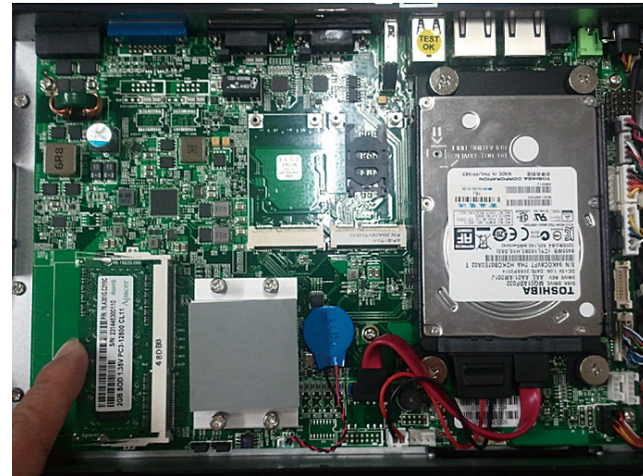
1. Remove the mounting screws around the chassis cover and then remove the cover.



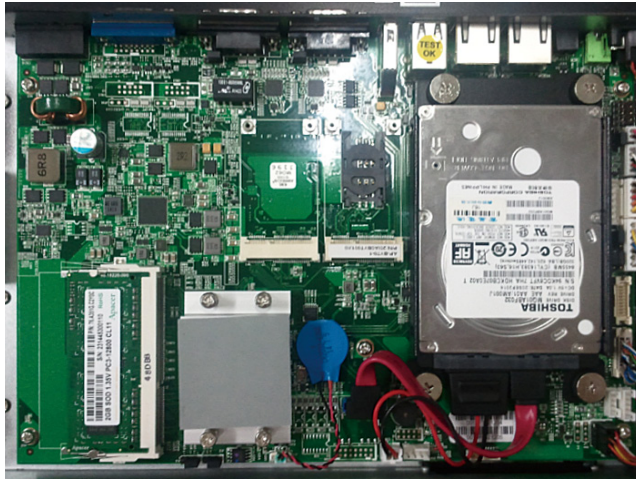
2. Locate the SO-DIMM socket as circled below, where you can install a SO-DIMM module.



3. Insert the module into the socket at an approximately 30 degrees angle. Apply firm even pressure to each end of the module until it slips into the socket. The gold-plated connector on the edge of the module will almost completely disappear inside the socket.

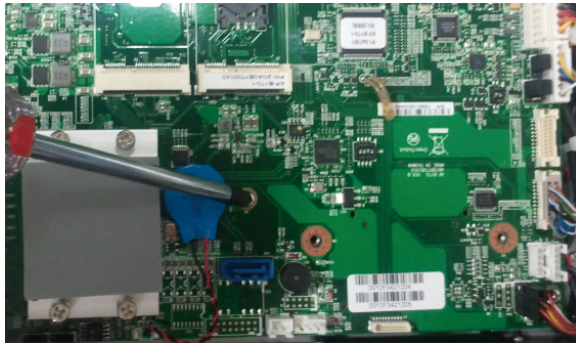


4. Push the module down until the clips on both sides of the socket lock into position. You will hear a distinctive “click” sound, indicating the module is correctly locked into position.

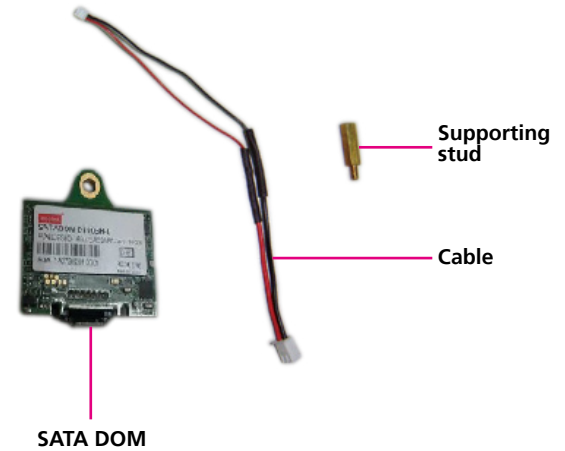


Installing a SATA DOM (Half-size Only)

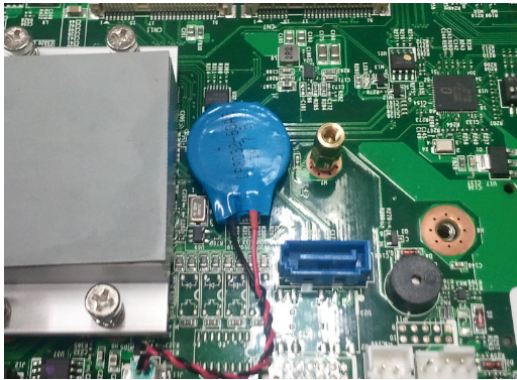
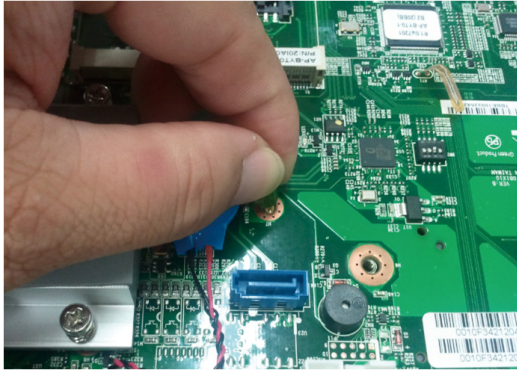
1. Remove the screw on the front of the SATA port.



2. The SATA DOM package includes a supporting stud. The stud is used to stabilize the SATA DOM module.



3. Install the supporting stud. Make sure the stud is fastened in place.



4. Connect one end of the cable to the connector on the module.



5. Install the module to the SATA port via the connector at the solder side of the module and then secure the module using the mounting screw you removed in step 1.



6. Connect the other end of the cable to the connector on the main board.



Installing a Mini PCIe Module

The Mini PCIe module package includes the following items:

RALINK 802.11b/g/n 2T3R wireless mini card module kit QCOM:Q802XKN



Mini PCIe Module



Antennas



RF Cables

3.5G module kit Sierra Wireless MC8790V

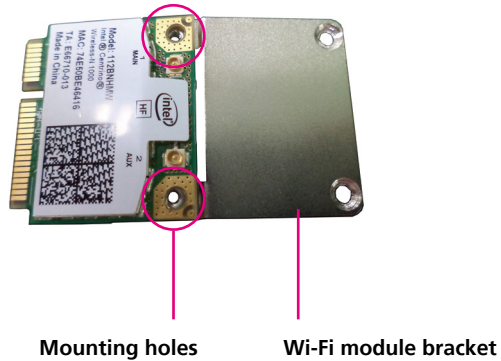


802.11b/g QN-MU-A0028 wireless mini card module kit
INTEL112.BNHMWG

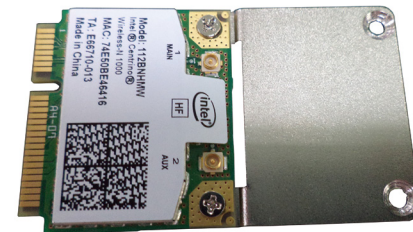


If you are installing the 802.11b/g QN-MU-A0028 wireless mini card module (half-size), before proceeding with the installation, please assemble the Wi-Fi module bracket first by following the instructions below:

1. Align the mounting holes on the Wi-Fi mini card module to the mounting holes on the Wi-Fi module bracket.

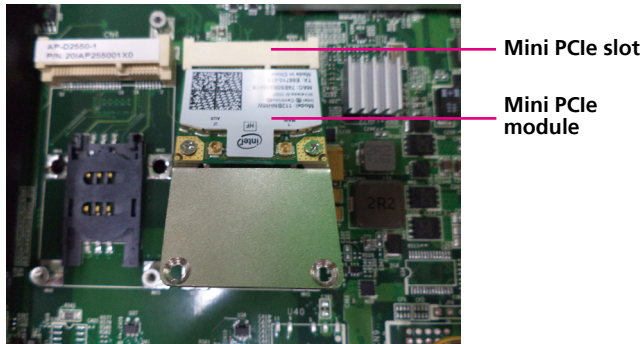


2. Tighten screws onto the mounting holes to secure the bracket.



Installing the Half-Size Mini PCIe Module

1. Insert the Mini PCIe module into the Mini PCIe slot at a 45 degrees angle until the gold-plated connector on the edge of the module completely disappears inside the slot.

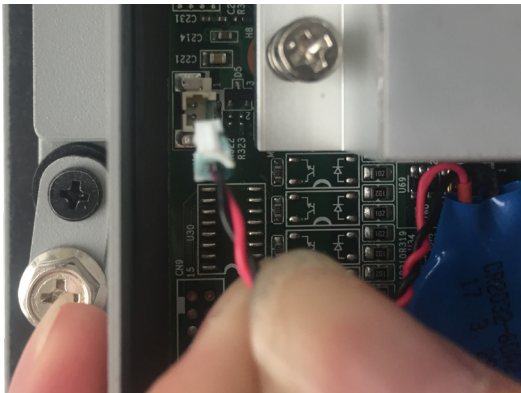
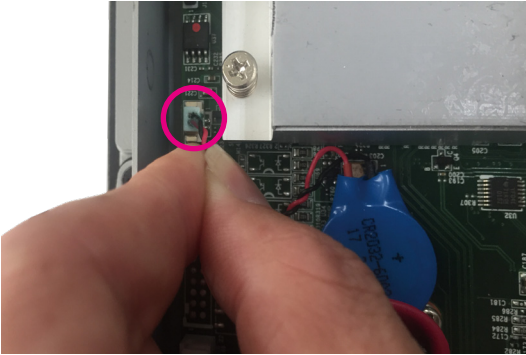


2. Secure the module with mounting screws.

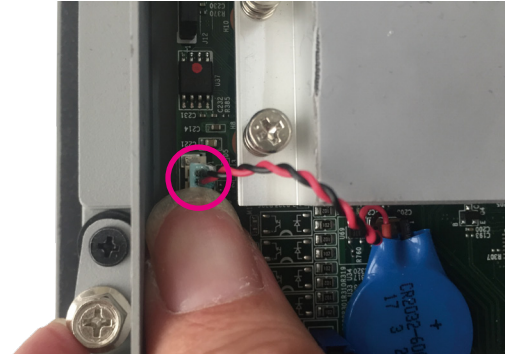


Replacing the Battery

1. Locate the battery connector plug on the board and unplug it.



2. Plug the new battery into the battery connector.



Installing a Fieldbus Mini PCIe Module (Optional)

Fieldbus Mini PCIe Module



Mini PCIe Card	Connection Cable	Connector Board	
			Dual RJ45 PROFINET EtherNet/IP EtherCAT
			DB9 PROFIBUS
			5-pin Connector DeviceNet

Universal PROFIBUS I/O Bracket

Universal DeviceNet I/O Bracket



Universal PROFINET, EtherNet/IP and EtherCAT I/O Bracket



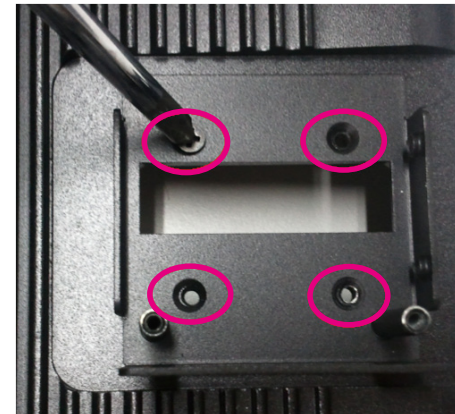
1. Remove the mounting screws around the chassis cover and then remove the cover.



2. Remove the Fieldbus I/O cover.



3. Secure the FBI I/O bracket.



4. Plug the FBI cable to the I/O connector board and run the cable through the hole of the bracket.

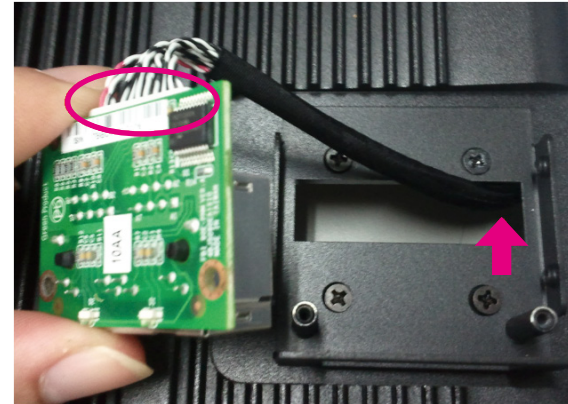
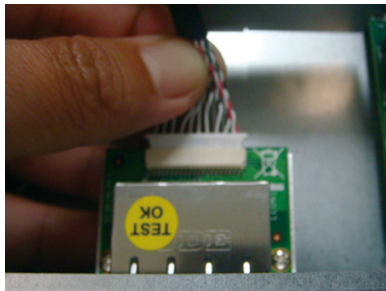
DB9 Connector Board



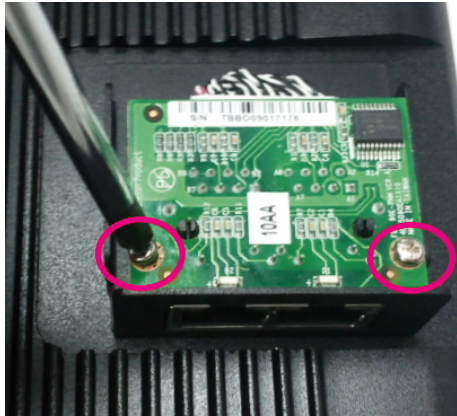
5-pin Connector Board



Dual RJ45 Connector Board



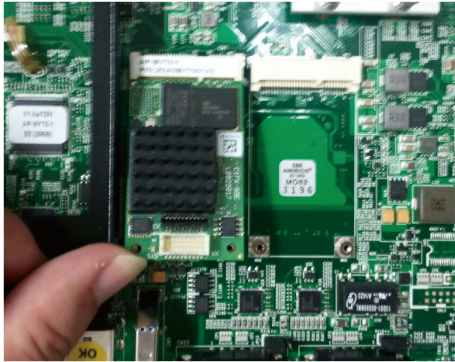
5. Secure the FBI I/O board.



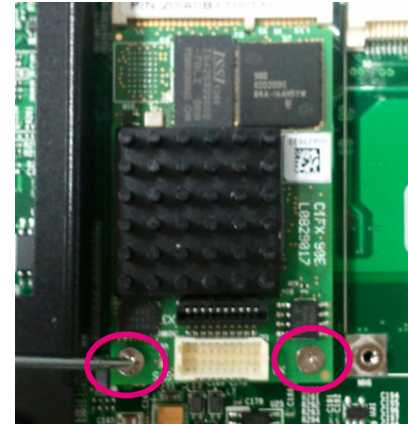
6. Secure the FBI housing.



7. Insert the Mini PCIe module into the Mini PCIe slot at a 45 degrees angle until the gold-plated connector on the edge of the module completely disappears inside the slot.



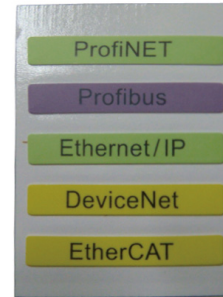
8. Secure the module with mounting screws.



9. Plug the FBI cable to the FBI Mini PCIe card.

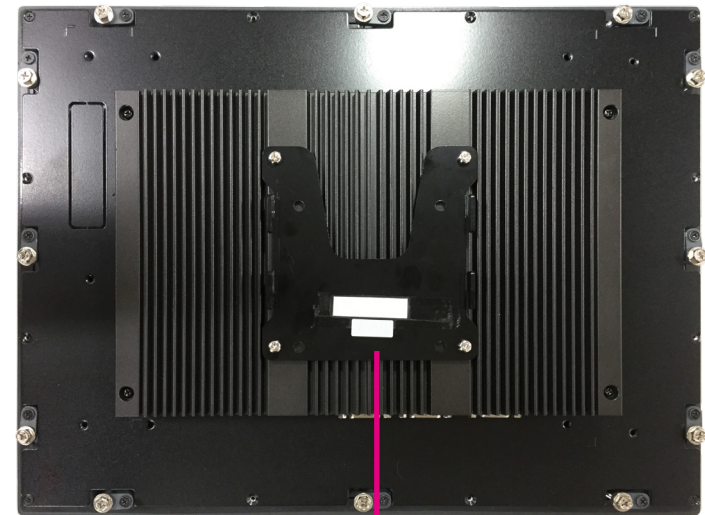
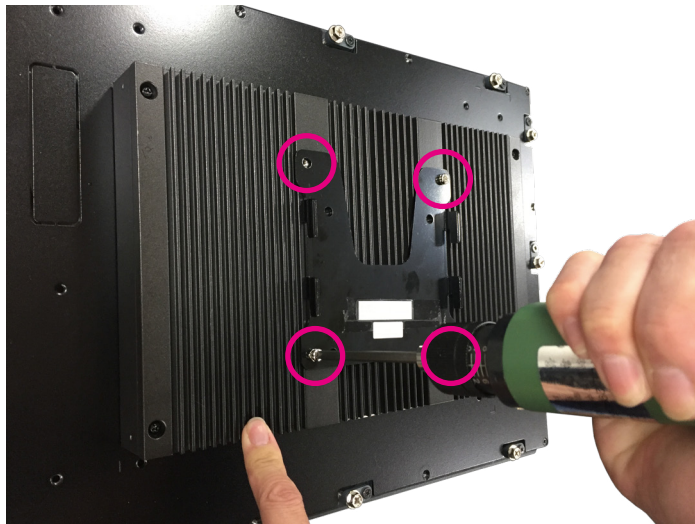


10. Stick the FBI protocol label onto the front cover of the connector board.



VESA Mounting

1. Align the mounting holes on the VESA mount bracket to the VESA mounting holes on the back of the panel PC, then secure the VESA mount bracket with screws.



VESA mount bracket



It is recommended that the screw specification used for securing VESA mounting is M4 x 6mm.

2. Secure the VESA bracket base to the wall/surface with screws.



VESA bracket base

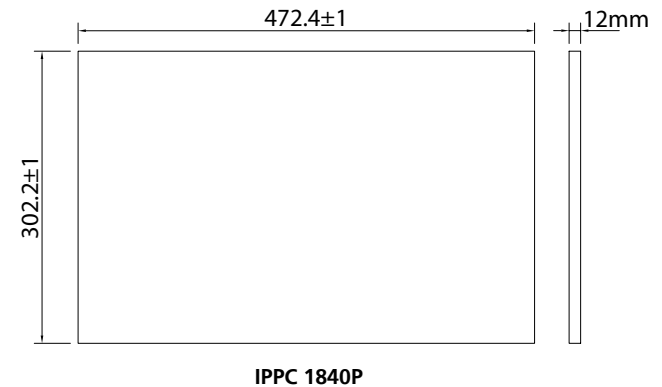
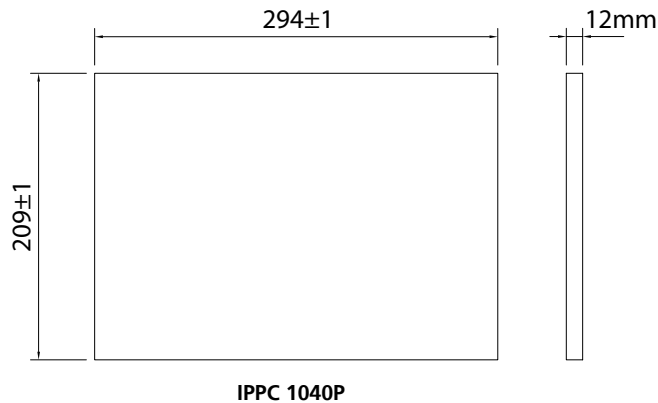
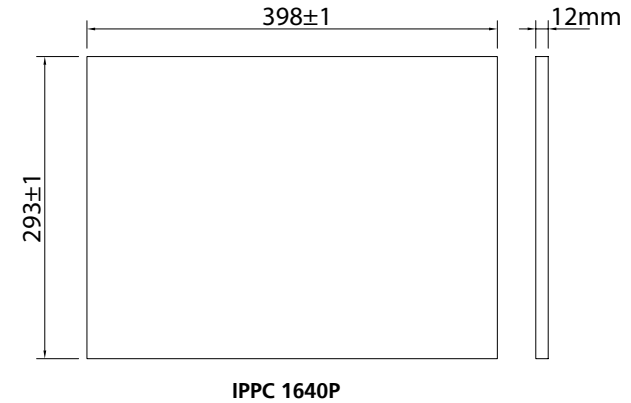
3. Slide the VESA mount bracket to the bracket base until the panel PC is fixed firmly to the wall/surface. Then fasten screws into the mounting holes between the brackets to secure the panel PC in place.

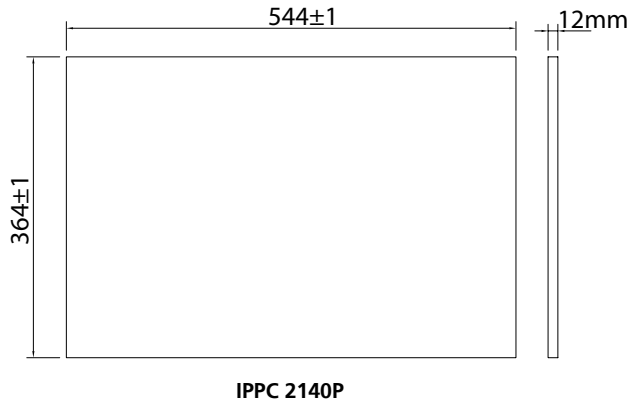


Panel Mounting

1. Select a place on the panel where you will mount the Panel PC.
2. Cut out a shape on the panel that corresponds to the Panel PC's rear dimensions.

The thickness of the panel (e.g. steel board, plank, acrylic board, wall, etc.) where you will mount the industrial panel PCs must not exceed 12mm. If the distance between the front bezel and panel mount hole is too wide, it will not fit the panel mount kit.





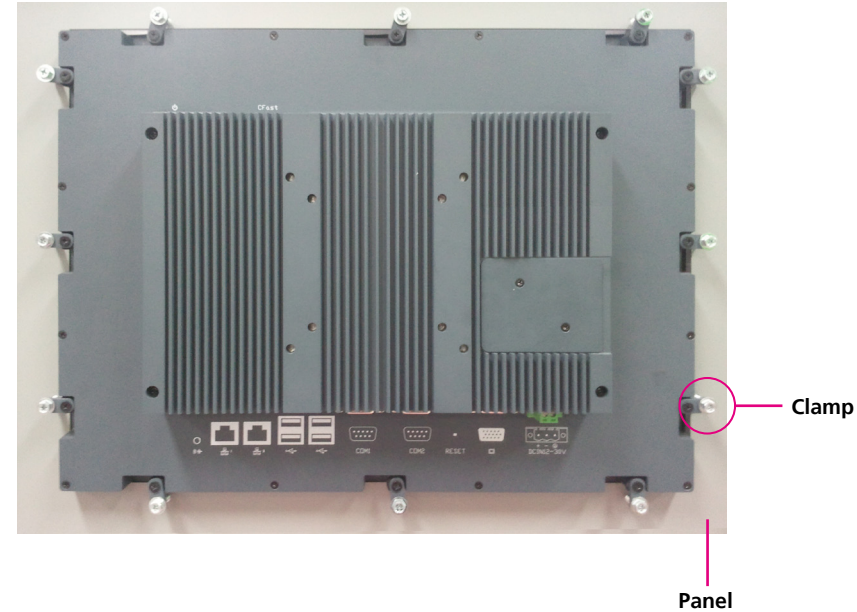
3. Slide the panel PC through the hole until it is properly fitted against the panel.
4. Position the mounting clamps along the rear edges of the panel PC. The first and second clamps must be positioned and secured diagonally prior to mounting the rest of the clamps. Tighten the clamp's screw until it touches the panel.



The torque value:

IPPC 1040P: 6.52~7.02 kg-cm

IPPC 1640P/1840P/2140P: 7.43~7.93 kg-cm



Do not overtighten the screws to prevent damaging the Panel PC.

CHAPTER 4: BIOS SETUP

This chapter describes how to use the BIOS setup program for the IPPC Series. The BIOS screens provided in this chapter are for reference only and may change if the BIOS is updated in the future.

To check for the latest updates and revisions, visit the NEXCOM Web site at www.nexcom.com.tw.

About BIOS Setup

The BIOS (Basic Input and Output System) Setup program is a menu driven utility that enables you to make changes to the system configuration and tailor your system to suit your individual work needs. It is a ROM-based configuration utility that displays the system's configuration status and provides you with a tool to set system parameters.

These parameters are stored in non-volatile battery-backed-up CMOS RAM that saves this information even when the power is turned off. When the system is turned back on, the system is configured with the values found in CMOS.

With easy-to-use pull down menus, you can configure such items as:

- Hard drives, diskette drives, and peripherals
- Video display type and display options
- Password protection from unauthorized use
- Power management features

The settings made in the setup program affect how the computer performs. It is important, therefore, first to try to understand all the setup options, and second, to make settings appropriate for the way you use the computer.

When to Configure the BIOS

- This program should be executed under the following conditions:
 - When changing the system configuration
 - When a configuration error is detected by the system and you are prompted to make changes to the setup program
 - When resetting the system clock
 - When redefining the communication ports to prevent any conflicts
 - When making changes to the Power Management configuration
 - When changing the password or making other changes to the security setup

Normally, CMOS setup is needed when the system hardware is not consistent with the information contained in the CMOS RAM, whenever the CMOS RAM has lost power, or the system features need to be changed.

Default Configuration


Most of the configuration settings are either predefined according to the Load Optimal Defaults settings which are stored in the BIOS or are automatically detected and configured without requiring any actions. There are a few settings that you may need to change depending on your system configuration.

Entering Setup












When the system is powered on, the BIOS will enter the Power-On Self Test (POST) routines. These routines perform various diagnostic checks; if an error is encountered, the error will be reported in one of two different ways:

- If the error occurs before the display device is initialized, a series of beeps will be transmitted.
- If the error occurs after the display device is initialized, the screen will display the error message.

Powering on the computer and immediately pressing allows you to enter Setup.

Press the  key to enter Setup:


Legends

Key	Function
	Moves the highlight left or right to select a menu.
	Moves the highlight up or down between sub-menus or fields.
	Exits the BIOS Setup Utility.
	Scrolls forward through the values or options of the highlighted field.
	Scrolls backward through the values or options of the highlighted field.
	Selects a field.
	Displays General Help.
	Load previous values.
	Load optimized default values.
	Saves and exits the Setup program.
	Press <Enter> to enter the highlighted sub-menu


Scroll Bar

When a scroll bar appears to the right of the setup screen, it indicates that there are more available fields not shown on the screen. Use the up and down arrow keys to scroll through all the available fields.

Submenu

When “▶” appears on the left of a particular field, it indicates that a submenu which contains additional options are available for that field. To display the submenu, move the highlight to that field and press  .

BIOS Setup Utility

Once you enter the AMI BIOS Setup Utility, the Main Menu will appear on the screen. The main menu allows you to select from several setup functions and one exit. Use arrow keys to select among the items and press  to accept or enter the submenu.

Main


The Main menu is the first screen that you will see when you enter the BIOS Setup Utility.

System Date

The date format is <day>, <month>, <date>, <year>. Day displays a day, from Monday to Sunday. Month displays the month, from January to December. Date displays the date, from 1 to 31. Year displays the year, from 1999 to 2099.

System Time

The time format is <hour>, <minute>, <second>. The time is based on the 24-hour military-time clock. For example, 1 p.m. is 13:00:00. Hour displays hours from 00 to 23. Minute displays minutes from 00 to 59. Second displays seconds from 00 to 59.



The screenshot shows the Aptio Setup Utility Main menu. The title bar reads "Aptio Setup Utility - Copyright (C) 2013 American Megatrends, Inc." The menu has tabs for Main, Advanced, Chipset, Security, Boot, and Save & Exit. The Main menu is selected, showing the following information:

BIOS Information		Set the Date. Use Tab to switch between Date elements.
BIOS Vendor	American Megatrends	
Core Version	5.009	
Compliance	UEFI 2.3; PI 1.2	
Project Version	A200A007 x64	
Build Date and Time	10/24/2014 12:00:26	
CPU Configuration		---: Select Screen []: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit
Microcode Patch	901	
Memory Information		---: Select Screen []: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit
Total Memory	2048 MB	
System Date	[Tue 07/09/2019]	---: Select Screen []: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit
System Time	[12:01:07]	

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Advanced

The Advanced menu allows you to configure your system for basic operation. Some entries are defaults required by the system board, while others, if enabled, will improve the performance of your system or let you set some features according to your preference.

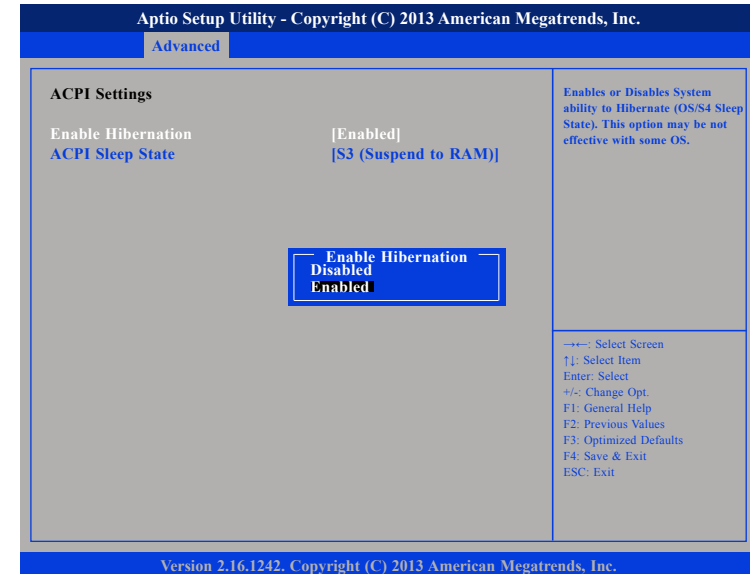


Setting incorrect field values may cause the system to malfunction.



ACPI Settings

This section is used to configure ACPI Settings.



Enable Hibernation

Enables or disables system ability to hibernate (OS/S4 Sleep State). This option may not be effective with some OS.

ACPI Sleep State



Select the highest ACPI sleep state the system will enter when the suspend button is pressed. The options are Suspend Disabled and S3 (Suspend to RAM).

IT8786E Super IO Configuration

This section is used to configure the serial ports.



Super IO Chip

Displays the Super I/O chip used on the board.

Serial Port 1 Configuration

This section is used to configure serial port 1.



Serial Port

Enables or disables the serial port.

Onboard Serial Port Mode

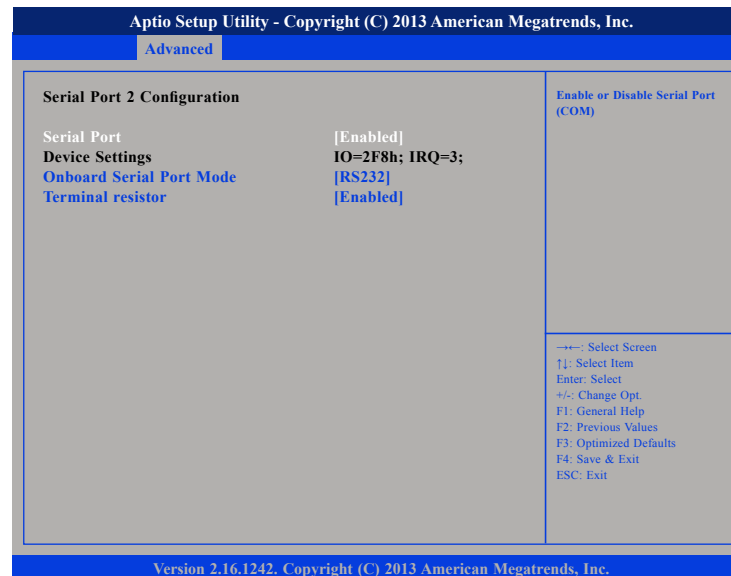
Select this to change the serial port mode to RS232, RS422, RS485 or RS485 Auto.

Terminal Resistor

Enables or disables the terminal resistor.

Serial Port 2 Configuration

This section is used to configure serial port 2.



Serial Port

Enables or disables the serial port.

Onboard Serial Port Mode

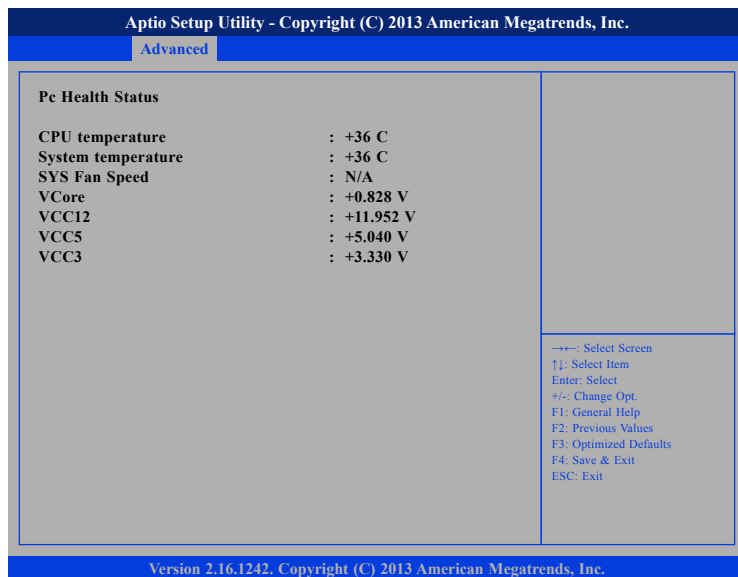
Select this to change the serial port mode to RS232, RS422, RS485 or RS485 Auto.

Terminal Resistor

Enables or disables the terminal resistor.

Hardware Monitor

This section is used to monitor hardware status such as temperature, fan speed and voltages.



VCore

Detects and displays the Vcore CPU voltage.

VCC12

Detects and displays 12V voltage.

VCC5

Detects and displays 5V voltage.

VCC3

Detects and displays 3.3V voltage.

CPU Temperature

Detects and displays the current CPU temperature.

System Temperature

Detects and displays the current system temperature.

SYS Fan Speed

Detects and displays the system fan speed.

CPU Configuration

This section is used to configure the CPU.



Active Processors Cores

Select the number of cores to enable in each processor package.

Limit CPUID Maximum

The CPUID instruction of some newer CPUs will return a value greater than 3. The default is Disabled because this problem does not exist in the Windows series operating systems. If you are using an operating system other than Windows, this problem may occur. To avoid this problem, enable this field to limit the return value to 3 or lesser than 3.

Execute Disable Bit

When this field is set to Disabled, it will force the XD feature flag to always return to 0. XD can prevent certain classes of malicious buffer overflow attacks when combined with a supporting OS (Windows Server 2003 SP1, Windows XP SP2, SuSE Linux 9.2, RedHat Enterprise 3 Update 3).

Intel® Virtualization Technology

Enables or disables Intel Virtualization technology.

Socket 0 CPU Information

Display information on the CPU installed on socket 0.

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Advanced

Socket 0 CPU Information	
Intel(R) Atom(TM) CPU E3826 @ 1.46GHz	
CPU Signature	30679
Microcode Patch	901
Max CPU Speed	1460 MHz
Min CPU Speed	533 MHz
Processor Cores	2
Intel HT Technology	Not Supported
Intel VT-x Technology	Supported
L1 Data Cache	24 kB x 2
L1 Code Cache	32 kB x 2
L2 Cache	512 kB x 1
L3 Cache	Not Present

→←: Select Screen
↑↓: Select Item
Enter: Select
+/-: Change Opt.
F1: General Help
F2: Previous Values
F3: Optimized Defaults
F4: Save & Exit
ESC: Exit

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PPM Configuration

This section is used to configure the Processor Power Management (PPM) configuration.

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Advanced

PPM Configuration		Enable/Disable Intel SpeedStep
EIST	[Disabled]	

→←: Select Screen
↑↓: Select Item
Enter: Select
+/-: Change Opt.
F1: General Help
F2: Previous Values
F3: Optimized Defaults
F4: Save & Exit
ESC: Exit

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EIST

Enables or disables Intel® SpeedStep.

IDE Configuration

This section is used to configure the SATA drives.



Serial-ATA (SATA)

Enables or disables the SATA controller.

SATA Speed Support

Configures the SATA controller as Gen1 or Gen2.

SATA Mode

Configures the SATA as IDE or AHCI mode.

- IDE** This option configures the Serial ATA drives as Parallel ATA physical storage device.
- AHCI** This option configures the Serial ATA drives to use AHCI (Advanced Host Controller Interface). AHCI allows the storage driver to enable the advanced Serial ATA features which will increase storage performance.

Serial-ATA Port 0

Enables or disables SATA port 0.

SATA Port0 HotPlug

Enables or disables hot pluggable support on SATA port 0.

Serial-ATA Port 1

Enables or disables SATA port 1.

SATA Port1 HotPlug

Enables or disables hot pluggable support on SATA port 1.

USB Configuration

This section is used to configure the USB.



Troubleshooting: When installing Windows 7 from USB, USB 3.0 will not be supported. Please disable XHCI and enable EHCI to allow USB installation of Windows 7.



Legacy USB Support

Enable Enables Legacy USB.

Auto Disables support for Legacy when no USB devices are connected.

Disable Keeps USB devices available only for EFI applications.

USB3.0 Support

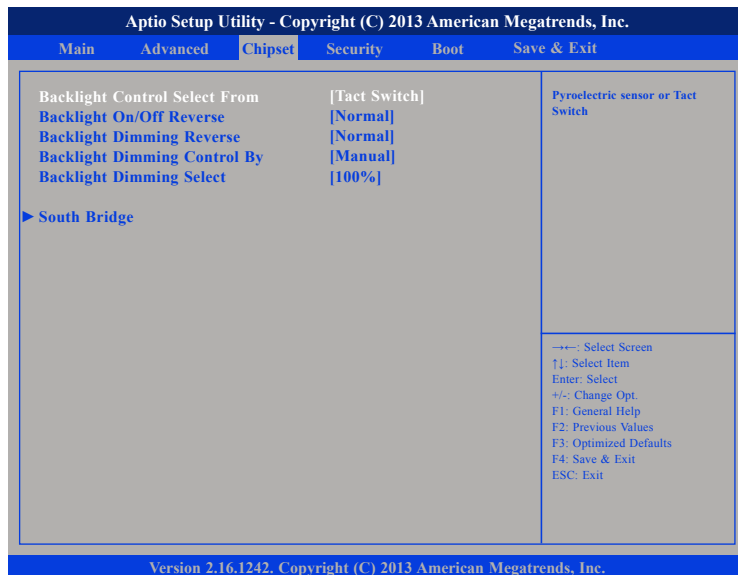
Enables or disables USB 3.0 controller support.

XHCI Hand-off and EHCI Hand-off

This is a workaround for OSs that does not support XHCI hand-off and EHCI Hand-off. The XHCI and EHCI ownership change should be claimed by the XHCI and EHCI driver respectively.

Chipset

This section gives you functions to configure the system based on the specific features of the chipset. The chipset manages bus speeds and access to system memory resources.



Backlight Control Select From

The available options are Pyroelectric sensor and Tact Switch.

Backlight On/Off Reverse

Enables or disables reverse backlight On/Off. Please configure this option only when changing the panel, otherwise the display may not work.

Backlight Dimming Reverse

The available options are PWM & Analog Dimming Reverse and Normal.

Backlight Dimming Control By

The available options are Tact Switch, Manual and Light sensor.

Backlight Dimming Select

Adjusts the brightness of the backlight.

South Bridge

Enters the South Bridge submenu.

South Bridge



High Precision Timer

Enables or disables high precision event timer.

Restore AC Power Loss

Select the AC power state when power is re-applied after a power failure.

PCH Azalia Configuration



Azalia

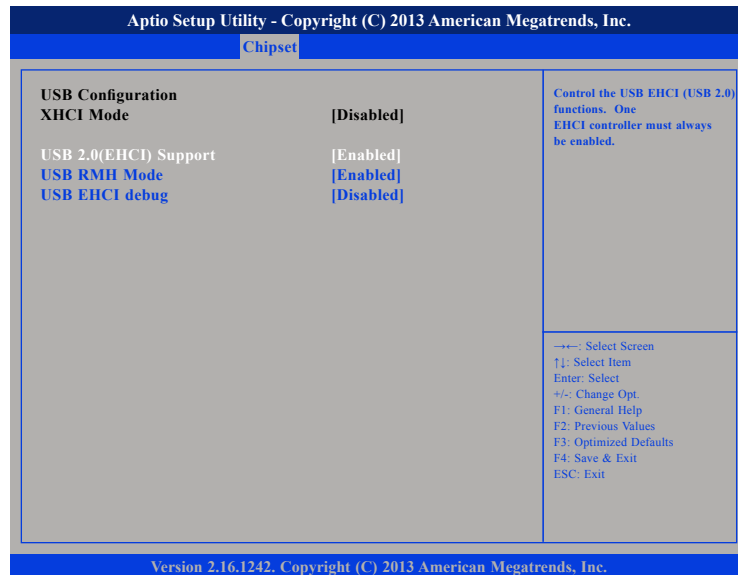
Control detection of the Azalia device.

Disabled	Azalia will be unconditionally Disabled.
Enabled	Azalia will be unconditionally Enabled.

Azalia HDMI Codec

Enables or disables internal HDMI codec for Azalia.

USB Configuration



USB 2.0(EHCI) Support

Enables or disables the Enhanced Host Controller Interface (USB 2.0), one EHCI controller must always be enabled.

USB RMH Mode

Enables or disables PCH USB rate matching hubs mode.

USB EHCI Debug

Enables or disables PCH EHCI debug capability.

PCI Express Configuration



PCI Express Port 0 to PCI Express Port 3

Enables or disables the PCI Express ports 0 to 3 on the chipset.

Security

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Main Advanced Chipset **Security** Boot Save & Exit

Password Description

If ONLY the Administrator's password is set, then this only limits access to Setup and is only asked for when entering Setup. If ONLY the User's password is set, then this is a power on password and must be entered to boot or enter Setup. In Setup the User Will have Administrator rights. The password length must be in the following range:

Minimum length	3
Maximum length	20

Administrator Password
User Password

Set Administrator Password

←→: Select Screen
↑↓: Select Item
Enter: Select
+/-: Change Opt.
F1: General Help
F2: Previous Values
F3: Optimized Defaults
F4: Save & Exit
ESC: Exit

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Administrator Password

Select this to reconfigure the administrator's password.

User Password

Select this to reconfigure the user's password.

Boot

This section is used to configure the boot features.

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Main Advanced Chipset Security **Boot** Save & Exit

Boot Configuration

Bootup NumLock State	[On]	Select the keyboard NumLock state
Fast Boot	[Disabled]	
Network	[Enabled]	
Onboard LAN PXE	[Disabled]	

Boot Option Priorities

Boot Option #1	[SATA PM: TOSHIBA M. . .]
Boot Option #2	[UEFI: Built-in EFI . . .]

Hard Drive BBS Priorities

←→: Select Screen
↑↓: Select Item
Enter: Select
+/-: Change Opt.
F1: General Help
F2: Previous Values
F3: Optimized Defaults
F4: Save & Exit
ESC: Exit

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Bootup NumLock State

This allows you to determine the default state of the numeric keypad. By default, the system boots up with NumLock on wherein the function of the numeric keypad is the number keys. When set to Off, the function of the numeric keypad is the arrow keys.

Fast Boot

When enabled, the BIOS will shorten or skip some check items during POST. This will decrease the time needed to boot the system.

Network

Controls the execution of UEFI and legacy PXE OpROM.

Onboard LAN PXE

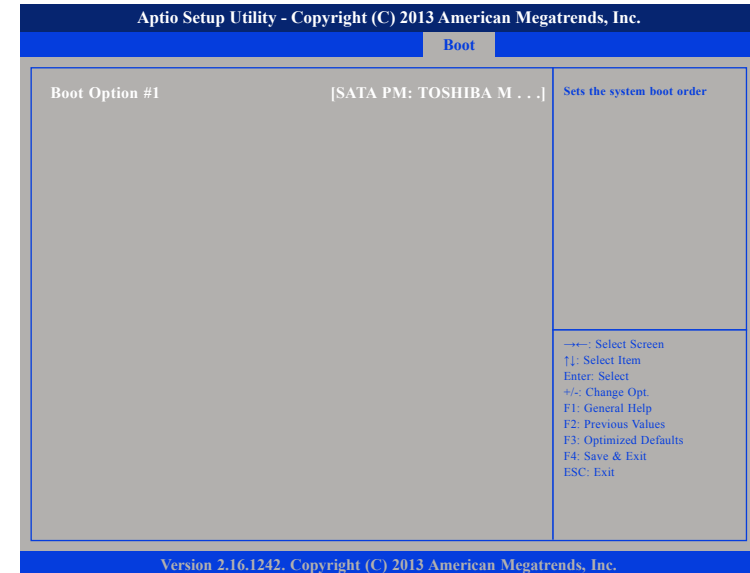
Options to disable onboard LAN PXE ROM or enable it for LAN1 or LAN2.

Boot Option Priorities

Adjust the boot sequence of the system. Boot Option #1 is the first boot device that the system will boot from, next will be #2 and so forth.

Hard Drive BBS Priorities

Sets the order of the legacy devices in this group.



Save & Exit



Save Changes and Reset

To save the changes and reset, select this field then press <Enter>. A dialog box will appear. Confirm by selecting Yes.

Discard Changes and Reset

To exit the Setup utility without saving the changes, select this field then press <Enter>. You may be prompted to confirm again before exiting.

Restore Defaults

To restore the BIOS to default settings, select this field then press <Enter>. A dialog box will appear. Confirm by selecting Yes.

APPENDIX A: POWER CONSUMPTION

Power Consumption Management

Purpose

The purpose of the power consumption test is to verify the power dissipation of the system and the load of the power supply.

Test Equipment

1. PROVA CM-07 AC/DC CLAMP METER
2. Burn-in test ver:6.0

Device Under Test

DUT: sys#1

Test Procedure

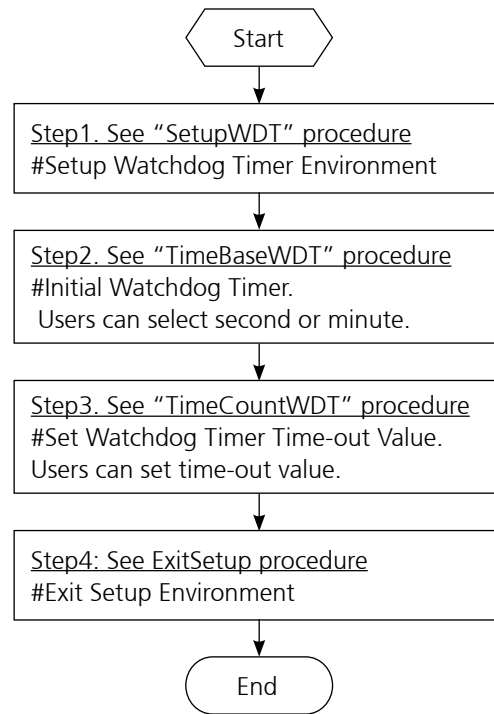
1. Power up the DUT, boot into Windows XP.
2. Enter standby mode (HDD power down).
3. Measure the power consumption and record it.
4. Run Burn-in test program and apply 100% full loading.
5. Before and after testing, test the system insulation.

Test Data

System	Sys#1 IPPC 1640P		Sys#2 IPPC 1840P		Sys#3 IPPC 2140P	
	+12V	+30V	+12V	+30V	+12V	+30V
S3 Mode	0.13A	0.11A	0.13A	0.11A	0.13A	0.11A
Total Watts	1.56W	3.30W	1.56W	3.30W	1.56W	3.30W
Idle Mode	1.47A	0.65A	1.58A	0.71A	1.79A	0.77A
Total Watts	17.64W	19.50W	18.96W	21.30W	21.48W	23.10W
Full-Loading Mode	2.52A	1.09A	2.70A	1.16A	2.86A	1.20A
Total Watts	30.24W	32.70W	32.40W	34.80W	34.32W	36.00W

APPENDIX B: WATCHDOG PROGRAMMING GUIDE

IPPC Series Watch Dog Function Configuration Sequence Description:



ITE8786 WatchDog Programming Guide

```
#define SUPERIO_PORT  0x2E
#define WDT_SET       0x72
#define WDT_VALUE     0x73

void main(void)
{
    #Enter SuperIO Configuration
    outputb(SUPERIO_PORT, 0x87);
    outputb(SUPERIO_PORT, 0x01);
    outputb(SUPERIO_PORT, 0x55);
    outputb(SUPERIO_PORT, 0x55);

    # Set LDN
    outputb(SUPERIO_PORT, 0x07);
    outputb(SUPERIO_PORT+1 ,0x07);

    # Set WDT setting
    outputb(SUPERIO_PORT, WDT_SET);
    outputb(SUPERIO_PORT+1, 0x90); # Use the second
                                   # Use the minute, change value to 0x10

    # Set WDT sec/min
    outputb(SUPERIO_PORT, WDT_VALUE);
    outputb(SUPERIO_PORT+1, 0x05); #Set 5 seconds
}
```