

Product Spray 72 **Spray Adhesive**

Spray 74

Spray Adhesive

FoamFast

Application Ideas Key Features

- · Long open time
- Aggressive tack for fast assembly
- · Low soak-in for long lasting bonds
- · Precise spray control
- · Blue colour
- Repositionable pressure sensitive
- · Controlled variable width spray pattern
- · Bond carpet to wood
- · Repair jute-backed carpet
- · Polyethylene film bonding
- · Polyethylene foam bonding

Application Ideas

- · Temporary positioning/holding fabric or paper
- · Bond swimming pool liners above water
- Attach inner packaging in packages
- · Seal polyethylene under concrete
- · Pipe insulation lap adhesive
- Soft, non-dimpling glue line
- · Reaches foam tearing strength
- · Fast tack for fast assembly
- · Non-misting, precise spray control
- · Controlled variable width spray pattern
- General upholstery foam bonding
- · Attach sound damping foam to metal
- · Knife edge bonding for foam shapes
- Forming foam shapes by boxing
- · Forming foam shapes by edge turning
- · Bond fabrics to aircraft interiors, speakers, office partitions
- Core starting for mattress pad fabric
- Bonding smaller foam pieces together to save foam



ReMount Repositionable **Spray Adhesive**

- · Permits material to be re-positioned
- · Clear, smooth glue line with low soak-in
- · Resists staining or wrinkling
- · Quick and low tack
- · No adhesive transfer when removed
- Art applications where re-positioning is needed such as layouts, keylines, package design, presentations and displays.
- Re-positionable and removable mounting of many sheet materials.



Spray 76 Hi-Tack **Spray Adhesive**

- · Strong, one-surface bonds
- · High temperature resistance
- · Bonds to polyethylene and polypropylene
- · Non-misting, precise spray control
- · Controlled variable width spray pattern
- · Attach nameplates
- Bond pipe insulation wrap
- · Seal polybags
- · Bond door fabric in vans
- Attach pool table fabric
- · Attach fabric to pottery base



Super 77 Multipurpose **Spray Adhesive**

- · High coverage
- Fast, aggressive tack
- · Low soak-in for long lasting bonds
- · Long bonding range
- · Versatile securely bonds most lightweight materials
- · Variety of POP applications
- Bonds gaskets in water pumps
- · Attach decorative foils and films
- · Bond fabric to foam
- · Fasten motor coil wrapper
- · Attach grinding discs
- · Attach fabric to bulletin boards
- · Assemble easel-backed cards
- Attach insulation to sheet metal
- · Attach wiring diagrams and labels · Temporary bonding of scrims prior to fibreglass



Spray 78 Polystyrene Foam Insulation

- · Does not attack expanded polystyrene foam
- 1 can equals 12 caulking tubes of mastic
- · Fast drying
- · Bonds expanded and extruded EPS
- · Controlled variable width spray pattern
- · High heat resistance

· Bond EPS bead board used in construction, insulation, crafts, floatation, packaging and impact resistance applications



Spray 80 Rubber & Vinyl **Spray Adhesive**

- · Plasticizer-resistance
- High temperature resistance to 200°F
- · Fast neoprene-based contact adhesive
- · Durable-high strength adhesive
- · Fast drying; fast bonding
- · Low misting precise spray control
- Primes concrete

- · Bond all rubbers except EPDM
- · Bond most supported vinyl and leather
- Bond rigid PVC to rigid PVC
- · Adhere many plastics, laminates and wood products
- Attach rubber insulation to pipes
- · Attach door gaskets
- · Adhere stainless steel panels, stiffeners and metal kick plates
- · Adhere rubber skids to flooring and stairs



Spray 90 Hi-Strength **Spray Adhesive**

- · Bonds polypropylene and polyethylene
- · High contact bond strength
- · Fast drying time
- · High temperature resistance
- · Low misting precise spray control
- · Controlled variable width spray pattern
- · Primes concrete for tape applications
- · Bond decorative laminate
- · Bond kick plates to desks
- · Attach plastic sign lettering to wood
- · Bond countertop edge banding
- Bond fabric to particle board
- · Bond countertop edge banding
- Adhere polyethylene and polypropylene to metal or wood

Note: The technical information and data above should be considered representative or typical only, and should not be used for specification purposes. 0403 CP19264 E Printed in Canada

3M[™] Spray Adhesive Selection Guide

3M Spray Adhesives are versatile, conveniently dispensed adhesives for a variety of home, commercial and industrial projects.

















Surface to Surface	Paper	Felt/ Fabric	Vinyl/ Leather	Rubber	Wood/ Cork	Glass	Metal	Flexible Plastic	Rigid Plastic	Flexible Foam	Polystyrene Foam
Paper	76, 77, ReMount	76, 77, ReMount	77, 80	77, 80, 90	76, 77, ReMount	76, 77, ReMount	76, 77, ReMount	76, 77, ReMount	76, 77, ReMount	74, 76, 90, 77	78
Felt/ Fabric	76, 77 ReMount	74, 76, 77, 78, 90	77, 80	77, 80	76, 77, 78, 90	76, 77	76, 77 78, 90	74, 76, 77, 90	74, 76, 77, 90	74, 76, 77, 78, 90	78
Vinyl/ Leather	77, 80	77, 80	80	80	80	77, 80	80	80	80	80	
Rubber	77, 80, 90	77, 80	80	80	80	80	80	80	80	74, 80	
Wood/ Cork	76, 77 ReMount	76, 77, 78, 90	80	80	76, 80, 90	76, 80, 90	76, 80, 90	76, 77, 80, 90	76, 77, 80, 90	74, 76, 77, 90	78
Glass	76, 77 ReMount	76, 77	77, 80	80	76, 80, 90			76, 77, 80, 90	76, 77, 80, 90	74, 76, 77, 90	78
Metal	76, 77	76, 77	80	80	80, 90			77, 80, 90	77, 80, 90	74, 76, 90	78
Flexible Plastic	76, 77 ReMount	74, 76, 77, 90	80	80	76, 77, 80, 90	76, 77, 80, 90	77, 80, 90	76, 77, 80, 90	77, 80, 90	74, 76, 77, 90	78
Rigid Plastic	76, 77 ReMount	74, 76, 77, 90	80	80	76, 77, 80, 90	76, 77, 80, 90	77, 80, 90	76, 77, 80, 90	77, 80, 90	74, 76, 77, 90	78
Flexible Foam	74, 76, 77, 90	74, 76, 77, 78, 90	80	74, 80	74, 76, 77, 90	74, 76, 77, 90	74, 76, 77, 90	74, 76, 77, 90	74, 76, 77, 90	74, 76, 77, 90	78
Polystyrene Foam	78	78			78	78	78	78	78	78	78