

PlusFloor®

# Installation Guide

## Formation Plank



## Prior To Installation

It is crucial to thoroughly inspect and check the product for any damage, defects, or variations before proceeding with the installation. This inspection should be conducted under adequate lighting conditions. Here are the key points to consider:

**Color and Quantity Check:** Verify that the colors of the panels correspond to those ordered and ensure that the quantities are correct. Additionally, inspect the boxes for any visible damage. If there are any discrepancies or visible damage, it is important to address them before installation.

**Visual Inspection During Installation:** While installing the panels, carefully examine them for any visible defects. If you notice any imperfections such as scratches, chips, or inconsistencies, do not proceed with installing those panels. It is recommended to set aside and avoid using panels that display any visible defects.

**Use Materials from a Single Production Batch:** To ensure a consistent shade and appearance, it is advisable to use materials from a single production batch for each installation. Different batches may have slight variations in color, so using panels from the same batch helps maintain a uniform look.

**Natural Variation:** Some designs may naturally exhibit variations within the pattern. It is important to be aware of this characteristic and consider it during installation. Mixing or shuffling the panels from different boxes can help distribute any inherent variations more evenly across the floor.

*Please note that if defects are visible prior to installation, PlusFloor will not assume responsibility for the costs associated with removing and reinstalling the flooring. By proceeding with the installation, it is understood that the installed product is accepted.*

Careful inspection and adherence to these guidelines will help ensure a satisfactory installation and minimize any issues or discrepancies.

## Suitability

Formation Plank flooring can be installed on various types of subfloors, including concrete, cementitious screed, anhydrite (calcium sulfate), timber, and ceramic tiles, provided they have been properly prepared according to the floor preparation guidelines.

When installing on raised access flooring according to EN12825, it is important to note that the level of flatness described in the standard may not be sufficient to achieve the best aesthetic results for Formation Plank flooring without using a permanent adhesive. Increasing the flatness of the raised access floor beyond the standard requirements will enhance the overall appearance. It is recommended to have a pre-installation meeting with all involved parties to agree on the tolerances and ensure a satisfactory outcome. Formation Plank flooring is compatible with traditional water-based underfloor heating and cooling systems. However, it is crucial to ensure that the subfloor surface temperature does not exceed 27°C to prevent any potential damage.

It's important to note that Formation Plank flooring is intended for indoor installations only and is primarily designed for temperature-controlled office spaces. It is recommended to maintain the air and floorcovering temperature between 15°C and 27°C. Avoid rapid temperature increases of more than 5°C per 12 hours to prevent any adverse effects on the flooring.

In areas where extreme temperature fluctuations and/or heavy traffic and loads are expected, it is necessary to fully adhere the Formation Plank flooring using recommended dispersion or 2-component epoxy/PU adhesive. This ensures optimal performance and durability in such demanding conditions. Detailed instructions on adhesive selection and application can be found in the relevant section.

## **Construction, and Quality of the Subfloor**

Understanding the Formation Plank and construction of the subfloor or base is essential for ensuring a successful flooring installation. It provides crucial information to assess factors such as acceptable humidity levels, flatness, compressive strength, and tensile strength of the subfloor.

By knowing the characteristics of the subfloor, you can determine the appropriate floor preparation techniques and materials required for the installation process. This may include the use of leveling or smoothing compounds to achieve a smooth and even surface, as well as the need for moisture barriers to prevent moisture-related issues.

If there is any uncertainty or ambiguity regarding the quality or composition of the subfloor, it is recommended to consult local installation standards and guidelines. Additionally, seeking advice from floor preparation experts or suppliers of leveling compounds can provide valuable insights and recommendations specific to your situation.

By ensuring that the subfloor is properly prepared and meets the necessary requirements, you can create a suitable foundation for the installation of your flooring material, promoting longevity and performance.

## **National Regulations and Standards**

It is crucial to adhere to the relevant national regulations and installation standards when it comes to site and installation conditions. These regulations and standards are in place to ensure the safety, quality, and compliance of the installation process.

If there is a conflict between the manufacturer's recommendations and the national standard or regulation, it is important to prioritize the more stringent requirement. This means that if the national standard or regulation imposes stricter guidelines or specifications than the manufacturer's recommendations, the stricter requirement should be followed.

By following the most stringent requirement, you can ensure that the installation meets the highest standards and complies with all necessary regulations, ultimately providing a safe and reliable outcome. It is advisable to consult and refer to both the manufacturer's recommendations and the applicable national regulations to ensure compliance throughout the installation process.

## Subfloor Preparation

### Irregularities in the Subfloor

Indeed, proper preparation of the subfloor is essential for a successful installation of Formation Plank flooring. The quality and condition of the base directly impact the final appearance and performance of the finished floor. Here are some key points to consider:

1. **Subfloor Requirements:** The subfloor should be hard, structurally sound, flat, smooth, clean, and dry. It should be free from defects and suitable for the intended purpose. Any old adhesives, loose levelling compounds, and chemical substances should be removed.
2. **Subfloor Evenness:** It is recommended to ensure that the unevenness of the subfloor does not exceed 2mm over a width of 200cm. This helps to achieve a visually pleasing and level surface.
3. **Suitable Materials:** Select suitable materials for floor preparation, such as plywood and levelling compounds, based on the occupational use of the area. Consult with the supplier of preparative materials and the flooring contractor to ensure the compatibility and compliance with national standards for resilient floorcoverings.
4. **Raised Access Flooring:** Formation Plank is suitable for installation on all types of raised access flooring according to EN12825. However, to achieve the best aesthetics, it may be necessary to increase the level of flatness beyond the standard requirements. This can be achieved by using a permanent adhesive.
5. **Pre-Installation Meeting:** It is recommended to have a pre-installation meeting with all involved parties to discuss and agree upon the tolerances and requirements. The type of design, finishing, and aesthetic considerations should be taken into account during these discussions.
6. **Design Considerations:** Designs with color variation, heavier structure, and pronounced bevels are generally more forgiving on irregular subfloors compared to designs with uniform colors, little structure, and no bevels. Consider these factors when selecting the Formation Plank flooring design for a particular subfloor condition.

By ensuring proper subfloor preparation and considering design factors, it is possible to achieve an excellent and aesthetically pleasing finish for the Formation Plank flooring installation. Always follow manufacturer's recommendations and comply with national standards to ensure a successful installation.

### The Moisture Content of the Subfloor

In the UK, specific moisture requirements exist for different types of subfloors when installing Formation Plank flooring. Here are the recommended moisture levels for various subfloor types:

1. **Unheated Cementitious Screeds:** The moisture content of unheated cementitious screeds should be less than 2.0CM% (Carbide Method) and the relative humidity (RH) should be below 75%.
2. **Underfloor Heated Cementitious Screeds:** For underfloor heated cementitious screeds, the moisture content should be less than 1.8CM% (Carbide Method) and the relative humidity (RH) should be below 75%.
3. **Unheated Anhydrite (Calcium Sulphate) Screeds:** The moisture content of unheated anhydrite screeds should be less than 0.5CM% (Carbide Method).
4. **Underfloor Heated Anhydrite (Calcium Sulphate) Screeds:** Underfloor heated anhydrite screeds should have a moisture content of less than 0.3CM% (Carbide Method).

For direct-to-earth concrete and stone subfloors, it is essential to have an effective Damp Proof Membrane (DPM) in accordance with national standards for resilient floorcovering installation. This helps to prevent moisture from the ground seeping into the subfloor and potentially damaging the Formation Plank flooring.

## Subfloor Preparation

It's important to follow these moisture guidelines and ensure that the subfloor conditions meet the recommended moisture levels before proceeding with the installation of Formation Plank flooring. Adhering to these requirements helps to prevent issues such as moisture-related damage, warping, and adhesive failure, ensuring a successful and long-lasting installation.

*Note: Before installing Formation Plank flooring, the installer must thoroughly evaluate the subfloor and installation environment. This assessment involves checking for flatness, smoothness, moisture levels, structural integrity, contaminants, and defects. Factors like subfloor type, installation method, and flooring requirements should also be considered. By conducting a comprehensive assessment, the installer can address any necessary floor preparation, ensuring suitable installation conditions. This minimizes the risk of problems like unevenness or adhesive failure, resulting in a durable and high-quality flooring.*

## Acclimatisation

Prior to installation, it is essential that the Formation Plank flooring is allowed to acclimatise in the designated room or a similar space for a minimum of 24 hours. This time is necessary for the product to reach the appropriate ambient temperature, which should fall between a minimum of 18°C and a maximum of 27°C.

To facilitate a gradual acclimatisation process, it is advised to store the planks or tiles in straight piles, ensuring they are kept away from any sources of heat, cooling, or direct intense sunlight. This precautionary measure will help achieve the desired gradual adjustment of the flooring material to its surroundings.

## Temperature Condition Before Installation

Before proceeding with the installation, it is important to ensure that the ambient temperature in the room falls within the range of 18°C to 27°C. Additionally, the temperature of the subfloor should be maintained above 15°C. These temperature conditions are necessary for the proper installation of the Formation Plank flooring.

## Temperature Condition During and After Installation

During and after the installation process, it is crucial to maintain a consistent temperature that does not deviate by more than 5°C per day. The room temperature should not fall below the recommended 18°C, while the subfloor temperature should remain above 15°C. This temperature stability should be upheld for a minimum of 24 hours prior to installation and throughout the entire installation process.

## Underfloor Heating

Formation Plank flooring is compatible with traditional water-based underfloor heating systems, in accordance with standard EN 1264 part 1 to 5. However, it is not recommended to use wired electrical systems unless they are encased in a minimum of 9mm of suitable levelling compound. It is important to avoid direct contact between the flooring and electrical wired heating systems. The surface temperature should never exceed 27°C. If you have any doubts or questions, it is advisable to seek additional advice.

After the installation is completed, it is necessary to gradually increase the temperature of the underfloor heating system over a period of 72 hours. This should be done in increments of 5°C per day until it reaches the standard operating temperature conditions, with a maximum operating temperature of 27°C. It is important to refer to the manufacturer's instructions to ensure the suitability of the system.

*Please note that the following information is specific to the installation on PlusFloor looselay self-adhesive underlays. While some infrared heating panels may be suitable, caution should be exercised as certain systems can generate sudden heat gain, which is not recommended. Regardless of the circumstances, the surface temperature must not exceed 27°C. If you have any doubts, it is recommended to seek further advice.*

## Installation of the Patterns

### Underfloor Cooling

Formation Plank flooring is suitable for installation over floor cooling systems. However, it is important to ensure that the supply temperature of the cooling water does not fall below the dew point temperature. To prevent condensation and potential damage to the adhesive and floor covering, it is recommended to maintain the temperature of the subfloor at least 3 degrees above the dew point. Keeping the subfloor temperature above the dew point helps to avoid the Formation Plank of moisture on the surface. It is crucial to adhere to these guidelines to maintain the integrity of the installation and the longevity of the Formation Plank flooring.

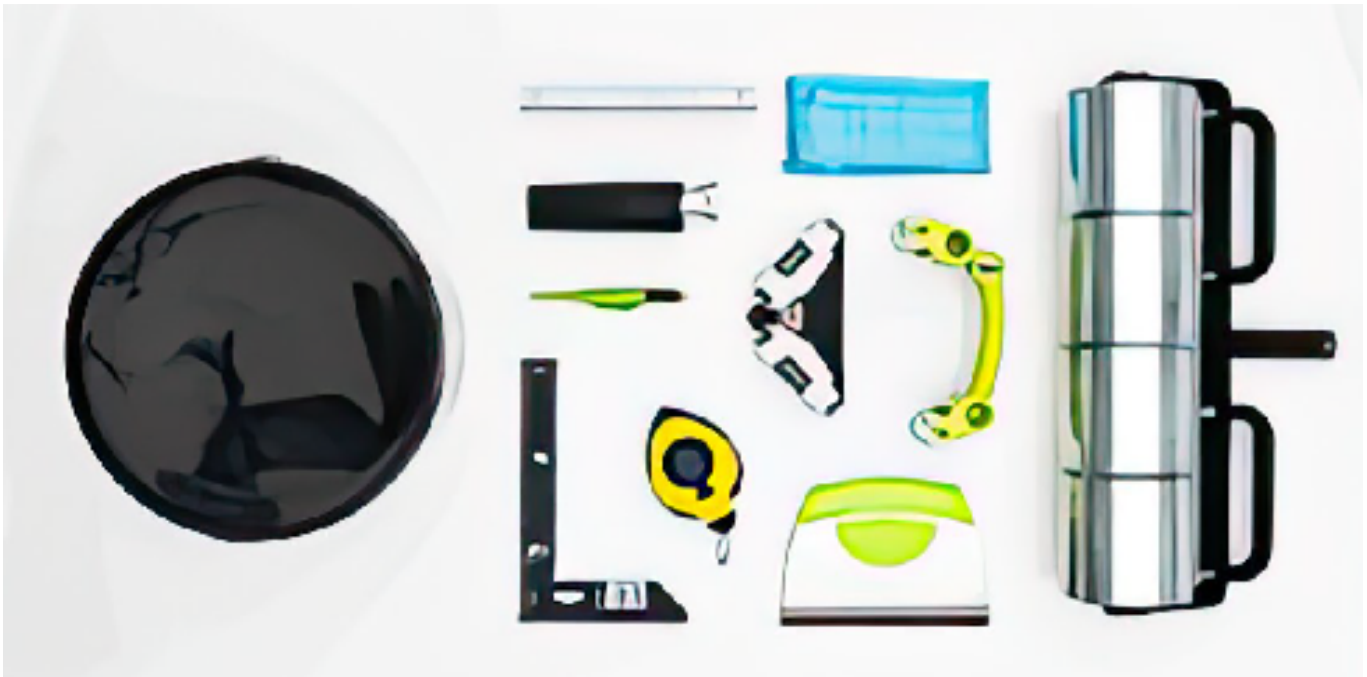
### Required Expansion Gap

Plusfloor Formation Plank which is directly adhered to the subfloor with a suitable permanent adhesive, does not require expansion gaps.

## Installation step by step

### Recommended tools

- Tape measure
- Pencil
- Chalk line/laser line to ensure the installation starts/ remains straight
- Adhesive and appropriate trowel (not required with a self-adhesive underlay)
- Damp cloth to remove adhesive residue (not required with a self-adhesive underlay)
- Set Square Utility knife
- Roller minimum 50kg (or a hand-roller for small areas, not accessible with the big roller)



**Step 1:** Determine the installation direction of the PlusFloor.

**Step 2:** Calculate how the partition of the planks or tiles will be across the width of the room/area and mark a 100% straight line on the floor with help of a chalk line/ laser line, normally in parallel with the longest straight wall.

**Step 3:** Highlight a second line so creating a section (for example, 5 rows wide) to be glued with the correct type of adhesive. Prior to using the adhesive read the manufacturer's instructions.

**Step 4:** Spread the right amount of adhesive evenly over the subfloor and let it tack-off (open time) until it reaches its initial bonding strength. For more information consult the specifications of the adhesive being used.

**Step 5:** Lay the planks or tiles, observing the direction of the arrows of the backing, into the tacked-off adhesive, in order to transfer the adhesive fully onto the backing (working time).

**Step 6:** For the second/next row, take a new panel and decide how big the first piece must be (or use one of the left-overs from previous rows). For an attractive and natural appearance, we do not advise to use the piece left over from row 1 as the first piece in the following row, install at random intervals. Otherwise this creates a so called "staircase effect".

**Step 7:** Cut the planks or tiles, free of tension, against the wall or skirting.

**Step 8:** Do not spread adhesive on a section greater than can be processed within the working time.

**Step 9:** To ensure full contact with adhesive, immediately press every plank or tile with a rubbing block or hand roller.

**Step 10:** Wipe excess adhesive with a damp cloth.

**Step 11:** Immediately roll each section with a (minimum) 50kg flooring roller. Roll several times, in different direction, during the adhesive working time.

Repeat steps 3 to 11 until the entire installation is completed.

## Protection

IVC Commercial floors should be protected from heavy traffic for 72 hours after installation so that the tiles and adhesive can stabilise at constant temperature between 18-27°C.

## First contact with water

Prevent the floor from coming into contact with water for the first 72 hours after installation. Hereafter the adhesive is sufficiently resistant to water so that the bonding strength will not be affected.

## Finishing your floor

Xtrafloor® offers a range of smart flooring solutions to your finishing needs. The offer combines unique functionality with style: a hardwearing solution that ensures smooth transitions at all times.

## How to finish your floor at a wall

- PlusFloor adhesive backed underlay standard skirting in matching designs
- The identical connection for your PlusFloor Water-resistant
- Wear-resistant
- Perfect water-resistant corner solution as the HDF carrier does not come into contact with cleaning water





## PlusFloor skirtings: style by choice

- Unique water-resistant material
- Colour coordinate your pre-primed skirting boards with the walls
- Use our renovation skirting to cover existing skirting boards

# PlusFloor®

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