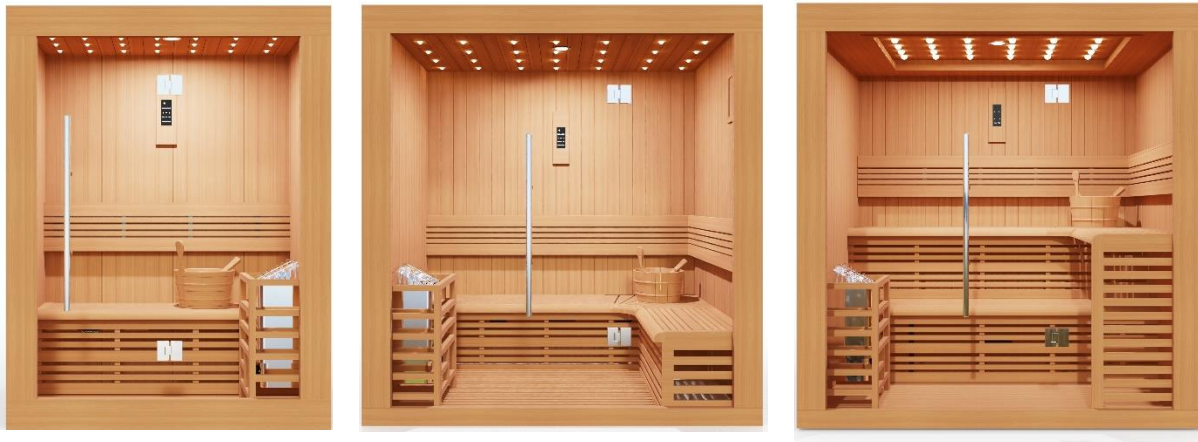




GDI-7289-01 / GDI-7389-01 / GDI-7689-01

2, 3 and 6 Person Saunas



OWNER'S MANUAL

FOR STEAM MODEL SAUNAS

REQUIRES 240VAC /1PHASE (30/40AMP, depending on your electrical code)

DEDICATED CIRCUIT FOR THE STOVE

REQUIRES 120VAC 15 AMP CIRCUIT FOR THE SAUNA

Please Note: The stove must be installed by a certified electrician per the manufacturer's manual. The stove must be installed per the electrical code in your area with reference to the breaker and wire sizes. Models are subject to change.

Thank you for the purchase of your new Steam Sauna! FOLLOW ALL INSTRUCTIONS AND BE CAUTIOUS OF SAFETY SYMBOLS. All electrical wiring must be performed by a qualified licensed electrician.



High Voltage Symbol: Be cautious as there is the presence of a high voltage current that flows through the equipment!



General Caution Symbol: Be cautious as the equipment uses electrical current that can cause serious injury.

ATTENTION

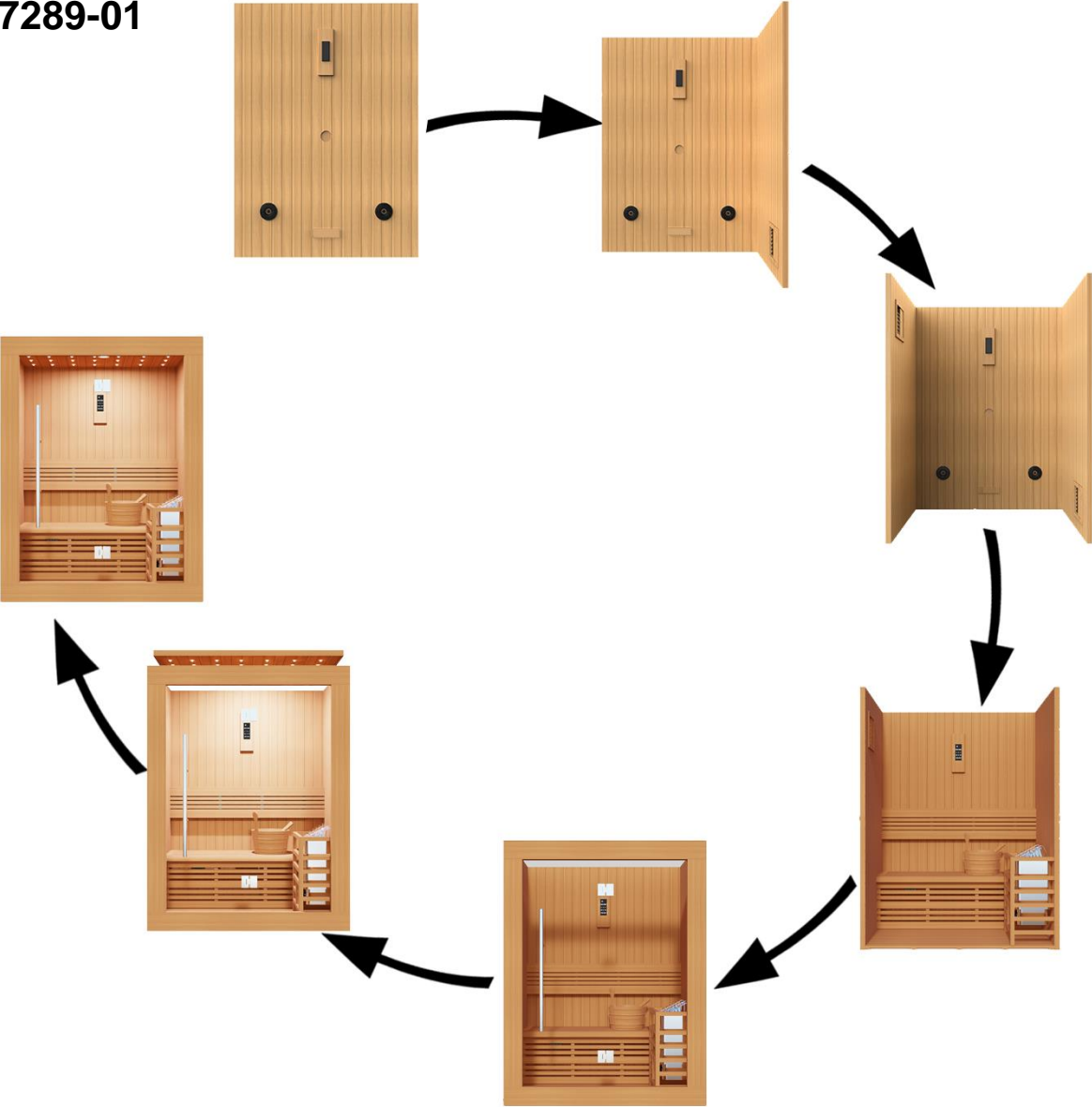
WARNING

1. Please read this Operating Instruction Manual thoroughly before use. This will allow the user to become familiar with the operation of the control system. Please keep the Operating Instruction Manual available for future reference. If any technical assistance or repairing is needed, please contact the manufacturer.
2. The steam sauna must be installed indoors or can be installed outdoors within the protection of a structure that includes a water-proof roof protecting it from the outdoor weather elements. The sauna must be installed on water tolerable surfaces such as concrete or tile. When not in use and placed outdoors, a water proof cover **must** be used to cover the sauna room.
3. To reduce the risk of electric shock and/or fire, do not expose the control system to direct water contact or rain. Do not open the cover to the control system as there are high tension fittings that can be dangerous. Only dealer authorized qualified technicians should make any needed or necessary repairs at any time.
4. Any repairs, alterations, or modifications to the control system are not authorized unless by an approved repair technician. Any non-authorized repairs, alterations, or modifications can lead to serious injuries and can cause the unit to work outside its intended specifications parameters.
5. Any non-authorized repairs, alterations, or modifications will void the warranty.
6. Before connecting the unit to a power source, please make sure that all wires, cords, and connections are connected properly.
7. Make sure that the control system is in a well-ventilated and dry area. Do not place it next to any heat source, in direct sunlight, where there is any type of vibration, or in any damp or dusty environment. It should not be place in an area with other thermal-radiating objects.
8. When the equipment is not going to be used for an extended period of time, unplug the unit from the power source.
9. Allow 30 seconds between turning the control system “On” and “Off”. By allowing 30 seconds between powering the control system “On” and “Off” will prolong the life of the unit.
10. Confirm that you adhere to the correct power requirements of the control system. Connecting the control system to other than the required voltage can damage the control system and possibly cause serious injury. It is very important that the load parameters are consistent with that needed by the control system.
11. Canadian Red Cedar and its rich aroma can cause an extremely small percentage of the population to have an adverse reaction known as Multiple Chemical Sensitivity (MCS). While this is not an universally recognized disorder in the medical field, certain consumers have an adverse physical reaction to low levels of many common chemicals and cannot tolerate any aromatic oils, shampoos with perfumes infused or certain herbs with natural aromas. However, for the majority of the population, Canadian Red Cedar is the sauna wood of choice.

CAUTION: Exit sauna immediately if you feel dizzy, sleepy, or any discomfort.

READ ALL INSTRUCTIONS THOROUGHLY BEFORE ASSEMBLY

GDI-7289-01



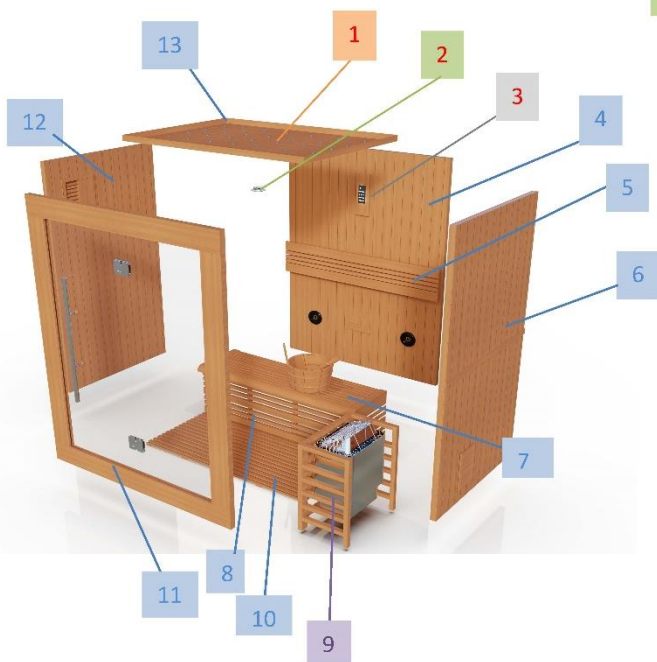
***The above assembly diagram is for quick reference only. Read all instructions before assembling. All sauna models may not be shown. Parts and accessories may vary.**

GDI-7289-01

Schematics



GDI-7289-01



Ser	Name
1	Sky lights
2	LED reading light
3	Control panel
4	Rear wall panel
5	Backrest
6	Right side wall panel
7	Bench
8	Bench support panel
9	Stove
10	Floor panel
11	Front wall panel
12	Left side wall panel
13	Roof panel

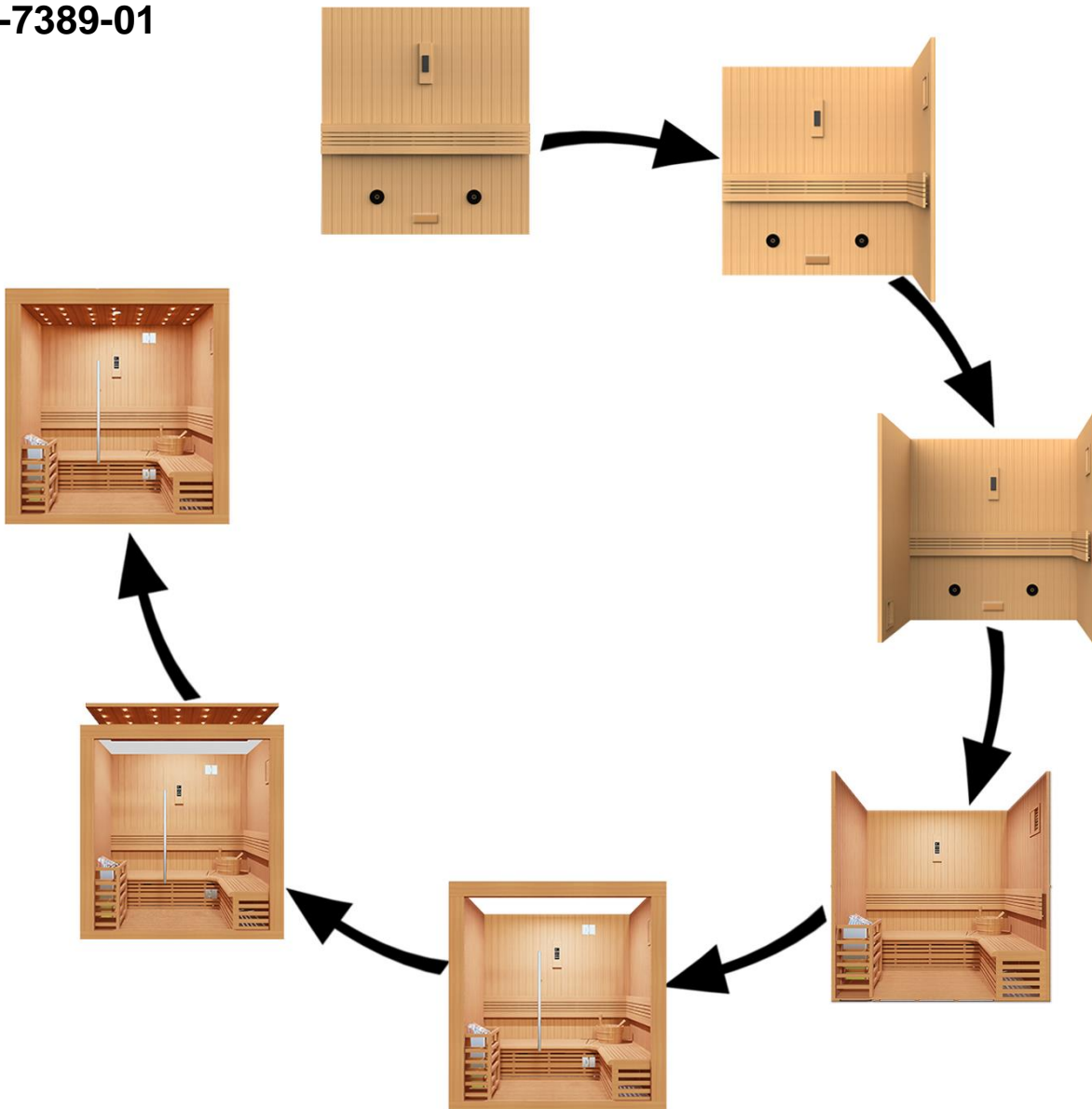
MODELS: GDI-7289-01		
LOCATION	SPECS	USAGE
ROOF PANEL	5x40mm(wood screw-gold color)	10
FRONT WALL PANEL	5x50mm(wood screw-gold color)	8
REAR WALL PANEL	6x75mm(machine screw-silver color)	8
STOVE FRAME	5x40mm(wood screw-gold color)	12
BACKREST	3.5x35mm(wood screw-gold color)	3
BENCH HEATER PANEL,BENCH SUPPORT	5x50mm(wood screw-gold color)	4
BENCH	5x50mm(wood screw-gold color)	2

***The above assembly diagram is for quick reference only. Read all instructions before assembling. All sauna models may not be shown. Parts and accessories may vary.**

CAUTION: Exit sauna immediately if you feel dizzy, sleepy, or any discomfort.

READ ALL INSTRUCTIONS THOROUGHLY BEFORE ASSEMBLY

GDI-7389-01



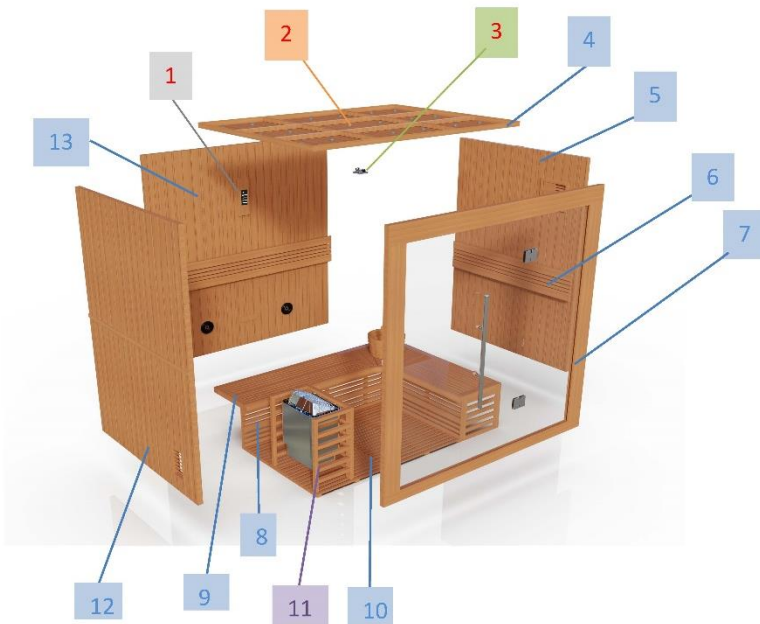
***The above assembly diagram is for quick reference only. Read all instructions before assembling. All sauna models may not be shown. Parts and accessories may vary.**

GDI-7389-01

Schematics



GDI 7389 01



Ser	Name
1	Control panel
2	Sky lights
3	LED reading light
4	Roof panel
5	Right side wall panel
6	Backrest
7	Front wall panel
8	Bench support panel
9	Bench
10	Floor panel
11	Stove
12	Left side wall panel
13	Rear wall panel

MODELS: GDI-7389-01

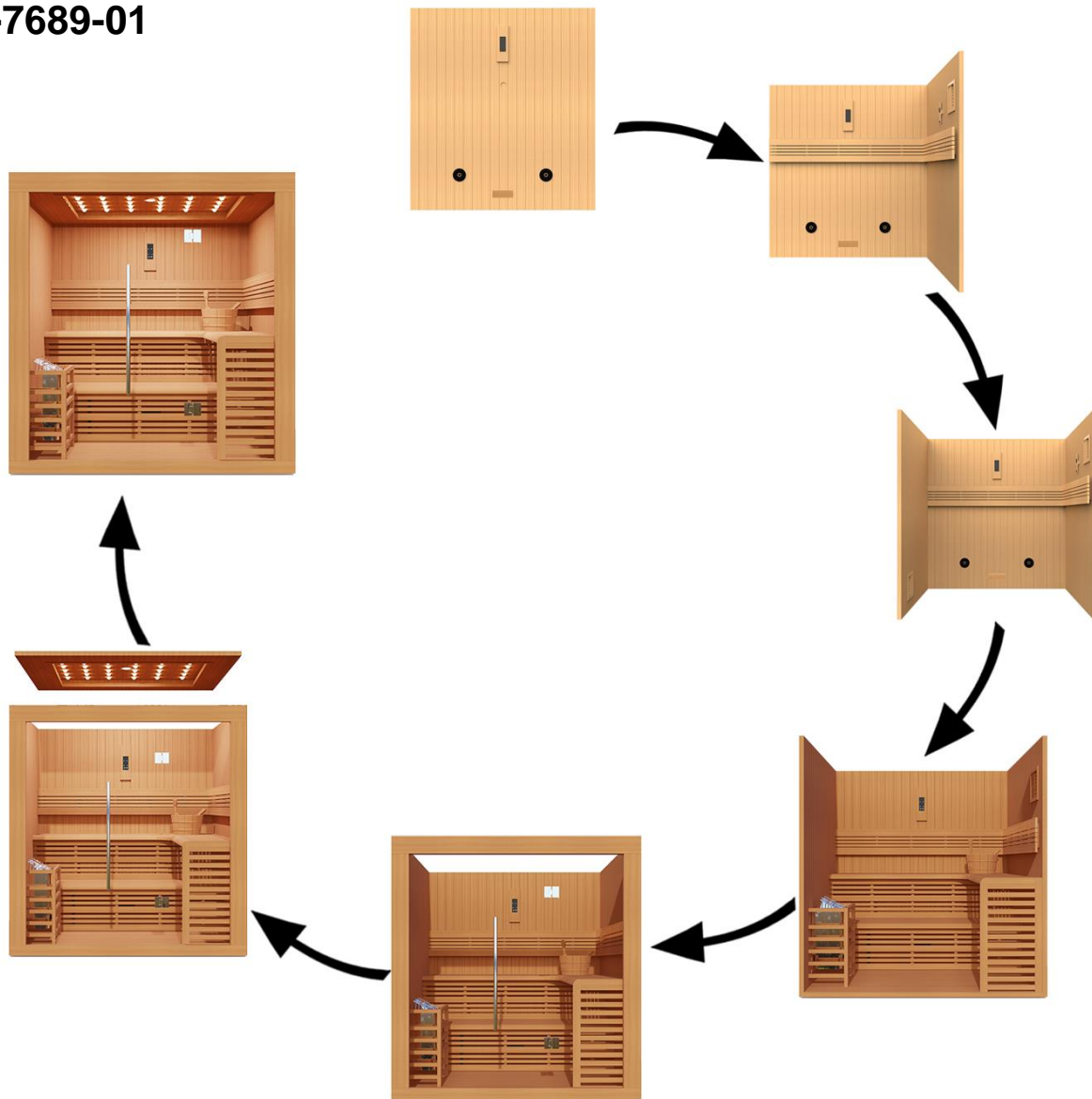
LOCATION	SPECS	USAGE
ROOF PANEL	5x40mm(wood screw-gold color)	12
FRONT WALL PANEL	5x50mm(wood screw-gold color)	8
REAR WALL PANEL	6x75mm(machine screw-silver color)	8
STOVE FRAME	5x40mm(wood screw-gold color)	12
BACKREST	3.5x35mm(wood screw-gold color)	6
BENCH HEATER PANEL,BENCH SUPPORT	5x50mm(wood screw-gold color)	8
BENCH	5x50mm(wood screw-gold color)	4

***The above assembly diagram is for quick reference only. Read all instructions before assembling. All sauna models may not be shown. Parts and accessories may vary.**

CAUTION: Exit sauna immediately if you feel dizzy, sleepy, or any discomfort.

READ ALL INSTRUCTIONS THOROUGHLY BEFORE ASSEMBLY

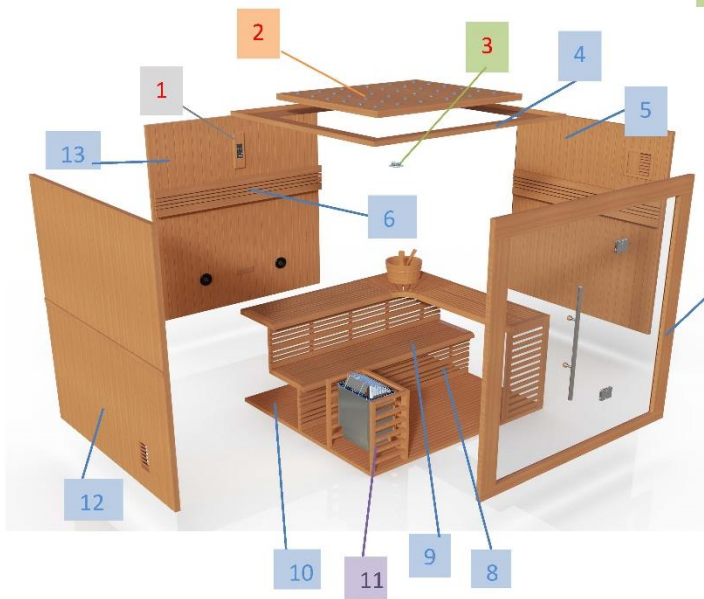
GDI-7689-01



***The above assembly diagram is for quick reference only. Read all instructions before assembling. All sauna models may not be shown. Parts and accessories may vary.**

GDI-7689-01

Schematics



GDI-7689-01

Ser	Name
1	Control panel
2	Sky lights
3	LED reading light
4	Roof panel
5	Right side wall panel
6	Backrest
7	Front wall panel
8	Bench support panel
9	Bench
10	Floor panel
11	Stove
12	Left side wall panel
13	Rear wall panel

MODELS: GDI-7689-01		
LOCATION	SPECS	USAGE
ROOF PANEL	5x40mm(wood screw-gold color)	12
FRONT WALL PANEL	5x50mm(wood screw-gold color)	8
REAR WALL PANEL	6x75mm(machine screw-silver color)	8
STOVE FRAME	5x40mm(wood screw-gold color)	12
BACKREST	3.5x35mm(wood screw-gold color)	6
BENCH HEATER PANEL,BENCH SUPPORT	5x50mm(wood screw-gold color)	11
BENCH	5x50mm(wood screw-gold color)	6

***The above assembly diagram is for quick reference only. Read all instructions before assembling. All sauna models may not be shown. Parts and accessories may vary.**

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WARNING: Visually inspect all parts before assembly to make sure they are not damaged. Any excessive vibrations during transport could cause damage to the sauna components. DO NOT START the sauna if damage is detected! Contact your dealer or manufacturer for troubleshooting and replacement parts.

PLEASE NOTE: The pictures and diagrams shown within this owner's manual are representations of this model. Actual model may vary. Design and construction are subject to change. The sauna cannot be placed directly in the weather elements. It is highly recommended to keep the weather elements from reaching the sauna by placing the sauna under a covered patio or structure with a roof to fully protect the sauna.

1. Product Introduction

The steam sauna room is composed of a wood cabin. The wood cabin includes a FRONT WALL PANEL with GLASS, REAR WALL PANEL, LEFT SIDE WALL PANEL, RIGHT SIDE WALL PANEL, ROOF, and BENCHE(S). Other smaller wood items will also be included and can be identified in the schematics on pages 4, 6, and 8.

2. Parts Description

- A. The REAR WALL PANEL can be seen in the image below. It will have speakers towards the bottom of the interior side of the wall panel. It will have some cord connections at the top center. (see Figure 1)

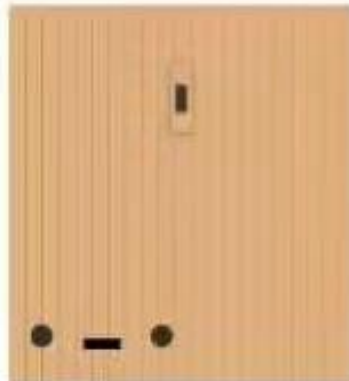
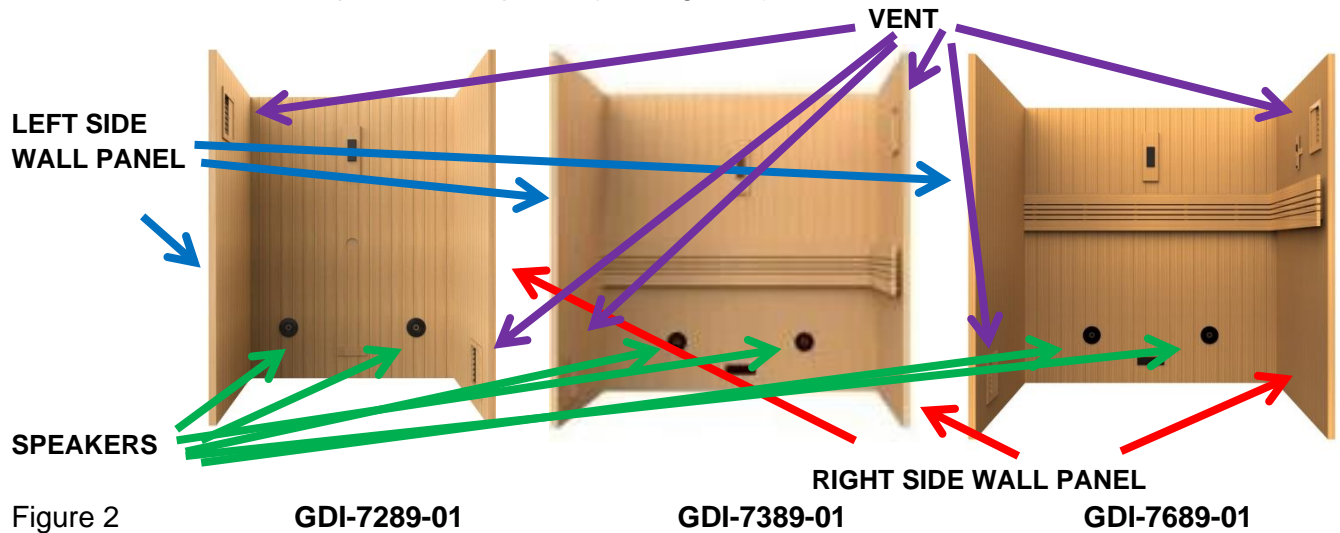


Figure 1

B. The SIDE WALL PANELS are the same size. The LEFT SIDE WALL PANEL on model GDI-7289-01 will have a vent at the top of the wall panel. The RIGHT SIDE WALL PANEL on models GDI-7389-01 and GDI-7689-01 will have a vent at the top of the wall panel. (see Figure 2)



C. The FRONT WALL PANEL can be seen in the images below. The FRONT WALL PANEL will have one stationary glass panel on GDI-7289-01 and two stationary glass panels on GDI-7389-01 & GDI-7689-01 already in place and the glass door will be pre-installed. (see Figure 3)



Figure 3

Assembly Instructions

A. Choose a good location to install the sauna

1. The location must be dry, leveled, and away from any source of water.
2. The stove must be installed by a certified electrician.
3. Two adults are required for installation on model GDI-7289-01 and three adults for installation on models GDI-7389-01/GDI-7689-01.
4. Wood cabin installation order: REAR WALL PANEL ► RIGHT SIDE WALL PANEL ► LEFT SIDE WALL PANEL ► FLOOR PANEL ► FRONT WALL PANEL ► SECOND LAYER BENCH SUPPORT PANEL ► FIRST LAYER BENCH SUPPORT PANEL ► SECOND LAYER BENCH ► FIRST LAYER BENCH ► BACKREST ON REAR WALL PANEL ► BACKREST ON RIGHT SIDE WALL PANEL ► FAN SHAPED BENCH ► RIGHT SIDE BENCH SUPPORT PANEL ► RIGHT SIDE BENCH REINFORCEMENT ► RIGHT SIDE BENCH ► ROOF PANEL
5. Tools Required: Battery Operated Screwdriver or Hand-Held Philips Screwdriver, Rubber Mallet, Claw Hammer, Leveler, and Ladder.

B. Installing the REAR WALL PANEL and RIGHT SIDE WALL PANEL

1. Place the REAR WALL PANEL upright. Next, stand the RIGHT SIDE WALL PANEL upright and up against the REAR WALL PANEL. Locate the screw holes on the exterior side and screw the two wall panels together using the provided screws. (see Figure 4 & 5)



Figure 4



Figure 5

C. Installing the LEFT SIDE WALL PANEL to the REAR WALL PANEL

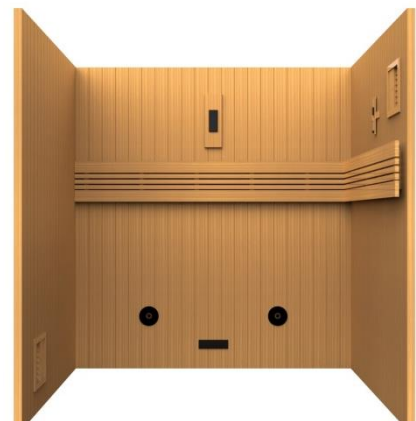
1. Place the LEFT SIDE WALL PANEL up against the REAR WALL PANEL and follow the same instructions used to mount the RIGHT SIDE WALL PANEL to the REAR WALL PANEL. Make sure to use the correct size wood screws when screwing the wall panels together. (see Figure 6 & 7)



GDI-7289-01



GDI-7389-01



GDI-7689-01

Figure 6

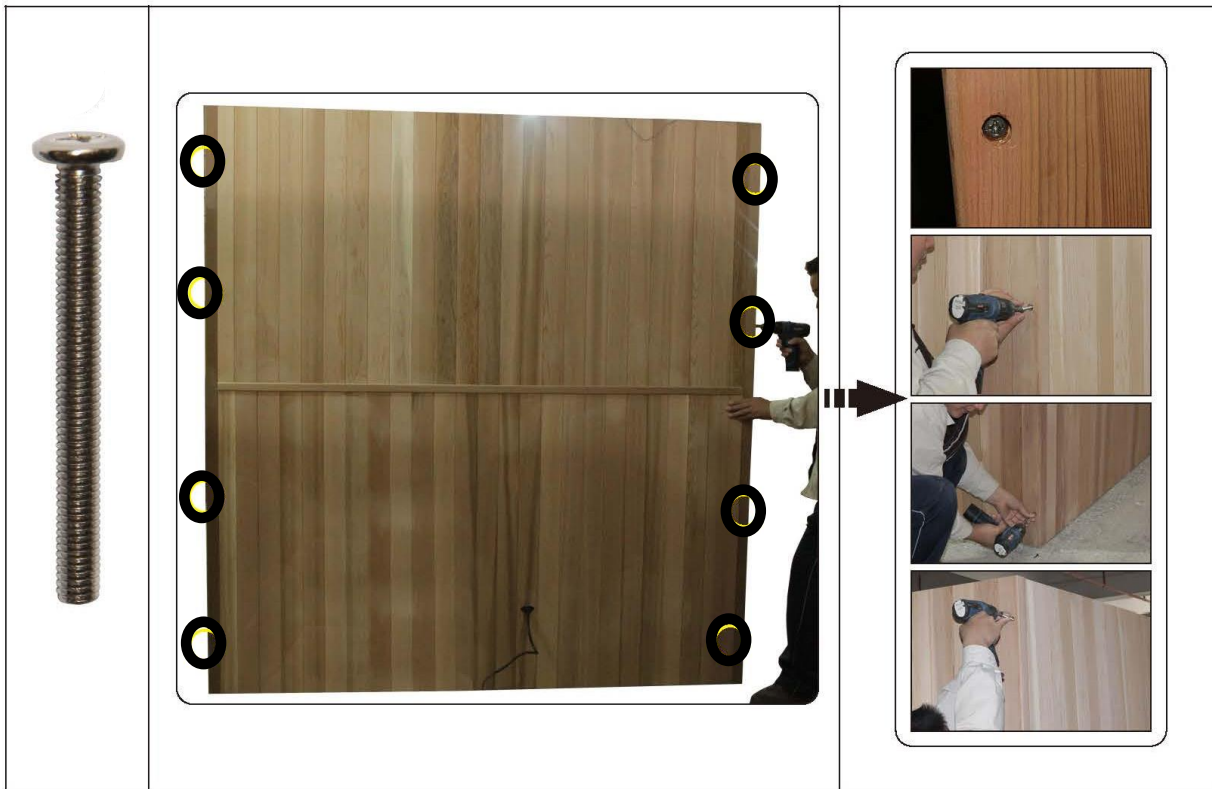


Figure 7

D. Installing the FLOOR WOOD GRADE and FRONT WALL PANEL to the LEFT SIDE WALL PANEL and RIGHT SIDE WALL PANEL

1. First, place the FLOOR PANEL on the inside of the sauna room and on your floor (concrete floor is preferred). Two/three adults will be need to install the front wall panel. Be cautious when installing the FRONT WALL PANEL with the stationary glass panels and glass door. Stand the FRONT WALL PANEL up against the side wall panels and use the provided wood screws to attach the FRONT WALL PANEL. (see Figure 8)



Figure 8

E. Installing the SECOND LAYER BENCH SUPPORT PANEL, FIRST LAYER BENCH SUPPORT PANEL, and FLOOR PANEL

1. Hold the SECOND LAYER BENCH SUPPORT PANEL vertically in place and install it as seen in Figure 9 below. The SECOND LAYER BENCH SUPPORT PANEL is only on model GDI-7689-01.
2. Next, hold the FIRST LAYER BENCH SUPPORT PANEL vertically in place and install it as seen in Figure 9 below. Also, place FLOOR PANEL in position as well. Use the provided screws to secure the BENCH SUPPORT PANELS into place. (see Figure 10)



Figure 9



Figure 10

F. Installing the SECOND LAYER BENCH and FIRST LAYER BENCH

1. Slide into position the narrow wood slats that support the SECOND LAYER BENCH (upper bench for model GDI-7689-01 only). (see Figure 11)

2. Next, slide into position the **SECOND LAYER BENCH** (upper bench for models GDI-7689-01). The screw locations are indicated with arrows for the upper and lower benches. (see Figure 12 & 12a) **(Please Note: ONLY INSTALL BENCH ALONG REAR WALL AT THIS TIME)**
3. Then slide into position the **FIRST LAYER BENCH** (lower). (see Figure 13 & 13a)



Figure 11

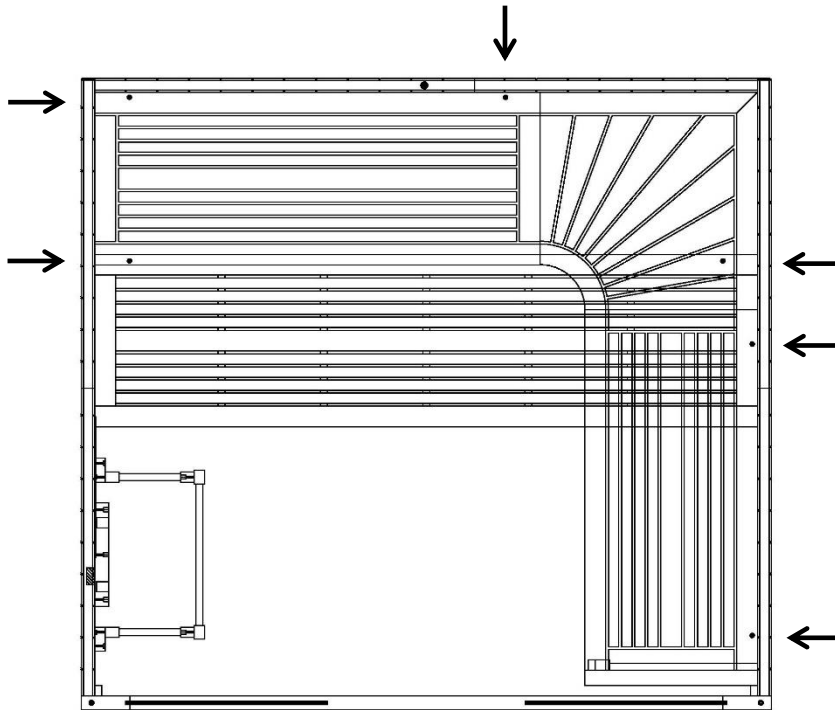


Figure 12

GDI-7689-01



Figure 12a

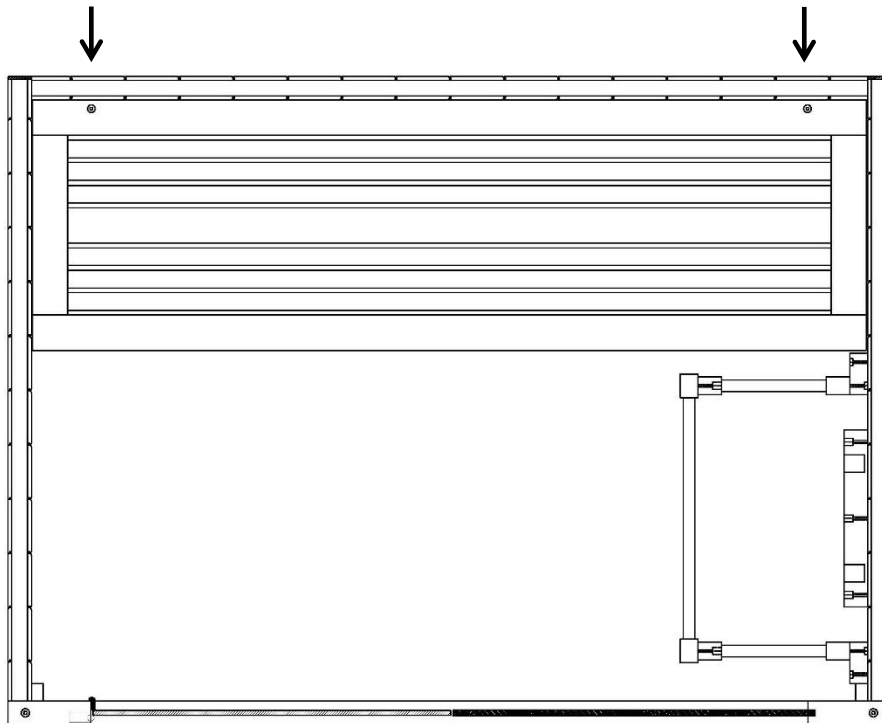


Figure 13

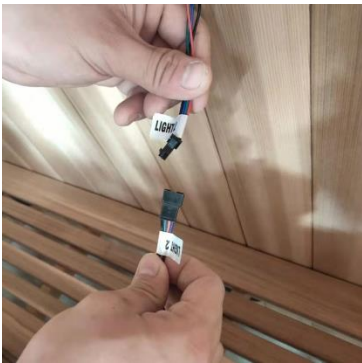
GDI-7289-01



Figure 13a

G. Installing the BACKREST ON WALL PANELS

1. Now it is time to install the BACKREST ON REAR WALL PANEL. In addition, you will need to connect the wire connection from the REAR WALL PANEL to the wire connection on the BACKREST ON THE REAR WALL PANEL. After connected, tuck the wires behind the BACKREST. Use the provided screws to screw into place. (see Figure 14 & 15) Also, you will need to connect the wire connection from the RIGHT REAR CORNER to the wire connection on the BACKREST ON THE RIGHT SIDE WALL PANEL (for GDI-7389-01 & GDI-7689-01). After connected, tuck the wires behind the BACKREST. Use the provided screws to screw into place. (see Figure 14, 15, & 16) **Please note that the FAN SHAPED BENCH has not yet been installed as seen in Figure 16. It will be installed in Section H, Part 2.)**



Rear Wall – Middle Light Connection



Rear Right – Corner Light Connection

Figure 14

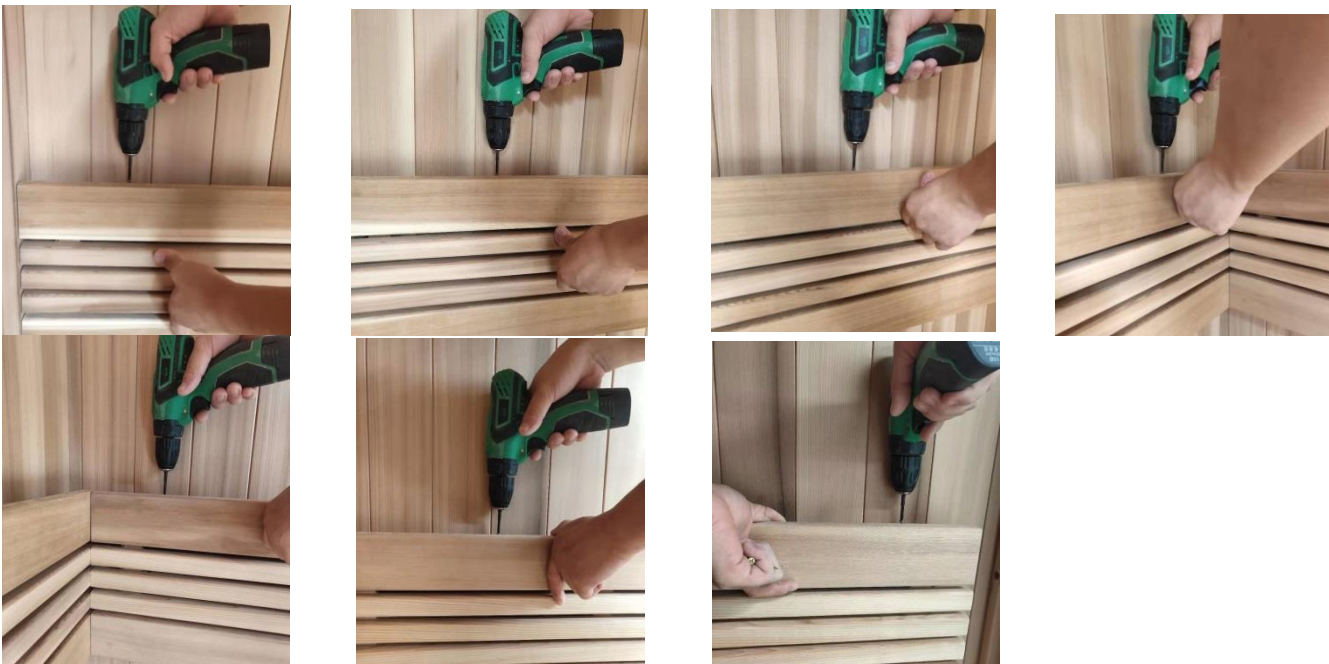


Figure 15

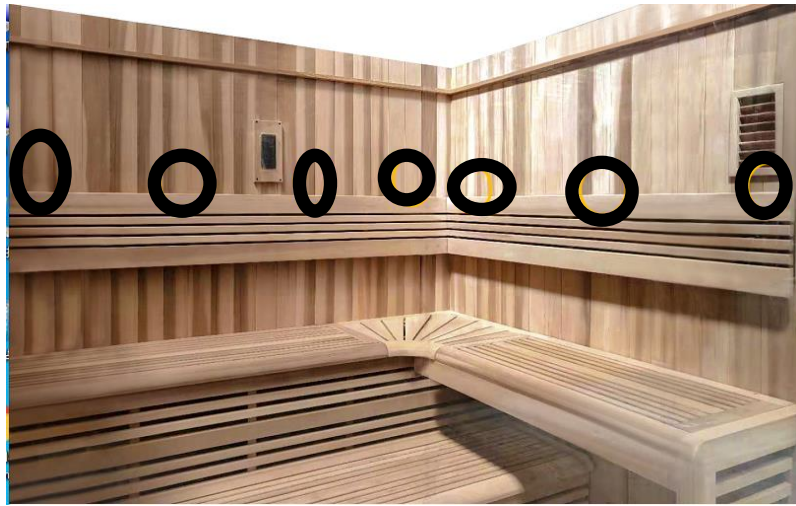


Figure 16

H. Installing the FAN SHAPED BENCH, RIGHT SIDE BENCH SUPPORT PANEL, RIGHT SIDE BENCH REINFORCEMENT, and RIGHT SIDE BENCH (only on models GDI-7389-01 and GDI-7689-01)

1. You are ready to install the FAN SHAPED BENCH, RIGHT SIDE BENCH SUPPORT PANEL, and RIGHT SIDE BENCH REINFORCEMENT. Be sure to slide into position the narrow wood slats that support the RIGHT SIDE BENCH as seen in Figure 17. Use the provided screws to secure. (see Figure 18)



Figure 17



Figure 18

2. The RIGHT SIDE BENCH and FAN SHAPED BENCH are ready to be installed. (see Figure 19, 20, & 21)



Figure 19



Figure 20



GDI-7389-01



GDI-7689-01

Figure 21

I. Installing the ROOF PANEL

1. Place the ROOF PANEL over the wall panels carefully. (see Figure 22)
2. Next, carefully slide the ROOF PANEL into place.
3. Use the provided screws to secure the roof into place. (see Figure 23 & 24)



Figure 22

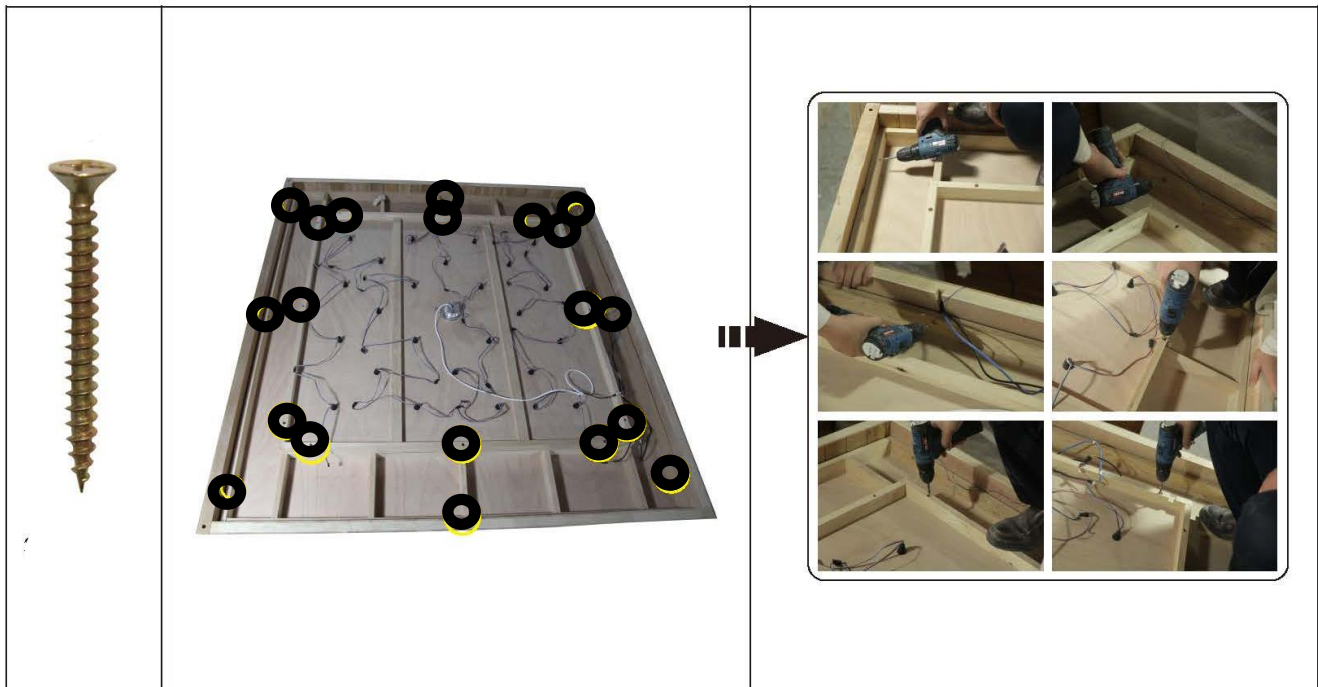


Figure 23



Figure 24

Please Note: Model designs are subject to change. Steam heater must be installed by a certified electrician.

J. Installing the Stove

Please Note: The stove must be installed by a certified electrician per the manufacturer's manual. The stove must be installed per the electrical code in your area with reference to the breaker and wire sizes & wire material. Be sure to follow the manufacturer's manual for proper and safe installation of the stove.

1. First, you will need to locate the wood housing for the stove and assemble it using the provided screws. (see Figure 25)

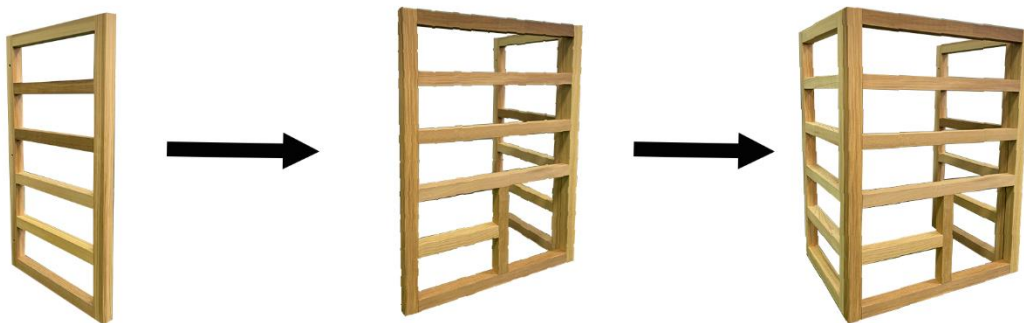


Figure 25

ASSEMBLY COMPLETED!

SAUNA CONTROL PANEL - GENERAL INTRODUCTION

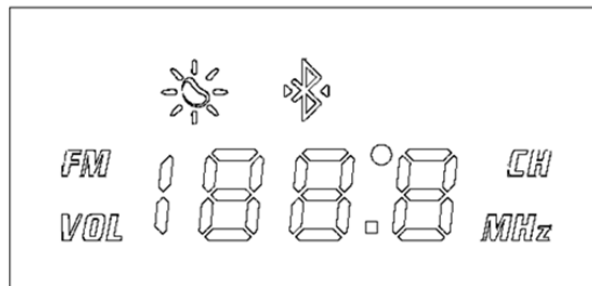
1. Description of Functions

Functions	
Touch Key technology	√
FM Radio	√
Reading Lamp	√
Background Lamp and Star Lights	√
Bluetooth Music Play	√

2. Control System Specifications

- A.) Rated Voltage: AC100V-AC240V
- B.) Bluetooth Approximate Effective Distance: 33 feet
- C.) Rated Power: 50Hz/60Hz

3. LCD Screen displays the following information:



4. Devices controlled by the Control System are:


- A.) Reading Lamp
- B.) Background Lamp and Star Lights
- C.) Speaker System

5. Control Panel Display





CONTROL PANEL OPERATION

















1. “ **Power** ”: Powers the unit “ON/OFF”.


















- A.) Press the “ **Power** ” to turn the Control Panel “ON”. The LED will display “  “, which means the Control System has powered “ON”. In addition, the Reading Lamp should be “ON” as well. If you press the “ **Power** ” once again, the Control Panel will turn “OFF”.
- B.) The Control System will remain “ON” for 45 minutes. After the 45 minutes has expired, the Control System will turn “OFF”.

2. “ **Light 1** ”: Powers the Reading Lamp “ON/OFF”.

- A.) Press the “ **Light 1** ” to turn the Reading Lamp “ON”. The LED will show “  “.
Press the “ **Light 1** ” again to turn the Reading Lamp “OFF” and the “  “ will

disappear.

3. “ **Light 2** ”: Powers the Background Lamp and Star Lights “ON/OFF”.
 - A.) Press the “ **Light 2** ” to turn on the Background Lamp and Star Lights. The LED will show “  “. Press the “ **Light 2** ” again to turn the Background Lamp and Star Lights “OFF” and the “  ” will disappear.
4. “ **Media** ”: Powers on the Radio and operates the Bluetooth ().
 - A.) Press the “ **Media** ” to turn “ON” the FM function of the Radio. The LCD display will show the current frequency. When you press the “ **Media** ” again, you will turn on the Bluetooth function allowing you to connect your musical device. Once the Bluetooth is connected to your musical device, the “  ” and “  ” will stop flashing. If the “  ” and “  ” continue to flash, then your musical device has not connected to the Bluetooth.
 - B.) To exit from “ **Media** ”, press “ **Media** ” a third time.
 - C.) If you have exited from “ **Media** ”, you will need to press the “ **Media** ” to return to the FM function. The FM frequency range is 87.5MHz – 108.0MHz. You can select a FM radio station by pressing “  ” and “  “. If you press either “  ” or “  ” for more than 2 seconds, the system will search for radio stations. You will see the selected radio station on the Control Panel display. If you scroll to the frequency range limit (say 108.0MHz), press the “  ” again and it will continue to 87.5MHz.
 - D.) To set the radio station, press the “ **Set** ” until you see “ *VOL* ” flashing on the Control Panel display. While it is flashing, press the “  ” and “  ” to select the station you want memorized. Then press “ **Mem** ” and hold for 3 seconds to store it. Once stored, you can search the memory to find that stored station. When you are still in the FM function, press “ **Set** ” until the Control Panel displays “ *CH* ”. Then press “  ” or “  ” to select a stored station. To exit, press “ **Media** ”.

- E.)** To sink with Bluetooth, search the Bluetooth device name “**JOYONWAY**”. The password will be “**2288**” and you should now be able to pair with the device. Once the Bluetooth is connected to your musical device, the “   “ and “ “ will stop flashing. If the “   “ and “ “ continue to flash, then your musical device has not connected to the Bluetooth. To disconnect your device from the Bluetooth, turn off your device and press “  “ for 3 seconds.
- F.)** To pause the music while your musical device is playing, press “  “ for 3 seconds. Do the same to stop the pause and continue playing music. To play the previous song or next song, you can press “  “ or “  “.
- G.)** The volume adjusting range is from -80dB to 0dB. To adjust the volume, press “  “ until “*VOL*” blinks on the Control Panel display. You can in press the “  “ and “  “ to adjust the volume setting. If you hold the “  “ and “  “ for more than 2 seconds, the volume will increase/decrease at a faster pace. After 5 seconds, the volume setting will be stored and the function will cancel itself.

Tips for using Your Sauna

- 1) If you take a hot/warm shower or bath before using your sauna, you may perspire more and experience more comfort.
- 2) Drink water prior to, during, and after your sauna session to replenish body fluids.
- 3) The ventilation vent is installed on the sauna and should never be obstructed.
- 4) You can use 2 towels during your sauna session. Fold one of the towels several times and place it on the bench. This towel will absorb some of your perspiration while adding comfort as you sit on the bench. Use a second towel to wipe perspiration from your body from time to time.
- 5) This is a non-commercial sauna. For every four hours ON, the sauna must be turned OFF for one hour to cool down.
- 6) At the first sign of a cold or flu, increasing your sauna sessions may be beneficial in boosting your immune system and decreasing the reproductive rate of viruses.
- 7) To help relieve sore and tense muscles, massage the affected areas during your sauna session.
- 8) The peaceful and relaxed state rendered by a sauna session may help you to sleep

easier and deeper.

- 9) To protect the user from coming into contact with the heater, be sure to install the heater wood guard.
- 10) After the sauna session is over, do not jump into the shower or bath immediately. Because your body was heated up during the sauna session, it will continue to perspire even after you exit the sauna room. Sit in the sauna with the door open slightly and let your body cool down. Once your body has cooled down and you feel comfortable, you can exit the sauna. After about twenty minutes and when your body has completely cooled down, you can take a shower to rinse the perspiration off your body.

Safety Instructions

- 1.) Read and follow all instructions carefully before using the sauna.
- 2.) When installing and using the electrical equipment, safety precautions should always be followed.
- 3.) To reduce the risk of injury, do not allow children to use the sauna unless they are directed by a medical doctor and are closely supervised at all times by an adult.
- 4.) Do not use the sauna immediately following strenuous exercises. Wait at least 30 minutes to allow the body to cool down completely.
- 5.) Pregnant or possibly pregnant women should contact their physician prior to using the sauna. Excessive temperature has a high potential for causing fetal damage during pregnancy.
- 6.) **Hyperthermia Danger:** the normal body temperature can't rise above 39°C (103°F). Symptoms of excessive hyperthermia include dizziness, lethargy, drowsiness, and fainting. The effects of excessive hyperthermia may include failure to perceive heat, physical inability to exit sauna, unawareness of impending hazard, unconsciousness and fetal damage in pregnant women. Hyperthermia could make your body's core temperature rise. Setting desired temperature to an excessively high temperature is not recommended.
- 7.) The use of alcohol, drugs, or medications prior to or during the sauna session may lead to unconsciousness and/or other harmful physical injuries.
- 8.) Persons suffering from obesity or with a medical history of heart disease, low or high blood pressure, circulatory system problems, or diabetes should consult a physician prior to using the sauna.
- 9.) Persons using medications should consult a physician before using the sauna. Some

medications may induce drowsiness while others may affect the heart rate, blood pressure, and/or blood circulation.

- 10) Exercise care before and after sauna use.
- 11) Never sleep inside the sauna.
- 12) Do not use any type of cleaning agents on the interior of the sauna. Only wipe down with a cloth and water.
- 13) Do not stack or store any object on top or inside the sauna.
- 14) If the heater cord becomes damaged, it must be replaced immediately by a certified electrician. If you find the power cord is too hot or that the electrical equipment may be experiencing technical problems, please contact the manufacturer of the heater or its agent immediately to avoid hazardous conditions.
- 15) Do not use the sauna during an electrical storm to avoid risk of shock.
- 16) Do not touch the glass door hinges during sauna use as they become very hot to the touch.
- 17) Your hands must be dry and free of moisture before plugging and unplugging cords and wiring harnesses. Never operate the sauna with wet hands or wet feet to avoid risk of electric shock. Never touch the metal prongs of the plug.
- 18) Do not attempt to make any repairs yourself without contacting the manufacturer first. If a problem occurs with the sauna, please contact seller, distributor, or the manufacturer to avoid safety risks. Unauthorized repair attempts will void the manufacturer's warranty.
- 19) Please make sure the supplied power meets the specifications required. Failure to meet the requirements may cause safety risks.
- 20) Do not attempt to touch any electrical parts or make repairs on your own when using the sauna.
- 21) Do not bump, hit, or break the heater as it may cause an electrical short and pose a safety risk.
- 22) Do not make any modifications to the sauna, the sauna structure, or the sauna components.
- 23) Prior to each sauna session, the sauna room is to be inspected for correct operation. If for any reason your sauna room does not seem to be operating properly, discontinue use and contact the manufacturer.
- 24) Being that the sauna will operate in different climates (some areas are colder than others), it is not recommended to use the traditional sauna above 190 degrees Fahrenheit / 88 degrees Celsius.

Safeguards For Your Sauna

1. Do not install the sauna near an open water source.
2. Do not use liquid cleaners or aerosol cleansers inside the sauna. Make sure the power source is off before cleaning. Use plain water and a soft cloth for cleaning.
3. The power cord should be routed so that it is not walked on or pinched by any object that may be placed against it.
4. When replacement parts are required, be sure they meet the specified requirements of the manufacturer. Unauthorized substitutes may result in fire, electric shock, or other hazardous conditions. After any repairs, please ask the service technician to perform safety checks to determine that your sauna is working properly.
5. Do not use any wall receptacle adapter or extension cords. The heater must be hardwired by a certified electrician. Make sure the electrical cord is not crushed or pinched.
6. For sauna rooms with exterior wood finishes, you will need to maintain the exterior finish. **Never use stain on the interior of the sauna as it must remain all natural.** Consult the stain manufacturer for any off-gassing concerns. Please note that the cedar wood does start turning grey after approximately 1 – 2 years if the wood is not maintained with a UV protectant.
7. To clean the interior, you can vacuum and sweep down the floors. Use water and a non-toxic cleaner with a damp cloth to wipe down the entire sauna including the benches and walls. For cleaning the heater and stones, please refer to the manufacturer's instructions. Improper use or placement of stones within the heater can result improper performance of the heater and hazardous conditions. Please note that the heater must be OFF and covered when cleaning the interior of the sauna so not to damage any of the components of the heater, especially if you hose down the interior of the barrel sauna.

Limited Lifetime Warranty

***Limited Lifetime Warranty:** Golden Designs, Inc. warrants the sauna room against defects in material and workmanship for the life of the product from the original date of purchase. **The sauna is for indoor use or outdoor use depending on the model. When placed outdoors, a water proof cover or the sauna shingle roof may be installed to cover the sauna room for protection. Any damage due to direct exposure to outdoor weather elements such as rain, snow, sun, wind or extreme temperatures will not be covered by this warranty if your sauna was not designed to be directly in the weather elements. Any damages as a result of modifications made to the sauna or its components will void this warranty.**

Extent of Warranty: This limited warranty applies to products manufactured or distributed by Golden Designs, Inc. under the Golden Designs Inc. brand name, delivered in the continental United States or Canada and extends to the original purchaser at the original site of installation only. This warranty becomes valid at time of purchase and terminates either by specified time frame, owner transfer, or relocation. The warranty extends to the sauna room and excludes the heater as it is covered by its own manufacturer warranty. **Your sales receipt showing the date of purchase of the product is your proof of purchase.**

Manufacturer Warranty

All Golden Designs, Inc. products are manufactured with the highest quality and are warranted to be free from defects in material and workmanship at the time of delivery. The warranty is extended through the manufacturer for the product including, but not limited to: sauna room, sauna control panel, and the connected wire harnesses. All exchanged parts and products replaced under this warranty will become the property of Golden Designs, Inc. Golden Designs, Inc. reserves the right to change for any part not covered under the existing warranty. Any parts determined to be defective must be returned to Golden Designs, Inc. at its discretion to obtain warranty service. You must prepay any shipping charges, export taxes, custom duties and taxes, or any other charges associated with the transportation of the parts. In addition, you are responsible for insuring any parts shipped or returned. You must present Golden Designs, Inc. with proof of purchase documents (including the date of purchase). Any evidence of alteration, erasing or forgery of proof of purchase documents will be cause to **VOID** this limited warranty. Products on which the serial number has been defaced or removed is not eligible for warranty service. The product warranty covers parts, but does not cover labor.

Warranty Limitations

This warranty does not apply if the unit has been subject to full commercial use, negligence, alteration, modification, misuse, abuse, repairs by non-Golden Designs, Inc. authorized personnel, inappropriate installations, or any case beyond the control of Golden Designs, Inc. invalidating this warranty including but are not limited to:

- Improper use of lacquer or paints
- Sauna and other Golden Designs, Inc. products accessories placed on non-approved surfaces
- Outdoor applications not protected safely from outdoor weather elements, including the glass door
- Normal wear and tear or weathering
- Use of product not in accordance with instructions

- Improper use of the sauna
- Moisture or water seepage

Surface cracks are not considered defects in material or workmanship, as they are normal characteristics of all woods. This includes minor cracks due to wood expansion and contraction. Since the wood used in construction may have been kiln dried, a certain amount of expansion and contraction occurs in the wood in a sauna environment. Please note that water seepage will not hurt the wood and is a normal tendency of outdoor application. The water will usually dry quickly due to the heated environment. If you want to keep the sauna completely dry, you will need to install the barrel sauna under a covered structure.

Disclaimers

Golden Designs, Inc. shall not be liable for loss of use of sauna or other Golden Designs, Inc. products or other secondary or incidental or consequential costs, expense or damages - which may include the removal of permanent structures or other custom fixtures or the necessity for crane removal - arising directly or indirectly out of the use or inability to use the product. Any implied warranty shall have duration equal of the applicable warranty stated above. Under no circumstances shall Golden Designs, Inc. or any of its representatives be held liable for injury to any person or damage to any property, however arising. Specifications are subject to change without notice or obligation.

Legal Remedies

This limited warranty gives you specific legal rights. You may have other rights, which may vary from state to state.

Customer Service

For customer service, contact your authorized dealer. If you need additional information or assistance, please email Golden Designs, Inc. at info@goldendesignsinc.com or call (909) 212-5555.

*Limited Lifetime Warranty of Sauna Products is 5 years on wood structure (when properly maintained), control panel, and applicable control panel harnesses and lights from the date of purchase. Stove/heater is covered under its manufacturer's applicable warranty.

WARRANTY CARD

Congratulations on your purchase from Golden Designs, Inc. Please take the time to complete the following Warranty Card and mail it back to:

**Golden Designs, Inc.
3550 Jurupa Street, Unit B
Ontario, CA 91761**

Please include a copy of your sales receipt showing date of purchase as this will serve as proof of purchase.

Warranty will be VOID if the following warranty card is not mailed back within 60 days of purchase date along with proof of purchase.

****Serial number (S/N) is located on the sauna's front panel, rear panel, or on the carton.****

DETACH HERE



WARRANTY CARD

All fields must be completed to validate the warranty.

Name: _____

Address: _____

City: _____ State: _____ Zip Code: _____

Phone Number: _____

Purchase Date: _____

Product Name: _____

Purchase From: _____

Serial Number: _____