



12" x 20 Ga. 3-in-1 Brake, Shear & Roll



Product Features:

- Sturdy cast-iron frame
- Bed is precision ground for an accurate working surface
- Dual edge, reversible shear blade
- One female "V" shaped die
- Slip rolls are precision turned, ground and polished with wire grooves
- Includes adjustable length stop, height stop block and extension bars with 90° angles

MODEL	KC-1220
<u>SHEAR</u>	
MAXIMUM THICKNESS (MILD STEEL)	20 Gauge
MAXIMUM LENGTH	12"
MATERIAL STOP RANGE	2-1/2" - 10-5/8"
<u>BRAKE</u>	
MAXIMUM THICKNESS (MILD STEEL)	20 Gauge
SHUT HEIGHT	2-1/2"
MATERIAL STOP RANGE	1-3/4" - 10-1/4"
MALE DIE SIZES	4", 3", 2 x 2", 1"
<u>SLIP ROLL</u>	
NUMBER OF ROLLS	3
MAXIMUM THICKNESS (MILD STEEL)	20 Gauge
MAXIMUM LENGTH	10-3/4"
ROLLER DIAMETER	1-1/2"
MINIMUM ROLL DIAMETER	1-5/8" ID
MINIMUM RADIUS	13/16"
WIRE GROOVE DIAMETERS	5/64", 7/64", 9/64", 11/64", 13/64", 15/64"
ASSEMBLED DIMENSIONS (LxWxH) / WEIGHT	20" x 16" x 15" / 95 lbs
PACKAGING DIMENSIONS (LxWxH) / WEIGHT	19-1/4" x 13" x 16-1/2" / 99 lbs
UPC	7 72995 01283 1