



TREED FILAMENT DATASHEET

MATERIAL: P-LENE polypropylene

WE CARE ABOUT YOUR PRINTS

Suggested printing specs.	Value	Unit	Standard
Extruder Temperature	245° +/-10°	°C	Internal
Bed Temperature	100°	°C	Internal
Bed Material	LENEPLATE		
Print speed	60-80	mm/s	Internal
Fan	50-100	%	Internal
Minimum Nozzle Diameter	0,3	mm	Internal
Material Properties	Value	Unit	Standard
Density	0.9	g/cm ³	ISO 1183
H.D.T.	62	°C	ISO 75B-1
Vicat Softening Temp.	107	°C	ISO 306

DISCLAIMER

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