

RACE #US-M1114 Harness for US-Shift Quick 6 6R80 Controller

These instructions are for the installation of the RACE US-M1114 Harness. The Gate-Way needs to be installed prior to installation of the harness.

To setup and adjust the Quick 6 controller, see the US shift instructions.

- Jack up the front passenger side wheel off the ground and install a jackstand for safety.
- Remove the wheel and then remove the two piece inner fender wheel.
- Next, open the hood and remove the plastic radiator cover.
- In front of the factory ECU, there is a number of openings going down into the fender well.
 Choose the opening closest to the front of the car.
- Feed the four white connectors through the opening. Run the harness into the fender well. The 56 pin connector and the power tap connector will stay in the engine bay.
- Looking from the fender well, locate the big rubber plug in the firewall. Remove it. Put a small notch in one corner of the plug that is the size of the harness. (*This is where the harness will go into the interior*)
- In the engine bay, plug the 56 pin connector into the blue connector on the Gate-Way.
- Plug the power tap connector into the power tap connector on the **Gate-Way harness**.
- From the fender well, start from the front of the car. Run the harness down the upper frame rail back through the firewall hole and tie up with straps. Put the rubber plug back into place.
- Find a good place to mount the Quick 6 controller. Plug the four white connector into the
 controller. Do not allow the Quick 6 controller to float around or hang from the harness.
 The Quick 6 connectors are made for a solid mounted controller and could lose connection
 if the controller moves around.
- Install inner fender well and front wheel.

Go to your Quick 6 instructions and program your unit.