



*The Polaris Dragon Tunnel Cooler Install Instructions*



1. Remove rear suspension, seat, console and fuel tank. Drain the cooling system. A clean shop vacuum set up for liquid works best.



2. Before you install the Tunnel Cooler, remove the rivets attaching the tail light harness to the top of the tunnel. Replace by installing the supplied rivets from the bottom up through the tunnel as shown.



3. Cut out the provided template and align with the back of the bulkhead between the coolant lines as shown. Drill a small pilot hole then using a 1 $\frac{3}{8}$ " hole saw, drill out the larger hole. Deburr and clean all shavings before continuing.



4. Clean the inside of the tunnel down the center where the cooler will be installed then install the Tunnel Cooler through the previously drilled holes. Align the Tunnel Cooler down the center of the tunnel.

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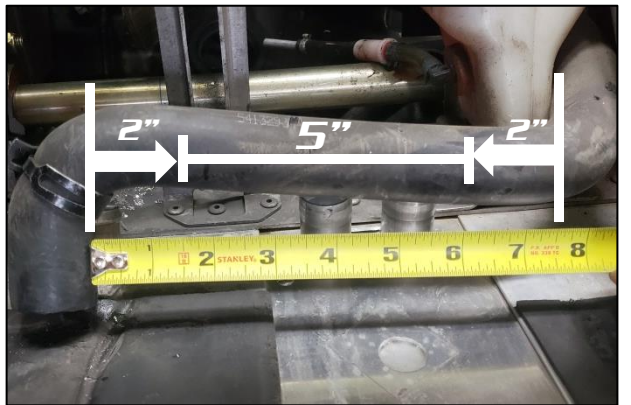
5. Be sure the Tunnel Cooler is centered in the tunnel. Drill a 3/16" hole on the side of the cooler, near the back of the Tunnel Cooler.



6. Install a rivet in both the front and back sides of the cooler then install the remaining rivets down both sides of the cooler.



7. Measure, mark, then cut 1" off of the bottom of the PTO Coolant Hose running from the engine to the stock cooler as shown.



8. Measure and mark 2" from the inside of both ends of the stock coolant hose. Cut out this 5" section of hose.



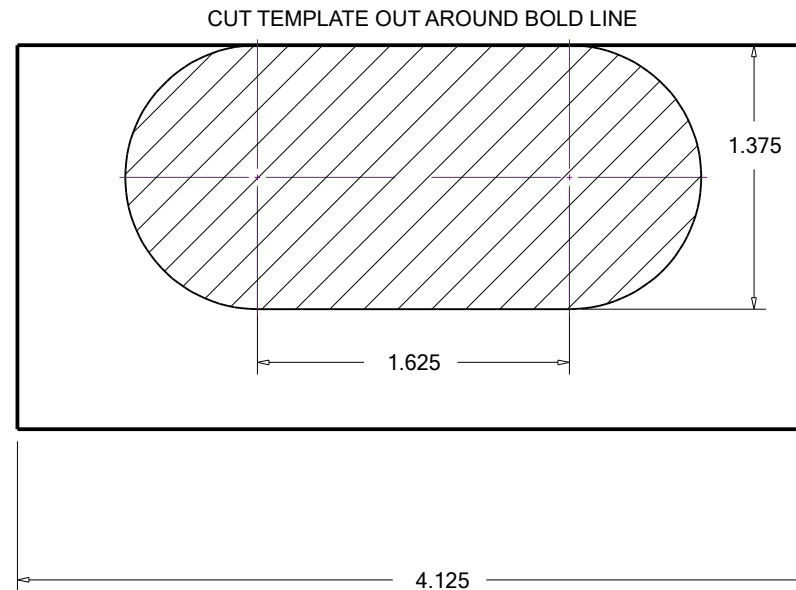
9. Using the provided 2" Aluminum coupler and provided hose clamps, install the provided 90° Hose onto the tunnel cooler then onto the previously cut hose as shown. Tighten clamps.



10. Using the other 2" Aluminum coupler and hose clamps, install the provided 90° Hose onto the tunnel cooler then onto the coolant hose coming from the cylinder head. Tighten clamps.

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## 2008-2010 POLARIS 800 RMK/Dragon TUNNEL CUT TEMPLATE



PRINT OUT TEMPLATE TO ACTUAL SIZE. IT MUST MEASURE 4-1/8". IF NOT ADJUST PRINTER SETTINGS.

ALIGN TEMPLATE BETWEEN FACTORY TUNNEL COOLER EXTRUSIONS  
AND FORWARD AGAINST THE BULKHEAD ASSEMBLY.