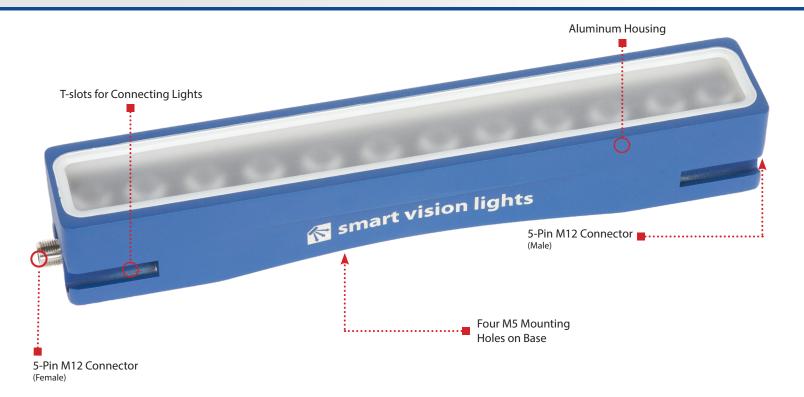
# LCZE300

# Linear Light DIRECT CONNECT



The LCZE300 is a SmartVisionLink™-enabled linear light. With the addition of the BTM-1000 Bluetooth module, the LCZE300 can be wirelessly adjusted for intensity levels. The LCZE300 can be connected in a series of up to six lights, either through direct-connect or daisy-chain, to create a total of 6 independently controllable lighting zones.

## LCZE300 HIGHLIGHTS

Warranty 10 YEAR Tested IEC 62471 Compliant CE ROHS

IP 65 5-PIN M12

- ✓ Connect up to six LCZE300 linear lights
- ✓ SmartVisionLink™-enabled provides easy intensity adjustment in both continuous and OverDrive™ modes
- ✓ NanoDrive<sup>™</sup> provides the ability to turn the light fully on in less than 500 ns
- ✓ Industrial aluminum housing







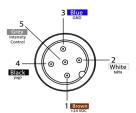
# **SPECIFICATIONS**

	Continuous Operation	OverDrive™ Operation		
Electrical Input	24 VDC	24 VDC +/- 5%		
Input Current	Max. 850 mA	Peak 6 A during strobe		
Input Power	Max. 20 W	Peak 144 W during strobe		
PNP Trigger	2 mA @ 4VDC   7 mA @ 1	2 mA @ 4VDC   7 mA @ 12VDC   13.4 mA @ 24VDC		
NPN Trigger	12 mA @ Cor	12 mA @ Common (0VDC)		
Mode Control	Connect pin 5 to 1 - 10 VDC (10 - 100% output); 24VDC (Max)	Connect pin 5 to GND (See wiring configuration for more information)		
Trigger Input	PNP > +4 VDC (24 VDC max.) to activate o	PNP > +4 VDC (24 VDC max.) to activate <u>or</u> NPN ≥ GND <1VDC to activate ( <b>not both</b> )		
Strobe Duration	Min. 10 µs   Max. ∞	Min. 10 μs   Max. 50 ms		
Strobe Frequency	Max 4 kHz or 1 / Duty Cycle as	Max 4 kHz or 1 / Duty Cycle as calculated, whichever is less.¹		
Analog Intensity	The output is adjustable from 10% - 100% by a 1 - 10 VDC signal.  Jumpering pin 5 to pin 1 will provide maximum intensity.  Intensity can be remotely adjusted via SmartVisionLink™²	Light is set to maximum intensity by default in OverDrive™ mode and can only be adjusted via SmartVisionLink™²		
Connection	5-pin M12	5-pin M12 connector		
Operating Temperature	-10° to 40° C (14° to 104° F)   RH n	-10° to 40° C (14° to 104° F)   RH max 80% non-condensing humidity		
Storage Temperature	-20° to 70° C (-4° to 158° F)   RH r	-20° to 70° C (-4° to 158° F)   RH max 80% non-condensing humidity		
IP Rating	IP	IP65		
Weight	~0.9 kg	~0.9 kg   ~2.0 lb		
Compliances	CE, IEC 62	CE, IEC 62471, RoHS		
Warranty	10 y	10 years <sup>3</sup>		

<sup>&</sup>lt;sup>1</sup>See page 6 for more information

## WIRING CONFIGURATION

### **CONTINUOUS OPERATION MODE**



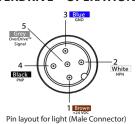
Pin layout	for light (Male	Connector)

Pins	Function	Signal	Wire Color
1	Power In	+24VDC	BROWN
2	NPN	Sinking Signal	WHITE
3	GND	Ground	BLUE
4	PNP	Sourcing Signal	BLACK
5	Intensity Control	1-10VDC	GREY

For maximum intensity, tie pin 5 to pin 1 at +24 VDC.

For continuous mode: PNP (pin 4) can be tied to +24 VDC (pin 1) **or** NPN (pin 2) can be tied to Ground (pin 3).

## **OVERDRIVE™ OPERATION MODE**



Pins	Function	Signal	Wire Color
1	Power In	+24VDC	BROWN
2	NPN	Sinking Signal	WHITE
3	GND	Ground	BLUE
4	PNP	Sourcing Signal	BLACK
5	OverDrive™ Signal	Ground	GREY

To enable OverDrive<sup>™</sup> mode, tie pin 5 to pin 3.

For proper light function, apply either a PNP or NPN signal, not both.

Failure to supply light with correct input current will result in inconsistent lighting behavior.

(see Product Specifications for requirements)

For proper light function, apply either a PNP or NPN signal, not both.

Failure to supply light with correct input current will result in inconsistent lighting behavior.

(see Product Specifications for requirements)

<sup>&</sup>lt;sup>2</sup>SmartVisionLink™ requires the purchase of the BTM-1000 bluetooth module, sold separately, and the SmartVisionLink™ app, free to download on the Apple App and Google Play stores.

<sup>&</sup>lt;sup>3</sup>See SmartVisionLights.com/warranty for details.



## **LENS OPTICS**

#### **NARROW** (Standard)

The standard lens option uses a 10° beam angle lens. Standard lenses create a narrow beam of illumination and are used for long working distances.

#### WIDE

The wide lens option uses a 25° beam angle lens. They create a floodlight effect and can be used for short working distances.



#### LINE

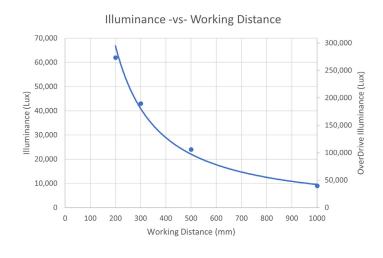
The line lens option uses a  $10^{\circ}$  x  $50^{\circ}$  beam angle lens. They project a thin, narrow beam of illumination.

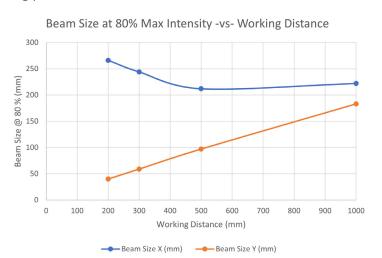


## LIGHTING PATTERNS

The LCZE300 is recommended to be used at a working distance between 300 mm to 2000 mm. Illuminance values taken on white light - 5700K

### Standard (10°) lighting patterns





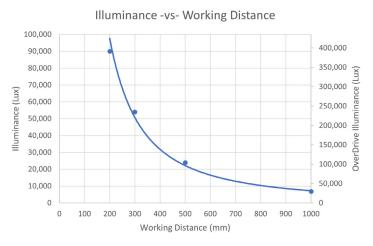
#### Wide (25°) lighting patterns

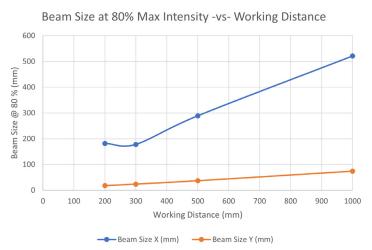
Illuminance -vs- Working Distance 35,000 140,000 30,000 120,000 25.000 Illuminance (Lux) 100.000 20,000 80,000 15,000 60,000 10,000 40,000 5.000 20.000 0 0 0 100 200 300 400 500 600 700 800 900 1000 Working Distance (mm)



# **LIGHTING PATTERNS (continued)**

### Line (10° x 50°) lighting patterns

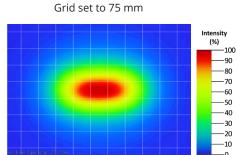


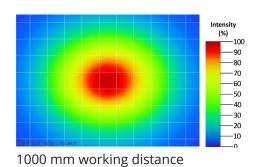


# **BEAM PATTERNS**

The LCZE300 is recommended to be used at a working distance between 300 mm to 2000 mm. Illuminance values taken on white light - 5700K

## Standard (10°) beam patterns -100 -80 -70 600 mm -60 -50 -40 -30 -20 -10

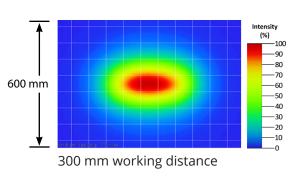


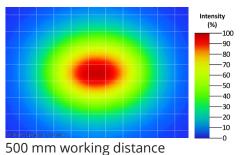


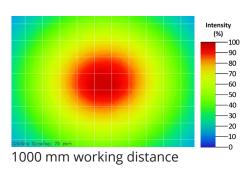
300 mm working distance

500 mm working distance

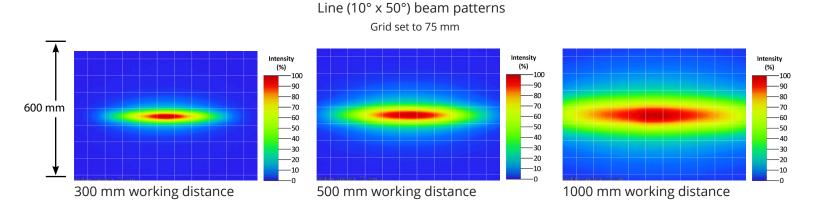
Wide (25°) beam patterns Grid set to 75 mm







# **BEAM PATTERNS (continued)**



## **EYE SAFETY**

According to IEC 62471: 2006. Full documentation available upon request with purchase of product.

#### **Notice**

Exempt Group: No photobiological hazard to eyes or skin even for continuous, unrestricted use. Applicable for wavelengths 625 and 850.

#### Caution

Risk Group 1: Possibly hazardous optical radiation emitted from this product. Do not stare at operating lamp. May be harmful to eyes. Safe for most applications except prolonged exposure. Applicable for wavelengths 470, 530, and WHI.

## **ILLUMINATION**

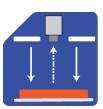
The LCZE300 works best for:







**Bright Field** 

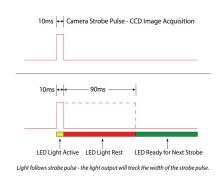


**Direct Lighting** 

## **DUTY CYCLE**

#### This section applies only if light is in OverDrive™ strobe mode.

The Duty Cycle (D) is related to the Strobe Time (ST) and Rest Time (RT).



#### **Calculating Rest Time**

$$RT = \frac{ST}{D} - ST$$

$$RT = Rest Time$$

$$ST = Strobe Time$$

$$D = Duty Cycle$$

$$Example$$

$$90 \text{ ms} = \frac{10 \text{ ms}}{.1} - 10 \text{ ms}$$

Rest Time is 90 ms for 10 ms Strobe Time

#### **Calculating Strobe Rate**

$$SR = \frac{D}{ST}$$

SR = Strobe Rate (strobes per second)ST = Strobe Time (seconds)

D = Duty Cycle

Example
$$1000 = \frac{0.1}{0.0001}$$
Strobe Rate is 1000 strobes per second

#### **Calculating Duty Cycle**

$$D = ST \times SR$$

SR = Strobe Rate (strobes per second)

ST = Strobe Time (seconds)

D = Duty Cycle

Example

 $0.1 = 0.0001 \times 1000$ 

Duty Cycle is 10% (0.1)

Maximum Duty Cycle for OverDrive™ light is 10% (0.1)

Maximum Strobe Frequency is 1/ calculated duty cycle or 4,000 strobes per second, whichever is less.

## NANODRIVE™

To keep up with faster image acquisition by high-speed cameras, lighting applications require light sources to reach full intensity in a shorter amount of time. To meet this demand, the NanoDrive™ has been developed to deliver full power to a light in 500 nanoseconds or less. The NanoDrive™ is designed to allow tens of amps to reach the LEDs within nanoseconds, resulting in a light reaching its full LED power / light intensity within that time frame. All NanoDrive™ lights are able to be set to continuous or OverDrive modes, depending on user configuration. NanoDrive™ technology is patent-pending.

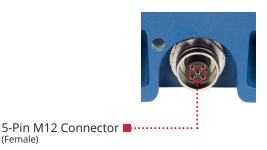
## SAFESTROBE™

SafeStrobe™ is a unique technology that applies safe working parameters to ensure high current LEDs are not damaged by driving them beyond their limits, such as maximum strobe time or duty cycle. This is especially beneficial for overdriving our high current LEDs.

# DAISY-CHAIN LIGHTS\*

The LCZE300 daisy-chain option provides the ability to use cables to connect together two or more LCZE300 lights. The lights are able to be spaced apart from each other. Up to six LCZE300 lights can be daisy-chained together.





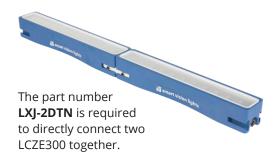
(Female)

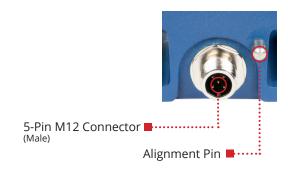
\*For this type of connection, be sure to use a -DC suffix when filling out the part number. Ex. LCZE300 - 625 - W25 - LPI - DC = LCZE300, 625 nm, Wide Lens (25°), Linear Polarizer Installed, Daisy Chain. Not compatible with direct connect or plug options.

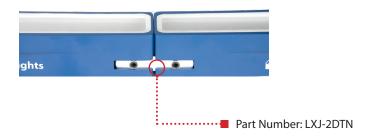


# **DIRECT CONNECT\***

The LCZE300 direct connect option provides the ability to connect lights together with no additional cables. Lights are directly connected together, with no space between the lights. Up to six LCZE300 lights can be directly connected together.







\*For this type of connection, be sure to leave the suffix blank when filling out the part number. Ex. LCZE300 - 625 - W25 - LPI = LCZE300, 625 nm, Wide Lens (25°), Linear Polarizer Installed, Direct Connect Not compatible with daisy-chain or plug options.

## **PLUG**\*



If multiple units are not going to be used, a plug termination can be ordered.

\*For this type of connection, be sure to use -PG when filling out the part number. Ex. LCZE300 - 625 - W25 - LPI - PG = LCZE300, 625 nm, Wide Lens ( $25^{\circ}$ ), Linear Polarizer Installed, Plug Not compatible with daisy-chain or direct connect options.



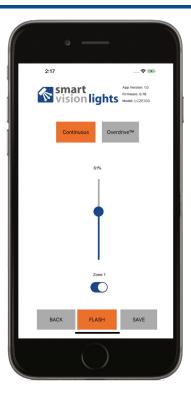
## **SMARTVISIONLINK™**

The LCZE is SmartVisionLink<sup>TM</sup>-enabled and is designed so intensity can be adjusted using the SmartVisionLink<sup>TM</sup> app $^*$ .

SmartVisionLink™ provides a way for a light to communicate with an app on a mobile device or tablet. This technology allows users to adjust the intensity of the light in both continuous operation and OverDrive™ strobe mode. By connecting the BTM-1000 Bluetooth module to a light that is SmartVisionLink™-enabled, a user can adjust parameters for the light. The SmartVisionLink™ app is available free to download in the Apple App and Google Play Stores.

Visit SmartVisionLights.com/SmartVisionLink for more information.

\*Requires the purchase of the BTM-1000 bluetooth module, sold separately.



## **CONNECTING A BTM-1000**

The BTM-1000 can be connected directly to a light or attached to a jumper cable that is connected to a light. Once the light's intensity is set to a desired level, the BTM-1000 can be removed from the light or cable.

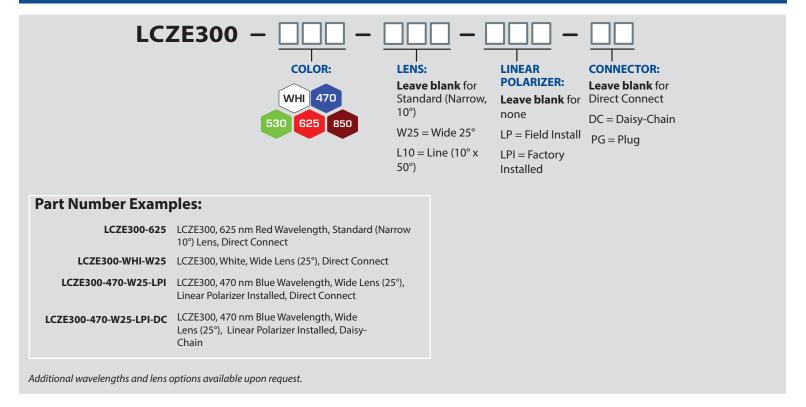
The pigtail end of the BTM-1000 is connected directly to the light or to the cable attached to the light - sold separately.



For reference only. Diagram not to scale.



## PART NUMBER GUIDE

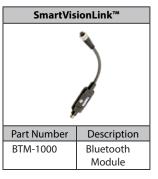


## **ACCESSORIES**

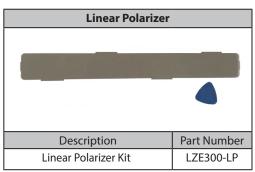




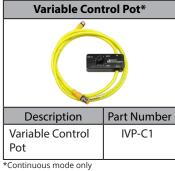






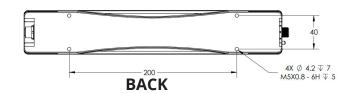




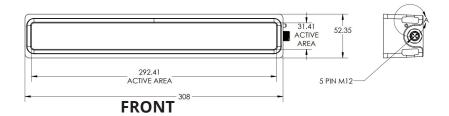


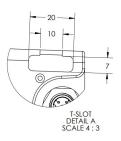
# **PRODUCT DRAWINGS**

\*CAD files available on our website Drawings are in mm











## **GLOSSARY**

This glossary covers all Smart Vision Lights product families; some content in this section may not apply to this specific light.

#### **TERMINOLOGY**

**Continuous Operation** The light stays on continuously.

**OverDrive**<sup>™</sup> Integrated driver that produces a high-current strobe to the LEDs to drive them beyond their nominal continuous operation output.

Multi-Drive™ Integrated driver that combines continuous operation and OverDrive™ strobe mode

NanoDrive™ Integrated driver that provides fast switching where the light can go from off to on in less than 500 ns.

**Built-in Driver** The driver contained within the light that controls the current to the LEDs and provides PNP, NPN, and analog dimming controls.

SmartVisionLink™ Integrated feature that enables lighting control through the Bluetooth module and app.

Camera to Light Connect the light directly to the camera, without the need for additional controllers or equipment.

**Polarizers** Filters that reduce reflections on specular surfaces.

**Diffusers** Widens the angle of emission by scattering light in all directions.

**Pattern Area Lighting** Modulated lighting pattern placed over a backlight's surface used to enhance defect detection on transparent and glossy surfaces

**SafeStrobe** Limiter to keep the light in safe working parameters.

**Direct Connect** Connect lights in a series without the use of cables.

Daisy-Chain Connect lights in a series with the use of cables.

Dark Field

Direct

Diffuse Panel

#### **TYPES OF ILLUMINATION**



Bright Field



Dome "Light Tent"



Radial



васкіідпі

#### **COMMON COLOR / WAVELENGTHS LEGEND**

Wavelengths options range from 365 nm to 1650 nm.\* Additional wavelengths available for many light families.



\*See Part Number section for this light's available standard wavelengths.



Shortwave Infrared LEDs are available in 1050 nm, 1200 nm, 1300 nm, 1450 nm, 1550 nm, and 1650 nm.\*

\*Check Part Number section to see if **this light** is available in SWIR wavelengths.





ISO 9001:2015 Certified QMS