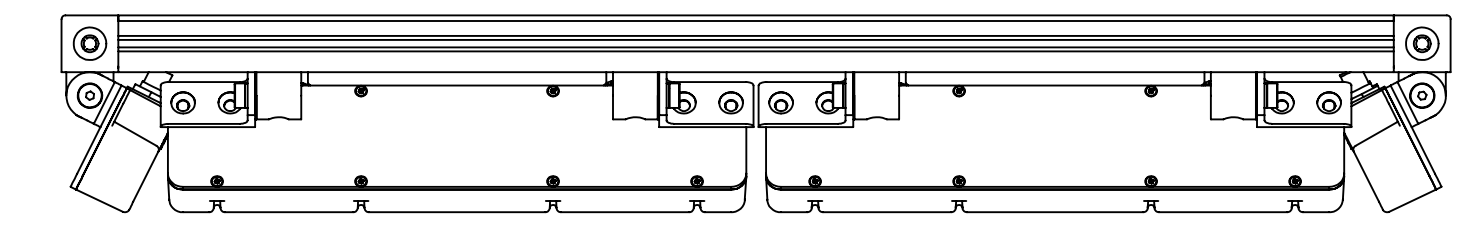
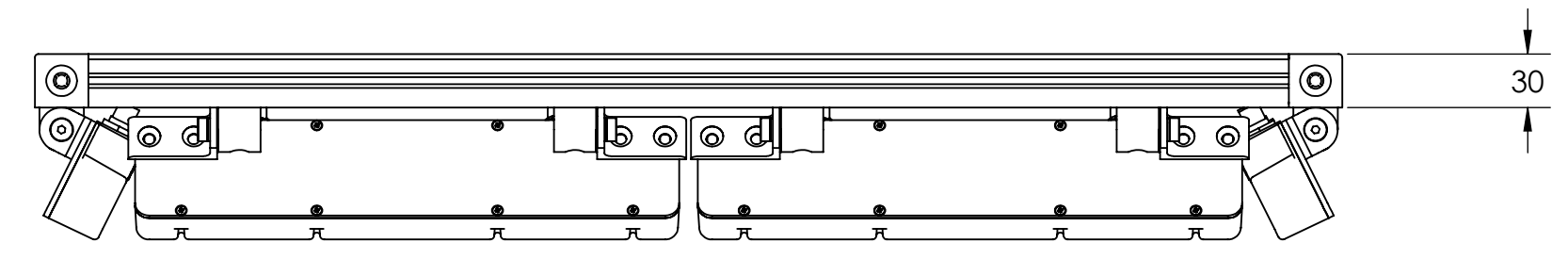
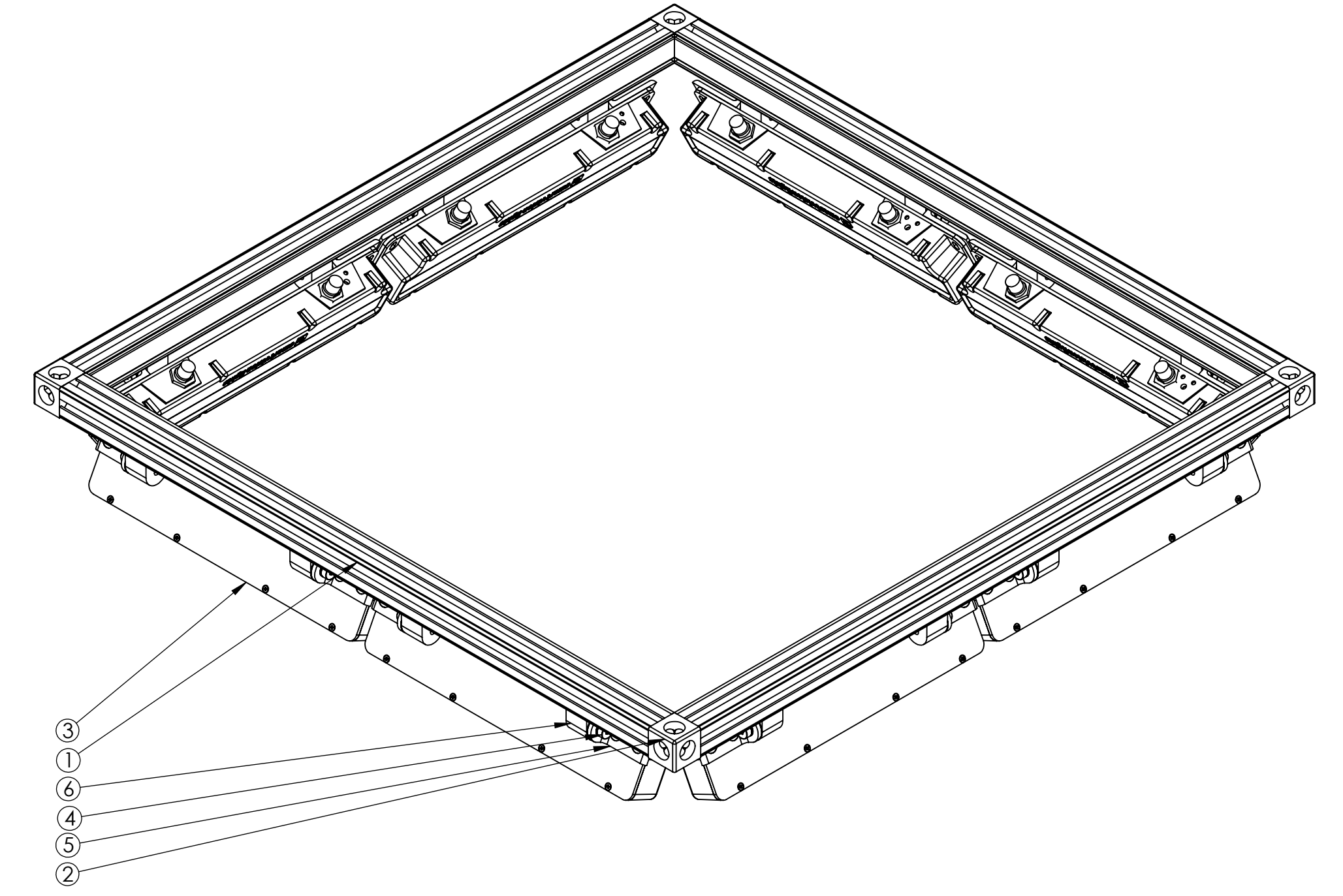
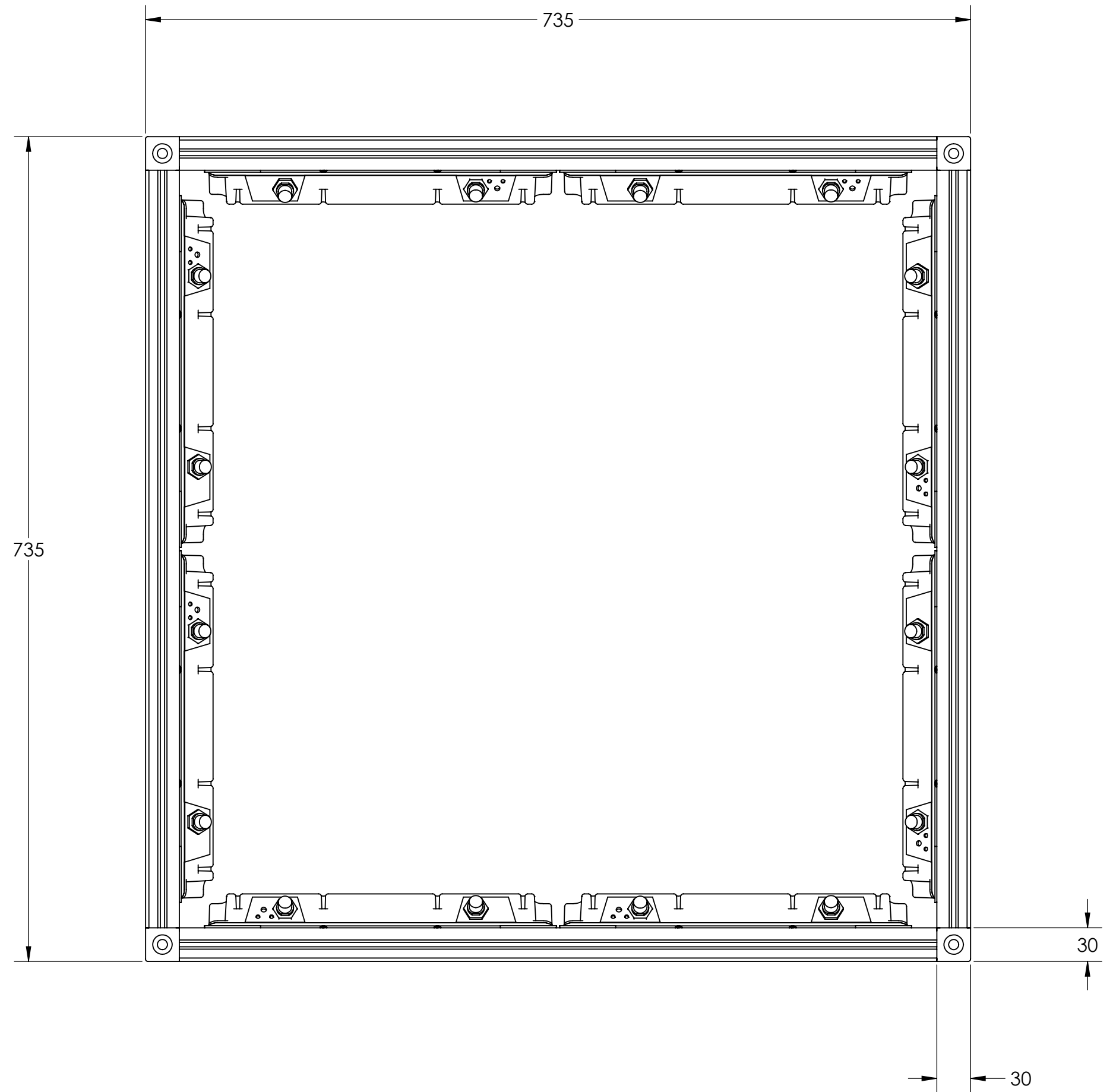


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED



ITEM NO.	PART NUMBER	PART NAME	QTY.	VENDER	ORDER NUMBER
6	25-4184	80/20 PIVOT	16	80/20	25-4184
5	25-4172	80/20 BRACKET	16	80/20	25-4172
4	25-3501	80/20 FASTENER	16	80/20	25-3501
3	L300	L300 LINEAR LIGHT	8	SVL	
2	30-3 corner	CORNER CUBE	4	SVL	
1	SOBL-600x600x001	SOBL 675x675x30	1	TMI	

BILL OF MATERIALS

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UNLESS OTHERWISE SPECIFIED:	DATE	NAME
DIMENSIONS ARE IN INCHES		
TOLERANCES:		
FRACTIONAL: 1/64	DRAWN	2/23/2012
ANGULAR: MATCH 25° BEND ±3°	CHECKED	
TWO PLACE DECIMAL ±.005	ENG APPR	
THREE PLACE DECIMAL ±.0025	MFG APPR	
INTERPRET GEOMETRIC TOLERANCING PER:	IQA	
MATERIAL:	COMMENTS:	
NEXT ASSY	USED ON	FINISH
APPLICATION	DO NOT SCALE DRAWING	

DFL600

Tri-Motion Industries
 8179 Neglune DR., Kalamazoo, MI 49009
 PH. 269.385.8260 Fax 269.385.8142

SIZE DWG. Name REV
D DFL600 ~

SCALE: 1:1 SHEET 1 OF 1