Valutek Light-Weight Laser-Sealed Polyester Wiper Part Number: VTPNWLWLS

NanoTek ISO 3-4 (Class 1 -10)

Description: Valutek's light-weight laser sealed polyester wiper is constructed from 100% light-weight continuous filament polyester in a double-knit, no-run, interlock pattern with a laser sealed edge. This wiper is an ultraclean and highly absorbent wiper with critically low levels of particulate and extractable counts. Laundered and packaged in a cleanroom, all Valutek wipers are tested and manufactured in ISO compliant facilities under Valutek inspection and strict process control to ensure Valutek quality standard and product specifications.



Features:

- 100% continuous filament, double-knit polyester fiber
- Laser sealed (thermally sealed) edge for reduced fiber contamination
- Moderate absorbency and abrasion resistance
- Chemically compatible with IPA and other common solvents
- Extremely low levels of particulate and extractable counts
- Light-weight material reduces both actual cost and landfill waste impact
- Available in a variety of sizes to suit most applications
- Application: As part of the Valutek Nanotek product family, this product is recommended for use in a cleanroom Class 1-10 (ISO 3-4) critical environment. It is also commonly used for a wide variety of applications such as cleaning medical device products, cleaning video displays, cleaning instrument panels, general wiping and cleaning in semiconductor and microelectronics.

Pre-Wetted Option:

This wiper is available pre-wetted with custom chemistries.

VTPNWLWLS Sizes and Packaging

| Wiper Part Number | Size | | Packaging | |
|-------------------|-----------|---------------|---------------------------------------|--|
| VTPNWLWLS-99 | 9″ x 9″ | 23 cm x 23 cm | 150 ea/bag, 8 bags/case, 1200 ea/case | |
| VTPNWLWLS-1212 | 12" x 12" | 30 cm x 30 cm | 75 ea/bag, 5 bags/case, 375 ea/case | |

- All wipers are packed in double poly bags, vacuum sealed, flat packed in carton boxes and with a carton liner.
- Critical environment compatible. All wipers are lot traceable with retention samples held in Quality Control for 36
 months from date of manufacturing.



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VTPNWLWLS Technical Performance

| Attribute | Value | Units | Test Method | |
|----------------------------|--------------|------------------------------|--------------------------------------|--|
| Basis Weight | 120 ± 10 | g/m ² | TAPPI T-410 | |
| Absorbency | | | | |
| Sorptive Efficiency | 2 | mL/g | IEST-RP.CC004.3, Sec 8.1/Sec 8.2 | |
| Sorptive Capacity | 310 | mL/m ² | | |
| Sorptive Rate | <1 | second | | |
| Particle Counts | | | | |
| LPC: ≥0.5 µm | <10 | $10^6 \text{ particles/m}^2$ | IEST-RP.CC004.3, Sec 6.1.3/Sec 6.2.1 | |
| Non Volatile Residue (NVR) | | | | |
| DI Water Extractant | 0.02 | g/m ² | IEST-RP.CC004.3, Sec 7.1.2 | |
| IPA Extractant | 0.1 | g/m ² | | |

Extractable Counts (Ions)

| Sodium(Na ⁺) | <0.2 | ppm | Fluoride(F) | <0.2 | ppm | |
|------------------------------|------|-----|---|------|-----|--|
| Potassium(K ⁺) | <0.2 | ppm | Nitrite(No2-) | <0.2 | ppm | |
| Calcium(Ca ²⁺) | <0.5 | ppm | Bromide(Br ⁻) | <0.2 | ppm | |
| Magnesium(Mg ²⁺) | <0.2 | ppm | Phosphate(PO ₄ ³⁻) | <0.3 | ppm | |
| Ammonium(NH ⁴⁺) | <0.3 | ppm | Chloride(Cl ⁻) | <0.2 | ppm | |
| Nitrate(NO ₃ -) | <0.3 | ppm | Sulfate(So ₄ ²⁻) | <0.2 | ppm | |

IEST-RP.CC004.3, Sec 7.2.2

*Note: Technical data represented in this table are typical values at the time of publication. Third party independent lab test results available upon request.

