

# NORSEMAN/CTD DRILL & TOOL

America's Finest High-Speed Steel Cutting Tools™



 Proudly Manufactured in the USA

## Twist Drills

### Jobber Length

#### NAS 907B Heavy Duty 135° Split point

Type 190-CN CN-TECH™ Cryo Nitride . . . . . 6

Type 190-AG Heavy Duty Magnum . . . . . 6 - 7

Type 170-AG . . . . . 8 - 9

**\*Type 128-AG 3/8" Shank . . . . . 7**

Type 190 Black Oxide . . . . . 10 - 11

**\*Type 198 V-Line Black Oxide . . . . . 15**

Type 190-AN Titanium Nitride . . . . . 10 - 11

Type 190-ACN Titanium Carbon Nitride . . . . . 12 - 14

Type 190-ALN Aluminum Titanium Nitride 12 - 14

**\*Type 190-GF Gold Strike™ 3-flats on Shank . . 15**

**\*Type 190-GFR Gold Strike™ 3/8" Shank . . . . 15**

**\* Not NAS907B**

#### **Mechanic Length 135° Split point**

Type 175-AG . . . . . 28

Type 178-AG Magnum 3/8" Shank . . . . . 28

**Type QR-AG Magnum 1/4" Hex Shank . . . . . 29**

**Type QR-AG Extensions 3", 6", 12" . . . . . 29**

Type 191-A V-line Black Oxide . . . . . 28

#### **Jobber Length NAS 907A**

Type 340-A Black Oxide 118° Split point . . . . 16

### Jobber Length

#### General Purpose 118° point

Type 100 Bright Finish . . . . . 17 - 21

Type 115 Black Oxide . . . . . 17 - 21

Type 170-W Metric - Bright Finish . . . . . 22

Type 128 3/8" Reduced - Bright Finish . . . . 23

Type 100-BN Titanium Nitride Coated . . . . . 17 - 21

Type 170 Metric - Black Oxide . . . . . 22

Type 118 V-Line Black Oxide . . . . . 21

Type 230 Tang Drive . . . . . 27

#### **Jobber Length Parabolic 135° Split point**

Type 190-P Black Oxide . . . . . 25 - 26

Type 190-PT Titanium Nitride Coated . . . . . 25 - 26

#### **Jobber Length Hi-Helix 118° point**

Type 240-F Bright Finish . . . . . 24

#### **Screw Machine Length NAS 907C**

Type 135-AG . . . . . 35 - 36

Type 135 Black Oxide . . . . . 37

Type 135-TN Titanium Nitride Coated . . . . . 37

Type 260-TW Bright Finish . . . . . 37

**\*Type 125 1/4" Reduced Shank . . . . . 36**

**\* Not NAS907B**

#### **Screw Machine Length 118° point**

Type 260 Bright Finish . . . . . 38 - 39

Type 260-BN Titanium Nitride Coated . . . . . 38 - 39

#### **1/4" Shank 118° Point**

Type 120 . . . . . 23

#### **Drill Blank**

Type 240-DB Fully Hardened - Precision Ground . 50

#### **Jobber Length Cobalt NAS 907J**

Type 150 M42 135° Split point . . . . . 30

Type 150-DN M42 Titanium Nitride . . . . . 30

Type 150-ALN M42 Titanium Aluminum Nitride . 30

Type 150-M M42 Metric - 135° Split point . . 31

#### **DIN Length Wide Land Parabolic Cobalt**

Type XGT-J M42 135° Split point . . . . . 32 - 33

Type XGT-JN M42 135° SP TiN Coated . . 33

#### **Screw Machine Length Cobalt**

Type 260-D M42 135° Split point . . . . . 34

Type 260-DN M42 Titanium Nitride Coated . . . 34

Type 260-AND M42 Titanium Aluminum Nitride 34

#### **Silver & Deming 1/2" Shank**

Type 130-AG Magnum 135° Split point . . . 45

Type 130-AGM Metric - 135° Split point . . . 46

Type 130-AGX 118° Split point 3 - Flats . . . 45

Type 130-MRO Mechanic Length 135° Split Pt. 47

Type 130 118° point - Round Shank . . . . . 46

Type 130-D M42 135° Split point . . . . . 47

Type EXT Extension OAL 7-1/2" . . . . . 47

#### **Silver & Deming 3/4" Shank**

Type 131-AG 135° Split point - Round Shank 46

#### **Taper Length**

Type 210 118° pt. - General Purpose . . . . . 40 - 41

Type 220 118° point - Tang Drive . . . . . 41

Type 221-P Parabolic - Tang Drive . . . . . 42

Type 221-PT Titanium Nitride Coated 135° SP . 42

#### **Extra Length**

Type XGT-AG 6" 9" 12" . . . . . 43

Type 160 12" - OAL 9" Flute . . . . . 43

Type 165 18" - OAL 12" Flute . . . . . 43

#### **Aircraft Extension**

Type 166 6" - OAL Black Oxide . . . . . 44

Type 167-D 6" - OAL Cobalt NAS 907J . . . 44

Type 168 12" - OAL Black Oxide NAS 907B. 44

Type 169-D 12" - OAL Cobalt NAS 907J . . . . 44

#### **Taper Shank**

Type 510 Regular Shanks . . . . . 48 - 49

Type 520 Larger than Standard . . . . . 49

Type 500 Smaller than Standard . . . . . 49

Technical Reference . . . . . 51 - 53

## Taps & Dies

### HSS Spiral Point Taps

Type 20-AG Plug - Fractional / Machine Screw . 55

Type 20 Plug - Fractional / Machine Screw 55

Type 21-AG Plug - Metric . . . . . 55

Type 21 Plug - Metric . . . . . 55

### HSS Straight Flute Taps

Type 23-AG Taper . . . . . 58-60

Type 23-AGN Taper -Titanium Nitride. .58-60

Type 23 Taper . . . . . 58-60

Type 24-AG Plug . . . . . 58-60

Type 24-AGN Plug - Titanium Nitride . .58-60

Type 24 Plug . . . . . 58-60

Type 25-AG Bottoming . . . . . 58-60

Type 25-AGN Bottoming - Titanium Nitride 58-60

Type 25 Bottoming . . . . . 58-60

Type 26-AG Sets . . . . . 61

Type 26-AGN Sets Titanium Nitride . . . . 61

Type 26 Sets . . . . . 61

### HSS Straight Flute -Metric

Type 31-AG Taper . . . . . 62

Type 31-AGN Taper - Titanium Nitride . . . . 62

Type 31 Taper . . . . . 62

Type 32-AG Plug . . . . . 62

Type 32-AGN Plug - Titanium Nitride . . . . 62

Type 32 Plug . . . . . 62

Type 33-AG Bottoming . . . . . 62

Type 33-AGN Bottoming - Titanium Nitride 62

Type 33 Bottoming . . . . . 62

Type 35-AG Sets . . . . . 63

Type 35-AGN Sets Titanium Nitride . . . 63

### HSS Straight Flute -Left-Hand Thread

Type 23L-AG Taper . . . . . 64

Type 24L-AG Plug . . . . . 64

Type 25L-AG Bottoming . . . . . 64

### HSS Combination Drill & Tap

Type 40-AG . . . . . 65

Type 40-QR . . . . . 65

#### **Drill & Tap Combo**

Type 34-AG . . . . . 65

### HSS Hex Dies

Type 27-AG . . . . . 66

Type 27-AG Metric . . . . . 66

### High Performance Spiral Tap

Type 29-AG . . . . . 56

Type 29-AGN Titanium Nitride . . . . . 56

Type 29-ACN . . . . . 57

Type 29-ALN . . . . . 57

### M42 Cobalt Taps

Type 24-RNC . . . . . 58

Type 24-RNCN . . . . . 58

### Regular / Interrupted Taper Pipe Taps

Type 30-AG / I30-AG . . . . . 63

Type 30-AGN / I30-AGN . . . . . 63

Type 30-B / I30-B . . . . . 63

Type 30 / I30 . . . . . 63

12pc Taps & Dies For Pipe . . . . . 63

### HSS Tap & Drill Sets

SF-18TDC Straight Flute . . . . . 65

SF-18TDF Straight Flute . . . . . 65

SP-10TD Spiral Point . . . . . 65

SP-12TD Spiral Point . . . . . 65

SP-18TD Spiral Point . . . . . 65

SP-18TDM Spiral Point . . . . . 65

B-18TD HSS Drill & Tap Set . . . . . 65

### HSS Tap Sets

SP-19T Spiral Point . . . . . 66

SP-10T Spiral Point . . . . . 66

SF-10T Straight Flute . . . . . 66

### Drill, Tap & Countersink Set

TDC-12 . . . . . 66

### HSS Tap & Die Assortments

#### **Magnum Super Premium**

14pc., 23pc. Metric . . . . . 67

15pc., 25pc. . . . . 67

40pc., 58 pc. . . . . 68

#### **Hi-Carbon Steel Taps**

Type 720 Plug - Fractional . . . . . 69

Type 721 Plug - Machine Screw . . . . . 69

Type 740 Taper - Fractional . . . . . 69

Type 741 Plug - Machine Screw . . . . . 69

Type 760 Bottoming - Fractional . . . . . 70

Type 761 Bottoming - Machine Screw . . . . 70

Type 722 3pc. - Fractional Set . . . . . 70

Type 723 3pc. - Machine Screw . . . . . 70

Type 780 Metric Plug Taps . . . . . 73

#### **Hi-Carbon Steel Pipe Taps**

Type 410 Fractional . . . . . 73

#### **Hi-Carbon Steel Dies**

Type 400 - Round . . . . . 72

Type 405 - Hex . . . . . 71

Type 415 - Adjustable . . . . . 72

Type 790 - Metric - Hex . . . . . 71

#### **Hi-Carbon Tap & Die Sets**

##### **Type 724**

14pc., 16pc. . . . . 74

24pc., 37pc. . . . . 75

40pc. . . . . 76

#### **Tap & Reamer Wrenches / Die Stocks**

Type 725 . . . . . 77

Type 726 . . . . . 77

Type 727 . . . . . 77

Type 727R Ratcheting T-Handle . . . . . 77

Type 728 . . . . . 78

Type 729 . . . . . 78

Type 730 . . . . . 78

Technical Reference . . . . . 79 - 83

# Table of Contents

**NORSEMAN/CTD**  
DRILL & TOOL



## Premium Carbide Burrs

<b>SA Style</b> Cylinder Shape - <b>No End Cut</b> . . . . . 85	<b>SH Style</b> Flame Shape . . . . . 88	<b>Premium Carbide Burrs Sets</b>
<b>SB Style</b> Cylinder Shape - <b>with End Cut</b> . . . . . 85	<b>SJ Style</b> 60° Cone Shape . . . . . 88	
<b>SC Style</b> Cylinder Shape - <b>Radius End</b> . . . . . 86	<b>SK Style</b> 90° Cone Shape . . . . . 88	<b>Double Cut Sets</b>
<b>SD Style</b> Ball Shape . . . . . 86	<b>SL Style</b> Taper Shape Radius -14° Included Angle 88	<b>Set A - 9 pc</b> . . . . . 89
<b>SE Style</b> Oval / Egg Shape . . . . . 87	<b>SM Style</b> Pointed Cone Shape . . . . . 89	<b>Set B - 9 pc</b> . . . . . 89
<b>SF Style</b> Tree Shape Radius . . . . . 87	<b>SN Style</b> Inverted Cone Shape . . . . . 89	<b>Set C - 9 pc</b> . . . . . 89
<b>SG Style</b> Pointed Tree Shape . . . . . 88		<b>Set D - 9 pc</b> . . . . . 89
		<b>Set E - 8 pc</b> . . . . . 89
		<b>Set F - 8 pc</b> . . . . . 89
		<b>Double Cut Display</b> <b>48pc.</b>
		Double Cut - 1/8" Shank . . . . . 89
		Double Cut - 1/4" Shank . . . . . 89
		Aluma Cut - 1/4" Shank . . . . . 89
		<b>24pc.</b>
		Double Cut- 1/4 Shank . . . . . 89

## Magnetic Base Drills & Annular Cutters

<b>Annular Cutters</b>	<b>Counter Display High-Speed Steel</b>	<b>Spira-Broach™ Magnetic Base Drills</b>
Type14 & 14L M35 Cobalt . . . . . 92	Annular Sets . . . . . 93	MBD 4500 Low Profile . . . . . 91
Type15 & 15L M42 Cobalt . . . . . 92	Counter Displays . . . . . 93	MBD 5500 Standard - Duty . . . . . 91
Type13SP & 13LSP M2 HSS . . . . . 92		MBD 6500 Heavy - Duty . . . . . 91
		MBD 7000 Heavy Duty - Reverse . . . 91

## Specialty Tools

<b>Acrylic Drills</b>	<b>Type 82-AG Pilot less</b> . . . . . 106	Type 190-AL Sets . . . . . 95
<b>Type 183-AG</b> . . . . . 104	<b>Type 90-AG Deburring</b> . . . . . 106	<b>Pilot Drills</b>
<b>Auger Bits</b>	Technical Diagram . . . . . 107	Type 185 . . . . . 103
Type 940, 941 & 942 . . . . . 100	<b>Combined Drills &amp; Counter sinks</b>	<b>Power Bits</b>
Type 950, 951 952 & 953 . . . . . 100	Type 296 . . . . . 107	Type 935 . . . . . 101
<b>Bell Hanger Bits</b>	Combined Drill and Counter-sink Set . . . 107	Type 935 Sets . . . . . 101
Type 601 . . . . . 103	<b>Cutting Tool Lubricant</b>	Type QR-AG Extensions 3", 6", 12"  101
<b>Bolt Remover</b>	<b>Type 11-AG</b> . . . . . 104	<b>Sheeters Drills</b>
Bolt Extractors Set . . . . . 97	<b>Glass &amp; Tile Drills</b>	Type 224 . . . . . 104
Type 420 Spiral . . . . . 96	Type 626 . . . . . 97	<b>Step Drills - Multi-Diameter</b>
<b>Type 421-AG Square</b> . . . . . 96	<b>Hard Steel Drills</b>	<b>Type 78-AG</b> . . . . . 102
<b>Brad Point Drills</b>	Type 602 Carbide Tipped . . . . . 104	<b>Type 78-AGN</b> . . . . . 102
<b>Type 16-AG</b> . . . . . 101	Type 602-C Solid Carbide  104	Type 78-ACN . . . . . 102
<b>Type 16-AG Sets</b> . . . . . 101	<b>Reamers</b>	Type 78-QR . . . . . 102
<b>Flex-Bit</b>	<b>Type 50-AG Car Reamers</b> . . . . . 98	Type 78-QRN . . . . . 102
<b>Type 600</b> . . . . . 104	<b>Type 51-AG Car Reamers</b> . . . . . 98	<b>Twin End Drills</b>
<b>Carbide Tipped Hole cutters</b>	<b>Type 52-AG Hex Bridge length</b> . . . . . 98	<b>Type 140-G</b> . . . . . 103
<b>Type CHC-AG</b> . . . . . 105	<b>Type 53-AG Hex Car length</b> . . . . . 98	Type 140 . . . . . 103
<b>Type CHD-AG</b> . . . . . 105	<b>Type 54-AG Taper Shank</b> . . . . . 99	<b>Weldout Spot weld Drills &amp; Sets</b>
Type CHC-QR . . . . . 105	<b>Type 55-AG Taper Shank</b> . . . . . 99	Type 186 Weld out™ Spot weld . . . . . 108
Type Ext OAL- 6-1/4" . . . . . 105	<b>Type 134-AG Hole-Hog™</b> . . . . . 99	Type 187 Weldout™ Spot weld . . . . . 108
Hanging Display of CHC-QR . . . . . 105	<b>Type 134-AG Hole Hog™ Sets</b> . . . . . 99	Type 187-DN Titanium Nitride . . . . . 108
<b>Counter sinks</b>	<b>Left-Hand Spiral Drills</b>	Type 187-B Carbide ALTiN Coated . . . . . 108
<b>Type 82-AG Piloted</b> . . . . . 106	Type 420-AL Carded . . . . . 95	Type 187 WO-4 Set . . . . . 108
	Type 190-AL . . . . . 95	Type 186 WO-6 Set . . . . . 108

## Masonry Tools

<b>Impact Hammer Drills</b>	<b>Percussion Bits</b>	<b>Spline Bits, Impact Hammer</b>
Type 606 Slot Drive System . . . . . 114	Type 607 A-taper . . . . . 117	Type 614 . . . . . 115
Type 609 Extra Heavy-Duty . . . . . 116	<b>Percussion Core Drills</b>	Type 615 . . . . . 115
<b>Masonry Drill &amp; Sets</b>	Type 605 Spiral Flute . . . . . 113	Type 616 . . . . . 115
Type 214 All-Purpose, HD . . . . . 112	<b>Rebar Cutters</b>	<b>Carbide Tipped with Spear Point</b>
Type 215 Fast Spiral, HD . . . . . 110	Type 612 Bitsaver™ . . . . . 118	Type 626 . . . . . 118
Type 216 Slow Spiral Flute, HD . . . 111		
Type 217 Tapcon Style . . . . . 112		
Type 225 Slow Spiral, HD . . . . . 110		

Magnetic Base Drill & Annular Cutter | Masonry | Specialty

## Cutting Tool Sets

### Jobber Length NAS 907B

#### Heavy Duty 135° Split point

Type 190-CN CN-TECH™ Cryo Nitride . . . . . 120

Type 190-AG Heavy Duty Magnum . . . . . 120

Type 170-AG Metric . . . . . 120

\*Type 128-AG 3/8" Shank . . . . . 120

Type 190 Black Oxide . . . . . 122 - 123

\*Type 198 V-Line Black Oxide . . . . . 124

Type 190-AN Titanium Nitride . . . . . 122-123

Type 190-ACN Titanium Carbon Nitride . . . . . 122-123

Type 190-ALN Aluminum Titanium Nitride . . . . . 122-123

\*Type 190-GF Gold Strike™ 3-Flats . . . . . 124

\*Type 190-GFR Gold Strike™ 3/8" Reduced . . . . . 124

\* Not NAS907B

### Mechanic Length 135° Split point

Type 175-AG . . . . . 121

Type 178-AG Magnum 3/8" Shank . . . . . 121

Type QR-AG 1/4" Hex Shank . . . . . 121

Type 191 V-line Black Oxide CAD-HD . . . . . 132

### Jobber Length General Purpose 118° point

Type 100 Bright Finish . . . . . 127 - 130

Type 128 3/8" RS Bright Finish . . . . . 127 - 129

Type 100-BN Titanium Nitride . . . . . 127 - 129

Type 115 Black Oxide . . . . . 127 - 129

Type 170 Metric - Black Oxide . . . . . 129

Type 118 V-Line Black Oxide . . . . . 127 - 128

### Jobber Length Parabolic

#### 135° Split point

Type 190-P Black Oxide . . . . . 131

Type 190-PT Titanium Nitride . . . . . 131

### Screw Machine Length NAS 907C

Type 135-AG . . . . . 130

Type 135 Black Oxide . . . . . 133

Type 135-TN Titanium Nitride . . . . . 133

\* Not NAS907C

### Screw Machine Length 118° point

Type 260 Bright Finish . . . . . 132

Type 260-BN Titanium Nitride . . . . . 132

### 1/4" Shank 118°

Type 120 . . . . . 130

### Jobber Length Cobalt NAS 907J

Type 150 135° Split point . . . . . 125 - 126

Type 150-N Titanium Nitride . . . . . 125 - 126

Type 150-M Metric - 135° SP . . . . . 125 - 126

### Screw Machine Length

#### M42 Cobalt

Type 260-D 135° Split point . . . . . 130

### Silver & Deming

#### 1/2" Shank

Type 130-AG 135° Split point . . . . . 134

Type 130-AGX 118° Split pt 3-flats . . . . . 134

Type 130-D 135° Split Point . . . . . 134

Type 130 118° point - Round Shank . . . . . 134

Type 130-MRO 135° Split Point . . . . . 134

### Step Drills

Type 78-AG . . . . . 137

Type 78-AGN Titanium Nitride . . . . . 137

Type 78-QR . . . . . 137

Type 78-QRN Titanium Nitride . . . . . 137

### Acrylic Drills

Type 183-AG Super Chipfree™ pt. . . . . 132

### Combination Drill & Tap

Type 40-AG . . . . . 136

Type 40-QR . . . . . 136

### Weldout™ Spot weld Drills

Type 187 WO-4 . . . . . 135

Type 186 WO-6 . . . . . 135

### Left Hand Spiral

Type 190-AL . . . . . 135

### Brad Point Drills

Type 16-AG . . . . . 135

### Tap & Drills

B-18TD . . . . . 136

SP-18TD . . . . . 136

SP-18TDM . . . . . 136

SP-18TDF . . . . . 136

SP-12TD . . . . . 136

SF-18TDC . . . . . 136

SF18TDF . . . . . 136

SF-10TD . . . . . 136

### Bolt Extractor

BR-8 Left Hand Drill Bolt Extractor . . . . . 137

BR-10 Left Hand Drill Bolt Extractor . . . . . 137

SE-4N Bolt Extractor-Spiral Extractor . . . . . 137

SE-5N Bolt Extractor-Spiral Extractor . . . . . 137

BR-8SQ Left Hand - Bolt Extractor . . . . . 137

SQE-4 Bolt Extractor-Spiral Extractor . . . . . 137

### ChatterProof™ Counter sink

Type 82-AG Counter sink . . . . . 137

Type 90-AG Deburring Tools . . . . . 137

### Hole Expansion Tools

Type 50-AG Standard Flute . . . . . 138

Type 51-AG Fast Spiral . . . . . 138

### Hole Hog™

Type 134-AG . . . . . 138

### Carbide Hole Cutters

Type CHC-AG & CHD-AG . . . . . 138

3pc. Carbide Hole cutter CHC-AG 138

## Displays, Cabinets & Indexes

### Counter Displays

Silver & Deming . . . . . 141

Reamers 141

Type 50-AG & Type 51-AG

Annular Cutter . . . . . 142

### Annular Cutter Sets

. . . . . 142

### Stock Master Dispensers & Displays

Type 925 300pcs. Fractional . . . . . 140

### Display Packages

Type 175-AG . . . . . 150

Type CHC-AG . . . . . 150

### Drill Gauges

Type 914 Letter, Fractional & Wire . . . . . 147

### Drill Stand

Type 914 Letter, Fractional & Wire . . . . . 147

### Indexes

Type 902 Indexes Only . . . . . 151

Type 902 Black Indexes - ID Plate Slot . . . . . 152

### Master Drill Dispensers

Type 914 U.S. & Metric Sizes . . . . . 145

### Master Tap Dispensers

Type 914 . . . . . 146

### Silver & Deming Drill Dispensers

Type 914 . . . . . 144

### Stocking Cases

Type 925

13 pc. Silver & Deming . . . . . 143

72 pc. Letter . . . . . 143

91 pc. Metric . . . . . 143

96 pc. Fractional . . . . . 143

249 pc. Wire . . . . . 143

### Carbide Holecutter Display

Type CHC-AG . . . . . 150

### Tap & Die Counter tops

Tap & Round Die . . . . . 148

Tap & Hex Die . . . . . 148

### Magnum Super Premium

53-SF . . . . . 148

55-SP . . . . . 148

### Drawer-Mount Dispensers

Type 914

Fractional, Wire, Letter & Empty . . . . . 144

### Tap & Drill Assortments

Super Premium

67-SP . . . . . 149

123-SP . . . . . 149

123-SF . . . . . 149

## Technical Reference

### Drill Bits

Decimal Equivalent  
& Tap Drill Sizes Chart . . . . . 51

Drill Feeds & Speeds . . . . . 52

Twist Drill Trouble Shooting . . . . . 53

### Taps & Dies

Standard Cutting Taps . . . . . 79

Metric Cutting Taps . . . . . 80

Tap Trouble Shooting . . . . . 81

Tap Limits, Product Limits . . . . . 82

Tread Constants for  
Various Percentages . . . . . 83

# WHY CHOOSE MAGNUM?

**NORSEMAN/CTD**  
DRILL & TOOL

- ✓ Substantially longer cutting life  
The nitro-carburized flute has an increased Rockwell hardness.
- ✓ Cuts harder materials  
The flatter point takes a smaller chip. More torque is directed to a smaller area. This allows drilling into materials with hardness of over 30 on the Rockwell "C" scale.
- ✓ Stops drill walking  
The split point design gives accurate starting without the use of a center punch.
- ✓ Holds tighter hole size  
The split point design is self centering. This limits the normal oversize drilling characteristics.
- ✓ Outstanding quality appearance  
The rich amber gold color sets it apart from commodity cutting tools.
- ✓ Runs cooler, uses less torque  
135° point takes a smaller chip resulting in less heat. Friction is reduced by amber gold surface treatment.
- ✓ Stops chuck slippage  
Flats on drill shanks allow easy positive chuck grip.

## MAGNUM SUPER PREMIUM VS. COBALT

The Magnum Super Premium drills will substantially outperform cobalt drills in work hardening stainless steel applications. This performance advantage is the result of construction differences between the two types of drills. Cobalt drills, manufactured to **Type J NAS 907** specs, have a very thick web. This web is necessary to limit breakage of the brittle cobalt steel. Magnum Super Premium drills are made of special hi-moly tool steel, which is much tougher than cobalt steel. The web on an Magnum Super Premium drill can be thinned considerably due to the toughness of the steel.

A Magnum Super Premium drill with its thin web will penetrate the work hardening stainless fast enough to continually cut beneath the chip which is hardening from deformation. This means the drill is cutting softer steel. The cobalt drill, with its thick web, cannot be fed at a fast enough rate to cut beneath the area which is hardening. As a result the cobalt drill is continually drilling into hardened steel.

## STAINLESS STEEL WORK HARDENING VS. FREE MACHINING

Work hardening grades of stainless are the 300 series with the exception of 303, which is free machining. Free machining grades include the 400 series in addition to type 303. A quick way to identify work hardening vs free machining stainless is to observe the chip formation. Work hardening chips break up during the drilling process, while free machining chips are long and stringy.

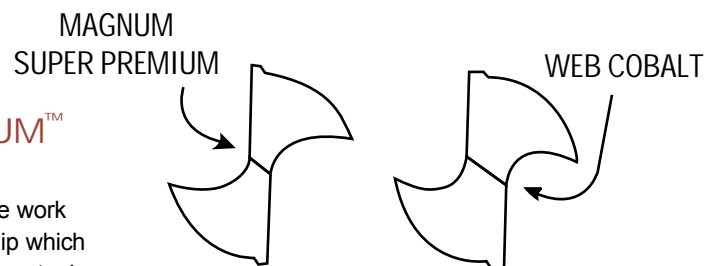
## COBALT APPLICATIONS

Cobalt drills are recommended for free machining stainless (400 series & 303), titanium alloys and other high tensile strength materials. These applications require the high red hardness of cobalt steel to counter the substantial heat generated in the drilling process.

## NORSEMAN™ MAGNUM SUPER PREMIUM™ VS. COBALT

A Magnum Super Premium drill with its thin web will penetrate the work hardening stainless fast enough to continually cut beneath the chip which is hardening from deformation. This means the drill is cutting softer steel.

The cobalt drill, with its thick web, cannot be fed at a fast enough rate to cut beneath the area which is hardening. As a result the cobalt drill is continually drilling into hardened steel.



**Jobber Length**

**NAS 907B Heavy Duty 135° Split Pt**

<b>NEW</b> Type 190-CN	CN-TECH™ Cryo Nitride . . . . . 6
Type 190-AG	Heavy Duty Magnum . . . . . 6 - 7
Type 170-AG	. . . . . 8 - 9
*Type 128-AG	3/8" Shank . . . . . 7
Type 190	Black Oxide . . . . . 10 - 11
*Type 198	V-Line Black Oxide. . . . . 15
Type 190-AN	Titanium Nitride . . . . . 10 - 11
Type 190-ACN	Titanium Carbon Nitride . . . . . 12 - 14
Type 190-ALN	Aluminum Titanium Nitride . . . . . 12 - 14
*Type 190-GF	Gold Strike™ 3-flats on Shank . . . . . 15
*Type 190-GFR	Gold Strike™ 3/8" Shank . . . . . 15
<b>* Not NAS907B</b>	

**Mechanic Length 135° Split point**

Type 175-AG	. . . . . 28
Type 178-AG	Magnum 3/8" Shank . . . . . 28
<b>NEW</b> Type QR-AG	Magnum 1/4" Hex Shank. . . . . 29
Type QR-AG Extensions	3",6",12" . . . . . 29
Type 191-A	V-line Black Oxide . . . . . 28

**Jobber Length**

**NAS 907A**

Type 340-A	Black Oxide 118° Split point . . . . . 16
------------	---

**Jobber Length**

**General Purpose 118° point**

Type 100	Bright Finish . . . . . 17 - 21
Type 115	Black Oxide. . . . . 17 - 21
Type 170-W	Metric - Bright Finish. . . . . 22
Type 128	3/8" Reduced - Bright Finish . . . . . 23
Type 100-BN	Titanium Nitride Coated . . . . . 17 - 21
Type 170	Metric - Black Oxide. . . . . 22
Type 118	V-Line Black Oxide . . . . . 21
Type 230	Tang Drive. . . . . 27

**Jobber Length Parabolic 135° Split Pt**

Type 190-P	Black Oxide . . . . . 25 - 26
Type 190-PT	Titanium Nitride Coated . . . . . 25 - 26

**Jobber Length Hi-Helix 118° point**

Type 240-F	Bright Finish . . . . . 24
------------	----------------------------

**Screw Machine Length NAS 907C**

Type 135-AG	. . . . . 35 - 36
Type 135	Black Oxide . . . . . 37
Type 135-TN	Titanium Nitride Coated . . . . . 37
Type 260-TW	Bright Finish . . . . . 37
*Type 125	1/4" Reduced Shank. . . . . 36
<b>* Not NAS907B</b>	

**Screw Machine Length 118° point**

Type 260	Bright Finish . . . . . 38 - 39
Type 260-BN	Titanium Nitride Coated. . . . . 38 - 39

**1/4" Shank 118° Point**

Type 120	. . . . . 23
----------	--------------

**Drill Blank**

Type 240-DB	. . . . . 50
-------------	--------------

**Jobber Length Cobalt NAS 907J**

Type 150	M42 135° Split point . . . . . 30
Type 150-DN	M42 Titanium Nitride Coated . . . . . 30
<b>NEW</b> Type 150-ALN	M42 Titanium Aluminum Nitride . . . . . 30
Type 150-M	M42 Metric - 135° Split point. . . . . 31

**DIN Length Wide Land Parabolic Cobalt**

Type XGT-J	M42 135° Split point . . . . . 32 - 33
<b>NEW</b> Type XGT-JN	M42 135° SP Titanium Nitride . . . . . 33

**Screw Machine Length Cobalt**

Type 260-D	M42 135° Split point . . . . . 34
Type 260-DN	M42 Titanium Nitride. . . . . 34
<b>NEW</b> Type 260-AND	M42 Titanium Aluminum Nitride . . . . . 34

**Silver & Deming 1/2" Shank**

Type 130-AG	Magnum 135° Split point . . . . . 45
Type 130-AGM	Metric - 135° Split point . . . . . 46
Type 130-AGX	118° Split point 3 - Flats . . . . . 45
Type 130-MRO	1/2" Reduced Shank . . . . . 47
Type 130	118° point - Round Shank . . . . . 46
Type 130-D	M42 135° Split point. . . . . 47
Type EXT	Extension OAL 7-1/2" . . . . . 47

**Silver & Deming 3/4" Shank**

Type 131-AG	. . . . . 46
-------------	--------------

**Taper Length**

Type 210	118° pt. - General Purpose. . . . . 40 - 41
Type 220	118° point - Tang Drive . . . . . 41
Type 221-P	Parabolic - Tang Drive . . . . . 42
Type 221-PT	Titanium Nitride Coated 135° SP . . . . . 42

**Extra Length**

Type XGT-AG	6" 9" 12" . . . . . 43
Type 160	12" - OAL 9" Flute . . . . . 43
Type 165	18" - OAL 12" Flute . . . . . 43

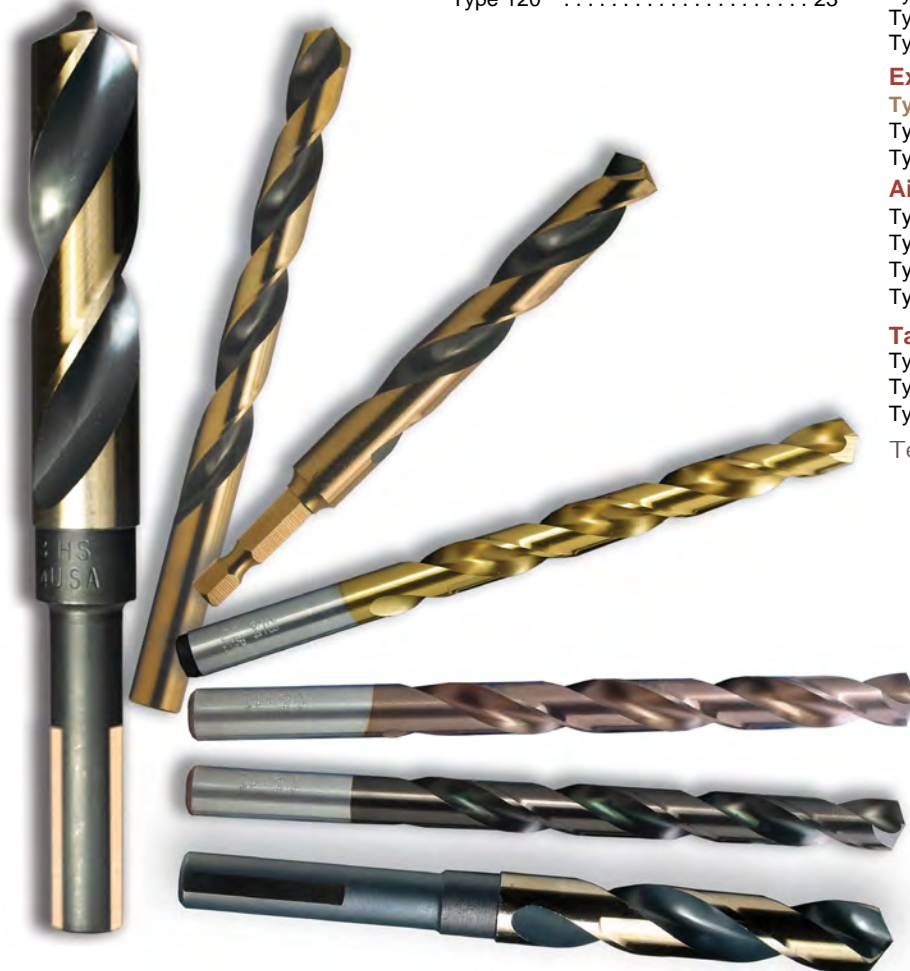
**Aircraft Extension**

Type 166	6" - OAL Black Oxide . . . . . 44
Type 167-D	6" - OAL Cobalt NAS 907J. . . . . 44
Type 168	12" - OAL Black Oxide NAS 907B . . . . . 44
Type 169-D	12" - OAL Cobalt NAS 907J . . . . . 44

**Taper Shank**

Type 510	Regular Shanks . . . . . 48 - 49
Type 520	Larger than Standard. . . . . 49
Type 500	Smaller than Standard . . . . . 49

Technical Reference.	. . . . . 51 - 53
----------------------	-------------------



QUICK INDEX - Twist Drills

# Jobber Length

## HSS HEAVY-DUTY CN-TECH™ & HEAVY-DUTY NAS 907B

### Type 190-CN CN-TECH™ 135° Split Point



- Cryogenic treatment creates a more uniform "grain" structure by transforming retained austenite into martensite.
- Modifies the carbon micro-structure through precipitation of carbides increasing resistance to wear.
- Nitride process diffuses nitrogen into the surface to create a case hardening resulting in superior tool life and exceptional corrosion resistance.



Type 190-CN

Nitride process case hardening resulting in superior tool life and exceptional corrosion resistance.

Part No.	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
47032	1/16	1-7/8	7/8	12
47042	5/64"	2"	1"	12
47052	3/32	2-1/4	1-1/4	12
47062	7/64	2-5/8	1-1/2	12
47072	1/8	2-3/4	1-5/8	12
47082	9/64	2-7/8	1-3/4	12
47092	5/32"	3-1/8"	2"	12
47102	11/64	3-1/4	2-1/8	12
47112	3/16	3-1/2	2-5/16	12
47122	13/64	3-5/8	2-7/16	12
47132	7/32	3-3/4	2-1/2	12
47142	15/64	3-7/8	2-5/8	12
47152	1/4"	4"	2-3/4"	12
47162	17/64	4-1/8	2-7/8	12
47172	9/32	4-1/4	2-15/16	12
47182	19/64	4-3/8	3-1/16	6
47192	5/16	4-1/2	3-3/16	6
47202	21/64	4-5/8	3-5/16	6
47212	11/32	4-3/4	3-7/16	6
47222	23/64	4-7/8	3-1/2	6
47232	3/8"	5"	3-5/8"	6
47242	25/64	5-1/8	3-3/4	6
47252	13/32	5-1/4	3-7/8	6
47262	27/64	5-3/8	3-15/16	6
47272	7/16"	5-1/2	4-1/16	6
47282	29/64	5-5/8	4-3/16	6
47292	15/32	5-3/4	4-5/16	6
47302	31/64	5-7/8	4-3/8	6
47312	1/2"	6"	4-1/2"	6

### Type 190-AG Magnum Super Premium - 135° Split Point

- Nitro-Carburized
- Manufactured to **NAS 907B** specification from Premium Hi-Molybdenum Steel.
- Magnum will substantially outperform cobalt drills in work hardening stainless steel and other tough drilling applications.



Type 190-AG

Low temperature stress relief improves lubricity and toughness.

Part No.	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
05580	1/16	1-7/8	7/8	12
05590	5/64	2"	1	12
05600	3/32	2-1/4	1-1/4	12
05610	7/64	2-5/8	1-1/2	12
05620	1/8	2-3/4	1-5/8	12
05630	9/64	2-7/8	1-3/4	12
05640	5/32	3-1/8	2	12
05650	11/64	3-1/4	2-1/8	12
05660	3/16	3-1/2	2-5/16	12
05670	13/64	3-5/8	2-7/16	12
05680	7/32	3-3/4	2-1/2	12
05690	15/64	3-7/8	2-5/8	12
05700	1/4	4"	2-3/4	12
05710	17/64	4-1/8	2-7/8	12
05720	9/32	4-1/4	2-15/16	12
05730	19/64	4-3/8	3-1/16	6
05740	5/16	4-1/2	3-3/16	6
05750	21/64	4-5/8	3-5/16	6
05760	11/32	4-3/4	3-7/16	6
05770	23/64	4-7/8	3-1/2	6
05780	3/8	5"	3-5/8	6
05790	25/64	5-1/8	3-3/4	6
05800	13/32	5-1/4	3-7/8	6
05810	27/64	5-3/8	3-15/16	6
05820	7/16	5-1/2	4-1/16	6
05830	29/64	5-5/8	4-3/16	6
05840	15/32	5-3/4	4-5/16	6
05850	31/64	5-7/8	4-3/8	6
05860	1/2	6"	4-1/2	6
22210	33/64	6-5/8	4-13/16	1
22220	17/32	6-5/8	4-13/16	1
22230	35/64	6-5/8	4-13/16	1
22240	9/16	6-5/8	4-13/16	1
22250	37/64	6-5/8	4-13/16	1
22260	19/32	7-1/8	5-3/16	1
22270	39/64	7-1/8	5-3/16	1
22280	5/8	7-1/8	5-3/16	1
22290	41/64	7-1/8	5-3/16	1
22300	21/32	7-1/8	5-3/16	1
22310	43/64	7-5/8	5-5/8	1
22320	11/16	7-5/8	5-5/8	1
22330	45/64	7-5/8	5-5/8	1
22340	23/32	7-5/8	5-5/8	1
22350	47/64	7-5/8	5-5/8	1
22360	3/4	7-3/8	5-5/8	1

Larger sizes available in 130-AG section

### LETTER

Part No.	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
39460	A	3-7/8	2-5/8	12
39470	B	4	2-3/4	12
39480	C	4	2-3/4	12
39490	D	4	2-3/4	12
39500	E	4	2-3/4	12
39510	F	4-1/8	2-7/8	12

Letter Continued on page 7

**3/8" REDUCED SHANK & HSS HEAVY-DUTY NAS 907B**

Super Premium  
Twist Drills - HSS NAS 907B & 3/8" Reduced Shank

**LETTER**

Part No.	Letter Size	Overall Length Inches	Flute Length Inches	Qty. per/pack
39520	G	4-1/8	2-7/8	12
39530	H	4-1/8	2-7/8	12
39540	I	4-1/8	2-7/8	12
39550	J	4-1/8	2-7/8	12
39560	K	4-1/4	2-15/16	12
39570	L	4-1/4	2-15/16	12
39580	M	4-3/8	3-1/16	6
39590	N	4-3/8	3-1/16	6
39600	O	4-1/2	3-3/16	6
39610	P	4-5/8	3-5/16	6
39620	Q	4-3/4	3-7/16	6
39630	R	4-3/4	3-7/16	6
39640	S	4-7/8	3-1/2	6
39650	T	4-7/8	3-1/2	6
39660	U	5	3-5/8	6
39670	V	5	3-5/8	6
39680	W	5-1/8	3-3/4	6
39690	X	5-1/8	3-3/4	6
39700	Y	5-1/4	3-7/8	6
39710	Z	5-1/4	3-7/8	6

**Type 190-AG  
HSS Heavy-Duty NAS 907B  
Super Premium - 135° Split Point**

Part No.	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
38940	1	3-7/8	2-5/8	12
38950	2	3-7/8	2-5/8	12
38960	3	3-3/4	2-1/2	12
38970	4	3-3/4	2-1/2	12
38980	5	3-3/4	2-1/2	12
38990	6	3-3/4	2-1/2	12
39000	7	3-5/8	2-7/16	12
39010	8	3-5/8	2-7/16	12
39020	9	3-5/8	2-7/16	12
39030	10	3-5/8	2-7/16	12
39040	11	3-1/2	2-5/16	12
39050	12	3-1/2	2-5/16	12
39060	13	3-1/2	2-5/16	12
39070	14	3-3/8	2-3/16	12
39080	15	3-3/8	2-3/16	12
39090	16	3-3/8	2-3/16	12
39100	17	3-3/8	2-3/16	12
39110	18	3-1/4	2-1/8	12
39120	19	3-1/4	2-1/8	12
39130	20	3-1/4	2-1/8	12
39140	21	3-1/4	2-1/8	12
39150	22	3-1/8	2	12
39160	23	3-1/8	2	12
39170	24	3-1/8	2	12
39180	25	3	1-7/8	12
39190	26	3	1-7/8	12
39200	27	3	1-7/8	12
39210	28	2-7/8	1-3/4	12
39220	29	2-7/8	1-3/4	12
39230	30	2-3/4	1-5/8	12
92310	31	2-3/4	1-5/8	12
92300	32	2-3/4	1-5/8	12
92290	33	2-5/8	1-1/2	12
92280	34	2-5/8	1-1/2	12

Wire Continued Next Column

These items are also available carded.  
See Price List Catalog for details.

**Type 190-AG  
HSS Heavy-Duty NAS 907B  
Super Premium - 135° Split Point**

Part No.	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
92270	35	2-5/8	1-1/2	12
92260	36	2-1/2	1-7/16	12
92250	37	2-1/2	1-7/16	12
92240	38	2-1/2	1-7/16	12
92230	39	2-3/8	1-3/8	12
92220	40	2-3/8	1-3/8	12
88420	41	2-3/8	1-3/8	12
88410	42	2-1/4	1-1/4	12
88400	43	2-1/4	1-1/4	12
88390	44	2-1/8	1-1/8	12
88380	45	2-1/8	1-1/8	12
88370	46	2-1/8	1-1/8	12
88360	47	2	1	12
88350	48	2	1	12
88340	49	2	1	12
88330	50	2	1	12
88320	51	2	1	12
88310	52	1-7/8	7/8	12
88300	53	1-7/8	7/8	12
88290	54	1-7/8	7/8	12
88280	55	1-7/8	7/8	12
88270	56	1-3/4	3/4	12
88260	57	1-3/4	3/4	12
88250	58	1-5/8	11/16	12
88240	59	1-5/8	11/16	12
88230	60	1-5/8	11/16	12

**Type 128-AG  
3/8" Reduced Shank Magnum Super Premium**

- 135° split point for fast penetration and accurate starting without center punch.
- Precision ground point, flutes, body, clearance and drill diameter for the ultimate in accuracy and performance.



Type 128-AG

Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications

Part No.	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
59200	25/64	5-1/8	3-3/4	6
59210	13/32	5-1/4	3-7/8	6
59220	27/64	5-3/8	3-15/16	6
59230	7/16	5-1/2	4-1/16	6
59240	29/64	5-5/8	4-3/16	6
59250	15/32	5-3/4	4-5/16	6
59260	31/64	5-7/8	4-3/8	6
59270	1/2	6	4-1/2	6
59280	17/32	6	4-1/4	1
59290	9/16	6	4-1/4	1
59300	19/32	6	4-1/4	1
59310	5/8	6	4-1/4	1

These items are also available carded.  
See Price List Catalog for details.



## NAS 907B - METRIC

Type 170-AG

**Magnum Super Premium -  
135° Split Point, NAS 907B**

- 135° split point provides fast penetration and accurate starting without a center punch.
- Withstands substantially higher drilling temperatures while maintaining sharpness.



Type 170-AG

Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.

### METRIC

Part No.	Dia. MM	Overall Length		Flute Length		Qty. per/pack	Part No.	Dia. MM	Overall Length		Flute Length		Qty. per/pack
		MM	Inches	MM	Inches				MM	Inches	MM	Inches	
48760	0.70	32	1-1/4	10	25/64	10	49270	4.00	83	3-1/4	54	2-1/8	10
48780	0.80	35	1-3/8	13	1/2	10	49280	4.10	83	3-1/4	54	2-1/8	10
48790	0.85	38	1-1/2	16	5/8	10	49290	4.20	83	3-1/4	54	2-1/8	10
48800	0.90	38	1-1/2	16	5/8	10	49300	4.30	83	3-1/4	54	2-1/8	10
49990	0.95	38	1-1/2	16	5/8	10	49310	4.40	86	3-3/8	56	2-13/64	10
48690	0.98	38	1-1/2	16	5/8	10	49320	4.50	86	3-3/8	56	2-13/64	10
48820	1.00	41	1-5/8	17	11/16	10	49330	4.60	86	3-3/8	56	2-13/64	10
48750	1.05	41	1-5/8	17	11/16	10	49340	4.70	89	3-1/2	59	2-21/64	10
48840	1.10	44	1-3/4	19	3/4	10	49350	4.80	89	3-1/2	59	2-21/64	10
48850	1.15	44	1-3/4	19	3/4	10	49360	4.90	92	3-5/8	62	2-7/16	10
23270	1.18	44	1-3/4	19	3/4	10	49370	5.00	92	3-5/8	62	2-7/16	10
48860	1.20	48	1-7/8	22	7/8	10	49380	5.10	92	3-5/8	62	2-7/16	10
48870	1.25	48	1-7/8	22	7/8	10	49390	5.20	95	3-3/4	64	2-1/2	10
48880	1.30	48	1-7/8	22	7/8	10	49400	5.30	95	3-3/4	64	2-1/2	10
48890	1.35	48	1-7/8	22	7/8	10	49410	5.40	95	3-3/4	64	2-1/2	10
48900	1.40	48	1-7/8	22	7/8	10	49420	5.50	95	3-3/4	64	2-1/2	10
48910	1.45	48	1-7/8	22	7/8	10	49430	5.60	98	3-7/8	67	2-5/8	10
48920	1.50	48	1-7/8	22	7/8	10	49440	5.70	98	3-7/8	67	2-5/8	10
48930	1.55	48	1-7/8	22	7/8	10	49450	5.80	98	3-7/8	67	2-5/8	10
48940	1.60	48	1-7/8	22	7/8	10	49460	5.90	98	3-7/8	67	2-5/8	10
48950	1.65	51	2	25	1	10	49470	6.00	102	4	70	2-3/4	10
48960	1.70	51	2	25	1	10	49480	6.10	102	4	70	2-3/4	10
48970	1.75	51	2	25	1	10	49490	6.20	102	4	70	2-3/4	10
48980	1.80	51	2	25	1	10	49500	6.30	102	4	70	2-3/4	10
49000	1.90	51	2	25	1	10	49510	6.40	105	4-1/8	73	2-7/8	10
49020	2.00	51	2	25	1	10	49520	6.50	105	4-1/8	73	2-7/8	10
49030	2.05	54	2-1/8	29	1-5/32	10	49530	6.60	105	4-1/8	73	2-7/8	10
49040	2.10	54	2-1/8	29	1-5/32	10	49540	6.70	105	4-1/8	73	2-7/8	10
49060	2.20	57	2-1/4	32	1-1/4	10	49550	6.80	105	4-1/8	73	2-7/8	10
49080	2.30	57	2-1/4	32	1-1/4	10	49560	6.90	105	4-1/8	73	2-7/8	10
49100	2.40	60	2-23/64	35	1-3/8	10	49570	7.00	105	4-1/8	73	2-7/8	10
49120	2.50	60	2-23/64	35	1-3/8	10	49580	7.10	108	4-1/4	75	2-61/64	10
49130	2.60	64	2-1/2	37	1-29/64	10	49590	7.20	108	4-1/4	75	2-61/64	10
49140	2.70	64	2-1/2	37	1-15/32	10	49600	7.30	108	4-1/4	75	2-61/64	10
49150	2.80	67	2-5/8	38	1-1/2	10	49610	7.40	111	4-3/8	78	3	10
49160	2.90	70	2-3/4	41	1-5/8	10	49620	7.50	111	4-3/8	78	3	5
49170	3.00	70	2-3/4	41	1-5/8	10	49630	7.60	111	4-3/8	78	3	5
49180	3.10	70	2-3/4	41	1-5/8	10	49640	7.70	114	4-1/2	81	3-3/16	5
49190	3.20	70	2-3/4	41	1-5/8	10	49650	7.80	114	4-1/2	81	3-3/16	5
49200	3.30	73	2-7/8	45	1-3/4	10	49660	7.90	114	4-1/2	81	3-3/16	5
49210	3.40	73	2-7/8	45	1-3/4	10	49670	8.00	114	4-1/2	81	3-3/16	5
49220	3.50	73	2-7/8	45	1-3/4	10	49680	8.10	117	4-9/16	84	3-5/16	5
49230	3.60	76	3	48	1-7/8	10	49690	8.20	117	4-9/16	84	3-5/16	5
49240	3.70	76	3	48	1-7/8	10	49700	8.30	117	4-9/16	84	3-5/16	5
49250	3.80	76	3	48	1-7/8	10	49710	8.40	121	4-3/4	87	3-27/64	5
49260	3.90	79	3-1/8	51	2	10							

Metric sizes continued on page 9

**NAS 907B - METRIC**



Type 170-AG

Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.

Type 170-AG  
**Magnum Super Premium**  
**- NAS 907B 135° Split Point**

- 135° split point provides fast penetration and accurate starting without a center punch.
- Withstands substantially higher drilling temperatures while maintaining sharpness.

**METRIC**

Part No.	Dia. MM	Overall Length MM	Inches	Flute Length MM	Inches	Qty. per/pack
49720	8.50	121	4-3/4	87	3-27/64	5
49730	8.60	121	4-3/4	87	3-27/64	5
49740	8.70	121	4-3/4	87	3-27/64	5
49750	8.80	124	4-7/8	89	3-1/2	5
49760	8.90	124	4-7/8	89	3-1/2	5
49770	9.00	124	4-7/8	89	3-1/2	5
49780	9.10	124	4-7/8	89	3-1/2	5
49790	9.20	127	5	92	3-5/8	5
49800	9.30	127	5	92	3-5/8	5
49810	9.40	127	5	92	3-5/8	5
49820	9.50	127	5	92	3-5/8	5
49830	9.60	130	5-1/8	95	3-3/4	5
49840	9.70	130	5-1/8	95	3-3/4	5
49850	9.80	130	5-1/8	95	3-3/4	5
49860	9.90	130	5-1/8	95	3-3/4	5
49870	10.00	130	5-1/8	95	3-3/4	5
12450	10.10	130	5-1/8	95	3-3/4	5
49880	10.20	133	5-15/64	98	3-7/8	5
12510	10.30	133	5-15/64	98	3-7/8	5
50220	10.40	133	5-15/64	98	3-7/8	5
49890	10.50	133	5-15/64	98	3-7/8	5
12460	10.60	133	5-15/64	98	3-7/8	5
50230	10.70	133	5-1/4	98	3-5/8	5
49900	10.80	140	5-1/2	103	4-1/16	5

Part No.	Dia. MM	Overall Length MM	Inches	Flute Length MM	Inches	Qty. per/pack
12470	10.90	140	5-1/2	103	4-1/16	5
49910	11.00	140	5-1/2	103	4-1/16	5
12480	11.10	140	5-1/2	103	4-1/16	5
49920	11.20	143	5-5/8	106	4-7/32	5
50240	11.30	143	5-5/8	106	4-7/32	5
12490	11.40	143	5-5/8	106	4-7/32	5
49930	11.50	143	5-5/8	106	4-7/32	5
12500	11.60	143	5-5/8	106	4-7/32	5
50250	11.70	146	5-3/4	110	4-11/32	5
49940	11.80	146	5-3/4	110	4-11/32	5
12520	11.90	146	5-3/4	110	4-11/32	5
49950	12.00	149	5-7/8	111	4-3/8	5
12530	12.10	149	5-7/8	111	4-3/8	5
49960	12.20	149	5-7/8	111	4-3/8	5
50260	12.30	149	5-7/8	111	4-3/8	5
12540	12.40	149	5-7/8	111	4-3/8	5
49970	12.50	152	6	114	4-1/2	5
12550	12.60	152	6	114	4-1/2	5
12570	12.70	152	6	114	4-1/2	5
50270	12.80	152	6	114	4-1/2	5
12560	12.90	152	6	114	4-1/2	5
49980	13.00	152	6	114	4-1/2	5

Larger sizes in Metric 130-AGM section page 46

## HSS HEAVY-DUTY NAS 907B

Type 190, Type 190-AN Titanium Nitride Coated

### 135° Split Point

- Heavy-duty construction for drilling in tougher materials
- Manufactured from premium high-speed steel
- 135° split point is self-centering for reduce thrust and easier penetration
- Manufactured to **NAS 907B** aerospace specification



Type 190

Black oxide surface finish increases wear resistance and adds lubricity to improve chip flow.



Type 190-AN

Titanium nitride (TiN) coating adds lubricity and hardness, enhancing chip flow, finish hole quality and drill life.

### FRACTIONAL

Type 190 Black Oxide Part Number	Type 190-AN Titanium Nitride Part Number	Diameter Inches	Overall Length Inches	Flute Length Inches	Type 190 Black Oxide Qty. per/Pack	Type 190-AN Titanium Nitride Qty. per/Pack
04490	97890	1/16	1-7/8	7/8	12	6
04500	97880	5/64	2	1	12	6
04510	97870	3/32	2-1/4	1-1/4	12	6
04520	97860	7/64	2-5/8	1-1/2	12	6
04530	97850	1/8	2-3/4	1-5/8	12	6
04540	97840	9/64	2-7/8	1-3/4	12	6
04550	97830	5/32	3-1/8	2	12	6
04560	97820	11/64	3-1/4	2-1/8	12	6
04570	97810	3/16	3-1/2	2-5/16	12	6
04580	97800	13/64	3-5/8	2-7/16	12	6
04590	97790	7/32	3-3/4	2-1/2	12	6
04600	97780	15/64	3-7/8	2-5/8	12	6
04610	97770	1/4	4	2-3/4	12	6
04620	97760	17/64	4-1/8	2-7/8	12	6
04630	97750	9/32	4-1/4	2-15/16	12	6
04640	97740	19/64	4-3/8	3-1/16	6	3
04650	97730	5/16	4-1/2	3-3/16	6	3
04660	97720	21/64	4-5/8	3-5/16	6	3
04670	97710	11/32	4-3/4	3-7/16	6	3
04680	97700	23/64	4-7/8	3-1/2	6	3
04690	97690	3/8	5	3-5/8	6	3
04700	97680	25/64	5-1/8	3-3/4	6	3
04710	97670	13/32	5-1/4	3-7/8	6	3
04720	97660	27/64	5-3/8	3-15/16	6	3
04730	97650	7/16	5-1/2	4-1/16	6	3
04740	97640	29/64	5-5/8	4-3/16	6	3
04750	97630	15/32	5-3/4	4-5/16	6	3
04760	97620	31/64	5-7/8	4-3/8	6	3
04770	97610	1/2	6	4-1/2	6	3

### LETTER

Type 190 Black Oxide Part Number	Type 190-AN Titanium Nitride Part Number	Letter Sizes	Overall Length Inches	Flute Length Inches	Type 190 Black Oxide Qty. per/pack	Type 190-AN Titanium Nitride Qty. per/pack
05300	95710	A	3-7/8	2-5/8	12	6
05310	95700	B	4	2-3/4	12	6
05320	95690	C	4	2-3/4	12	6
05330	95680	D	4	2-3/4	12	6
05340	95670	E	4	2-3/4	12	6
05350	95660	F	4-1/8	2-7/8	12	6
05360	95650	G	4-1/8	2-7/8	12	6
05370	95640	H	4-1/8	2-7/8	12	6
05380	95630	I	4-1/8	2-7/8	12	6
05390	95620	J	4-1/8	2-7/8	12	6
05400	95610	K	4-1/4	2-15/16	12	6
05410	95600	L	4-1/4	2-15/16	12	6
05420	95590	M	4-3/8	3-1/16	6	3
05430	95580	N	4-3/8	3-1/16	6	3
05440	95570	O	4-1/2	3-3/16	6	3
05450	95560	P	4-5/8	3-5/16	6	3
05460	95550	Q	4-3/4	3-7/16	6	3
05470	95540	R	4-3/4	3-7/16	6	3
05480	95530	S	4-7/8	3-1/2	6	3

Letter sizes continued on page 11.

TiN

HSS Twist Drills - Heavy Duty HSS NAS 907B

**HSS HEAVY-DUTY NAS 907B**

Type 190, Type 190-AN Titanium Nitride Coated

**135° Split Point**



Type 190

Black oxide surface finish increases wear resistance and adds lubricity to improve chip flow.



Type 190-AN

Titanium nitride (TiN) coating adds lubricity and hardness, enhancing chip flow, finish hole quality and drill life.

- Heavy-duty construction for drilling in tougher materials
  - Manufactured from premium high-speed steel
- 135° split point is self-centering for reducing thrust and easier penetration
  - Manufactured to **NAS 907B** aerospace specification

**LETTER**

Type 190 Black Oxide Part Number	Type 190-AN TiN Coated Part Number	Letter Sizes	Overall Length Inches	Flute Length Inches	Type 190 Black Oxide Qty. per/pack	Type 190-AN Titanium Nitride Qty. per/pack
05490	95520	T	4-7/8	3-1/2	6	3
05500	95510	U	5	3-5/8	6	3
05510	95500	V	5	3-5/8	6	3
05520	95490	W	5-1/8	3-3/4	6	3
05530	95480	X	5-1/8	3-3/4	6	3
05540	95470	Y	5-1/4	3-7/8	6	3
05550	95460	Z	5-1/4	3-7/8	6	3

**WIRE**

Type 190 Black Oxide Part Number	Type 190-AN TiN Coated Part Number	Letter Sizes	Overall Length Inches	Flute Length Inches	Type 190 Black Oxide Qty. per/pack	Type 190-AN TiN Coated Qty. per/pack
04780	98520	1	3-7/8	2-5/8	12	6
04790	98510	2	3-7/8	2-5/8	12	6
04800	98500	3	3-3/4	2-1/2	12	6
04810	98490	4	3-3/4	2-1/2	12	6
04820	98480	5	3-3/4	2-1/2	12	6
04830	98470	6	3-3/4	2-1/2	12	6
04840	98460	7	3-5/8	2-7/16	12	6
04850	98450	8	3-5/8	2-7/16	12	6
04860	98440	9	3-5/8	2-7/16	12	6
04870	98430	10	3-5/8	2-7/16	12	6
04880	98420	11	3-1/2	2-5/16	12	6
04890	98410	12	3-1/2	2-5/16	12	6
04900	98400	13	3-1/2	2-5/16	12	6
04910	98390	14	3-3/8	2-3/16	12	6
04920	98380	15	3-3/8	2-3/16	12	6
04930	98370	16	3-3/8	2-3/16	12	6
04940	98360	17	3-3/8	2-3/16	12	6
04950	98350	18	3-1/4	2-1/8	12	6
04960	98340	19	3-1/4	2-1/8	12	6
04970	98330	20	3-1/4	2-1/8	12	6
04980	98320	21	3-1/4	2-1/8	12	6
04990	98310	22	3-1/8	2	12	6
05000	98300	23	3-1/8	2	12	6
05010	98290	24	3-1/8	2	12	6
05020	98280	25	3	1-7/8	12	6
05030	98270	26	3	1-7/8	12	6
05040	98260	27	3	1-7/8	12	6
05050	98250	28	2-7/8	1-3/4	12	6
05060	98240	29	2-7/8	1-3/4	12	6
05070	98230	30	2-3/4	1-5/8	12	6
05080	98220	31	2-3/4	1-5/8	12	6
05090	98210	32	2-3/4	1-5/8	12	6
05100	98200	33	2-5/8	1-1/2	12	6
05110	98190	34	2-5/8	1-1/2	12	6
05120	98180	35	2-5/8	1-1/2	12	6
05130	98170	36	2-1/2	1-7/16	12	6
05140	98160	37	2-1/2	1-7/16	12	6
05150	98150	38	2-1/2	1-7/16	12	6
05160	98140	39	2-3/8	1-3/8	12	6
05170	98130	40	2-3/8	1-3/8	12	6
05180	98120	41	2-3/8	1-3/8	12	6
05190	98110	42	2-1/4	1-1/4	12	6
05200	98100	43	2-1/4	1-1/4	12	6
05210	98090	44	2-1/8	1-1/8	12	6
05220	98080	45	2-1/8	1-1/8	12	6
05230	98070	46	2-1/8	1-1/8	12	6
05240	98060	47	2	1	12	6
05250	98050	48	2	1	12	6
05260	98040	49	2	1	12	6
05270	98030	50	2	1	12	6
05280	98020	51	2	1	12	6
05290	98010	52	1-7/8	7/8	12	6

TiN

Twist Drills - HSS Heavy Duty NAS 907B

### HSS HEAVY-DUTY NAS 907B

Type 190-ACN Titanium Carbon Nitride

Type 190-ALN Titanium Aluminum Nitride

- Heavy-duty construction for drilling in tougher materials
- Manufactured from premium high-speed steel
- 135° split point is self-centering for reducing thrust and easier penetration
- Provides exceptional oxidation resistance and extreme hardness
- TiCN is harder and has a lower coefficient of friction than TiN coating.
- Recommended where moderate temperatures are generated.
- Manufactured to **NAS 907B** aerospace specification



TiCN Coating

Titanium carbon nitride (TiCN) coating raises cutting surface hardness greatly increasing resistance to wear.



TiAlN Coating

Titanium aluminum nitride (TiAlN) designed for use in high temperature operations and difficult to machine material

#### FRACTIONAL

Type 190- ACN TiCN Coated Part Number	Type 190-ALN TiAlN Coated Part Number	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/Pack
80002	80000	1/16	1-7/8	7/8	6
80012	80010	5/64	2	1	6
80022	80020	3/32	2-1/4	1-1/4	6
80032	80030	7/64	2-5/8	1-1/2	6
80042	80040	1/8	2-3/4	1-5/8	6
80052	80050	9/64	2-7/8	1-3/4	6
80062	80060	5/32	3-1/8	2	6
80072	80070	11/64	3-1/4	2-1/8	6
80082	80080	3/16	3-1/2	2-5/16	6
80092	80090	13/64	3-5/8	2-7/16	6
80102	80100	7/32	3-3/4	2-1/2	6
80112	80110	15/64	3-7/8	2-5/8	6
80122	80120	1/4	4	2-3/4	6
80132	80130	17/64	4-1/8	2-7/8	6
80142	80140	9/32	4-1/4	2-15/16	6
80152	80150	19/64	4-3/8	3-1/16	3
80162	80160	5/16	4-1/2	3-3/16	3
80172	80170	21/64	4-5/8	3-5/16	3
80182	80180	11/32	4-3/4	3-7/16	3
80192	80190	23/64	4-7/8	3-1/2	3
80202	80200	3/8	5	3-5/8	3
80212	80210	25/64	5-1/8	3-3/4	3
80222	80220	13/32	5-1/4	3-7/8	3
80232	80230	27/64	5-3/8	3-15/16	3
80242	80240	7/16	5-1/2	4-1/16	3
80252	80250	29/64	5-5/8	4-3/16	3
80262	80260	15/32	5-3/4	4-5/16	3
80272	80270	31/64	5-7/8	4-3/8	3
80282	80280	1/2	6	4-1/2	3

#### LETTER

Type 190- ACN TiCN Coated Part Number	Type 190-ALN TiAlN Coated Part Number	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/Pack
80292	80290	A	3-7/8	2-5/8	6
80302	80300	B	4	2-3/4	6
80312	80310	C	4	2-3/4	6
80322	80320	D	4	2-3/4	6
80332	80330	E	4	2-3/4	6
80342	80340	F	4-1/8	2-7/8	6
80352	80350	G	4-1/8	2-7/8	6
80362	80360	H	4-1/8	2-7/8	6
80372	80370	I	4-1/8	2-7/8	6
80382	80380	J	4-1/8	2-7/8	6
80392	80390	K	4-1/4	2-15/16	6
80402	80400	L	4-1/4	2-15/16	6
80412	80410	M	4-3/8	3-1/16	3
80422	80420	N	4-3/8	3-1/16	3
80432	80430	O	4-1/2	3-3/16	3

Letter sizes continued on page 13

TiCN / TiAlN

Twist Drills - HSS Heavy-Duty NAS 907B



**TiCN Coating**

Titanium carbon nitride (TiCN) coating raises cutting surface hardness greatly increasing resistance to wear.



**TiAlN Coating**

Titanium aluminum nitride (TiAlN) designed for use in high temperature operations and difficult to machine material

**HSS HEAVY-DUTY NAS 907B**

Type 190-ACN Titanium Carbon Nitride

Type 190-ALN Titanium Aluminum Nitride

- Heavy-duty construction for drilling in tougher materials
  - Manufactured from premium high-speed steel
- 135° split point is self-centering for reducing thrust and easier penetration
- Provides exceptional oxidation resistance and extreme hardness
- TiCN is harder and has a lower coefficient of friction than TiN coating.
  - Recommended where moderate temperatures are generated.
- Manufactured to **NAS 907B** aerospace specification

**LETTER**

Type 190- ACN TiCN Coated Part Number	Type 190-ALN TiAlN Coated Part Number	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/Pack
80442	80440	P	4-5/8	3-5/16	3
80452	80450	Q	4-3/4	3-7/16	3
80462	80460	R	4-3/4	3-7/16	3
80472	80470	S	4-7/8	3-1/2	3
80482	80480	T	4-7/8	3-1/2	3
80492	80490	U	5	3-5/8	3
80502	80500	V	5	3-5/8	3
80512	80510	W	5-1/8	3-3/4	3
80522	80520	X	5-1/8	3-3/4	3
80532	80530	Y	5-1/4	3-7/8	3
80542	80540	Z	5-1/4	3-7/8	3

**WIRE**

Type 190- ACN TiCN Coated Part Number	Type 190-ALN TiAlN Coated Part Number	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/Pack
80552	80550	1	3-7/8	2-5/8	6
80562	80560	2	3-7/8	2-5/8	6
80572	80570	3	3-3/4	2-1/2	6
80582	80580	4	3-3/4	2-1/2	6
80592	80590	5	3-3/4	2-1/2	6
80602	80600	6	3-3/4	2-1/2	6
80612	80610	7	3-5/8	2-7/16	6
80622	80620	8	3-5/8	2-7/16	6
80632	80630	9	3-5/8	2-7/16	6
80642	80640	10	3-5/8	2-7/16	6
80652	80650	11	3-1/2	2-5/16	6
80662	80660	12	3-1/2	2-5/16	6
80672	80670	13	3-1/2	2-5/16	6
80682	80680	14	3-3/8	2-3/16	6
80692	80690	15	3-3/8	2-3/16	6
80702	80700	16	3-3/8	2-3/16	6
80712	80710	17	3-3/8	2-3/16	6
80722	80720	18	3-1/4	2-1/8	6
80732	80730	19	3-1/4	2-1/8	6
80742	80740	20	3-1/4	2-1/8	6
80752	80750	21	3-1/4	2-1/8	6
80762	80760	22	3-1/8	2	6
80772	80770	23	3-1/8	2	6
80782	80780	24	3-1/8	2	6
80792	80790	25	3	1-7/8	6
80802	80800	26	3	1-7/8	6
80812	80810	27	3	1-7/8	6
80822	80820	28	2-7/8	1-3/4	6
80832	80830	29	2-7/8	1-3/4	6
80842	80840	30	2-3/4	1-5/8	6
80852	80850	31	2-3/4	1-5/8	6
80862	80860	32	2-3/4	1-5/8	6
80872	80870	33	2-5/8	1-1/2	6
80882	80880	34	2-5/8	1-1/2	6
80892	80890	35	2-5/8	1-1/2	6
80902	80900	36	2-1/2	1-7/16	6

Wire sizes continued on page 14

## HSS HEAVY-DUTY NAS 907B

Type 190-ACN Titanium Carbon Nitride

Type 190-ALN Titanium Aluminum Nitride

- Heavy-duty construction for drilling in tougher materials
- Manufactured from premium high-speed steel
- 135° split point is self-centering for reducing thrust and easier penetration
- Provides exceptional oxidation resistance and extreme hardness
- TiCN is harder and has a lower coefficient of friction than TiN coating.
- Recommended where moderate temperatures are generated.
- Manufactured to **NAS 907B** aerospace specification



**TiCN Coating**

Titanium carbon nitride (TiCN) coating raises cutting surface hardness greatly increasing resistance to wear.



**TiAlN Coating**

Titanium aluminum nitride (TiAlN) designed for use in high temperature operations and difficult to machine material

### WIRE

Type 190- ACN TiCN Coated Part Number	Type 190-ALN TiAlN Coated Part Number	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/Pack
80912	80910	37	2-1/2	1-7/16	6
80922	80920	38	2-1/2	1-7/16	6
80932	80930	39	2-3/8	1-3/8	6
80942	80940	40	2-3/8	1-3/8	6
80952	80950	41	2-3/8	1-3/8	6
80962	80960	42	2-1/4	1-1/4	6
80972	80970	43	2-1/4	1-1/4	6
80982	80980	44	2-1/8	1-1/8	6
80992	80990	45	2-1/8	1-1/8	6
81002	81000	46	2-1/8	1-1/8	6
81012	81010	47	2	1	6
81022	81020	48	2	1	6
81032	81030	49	2	1	6
81042	81040	50	2	1	6
81052	81050	51	2	1	6
81062	81060	52	1-7/8	7/8	6

TiCN / TiAlN

Twist Drills - HSS Heavy-Duty NAS 907B

**GOLDSTRIKE™ & V-LINE HEAVY DUTY**

Type 190-GF  
**GOLDSTRIKE™**  
Premium - 135° Split Point  
Gold Surface Treated 3-Flats on Shank, 3/16" and Larger

- Heavy-duty 135° split point drills perform well in very demanding applications.
- Ideal for use with hand held drills with key-less chucks.



Type 190-GF  
Heavy-duty construction makes it ideal for difficult to drill materials.

Type 198  
**V-Line - Heavy-Duty**  
Black Oxide 135° Split Point

- American made value line drill.
- 135° split point drills are self centering and perform well in harder metals.
- Heavy-duty construction makes this series of drills ideal for the medium to light tensile strength metal drilling applications.



Type 198  
Designed for the user whose applications are well served without the need for the tighter tolerances of our standard **Type 190**.

**FRACTIONAL**

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
40490	1/16	1-7/8	7/8	12
40500	5/64	2	1	12
40510	3/32	2-1/4	1-1/4	12
40520	7/64	2-5/8	1-1/2	12
40530	1/8	2-3/4	1-5/8	12
40540	9/64	2-7/8	1-3/4	12
40550	5/32	3-1/8	2	12
40560	11/64	3-1/4	2-1/8	12
40561	3/16	3-1/2	2-5/16	12
40562	13/64	3-5/8	2-7/16	12
40563	7/32	3-3/4	2-1/2	12
40564	15/64	3-7/8	2-5/8	12
40569	1/4	4	2-3/4	12
40571	17/64	4-1/8	2-7/8	12
40572	9/32	4-1/4	2-15/16	12
40573	19/64	4-3/8	3-1/16	6
40574	5/16	4-1/2	3-3/16	6
40579	21/64	4-5/8	3-5/16	6
40581	11/32	4-3/4	3-7/16	6
40582	23/64	4-7/8	3-1/2	6
40583	3/8	5	3-5/8	6
40584	25/64	5-1/8	3-3/4	6
40589	13/32	5-1/4	3-7/8	6
40591	27/64	5-3/8	3-15/16	6
40592	7/16	5-1/2	4-1/16	6
40593	29/64	5-5/8	4-3/16	6
40594	15/32	5-3/4	4-5/16	6
40601	31/64	5-7/8	4-3/8	6
40602	1/2	6	4-1/2	6

**FRACTIONAL**

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
02782	1/16	1-7/8	7/8	12
02792	5/64	2	1	12
02802	3/32	2-1/4	1-1/4	12
02812	7/64	2-5/8	1-1/2	12
02822	1/8	2-3/4	1-5/8	12
02832	9/64	2-7/8	1-3/4	12
02842	5/32	3-1/8	2	12
02852	11/64	3-1/4	2-1/8	12
02862	3/16	3-1/2	2-5/16	12
02872	13/64	3-5/8	2-7/16	12
02882	7/32	3-3/4	2-1/2	12
02892	15/64	3-7/8	2-5/8	12
02902	1/4	4	2-3/4	12
02912	17/64	4-1/8	2-7/8	12
02922	9/32	4-1/4	2-15/16	12
02932	19/64	4-3/8	3-1/16	6
02942	5/16	4-1/2	3-3/16	6
02952	21/64	4-5/8	3-5/16	6
02962	11/32	4-3/4	3-7/16	6
02972	23/64	4-7/8	3-1/2	6
02982	3/8	5	3-5/8	6
02992	25/64	5-1/8	3-3/4	6
03002	13/32	5-1/4	3-7/8	6
03012	27/64	5-3/8	3-15/16	6
03022	7/16	5-1/2	4-1/16	6
03032	29/64	5-5/8	4-3/16	6
03042	15/32	5-3/4	4-5/16	6
03052	31/64	5-7/8	4-3/8	6
03062	1/2	6	4-1/2	6

Type 190-GFR  
**GOLDSTRIKE™ Reduced Shank -**  
135° Split Point with 3/8" Reduced Shank with Flats



**3/8" WITH FLATS ON SHANK**

Part #	Description of Sizes	Per Pack	Part #	Description of Sizes	Per Pack
40633	25/64	6	40622	29/64	6
40634	13/32	6	40623	15/32	6
40639	27/64	6	40624	31/64	6
40621	7/16	6	40629	1/2	6

Twist Drills - GOLDSTRIKE™ & V-Line



## HSS BLACK OXIDE 118° SPLIT POINT NAS 907A

### Type 340-A

- 118° split point is self-centering for reduced thrust and easier penetration
- Black oxide finish for increased wear resistance and added lubricity
- Manufactured to **NAS 907A** aerospace specification



Type 340-A

General-purpose geometry with 118° split point for drilling in a wide range of drilling operations and materials.

### FRACTIONAL

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
35730	1/16	1-7/8	7/8	12
35740	5/64	2	1	12
35750	3/32	2-1/4	1-1/4	12
35760	7/64	2-5/8	1-1/2	12
35770	1/8	2-3/4	1-5/8	12
35780	9/64	2-7/8	1-3/4	12
35790	5/32	3-1/8	2	12
35800	11/64	3-1/4	2-1/8	12
35810	3/16	3-1/2	2-5/16	12
35820	13/64	3-5/8	2-7/16	12
35830	7/32	3-3/4	2-1/2	12
35840	15/64	3-7/8	2-5/8	12
35850	1/4	4	2-3/4	12
35860	17/64	4-1/8	2-7/8	12
35870	9/32	4-1/4	2-15/16	12
35880	19/64	4-3/8	3-1/16	6
35890	5/16	4-1/2	3-3/16	6
35900	21/64	4-5/8	3-5/16	6
35910	11/32	4-3/4	3-7/16	6
35920	23/64	4-7/8	3-1/2	6
35930	3/8	5	3-5/8	6
35940	25/64	5-1/8	3-3/4	6
35950	13/32	5-1/4	3-7/8	6
35960	27/64	5-3/8	3-15/16	6
35970	7/16	5-1/2	4-1/16	6
35980	29/64	5-5/8	4-3/16	6
35990	15/32	5-3/4	4-5/16	6
36000	31/64	5-7/8	4-3/8	6
36010	1/2	6	4-1/2	6

### LETTER

Part #	Letter Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
82750	A	3-7/8	2-5/8	12
82760	B	4	2-3/4	12
82770	C	4	2-3/4	12
82780	D	4	2-3/4	12
82790	E	4	2-3/4	12
82800	F	4-1/8	2-7/8	12
82810	G	4-1/8	2-7/8	12
82820	H	4-1/8	2-7/8	12
82830	I	4-1/8	2-7/8	12
82840	J	4-1/8	2-7/8	12
82850	K	4-1/4	2-15/16	12
82860	L	4-1/4	2-15/16	12
82870	M	4-3/8	3-1/16	6
82880	N	4-3/8	3-1/16	6
82890	O	4-1/2	3-3/16	6
82900	P	4-5/8	3-5/16	6
82910	Q	4-3/4	3-7/16	6
82920	R	4-3/4	3-7/16	6
82930	S	4-7/8	3-1/2	6
82940	T	4-7/8	3-1/2	6
82950	U	5	3-5/8	6
82960	V	5	3-5/8	6
82970	W	5-1/8	3-3/4	6
82980	X	5-1/8	3-3/4	6
82990	Y	5-1/4	3-7/8	6
83000	Z	5-1/4	3-7/8	6

### WIRE

Part #	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
66710	1	3-7/8	2-5/8	12
57280	2	3-7/8	2-5/8	12
66700	3	3-3/4	2-1/2	12
57370	4	3-3/4	2-1/2	12
95430	5	3-3/4	2-1/2	12
66690	6	3-3/4	2-1/2	12
66680	7	3-5/8	2-7/16	12
66770	8	3-5/8	2-7/16	12
66760	9	3-5/8	2-7/16	12
92630	10	3-5/8	2-7/16	12
66670	11	3-1/2	2-5/16	12
66220	12	3-1/2	2-5/16	12
92640	13	3-1/2	2-5/16	12
66660	14	3-3/8	2-3/16	12
66650	15	3-3/8	2-3/16	12
66640	16	3-3/8	2-3/16	12
57290	17	3-3/8	2-3/16	12
66810	18	3-1/4	2-1/8	12
57550	19	3-1/4	2-1/8	12
66630	20	3-1/4	2-1/8	12
66620	21	3-1/4	2-1/8	12
57630	22	3-1/8	2	12
66610	23	3-1/8	2	12
66720	24	3-1/8	2	12
57360	25	3	1-7/8	12
66600	26	3	1-7/8	12
66750	27	3	1-7/8	12
57700	28	2-7/8	1-3/4	12
66590	29	2-7/8	1-3/4	12
95420	30	2-3/4	1-5/8	12
66800	31	2-3/4	1-5/8	12
66350	32	2-3/4	1-5/8	12
66580	33	2-5/8	1-1/2	12
66740	34	2-5/8	1-1/2	12
57350	35	2-5/8	1-1/2	12
66570	36	2-1/2	1-7/16	12
66560	37	2-1/2	1-7/16	12
66550	38	2-1/2	1-7/16	12
57560	39	2-3/8	1-3/8	12
66540	40	2-3/8	1-3/8	12

Twist Drills - HSS Black Oxide 118° NAS 907A

**GENERAL PURPOSE & TITANIUM NITRIDE COATED**



**Type 115**

Black Oxide surface finish increases wear resistance and adds lubricity to improve chip flow.



**Type 100**

Recommended for non-ferrous metals, wood and plastic.



**Type 100-BN**

Performs well in mild drilling applications with abrasive wear characteristics.

Type 115, 100, 100-BN Titanium Nitride  
**118° Point**

- Widely used in general purpose applications
- Designed for a wide range of operating conditions and materials

TiN

Twist Drills - General Purpose & TiN Coated

**FRACTIONAL**

Type 115 Black Oxide Part Number	Type 100 Bright Part Number	Type 100-BN TiN Coated Part Number	Diameter Inches	Overall Length Inches	Flute Length Inches	Type 115 / Type 100 Black Oxide/Bright Qty. per/Pack	Type 100-BN TiN Coated Qty. per/Pack
01000	02750	97920	1/64	3/4	3/16	12	6
01010	02760	97910	1/32	1-3/8	1/2	12	6
01020	02770	97900	3/64	1-3/4	3/4	12	6
01030	02780	22570	1/16	1-7/8	7/8	12	6
01040	02790	22580	5/64	2	1	12	6
01050	02800	22590	3/32	2-1/4	1-1/4	12	6
01060	02810	22600	7/64	2-5/8	1-1/2	12	6
01070	02820	22610	1/8	2-3/4	1-5/8	12	6
01080	02820	22620	9/64	2-7/8	1-3/4	12	6
01090	02840	22630	5/32	3-1/8	2	12	6
01100	02850	22640	11/64	3-1/4	2-1/8	12	6
01110	02860	22650	3/16	3-1/2	2-5/16	12	6
01120	02870	22660	13/64	3-5/8	2-7/16	12	6
01130	02880	22670	7/32	3-3/4	2-1/2	12	6
01140	02890	22680	15/64	3-7/8	2-5/8	12	6
01150	02900	22690	1/4	4	2-3/4	12	6
01160	02910	22700	17/64	4-1/8	2-7/8	12	6
01170	02920	22710	9/32	4-1/4	2-15/16	12	6
01180	02930	22720	19/64	4-3/8	3-1/16	6	3
01190	02940	22730	5/16	4-1/2	3-3/16	6	3
01200	02950	22740	21/64	4-5/8	3-5/16	6	3
01210	02960	22750	11/32	4-3/4	3-7/16	6	3
01220	02970	22760	23/64	4-7/8	3-1/2	6	3
01230	02980	22770	3/8	5	3-5/8	6	3
01240	02990	22780	25/64	5-1/8	3-3/4	6	3
01250	03000	22790	13/32	5-1/4	3-7/8	6	3
01260	03010	22800	27/64	5-3/8	3-15/16	6	3
01270	03020	22810	7/16	5-1/2	4-1/16	6	3
01280	03030	22820	29/64	5-5/8	4-3/16	6	3
01290	03040	22830	15/32	5-3/4	4-5/16	6	3
01300	03050	22840	31/64	5-7/8	4-3/8	6	3
01310	03060	22850	1/2	6	4-1/2	6	3
01320	48370	32500	33/64	6-5/8	4-13/16	1	1
01330	48380	32510	17/32	6-5/8	4-13/16	1	1
01340	48390	32520	35/64	6-5/8	4-13/16	1	1
01350	48400	32530	9/16	6-5/8	4-13/16	1	1
01360	48410	32540	37/64	6-5/8	4-13/16	1	1
01370	48420	32550	19/32	7-1/8	5-3/16	1	1
01380	48430	32560	39/64	7-1/8	5-3/16	1	1
01390	48440	32570	5/8	7-1/8	5-3/16	1	1
01400	48450	32580	41/64	7-1/8	5-3/16	1	1
01410	48460	32590	21/32	7-1/8	5-3/16	1	1
01420	48470	32600	43/64	7-5/8	5-5/8	1	1
01430	48480	32610	11/16	7-5/8	5-5/8	1	1
12370	48730	32650	3/4	7-5/8	5-5/8	1	1

Letter sizes continued on page 18

## GENERAL PURPOSE & TITANIUM NITRIDE COATED

### Type 115, 100, 100-BN Titanium Nitride 118° Point

- Widely used in general purpose applications
- Designed for a wide range of operating conditions and materials



**Type 115**

Black Oxide surface finish increases wear resistance and adds lubricity to improve chip flow.



**Type 100**

It is recommended for non-ferrous metals, wood and plastic.



**Type 100-BN**

Performs well in mild drilling applications with abrasive wear characteristics.

TiN

Twist Drills - General Purpose & TiN Coated

LETTER								
Type 115 Black Oxide Part Number	Type 100 Bright Part Number	Type 100-BN TiN Coated Part Number	Letter Sizes	Overall Length Inches	Flute Length Inches	Type 115 / Type 100 Black Oxide/Bright Qty. per/pack	Type 100-BN TiN Coated Qty. per/pack	
02410	04160	22890	A	3-7/8	2-5/8	12	6	
02420	04170	22900	B	4	2-3/4	12	6	
02430	04180	22910	C	4	2-3/4	12	6	
02440	04190	22920	D	4	2-3/4	12	6	
02450	04200	22930	E	4	2-3/4	12	6	
02460	04210	22940	F	4-1/8	2-7/8	12	6	
02470	04220	22950	G	4-1/8	2-7/8	12	6	
02480	04230	22960	H	4-1/8	2-7/8	12	6	
02490	04240	22970	I	4-1/8	2-7/8	12	6	
02500	04250	22980	J	4-1/8	2-7/8	12	6	
02510	04260	22990	K	4-1/4	2-15/16	12	6	
02520	04270	23000	L	4-1/4	2-15/16	12	6	
02530	04280	23010	M	4-3/8	3-1/16	6	3	
02540	04290	23020	N	4-3/8	3-1/16	6	3	
02550	04300	23030	O	4-1/2	3-3/16	6	3	
02560	04310	23040	P	4-5/8	3-5/16	6	3	
02570	04320	23050	Q	4-3/4	3-7/16	6	3	
02580	04330	23060	R	4-3/4	3-7/16	6	3	
02590	04340	23070	S	4-7/8	3-1/2	6	3	
02600	04350	23080	T	4-7/8	3-1/2	6	3	
02610	04360	22790	U	5	3-5/8	6	3	
02620	04370	23100	V	5	3-5/8	6	3	
02630	04380	23110	W	5-1/8	3-3/4	6	3	
02640	04390	23120	X	5-1/8	3-3/4	6	3	
02650	04400	23130	Y	5-1/4	3-7/8	6	3	
02660	04410	23140	Z	5-1/4	3-7/8	6	3	

WIRE								
Type 115 Black Oxide Part Number	Type 100 Bright Part Number	Type 100-BN TiN Coated Part Number	Wire Sizes	Overall Length Inches	Flute Length Inches	Type 115 / Type 100 Black Oxide/Bright Qty. per/Pack	Type 100-BN TiN Coated Qty. per/Pack	
01440	03190	47790	1	3-7/8	2-5/8	12	6	
01450	03200	47800	2	3-7/8	2-5/8	12	6	
01460	03210	47810	3	3-3/4	2-1/2	12	6	
01470	03220	47820	4	3-3/4	2-1/2	12	6	
01480	03230	47830	5	3-3/4	2-1/2	12	6	
01490	03240	47840	6	3-3/4	2-1/2	12	6	
01500	03250	47850	7	3-5/8	2-7/16	12	6	

Wire sizes continued on page 19

**GENERAL PURPOSE & TITANIUM NITRIDE COATED**



**Type 115**

Black Oxide surface finish increases wear resistance and adds lubricity to improve chip flow.



**Type 100**

It is recommended for non-ferrous metals, wood and plastic.



**Type 100-BN**

Performs well in mild drilling applications with abrasive wear characteristics.

Type 115, 100, 100-BN Titanium Nitride  
**118° Point**

- Widely used in general purpose applications
- Designed for a wide range of operating conditions and materials

TiN

Twist Drills - General Purpose & TiN Coated

**WIRE**

Type 115 Black Oxide Part Number	Type 100 Bright Part Number	Type 100-BN TiN Coated Part Number	Wire Sizes	Overall Length Inches	Flute Length Inches	Type 115 / Type 100 Black Oxide/Bright Qty. per/Pack	Type 100-BN TiN Coated Qty. per/Pack
01510	03260	47860	8	3-5/8	2-7/16	12	6
01520	03270	47870	9	3-5/8	2-7/16	12	6
01530	03280	47880	10	3-5/8	2-7/16	12	6
01540	03290	47890	11	3-1/2	2-5/16	12	6
01550	03300	47900	12	3-1/2	2-5/16	12	6
01560	03310	47910	13	3-1/2	2-5/16	12	6
01570	03320	47920	14	3-3/8	2-3/16	12	6
01580	03330	47930	15	3-3/8	2-3/16	12	6
01590	03340	47940	16	3-3/8	2-3/16	12	6
01600	03350	47950	17	3-3/8	2-3/16	12	6
01610	03360	47960	18	3-1/4	2-1/8	12	6
01620	03370	47970	19	3-1/4	2-1/8	12	6
01630	03380	47980	20	3-1/4	2-1/8	12	6
01640	03390	47990	21	3-1/4	2-1/8	12	6
01650	03400	48000	22	3-1/8	2	12	6
01660	03410	48010	23	3-1/8	2	12	6
01670	03420	48020	24	3-1/8	2	12	6
01680	03430	48030	25	3	1-7/8	12	6
01690	03440	48040	26	3	1-7/8	12	6
01700	03450	48050	27	3	1-7/8	12	6
01710	03460	48060	28	2-7/8	1-3/4	12	6
01720	03470	48070	29	2-7/8	1-3/4	12	6
01730	03480	48080	30	2-3/4	1-5/8	12	6
01740	03490	48090	31	2-3/4	1-5/8	12	6
01750	03500	48100	32	2-3/4	1-5/8	12	6
01760	03510	48110	33	2-5/8	1-1/2	12	6
01770	03520	48120	34	2-5/8	1-1/2	12	6
01780	03530	48130	35	2-5/8	1-1/2	12	6
01790	03540	48140	36	2-1/2	1-7/16	12	6
01800	03550	48150	37	2-1/2	1-7/16	12	6
01810	03560	48160	38	2-1/2	1-7/16	12	6
01820	03570	48170	39	2-3/8	1-3/8	12	6
01830	03580	48180	40	2-3/8	1-3/8	12	6
01840	03590	48190	41	2-3/8	1-3/8	12	6
01850	03600	48200	42	2-1/4	1-1/4	12	6
01860	03610	48210	43	2-1/4	1-1/4	12	6
01870	03620	48220	44	2-1/8	1-1/8	12	6
01880	03630	48230	45	2-1/8	1-1/8	12	6
01890	03640	48240	46	2-1/8	1-1/8	12	6
01900	03650	48250	47	2	1	12	6
01910	03660	48260	48	2	1	12	6
01920	03670	48270	49	2	1	12	6
01930	03680	48280	50	2	1	12	6
01940	03690	48290	51	2	1	12	6

Wire sizes continued on page 20

### GENERAL PURPOSE & TITANIUM NITRIDE COATED

Type 115, 100, 100-BN Titanium Nitride  
**118° Point**

- Widely used in general purpose applications
- Designed for a wide range of operating conditions and materials



Type 115

Black Oxide surface finish increases wear resistance and adds lubricity to improve chip flow.



Type 100

It is recommended for non-ferrous metals, wood and plastic.



Type 100-BN

Performs well in mild drilling applications with abrasive wear characteristics.

#### WIRE

Type 115 Black Oxide Part Number	Type 100 Bright Part Number	Type 100-BN TiN Coated Part Number	Wire Sizes	Overall Length Inches	Flute Length Inches	Type 115 / Type 100 Black Oxide/Bright Qty. per/Pack	Type 100-BN TiN Coated Qty. per/Pack
01950	03700	48300	52	1-7/8	7/8	12	6
01960	03710	98000	53	1-7/8	7/8	12	6
01970	03720	97990	54	1-7/8	7/8	12	6
01980	03730	97980	55	1-7/8	7/8	12	6
01990	03740	97970	56	1-3/4	3/4	12	6
02000	03750	97960	57	1-3/4	3/4	12	6
02010	03760	97950	58	1-5/8	11/16	12	6
02020	03770	97940	59	1-5/8	11/16	12	6
02030	03780	97930	60	1-5/8	11/16	12	6
02040	03790	----	61	1-5/8	11/16	12	----
02050	03800	----	62	1-1/2	5/8	12	----
02060	03810	----	63	1-1/2	5/8	12	----
02070	03820	----	64	1-1/2	5/8	12	----
02080	03830	----	65	1-1/2	5/8	12	----
02090	03840	----	66	1-3/8	1/2	12	----
02100	03850	----	67	1-3/8	1/2	12	----
02110	03860	----	68	1-3/8	1/2	12	----
02120	03870	----	69	1-3/8	1/2	12	----
02130	03880	----	70	1-1/4	3/8	12	----
02140	03890	----	71	1-1/4	3/8	12	----
02150	03900	----	72	1-1/8	5/16	12	----
02160	03910	----	73	1-1/8	5/16	12	----
02170	03920	----	74	1	1/4	12	----
02180	03930	----	75	1	1/4	12	----
02190	03940	----	76	7/8	3/16	12	----
02200	03950	----	77	7/8	3/16	12	----
02210	03960	----	78	7/8	3/16	12	----
02220	03970	----	79	3/4	1/8	12	----
02230	03980	----	80	3/4	1/8	12	----
----	03990	----	81	3/4	1/8	12	----
----	04000	----	82	3/4	1/8	12	----
----	04010	----	83	3/4	1/8	12	----
----	04020	----	84	3/4	3/32	12	----
----	04030	----	85	3/4	3/32	12	----

Wire sizes continued on page 21

**GENERAL PURPOSE & TITANIUM NITRIDE COATED**



Type 115

Black Oxide surface finish increases wear resistance and adds lubricity to improve chip flow.



Type 100

It is recommended for non-ferrous metals, wood and plastic.



Type 100-BN

Performs well in mild drilling applications with strong abrasive wear characteristics.

Type 115, 100, 100-BN Titanium Nitride  
**118° Point**

- Widely used in general purpose applications.
- Designed for a wide range of operating conditions and materials.

**WIRE**

Type 115 Black Oxide Part Number	Type 100 Bright Part Number	Type 100-BN TiN Coated Part Number	Wire Sizes	Overall Length Inches	Flute Length Inches	Type 115 / Type 100 Black Oxide/Bright Qty. per/Pack	Type 100-BN TiN Coated Qty. per/Pack
----	04040	----	86	3/4	3/32	12	----
----	04050	----	87	3/4	3/32	12	----
----	04060	----	88	3/4	5/64	12	----
----	04070	----	89	3/4	5/64	12	----
----	04080	----	90	3/4	5/64	12	----
----	04090	----	91	3/4	5/64	12	----
----	04100	----	92	3/4	1/16	12	----
----	04110	----	93	3/4	1/16	12	----
----	04120	----	94	3/4	1/16	12	----
----	04130	----	95	3/4	1/16	12	----
----	04140	----	96	3/4	1/16	12	----
----	04150	----	97	3/4	1/16	12	----

Type 118

**V-line - General Purpose Black Oxide, 118° point**



- American made value line drill
- These general purpose 118° point HSS drills are ideal for a wide variety of light tensile strength metal drilling applications.

- This series is designed for the user whose applications are well served without the need for the tighter tolerances of our standard **Type 115**.

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
02783	1/16	1-7/8	7/8	12
02793	5/64	2	1	12
02803	3/32	2-1/4	1-1/4	12
02813	7/64	2-5/8	1-1/2	12
02823	1/8	2-3/4	1-5/8	12
02833	9/64	2-7/8	1-3/4	12
02843	5/32	3-1/8	2	12
02853	11/64	3-1/4	2-1/8	12
02863	3/16	3-1/2	2-5/16	12
02873	13/64	3-5/8	2-7/16	12
02883	7/32	3-3/4	2-1/2	12
02893	15/64	3-7/8	2-5/8	12
02903	1/4	4	2-3/4	12
02913	17/64	4-1/8	2-7/8	12

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
02923	9/32	4-1/4	2-15/16	12
02933	19/64	4-3/8	3-1/16	6
02943	5/16	4-1/2	3-3/16	6
02953	21/64	4-5/8	3-5/16	6
02963	11/32	4-3/4	3-7/16	6
02973	23/64	4-7/8	3-1/2	6
02983	3/8	5	3-5/8	6
02993	25/64	5-1/8	3-3/4	6
03003	13/32	5-1/4	3-7/8	6
03013	27/64	5-3/8	3-15/16	6
03023	7/16	5-1/2	4-1/16	6
03033	29/64	5-5/8	4-3/16	6
03043	15/32	5-3/4	4-5/16	6
03053	31/64	5-7/8	4-3/8	6
03063	1/2	6	4-1/2	6

TiN  
Twist Drills - General Purpose & TiN Coated

## GENERAL PURPOSE - BLACK OXIDE AND BRIGHT FINISH

### Type 170 - METRIC

#### 118° Point General Purpose - Black Oxide

- Widely used in general purpose applications
- Designed for a wide range of operating conditions and materials

### Type 170-W - METRIC

#### 118° Point General Purpose - Bright Finish

- This 118° point, high-speed steel drill performs well in a wide variety of drilling applications.
- It is recommended for non-ferrous metals, wood and plastics.



### METRIC

Type 170 Part Number	Type 170-W Part Number	Dia. MM	Overall Length MM	Overall Length Inches	Flute Length MM	Flute Length Inches	Qty. per/pack
20630	17160	.75	35	1-3/8	13	1/2	10
20640	17070	.80	35	1-3/8	13	1/2	10
20650	17080	.85	38	1-1/2	16	5/8	10
20660	29020	.90	38	1-1/2	16	5/8	10
20670	29030	.95	38	1-1/2	16	5/8	10
20680	29040	1.00	41	1-5/8	17	11/16	10
20690	29050	1.05	41	1-5/8	17	11/16	10
20700	29060	1.10	44	1-3/4	19	3/4	10
20710	17100	1.15	44	1-3/4	19	3/4	10
20720	29070	1.20	48	1-7/8	22	7/8	10
20730	17150	1.25	48	1-7/8	22	7/8	10
20740	29080	1.30	48	1-7/8	22	7/8	10
20750	29090	1.35	48	1-7/8	22	7/8	10
20760	29100	1.40	48	1-7/8	22	7/8	10
20780	17100	1.50	48	1-7/8	22	7/8	10
20800	29110	1.60	48	1-7/8	22	7/8	10
20820	29010	1.70	51	2"	25	1	10
20830	17120	1.75	51	2"	25	1	10
20840	17130	1.80	51	2"	25	1	10
20860	29120	1.90	51	2"	25	1	10
20880	20881	2.00	51	2"	25	1	10
20980	20981	2.50	60	2-23/64	35	1-3/8	10
21040	21041	3.00	70	2-3/4	41	1-5/8	10
21110	21111	3.50	73	2-7/8	45	1-3/4	10
21170	21171	4.00	83	3-1/4	54	2-1/8	10
21230	21231	4.50	86	3-3/8	56	2-13/64	10
21290	21291	5.00	92	3-5/8	62	2-7/16	10
21350	21351	5.50	95	3-3/4	64	2-1/2	10
21410	21411	6.00	102	4"	70	2-3/4	10
21470	21471	6.50	105	4-1/8	73	2-7/8	10
21530	21531	7.00	105	4-1/8	73	2-7/8	10
21590	21591	7.50	111	4-3/8	78	3	5
21650	21651	8.00	114	4-1/2	81	3-3/16	5
21710	21711	8.50	121	4-3/4	87	3-27/64	5
21770	21771	9.00	124	4-7/8	89	3-1/2	5
21830	21831	9.50	127	5"	92	3-5/8	5
21890	21891	10.00	130	5-1/8	95	3-3/4	5
21900	21901	10.50	133	5-15/64	98	3-7/8	5
21910	21911	11.00	140	5-1/2	103	4-1/16	5
21920	21921	11.50	143	5-5/8	106	4-7/32	5
21930	21931	12.00	149	5-7/8	111	4-3/8	5
21940	21941	12.50	152	6"	114	4-1/2	5
21950	21951	13.00	152	6"	114	4-1/2	5

METRIC

Twist Drills - General Purpose Black Oxide & Bright Finish

**1/4" & 3/8" REDUCED SHANK**

**Type 120**

**General Purpose 118° point - Bright Finish  
1/4" Reduced Shank - Shorter than Jobber Length**

- Shorter than Jobber length increases rigidity and improves drilling performance.
- Designed for use in portable air and electric drilling equipment with 1/4" chucks.



**FRACTIONAL**

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
28800	17/64	3-1/2	1-7/8	12
28810	9/32	3-19/32	1-31/32	12
28820	19/64	3-23/32	2-1/16	6
28830	5/16	3-27/32	2-3/16	6
28840	21/64	4	2-9/32	6
28850	11/32	4-1/32	2-11/32	6
28860	23/64	4-5/32	2-15/32	6
28870	3/8	4-1/4	2-9/16	6
28880	25/64	4-11/32	2-5/8	6
28890	13/32	4-15/32	2-3/4	6
28900	27/64	4-9/16	2-27/32	6
28910	7/16	4-11/16	2-15/16	6
28920	29/64	4-25/32	3-1/32	6
28930	15/32	4-7/8	3-1/8	6
28940	31/64	5	3-7/32	6
28950	1/2	5	3-7/32	6

**These items are also available carded.  
See Price List Catalog for details.**

**Type 128**

**General Purpose 118° point - Bright Finish  
3/8" Reduced Shank - Jobber Length**

- General purpose 118° point HSS drill is designed for use in portable air or electric drilling equipment with 3/8" chucks.
- **NOTE:** Surface treated flutes on sizes larger than 1/2".



**FRACTIONAL**

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
59570	25/64	5-1/8	3-3/4	6
59580	13/32	5-1/4	3-7/8	6
59590	27/64	5-3/8	3-15/16	6
59500	7/16	5-1/2	4-1/16	6
59600	29/64	5-5/8	4-3/16	6
59510	15/32	5-3/4	4-5/16	6
59610	31/64	5-7/8	4-3/8	6
59520	1/2	6	4-1/2	6
59530	17/32	6	4-1/4	1
59540	9/16	6	4-1/4	1
59550	19/32	6	4-1/4	1
59560	5/8	6	4-1/4	1

**These items are also available carded.  
See Price List Catalog for details.**

Twist Drills - General Purpose 1/4" & 3/8" Reduced Shank



## FAST SPIRAL HIGH HELIX

Type 240-F

### Fast Spiral High Helix - 118° Point Bright Finish

- HSS drill performs well in deep hole drilling of low tensile strength material such as aluminum, zinc, copper, wood, refrigeration die castings, auto hardware & epoxy based plastics.
- Use to drill free machining steels, brass & bronze.



#### FRACTIONAL

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
06550	1/32	1-3/8	1/2	12
06560	3/64	1-3/4	3/4	12
06570	1/16	1-7/8	7/8	12
06580	5/64	2	1	12
06590	3/32	2-1/4	1-1/4	12
06600	7/64	2-5/8	1-1/2	12
06610	1/8	2-3/4	1-5/8	12
06620	9/64	2-7/8	1-3/4	12
06630	5/32	3-1/8	2	12
06640	11/64	3-1/4	2-1/8	12
06650	3/16	3-1/2	2-5/16	12
06660	13/64	3-5/8	2-7/16	12
06670	7/32	3-3/4	2-1/2	12
06680	15/64	3-7/8	2-5/8	12
06690	1/4	4	2-3/4	12
06700	17/64	4-1/8	2-7/8	12
06710	9/32	4-1/4	2-15/16	12
06720	19/64	4-3/8	3-1/16	6
06730	5/16	4-1/2	3-3/16	6
06740	21/64	4-5/8	3-5/16	6
06750	11/32	4-3/4	3-7/16	6
06760	23/64	4-7/8	3-1/2	6
06770	3/8	5	3-5/8	6
06780	25/64	5-1/8	3-3/4	6
06790	13/32	5-1/4	3-7/8	6
06800	27/64	5-3/8	3-15/16	6
06810	7/16	5-1/2	4-1/16	6
06820	29/64	5-5/8	4-3/16	6
06830	15/32	5-3/4	4-5/16	6
06840	31/64	5-7/8	4-3/8	6
06850	1/2	6	4-1/2	6

#### LETTER

Part #	Letter Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
07660	A	3-7/8	2-5/8	12
07670	B	4	2-3/4	12
07680	C	4	2-3/4	12
07690	D	4	2-3/4	12
07700	E	4	2-3/4	12
07710	F	4-1/8	2-7/8	12
07720	G	4-1/8	2-7/8	12
07730	H	4-1/8	2-7/8	12
07740	I	4-1/8	2-7/8	12
07750	J	4-1/8	2-7/8	12
07760	K	4-1/4	2-15/16	12
07770	L	4-1/4	2-15/16	12
07780	M	4-3/8	3-1/16	6
07790	N	4-3/8	3-1/16	6
07800	O	4-1/2	3-3/16	6
07810	P	4-5/8	3-5/16	6
07820	Q	4-3/4	3-7/16	6
07830	R	4-3/4	3-7/16	6
07840	S	4-7/8	3-1/2	6
07850	T	4-7/8	3-1/2	6
07860	U	5	3-5/8	6
07870	V	5	3-5/8	6
07880	W	5-1/8	3-3/4	6
07890	X	5-1/8	3-3/4	6
07900	Y	5-1/4	3-7/8	6
07910	Z	5-1/4	3-7/8	6

#### WIRE

Part #	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
06860	1	3-7/8	2-5/8	12
06870	2	3-7/8	2-5/8	12
06880	3	3-3/4	2-1/2	12
06890	4	3-3/4	2-1/2	12
06900	5	3-3/4	2-1/2	12
06910	6	3-3/4	2-1/2	12
06920	7	3-5/8	2-7/16	12
06930	8	3-5/8	2-7/16	12
06940	9	3-5/8	2-7/16	12
06950	10	3-5/8	2-7/16	12
06960	11	3-1/2	2-5/16	12
06970	12	3-1/2	2-5/16	12
06980	13	3-1/2	2-5/16	12
06990	14	3-3/8	2-3/16	12
07000	15	3-3/8	2-3/16	12
07010	16	3-3/8	2-3/16	12
07020	17	3-3/8	2-3/16	12
07030	18	3-1/4	2-1/8	12
07040	19	3-1/4	2-1/8	12
07050	20	3-1/4	2-1/8	12
07060	21	3-1/4	2-1/8	12
07070	22	3-1/8	2	12
07080	23	3-1/8	2	12
07090	24	3-1/8	2	12
07100	25	3	1-7/8	12
07110	26	3	1-7/8	12
07120	27	3	1-7/8	12
07130	28	2-7/8	1-3/4	12
07140	29	2-7/8	1-3/4	12
07150	30	2-3/4	1-5/8	12
07160	31	2-3/4	1-5/8	12
07170	32	2-3/4	1-5/8	12
07180	33	2-5/8	1-1/2	12
07190	34	2-5/8	1-1/2	12
07200	35	2-5/8	1-1/2	12
07210	36	2-1/2	1-7/16	12
07220	37	2-1/2	1-7/16	12
07230	38	2-1/2	1-7/16	12
07240	39	2-3/8	1-3/8	12
07250	40	2-3/8	1-3/8	12
07260	41	2-3/8	1-3/8	12
07270	42	2-1/4	1-1/4	12
07280	43	2-1/4	1-1/4	12
07290	44	2-1/8	1-1/8	12
07300	45	2-1/8	1-1/8	12
07310	46	2-1/8	1-1/8	12
07320	47	2	1	12
07330	48	2	1	12
07340	49	2	1	12
07350	50	2	1	12
07360	51	2	1	12
07370	52	1-7/8	7/8	12
07380	53	1-7/8	7/8	12
07390	54	1-7/8	7/8	12
07400	55	1-7/8	7/8	12
07410	56	1-3/4	3/4	12
07420	57	1-3/4	3/4	12
07430	58	1-5/8	5/8	12
07440	59	1-5/8	5/8	12
07450	60	1-5/8	5/8	12

**HEAVY-DUTY & TITANIUM NITRIDE PARABOLIC FLUTE**

Type 190-P

**135° Split Point - Black Oxide**

- Parabolic flute drills are designed to allow deep hole drilling without frequent drill removal to clear chips.
- Parabolic flute drills perform best in low to medium tensile strength materials.



Type 190-PT

**135° Split Point - Titanium Nitride Coated**

- Parabolic flute drills are designed to allow deep hole drilling without frequent drill removal to clear chips.
- Exceptional high performance drill with the super hard TiN coating extends tool life 500% or more in very abrasive drilling applications.



TiN

Twist Drills - Heavy-Duty & TiN Coated Parabolic Flute

Type 190-P Black Oxide	Type 190-PT Titanium Nitride	FRACTIONAL			Type 190-P Black Oxide	Type 190-PT Titanium Nitride
Part Number	Part Number	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/Pack	Qty. per/Pack
36800	37870	1/16	1-7/8	7/8	12	6
36810	37880	5/64	2	1	12	6
36820	37890	3/32	2-1/4	1-1/4	12	6
36830	37900	7/64	2-5/8	1-1/2	12	6
36840	37910	1/8	2-3/4	1-5/8	12	6
36850	37920	9/64	2-7/8	1-3/4	12	6
36860	37930	5/32	3-1/8	2	12	6
36870	37940	11/64	3-1/4	2-1/8	12	6
36880	37950	3/16	3-1/2	2-5/16	12	6
36890	37960	13/64	3-5/8	2-7/16	12	6
36900	37970	7/32	3-3/4	2-1/2	12	6
36910	37980	15/64	3-7/8	2-5/8	12	6
36920	37990	1/4	4	2-3/4	12	6
36930	38000	17/64	4-1/8	2-7/8	12	6
36940	38010	9/32	4-1/4	2-15/16	12	6
36950	38020	19/64	4-3/8	3-1/16	6	3
36960	38030	5/16	4-1/2	3-3/16	6	3
36970	38040	21/64	4-5/8	3-5/16	6	3
36980	38050	11/32	4-3/4	3-7/16	6	3
36990	38060	23/64	4-7/8	3-1/2	6	3
37000	38070	3/8	5	3-5/8	6	3
37010	38080	25/64	5-1/8	3-3/4	6	3
37020	38090	13/32	5-1/4	3-7/8	6	3
37030	38100	27/64	5-3/8	3-15/16	6	3
37040	38110	7/16	5-1/2	4-1/16	6	3
37050	38120	29/64	5-5/8	4-3/16	6	3
37060	38130	15/32	5-3/4	4-5/16	6	3
37070	38140	31/64	5-7/8	4-3/8	6	3
37080	38150	1/2	6	4-1/2	6	3
Type 190-P Black Oxide	Type 190-PT Titanium Nitride	WIRE			Type 190-P Black Oxide	Type 190-PT Titanium Nitride
Part Number	Part Number	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/Pack	Qty. per/Pack
68161	68162	1	3-7/8	2-5/8	12	6
68171	68172	2	3-7/8	2-5/8	12	6
68171	38172	3	3-3/4	2-1/2	12	6
68181	68182	4	3-3/4	2-1/2	12	6
68191	68192	5	3-3/4	2-1/2	12	6
68201	68202	6	3-3/4	2-1/2	12	6
58421	58422	7	3-5/8	2-7/16	12	6
68211	68212	8	3-5/8	2-7/16	12	6
68221	68222	9	3-5/8	2-7/16	12	6
68231	68232	10	3-5/8	2-7/16	12	6
68241	68242	11	3-1/2	2-5/16	12	6
68251	68252	12	3-1/2	2-5/16	12	6
68261	68262	13	3-1/2	2-5/16	12	6
68271	68272	14	3-3/8	2-3/16	12	6
68281	68282	15	3-3/8	2-3/16	12	6
68291	68292	16	3-3/8	2-3/16	12	6

Wire sizes continued on page 26

### HEAVY-DUTY & TITANIUM NITRIDE PARABOLIC FLUTE

Type 190-P  
135° Split Point - Black Oxide

Type 190-PT  
135° Split Point - Titanium Nitride Coated



TiN

Twist Drills - Parabolic & TiN Coated Parabolic Flutes

Type 190-P Black Oxide	Type 190-PT Titanium Nitride	WIRE			Type 190-P Black Oxide	Type 190-PT Titanium Nitride
Part Number	Part Number	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/Pack	Qty. per/Pack
68301	68302	17	3-3/8	2-3/16	12	6
58591	58592	18	3-1/4	2-1/8	12	6
68311	68312	19	3-1/4	2-1/8	12	6
58381	58382	20	3-1/4	2-1/8	12	6
58721	58722	21	3-1/4	2-1/8	12	6
68321	68322	22	3-1/8	2	12	6
68331	68332	23	3-1/8	2	12	6
68341	68342	24	3-1/8	2	12	6
58901	58902	25	3	1-7/8	12	6
68351	68352	26	3	1-7/8	12	6
68361	68362	27	3	1-7/8	12	6
68371	68372	28	2-7/8	1-3/4	12	6
37321	37322	29	2-7/8	1-3/4	12	6
68381	68382	30	2-3/4	1-5/8	12	6
68391	68392	31	2-3/4	1-5/8	12	6
68401	68402	32	2-3/4	1-5/8	12	6
58441	58442	33	2-5/8	1-1/2	12	6
68411	68412	34	2-5/8	1-1/2	12	6
68421	68422	35	2-5/8	1-1/2	12	6
58581	58582	36	2-1/2	1-7/16	12	6
37721	37722	37	2-1/2	1-7/16	12	6
68431	68432	38	2-1/2	1-7/16	12	6
58451	58452	39	2-3/8	1-3/8	12	6
38321	38322	40	2-3/8	1-3/8	12	6
Type 190-P Black Oxide	Type 190-PT Titanium Nitride	LETTER			Type 190-P Black Oxide	Type 190-PT Titanium Nitride
Part Number	Part Number	Letter Sizes	Overall Length Inches	Flute Length Inches	Qty. per/Pack	Qty. per/Pack
70880	58372	A	3-7/8	2-5/8	12	6
70890	58402	B	4	2-3/4	12	6
70900	58412	C	4	2-3/4	12	6
70910	58462	D	4	2-3/4	12	6
71950	58472	E	4	2-3/4	12	6
58481	58482	F	4-1/8	2-7/8	12	6
70920	58492	G	4-1/8	2-7/8	12	6
70930	58512	H	4-1/8	2-7/8	12	6
70940	58532	I	4-1/8	2-7/8	12	6
70950	58542	J	4-1/8	2-7/8	12	6
71960	58552	K	4-1/4	2-15/16	12	6
70960	58562	L	4-1/4	2-15/16	12	6
70970	58572	M	4-3/8	3-1/16	6	3
70980	58602	N	4-3/8	3-1/16	6	3
70990	58612	O	4-1/2	3-3/16	6	3
71000	58622	P	4-5/8	3-5/16	6	3
71010	58632	Q	4-3/4	3-7/16	6	3
71020	58642	R	4-3/4	3-7/16	6	3
71030	58652	S	4-7/8	3-1/2	6	3
71040	58662	T	4-7/8	3-1/2	6	3
71050	58672	U	5	3-5/8	6	3
71060	58732	V	5	3-5/8	6	3
71070	58682	W	5-1/8	3-3/4	6	3
72000	58692	X	5-1/8	3-3/4	6	3
71080	58702	Y	5-1/4	3-7/8	6	3
71090	58712	Z	5-1/4	3-7/8	6	3

**AUTOMOTIVE SERIES TANGED DRIVE**

Type 230

**Automotive Series Tanged Drive  
118° Point General Purpose - Black Oxide**

- Tang drive used with A.S.A. split sleeve drill drivers



**FRACTIONAL**

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
13300	1/8	2-3/4	1-5/8	12
13360	9/64	2-7/8	1-3/4	12
13400	5/32	3-1/8	2	12
13440	11/64	3-1/4	2-1/8	12
13490	3/16	3-1/2	2-5/16	12
13540	13/64	3-5/8	2-7/16	12
13570	7/32	3-3/4	2-1/2	12
13600	15/64	3-7/8	2-5/8	12
13630	1/4	4	2-3/4	12
13670	17/64	4-1/8	2-7/8	12
13700	9/32	4-1/4	2-15/16	12
13730	19/64	4-3/8	3-1/16	6
13760	5/16	4-1/2	3-3/16	6
13790	21/64	4-5/8	3-5/16	6
13820	11/32	4-3/4	3-7/16	6
13850	23/64	4-7/8	3-1/2	6
13870	3/8	5	3-5/8	6
13890	25/64	5-1/8	3-3/4	6
13910	13/32	5-1/4	3-7/8	6
13920	27/64	5-3/8	3-15/16	6
13930	7/16	5-1/2	4-1/16	6
13940	29/64	5-5/8	4-3/16	6
13950	15/32	5-3/4	4-5/16	6
13960	31/64	5-7/8	4-3/8	6
13970	1/2	6	4-1/2	6
13980	33/64	6-5/8	4-13/16	1
13990	17/32	6-5/8	4-13/16	1
14000	35/64	6-5/8	4-13/16	1
14010	9/16	6-5/8	4-13/16	1
14020	37/64	6-5/8	4-13/16	1
14030	19/32	7-1/8	5-3/16	1
14040	39/64	7-1/8	5-3/16	1
14050	5/8	7-1/8	5-3/16	1
14060	41/64	7-1/8	5-3/16	1
14070	21/32	7-1/8	5-3/16	1
14080	43/64	7-5/8	5-5/8	1
14090	11/16	7-5/8	5-5/8	1

Twist Drills - Automotive Series Tanged Drive

# Mechanic Length

## HSS MAGNUM

Type 175-AG

### Magnum Super Premium 3-Flats on Shank - 135° Split Point

- Special Hi-Molybdenum tool steel.
- 135° split point for fast penetration and accurate starting without center punch.
- Precision ground point, flutes, body, clearance and drill diameter for the ultimate in accuracy and performance.
- Body and clearance are gold surface treated for maximum lubricity.



#### 3 - FLATS ON SHANK

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
22860	1/16	1-7/8	7/8	12
22870	5/64	2	1	12
22880	3/32	2-1/4	1-1/4	12
86950	7/64	2-3/8	1-5/16	12
86960	1/8	2-1/2	1-7/16	12
86970	9/64	2-5/8	1-9/16	12
86980	5/32	2-3/4	1-11/16	12
86990	11/64	2-7/8	1-13/16	12
87000	3/16	3	1-7/8	12
87010	13/64	3-1/8	1-15/16	12
87020	7/32	3-1/4	2	12
87030	15/64	3-3/8	2-1/16	12
87040	1/4	3-1/2	2	12
87050	17/64	3-5/8	2-1/8	12
87060	9/32	3-3/4	2-1/4	12
87070	19/64	3-7/8	2-3/8	6
87080	5/16	4	2-1/2	6
87090	21/64	4-1/16	2-9/16	6
87100	11/32	4-1/8	2-5/8	6
87110	23/64	4-3/16	2-11/16	6
87120	3/8	4-1/4	2-11/16	6
87130	25/64	4-5/16	2-3/4	6
87140	13/32	4-3/8	2-13/16	6
87150	27/64	4-7/16	2-7/8	6
87160	7/16	4-1/2	2-15/16	6
87170	29/64	4-5/8	3	6
87180	15/32	4-3/4	3-1/8	6
87190	31/64	4-7/8	3-1/4	6
87200	1/2	5	3-3/8	6

These items are also available carded.  
See Price List Catalog for details.

Type 178-AG

### Magnum Super Premium - 135° Split Point 3-Flats on Shank - 3/8" Reduced Shank

- Reduced shank with flats for positive chuck grip.



#### 3 - FLATS ON SHANK - 3/8" SHANK

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
81560	13/32	4-3/8	2-13/16	6
81570	27/64	4-7/16	2-7/8	6
81580	7/16	4-1/2	2-15/16	6
81590	29/64	4-5/8	3	6
81600	15/32	4-3/4	3-1/8	6
81610	31/64	4-7/8	3-1/4	6
81620	1/2	5	3-3/8	6

25/64" 175-AG drills with flats will fit a 3/8" chuck without reducing the shank diameter

These items are also available carded. See Price List Catalog for details.

Type 191

### V-line, CAD-HD Series - Black Oxide 135° Split Point

- American made value line drill
- New advances in drill making technology have allowed us to make an excellent drill for the very price sensitive portions of the business.
- The black surface treatment prevents chip welding and increases abrasion resistance.



Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
04492	1/16	1-7/8	7/8	12
04502	5/64	2	1	12
04512	3/32	2-1/4	1-1/4	12
04522	7/64	2-3/8	1-5/16	12
04532	1/8	2-1/2	1-7/16	12
04542	9/64	2-5/8	1-9/16	12
04552	5/32	2-3/4	1-11/16	12
04562	11/64	2-7/8	1-13/16	12
04572	3/16	2	1-1/2	12
04582	13/64	3-1/8	1-5/8	12
04592	7/32	3-1/4	1-3/4	12
04602	15/64	3-3/8	1-7/8	12
04612	1/4	3-1/2	2	12
04622	17/64	3-5/8	2-1/8	12
04632	9/32	3-3/4	2-1/4	12
04642	19/64	3-7/8	2-3/8	6
04652	5/16	4	2-1/2	6
04662	21/64	4-1/16	2-9/16	6
04672	11/32	4-1/8	2-5/8	6
04682	23/64	4-3/16	2-11/16	6
04692	3/8	4-1/4	2-11/16	6
04702	25/64	4-5/16	2-3/4	6
04712	13/32	4-3/8	2-13/16	6
04722	27/64	4-7/16	2-7/8	6
04732	7/16	4-1/2	2-15/16	6
04742	29/64	4-5/8	3	6
04752	15/32	4-3/4	3-1/8	6
04762	31/64	4-7/8	3-1/4	6
04772	1/2	5	3-3/8	6

## HEX SHANK - 1/4" QUICK RELEASE

Type QR-AG **Magnum Super Premium Quick Release Drills - 135° Split Point**



- A mechanic length with a quick release shank
  - Special Hi-Molybdenum tool steel.
- 135° split point for fast penetration and accurate starting without center punch.
- Body and clearance are gold treated for maximum lubricity.
- Specially designed for hand held drill and impact tools.
  - Recommended use in work hardening grades of stain-less steel and other hard metal drill applications.

### QR-AG 1/4" HEX SHANK

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
34501	1/16	2-5/8	7/8	6
34521	3/32	3-1/4	1-1/4	6
34541	1/8	3-1/2	1-7/16	6
34561	5/32	3-1/2	1-11/16	6
34581	3/16	3-3/4	1-7/8	6
34611	7/32	4"	2"	6
34631	1/4	4-1/4	2"	6
34651	9/32	3-13/16	2-1/4	6
34671	5/16	4"	2-1/2	3
34691	11/32	4-7/32	2-5/8	3
34711	3/8	4-1/4	2-11/16	3
34731	13/32	4-1/2	2-13/16	3
34751	7/16	4-1/2	2-15/16	3
34771	15/32	4-7/8	3-1/8	3
34791	1/2	5"	3-3/8	3
<b>34801</b>	<b>Quick Release Adapter</b>			

### CARDED QR-AG 1/4" HEX SHANK

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
34507	1/16	2-5/8	7/8	2
34527	3/32	3-1/4	1-1/4	2
34547	1/8	3-1/2	1-7/16	2
34567	5/32	3-1/2	1-11/16	2
34587	3/16	3-3/4	1-7/8	2
34617	7/32	4"	2"	1
34637	1/4	4-1/4	2"	1
34657	9/32	3-13/16	2-1/4	1
34677	5/16	4"	2-1/2	1
34697	11/32	4-7/32	2-5/8	1
34717	3/8	4-1/4	2-11/16	1
34737	13/32	4-1/2	2-13/16	1
34757	7/16	4-1/2	2-15/16	1
34777	15/32	4-7/8	3-1/8	1
34797	1/2	5"	3-3/8	1
<b>34807</b>	<b>Quick Release Adapter (CARDED)</b>			

### **NEW** TYPE QR-AG EXTENSIONS

- One handed operation – Simply push your PTA into the extension and it will automatically load and lock the accessory.
- Patented All Hex connection system will hold any 1/4" hex shape including, Power Groove and Notched product
- Patented All Hex connection system holds the accessory without any wobble or play. Tight fit for a professional feel.
- **Made in the USA.**
- **Not intended for Impact Tools.**



Part No.	Size	Qty. per/pack
34821	3" Quick release Extension	1
34831	6" Quick release Extension	1
34841	12" Quick release Extension	1

## SETS HEX SHANK - 1/4" QUICK RELEASE



### QR-12 SET HARD CASE - INDEX

Part #	Description of Sizes	Qty of each
34811	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 5/16, 3/8, 7/16, 1/2" & Quick Release Adapter	1



### QR-16 SET SOFT POUCH - INDEX

Part #	Description of Sizes	Qty of each
34812	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8" 13/32, 7/16, 15/32, 1/2 & Quick Release Adapter	1

### QR-7A - SOFT POUCH INDEX

Part #	Description of Sizes	Qty of each
34803	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4"	1

### QR-7B SET SOFT POUCH - INDEX

Part #	Description of Sizes	Qty of each
34804	1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2"	1

## M42 COBALT-TITANIUM NITRIDE & TITANIUM ALUMINUM NITRIDE NAS 907J

Type 150 -M42 Cobalt , Type 150-N -TiN Coated



Type 150-ALN -Titanium Aluminum Nitride  
**135° Split Point - M42 Cobalt - NAS 907J**

- Manufactured from M42 HSS containing 8% cobalt which increases high red hardness.
- Cobalt drills require rigidly held positive feed drilling equipment.
- Titanium Aluminum Nitride can be used in machining stainless steel, nickel based and titanium alloys, not recommended for aluminum.
- Manufactured to **NAS 907J** specifications.



Type 150

Use to drill hard, tough metals, free machining stainless steel, titanium alloys and certain abrasive plastics.



Type 150-N

Titanium nitride coating for lubricity, and extended tool life.



Type 150-ALN

Titanium aluminum nitride designed for use where extreme temperatures are found, allows for increased machining speeds up to 200%.



### FRACTIONAL

150 Part#	150-N TIN Part#	150-ALN TiAlN Part#	Overall Diameter Inches	Flute Length Inches	Length Inches	150 Qty. per/Pk	150-N/150-ALN Qty. per/Pk
08000	-----	-----	3/64	1-3/4	3/4	12	6
08010	79600	80003	1/16	1-7/8	7/8	12	6
08020	79610	80013	5/64	2"	1"	12	6
08030	79620	80023	3/32	2-1/4	1-1/4	12	6
08040	79630	80033	7/64	2-5/8	1-1/2	12	6
08050	79640	80043	1/8"	2-3/4	1-5/8	12	6
08060	79650	80053	9/64	2-7/8	1-3/4	12	6
08070	79660	80063	5/32	3-1/8	2"	12	6
08080	79670	80073	11/64	3-1/4	2-1/8	12	6
08090	79680	80083	3/16	3-1/2	2-5/16	12	6
08100	79690	80093	13/64	3-5/8	2-7/16	12	6
08110	79700	80103	7/32	3-3/4	2-1/2	12	6
08120	79710	80113	15/64	3-7/8	2-5/8	12	6
08130	79720	80123	1/4"	4"	2-3/4	12	6
08140	79730	80133	17/64	4-1/8	2-7/8	12	6
08150	79740	80143	9/32	4-1/4	2-15/16	12	6
08160	79750	80153	19/64	4-3/8	3-1/16	6	3
08170	79760	80163	5/16	4-1/2	3-3/16	6	3
08180	79770	80173	21/64	4-5/8	3-5/16	6	3
08190	79780	80183	11/32	4-3/4	3-7/16	6	3
08200	79790	80193	23/64	4-7/8	3-1/2	6	3
08210	79800	80203	3/8	5"	3-5/8	6	3
08220	79810	80213	25/64	5-1/8	3-3/4	6	3
08230	79820	80223	13/32	5-1/4	3-7/8	6	3
08240	79830	80233	27/64	5-3/8	3-15/16	6	3
08250	79840	80243	7/16	5-1/2	4-1/16	6	3
08260	79850	80253	29/64	5-5/8	4-3/16	6	3
08270	79860	80263	15/32	5-3/4	4-5/16	6	3
08280	79870	80273	31/64	5-7/8	4-3/8	6	3
08290	79880	80283	1/2"	6"	4-1/2"	6	3



### LETTER

150 Part#	150-N TIN Part#	150-ALN TiAlN Part#	Letter Sizes	Overall Length Inches	Flute Length Inches	150 Qty. per/Pk	150-N/150-ALN Qty. per/Pk
08940	79320	80293	A	3-7/8	2-5/8	12	6
08950	79330	80303	B	4"	2-3/4	12	6
08960	79340	80313	C	4"	2-3/4	12	6
08970	79350	80323	D	4"	2-3/4	12	6
08980	79360	80333	E	4"	2-3/4	12	6
08990	79370	80343	F	4-1/8	2-7/8	12	6
09000	79380	80353	G	4-1/8	2-7/8	12	6
09010	79390	80363	H	4-1/8	2-7/8	12	6
09020	79400	80373	I	4-1/8	2-7/8	12	6
09030	79410	80383	J	4-1/8	2-7/8	12	6
09040	79420	80393	K	4-1/4	2-15/16	12	6
09050	79430	80403	L	4-1/4	2-15/16	12	6
09060	79440	80413	M	4-3/8	3-3/16	6	3
09070	79450	80423	N	4-3/8	3-1/16	6	3
09080	79460	80433	O	4-1/2	3-3/16	6	3
09090	79470	80443	P	4-5/8	3-5/16	6	3
09100	79780	80453	Q	4-3/4	3-7/16	6	3
09110	79490	80463	R	4-3/4	3-7/16	6	3
09120	79500	80473	S	4-7/8	3-1/2	6	3
09130	79510	80483	T	4-7/8	3-1/2	6	3
09140	79520	80493	U	5"	3-5/8	6	3
09150	79530	80503	V	5"	3-5/8	6	3
09160	79540	80513	W	5-1/8	3-3/4	6	3
09170	79550	80523	X	5-1/8	3-3/4	6	3
09180	79560	80533	Y	5-1/4	3-7/8	6	3
09190	79570	80543	Z	5-1/4	3-7/8	6	3



### WIRE

150 Part#	150-N TIN Part#	150-ALN TiAlN Part#	Wire Sizes	Overall Diameter Inches	Flute Length Inches	150 Qty. per/Pk	150-N/150-ALN Qty. per/Pk
08300	77001	80553	1	3-7/8	2-5/8	12	6
08310	77011	80563	2	3-7/8	2-5/8	12	6
08320	77021	80573	3	3-3/4	2-1/2	12	6
08330	77031	80583	4	3-3/4	2-1/2	12	6
08340	77041	80593	5	3-3/4	2-1/2	12	6
08350	77051	80603	6	3-3/4	2-1/2	12	6
08360	77061	80613	7	3-5/8	2-7/16	12	6
08370	77071	80623	8	3-5/8	2-7/16	12	6
08380	77081	80633	9	3-5/8	2-7/16	12	6
08390	77091	80643	10	3-5/8	2-7/16	12	6
08400	77101	80653	11	3-1/2	2-5/16	12	6
08410	77111	80663	12	3-1/2	2-5/16	12	6
08420	77121	80673	13	3-1/2	2-5/16	12	6
08430	77131	80683	14	3-3/8	2-3/16	12	6
08440	77141	80693	15	3-3/8	2-3/16	12	6
08450	77151	80703	16	3-3/8	2-3/16	12	6
08460	77161	80713	17	3-3/8	2-3/16	12	6
08470	77171	80723	18	3-1/4	2-1/8	12	6
08480	77181	80733	19	3-1/4	2-1/8	12	6
08490	77191	80743	20	3-1/4	2-1/8	12	6
08500	77201	80753	21	3-1/4	2-1/8	12	6
08510	77211	80763	22	3-1/8	2	12	6
08520	77221	80773	23	3-1/8	2	12	6
08530	77231	80783	24	3-1/8	2	12	6
08540	77241	80793	25	3"	1-7/8	12	6
08550	77261	80803	26	3"	1-7/8	12	6
08560	77271	80813	27	3"	1-7/8	12	6
08570	77281	80823	28	2-7/8	1-3/4	12	6
08580	77291	80833	29	2-7/8	1-3/4	12	6
08590	77301	80843	30	2-3/4	1-5/8	12	6
08600	77311	80853	31	2-3/4	1-5/8	12	6
08610	77321	80863	32	2-3/4	1-5/8	12	6
08620	77331	80873	33	2-5/8	1-1/2	12	6
08630	77341	80883	34	2-5/8	1-1/2	12	6
08640	77351	80893	35	2-5/8	1-1/2	12	6
08650	77361	80903	36	2-1/2	1-7/16	12	6
08660	77371	80913	37	2-1/2	1-7/16	12	6
08670	77381	80923	38	2-1/2	1-7/16	12	6
08680	77391	80933	39	2-3/8	1-3/8	12	6
08690	77401	80943	40	2-3/8	1-3/8	12	6
08700	77411	80953	41	2-3/8	1-3/8	12	6
08710	77411	80963	42	2-1/4	1-1/4	12	6
08720	77421	80973	43	2-1/4	1-1/4	12	6
08730	77431	80983	44	2-1/8	1-1/8	12	6
08740	77441	80993	45	2-1/8	1-1/8	12	6
08750	77451	81003	46	2-1/8	1-1/8	12	6
08760	77461	81013	47	2"	1	12	6
08770	77471	81023	48	2"	1	12	6
08780	77481	81033	49	2"	1	12	6
08790	77491	81043	50	2"	1	12	6
08800	77501	81053	51	2"	1	12	6
08810	77511	81063	52	1-7/8	7/8	12	6
08820	77521	81073	53	1-7/8	7/8	12	6
08830	77531	81083	54	1-7/8	7/8	12	6
08840	77541	81093	55	1-7/8	7/8	12	6
08850	77551	81103	56	1-3/4	3/4	12	6
08860	77561	81113	57	1-3/4	3/4	12	6
08870	77571	81123	58	1-5/8	11/16	12	6
08880	77581	81133	59	1-5/8	11/16	12	6
08890	77591	81143	60	1-5/8	11/16	12	6

**M42 COBALT NAS 907J**



Type 150-M  
**METRIC - Jobber Length 135° Split Point**  
**M42 Cobalt - NAS 907J**

- Manufactured from M42 HSS containing 8% cobalt which increases high hot hardness.
- Cobalt drills require rigidly held positive feed drilling equipment.
  - Manufactured to **NAS 907J** specifications.

**METRIC**

Part #	Diameter		Overall Length		Flute Length		Qty. per/pack
	MM	Inches	MM	Inches	MM	Inches	
27050	0.90	38	1-1/2	16	5/8	10	
27060	0.95	38	1-1/2	16	5/8	10	
27070	1.00	41	1-5/8	17	11/16	10	
27080	1.05	41	1-5/8	17	11/16	10	
27100	1.20	48	1-7/8	22	7/8	10	
27110	1.30	48	1-7/8	22	7/8	10	
08831	1.40	48	1-7/8	22	7/8	10	
27130	1.50	48	1-7/8	22	7/8	10	
27140	1.60	48	1-7/8	22	7/8	10	
27150	1.70	51	2"	25	1	10	
27160	1.80	51	2"	25	1	10	
27170	1.90	51	2"	25	1	10	
26460	2.00	51	2"	25	1	10	
26940	2.05	54	2-1/8	25	1-5/32	10	
26470	2.10	54	2-1/8	29	1-5/32	10	
26480	2.20	57	2-1/4	32	1-1/4	10	
26490	2.30	57	2-1/4	32	1-1/4	10	
26500	2.40	60	2-23/64	35	1-3/8	10	
26510	2.50	60	2-23/64	35	1-3/8	10	
26520	2.60	64	2-1/2	37	1-29/64	10	
26530	2.70	64	2-1/2	37	1-15/32	10	
26540	2.80	67	2-5/8	38	1-1/2	10	
26550	2.90	70	2-3/4	41	1-5/8	10	
26560	3.00	70	2-3/4	41	1-5/8	10	
26570	3.10	70	2-3/4	41	1-5/8	10	
26580	3.20	70	2-3/4	41	1-5/8	10	
26590	3.30	73	2-7/8	45	1-3/4	10	
26600	3.40	73	2-7/8	45	1-3/4	10	
26610	3.50	73	2-7/8	45	1-3/4	10	
26620	3.60	76	3"	48	1-7/8	10	
26630	3.70	76	3"	48	1-7/8	10	
26640	3.80	76	3"	48	1-7/8	10	
26650	3.90	79	3-1/8	51	2	10	
26660	4.00	83	3-1/4	54	2-1/8	10	
26670	4.10	83	3-1/4	54	2-1/8	10	
26680	4.20	83	3-1/4	54	2-1/8	10	
26690	4.30	83	3-1/4	54	2-1/8	10	
34570	4.40	86	3-3/8	56	2-13/64	10	
26700	4.50	86	3-3/8	56	2-13/64	10	
26710	4.60	86	3-3/8	56	2-13/64	10	
26720	4.70	89	3-1/2	59	2-21/64	10	
26730	4.80	89	3-1/2	59	2-21/64	10	
26740	4.90	92	3-5/8	62	2-7/16	10	
26750	5.00	92	3-5/8	62	2-7/16	10	
33960	5.10	92	3-5/8	62	2-7/16	10	
33970	5.20	95	3-3/4	64	2-1/2	10	
33980	5.30	95	3-3/4	64	2-1/2	10	
33990	5.40	95	3-3/4	64	2-1/2	10	
34000	5.50	95	3-3/4	64	2-1/2	10	
34010	5.60	98	3-7/8	67	2-5/8	10	
34020	5.70	98	3-7/8	67	2-5/8	10	
34030	5.80	98	3-7/8	67	2-5/8	10	
34040	5.90	98	3-7/8	67	2-5/8	10	
34050	6.00	102	4"	70	2-3/4	10	
34060	6.10	102	4"	70	2-3/4	10	
34070	6.20	102	4"	70	2-3/4	10	
34080	6.30	102	4"	70	2-3/4	10	

Part #	Diameter		Overall Length		Flute Length		Qty. per/pack
	MM	Inches	MM	Inches	MM	Inches	
34090	6.40	105	4-1/8	73	2-7/8	10	
34100	6.50	105	4-1/8	73	2-7/8	10	
34110	6.60	105	4-1/8	73	2-7/8	10	
34120	6.70	105	4-1/8	73	2-7/8	10	
34130	6.80	105	4-1/8	73	2-7/8	10	
34140	6.90	105	4-1/8	73	2-7/8	10	
34150	7.00	105	4-1/8	73	2-7/8	10	
34160	7.10	108	4-1/4	75	2-61/64	10	
34170	7.20	108	4-1/4	75	2-61/64	10	
34180	7.30	108	4-1/4	75	2-61/64	10	
34190	7.40	111	4-3/8	78	3	10	
34200	7.50	111	4-3/8	78	3	5	
34210	7.60	111	4-3/8	78	3	5	
34220	7.70	114	4-1/2	81	3-3/16	5	
34230	7.80	114	4-1/2	81	3-3/16	5	
34240	7.90	114	4-1/2	81	3-3/16	5	
34250	8.00	114	4-1/2	81	3-3/16	5	
34260	8.10	117	4-9/16	84	3-5/16	5	
34270	8.20	117	4-9/16	84	3-5/16	5	
34280	8.30	117	4-9/16	84	3-5/16	5	
34290	8.40	121	4-3/4	87	3-27/64	5	
34300	8.50	121	4-3/4	87	3-27/64	5	
34310	8.60	121	4-3/4	87	3-27/64	5	
34320	8.70	121	4-3/4	87	3-27/64	5	
34330	8.80	124	4-7/8	89	3-1/2	5	
34340	8.90	124	4-7/8	89	3-1/2	5	
34350	9.00	124	4-7/8	89	3-1/2	5	
34360	9.10	124	4-7/8	89	3-1/2	5	
34370	9.20	127	5"	92	3-5/8	5	
34380	9.30	127	5"	92	3-5/8	5	
34390	9.40	127	5"	92	3-5/8	5	
34400	9.50	127	5"	92	3-5/8	5	
34410	9.60	130	5-1/8	95	3-3/4	5	
34420	9.70	130	5-1/8	95	3-3/4	5	
34430	9.80	130	5-1/8	95	3-3/4	5	
34450	10.00	130	5-1/8	95	3-3/4	5	
34452	10.10	133	5-15/64	98	3-7/8	5	
34460	10.20	133	5-15/64	98	3-7/8	5	
34461	10.30	133	5-15/64	98	3-7/8	5	
34470	10.50	133	5-15/64	98	3-7/8	5	
34512	10.70	136	5-3/8	100	3-15/16	5	
34480	10.80	140	5-1/2	103	4-1/16	5	
34482	10.90	140	5-1/2	103	4-1/16	5	
34490	11.00	140	5-1/2	103	4-1/16	5	
34492	11.10	140	5-1/2	103	4-1/16	5	
34500	11.20	143	5-5/8	106	4-7/32	5	
34504	11.40	143	5-5/8	106	4-7/32	5	
34510	11.50	143	5-5/8	106	4-7/32	5	
34514	11.60	146	5-3/4	110	4-11/32	5	
34519	11.70	146	5-3/4	110	4-11/32	5	
34520	11.80	146	5-3/4	110	4-11/32	5	
34530	12.00	149	5-7/8	111	4-3/8	5	
34540	12.20	149	5-7/8	111	4-3/8	5	
34542	12.30	149	5-7/8	111	4-3/8	5	
34544	12.40	152	6"	114	4-1/2	5	
34550	12.50	152	6"	114	4-1/2	5	
34552	12.60	152	6"	114	4-1/2	5	
34580	12.70	152	6"	114	4-1/2	5	
34560	13.00	152	6"	114	4-1/2	5	

METRIC  
Twist Drills - M42 Cobalt NAS 907J



# DIN Length

**NORSEMAN/CTD**  
DRILL & TOOL

## HSS M42 COBALT DIN 338

Type XGT-J

**DIN 338 Length - 135° Split Point  
M-42 Cobalt High Speed Steel**

- Gyroidal Torsion flute and wide land construction yields exceptional performance in deep hole drilling.
- Recommended for a wide range of steels, castings and other hard metal drilling applications.
- Cobalt steel is abrasion and heat resistant.
- Allows deep hole drilling without drill retraction.



Type XGT-J  
Heavy duty wide land parabolic.

METRIC

### METRIC

Part #	Dia. MM	Frac/Wire/ Letter	Overall Length MM	Inches	Flute Length MM	Inches	Qty. per/pack
00200	1.00		41	1 5/8	17	11/16	10
00201	1.02	60	41	1 5/8	17	11/16	10
00202	1.04	59	41	1 5/8	17	11/16	10
00203	1.05		41	1 5/8	17	11/16	10
00204	1.07	58	41	1 5/8	17	11/16	10
00210	1.09	57	44	1 3/4	19	3/4	10
00211	1.10		44	1 3/4	19	3/4	10
00212	1.15		44	1 3/4	19	3/4	10
00213	1.18	56	44	1 3/4	19	3/4	10
00214	1.19	3/64	44	1 3/4	19	3/4	10
00220	1.20		48	1 7/8	22	7/8	10
00221	1.25		48	1 7/8	22	7/8	10
00222	1.30		48	1 7/8	22	7/8	10
00223	1.32	55	48	1 7/8	22	7/8	10
00224	1.35		48	1 7/8	22	7/8	10
00230	1.40	54	48	1 7/8	22	7/8	10
00232	1.45		48	1 7/8	22	7/8	10
00233	1.50		48	1 7/8	22	7/8	10
00234	1.51	53	48	1 7/8	22	7/8	10
00240	1.55		48	1 7/8	22	7/8	10
00241	1.59	1/16	48	1 7/8	22	7/8	10
00242	1.60		48	1 7/8	22	7/8	10
00243	1.61	52	48	1 7/8	22	7/8	10
00244	1.65		51	2	25	1	10
00250	1.70	51	51	2	25	1	10
00252	1.75		51	2	25	1	10
00253	1.78	50	51	2	25	1	10
00254	1.80		51	2	25	1	10
00260	1.85	49	51	2	25	1	10
00262	1.90		51	2	25	1	10
00263	1.93	48	51	2	25	1	10
00264	1.95		51	2	25	1	10
00270	1.98	5/64	51	2	25	1	10
00271	1.99	47	51	2	25	1	10
00272	2.00		51	2	25	1	10
00273	2.05		54	2 1/8	29	1 5/32	10
00274	2.06	46	54	2 1/8	29	1 5/32	10
00280	2.08	45	54	2 1/8	29	1 5/32	10
00281	2.10		54	2 1/8	29	1 5/32	10
00282	2.15		54	2 1/8	29	1 5/32	10
00283	2.18	44	54	2 1/8	29	1 5/32	10
00284	2.20		57	2 1/4	32	1 1/4	10
00290	2.25		57	2 1/4	32	1 1/4	10
00291	2.26	43	57	2 1/4	32	1 1/4	10
00292	2.30		57	2 1/4	32	1 1/4	10
00293	2.35		57	2 1/4	32	1 1/4	10
00294	2.37	42	57	2 1/4	30	1 3/16	10
00300	2.38	3/32	57	2 1/4	30	1 3/16	10
00301	2.40		57	2 1/4	30	1 3/16	10
00302	2.44	41	57	2 1/4	30	1 3/16	10
00303	2.45		57	2 1/4	30	1 3/16	10
00304	2.49	40	57	2 1/4	30	1 3/16	10
00310	2.50		57	2 1/4	30	1 3/16	10
00311	2.53	39	57	2 1/4	30	1 3/16	10
00231	2.55		57	2 1/4	30	1 3/16	10
00312	2.58	38	57	2 1/4	30	1 3/16	10
00313	2.60		57	2 1/4	30	1 3/16	10
00314	2.64	37	57	2 1/4	30	1 3/16	10
00251	2.65		57	2 1/4	30	1 3/16	10
00320	2.70		61	2 13/32	33	1 19/64	10
00321	2.71	36	61	2 13/32	33	1 19/64	10
00261	2.75		61	2 13/32	33	1 19/64	10

Part #	Dia. MM	Frac/Wire/ Letter	Overall Length MM	Inches	Flute Length MM	Inches	Qty. per/pack
00322	2.78	7/64	61	2 13/32	33	1 19/64	10
00323	2.79	35	61	2 13/32	33	1 19/64	10
00324	2.80		61	2 13/32	33	1 19/64	10
00330	2.82	34	61	2 13/32	33	1 19/64	10
00360	2.85		61	2 13/32	33	1 19/64	10
00331	2.87	33	61	2 13/32	33	1 19/64	10
00332	2.90		61	2 13/32	33	1 19/64	10
00333	2.95	32	61	2 13/32	33	1 19/64	10
00334	3.00		61	2 13/32	33	1 19/64	10
00340	3.05	31	65	2 9/16	36	1 7/16	10
00341	3.10		65	2 9/16	36	1 7/16	10
00342	3.17	1/8	65	2 9/16	36	1 7/16	10
00343	3.20		65	2 9/16	36	1 7/16	10
00371	3.25		65	2 9/16	36	1 7/16	10
00344	3.26	30	65	2 9/16	36	1 7/16	10
00350	3.30		65	2 9/16	36	1 7/16	10
00351	3.40		70	2 3/4	39	1 17/32	10
00352	3.45	29	70	2 3/4	39	1 17/32	10
00353	3.50		70	2 3/4	39	1 17/32	10
00354	3.57	9/64-28	70	2 3/4	39	1 17/32	10
00361	3.60		70	2 3/4	39	1 17/32	10
00362	3.66	27	70	2 3/4	39	1 17/32	10
00363	3.70		70	2 3/4	39	1 17/32	10
00364	3.73	26	70	2 3/4	39	1 17/32	10
00370	3.80	25	75	2 15/16	43	1 11/16	10
00372	3.86	24	75	2 15/16	43	1 11/16	10
00373	3.90		75	2 15/16	43	1 11/16	10
00374	3.91	23	75	2 15/16	43	1 11/16	10
00380	3.97	5/32	75	2 15/16	43	1 11/16	10
00381	3.99	22	75	2 15/16	43	1 11/16	10
00382	4.00		75	2 15/16	43	1 11/16	10
00383	4.04	21	75	2 15/16	43	1 11/16	10
00384	4.09	20	75	2 15/16	43	1 11/16	10
00390	4.10		75	2 15/16	43	1 11/16	10
00391	4.15		75	2 15/16	43	1 11/16	10
00392	4.20		75	2 15/16	43	1 11/16	10
00393	4.22	19	75	2 15/16	43	1 11/16	10
00480	4.25		75	2 15/16	43	1 11/16	10
00394	4.30		80	3 5/32	47	1 27/32	10
00680	4.31	18	80	3 5/32	47	1 27/32	10
00400	4.37	11/64	80	3 5/32	47	1 27/32	10
00401	4.39	17	80	3 5/32	47	1 27/32	10
00402	4.40		80	3 5/32	47	1 27/32	10
00403	4.50	16	80	3 5/32	47	1 27/32	10
00404	4.55		80	3 5/32	47	1 27/32	10
00410	4.57	15	80	3 5/32	47	1 27/32	10
00411	4.60		80	3 5/32	47	1 27/32	10
00412	4.62	14	80	3 5/32	47	1 27/32	10
00413	4.70	13	80	3 5/32	47	1 27/32	10
00414	4.75		80	3 5/32	47	1 27/32	10
00420	4.76	3/16	86	3 3/8	52	2 1/16	10
00421	4.80	12	86	3 3/8	52	2 1/16	10
00423	4.85	11	86	3 3/8	52	2 1/16	10
00424	4.90		86	3 3/8	52	2 1/16	10
00430	4.91	10	86	3 3/8	52	2 1/16	10
00431	4.98	9	86	3 3/8	52	2 1/16	10
00432	5.00		86	3 3/8	52	2 1/16	10
00433	5.05	8	86	3 3/8	52	2 1/16	10
00434	5.10		86	3 3/8	52	2 1/16	10
00440	5.11	7	86	3 3/8	52	2 1/16	10
00441	5.16	13/64	86	3 3/8	52	2 1/16	10
00442	5.18	6	86	3 3/8	52	2 1/16	10
00443	5.20		86	3 3/8	52	2 1/16	10
00444	5.22	5	86	3 3/8	52	2 1/16	10
00481	5.25		86	3 3/8	52	2 7/32	10
00450	5.30		93	3 21/32	57	2 7/32	10
00451	5.31	4	93	3 21/32	57	2 7/32	10
00452	5.40		93	3 21/32	57	2 7/32	10
00453	5.41	3	93	3 21/32	57	2 7/32	10

Metric sizes continued on page 33



**METRIC**

Part #	Dia. MM	Frac/ Wire/ Letter	Overall Length		Flute Length		Qty. per/pack
			MM	Inches	MM	Inches	
00454	5.50		93	3 21/32	57	2 7/32	10
00460	5.56	7/32	93	3 21/32	57	2 7/32	10
00461	5.60		93	3 21/32	57	2 7/32	10
00462	5.61	2	93	3 21/32	57	2 7/32	10
00463	5.70		93	3 21/32	57	2 7/32	10
00482	5.75		93	3 21/32	57	2 7/32	10
00464	5.79	1	93	3 21/32	57	2 7/32	10
00470	5.80		93	3 21/32	57	2 7/32	10
00471	5.90		93	3 21/32	57	2 7/32	10
00472	5.94	A	93	3 21/32	57	2 7/32	10
00473	5.95	15/64	93	3 21/32	57	2 7/32	10
00474	6.00		93	3 21/32	57	2 7/32	10
00483	6.05	B	101	3 31/32	63	2 15/32	10
00484	6.10		101	3 31/32	63	2 15/32	10
00490	6.15	C	101	3 31/32	63	2 15/32	10
00491	6.20		101	3 31/32	63	2 15/32	10
00492	6.25	D	101	3 31/32	63	2 15/32	10
00493	6.30		101	3 31/32	63	2 15/32	10
00494	6.35	1/4-E	101	3 31/32	63	2 15/32	10
00500	6.40		101	3 31/32	63	2 15/32	10
00501	6.50		101	3 31/32	63	2 15/32	10
00502	6.53	F	101	3 31/32	63	2 15/32	10
00503	6.60		101	3 31/32	63	2 15/32	10
00504	6.63	G	101	3 31/32	63	2 15/32	10
00510	6.70		101	3 31/32	63	2 15/32	10
00511	6.75	17/64-H	109	4 9/32	69	2 23/32	10
00513	6.80		109	4 9/32	69	2 23/32	10
00514	6.90	I	109	4 9/32	69	2 23/32	10
00520	7.00		109	4 9/32	69	2 23/32	10
00521	7.04	J	109	4 9/32	69	2 23/32	10
00522	7.10		109	4 9/32	69	2 23/32	10
00524	7.14	9/32-K	109	4 9/32	69	2 23/32	10
00530	7.20		109	4 9/32	69	2 23/32	10
00531	7.30		109	4 9/32	69	2 23/32	10
00532	7.37	L	109	4 9/32	69	2 23/32	10
00533	7.40		109	4 9/32	69	2 23/32	10
00540	7.50	M	109	4 9/32	69	2 23/32	5
00541	7.54	19/64	117	4 19/32	75	2 15/16	5
00542	7.60		117	4 19/32	75	2 15/16	5
00543	7.67	N	117	4 19/32	75	2 15/16	5
00544	7.70		117	4 19/32	75	2 15/16	5
00550	7.80		117	4 19/32	75	2 15/16	5
00551	7.90		117	4 19/32	75	2 15/16	5
00552	7.94	5/16	117	4 19/32	75	2 15/16	5
00553	8.00	O	117	4 19/32	75	2 15/16	5
00554	8.03		117	4 19/32	75	2 15/16	5
00560	8.10	P	117	4 19/32	75	2 15/16	5
00561	8.20		117	4 19/32	75	2 15/16	5
00562	8.30		117	4 19/32	75	2 15/16	5
00563	8.33	21/64	117	4 19/32	75	2 15/16	5
00564	8.40		117	4 19/32	75	2 15/16	5
00570	8.43	Q	117	4 19/32	75	2 15/16	5
00571	8.50		117	4 19/32	75	2 15/16	5
00572	8.60	R	125	4 29/32	81	3 3/16	5
00573	8.70		125	4 29/32	81	3 3/16	5
00574	8.73	11/32	125	4 29/32	81	3 3/16	5
00580	8.80		125	4 29/32	81	3 3/16	5
00581	8.84	S	125	4 29/32	81	3 3/16	5
00582	8.90		125	4 29/32	81	3 3/16	5
00583	9.00		125	4 29/32	81	3 3/16	5
00584	9.10	T	125	4 29/32	81	3 3/16	5
00590	9.13	23/64	125	4 29/32	81	3 3/16	5
00591	9.20		125	4 29/32	81	3 3/16	5
00592	9.30		125	4 29/32	81	3 3/16	5
00593	9.35	U	125	4 29/32	81	3 3/16	5
00594	9.40		125	4 29/32	81	3 3/16	5
00600	9.50		125	4 29/32	81	3 3/16	5
00601	9.52	3/8	125	4 29/32	87	3 7/16	5
00602	9.58	V	125	4 29/32	87	3 7/16	5
00603	9.60		133	5 1/4	87	3 7/16	5
00604	9.70		133	5 1/4	87	3 7/16	5
00610	9.80	W	133	5 1/4	87	3 7/16	5
00611	9.90		133	5 1/4	87	3 7/16	5
00612	9.92	25/64	133	5 1/4	87	3 7/16	5

**HSS M42 COBALT DIN 338**

Type XGT-J METRIC

**DIN 338 Length - 135° Split Point  
M-42 Cobalt High-Speed Steel**

Part #	Dia. MM	Frac/ Wire/ Letter	Overall Length		Flute Length		Qty. per/pack
			MM	Inches	MM	Inches	
00613	10.00		133	5 1/4	87	3 7/16	5
00614	10.08	X	133	5 1/4	87	3 7/16	5
00620	10.10		133	5 1/4	87	3 7/16	5
00621	10.20		133	5 1/4	87	3 7/16	5
00622	10.26	Y	133	5 1/4	87	3 7/16	5
00623	10.30		133	5 1/4	87	3 7/16	5
00624	10.32	13/32	133	5 1/4	87	3 7/16	5
00630	10.40		133	5 1/4	87	3 7/16	5
00631	10.50	Z	133	5 1/4	87	3 7/16	5
00632	10.60		133	5 1/4	87	3 7/16	5
00633	10.70		142	5 19/32	94	3 11/16	5
00634	10.72	27/64	142	5 19/32	94	3 11/16	5
00640	10.80		142	5 19/32	94	3 11/16	5
00641	10.90		142	5 19/32	94	3 11/16	5
00642	11.00		142	5 19/32	94	3 11/16	5
00643	11.10		142	5 19/32	94	3 11/16	5
00644	11.11	7/16	142	5 19/32	94	3 11/16	5
00650	11.20		142	5 19/32	94	3 11/16	5
00651	11.30		142	5 19/32	94	3 11/16	5
00652	11.40		142	5 19/32	94	3 11/16	5
00653	11.50		142	5 19/32	94	3 11/16	5
00654	11.51	29/64	142	5 19/32	94	3 11/16	5
00660	11.60		142	5 19/32	94	3 11/16	5
00661	11.70		142	5 19/32	94	3 11/16	5
00662	11.75		142	5 19/32	94	3 11/16	5
00663	11.80		142	5 19/32	94	3 11/16	5
00664	11.91	15/32	151	5 15/16	101	3 31/32	5
00670	12.00		151	5 15/16	101	3 31/32	5
00671	12.30	31/64	151	5 15/16	101	3 31/32	5
00672	12.50		151	5 15/16	101	3 31/32	5
00673	12.70	1/2	151	5 15/16	101	3 31/32	5
00674	13.00		151	5 15/16	101	3 31/32	5



**HSS M42 COBALT DIN 338**

Type XGT-JN TiN Titanium Nitride  
**DIN 338 Length - 135° Split Point M-42 Cobalt**



Part No.	Diameter Inches	Overall Length		Qty. per/pack
		Inches	Inches	
38603	1/16	1-7/8	7/8	10
38613	5/64	2	1	10
38623	3/32	2-1/4	1-3/16	10
38633	7/64	2-13/32	1-19/64	10
38643	1/8	2-9/16	1-7/16	10
38653	9/64	2-3/4	1-17/32	10
38663	5/32	2-15/16	1-11/16	10
38673	11/64	3-5/32	1-27/32	10
38683	3/16	3-3/8	2-1/16	10
38693	13/64	3-1/8	2-1/16	10
38703	7/32	3-21/32	2-7/32	10
38713	15/64	3-21/32	2-7/32	10
38723	1/4	3-31/32	2-15/32	10
38733	17/64	4-9/32	2-23/32	10
38743	9/32	4-9/32	2-23/32	10
38753	19/64	4-19/32	2-15/16	5
38763	5/16	4-19/32	2-15/16	5
38773	21/64	4-19/32	2-15/16	5
38783	11/32	4-29/32	3-3/16	5
38793	23/64	4-29/32	3-3/16	5
38803	3/8	4-29/32	3-7/16	5
38813	25/64	5-1/4	3-7/16	5
38823	13/32	5-1/4	3-7/16	5
38833	27/64	5-19/32	3-11/16	5
38843	7/16	5-19/32	3-11/16	5
38853	29/64	5-19/32	3-11/16	5
38863	15/32	5-15/16	3-31/32	5
38873	31/64	5-15/16	3-31/32	5
38883	1/2	5-15/16	3-31/32	5

TiN

METRIC

Twist Drills - HSS M42 Cobalt DIN 338

# Screw Machine Length

**NORSEMAN/CTD**  
DRILL & TOOL

## M42 COBALT - TiN & TITANIUM ALUMINUM NITRIDE SCREW MACHINE

Type 260-D - M42 Cobalt, Type 260-DN - Titanium Nitride, Type 260-AND - Titanium Aluminum Nitride **NEW**  
**135° Split Point - M42 Cobalt - High-Speed Steel**

- Manufactured from M42 High Speed Steel contains 8% Cobalt increasing hot hardness.
- High hot hardness of cobalt permits speeds 30% over regular high-speed steel drills.
- Titanium Aluminum Nitride Can be used in machining stainless steel, nickel based and titanium alloys, not recommended for aluminum.



Type 260-D

Use to drill hard, tough metals, free machining stainless steel, titanium alloys and certain abrasive plastics.



Type 260-DN

Titanium Nitride coating for lubricity, abrasion resistance extended tool life.



Type 260-AND

Titanium aluminum nitride designed for use where extreme temperatures are found, allows for increased machining speeds up to 200%.



260-D Part #	260-DN TiN Part #	260-AND TiAlN Part #	Overall Dia. Inches	Flute Length Inches	Length Inches	260-D Qty per/Pk	260-DN/260-AND Qty per/Pk
39800	81800	37103	1/16	1-5/8	5/8	12	6
39810	81810	37113	5/64	1-11/16	11/16	12	6
39820	81820	37123	3/32	1-3/4	3/4	12	6
39830	81830	37133	7/64	1-13/16	13/16	12	6
39840	81840	37143	1/8"	1-7/8	7/8	12	6
39850	81850	37153	9/64	1-15/16	15/16	12	6
39860	81860	37163	5/32	2-1/16	1	12	6
39870	81870	37173	11/64	2-1/8	1-1/16	12	6
39880	81880	37183	3/16	2-3/16	1-1/8	12	6
39890	81890	37193	13/64	2-1/4	1-3/16	12	6
39900	81900	37203	7/32	2-3/8	1-1/4	12	6
39910	81910	37213	15/64	2-7/16	1-5/16	12	6
39920	81920	37223	1/4"	2-1/2	1-3/8	12	6
39930	81930	37233	17/64	2-5/8	1-7/16	12	6
39940	81940	37243	9/32	2-11/16	1-1/2	12	6
39950	81950	37253	19/64	2-3/4	1-9/16	6	3
39960	81960	37263	5/16	2-13/16	1-5/8	6	3
39970	81970	37273	21/64	2-15/16	1-11/16	6	3
39980	81980	37283	11/32	3	1-11/16	6	3
39990	81990	37293	23/64	3-1/16	1-3/4	6	3
40000	82000	37303	3/8"	3-1/8	1-13/16	6	3
40010	82010	37313	25/64	3-1/4	1-7/8	6	3
40020	82020	37323	13/32	3-5/16	1-15/16	6	3
40030	82030	37333	27/64	3-3/8	2	6	3
40040	82040	37343	7/16"	3-7/16	2-1/16	6	3
40050	82050	37353	29/64	3-9/16	2-1/8	6	3
40060	82060	37363	15/32	3-5/8	2-1/8	6	3
40070	82070	37373	31/64	3-11/16	2-3/16	6	3
40080	82080	37383	1/2"	3-3/4	2-1/4	6	3
51630	----	----	33/64	3-7/8	2-3/8	1	--
51640	----	----	17/32	3-7/8	2-3/8	1	--
51650	----	----	35/64	4	2-1/2	1	--
51660	----	----	9/16	4	2-1/2	1	--
51670	----	----	37/64	4-1/8	2-5/8	1	--
51680	----	----	19/32	4-1/8	2-5/8	1	--
51690	----	----	39/64	4-1/4	2-3/4	1	--
51700	----	----	5/8"	4-1/4	2-3/4	1	--
51710	----	----	41/64	4-1/2	2-7/8	1	--
51720	----	----	21/32	4-1/2	2-7/8	1	--
51730	----	----	43/64	4-1/2	2-7/8	1	--
51740	----	----	11/16	4-1/2	2-7/8	1	--
51750	----	----	45/64	4-3/4	3	1	--
51760	----	----	23/32	4-3/4	3	1	--
51770	----	----	47/64	5	3-1/8	1	--
51780	----	----	3/4"	5	3-1/8	1	--

### WIRE

260-D Part #	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
40090	1	2-7/16	1-5/16	12
40100	2	2-7/16	1-5/16	12
40110	3	2-3/8	1-1/4	12
40120	4	2-3/8	1-1/4	12
40130	5	2-3/8	1-1/4	12
40140	6	2-3/8	1-1/4	12
40150	7	2-1/4	1-3/16	12
40160	8	2-1/4	1-3/16	12
40170	9	2-1/4	1-3/16	12
40180	10	2-1/4	1-3/16	12
40190	11	2-1/4	1-3/16	12
40200	12	2-1/4	1-3/16	12
40210	13	2-3/16	1-1/8	12
40220	14	2-3/16	1-1/8	12
40230	15	2-3/16	1-1/8	12
40240	16	2-3/16	1-1/8	12
40250	17	2-3/16	1-1/8	12
40260	18	2-1/8	1-1/16	12
40270	19	2-1/8	1-1/16	12
40280	20	2-1/8	1-1/16	12
40290	21	2-1/8	1-1/16	12
40300	22	2-1/8	1-1/16	12
40310	23	2-1/16	1	12
40320	24	2-1/16	1	12
40330	25	2-1/16	1	12
40340	26	2-1/16	1	12
40350	27	2-1/16	1	12
40360	28	1-15/16	15/16	12
40370	29	1-15/16	15/16	12
40380	30	1-15/16	15/16	12
40390	31	1-7/8	7/8	12
40400	32	1-7/8	7/8	12
40410	33	1-7/8	7/8	12
40420	34	1-7/8	7/8	12
40430	35	1-7/8	7/8	12
40440	36	1-13/16	13/16	12
40450	37	1-13/16	13/16	12
40460	38	1-13/16	13/16	12
40470	39	1-13/16	13/16	12
40480	40	1-13/16	13/16	12
42410	41	1-13/16	13/16	12
42420	42	1-3/4	3/4	12
42430	43	1-3/4	3/4	12
42440	44	1-3/4	3/4	12
42450	45	1-3/4	3/4	12
42460	46	1-3/4	3/4	12
42470	47	1-3/4	3/4	12
42480	48	1-11/16	11/16	12
42490	49	1-11/16	11/16	12
42500	50	1-11/16	11/16	12
42510	51	1-11/16	11/16	12
42520	52	1-11/16	11/16	12
42530	53	1-5/8	5/8	12
42540	54	1-5/8	5/8	12
42550	55	1-5/8	5/8	12
42560	56	1-3/8	1/2	12
42570	57	1-3/8	1/2	12
42580	58	1-3/8	1/2	12
42590	59	1-3/8	1/2	12
42600	60	1-3/8	1/2	12

TiAlN

TiN

Screw Machine - M42 Cobalt & TiN & Titanium Aluminum Nitride

## NAS 907C - SCREW MACHINE

### Type 135-AG - NAS 907C

#### Magnum Super Premium, 135° Split Point

- Special Hi-Moybdenum tool steel.
- Gold surface treated body and clearance for maximum lubricity.
- Heavy-duty construction, 135° split point, no center punch needed - will not walk.
- Recommended for work hardening grades of stainless steel and other hard metal drilling applications.



### FRACTIONAL

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
87710	1/16	1-5/8	5/8	12
87720	5/64	1-11/16	11/16	12
87730	3/32	1-3/4	3/4	12
87740	7/64	1-13/16	13/16	12
87750	1/8	1-7/8	7/8	12
87760	9/64	1-15/16	15/16	12
87770	5/32	2-1/16	1	12
87780	11/64	2-1/8	1-1/16	12
87790	3/16	2-3/16	1-1/8	12
87800	13/64	2-1/4	1-3/16	12
87810	7/32	2-3/8	1-1/4	12
87820	15/64	2-7/16	1-5/16	12
87830	1/4	2-1/2	1-3/8	12
87840	17/64	2-5/8	1-7/16	12
87850	9/32	2-11/16	1-1/2	12
87860	19/64	2-3/4	1-9/16	6
87870	5/16	2-13/16	1-5/8	6
87880	21/64	2-15/16	1-11/16	6
87890	11/32	3"	1-11/16	6
87900	23/64	3-1/16	1-3/4	6
87910	3/8	3-1/8	1-13/16	6
87920	25/64	3-1/4	1-7/8	6
87930	13/32	3-5/16	1-15/16	6
87940	27/64	3-3/8	2	6
87950	7/16	3-7/16	2-1/16	6
87960	29/64	3-9/16	2-1/8	6
87970	15/32	3-5/8	2-1/8	6
87980	31/64	3-11/16	2-3/16	6
87990	1/2	3-3/4	2-1/4	6
88000	33/64	3-7/8	2-3/8	1
88010	17/32	3-7/8	2-3/8	1
88020	35/64	4"	2-1/2	1
88030	9/16	4"	2-1/2	1
88040	37/64	4-1/8	2-5/8	1
88050	19/32	4-1/8	2-5/8	1
88060	39/64	4-1/4	2-3/4	1
88070	5/8	4-1/4	2-3/4	1
88080	41/64	4-1/2	2-7/8	1
88090	21/32	4-1/2	2-7/8	1
89210	43/64	4-1/2	2-7/8	1
89220	11/16	4-1/2	2-7/8	1
89230	45/64	4-3/4	3	1
89240	23/32	4-3/4	3	1
89250	47/64	5"	3-1/8	1
89260	3/4	5"	3-1/8	1

### WIRE

Part #	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
87600	1	2-7/16	1-5/16	12
87590	2	2-7/16	1-5/16	12
87580	3	2-3/8	1-1/4	12
87570	4	2-3/8	1-1/4	12
87560	5	2-3/8	1-1/4	12
87550	6	2-3/8	1-1/4	12
87540	7	2-1/4	1-3/16	12
87530	8	2-1/4	1-3/16	12
87520	9	2-1/4	1-3/16	12
87510	10	2-1/4	1-3/16	12
87500	11	2-1/4	1-3/16	12
87490	12	2-1/4	1-3/16	12
87480	13	2-3/16	1-1/8	12
87470	14	2-3/16	1-1/8	12
87460	15	2-3/16	1-1/8	12
87450	16	2-3/16	1-1/8	12
87440	17	2-3/16	1-1/8	12
87430	18	2-1/8	1-1/16	12
87420	19	2-1/8	1-1/16	12
87410	20	2-1/8	1-1/16	12
87400	21	2-1/8	1-1/16	12
87390	22	2-1/8	1-1/16	12
87380	23	2-1/16	1	12
87370	24	2-1/16	1	12
87360	25	2-1/16	1	12
87350	26	2-1/16	1	12
87340	27	2-1/16	1	12
87330	28	1-15/16	15/16	12
87320	29	1-15/16	15/16	12
87310	30	1-15/16	15/16	12
87300	31	1-7/8	7-8	12
87290	32	1-7/8	7-8	12
87280	33	1-7/8	7-8	12
87270	34	1-7/8	7-8	12
87260	35	1-7/8	7-8	12
87250	36	1-13/16	13/16	12
87240	37	1-13/16	13/16	12
87230	38	1-13/16	13/16	12
87220	39	1-13/16	13/16	12
87210	40	1-13/16	13/16	12
23360	41	1-13/16	13/16	12
23370	42	1-3/4	3/4	12
23380	43	1-3/4	3/4	12
23390	44	1-3/4	3/4	12
23400	45	1-3/4	3/4	12
23410	46	1-3/4	3/4	12
23420	47	1-3/4	3/4	12
23430	48	1-11/16	11/16	12
23440	49	1-11/16	11/16	12
23450	50	1-11/16	11/16	12
23460	51	1-11/16	11/16	12
23470	52	1-11/16	11/16	12
23480	53	1-5/8	5/8	12
23490	54	1-5/8	5/8	12
23500	55	1-5/8	5/8	12
23510	56	1-3/8	1/2	12
23520	57	1-3/8	1/2	12
23530	58	1-3/8	1/2	12
23540	59	1-3/8	1/2	12
23550	60	1-3/8	1/2	12

Letter sizes continued on page 36

# Screw Machine Length



## SCREW MACHINE & HEAVY-DUTY 1/4" REDUCED SHANK

### Type 135-AG - NAS 907C

#### Magnum Super Premium, 135° Split Point

- Special Hi-Moybdenum tool steel.
- Gold surface treated body and clearance for maximum lubricity.
- Heavy-duty construction, 135° split point, no center punch needed - will not walk.
- Recommended for work hardening grades of stainless steel and other hard metal drilling applications.



#### LETTER

Part #	Letter Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
23601	A	2-7/16	1-5/16	12
23611	B	2-1/2	1-3/8	12
23621	C	2-1/2	1-3/8	12
23631	D	2-1/2	1-3/8	12
23641	E	2-1/2	1-3/8	12
23651	F	2-5/8	1-7/16	12
23661	G	2-5/8	1-7/16	12
23671	H	2-11/16	1-1/2	12
23681	I	2-11/16	1-1/2	12
23691	J	2-11/16	1-1/2	12
23701	K	2-11/16	1-1/2	12
23711	L	2-3/4	1-9/16	12
23721	M	2-3/4	1-9/16	6
23731	N	2-13/16	1-5/8	6
23741	O	2-15/16	1-11/16	6
23751	P	2-15/16	1-11/16	6
23761	Q	3"	1-11/16	6
23771	R	3"	1-11/16	6
23781	S	3-1/16	1-3/4	6
23791	T	3-1/16	1-3/4	6
23801	U	3-1/8	1-13/16	6
23811	V	3-1/4	1-7/8	6
23821	W	3-1/4	1-7/8	6
23831	X	3-5/16	1-15/16	6
23841	Y	3-5/16	1-15/16	6
23851	Z	3-3/8	2"	6

### Type 125

#### 1/4" Reduced Shank - Heavy-Duty Surfaced Treated, 135° Split Point

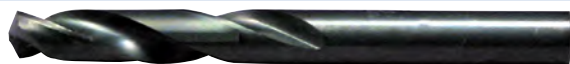
- This HSS drill is recommended for "punch"drilling in hard, tough sheet metal applications where quick and accurately located holes are required.



#### TYPE 125 1/4" REDUCED SHANK

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
22410	17/64	2-5/8	1-7/16	12
22420	9/32	2-11/16	1-1/2	12
22430	19/64	2-3/4	1-9/16	6
22440	5/16	2-13/16	1-5/8	6
22450	21/64	2-15/16	1-11/16	6
22460	11/32	3"	1-11/16	6
22470	23/64	3-1/16	1-3/4	6
22480	3/8	3-1/8	1-13/16	6
22490	25/64	3-1/4	1-7/8	6
22500	13/32	3-5/16	1-15/16	6
22510	27/64	3-3/8	2"	6
22520	7/16	3-7/16	2-1/16	6
22530	29/64	3-9/16	2-1/8	6
22540	15/32	3-5/8	2-1/8	6
22550	31/64	3-11/16	2-3/16	6
22560	1/2	3-3/4	2-1/4	6

## TiN COATED, BRIGHT FINISHED NAS 907C HEAVY-DUTY



**Type 135**  
Sturdy drill for use in portable power drilling.



**Type 260-TW**  
Bright finish accurate centering, fast penetration.



**Type 135-TN**  
Titanium nitride coating provides a super hard surface with high lubricity.

### Type 135, Type 135-TN, Type 260-TW NAS 907C Heavy-Duty 135° Split Point

- A sturdy drill for use in portable power drilling.
- Accurate centering, fast penetration. Ideal for thin metal work.
- Sizes smaller than #52 are not split pointed.

NOTE: For letter sizes, see **135-AG page 36**

**NOTE: \* TiN Coated Package Quantity**

( 6 qty. - 1/16 thru 9/32 A-L #1 - 60 ) ( 3 qty. - 19/64 - 1/2" )

**NOTE: \* TiN Coated Package Quantity**  
( 6 qty. - 1/16 thru 9/32 A-L #1 - 60 ) ( 3 qty. - 19/64 - 1/2" )

### FRACTIONAL

Type 135 Part #	Type *135-TN Part #	Type 260-TW Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
25560	97600	52240	1/16"	1-5/8	5/8	12
25570	97590	52250	5/64	1-11/16	11/16	12
25580	97580	52260	3/32	1-3/4	3/4	12
25590	97570	52270	7/64	1-13/16	13/16	12
25600	97560	52280	1/8"	1-7/8	7/8	12
25610	97550	52290	9/64	1-15/16	15/16	12
25620	97540	52300	5/32	2-1/16	1	12
25630	97530	52310	11/64	2-1/8	1-1/16	12
25640	97520	52320	3/16	2-3/16	1-1/8	12
25650	97510	52330	13/64	2-1/4	1-3/16	12
25660	97500	52340	7/32	2-3/8	1-1/4	12
25670	97490	52350	15/64	2-7/16	1-5/16	12
25680	97480	52360	1/4"	2-1/2	1-3/8	12
25690	97470	52370	17/64	2-5/8	1-7/16	12
25700	97460	52380	9/32	2-11/16	1-1/2	12
25710	97450	52390	19/64	2-3/4	1-9/16	6
25720	97440	52400	5/16"	2-13/16	1-5/8	6
25730	97430	52410	21/64	2-15/16	1-11/16	6
25740	97420	52420	11/32	3	1-11/16	6
25750	97410	52430	23/64	3-1/16	1-3/4	6
25760	97400	52440	3/8"	3-1/8	1-13/16	6
25770	97390	52450	25/64	3-1/4	1-7/8	6
25780	97380	52460	13/32	3-5/16	1-15/16	6
25790	97370	52470	27/64	3-3/8	2	6
25800	97360	52480	7/16"	3-7/16	2-1/16	6
25810	97350	52490	29/64	3-9/16	2-1/8	6
25820	97340	52500	15/32	3-5/8	2-1/8	6
25830	97330	52510	31/64	3-11/16	2-3/16	6
25840	97320	52520	1/2"	3-3/4	2-1/4	6

For Letter Sizes use Type 135-AG page 35

**NOTE: \* TiN Coated Package Quantity**  
( 6 qty. - 1/16 thru 9/32 A-L #1 - 60 ) ( 3 qty. - 19/64 - 1/2" )

### WIRE

Type 135 Part #	Type *135-TN Part #	Type 260-TW Part #	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
25850	96670	52530	1	2-7/16	1-5/16	12
25860	96660	52540	2	2-7/16	1-5/16	12
25870	96650	52550	3	2-3/8	1-1/4	12
25880	96640	52560	4	2-3/8	1-1/4	12
25890	96630	52570	5	2-3/8	1-1/4	12
25900	96620	52580	6	2-3/8	1-1/4	12
25910	96610	52590	7	2-1/4	1-3/16	12
25920	96600	52600	8	2-1/4	1-3/16	12

### WIRE - CONTINUED

Type 135 Part #	Type *135-TN Part #	Type 260-TW Part #	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
25930	96590	52610	9	2-1/4	1-3/16	12
25940	96580	52620	10	2-1/4	1-3/16	12
25960	96570	52630	11	2-1/4	1-3/16	12
25970	96560	52640	12	2-1/4	1-3/16	12
25980	96550	52650	13	2-3/16	1-1/8	12
25990	96540	52660	14	2-3/16	1-1/8	12
26000	96530	52670	15	2-3/16	1-1/8	12
26010	96520	52680	16	2-3/16	1-1/8	12
26020	96510	52690	17	2-3/16	1-1/8	12
26030	96500	52700	18	2-1/8	1-1/16	12
26040	96490	52710	19	2-1/8	1-1/16	12
26050	96480	52720	20	2-1/8	1-1/16	12
26060	96470	52730	21	2-1/8	1-1/16	12
26070	96460	52740	22	2-1/8	1-1/16	12
26080	96450	52750	23	2-1/16	1	12
26090	96440	52760	24	2-1/16	1	12
26100	96430	52770	25	2-1/16	1	12
26110	96420	52780	26	2-1/16	1	12
26120	96410	52790	27	2-1/16	1	12
26130	96400	52800	28	1-15/16	15/16	12
26140	96390	52810	29	1-15/16	15/16	12
26150	96380	52820	30	1-15/16	15/16	12
26160	96370	52830	31	1-7/8	7/8	12
26170	96360	52840	32	1-7/8	7/8	12
26180	96350	52850	33	1-7/8	7/8	12
26190	96340	52860	34	1-7/8	7/8	12
26200	96330	52870	35	1-7/8	7/8	12
26210	96320	52880	36	1-13/16	13/16	12
26220	96310	52890	37	1-13/16	13/16	12
26230	96300	52900	38	1-13/16	13/16	12
26240	96290	52910	39	1-13/16	13/16	12
26250	96280	52920	40	1-13/16	13/16	12
26260	96270	52930	41	1-13/16	13/16	12
26270	96260	52940	42	1-3/4	3/4	12
26280	96250	52950	43	1-3/4	3/4	12
26290	96240	52960	44	1-3/4	3/4	12
26300	96230	52970	45	1-3/4	3/4	12
26310	96220	52980	46	1-3/4	3/4	12
26320	96210	52990	47	1-3/4	3/4	12
26330	96200	53000	48	1-11/16	11/16	12
26340	96190	53010	49	1-11/16	11/16	12
26350	96180	53020	50	1-11/16	11/16	12
26360	96170	53030	51	1-11/16	11/16	12
26370	96160	53040	52	1-11/16	11/16	12
26380	96150	53050	53	1-5/8	5/8	12
26390	96140	53060	54	1-5/8	5/8	12
26400	96130	53070	55	1-5/8	5/8	12
26410	96120	53080	56	1-3/8	1/2	12
26420	96110	53090	57	1-3/8	1/2	12
26430	96100	53100	58	1-3/8	1/2	12
26440	96090	53110	59	1-3/8	1/2	12
26450	96080	53120	60	1-3/8	1/2	12

# Screw Machine Length

**NORSEMAN/CTD**  
DRILL & TOOL

## HSS SCREW MACHINE & TITANIUM NITRIDE COATED

Type 260 & Type 260-BN Titanium Nitride Coated  
**118° point - High-Speed Steel - General Purpose**

Bright-Flute thru 3/4" diameter.

Surface treated flutes over 3/4" diameter.

- Can be used for all screw machine qualified to run in all applications.
- This drill is designed for ease of penetration and to facilitate chip removal in tough, hard materials.
- May also be used in portable drilling equipment. Drill sizes over 1-1/16" have a reduced shank.



Type 260

The short length of drill and flute makes this an especially rigid drill for greater drilling accuracy.



Type 260-BN

Performs well in mild drilling applications with abrasive wear characteristics.

### FRACTIONAL

260 Part #	260-BN TiN Coated Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	260 Qty. per/pack	260-BN Qty. per/pack
23860	-----	3/64	1-3/8	1/2	12	-----
23870	01501	1/16	1-5/8	5/8	12	6
23880	01511	5/64	1-11/16	11/16	12	6
23890	01521	3/32	1-3/4	3/4	12	6
23900	01531	7/64	1-13/16	13/16	12	6
23910	01541	1/8	1-7/8	7/8	12	6
23920	01551	9/64	1-15/16	15/16	12	6
23930	01561	5/32	2-1/16	1	12	6
23940	01571	11/64	2-1/8	1-1/16	12	6
23950	01581	3/16	2-3/16	1-1/8	12	6
23960	01591	13/64	2-1/4	1-3/16	12	6
23970	01601	7/32	2-3/8	1-1/4	12	6
23980	01611	15/64	2-7/16	1-5/16	12	6
23990	01621	1/4	2-1/2	1-3/8	12	6
24000	01631	17/64	2-5/8	1-7/16	12	6
24010	01641	9/32	2-11/16	1-1/2	12	6
24020	01651	19/64	2-3/4	1-9/16	6	3
24030	01661	5/16	2-13/16	1-5/8	6	3
24040	01671	21/64	2-15/16	1-11/16	6	3
24050	01681	11/32	3	1-11/16	6	3
24060	01691	23/64	3-1/16	1-3/4	6	3
24070	01701	3/8	3-1/8	1-13/16	6	3
24080	01711	25/64	3-1/4	1-7/8	6	3
24090	01721	13/32	3-5/16	1-15/16	6	3
24100	01731	27/64	3-3/8	2	6	3
24110	01741	7/16	3-7/16	2-1/16	6	3
24120	01751	29/64	3-9/16	2-1/8	6	3
24130	01761	15/32	3-5/8	2-1/8	6	3
24140	01771	31/64	3-11/16	2-3/16	6	3
24150	01781	1/2	3-3/4	2-1/4	6	3
24160	-----	33/64	3-7/8	2-3/8	1	-----
24170	-----	17/32	3-7/8	2-3/8	1	-----
24180	-----	35/64	4	2-1/2	1	-----
24190	-----	9/16	4	2-1/2	1	-----
24200	-----	37/64	4-1/8	2-5/8	1	-----
24210	-----	19/32	4-1/8	2-5/8	1	-----
24220	-----	39/64	4-1/4	2-3/4	1	-----
24230	-----	5/8	4-1/4	2-3/4	1	-----
24240	-----	41/64	4-1/2	2-7/8	1	-----
24250	-----	21/32	4-1/2	2-7/8	1	-----
24260	-----	43/64	4-1/2	2-7/8	1	-----
24270	-----	11/16	4-1/2	2-7/8	1	-----
24280	-----	45/64	4-3/4	3	1	-----
24290	-----	23/32	4-3/4	3	1	-----
24300	-----	47/64	5	3-1/8	1	-----
24310	-----	3/4	5	3-1/8	1	-----
24320	-----	49/64	5-1/8	3-1/4	1	-----
24330	-----	25/32	5-1/8	3-1/4	1	-----

### FRACTIONAL

260 Part #	260-BN TiN Coated	Diameter Inches	Overall Length Inches	Flute Length Inches	260 Qty. per/pack	260-BN Qty. per/pack
24340	-----	51/64	5-1/4	3-3/8	1	-----
24350	-----	13/16	5-1/4	3-3/8	1	-----
24360	-----	53/64	5-3/8	3-1/2	1	-----
24370	-----	27/32	5-3/8	3-1/2	1	-----
24380	-----	55/64	5-3/8	3-1/2	1	-----
24390	-----	7/8	5-3/8	3-1/2	1	-----
24400	-----	57/64	5-5/8	3-5/8	1	-----
24410	-----	29/32	5-5/8	3-5/8	1	-----
24420	-----	59/64	5-3/4	3-3/4	1	-----
24430	-----	15/16	5-3/4	3-3/4	1	-----
24440	-----	61/64	5-7/8	3-7/8	1	-----
24450	-----	31/32	5-7/8	3-7/8	1	-----
24460	-----	63/64	6	4	1	-----
24470	-----	1"	6	4	1	-----
24480	-----	1-1/16	6-1/4	4	1	-----
24490	-----	1-1/8	6-3/8	4	1	-----
24500	-----	1-3/16	6-5/8	4-1/4	1	-----
24510	-----	1-1/4	6-3/4	4-3/8	1	-----
24520	-----	1-5/16	7	4-3/8	1	-----
24530	-----	1-3/8	7-1/8	4-1/2	1	-----
24540	-----	1-7/16	7-3/8	4-3/4	1	-----
24550	-----	1-1/2	7-1/2	4-7/8	1	-----
24560	-----	1-9/16	7-3/4	4-7/8	1	-----
24570	-----	1-5/8	7-3/4	4-7/8	1	-----
24580	-----	1-11/16	8	5-1/8	1	-----
24590	-----	1-3/4	8	5-1/8	1	-----
24600	-----	1-13/16	8-1/4	5-3/8	1	-----
24610	-----	1-7/8	8-1/4	5-3/8	1	-----
24620	-----	1-15/16	8-1/2	5-5/8	1	-----
24630	-----	2"	8-1/2	5-5/8	1	-----

Wire, Letter sizes continued on page 39

Drill Size	Shank Diameter
1-1/16" to 1-1/4"	1"
1-5/16" to 1-1/2"	1-1/4"
1-9/16" to 2"	1-1/2"

Screw Machine - HSS Screw Machine & Bright Finish TiN Coated TiN

## HSS SCREW MACHINE & TITANIUM NITRIDE COATED



**Type 260**

The short length of drill and flute makes this an especially rigid drill for greater drilling accuracy.



**Type 260-BN**

Performs well in mild drilling applications with abrasive wear characteristics.

Type 260, Type 260-BN Titanium Nitride Coated  
**High-Speed Steel - General Purpose - 118° Point**

**Bright-Flute thru 3/4" diameter.**  
**Surface treated flutes over 3/4" diameter.**

- The short length of drill and flute makes this an especially rigid drill for greater drilling accuracy.
- May also be used in portable drilling equipment.

### WIRE

260 Part #	260-BN T <sub>IN</sub> Coated Part #	Wire Sizes	Overall Length Inches	Flute Length Inches	260 Qty. per/pack	260-BN Qty. per/pack
24640	24643	1	2-7/16	1-5/16	12	6
24650	24653	2	2-7/16	1-5/16	12	6
24660	24663	3	2-3/8	1-1/4	12	6
24670	24673	4	2-3/8	1-1/4	12	6
24680	24683	5	2-3/8	1-1/4	12	6
24690	24693	6	2-3/8	1-1/4	12	6
24700	24703	7	2-1/4	1-3/16	12	6
24710	24713	8	2-1/4	1-3/16	12	6
24720	24723	9	2-1/4	1-3/16	12	6
24730	24733	10	2-1/4	1-3/16	12	6
24740	24743	11	2-1/4	1-3/16	12	6
24750	24753	12	2-1/4	1-3/16	12	6
24760	24763	13	2-3/16	1-1/8	12	6
24770	24773	14	2-3/16	1-1/8	12	6
24780	24783	15	2-3/16	1-1/8	12	6
24790	24793	16	2-3/16	1-1/8	12	6
24800	24803	17	2-3/16	1-1/8	12	6
24810	24813	18	2-1/8	1-1/16	12	6
24820	24823	19	2-1/8	1-1/16	12	6
24830	24833	20	2-1/8	1-1/16	12	6
24840	24843	21	2-1/8	1-1/16	12	6
24850	24853	22	2-1/8	1-1/16	12	6
24860	24863	23	2-1/16	1	12	6
24870	24873	24	2-1/16	1	12	6
24880	24883	25	2-1/16	1	12	6
24890	24893	26	2-1/16	1	12	6
24900	24903	27	2-1/16	1	12	6
24910	24913	28	1-15/16	15/16	12	6
24920	24923	29	1-15/16	15/16	12	6
24930	24933	30	1-15/16	15/16	12	6
24940	24943	31	1-7/8	7/8	12	6
24950	24953	32	1-7/8	7/8	12	6
24960	24963	33	1-7/8	7/8	12	6
24970	24973	34	1-7/8	7/8	12	6
24980	24983	35	1-7/8	7/8	12	6
24990	24993	36	1-13/16	13/16	12	6
25000	25003	37	1-13/16	13/16	12	6
25010	25013	38	1-13/16	13/16	12	6
25020	25023	39	1-13/16	13/16	12	6
25030	25033	40	1-13/16	13/16	12	6
25040	25043	41	1-13/16	13/16	12	6
25050	25053	42	1-3/4	3/4	12	6
25060	25063	43	1-3/4	3/4	12	6
25070	25073	44	1-3/4	3/4	12	6
25080	25083	45	1-3/4	3/4	12	6
25090	25093	46	1-3/4	3/4	12	6
25100	25103	47	1-3/4	3/4	12	6
25110	25113	48	1-11/16	11/16	12	6
25120	25123	49	1-11/16	11/16	12	6
25130	25133	50	1-11/16	11/16	12	6
25140	25143	51	1-11/16	11/16	12	6
25150	25153	52	1-11/16	11/16	12	6
25160	25163	53	1-5/8	5/8	12	6
25170	25173	54	1-5/8	5/8	12	6
25180	25183	55	1-5/8	5/8	12	6
25190	25193	56	1-3/8	1/2	12	6
25200	25203	57	1-3/8	1/2	12	6
25210	25213	58	1-3/8	1/2	12	6
25220	25223	59	1-3/8	1/2	12	6
25230	25233	60	1-3/8	1/2	12	6

### LETTER

260 Part #	260-BN T <sub>IN</sub> Coated Part #	Letter Sizes	Overall Length Inches	Flute Length Inches	260 Qty. per/pack	260-BN Qty. per/pack
23600	-----	A	2-7/16	1-5/16	12	-----
23610	-----	B	2-1/2	1-3/8	12	-----
23620	-----	C	2-1/2	1-3/8	12	-----
23630	-----	D	2-1/2	1-3/8	12	-----
23640	-----	E	2-1/2	1-3/8	12	-----
23650	-----	F	2-5/8	1-7/16	12	-----
23660	-----	G	2-5/8	1-7/16	12	-----
23670	-----	H	2-11/16	1-1/2	12	-----
23680	-----	I	2-11/16	1-1/2	12	-----
23690	-----	J	2-11/16	1-1/2	12	-----
23700	-----	K	2-11/16	1-1/2	12	-----
23710	-----	L	2-3/4	1-9/16	12	-----
23720	-----	M	2-3/4	1-9/16	6	-----
23730	-----	N	2-13/16	1-5/8	6	-----
23740	-----	O	2-15/16	1-11/16	6	-----
23750	-----	P	2-15/16	1-11/16	6	-----
23760	-----	Q	3	1-11/16	6	-----
23770	-----	R	3	1-11/16	6	-----
23780	-----	S	3-1/16	1-3/4	6	-----
23790	-----	T	3-1/16	1-3/4	6	-----
23800	-----	U	3-1/8	1-13/16	6	-----
23810	-----	V	3-1/4	1-7/8	6	-----
23820	-----	W	3-1/4	1-7/8	6	-----
23830	-----	X	3-5/16	1-15/16	6	-----
23840	-----	Y	3-5/16	1-15/16	6	-----
23850	-----	Z	3-3/8	2	6	-----

TIN

Screw Machine - HSS Screw Machine Bright Finish



## HSS TAPER LENGTH

Type 210

High-Speed Steel 118° Point



- Bright finish thru 1" diameter.
- Surface treated flutes over 3/4" diameter.
- General purpose 118° point, recommended for mild drilling applications where longer than jobber length drills are required.

Twist Drills - HSS Taper Length

### FRACTIONAL

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
10490	3/64	2-1/4	1-1/8	12
10500	1/16	3	1-3/4	12
10510	5/64	3-3/4	2	12
10520	3/32	4-1/4	2-1/4	12
10530	7/64	4-5/8	2-1/2	12
10540	1/8	5-1/8	2-3/4	12
10550	9/64	5-3/8	3	12
10560	5/32	5-3/8	3	12
10570	11/64	5-3/4	3-3/8	12
10580	3/16	5-3/4	3-3/8	12
10590	13/64	6	3-5/8	12
10600	7/32	6	3-5/8	12
10610	15/64	6-1/8	3-3/4	12
10620	1/4	6-1/8	3-3/4	12
10630	17/64	6-1/4	3-7/8	12
10640	9/32	6-1/4	3-7/8	12
10650	19/64	6-3/8	4	6
10660	5/16	6-3/8	4	6
10670	21/64	6-1/2	4-1/8	6
10680	11/32	6-1/2	4-1/8	6
10690	23/64	6-3/4	4-1/4	6
10700	3/8	6-3/4	4-1/4	6
10710	25/64	7	4-3/8	1
10720	13/32	7	4-3/8	1
10730	27/64	7-1/4	4-5/8	1
10740	7/16	7-1/4	4-5/8	1
10750	29/64	7-1/2	4-3/4	1
10760	15/32	7-1/2	4-3/4	1
10770	31/64	7-3/4	4-3/4	1
10780	1/2	7-3/4	4-3/4	1
10790	33/64	8	4-3/4	1
10800	17/32	8	4-3/4	1
10810	35/64	8-1/4	4-7/8	1
10820	9/16	8-1/4	4-7/8	1
10830	37/64	8-3/4	4-7/8	1
10840	19/32	8-3/4	4-7/8	1
10850	39/64	8-3/4	4-7/8	1
10860	5/8	8-3/4	4-7/8	1
10870	41/64	9	5-1/8	1
10880	21/32	9	5-1/8	1
10890	43/64	9-1/4	5-3/8	1
10900	11/16	9-1/4	5-3/8	1
10910	45/64	9-1/2	5-5/8	1
10920	23/32	9-1/2	5-5/8	1
10930	47/64	9-3/4	5-7/8	1
10940	3/4	9-3/4	5-7/8	1
10950	49/64	9-7/8	6	1
10960	25/32	9-7/8	6	1
10970	51/64	10	6-1/8	1
10980	13/16	10	6-1/8	1
10990	53/64	10	6-1/8	1
11000	27/32	10	6-1/8	1
11010	55/64	10	6-1/8	1
11020	7/8	10	6-1/8	1
11030	57/64	10	6-1/8	1
11040	29/32	10	6-1/8	1
11050	59/64	10-3/4	6-1/8	1

### FRACTIONAL

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
11060	15/16	10-3/4	6-1/8	1
11070	61/64	11	6-3/8	1
11080	31/32	11	6-3/8	1
11090	63/64	11	6-3/8	1
11100	1"	11	6-3/8	1
11110	1-1/64	11-1/8	6-1/2	1
11120	1-1/32	11-1/8	6-1/2	1
11130	1-3/64	11-1/4	6-5/8	1
11140	1-1/16	11-1/4	6-5/8	1
11150	1-5/64	11-1/2	6-7/8	1
11160	1-3/32	11-1/2	6-7/8	1
11170	1-7/64	11-3/4	7-1/8	1
11180	1-1/8	11-3/4	7-1/8	1
11190	1-9/64	11-7/8	7-1/4	1
11200	1-5/32	11-7/8	7-1/4	1
11210	1-11/64	12	7-3/8	1
11220	1-3/16	12	7-3/8	1
11230	1-13/64	12-1/8	7-1/2	1
11240	1-7/32	12-1/8	7-1/2	1
11250	1-15/64	12-1/2	7-7/8	1
11260	1-1/4	12-1/2	7-7/8	1
11270	1-9/32	14-1/8	8-1/2	1
11280	1-5/16	14-1/4	8-5/8	1
11290	1-11/32	14-3/8	8-3/4	1
11300	1-3/8	14-1/2	8-7/8	1
11310	1-13/32	14-5/8	9	1
11320	1-7/16	14-3/4	9-1/8	1
11330	1-15/32	14-7/8	9-1/4	1
11340	1-1/2	15	9-3/8	1
11350	1-9/16	15-1/4	9-5/8	1
11360	1-5/8	15-5/8	9-7/8	1
11370	1-3/4	16-1/4	10-1/2	1

### WIRE

Part #	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
11640	1	6-1/8	3-3/4	12
11650	2	6-1/8	3-3/4	12
11660	3	6	3-5/8	12
11670	4	6	3-5/8	12
11680	5	6	3-5/8	12
11690	6	6	3-5/8	12
11700	7	6	3-5/8	12
11710	8	6	3-5/8	12
11720	9	6	3-5/8	12
11730	10	6	3-5/8	12
11740	11	6	3-5/8	12
11750	12	6	3-5/8	12
11760	13	5-3/4	3-3/8	12
11770	14	5-3/4	3-3/8	12
11780	15	5-3/4	3-3/8	12
11790	16	5-3/4	3-3/8	12
11800	17	5-3/4	3-3/8	12
11810	18	5-3/4	3-3/8	12
11820	19	5-3/4	3-3/8	12

Wire & Letter sizes continued on page 41

## HSS TAPER LENGTH & AUTOMOTIVE TANG DRIVE

### Type 210 - (Continued)

WIRE				
Part #	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
11830	20	5-3/4	3-3/8	12
11840	21	5-3/4	3-3/8	12
11850	22	5-3/4	3-3/8	12
11860	23	5-3/8	3	12
11870	24	5-3/8	3	12
11880	25	5-3/8	3	12
11890	26	5-3/8	3	12
11900	27	5-3/8	3	12
11910	28	5-3/8	3	12
11920	29	5-3/8	3	12
11930	30	5-3/8	3	12
11940	31	5-1/8	2-3/4	12
11950	32	5-1/8	2-3/4	12
11960	33	5-1/8	2-3/4	12
11970	34	5-1/8	2-3/4	12
11980	35	5-1/8	2-3/4	12
11990	36	4-5/8	2-1/2	12
12000	37	4-5/8	2-1/2	12
12010	38	4-5/8	2-1/2	12
12020	39	4-5/8	2-1/2	12
12030	40	4-5/8	2-1/2	12
12040	41	4-5/8	2-1/2	12
12050	42	4-1/4	2-1/4	12
12060	43	4-1/4	2-1/4	12
12070	44	4-1/4	2-1/4	12
12080	45	4-1/4	2-1/4	12
12090	46	4-1/4	2-1/4	12
12100	47	4-1/4	2-1/4	12
12110	48	3-3/4	2	12
12120	49	3-3/4	2	12
12130	50	3-3/4	2	12
12140	51	3-3/4	2	12
12150	52	3-3/4	2	12
12160	53	3	1-3/4	12
12170	54	3	1-3/4	12
12180	55	3	1-3/4	12
12190	56	2-1/4	1-1/8	12
12200	57	2-1/4	1-1/8	12
12210	58	2-1/4	1-1/8	12
12220	59	2-1/4	1-1/8	12
12230	60	2-1/4	1-1/8	12

LETTER				
Part #	Letter Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
11380	A	6-1/8	3-3/4	12
11390	B	6-1/8	3-3/4	12
11400	C	6-1/8	3-3/4	12
11410	D	6-1/8	3-3/4	12
11420	E	6-1/8	3-3/4	12
11430	F	6-1/4	3-7/8	12
11440	G	6-1/4	3-7/8	12
11450	H	6-1/4	3-7/8	12
11460	I	6-1/4	3-7/8	12
11470	J	6-1/4	3-7/8	12
11480	K	6-1/4	3-7/8	12
11490	L	6-3/8	4	12
11500	M	6-3/8	4	6
11510	N	6-3/8	4	6
11520	O	6-1/2	4-1/8	6
11530	P	6-1/2	4-1/8	6
11540	Q	6-1/2	4-1/8	6
11550	R	6-1/2	4-1/8	6
11560	S	6-3/4	4-1/4	6
11570	T	6-3/4	4-1/4	6
11580	U	6-3/4	4-1/4	6
11590	V	7	4-3/8	1
11600	W	7	4-3/8	1
11610	X	7	4-3/8	1
11620	Y	7	4-3/8	1
11630	Z	7-1/4	4-5/8	1

### Type 220

### Automotive Series - Tang Drive High-Speed Steel - General Purpose, 118° point

- Tanged and surface treated. When used with A.S.A. split sleeve drill drivers, these drills serve as economical substitutes for taper shank drills.



FRACTIONAL				
Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
12870	1/8"	5-1/8	2-3/4	12
12880	9/64	5-3/8	3	12
12890	5/32	5-3/8	3	12
12900	11/64	5-3/4	3-3/8	12
12910	3/16"	5-3/4	3-3/8	12
12920	13/64	6	3-5/8	12
12930	7/32	6	3-5/8	12
12940	15/64	6-1/8	3-3/4	12
12950	1/4"	6-1/8	3-3/4	12
12960	17/64	6-1/4	3-7/8	12
12970	9/32	6-1/4	3-7/8	12
12980	19/64	6-3/8	4	6
12990	5/16"	6-3/8	4	6
13000	21/64	6-1/2	4-1/8	6
13010	11/32	6-1/2	4-1/8	6
13020	23/64	6-3/4	4-1/4	6
13030	3/8"	6-3/4	4-1/4	6
13040	25/64	7	4-3/8	1
13050	13/32	7	4-3/8	1
13060	27/64	7-1/4	4-5/8	1
13070	7/16"	7-1/4	4-5/8	1
13080	29/64	7-1/2	4-3/4	1
13090	15/32	7-1/2	4-3/4	1
13100	31/64	7-3/4	4-3/4	1
13110	1/2"	7-3/4	4-3/4	1
13120	33/64	8	4-3/4	1
13130	17/32	8	4-3/4	1
13140	35/64	8-1/4	4-7/8	1
13150	9/16	8-1/4	4-7/8	1
13160	37/64	8-3/4	4-7/8	1
13170	19/32	8-3/4	4-7/8	1
13180	39/64	8-3/4	4-7/8	1
13190	5/8"	8-3/4	4-7/8	1
13200	41/64	9	5-1/8	1
13240	21/32	9	5-1/8	1
13220	43/64	9-1/4	5-3/8	1
13230	11/16	9-1/4	5-3/8	1
72530	47/64	9-3/4	5-7/8	1
72540	3/4"	9-3/4	5-7/8	1

## HEAVY DUTY PARABOLIC

Type 221-PT

**Heavy-Duty - Parabolic Flute - Taper Length  
Titanium Nitride Coated - Tang Drive  
135° Split Point**

- This high performance drill combines the superior wear resistance of titanium nitride coating, and the deep hole drilling advantages of parabolic flutes.
- The exceptional qualities of these drills can provide high productivity and extended tool life when compared to uncoated high-speed steel.



### FRACTIONAL

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
34600	1/8"	5-1/8	3-3/8	6
34610	9/64	5-3/8	3-5/8	6
34620	5/32	5-3/8	3-3/4	6
34630	11/64	5-3/4	4-1/8	6
34640	3/16"	5-3/4	4-1/8	6
34650	13/64	6	4-3/8	6
34660	7/32	6	4-3/8	6
34670	15/64	6-1/8	4-13/16	6
34680	1/4"	6-1/8	4-13/16	6
34690	17/64	6-1/4	5	6
34700	9/32	6-1/4	5	6
34710	19/64	6-3/8	5-1/8	3
34720	5/16"	6-3/8	5-1/8	3
34730	21/64	6-1/2	5-1/4	3
34740	11/32	6-1/2	5-1/4	3
34750	23/64	6-3/4	5-3/8	3
34760	3/8"	6-3/4	5-3/8	3
34770	25/64	7	5-5/8	1
34780	13/32	7	5-5/8	1
34790	27/64	7-1/4	5-11/16	1
34800	7/16"	7-1/4	5-11/16	1
34810	29/64	7-1/2	5-3/4	1
34820	15/32	7-1/2	5-3/4	1
34830	31/64	7-3/4	5-3/4	1
34840	1/2"	7-3/4	5-3/4	1

Type 221-P

**Heavy-Duty - Parabolic Flute Taper Length  
Black Oxide - Tang Drive 135° Split Point**

- Parabolic flute drills are designed to eliminate the need for frequent drill retraction when deep hole drilling in low to medium tensile strength materials.
- The split point and heavy-duty design provide superior performance by permitting higher feed rates and continuous drilling of deep holes.



### FRACTIONAL

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
35320	1/8"	5-1/8	3-3/8	12
35330	9/64	5-3/8	3-5/8	12
35340	5/32	5-3/8	3-3/4	12
35350	11/64	5-3/4	4-1/8	12
35360	3/16"	5-3/4	4-1/8	12
35370	13/64	6	4-3/8	12
35380	7/32	6	4-3/8	12
35390	15/64	6-1/8	4-13/16	12
35400	1/4"	6-1/8	4-13/16	12
35410	17/64	6-1/4	5	12
35420	9/32	6-1/4	5	12
35430	19/64	6-3/8	5-1/8	6
35440	5/16"	6-3/8	5-1/8	6
35450	21/64	6-1/2	5-1/4	6
35460	11/32	6-1/2	5-1/4	6
35470	23/64	6-3/4	5-3/8	6
35480	3/8"	6-3/4	5-3/8	6
35490	25/64	7	5-5/8	1
35500	13/32	7	5-5/8	1
35510	27/64	7-1/4	5-11/16	1
35520	7/16"	7-1/4	5-11/16	1
35530	29/64	7-1/2	5-3/4	1
35540	15/32	7-1/2	5-3/4	1
35550	31/64	7-3/4	5-3/4	1
35560	1/2"	7-3/4	5-3/4	1

**EXTRA LENGTH DRILLS & LONGBOY DRILLS**

Black & Gold

Twist Drills - Extra Length & Longboy Drills

Type XGT-AG

**Heavy Duty 135° Split Point - 6", 9", 12"**

- Gyroidal Torsion flute and wide land construction yield exceptional performance in deep hole drilling applications.
- Recommended for work hardening grades of stainless steel and other hard metal drilling operations.
- Will drill 12 or more diameters deep without drill removal to clear chips. Feed rates may be twice that of standard drills.



**FRACTIONAL**

Part #	Size	Overall Length Inches	Flute Length Inches	Qty. per/pack
39240	1/8x6	6	4	3
39250	#29x6	6	4	3
39260	9/64x6	6	4	3
39270	5/32x6	6	4	3
39280	11/64x6	6	4	3
39300	3/16x6	6	4	3
39310	#10x6	6	4	3
39320	13/64x6	6	4	3
39330	7/32x6	6	4	3
39340	#1x6	6	4	3
39350	15/64x6	6	4	3
39360	1/4x6	6	4	3
39370	"F"x6	6	4	3
39380	9/32x6	6	4	3
39390	5/16x6	6	4	3
39400	11/32x6	6	4	3
39410	3/8x6	6	4	1
39420	13/32x6	6	4	1
39430	7/16x6	6	4	1
39440	1/2x6	6	4	1
40780	1/8x9	9	6	1
40890	9/64	9	6	1
40790	5/32x9	9	6	1
53140	11/64	9	6	1
40800	3/16x9	9	6	1
53160	13/64	9	6	1
40810	7/32x9	9	6	1
53180	15/64	9	6	1
40820	1/4x9	9	6	1
40830	9/32x9	9	6	1
40840	5/16x9	9	6	1
40850	11/32x9	9	6	1
40860	3/8x9	9	6	1
40870	7/16x9	9	6	1
40880	1/2x9	9	6	1
43050	1/8x12	12	9	1
53130	9/64	12	9	1
43060	5/32x12	12	9	1
53150	11/64	12	9	1
43070	3/16x12	12	9	1
53170	13/64	12	9	1
43080	7/32x12	12	9	1
53190	15/64	12	9	1
43090	1/4x12	12	9	1
43100	9/32x12	12	9	1
43110	5/16x12	12	9	1
43120	11/32x12	12	9	1
43130	3/8x12	12	9	1
43140	7/16x12	12	9	1
43150	1/2x12	12	9	1

Type 160 & 165

**Longboy Drills Bright Finish - 12" & 18"**

- General purpose 118° point high-speed steel drill recommended for a wide range of deep hole drilling applications.



**TYPE 160 12" LONGBOY**

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
27200	1/8"	12	9	1
27210	9/64	12	9	1
27220	5/32	12	9	1
27230	11/64	12	9	1
27240	3/16	12	9	1
27250	13/64	12	9	1
27260	7/32	12	9	1
27270	15/64	12	9	1
27280	1/4"	12	9	1
27290	17/64	12	9	1
27300	9/32	12	9	1
27310	19/64	12	9	1
27320	5/16	12	9	1
27330	21/64	12	9	1
27340	11/32	12	9	1
27350	23/64	12	9	1
27360	3/8"	12	9	1
27370	25/64	12	9	1
27380	13/32	12	9	1
27390	27/64	12	9	1
27400	7/16	12	9	1
27410	29/64	12	9	1
27420	15/32	12	9	1
27430	31/64	12	9	1
27440	1/2"	12	9	1
27450	17/32	12	9	1
27460	9/16	12	9	1
27470	19/32	12	9	1
27480	5/8	12	9	1
27490	11/16	12	9	1
27500	3/4"	12	9	1

**TYPE 165 18" LONGBOY**

Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
27600	3/16	18	10	1
27610	7/32	18	10	1
27620	1/4	18	12	1
27630	9/32	18	12	1
27640	5/16	18	12	1
27650	11/32	18	12	1
27660	3/8	18	12	1
27670	13/32	18	12	1
27680	7/16	18	12	1
27690	15/32	18	12	1
27700	1/2	18	12	1
27710	17/32	18	12	1
27720	9/16	18	12	1
27730	19/32	18	12	1
27740	5/8	18	12	1

## 6" & 12" AIRCRAFT NAS 907B & NAS 907J EXTENSION DRILLS

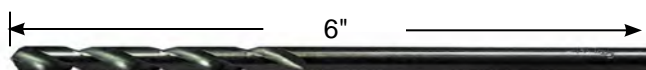
Heavy - duty 135° split point high-speed steel drills used for drilling holes in hard to reach places.

Type 166 - NAS 907B  
Aircraft 6", 135° Split Point  
Solid Construction Black Oxide

Type 167-D - NAS 907J  
Aircraft 6", 135° Split Point  
Solid Construction M42 Cobalt

Type 168 - NAS 907B  
12" Extension Drill, Black Oxide

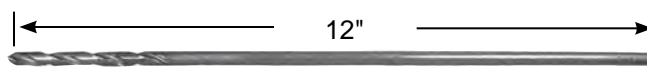
Type 169-D - NAS 907J  
12" Extension Drill, M42 Cobalt



**Type 166 - NAS 907B**  
The black surface treatment prevents chip welding and increases abrasion resistance



**Type 167-D - NAS 907J**  
M42 Cobalt steel increases heat and abrasion resistance.



**Type 168 - NAS 907B**  
The black oxide treatment prevents chip welding and increases abrasion resistance



**Type 169-D - NAS 907J**  
M42 Cobalt steel increases heat and abrasion resistance.

### FRACTIONAL

166 Black Oxide Part #	167-D Cobalt Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
68170	-----	1/16	6	7/8	6
68180	-----	5/64	6	1	6
68470	65090	3/32	6	1-1/4	6
68490	65100	7/64	6	1-1/2	6
68500	65110	1/8	6	1-5/8	6
68510	65120	9/64	6	1-3/4	6
68520	65130	5/32	6	2	6
68530	65140	11/64	6	2-1/8	6
68540	65150	3/16	6	2-5/16	6
68550	65160	13/64	6	2-7/16	6
68560	65170	7/32	6	2-1/2	6
68570	65180	15/64	6	2-5/8	6
68580	65190	1/4	6	2-3/4	6
68190	-----	9/32	6	2-15/16	6
68200	-----	11/32	6	3-7/16	6
68450	-----	21/64	6	3-5/16	6
68760	-----	5/16	6	3-3/16	6
68770	-----	3/8	6	3-5/8	6
68780	-----	7/16	6	4-1/16	6
68790	-----	1/2	6	4-1/2	6

### WIRE

166 Black Oxide Part #	167-D Cobalt Part #	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
68590	65200	1	6	2-5/8	6
37400	65210	2	6	2-5/8	6
68330	-----	5	6	2-1/2	6
68600	65220	10	6	2-7/16	6
68610	65230	11	6	2-5/16	6
68350	-----	19	6	2-1/8	6
68620	65240	20	6	2-1/8	6
68630	65250	21	6	2-1/8	6
68370	-----	25	6	1-7/8	6
68640	65260	29	6	1-3/4	6
68650	65270	30	6	1-5/8	6
37490	65280	40	6	1-3/8	6

### FRACTIONAL

168 Black Oxide Part #	169-D Cobalt Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
02710	-----	1/16"	12	7/8	1
02740	61800	7/64	12	1-1/2	1
68800	61810	1/8	12	1-5/8	1
68810	61820	9/64	12	1-3/4	1
68820	61830	5/32	12	2	1
68830	61840	11/64	12	2-1/8	1
68840	61850	3/16	12	2-5/16	1
68850	61860	13/64	12	2-7/16	1
68860	61870	7/32	12	2-1/2	1
68870	61880	15/64	12	2-5/8	1
68880	61890	1/4"	12	2-3/4	1
68890	-----	17/64	12	2-7/8	1
68900	-----	9/32	12	2-15/16	1
68910	-----	19/64	12	3-1/16	1
68920	-----	5/16	12	3-3/16	1
68930	-----	21/64	12	3-5/16	1
68940	-----	11/32	12	3-7/16	1
68950	-----	23/64	12	3-1/2	1
68960	-----	3/8"	12	3-5/8	1
68970	-----	25/64	12	3-3/4	1
68980	-----	13/32	12	3-7/8	1
68990	-----	27/64	12	3-15/16	1
69000	-----	7/16"	12	4-1/16	1
69010	-----	29/64	12	4-3/16	1
69020	-----	15/32	12	4-5/16	1
69030	-----	31/64	12	4-3/8	1
69040	-----	1/2"	12	4-1/2	1

### WIRE

168 Black Oxide Part #	169-D Cobalt Part #	Wire Sizes	Overall Length Inches	Flute Length Inches	Qty. per/pack
69050	61900	1	12	2-5/8	1
-----	61910	2	12	2-5/8	1
02400	-----	5	12	2-5/8	1
69060	61920	10	12	2-7/16	1
69070	61930	11	12	2-5/16	1
69080	61940	20	12	2-1/8	1
69090	61950	21	12	2-1/8	1
69100	61960	29	12	1-3/4	1
69110	61970	30	12	1-5/8	1
02370	61980	40	12	1-3/8	1

Twist Drills - 6" & 12" AIRCRAFT - TYPE NAS 907B / NAS 907J

**SILVER & DEMING - 1/2" REDUCED SHANK**

Type 130-AG

**1/2" Reduced Shank Magnum Super Premium 3-Flats on Shank Heavy-Duty, 135° Split Point**

- Special Hi-Molybdenum tool steel.
- One piece solid construction.
- Sizes greater than 1", 118° split point.
- Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.
- Body and clearance are gold surface treated for maximum lubricity.



Part #	Diameter Inches	Overall Length Inches	Qty. per/pack
29550	33/64	6	1
29560	17/32	6	1
29570	35/64	6	1
29580	9/16	6	1
29590	37/64	6	1
29600	19/32	6	1
29610	39/64	6	1
29620	5/8"	6	1
29630	41/64	6	1
29640	21/32	6	1
29650	43/64	6	1
29660	11/16	6	1
29670	45/64	6	1
29680	23/32	6	1
29690	47/64	6	1
29700	3/4"	6	1
29710	49/64	6	1
29720	25/32	6	1
29730	51/64	6	1
29740	13/16	6	1
29750	53/64	6	1
29760	27/32	6	1
29770	55/64	6	1
29780	7/8"	6	1
29790	57/64	6	1
29800	29/32	6	1
29810	59/64	6	1
29820	15/16	6	1
29830	61/64	6	1
29840	31/32	6	1
29850	63/64	6	1
29860	1"	6	1
29870	1-1/32	6	1
29880	1-1/16	6	1
29890	1-3/32	6	1
29900	1-1/8	6	1
29910	1-5/32	6	1
29920	1-3/16	6	1
29930	1-7/32	6	1
29940	1-1/4	6	1
29950	1-5/16	6	1
29960	1-3/8	6	1
29970	1-7/16	6	1
29980	1-1/2	6	1

Sets - Type 130-AG **4 Pc.**

Part #	9/16, 5/8, 3/4, 1"	Qty of each
<b>12250 S&amp;D-4SP</b>	1/2" Shank-Silver & Deming	1

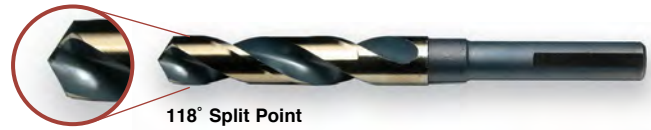
**8 Pc.**

Part #	9/16 - 1" by 16ths	Qty of each
<b>92400 S&amp;D-8SP</b>	1/2" Shank - Silver & Deming	1

Type 130-AGX

**1/2" Reduced Shank Silver & Deming Premium - 3-Flats on Shank 118° Split Point**

- M2 High speed steel.
- Precision ground point, flutes, body and clearance.
- 118° split point for superior general purpose drilling in metal, wood and plastic.



FRACTIONAL			
Part #	Diameter Inches	Overall Length Inches	Qty. per/pack
74001	33/64	6	1
74011	17/32	6	1
74021	35/64	6	1
74031	9/16	6	1
74041	37/64	6	1
74051	19/32	6	1
74061	39/64	6	1
74071	5/8"	6	1
74081	41/64	6	1
74091	21/32	6	1
74101	43/64	6	1
74111	11/16	6	1
74121	45/64	6	1
74131	23/32	6	1
74141	47/64	6	1
74151	3/4"	6	1
74161	49/64	6	1
74171	25/32	6	1
74181	51/64	6	1
74191	13/16	6	1
74201	53/64	6	1
74211	27/32	6	1
74221	55/64	6	1
74231	7/8"	6	1
74241	57/64	6	1
74251	29/32	6	1
74261	59/64	6	1
74271	15/16	6	1
74281	61/64	6	1
74291	31/32	6	1
74301	63/64	6	1
74311	1"	6	1
74321	1-1/16	6	1
74331	1-1/8	6	1
74341	1-5/32	6	1
74351	1-3/16	6	1
74361	1-1/4	6	1

Sets - Type 130-AGX **4 Pc.**

Part #	9/16, 5/8, 3/4, 1"	Qty of each
<b>74771 S&amp;D-4AGX</b>	1/2" Shank-Silver & Deming	1

**8 Pc.**

Part #	9/16 - 1" by 16ths	Qty of each
<b>74781 S&amp;D-8AGX</b>	1/2" Shank - Silver & Deming	1

# Reduced Shank

**NORSEMAN/CTD**  
DRILL & TOOL

## SILVER & DEMING - 1/2" REDUCED SHANK

### Type 130-AGM - METRIC

#### 1/2" Reduced Shank Silver & Deming 135° Split Point Magnum Super Premium, 3-Flats on Shank

- Special Hi-Molybdenum tool steel.
- One-piece solid construction
- Body and clearance are gold surface treated for maximum lubricity.
- Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.



### METRIC

Part #	Dia. MM	Overall Length Inches	Part #	Dia. MM	Overall Length Inches
25500	14.0	6	25520	20.0	6
25502	15.0	6	25522	21.0	6
25504	16.0	6	25524	22.0	6
25510	17.0	6	25530	23.0	6
25512	18.0	6	25532	24.0	6
25514	19.0	6	25534	25.0	6

Qty. per package 1

Qty. per package 1

### Type 131-AG

#### 3/4" Reduced Shank Silver & Deming Magnum Super Premium - 135° Split Point

- These are high performance, close tolerance, tight run out spec.
- Tools designed for drilling with Bridgeport style or other production machines with 3/4" chucks.
- Precision ground point, body and drill diameter for accuracy and high performance.
- Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.



### FRACTIONAL

Part #	Diameter Inches	Flute Length Inches	Overall Length Inches	Qty. per/pack
29741	13/16	3-1/4	5-1/2	1
29781	7/8	3-1/4	5-1/2	1
29821	15/16	3-1/4	5-1/2	1
29861	1	3-1/4	5-1/2	1
29901	1-1/8	3-1/2	5-27/32	1
29941	1-1/4	3-1/2	5-7/8	1
29961	1-3/8	3-1/2	5-29/32	1
29981	1-1/2	3-1/2	5-15/16	1

### Type 130

#### 1/2" Reduced Shank Silver & Deming 118° point - General Purpose

- This general purpose 118° point high-speed steel drill is recommended for use in drilling equipment with 1/2" chucks.
- Type 130 drills may be used in power applications such as drill presses where a short rigid drill is required.



### FRACTIONAL

Part #	Diameter Inches	Overall Length Inches	Qty. per/pack
29130	33/64"	6	1
29140	17/32	6	1
29150	35/64	6	1
29160	9/16"	6	1
29170	37/64	6	1
29180	19/32	6	1
29190	39/64	6	1
29200	5/8"	6	1
29210	41/64	6	1
29220	21/32	6	1
29230	43/64	6	1
29240	11/16	6	1
29250	45/64	6	1
29260	23/32	6	1
29270	47/64	6	1
29280	3/4"	6	1
29290	49/64	6	1
29300	25/32	6	1
29310	51/64	6	1
29320	13/16	6	1
29330	53/64	6	1
29340	27/32	6	1
29350	55/64	6	1
29360	7/8"	6	1
29370	57/64	6	1
29380	29/32	6	1
29390	59/64	6	1
29400	15/16	6	1
29410	61/64	6	1
29420	31/32	6	1
29430	63/64	6	1
29440	1"	6	1
29450	1-1/16	6	1
29460	1-1/8	6	1
29470	1-5/32	6	1
29480	1-3/16	6	1
29490	1-1/4	6	1
29540	1-47/64	6	1

SILVER & DEMING - 1/2" REDUCED SHANK

Type 130-MRO

Maintenance Length - 1/2" Reduced Shank  
135° Split Point 3-Flats on Shank  
Surface Treated Flutes

- The 130-MRO is a shorter (5") tougher version of our very popular 1/2" reduced shank product.
- Designed specifically for the needs of the **MRO market**, the 130-MRO has a 135° split point to insure fast hole starts without drill walking.
- The three flats on the shank insure positive chucking with out slippage.



**FRACTIONAL**

Part #	Size / Inches	Overall Length	Qty. per/pack
54291	33/64"	5	1
54300	17/32	5	1
54301	35/64	5	1
54310	9/16	5	1
54311	37/64	5	1
54320	19/32	5	1
54321	39/64	5	1
54330	5/8"	5	1
54331	41/64	5	1
54340	21/32	5	1
54341	43/64	5	1
54350	11/16	5	1
54351	45/64	5	1
54360	23/32	5	1
54361	47/64	5	1
54370	3/4"	5	1
54371	49/64	5	1
54380	25/32	5	1
54381	51/64	5	1
54390	13/16	5	1
54391	53/64	5	1
54400	27/32	5	1
54401	55/64	5	1
54410	7/8"	5	1
54411	57/64	5	1
54420	29/32	5	1
54421	59/64	5	1
54430	15/16	5	1
54431	61/64	5	1
54440	31/32	5	1
54441	63/64	5	1
54450	1"	5	1

SET - Type 130-MRO

Part #	4 Pc. 9/16, 5/8, 3/4, 1"	Qty of each
54520 S&D-4	1/2" Shank-Silver & Deming	1

Type 130-D

1/2" Reduced Shank Silver & Deming  
Super High-Speed M42 Cobalt

- Heavy-duty 135° split point with gold finish for use in drilling hard tough metals, free machining stainless steel, high temperature alloys, titanium and certain plastics.
- High red hot hardness of cobalt steel **permits speeds 30% higher than regular high speed steel drills.**
- Cobalt drills require rigidly held, positive feed drilling equipment.



Part #	Diameter Inches	Overall Length Inches	Qty. per/pack
29131	33/64	6	1
29141	17/32	6	1
29151	35/64	6	1
29161	9/16	6	1
29171	37/64	6	1
29181	19/32	6	1
29191	39/64	6	1
29201	5/8	6	1
29211	41/64	6	1
29221	21/32	6	1
29231	43/64	6	1
29241	11/16	6	1
29251	45/64	6	1
29261	23/32	6	1
29271	47/64	6	1
29281	3/4	6	1
29291	49/64	6	1
29331	25/32	6	1
29311	51/64	6	1
29321	13/16	6	1
29301	53/64	6	1
29341	27/32	6	1
29351	55/64	6	1
29361	7/8	6	1
29371	57/64	6	1
29381	29/32	6	1
29391	59/64	6	1
29401	15/16	6	1
29411	61/64	6	1
29421	31/32	6	1
29431	63/64	6	1
29441	1"	6	1

SETS Type 130-D

Part #	4 Pc. 9/16, 5/8, 3/4, 1"	Qty of each
29551 S&D-4D	M42 Cobalt 135° Split point	1

SETS Type 130-D

Part #	8 Pc. 9/16 - 1" by 16ths	Qty of each
29571 S&D-8D	M42 Cobalt 135° Split point	1

Type EXT

Silver and Deming - Extension

Includes an "Allen Wrench"



Part #	Bore/Shank	Diameter	Overall Length	Extension Length	Qty. per/pack
62730	1/2"	7/8"	7-1/2"	6"	1

Silver & Deming - 1/2" Reduced Shank Cobalt / Maintenance Length



## HSS TAPER SHANK - REGULAR

Type 510

High-Speed Steel 118° Point Taper Shank  
Regular Shank - Black Oxide Flutes & Clearance



- Taper shank drills are made to fit tapered holders.
- Precision ground flutes, clearance and point.
- Designed to perform well under a wide variety of conditions in a wide range of materials.
- **Made in the U.S.A.**

### FRACTIONAL

Part #	Diameter Inches	Decimal Equivalent Inches	Taper Shank	Overall Length Inches	Flute Length Inches
14150	1/8	.1250	1	5-1/8	1-7/8
14160	9/64	.1406	1	5-3/8	2-1/8
14170	5/32	.1562	1	5-3/8	2-1/8
14180	11/64	.1719	1	5-3/4	2-1/2
14190	3/16	.1875	1	5-3/4	2-1/2
14200	13/64	.2031	1	6	2-3/4
14210	7/32	.2188	1	6	2-3/4
14220	15/64	.2344	1	6-1/8	2-7/8
14230	1/4	.2500	1	6-1/8	2-7/8
14240	17/64	.2656	1	6-1/4	3
14250	9/32	.2812	1	6-1/4	3
14260	19/64	.2969	1	6-3/8	3-1/8
14270	5/16	.3125	1	6-3/8	3-1/8
14280	21/64	.3281	1	6-1/2	3-1/4
14290	11/32	.3438	1	6-1/2	3-1/4
14300	23/64	.3594	1	6-3/4	3-1/2
14310	3/8	.3750	1	6-3/4	3-1/2
14320	25/64	.3906	1	7	3-5/8
14330	13/32	.4062	1	7	3-5/8
14340	27/64	.4219	1	7-1/4	3-7/8
14350	7/16	.4375	1	7-1/4	3-7/8
14360	29/64	.4531	1	7-1/2	4-1/8
14370	15/32	.4688	1	7-1/2	4-1/8
14380	31/64	.4844	2	8-1/4	4-3/8
14390	1/2	.5000	2	8-1/4	4-3/8
14400	33/64	.5156	2	8-1/2	4-5/8
14410	17/32	.5312	2	8-1/2	4-5/8
14420	35/64	.5469	2	8-3/4	4-7/8
14430	9/16	.5625	2	8-3/4	4-7/8
14440	37/64	.5781	2	8-3/4	4-7/8
14450	19/32	.5938	2	8-3/4	4-7/8
14460	39/64	.6094	2	8-3/4	4-7/8
14470	5/8	.6250	2	8-3/4	4-7/8
14480	41/64	.6406	2	9	5-1/8
14490	21/32	.6562	2	9	5-1/8
14500	43/64	.6719	2	9-1/4	5-3/8
14510	11/16	.6875	2	9-1/4	5-3/8
14520	45/64	.7031	2	9-1/2	5-5/8
14530	23/32	.7188	2	9-1/2	5-5/8
14540	47/64	.7344	2	9-3/4	5-7/8
14550	3/4	.7500	2	9-3/4	5-7/8
14560	49/64	.7656	2	9-7/8	6
14570	25/32	.7812	2	9-7/8	6
14580	51/64	.7969	3	10-3/4	6-1/8
14590	13/16	.8125	3	10-3/4	6-1/8
14600	53/64	.8281	3	10-3/4	6-1/8
14610	27/32	.8438	3	10-3/4	6-1/8
14620	55/64	.8594	3	10-3/4	6-1/8
14630	7/8	.8750	3	10-3/4	6-1/8
14640	57/64	.8906	3	10-3/4	6-1/8
14650	29/32	.9062	3	10-3/4	6-1/8
14660	59/64	.9219	3	10-3/4	6-1/8
14670	15/16	.9375	3	10-3/4	6-1/8
14680	61/64	.9531	3	11	6-3/8
14690	31/32	.9688	3	11	6-3/8
14700	63/64	.9844	3	11	6-3/8
14710	1"	1.0000	3	11	6-3/8
14720	1-1/64	1.0156	3	11-1/8	6-1/2

### FRACTIONAL

Part #	Diameter Inches	Decimal Equivalent Inches	Taper Shank	Overall Length Inches	Flute Length Inches
14730	1-1/32	1.0312	3	11-1/8	6-1/2
14740	1-3/64	1.0469	3	11-1/4	6-5/8
14750	1-1/16	1.0625	3	11-1/4	6-5/8
14760	1-5/64	1.0781	4	12-1/2	6-7/8
14770	1-3/32	1.0938	4	12-1/2	6-7/8
14780	1-7/64	1.1094	4	12-3/4	7-1/8
14790	1-1/8	1.1250	4	12-3/4	7-1/8
14800	1-9/64	1.1406	4	12-7/8	7-1/4
14810	1-5/32	1.1562	4	12-7/8	7-1/4
14820	1-11/64	1.1719	4	13	7-3/8
14830	1-3/16	1.1875	4	13	7-3/8
14840	1-13/64	1.2031	4	13-1/8	7-1/2
14850	1-7/32	1.2188	4	13-1/8	7-1/2
14860	1-15/64	1.2344	4	13-1/2	7-7/8
14870	1-1/4	1.2500	4	13-1/2	7-7/8
14880	1-17/64	1.2656	4	14-1/8	8-1/2
14890	1-9/32	1.2812	4	14-1/8	8-1/2
14900	1-19/64	1.2969	4	14-1/4	8-5/8
14910	1-5/16	1.3125	4	14-1/4	8-5/8
14920	1-21/64	1.3281	4	14-3/8	8-3/4
14930	1-11/32	1.3438	4	14-3/8	8-3/4
14940	1-23/64	1.3594	4	14-1/2	8-7/8
14950	1-3/8	1.3750	4	14-1/2	8-7/8
14960	1-25/64	1.3906	4	14-5/8	9
14970	1-13/32	1.4062	4	14-5/8	9
14980	1-27/64	1.4219	4	14-3/4	9-1/8
14990	1-7/16	1.4375	4	14-3/4	9-1/8
15000	1-29/64	1.4531	4	14-7/8	9-1/4
15010	1-15/32	1.4688	4	14-7/8	9-1/4
15020	1-31/64	1.4844	4	15	9-3/8
15030	1-1/2	1.5000	4	15	9-3/8
15040	1-17/32	1.5312	5	16-3/8	9-3/8
15050	1-9/16	1.5625	5	16-5/8	9-5/8
15060	1-19/32	1.5938	5	16-7/8	9-7/8
15070	1-5/8	1.6250	5	17	10
15080	1-21/32	1.6562	5	17-1/8	10-1/8
15090	1-11/16	1.6875	5	17-1/8	10-1/8
15100	1-23/32	1.7188	5	17-1/8	10-1/8
15110	1-3/4	1.7500	5	17-1/8	10-1/8
15120	1-25/32	1.7812	5	17-1/8	10-1/8
15130	1-13/16	1.8125	5	17-1/8	10-1/8
15140	1-27/32	1.8438	5	17-1/8	10-1/8
15150	1-7/8	1.8750	5	17-3/8	10-3/8
15160	1-29/32	1.9062	5	17-3/8	10-3/8
15170	1-15/16	1.9375	5	17-3/8	10-3/8
15180	1-31/32	1.9688	5	17-3/8	10-3/8
15190	2"	2.0000	5	17-3/8	10-3/8
15200	2-1/32	2.0312	5	17-3/8	10-3/8
15210	2-1/16	2.0625	5	17-3/8	10-1/4
15220	2-3/32	2.0938	5	17-3/8	10-1/4
15230	2-1/8	2.1250	5	17-3/8	10-1/4
15240	2-5/32	2.1562	5	17-3/8	10-1/4
15250	2-3/16	2.1875	5	17-3/8	10-1/4
15260	2-7/32	2.2188	5	17-3/8	10-1/8
15270	2-1/4	2.2500	5	17-3/8	10-1/8
15280	2-5/16	2.3125	5	17-3/8	10-1/8
15290	2-3/8	2.3750	5	17-3/8	10-1/8
15300	2-7/16	2.4375	5	18-3/4	11-1/4
15310	2-1/2	2.5000	5	18-3/4	11-1/4

Letter sizes continued on page 49

Twist Drills - HSS Taper Shank - Regular



**HSS TAPER SHANK - REGULAR**

Type 510 - Continued  
High-Speed Steel Taper Shank Regular Shank - Black Oxide

LETTER					
Part #	Letter Size	Decimal Equivalent Inches	Taper Shank	Overall Length Inches	Flute Length Inches
15700	A	.234	1	6-1/8	2-7/8
15710	B	.238	1	6-1/8	2-7/8
15720	C	.242	1	6-1/8	2-7/8
15730	D	.246	1	6-1/8	2-7/8
15740	E	.250	1	6-1/8	2-7/8
15750	F	.257	1	6-1/4	3
15760	G	.261	1	6-1/4	3
15770	H	.266	1	6-1/4	3
15780	I	.272	1	6-1/4	3
15790	J	.277	1	6-1/4	3
15800	K	.281	1	6-1/4	3
15810	L	.290	1	6-3/8	3-1/8
15820	M	.295	1	6-3/8	3-1/8
15830	N	.302	1	6-3/8	3-1/8
15840	O	.316	1	6-1/2	3-1/4
15850	P	.323	1	6-1/2	3-1/4
15860	Q	.332	1	6-1/2	3-1/4
15870	R	.339	1	6-1/2	3-1/4
15880	S	.348	1	6-3/4	3-1/2
15890	T	.358	1	6-3/4	3-1/2
15900	U	.368	1	6-3/4	3-1/2
15910	V	.377	1	7	3-5/8
15920	W	.386	1	7	3-5/8
15930	X	.397	1	7	3-5/8
15940	Y	.404	1	7	3-5/8
15950	Z	.413	1	7-1/4	3-7/8

Type 520  
High-Speed Steel Taper Shank  
Shank Larger than Regular - Black Oxide

- Taper shank drills are made to fit tapered holders.
- They are designed to perform well under a variety of normal conditions in a wide range of materials.
- Packaged individually.



FRACTIONAL					
Part #	Diameter Inches	Decimal Equivalent Inches	Taper Shank	Overall Length Inches	Flute Length Inches
15450	3/8	.3750	2	7-3/8	3-1/2
15460	25/64	.3906	2	7-1/2	3-5/8
15470	13/32	.4062	2	7-1/2	3-5/8
15480	27/64	.4219	2	7-3/4	3-7/8
15490	7/16	.4375	2	7-3/4	3-7/8
15500	29/64	.4531	2	8	4-1/8
15510	15/32	.4688	2	8	4-1/8
15520	41/64	.6406	3	9-3/4	5-1/8
15530	21/32	.6262	3	9-3/4	5-1/8
15540	43/64	.6719	3	10	5-3/8
15550	11/16	.6875	3	10	5-3/8
15560	45/64	.7031	3	10-1/4	5-5/8
15570	23/32	.7188	3	10-1/4	5-5/8
15580	47/64	.7344	3	10-1/2	5-7/8
15590	3/4	.7500	3	10-1/2	5-7/8
15600	49/64	.7656	3	10-5/8	6
15610	25/32	.7812	3	10-5/8	6
15620	1"	1.0000	4	12	6-3/8
15630	1-1/32	1.0312	4	12-1/8	6-1/2
15640	1-1/16	1.0625	4	12-1/4	6-5/8

Type 500  
High-Speed Steel Taper Shank  
Shank Smaller than Regular - Black Oxide

- Taper shank drills are made to fit tapered holders.
- They are designed to perform well under a variety of normal conditions in a wide range of materials.
- Packaged individually.



FRACTIONAL					
Part #	Diameter Inches	Decimal Equivalent Inches	Taper Shank	Overall Length Inches	Flute Length Inches
16050	31/64	.4844	1	7-3/4	4-3/8
16060	1/2"	.5000	1	7-3/4	4-3/8
16070	33/64	.5156	1	8	4-5/8
16080	17/32	.5312	1	8	4-5/8
16090	35/64	.5469	1	8-1/4	4-7/8
16100	9/16"	.5625	1	8-1/4	4-7/8
16110	51/64	.7969	2	10	6-1/8
16120	13/16	.8125	2	10	6-1/8
16130	53/64	.8281	2	10	6-1/8
16140	27/32	.8438	2	10	6-1/8
16150	55/64	.8594	2	10	6-1/8
16160	7/8"	.8750	2	10	6-1/8
16170	57/64	.8906	2	10	6-1/8
16180	29/32	.9062	2	10	6-1/8
16190	1-5/64	1.0781	3	11-1/2	6-7/8
16200	1-3/32	1.0938	3	11-1/2	6-7/8
16210	1-7/64	1.1094	3	11-3/4	7-1/8
16220	1-1/8	1.1250	3	11-3/4	7-1/8
16230	1-9/64	1.1406	3	11-7/8	7-1/4
16240	1-5/32	1.1562	3	11-7/8	7-1/4
16250	1-11/64	1.1719	3	12	7-3/8
16260	1-3/16	1.1875	3	12	7-3/8
16270	1-13/64	1.2031	3	12-1/8	7-1/2
16280	1-7/32	1.2188	3	12-1/8	7-1/2
16290	1-15/64	1.2344	3	12-1/2	7-7/8
16300	1-1/4	1.2500	3	12-1/2	7-7/8
16320	1-17/32	1.5312	4	15	9-3/8
16340	1-9/16	1.5625	4	15-1/4	9-5/8
16360	1-19/32	1.5938	4	15-1/2	9-7/8
16380	1-5/8	1.6250	4	15-5/8	10
16400	1-21/32	1.6562	4	15-3/4	10-1/8
16420	1-11/16	1.6875	4	15-3/4	10-1/8
16440	1-23/32	1.7188	4	15-3/4	10-1/8
16460	1-3/4	1.7500	4	16-1/4	10-3/8
16470	1-25/32	1.7812	4	16-1/4	10-3/8
16480	1-13/16	1.8125	4	16-1/4	10-3/8
16490	1-27/32	1.8438	4	16-1/4	10-3/8
16500	1-7/8	1.8750	4	16-1/2	10-1/2
16510	1-29/32	1.9062	4	16-1/2	10-1/2
16520	1-15/16	1.9375	4	16-5/8	10-5/8
16530	1-31/32	1.9688	4	16-5/8	10-5/8
16540	2"	2.0000	4	16-5/8	10-5/8

HSS Taper Shank - Smaller than Regular & Larger than Regular

## DRILL BLANK

Type 240-DB

Jobbers Length

**Hardened and Ground - Bright Finish**

- Fully hardened drill blanks typically used as hole size and bushing gauges.

- May also be used as guide pins for die sets.

Tolerances: +.0000 -.0005 thru 1/4" +.0000 -.0007 over 1/4"

### FRACTIONAL

Part #	Diameter Inches	Overall Length Inches	Qty. per/pack
02769	1/32	1-3/8	12
02779	3/64	1-3/4	12
02789	1/16	1-7/8	12
02799	5/64	2	12
02809	3/32	2-1/4	12
02819	7/64	2-5/8	12
02829	1/8	2-3/4	12
02839	9/64	2-7/8	12
02849	5/32	3-1/8	12
02859	11/64	3-1/4	12
02869	3/16	3-1/2	12
02879	13/64	3-5/8	12
02889	7/32	3-3/4	12
02899	15/64	3-7/8	12
02909	1/4	4	12
16919	17/64	4-1/8	12
16929	9/32	4-1/4	12
16939	19/64	4-3/8	6
16949	5/16	4-1/2	6
16959	21/64	4-5/8	6
16969	11/32	4-3/4	6
16979	23/64	4-7/8	6
16989	3/8	5	6
16999	25/64	5-1/8	6
17009	13/32	5-1/4	6
17019	27/64	5-3/8	6
17029	7/16	5-1/2	6
17039	29/64	5-5/8	6
17049	15/32	5-3/4	6
17059	31/64	5-7/8	6
17069	1/2	6	6

### LETTER

Part #	Letter Sizes	Qty. per/pack
02419	A	12
02429	B	12
02439	C	12
02449	D	12
02459	E	12
02469	F	12
02479	G	12
02489	H	12
02499	I	12
02509	J	12
02519	K	12
02529	L	12
02539	M	6
02549	N	6
02559	O	6
02569	P	6
02579	Q	6
02589	R	6
02599	S	6
02609	T	6
02619	U	6
02629	V	6
02639	W	6
02649	X	6
02659	Y	6
26960	Z	6

### WIRE

Part #	Wire Sizes	Overall Length Inches	Qty. per/pack
03199	1	3-7/8	12
03209	2	3-7/8	12
03219	3	3-3/4	12
03229	4	3-3/4	12
03239	5	3-3/4	12
03249	6	3-3/4	12
03259	7	3-5/8	12
03269	8	3-5/8	12
03279	9	3-5/8	12
03289	10	3-5/8	12
03299	11	3-1/2	12
03309	12	3-1/2	12
03319	13	3-1/2	12
03329	14	3-3/8	12
03339	15	3-3/8	12
03349	16	3-3/8	12
03359	17	3-3/8	12
03369	18	3-1/4	12
03379	19	3-1/4	12
03389	20	3-1/4	12
03399	21	3-1/4	12
03409	22	3-1/8	12
03419	23	3-1/8	12
03429	24	3-1/8	12
03439	25	3"	12
03449	26	3"	12
03459	27	3"	12
03469	28	2-7/8	12
03479	29	2-7/8	12
03489	30	2-3/4	12
03499	31	2-3/4	12
03509	32	2-3/4	12
03519	33	2-5/8	12
03529	34	2-5/8	12
03539	35	2-5/8	12
03549	36	2-1/2	12
03559	37	2-1/2	12
03569	38	2-1/2	12
03579	39	2-3/8	12
03589	40	2-3/8	12
03599	41	2-3/8	12
03609	42	2-1/4	12
03619	43	2-1/4	12
03629	44	2-1/8	12
03639	45	2-1/8	12
03649	46	2-1/8	12
03659	47	2"	12
03669	48	2"	12
03679	49	2"	12
03689	50	2"	12
03699	51	2"	12
03709	52	1-7/8	12
03719	53	1-7/8	12
03729	54	1-7/8	12
03739	55	1-7/8	12
03749	56	1-3/4	12
03759	57	1-3/4	12
03769	58	1-5/8	12
03779	59	1-5/8	12
03789	60	1-5/8	12
03799	61	1-5/8	12
03809	62	1-1/2	12
03819	63	1-1/2	12
03829	64	1-1/2	12
03839	65	1-1/2	12
03849	66	1-3/8	12
03859	67	1-3/8	12
03869	68	1-3/8	12
03879	69	1-3/8	12
03889	70	1-1/4	12
03899	71	1-1/4	12
03919	72	1-1/8	12
03929	73	1-1/8	12
03939	74	1"	12
03949	75	1"	12
03959	76	7/8	12
03969	77	7/8	12
03979	78	7/8	12
03989	79	3/4	12
03999	80	3/4	12

## Decimal Equivalent & Tap Drill Sizes Chart

Drill Size	Decimal	Drill Size	Decimal	Drill Size	Decimal	Drill Size	Decimal	Drill Size	Decimal
0.10	.0039	54	.0550	26	.1470	<b>17/64</b>	<b>.2656</b>	11.50	.4528
97	.0059	1.40	.0551	25	.1495	H	.2660	<b>29/64</b>	<b>.4531</b>
96	.0063	1.45	.0571	3.80	.1496	6.80	.2677	11.80	.4646
95	.0067	1.50	.0591	24	.1520	6.90	.2717	<b>15/32</b>	<b>.4688</b>
94	.0071	53	.0595	3.90	.1535	L	.2720	12.00	.4724
93	.0075	1.55	.0610	23	.1540	J	.2756	12.20	.4803
92	.0079	<b>1/16</b>	<b>.0625</b>	<b>5/32</b>	<b>.1562</b>	7.00	.2770	<b>31/64</b>	<b>.4844</b>
0.20	.0079	1.60	.0630	22	.1570	7.10	.2795	12.50	.4921
91	.0083	52	.0635	4.00	.1575	K	.2810	<b>1/2</b>	<b>.5000</b>
90	.0087	1.65	.0650	21	.1590	<b>9/32</b>	<b>.2812</b>	13.00	.5118
89	.0091	1.70	.0669	20	.1610	7.20	.2835	33/64	.5156
88	.0095	51	.0670	4.10	.1614	7.30	.2874	17/32	.5312
87	.0100	1.75	.0689	4.20	.1654	L	.2900	13.50	.5315
86	.0105	50	.0700	19	.1660	7.40	.2913	35/64	.5469
85	.0110	1.80	.0709	4.30	.1693	M	.2950	14.00	.5512
84	.0115	1.85	.0728	18	.1695	7.50	.2953	<b>9/16</b>	<b>.5625</b>
0.30	.0118	49	.0730	<b>11/64</b>	<b>.1719</b>	<b>19/64</b>	<b>.2969</b>	14.50	.5709
83	.0120	1.90	.0748	17	.1730	7.60	.2992	37/64	.5781
82	.0125	48	.0760	4.40	.1732	N	.3020	15.00	.5906
81	.0130	1.95	.0768	16	.1770	7.70	.3031	19/32	.5938
80	.0135	<b>5/64</b>	<b>.0781</b>	4.50	.1772	7.80	.3071	39/64	.6094
0.35	.0138	47	.0785	15	.1800	7.90	.3110	15.50	.6102
79	.0145	2.00	.0787	4.60	.1811	<b>5/16</b>	<b>.3125</b>	<b>5/8</b>	<b>.6250</b>
<b>1/64</b>	<b>.0156</b>	2.05	.0807	14	.1820	8.00	.3150	16.00	.6299
0.40	.0157	46	.0810	13	.1850	O	.3160	41/64	.6406
78	.0160	45	.0820	4.70	.1850	8.10	.3189	16.50	.6496
0.45	.0177	2.10	.0827	<b>3/16</b>	<b>.1875</b>	8.20	.3228	21/32	.6562
77	.0180	2.15	.0846	12	.1890	P	.3230	17.00	.6693
0.50	.0197	44	.0860	4.80	.1890	8.30	.3268	43/64	.6719
76	.0200	2.20	.0866	11	.1910	<b>21/64</b>	<b>.3281</b>	<b>11/16</b>	<b>.6875</b>
75	.0210	2.25	.0886	4.90	.1929	8.40	.3307	17.50	.6890
0.55	.0217	43	.0890	10	.1935	Q	.3320	45/64	.7031
74	.0225	2.30	.0906	9	.1960	8.50	.3346	18.00	.7087
0.60	.0236	2.35	.0925	5.00	.1969	8.60	.3386	23/32	.7188
73	.0240	42	.0935	8	.1990	R	.3390	18.50	.7283
72	.0250	<b>3/32</b>	<b>.0938</b>	5.10	.2008	8.70	.3425	47/64	.7344
0.65	.0256	2.40	.0945	7	.2010	<b>11/32</b>	<b>.3438</b>	19.00	.7480
71	.0260	41	.0960	<b>13/64</b>	<b>.2031</b>	8.80	.3465	<b>3/4</b>	<b>.7500</b>
0.70	.0276	2.45	.0965	6	.2040	S	.3480	49/64	.7656
70	.0280	40	.0980	5.20	.2047	8.90	.3504	19.50	.7677
69	.0292	2.50	.0984	5	.2055	9.00	.3543	25/32	.7812
0.75	.0295	39	.0995	5.30	.2087	T	.3580	20.00	.7874
68	.0310	38	.1015	4	.2090	9.10	.3583	51/64	.7969
<b>1/32</b>	<b>.0312</b>	2.60	.1024	5.40	.2126	<b>23/64</b>	<b>.3594</b>	20.50	.8071
0.80	.0315	37	.1040	3	.2130	9.20	.3622	<b>13/16</b>	<b>.8125</b>
67	.0320	2.70	.1063	5.50	.2165	9.30	.3661	21.00	.8268
66	.0330	36	.1065	<b>7/32</b>	<b>.2188</b>	U	.3680	53/64	.8281
0.85	.0335	<b>7/64</b>	<b>.1094</b>	5.60	.2205	9.40	.3701	27/32	.8438
65	.0350	35	.1100	2	.2210	9.50	.3740	21.50	.8465
0.90	.0354	2.80	.1102	5.70	.2244	<b>3/8</b>	<b>.3750</b>	55/64	.8594
64	.0360	34	.1110	1	.2280	V	.3770	22.00	.8661
63	.0370	33	.1130	5.80	.2283	9.60	.3780	<b>7/8</b>	<b>.8750</b>
0.95	.0374	2.90	.1142	5.90	.2323	9.70	.3819	22.50	.8858
62	.0380	32	.1160	A	.2340	9.80	.3858	57/64	.8906
61	.0390	3.00	.1181	<b>15/64</b>	<b>.2344</b>	W	.3860	23.00	.9055
1.00	.0394	31	.1200	6.00	.2362	9.90	.3898	29/32	.9062
60	.0400	3.10	.1220	B	.2380	<b>25/64</b>	<b>.3906</b>	59/64	.9219
59	.0410	<b>1/8</b>	<b>.1250</b>	6.10	.2402	10.00	.3937	23.50	.9252
1.05	.0413	3.20	.1260	C	.2420	X	.3970	<b>15/16</b>	<b>.9375</b>
58	.0420	3.25	.1280	6.20	.2441	10.20	.4016	24.00	.9449
57	.0430	30	.1285	D	.2460	Y	.4040	61/64	.9531
1.10	.0433	3.30	.1299	6.30	.2480	10.30	.4058	24.50	.9646
1.15	.0453	3.40	.1339	<b>1/4</b>	<b>.2500</b>	<b>13/32</b>	<b>.4062</b>	31/32	.9688
56	.0465	29	.1360	E	.2500	Z	.4130	25.00	.9843
<b>3/64</b>	<b>.0469</b>	3.50	.1378	6.40	.2520	10.50	.4134	63/64	.9844
1.20	.0472	28	.1405	6.50	.2559	<b>27/64</b>	<b>.4219</b>	<b>1"</b>	<b>1.0000</b>
1.25	.0492	<b>9/64</b>	<b>.1406</b>	F	.2570	10.80	.4252		
1.30	.0512	3.60	.1417	6.60	.2598	11.00	.4331		
55	.0520	27	.1440	G	.2610	<b>7/16</b>	<b>.4375</b>		
1.35	.0531	3.70	.1457	6.70	.2638	11.20	.4409		

### TAP DRILL SIZES

Thread	Drill	Thread	Drill	Thread	Drill	Thread	Drill	Thread	Drill
0-80	3/64	M3.0-.5	2.50M	12-28	14	7/16-20	25/64	M18-1.5	16.5M
M1.6-.35	1.25M	5-40	38	M6.0-1	5.0M	M12-1.75	Y	3/4-10	21/32
1-64	54	5-44	37	1/4-20	7	1/2-13	27/64	3/4-16	11/16
M1.8-.35	1.45M	6-32	36	1/4-28	3	M12-1.25	10.8M	M20-2.5	17.5M
1-72	53	6-40	33	M7.0-1	6.0M	1/2-20	29/64	M20-1.5	18.5M
M2.0-.4	1.60M	M3.5-.6	2.90M	5/16-18	F	M14-2	12.0M	7/8-9	49/64
2-56	51	M4.0-.7	3.30M	M8.0-1.25	H	9/16-12	31/64	M22-2.5	19.5M
M2.2-.45	1.75M	8-32	29	5/16-24	I	M14-1.5	12.5M	M22-1.5	20.5M
2-64	50	8-36	29	M8.0-1	7.0M	9/16-18	33/64	7/8-14	13/16
3-48	47	M4.5-.75	26	3/8-16	5/16	M16-2	14.0M	M24-3	21.0M
M2.5-.45	2.05M	10-24	25	3/8-24	Q	5/8-11	17/32	M24-2	22.0M
3-56	45	10-32	21	M10-1.5	8.5M	M16-1.5	14.5M	1-8	7/8
4-40	43	M5.0-.8	4.20M	M10-1.25	11/32	5/8-18	37/64	1-12	59/64
4-48	42	12-24	16	7/16-14	U	M18-2.5	15.5M	1-14	15/16

## Drill Feed & Speeds

Different drilling conditions make it impossible to develop any rigid rules for feeds and speeds. The following tables contain guidelines which can be utilized when drilling standard materials. Also, the following "rules of thumb" can be used to determine proper feeds and speeds for drilling ferrous materials (note: varying conditions can easily require adjustments).

Feed equals .001" per revolution for every 1/16" of drill diameter, plus or minus .001" on the total.

Speed equals 80 surface feet per minute in 100 Brinell hardness material and the speed should be reduced 10 surface feet per minute for each additional 50 points Brinell hardness.

Feed and speed rates should be reduced up to 45-50 % when drilling holes deeper than 4 drill diameters.

## Recommended Feeds

RECOMMENDED FEEDS FOR VARIOUS DIAMETER DRILLS	
Diameter of Drill—Inches	Feed Inches per Revolution
Under 1/8	.001 to .003
1/8 to 1/4	.002 to .006
1/4 to 1/2	.004 to .010
1/2 to 1	.007 to .015
1 inch and over	.015 to .025

NOTE: It is best to start with a moderate speed and feed, increasing either one, or both, after observing the action and condition of the drill.

## Recommended Speeds

RECOMMENDED SPEEDS FOR STANDARD MATERIALS WITH H.S.S. DRILLS	
Material	Recommended Speed (sfm)
Aluminum and its Alloys	200—300
Brass and Bronze (ordinary)	150—300
Bronze (High Tensile)	70—150
Die Castings (Zinc Base)	300—400
Iron—Cast (soft)	75—125
Cast (medium hard)	50—100
Hard Chilled	10—20
Malleable	80—90
Magnesium and its Alloys	250—400
Monel Metal or High-Nickel Steel	30—50
Plastics or Similar Materials	100—300
Steel—	
Mild .2 carbon to .3 carbon	80—110
Steel .4 carbon to .5 carbon	70—80
Tool 1.2 carbon	50—60
Forgings	40—50
Alloy—300 to 400 Brinell	20—30
High Tensile (Heat Treated)	
35 to 40 Rockwell "C"	30—40
40 to 45 Rockwell "C"	25—35
45 to 50 Rockwell "C"	15—25
50 to 55 Rockwell "C"	7—15
Stainless Steel	
Free Machining Grades	30—80
Work Hardening Grades	15—50
Titanium Alloy Sheet	50—60
Titanium Alloys	
Ti-75A (Commercially Pure)	50—60
RS-120	40—60
Ti-150A	40—50
Ti-140A	30—40
RC-130B	30—40
MST 6A1-4 Va.	20—35
MST 3A1-5 Cr.	10—20

## Formulas

- R.P.M.** = (3.8197 / Drill Diameter) x S.F.M.
- S.F.M.** = 0.2618 x Drill Diameter x R.P.M.
- I.P.M.** = I.P.R. (feed) x R.P.M. (speed)
- Machine Time (seconds) = (60 x Feed minus Stroke) / I.P.M.

**R.P.M.** = Revolutions Per Minute

**I.P.R.** = Inches Per Revolution

**S.F.M.** = Surface Feet Per Minute

**Feed Stroke** = Drill Depth + 1/3

**I.P.M.** = Inches Per Minute

**Car Reamer** = 1/2 Speed of Drill

## Cutting Speed

DRILL SIZE	CUTTING SPEED — FEET PER MINUTE				
	20	40	60	80	100
	REVOLUTIONS	PER	PER	PER	PER
1/64	4.89	9.78	14.78	19.72	24.45
1/16	1.22	2.44	3.70	4.93	6.11
1/8	.61	1.22	1.83	2.44	3.06
3/16	.41	.82	1.23	1.63	2.04
1/4	.30	.61	.92	1.22	1.53
5/16	.24	.49	.74	.98	1.22
3/8	.20	.41	.61	.81	1.02
7/16	.18	.35	.52	.70	.87
1/2	.15	.31	.46	.61	.76
9/16	.14	.27	.41	.54	.68
5/8	.12	.24	.37	.49	.61
11/16	.11	.22	.34	.45	.56
3/4	.10	.20	.31	.41	.51
13/16	.09	.19	.28	.38	.47
7/8	.09	.18	.26	.35	.44
15/16	.08	.16	.25	.33	.41
1	.08	.15	.23	.30	.38

PROBLEM	CAUSE	CORRECTION
<b>BROKEN DRILL</b>	1. Flutes clogged with chips, drill binds in hole (common in deep holes)	—Use drill with wider flutes and/or faster helix angle —Consider polished flutes —Withdraw drill at regular intervals to clear chips —If chips are not broken up, consider heavier feeds—or a chip breaker design
	2. Drill binding due to worn outer corners	—Repoint or replace drill —Check for excessive speed, inadequate or incorrect coolant, excessive run out as drill enters work
	3. Work insecurely held	—Use adequate holding or clamping devices
	4. Excessive feed	—Reduce feed
	5. Improper point	—Check for correct lip clearance —Use proper type of drill and point for the application
	6. Drill is dull	—Replace before dulling occurs. Check feeds, speeds, and No. 5 for premature dulling
<b>BROKEN TANG</b>	1. Shank or socket damaged	—Repair or replace
	2. Drill not properly seated in socket	—Check for positive, secure fit
<b>CHIPS NOT BREAKING UP</b>	1. Insufficient feed	—Increase feed
	2. Improper style of drill and/or point	—Consider use of chip-breaker design drill and/or chip-breaker point grind
<b>DAMAGED POINT</b>	1. Using hard object to tap drill into tool holder	—Use soft lead, brass, plastic, etc. hammer
	2. Dropping, mishandling drill	—Handle with care
<b>OVERSIZE HOLE</b>	1. Drill point off center	—Repoint accurately or replace with properly pointed drill
	2. Machine spindle not rigid or not running true	—Repair if possible; consider use of bushing
	3. Work piece loose and/or vibrating	—Tighten and hold securely
<b>ROUGH HOLE</b>	1. Incorrect point grind and/or dull drill	—Repoint or replace with properly pointed drill
	2. Excessive feed	—Reduce feed
	3. Incorrect or insufficient coolant	—Correct and adjust
<b>POOR TOOL LIFE</b>	1. Coolant not reaching drill point or insufficient or incorrect coolant	—Correct and adjust
	2. Speed too high and/or feed too low	—Review and adjust
	3. Wrong type of point and/or drill for application	—Review requirements and conditions
<b>WEB SPLITS</b>	1. Insufficient lip clearance	—Repoint or replace with properly pointed drill
	2. Point thinned too much	—Repoint or replace with properly pointed drill
	3. Excessive feed	—Reduce feed
<b>CHIPPED LIPS</b>	1. Excessive lip clearance and/or heel relief	—Repoint or replace with properly pointed drill
<b>BROKEN OUTER CORNERS</b>	1. Insufficient or incorrect coolant	—Correct and adjust
	2. Excessive speed	—Reduce speed
	3. Scale, hard spots encountered in material	—No final remedy if this condition is prevalent; lower feeds and speeds may help

## Taps & Dies

### HSS Spiral Point Taps

Type 20-AG Fractional / Machine Screw . . . .	55
Type 20-AGN Fractional / Machine Screw . . . .	55
Type 20 Fractional / Machine Screw . . . . .	55
Type 21-AG Metric . . . . .	55
Type 21-AGN Metric - TiN Coated . . . . .	55
Type 21 Metric . . . . .	55

### HSS Straight Flute Taps

Type 23-AG Taper . . . . .	58 - 60
Type 23-AGN Taper - TiN Coated . . . . .	58 - 60
Type 23 Taper . . . . .	58 - 60
Type 24-AG Plug . . . . .	58 - 60
Type 24-AGN Plug - TiN Coated . . . . .	58 - 60
Type 24 Plug . . . . .	58 - 60
Type 25-AG Bottoming . . . . .	58 - 60
Type 25-AGN Bottoming - TiN Coated . . . . .	58 - 60
Type 25 Bottoming . . . . .	58 - 60
Type 26-AG Sets . . . . .	61
Type 26-AGN Sets TiN Coated . . . . .	61
Type 26 Sets . . . . .	61

### HSS Straight Flute -Metric

Type 31-AG Taper . . . . .	62
Type 31-AGN Taper - TiN Coated . . . . .	62
Type 31 Taper - Metric . . . . .	62
Type 32-AG Plug . . . . .	62
Type 32-AGN Plug - TiN Coated . . . . .	62
Type 32 Plug - Metric . . . . .	62
Type 33-AG Bottoming . . . . .	62
Type 33-AGN Bottoming - TiN Coated . . . . .	62

Type 33 Bottoming - Metric . . . . .	62
Type 35-AG Sets . . . . .	63
Type 35-AGN Sets - TiN Coated . . . . .	63

### HSS Straight Flute -Left-Hand Thread

Type 23L-AG Taper . . . . .	64
Type 24L-AG Plug . . . . .	64
Type 25L-AG Bottoming . . . . .	64

### HSS Combination Drill & Tap

Type 40-AG . . . . .	65
Type 40-QR . . . . .	65

### Drill & Tap Combo

Type 34-AG . . . . .	65
----------------------	----

### HSS Hex Dies

Type 27-AG . . . . .	66
Type 27-AG Metric . . . . .	66

### High Performance Spiral Tap

Type 29-AG . . . . .	56
Type 29-AGN . . . . .	56
Type 29-ACN . . . . .	57
Type 29-ALN . . . . .	57

### M42 Cobalt Taps & TiN Coated

Type 24-RNC . . . . .	58
Type 24-RNCN Cobalt . . . . .	58

### Taper Pipe Taps

Type 30-AG . . . . .	63
Type 30-AGN - TiN Coated . . . . .	63
Type 30-B Black Oxide . . . . .	63
Type 30 Bright . . . . .	63

### Interrupted Taper Pipe Taps

Type I30-AG Interrupted . . . . .	63
Type I30-AGN TiN Coated - Interrupted . . . . .	63
Type I30-B Black Oxide - Interrupted . . . . .	63
Type I30 Bright - Interrupted . . . . .	63

### HSS Tap & Drill Sets

SF-18TDC Straight Flute . . . . .	65
SF-18TDF Spiral Flute . . . . .	65
SP-10TD Straight Point . . . . .	65
SP-12TD Spiral Point . . . . .	65
SP-18TD Spiral Point . . . . .	65

SP-18TDM Spiral Point . . . . .	65
B-18TD HSS Drill & Tap Set . . . . .	65

### HSS Tap Sets

SP-19T Spiral Point . . . . .	66
SP-10T Spiral Point . . . . .	66
SF-10T Straight Flute . . . . .	66

### Drill, Tap & Countersink Set

TDC-12 . . . . .	66
------------------	----

### HSS Tap & Die Assortments

Magnum Super Premium	
14pc, 15pc Metric . . . . .	67
23pc, 25pc Metric . . . . .	67
40pc . . . . .	68
58pc . . . . .	68

### Hi-Carbon Steel Taps

Type 720 Plug - Fractional . . . . .	69
Type 721 Plug - Machine Screw . . . . .	69
Type 740 Taper - Fractional . . . . .	69
Type 741 Plug - Machine Screw . . . . .	69
Type 760 Bottoming - Fractional . . . . .	70
Type 761 Bottoming - Machine Screw . . . . .	70
Type 722 3 pcs. Set - Fractional . . . . .	70
Type 723 3 pcs. Set - Machine Screw . . . . .	70
Type 780 Plug Taps Metric . . . . .	73

### Hi-Carbon Steel Pipe Taps

Type 410 Fractional . . . . .	73
-------------------------------	----

### Hi-Carbon Steel Dies

Type 400 - Round . . . . .	72
Type 405 - Hex . . . . .	71
Type 415 - Adjustable . . . . .	72
Type 790 - Hex Metric . . . . .	71

### Hi-Carbon Tap & Die Sets

Type 724	
14pc, 16pc . . . . .	74
24pc, 37pc . . . . .	75
40pc . . . . .	76

### Tap & Reamer

#### Wrenches / Die Stocks

Type 725 . . . . .	77
Type 726 . . . . .	77
Type 727 . . . . .	77
Type 727R Ratcheting T-Handle . . . . .	77
Type 728 . . . . .	78
Type 729 . . . . .	78
Type 730 . . . . .	78

Technical Reference . . . . .	79 - 83
-------------------------------	---------

QUICK INDEX - HSS / Hi-Carbon Taps & Dies



## HSS SPIRAL POINT PLUG TAPS

Gun Tap - Machine Screw / Fractional & METRIC - Ground Thread - Magnum Super Premium

Types 20-AG Gold Oxide, Type 20-AGN TiN Coated & Type 20 Bright

**METRIC** Types 21-AG Gold Oxide, Type 21-AGN TiN Coated & Type 21 Bright

- Spiral point taps are designed for machine tapping through holes in a wide variety of materials. The point of the tap continuously ejects the chips ahead of the tap, eliminating chip disposal problems and thread damage.



Type 20-AG

**Gold Oxide** - low temperature stress relief that enhances lubricity, reduces friction and increases tap toughness.



Type 20-AGN Titanium Nitride

**Titanium Nitride** increases wear resistance by producing a higher surface hardness and exceptional lubricity resulting in longer tool life.



Type 20 Bright Finish  
Bright Finish

**Red Bold** = most common used Taps

20-AG Part #	20-AGN Part #	20 Part #	Size	# of Flutes	H Limit	Qty. per/pack
67502	10502	60101	0-80	2	H1	3
<b>60100</b>	<b>10512</b>	<b>67501</b>	<b>0-80</b>	<b>2</b>	<b>H2</b>	<b>3</b>
67512	10522	60111	1-64	2	H1	3
<b>60110</b>	<b>10532</b>	<b>67511</b>	<b>1-64</b>	<b>2</b>	<b>H2</b>	<b>3</b>
67522	10542	67521	1-72	2	H1	3
<b>60120</b>	<b>10552</b>	<b>60121</b>	<b>1-72</b>	<b>2</b>	<b>H2</b>	<b>3</b>
<b>60130</b>	<b>10562</b>	<b>60131</b>	<b>2-56</b>	<b>2</b>	<b>H2</b>	<b>3</b>
<b>60140</b>	<b>10572</b>	<b>60141</b>	<b>2-64</b>	<b>2</b>	<b>H2</b>	<b>3</b>
<b>60150</b>	<b>10582</b>	<b>60151</b>	<b>3-48</b>	<b>2</b>	<b>H2</b>	<b>3</b>
67532	10592	67531	3-56	2	H1	3
<b>60160</b>	<b>10602</b>	<b>60161</b>	<b>3-56</b>	<b>2</b>	<b>H2</b>	<b>3</b>
67542	10612	67541	4-40	2	H1	3
<b>60170</b>	<b>10622</b>	<b>60171</b>	<b>4-40</b>	<b>2</b>	<b>H2</b>	<b>3</b>
67552	10632	67551	4-48	2	H1	3
<b>60180</b>	<b>10642</b>	<b>60181</b>	<b>4-48</b>	<b>2</b>	<b>H2</b>	<b>3</b>
<b>60190</b>	<b>10652</b>	<b>60191</b>	<b>4-36</b>	<b>2</b>	<b>H2</b>	<b>3</b>
67562	10662	67561	5-40	2	H1	3
<b>60200</b>	<b>10672</b>	<b>60201</b>	<b>5-40</b>	<b>2</b>	<b>H2</b>	<b>3</b>
<b>60210</b>	<b>10682</b>	<b>60211</b>	<b>5-44</b>	<b>2</b>	<b>H2</b>	<b>3</b>
67572	10692	67571	6-32	2	H1	3
67582	10702	67581	6-32	2	H2	3
<b>60220</b>	<b>10712</b>	<b>60221</b>	<b>6-32</b>	<b>2</b>	<b>H3</b>	<b>3</b>
<b>60230</b>	<b>10722</b>	<b>60231</b>	<b>6-40</b>	<b>2</b>	<b>H2</b>	<b>3</b>
67592	10732	67591	8-32	2	H1	3
67602	10742	67601	8-32	2	H2	3
<b>60240</b>	<b>10752</b>	<b>60241</b>	<b>8-32</b>	<b>2</b>	<b>H3</b>	<b>3</b>
<b>60250</b>	<b>10762</b>	<b>60251</b>	<b>8-36</b>	<b>2</b>	<b>H2</b>	<b>3</b>
67612	10772	67611	10-24	2	H1	3
67622	10782	67621	10-24	2	H2	3
<b>60260</b>	<b>10792</b>	<b>60261</b>	<b>10-24</b>	<b>2</b>	<b>H3</b>	<b>3</b>
67632	10802	67631	10-32	2	H1	3
67642	10812	67641	10-32	2	H2	3
<b>60270</b>	<b>10822</b>	<b>60271</b>	<b>10-32</b>	<b>2</b>	<b>H3</b>	<b>3</b>
<b>60280</b>	<b>10832</b>	<b>60281</b>	<b>12-24</b>	<b>2</b>	<b>H3</b>	<b>3</b>
<b>60290</b>	<b>10842</b>	<b>60291</b>	<b>12-28</b>	<b>2</b>	<b>H3</b>	<b>3</b>
67652	10852	67651	1/4-20	2	H1	3
67662	10862	67661	1/4-20	2	H2	3
<b>60320</b>	<b>10872</b>	<b>60321</b>	<b>1/4-20</b>	<b>2</b>	<b>H3</b>	<b>3</b>
67672	10882	67671	1/4-20	2	H5	3
67682	10892	67681	1/4-20	3	H3	3
67692	10902	67691	1/4-20	3	H5	3
67702	10912	67701	1/4-28	2	H1	3
67712	10922	67711	1/4-28	2	H2	3
<b>60330</b>	<b>10932</b>	<b>60331</b>	<b>1/4-28</b>	<b>2</b>	<b>H3</b>	<b>3</b>

20-AG Part #	20-AGN Part #	20 Part #	Size	# of Flutes	H Limit	Qty. per/pack
67722	10942	67721	1/4-28	2	H4	3
67732	10952	67731	1/4-28	3	H2	3
67742	10962	67741	1/4-28	3	H4	3
67752	10972	67751	5/16-18	2	H1	3
67762	10982	67761	5/16-18	2	H2	3
<b>60340</b>	<b>10992</b>	<b>60341</b>	<b>5/16-18</b>	<b>2</b>	<b>H3</b>	<b>3</b>
67772	11002	67771	5/16-18	2	H5	3
67782	11012	67781	5/16-18	3	H3	3
67792	11022	67791	5/16-18	3	H5	3
67802	11032	67801	5/16-24	2	H1	3
67812	11042	67811	5/16-24	2	H2	3
<b>60350</b>	<b>11052</b>	<b>60351</b>	<b>5/16-24</b>	<b>2</b>	<b>H3</b>	<b>3</b>
67822	11062	67821	5/16-24	2	H4	3
67832	11072	67831	5/16-24	3	H2	3
67842	11082	67841	5/16-24	3	H4	3
67852	11092	67851	3/8-16	3	H1	3
67862	11102	67861	3/8-16	3	H2	3
<b>60360</b>	<b>11112</b>	<b>60361</b>	<b>3/8-16</b>	<b>3</b>	<b>H3</b>	<b>3</b>
67872	11122	67871	3/8-16	3	H5	3
67882	11132	67881	3/8-24	3	H1	3
67892	11142	67891	3/8-24	3	H2	3
<b>60370</b>	<b>11152</b>	<b>60371</b>	<b>3/8-24</b>	<b>3</b>	<b>H3</b>	<b>3</b>
67902	11162	67901	3/8-24	3	H4	3
67912	11172	67911	7/16-14	3	H2	3
<b>60380</b>	<b>11182</b>	<b>60381</b>	<b>7/16-14</b>	<b>3</b>	<b>H3</b>	<b>3</b>
67922	11192	67921	7/16-14	3	H5	3
<b>60390</b>	<b>11202</b>	<b>60391</b>	<b>7/16-20</b>	<b>3</b>	<b>H3</b>	<b>3</b>
67932	11212	67931	7/16-20	3	H5	3
67942	11222	67941	1/2-13	3	H2	3
<b>60400</b>	<b>11232</b>	<b>60401</b>	<b>1/2-13</b>	<b>3</b>	<b>H3</b>	<b>3</b>
67952	11242	67951	1/2-13	3	H5	3
67962	11252	67961	1/2-20	3	H1	3
67972	11262	67971	1/2-20	3	H2	3
<b>60410</b>	<b>11272</b>	<b>60411</b>	<b>1/2-20</b>	<b>3</b>	<b>H3</b>	<b>3</b>
67982	11282	67981	1/2-20	3	H5	3
<b>67992</b>	<b>----</b>	<b>60461</b>	<b>9/16-12</b>	<b>3</b>	<b>H3</b>	<b>1</b>
<b>68002</b>	<b>----</b>	<b>60471</b>	<b>9/16-18</b>	<b>3</b>	<b>H3</b>	<b>1</b>
<b>60420</b>	<b>11292</b>	<b>60421</b>	<b>5/8-11</b>	<b>3</b>	<b>H3</b>	<b>1</b>
68012	11302	67991	5/8-11	3	H5	1
<b>60430</b>	<b>11312</b>	<b>60431</b>	<b>5/8-18</b>	<b>3</b>	<b>H3</b>	<b>1</b>
<b>60440</b>	<b>11322</b>	<b>60441</b>	<b>3/4-10</b>	<b>3</b>	<b>H3</b>	<b>1</b>
68022	11332	68001	3/4-10	3	H5	1
<b>60450</b>	<b>11342</b>	<b>60451</b>	<b>3/4-16</b>	<b>3</b>	<b>H3</b>	<b>1</b>

**TYPE 21-AG, TYPE 21-AGN TIN COATED & TYPE 21**

**METRIC - PLUG**

21-AG Part #	21-AGN Part #	21 Part #	Size	# of Flutes	PD Limit	Qty. per/pck
68602	10509	68601	1.6 - 0.35	2	D3	3
68612	10519	68611	1.8 - 0.35	2	D3	3
68622	10529	68621	2.0 - 0.40	2	D3	3
68632	10539	68631	2.20 - 0.45	2	D3	3
60500	10549	68641	2.5 - 0.45	2	D3	3
60510	10559	60102	3.0 - 0.50	2	D3	3
60520	10569	60103	3.5 - 0.60	2	D4	3
60530	10579	60104	4.0 - 0.70	2	D4	3
68642	10589	68651	4.50 - 0.75	2	D4	3
60550	10599	60114	5.0 - 0.80	2	D4	3
60560	10609	60124	6.0 - 1.00	2	D5	3
68652	10619	68661	7.0 - 1.00	2	D5	3

21-AG Part #	21-AGN Part #	21 Part #	Size	# of Flutes	PD Limit	Qty. per/pck
68662	10629	68671	8.0 - 1.00	2	D5	3
60580	10639	60234	8.0 - 1.25	2	D5	3
68672	10649	68681	10.0 - 1.25	3	D5	3
60600	10659	60152	10.0 - 1.50	3	D6	3
68682	10669	68691	12.0 - 1.25	3	D5	3
60620	10679	60162	12.0 - 1.75	3	D6	3
68692	10689	68701	14.0 - 1.50	3	D6	1
60630	10699	60164	14.0 - 2.00	3	D7	1
68702	10709	68711	16.0 - 1.50	3	D6	1
60640	10719	60173	16.0 - 2.00	3	D7	1
60650	10729	60174	18.0 - 2.50	3	D7	1
68712	10739	68721	20.0 - 2.50	3	D7	1



# Taps & Dies



## HIGH PERFORMANCE REDUCED NECK - SPIRAL POINT TAPS

Machine Screw / Fractional & **METRIC** - Magnum Super Premium

Type 29-AG - Gold Oxide

Type 29-AGN - Titanium Nitride

- Special tool geometry creates less torque, better removal of chips and runs cooler.
- Designed for difficult materials including: **stainless steel, alloy steels and high carbon steel.**



Type 29-AG Gold Oxide

**Gold Oxide** - low temperature stress relief that enhances lubricity, reduces friction and increases tap toughness.



Type 29-AGN Titanium Nitride

**Titanium Nitride** - increases wear resistance by producing a higher surface hardness and exceptional lubricity resulting in longer tool life.

### GOLD OXIDE

### TYPE 29-AG

### METRIC

Part #	Size	# of Flutes	H Limits	Qty. per /pack
44264	2-56	2	H2	3
44284	3-48	2	H2	3
44300	4-40	2	H2	3
44294	4-48	2	H2	3
44304	5-40	2	H2	3
44309	5-44	2	H2	3
44310	6-32	3	H3	3
44320	6-40	3	H2	3
44334	8-32	2	H3	3
44330	8-32A	3	H3	3
44344	8-36	2	H2	3
44340	8-36A	3	H2	3
44354	10-24	2	H3	3
44350	10-24A	3	H3	3
44364	10-32	2	H3	3

Part #	Size	# of Flutes	H Limits	Qty. per /pack
44360	10-32A	3	H3	3
44374	12-24	2	H3	3
44370	12-24A	3	H3	3
44384	12-28	2	H3	3
44380	12-28A	3	H3	3
20013	1/4-20	2	H3	3
20010	1/4-20A	3	H3	3
20023	1/4-28	2	H3	3
20020	1/4-28A	3	H2	3
20033	5/16-18	2	H3	3
20030	5/16-18A	3	H3	3
20043	5/16-24	2	H3	3
20040	5/16-24A	3	H2	3
20050	3/8-16	3	H3	3
20060	3/8-24	3	H3	3

Part #	Size	# of Flutes	H Limits	Qty. per /pack
20100	7/16-14	3	H3	3
20110	7/16-20	3	H3	3
20120	1/2-13	3	H3	3
20130	1/2-20	3	H3	3
20163	9/16-12	3	H3	1
20173	9/16-18	3	H3	1
20183	5/8-11	3	H3	1
20193	5/8-18	3	H3	1
20203	3/4-10	3	H3	1
20213	3/4-16	3	H3	1
20223	7/8-9	3	H3	1
20233	7/8-14	3	H3	1
20243	1-8	3	H3	1
20253	1-14	3	H3	1

Part #	Size	# of Flutes	PD Limits	Qty. per /pack
24494	3-50	2	D3	3
24514	4-70	3	D4	3
24534	5-80	3	D4	3
24544	6-1.00	3	D5	3
24574	8-1.25	3	D5	3
24594	10-1.50	3	D6	3
24614	12-1.75	3	D6	3
24634	14-2.00	3	D7	1
24654	16-2.00	3	D7	1

### TITANIUM NITRIDE

### TYPE 29-AGN

Part #	Size	# of Flutes	H Limits	Qty. per /pack
09501	2-56	2	H2	3
09511	3-48	2	H2	3
09521	4-40	2	H2	3
09531	4-48	2	H2	3
09541	5-40	2	H2	3
09551	5-44	2	H2	3
09561	6-32	3	H3	3
09571	6-40	3	H2	3
09581	8-32	2	H3	3
09591	8-32A	3	H3	3
09601	8-36	2	H2	3
09611	8-36A	3	H2	3
09621	10-24	2	H3	3
09631	10-24A	3	H3	3
09641	10-32	2	H3	3
09651	10-32A	3	H3	3
09661	12-24	2	H3	3
09671	12-24A	3	H3	3
09681	12-28	2	H3	3

Part #	Size	# of Flutes	H Limits	Qty. per /pack
09691	12-28A	3	H3	3
09701	1/4-20	2	H3	3
09711	1/4-20A	3	H3	3
09721	1/4-28	2	H3	3
09731	1/4-28A	3	H2	3
09741	5/16-18	2	H3	3
09751	5/16-18A	3	H3	3
09761	5/16-24	2	H3	3
09771	5/16-24A	3	H2	3
09781	3/8-16	3	H3	3
09791	3/8-24	3	H3	3
09801	7/16-14	3	H3	3
09811	7/16-20	3	H3	3
09821	1/2-13	3	H3	3
09831	1/2-20	3	H3	3
09841	9/16-12	3	H3	1
09851	9/16-18	3	H3	1
09861	5/8-11	3	H3	1
09871	5/8-18	3	H3	1

Part #	Size	# of Flutes	H Limits	Qty. per /pack
09881	3/4-10	3	H3	1
09891	3/4-16	3	H3	1
09901	7/8-9	3	H3	1
09911	7/8-14	3	H3	1
09921	1-8	3	H3	1
09931	1-14	3	H3	1

### METRIC

Part #	Size	# of Flutes	PD Limits	Qty. per /pack
09941	3-50	2	D3	3
09951	4-70	3	D4	3
09961	5-80	3	D4	3
09971	6-1.00	3	D5	3
09981	8-1.25	3	D5	3
09991	10-1.50	3	D6	3
10001	12-1.75	3	D6	3
10011	14-2.00	3	D7	1
10021	16-2.00	3	D7	1

**HIGH PERFORMANCE REDUCED NECK - SPIRAL POINT TAPS**

Machine Screw / Fractional & **METRIC** - Magnum Super Premium

Type 29-ACN - Titanium Carbon Nitride

Type 29-ALN - Titanium Aluminum Nitride

- **Titanium Carbon Nitride** - TiCN coating that is harder than TiN coating resulting in longer tool life and enhanced performance.
- Designed for use in multiple applications.

**Titanium Aluminum Nitride** - TiAlN coating provides extreme toughness, recommended for high temperature operations and difficult to machine materials.

- Designed for hardened steels and cast iron up to 45 Rockwell C.



TiCN Coating

**Titanium Carbon Nitride (TiCN)** Hi productivity when threading stainless steel, nickel and aluminum for use in multiple applications



TiAlN Coating

**Titanium Aluminum Nitride (TiAlN)** ideal for threading hard materials designed for hardened steels and cast iron up to 45 Rockwell C.

**TITANIUM CARBON NITRIDE**

**TYPE 29-ACN**

Part #	Size	# of Flutes	H Limits	Qty. per /pack
31001	2-56	2	H2	3
31011	3-48	2	H2	3
31021	4-40	2	H2	3
31031	4-48	2	H2	3
31041	5-40	2	H2	3
31051	5-44	2	H2	3
31061	6-32	3	H3	3
31071	6-40	3	H2	3
31081	8-32	2	H3	3
31091	8-32A	3	H3	3
31101	8-36	2	H2	3
31111	8-36A	3	H2	3
31121	10-24	2	H3	3
31131	10-24A	3	H3	3
31141	10-32	2	H3	3
31151	10-32A	3	H3	3
31161	12-24	2	H3	3
31171	12-24A	3	H3	3
31181	12-28	2	H3	3

Part #	Size	# of Flutes	H Limits	Qty. per /pack
31191	12-28A	3	H3	3
31201	1/4-20	2	H3	3
31211	1/4-20A	3	H3	3
31221	1/4-28	2	H3	3
31231	1/4-28A	3	H2	3
31241	5/16-18	2	H3	3
31251	5/16-18A	3	H3	3
31261	5/16-24	2	H3	3
31271	5/16-24A	3	H2	3
31281	3/8-16	3	H3	3
31291	3/8-24	3	H3	3
31301	7/16-14	3	H3	3
31311	7/16-20	3	H3	3
31321	1/2-13	3	H3	3
31331	1/2-20	3	H3	3
31341	9/16-12	3	H3	1
31351	9/16-18	3	H3	1
31361	5/8-11	3	H3	1

Part #	Size	# of Flutes	H Limits	Qty. per /pack
31371	5/8-18	3	H3	1
31381	3/4-10	3	H3	1
31391	3/4-16	3	H3	1
31401	7/8-9	3	H3	1
31411	7/8-14	3	H3	1
31421	1-8	3	H3	1
31431	1-14	3	H3	1

**METRIC**

Part#	Size	# of Flutes	PD Limits	Qty. per /pack
31441	3-.50	2	D3	3
31451	4-.70	3	D4	3
31461	5-.80	3	D4	3
31471	6-1.00	3	D5	3
31481	8-1.25	3	D5	3
31491	10-1.50	3	D6	3
31501	12-1.75	3	D6	3
31511	14-2.00	3	D7	1
31521	16-2.00	3	D7	1

**TITANIUM ALUMINUM NITRIDE**

**TYPE 29-ALN**

Part #	Size	# of Flutes	H Limits	Qty. per /pack
56301	2-56	2	H2	3
56311	3-48	2	H2	3
56321	4-40	2	H2	3
56331	4-48	2	H2	3
56341	5-40	2	H2	3
56351	5-44	2	H2	3
56361	6-32	3	H3	3
56371	6-40	3	H2	3
56381	8-32	2	H3	3
56391	8-32A	3	H3	3
56401	8-36	2	H2	3
56411	8-36A	3	H2	3
56421	10-24	2	H3	3
56431	10-24A	3	H3	3
56441	10-32	2	H3	3
56451	10-32A	3	H3	3
56461	12-24	2	H3	3
56471	12-24A	3	H3	3

Part #	Size	# of Flutes	H Limits	Qty. per /pack
56481	12-28	2	H3	3
56491	12-28A	3	H3	3
56501	1/4-20	2	H3	3
56511	1/4-20A	3	H3	3
56521	1/4-28	2	H3	3
56531	1/4-28A	3	H2	3
56541	5/16-18	2	H3	3
56551	5/16-18A	3	H3	3
56561	5/16-24	2	H3	3
56571	5/16-24A	3	H2	3
56581	3/8-16	3	H3	3
56591	3/8-24	3	H3	3
56601	7/16-14	3	H3	3
56611	7/16-20	3	H3	3
56621	1/2-13	3	H3	3
56631	1/2-20	3	H3	3
56641	9/16-12	3	H3	1
56651	9/16-18	3	H3	1
56661	5/8-11	3	H3	1

Part #	Size	# of Flutes	H Limits	Qty. per /pack
56671	5/8-18	3	H3	1
56681	3/4-10	3	H3	1
56691	3/4-16	3	H3	1
56701	7/8-9	3	H3	1
56711	7/8-14	3	H3	1
56721	1-8	3	H3	1
56731	1-14	3	H3	1

**METRIC**

Part#	Size	# of Flutes	PD Limits	Qty. per /pack
56741	3-.50	2	D3	3
56751	4-.70	3	D4	3
56761	5-.80	3	D4	3
56771	6-1.00	3	D5	3
56781	8-1.25	3	D5	3
56791	10-1.50	3	D6	3
56801	12-1.75	3	D6	3
56811	14-2.00	3	D7	1
56821	16-2.00	3	D7	1

METRIC

TiCN / TiAlN

Tap & Dies - HSS High Performance Reduced Neck - Spiral Point Taps

# Taps & Dies

**NORSEMAN/CTD**  
DRILL & TOOL

## M42 COBALT TAPS & TITANIUM NITRIDE

Type 24- RNC **Bright Finish** Type 24-RNCN Titanium Nitride Fractional - Taps for Hardened Steel and Iron

- M-42 plug taps for tapping through holes in mold steel and hardened steel with Rockwell C hardness between C30 – C45.
- Titanium coated M-42 plug taps last twice as long as uncoated taps, titanium coatings lubricity produces smooth threads. For use in cast iron, brass, bronze, armor plate with a Rockwell C hardness between C30 – C45 and hard plastics



Gold Oxide Part #	Titanium Nitride Part #	Thread Size	Thread Length	Overall Length	Shank Diameter	Drill Bit Size	# of Flutes	Pitch Limit Diameter	Qty Per Pack
10052	13802	4-40	5/16"	1-7/8"	0.1405	#43	3	H2	3
10072	13822	5-40	5/16"	1-15/16"	0.1405	#38	3	H2	3
10092	13842	6-32	3/8"	2"	0.1405	#36	3	H3	3
10112	13862	8-32	3/8"	2-1/8"	0.1675	#29	3	H3	3
10132	13882	10-24	1/2"	2-3/8"	0.1935	#25	3	H3	3
10142	13892	10-32	1/2"	2-3/8"	0.1935	#21	3	H3	3
10172	13922	1/4-20	5/8"	2-1/2"	0.2545	#7	3	H3	3
10182	13932	1/4-28	5/8"	2-1/2"	0.2545	#3	3	H3	3
10192	13942	5/16-18	11/16"	2-23/32"	0.3175	F	4	H3	3
10202	13952	5/16-24	11/16"	2-23/32"	0.3175	I	4	H3	3
10212	13962	3/8-16	3/4"	2-15/16"	0.3805	5/16"	4	H3	3
10222	13972	3/8-24	3/4"	2-15/16"	0.3805	Q	4	H3	3
10232	13982	7/16-14	7/8"	3-5/32"	0.3225	U	4	H3	3
10242	13992	7/16-20	7/8"	3-5/32"	0.3225	25/64"	4	H3	3
10272	14002	1/2-13	15/16"	3-3/8"	0.3665	27/64"	4	H3	3
10282	14012	1/2-20	15/16"	3-3/8"	0.3665	29/64"	4	H3	3
10292	14042	5/8-11	1-3/32"	3-13/16"	0.4795	17/32"	4	H3	1
10302	14052	5/8-18	1-3/32"	3-13/16"	0.4795	37/64"	4	H3	1
10312	14062	3/4-10	1-7/32"	4-1/4"	0.5895	21/32"	4	H3	1
10322	14072	3/4-16	1-7/32"	4-1/4"	0.5895	11/16"	4	H3	1

## HSS STRAIGHT FLUTE HAND TAPS

Machine Screw / Fractional - Ground Thread Types 23-AG, Type 24-AG & Type 25-AG Gold Oxide

Types 23-AGN, Type 24-AGN & Type 25-AGN Titanium Nitride Types 23, Type 24 & Type 25 Bright Finish

- The most common style of tap
- Can be used by hand or for tapping under power
- Versatile taps for use in general machine tapping or CNC tapping applications
- Use for through hole or blind hole tapping.



Type 23-AG - Taper

**Gold Oxide** - low temperature stress relief that enhances lubricity, reduces friction and increases tap toughness.



Type 24-AGN - Plug

**Titanium Nitride** - increases wear resistance by producing a higher surface hardness and exceptional lubricity resulting in longer tool life.



Type 25 - Bottoming  
**Bright Finish**

23-AG Taper Part #	24-AG Plug Part #	25-AG Bottoming Part #	23-AGN Taper Part #	24-AGN Plug Part #	25-AGN Bottoming Part #	23 Taper Part #	24 Plug Part #	25 Bottoming Part #	Size	# of Flutes	H Limit	QTY per/pack
72701	72702	72703	45981	45982	45983	71661	71662	71663	0-80	2	H1	3
72711	72712	72713	45991	45992	45993	71671	71672	71673	0-80	2	H2	3
72721	72722	72723	44101	44102	44103	71681	71682	71683	1-64	2	H1	3
72731	72732	72733	44111	44112	44113	71691	71692	71693	1-64	2	H2	3
72741	72742	72743	44121	44122	44123	71701	71702	71703	1-72	2	H1	3
72751	72752	72753	44131	44132	44133	71711	71712	71713	1-72	2	H2	3
72761	72762	72763	44141	44142	44143	71721	71722	71723	2-56	3	H1	3
<b>60660</b>	<b>60661</b>	<b>60662</b>	<b>46001</b>	<b>46002</b>	<b>46003</b>	<b>71231</b>	<b>71232</b>	<b>71233</b>	<b>2-56</b>	<b>3</b>	<b>H2</b>	<b>3</b>
72771	72772	72773	44151	44152	44153	71731	71732	71733	2-64	3	H2	3
72781	72782	72783	44161	44162	44163	71741	71742	71743	3-48	3	H1	3
<b>60680</b>	<b>60681</b>	<b>60682</b>	<b>46011</b>	<b>46012</b>	<b>46013</b>	<b>71251</b>	<b>71252</b>	<b>71253</b>	<b>3-48</b>	<b>3</b>	<b>H2</b>	<b>3</b>
60710	60711	60712	45931	45932	45933	71751	71752	71753	3-56	3	H2	3
<b>60700</b>	<b>60701</b>	<b>60702</b>	<b>46021</b>	<b>46022</b>	<b>46023</b>	<b>61001</b>	<b>61002</b>	<b>61003</b>	<b>4-40</b>	<b>3</b>	<b>H2</b>	<b>3</b>
60720	60721	60722	45951	45952	45953	61011	61012	61013	4-48	3	H2	3
72791	72792	72793	44191	44192	44193	71761	71762	71763	5-40	3	H1	3
<b>60730</b>	<b>60731</b>	<b>60732</b>	<b>46031</b>	<b>46032</b>	<b>46033</b>	<b>61021</b>	<b>61022</b>	<b>61023</b>	<b>5-40</b>	<b>3</b>	<b>H2</b>	<b>3</b>
<b>60740</b>	<b>60741</b>	<b>60742</b>	<b>45971</b>	<b>45972</b>	<b>45973</b>	<b>61031</b>	<b>61032</b>	<b>61033</b>	<b>5-44</b>	<b>3</b>	<b>H2</b>	<b>3</b>
72801	72802	72803	44211	44212	44213	71771	71772	71773	6-32	3	H1	3
72811	72812	72813	44221	44222	44223	71781	71782	71783	6-32	3	H2	3
<b>60750</b>	<b>60751</b>	<b>60752</b>	<b>46041</b>	<b>46042</b>	<b>46043</b>	<b>61041</b>	<b>61042</b>	<b>61043</b>	<b>6-32</b>	<b>3</b>	<b>H3</b>	<b>3</b>
72821	72822	72823	44231	44232	44233	71791	71792	71793	6-40	3	H1	3
<b>60760</b>	<b>60761</b>	<b>60762</b>	<b>46051</b>	<b>46052</b>	<b>46053</b>	<b>61051</b>	<b>61052</b>	<b>61053</b>	<b>6-40</b>	<b>3</b>	<b>H2</b>	<b>3</b>
72831	72832	72833	44241	44242	44243	71801	71802	71803	8-32	4	H1	3
72841	72842	72843	44251	44252	44253	71811	71812	71813	8-32	4	H2	3
<b>60770</b>	<b>60771</b>	<b>60772</b>	<b>46061</b>	<b>46062</b>	<b>46063</b>	<b>61061</b>	<b>61062</b>	<b>61063</b>	<b>8-32</b>	<b>4</b>	<b>H3</b>	<b>3</b>
<b>60780</b>	<b>60781</b>	<b>60782</b>	<b>46071</b>	<b>46072</b>	<b>46073</b>	<b>61071</b>	<b>61072</b>	<b>61073</b>	<b>8-36</b>	<b>4</b>	<b>H2</b>	<b>3</b>
72851	72852	72853	44261	44262	44263	71821	71822	71823	10-24	4	H1	3

**Red Bold** = most common used Taps

Proudly Manufactured in the U.S.A • **America's Finest High Speed Steel Cutting Tools™** • Call Toll Free

www.norsemandrill.com

1.800.328.4655

## HSS STRAIGHT FLUTE HAND TAPS

Machine Screw / Fractional - Ground Thread - Magnum Super Premium

Types 23-AG, Type 24-AG & Type 25-AG Gold Oxide

Types 23-AGN, Type 24-AGN & Type 25-AGN Titanium Nitride

Types 23, Type 24 & Type 25 Bright Finish

- The most common style of tap
- Can be used by hand or for tapping under power
- Versatile taps for use in general machine tapping or CNC tapping applications
- Use for through hole or blind hole tapping



Type 23-AG - Taper

**Gold Oxide** - low temperature stress relief that enhances lubricity, reduces friction and increases tap toughness.



Type 24-AGN - Plug

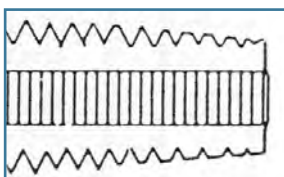
**Titanium Nitride** - increases wear resistance by producing a higher surface hardness and exceptional lubricity resulting in longer tool life.



Type 25 - Bottoming  
**Bright Finish**

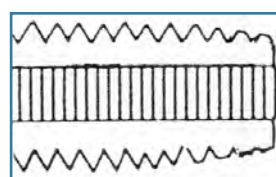
**Red Bold** = most common used Taps

23-AG Taper Part #	24-AG Plug Part #	25-AG Bottoming Part #	23-AGN Taper Part #	24-AGN Plug Part #	25-AGN Bottoming Part #	23 Taper Part #	24 Plug Part #	25 Bottoming Part #	Size	# of Flutes	H Limit	QTY per/pack
72861	72862	72863	44271	44272	44273	71831	71832	71833	10-24	4	H2	3
<b>60790</b>	<b>60791</b>	<b>60792</b>	<b>46081</b>	<b>46082</b>	<b>46083</b>	<b>61081</b>	<b>61082</b>	<b>61083</b>	<b>10-24</b>	<b>4</b>	<b>H3</b>	<b>3</b>
72871	72872	72873	44281	44282	44283	71841	71842	71843	10-32	4	H1	3
72881	72882	72883	44291	44292	44293	71851	71852	71853	10-32	4	H2	3
<b>60800</b>	<b>60801</b>	<b>60802</b>	<b>46091</b>	<b>46092</b>	<b>46093</b>	<b>61091</b>	<b>61092</b>	<b>61093</b>	<b>10-32</b>	<b>4</b>	<b>H3</b>	<b>3</b>
<b>60810</b>	<b>60811</b>	<b>60812</b>	<b>46101</b>	<b>46102</b>	<b>46103</b>	<b>61101</b>	<b>61102</b>	<b>61103</b>	<b>12-24</b>	<b>4</b>	<b>H3</b>	<b>3</b>
<b>60820</b>	<b>60821</b>	<b>60822</b>	<b>46111</b>	<b>46112</b>	<b>46113</b>	<b>61111</b>	<b>61112</b>	<b>61113</b>	<b>12-28</b>	<b>4</b>	<b>H3</b>	<b>3</b>
72891	72892	72893	44301	44302	44303	71861	71862	71863	1/4-20	4	H1	3
72901	72902	72903	44311	44312	44313	71871	71872	71873	1/4-20	4	H2	3
<b>60830</b>	<b>60831</b>	<b>60832</b>	<b>46121</b>	<b>46122</b>	<b>46123</b>	<b>61121</b>	<b>61122</b>	<b>61123</b>	<b>1/4-20</b>	<b>4</b>	<b>H3</b>	<b>3</b>
72911	72912	72913	44321	44322	44323	71881	71882	71883	1/4-20	4	H5	3
72921	72922	72923	44331	44332	44333	71891	71892	71893	1/4-28	4	H1	3
72931	72932	72933	44341	44342	44343	71901	71902	71903	1/4-28	4	H2	3
<b>60840</b>	<b>60841</b>	<b>60842</b>	<b>46131</b>	<b>46132</b>	<b>46133</b>	<b>61131</b>	<b>61132</b>	<b>61133</b>	<b>1/4-28</b>	<b>4</b>	<b>H3</b>	<b>3</b>
72941	72942	72943	44351	44352	44353	71911	71912	71913	1/4-28	4	H4	3
72951	72952	72953	44361	44362	44363	71921	71922	71923	5/16-18	4	H2	3
<b>60850</b>	<b>60851</b>	<b>60852</b>	<b>46141</b>	<b>46142</b>	<b>46143</b>	<b>61141</b>	<b>61142</b>	<b>61143</b>	<b>5/16-18</b>	<b>4</b>	<b>H3</b>	<b>3</b>
72961	72962	72963	44371	44372	44373	71931	71932	71933	5/16-18	4	H5	3
72971	72972	72973	44381	44382	44383	71941	71942	71943	5/16-24	4	H2	3
<b>60860</b>	<b>60861</b>	<b>60862</b>	<b>46151</b>	<b>46152</b>	<b>46153</b>	<b>61151</b>	<b>61152</b>	<b>61153</b>	<b>5/16-24</b>	<b>4</b>	<b>H3</b>	<b>3</b>
72981	72982	72983	44391	44392	44393	71951	71952	71953	5/16-24	4	H4	3
72991	72992	72993	44401	44402	44403	71961	71962	71963	3/8-16	4	H1	3
73001	73002	73003	44411	44412	44413	71971	71972	71973	3/8-16	4	H2	3
<b>60870</b>	<b>60871</b>	<b>60872</b>	<b>46161</b>	<b>46162</b>	<b>46163</b>	<b>61161</b>	<b>61162</b>	<b>61163</b>	<b>3/8-16</b>	<b>4</b>	<b>H3</b>	<b>3</b>
73011	73012	73013	44421	44422	44423	71981	71982	71983	3/8-16	4	H5	3
73021	73022	73023	44431	44432	44433	71991	71992	71993	3/8-24	4	H1	3
73031	73032	73033	44441	44442	44443	72001	72002	72003	3/8-24	4	H2	3
<b>60880</b>	<b>60881</b>	<b>60882</b>	<b>46171</b>	<b>46172</b>	<b>46173</b>	<b>61171</b>	<b>61172</b>	<b>61173</b>	<b>3/8-24</b>	<b>4</b>	<b>H3</b>	<b>3</b>
73041	73042	73043	44451	44452	44453	72011	72012	72013	3/8-24	4	H4	3
<b>60890</b>	<b>60891</b>	<b>60892</b>	<b>46181</b>	<b>46182</b>	<b>46183</b>	<b>61181</b>	<b>61182</b>	<b>61183</b>	<b>7/16-14</b>	<b>4</b>	<b>H3</b>	<b>3</b>
73051	73052	73053	44461	44462	44463	72021	72022	72023	7/16-14	4	H5	3
<b>60900</b>	<b>60901</b>	<b>60902</b>	<b>46191</b>	<b>46192</b>	<b>46193</b>	<b>61191</b>	<b>61192</b>	<b>61193</b>	<b>7/16-20</b>	<b>4</b>	<b>H3</b>	<b>3</b>
73061	73062	73063	44471	44472	44473	72031	72032	72033	7/16-20	4	H5	3
73071	73072	73073	44481	44482	44483	72041	72042	72043	1/2-13	4	H1	3
<b>60910</b>	<b>60911</b>	<b>60912</b>	<b>46201</b>	<b>46202</b>	<b>46203</b>	<b>61201</b>	<b>61202</b>	<b>61203</b>	<b>1/2-13</b>	<b>4</b>	<b>H3</b>	<b>3</b>
73081	73082	73083	44491	44492	44493	72051	72052	72053	1/2-13	4	H5	3
73091	73092	73093	44501	44502	44503	72061	72062	72063	1/2-20	4	H1	3
<b>60920</b>	<b>60921</b>	<b>60922</b>	<b>46211</b>	<b>46212</b>	<b>46213</b>	<b>61211</b>	<b>61212</b>	<b>61213</b>	<b>1/2-20</b>	<b>4</b>	<b>H3</b>	<b>3</b>
73101	73102	73103	44511	44512	44513	72071	72072	72073	1/2-20	4	H5	3
<b>60950</b>	<b>60951</b>	<b>60952</b>	<b>46221</b>	<b>46222</b>	<b>46223</b>	<b>55011</b>	<b>55012</b>	<b>55013</b>	<b>9/16-12</b>	<b>4</b>	<b>H3</b>	<b>1</b>



### TAPER

Type 23-AG, 23-AGN, 23  
Type 31-AG, 31-AGN, 31  
Eight to ten threads chamfered for  
easy thread starting in tough materials.



### PLUG

Type 24-AG, 24-AGN, 24  
Type 32-AG, 32-AGN, 32

Three to five threads  
chamfered. For general use when tapping into  
the bottom of the hole is not critical. (This is the  
most widely used style.)

## HSS STRAIGHT FLUTE HAND TAPS

Machine Screw / Fractional - Ground Thread - Magnum Super Premium

Types 23-AG, Type 24-AG & Type 25-AG - Gold Oxide

Types 23-AGN, Type 24-AGN & Type 25-AGN - Titanium Nitride

Types 23, Type 24 & Type 25 - Bright Finish

- The most common style of tap
- Can be used by hand or for tapping under power
- Versatile taps for use in general machine tapping or CNC tapping applications
- Use for through hole or blind hole tapping



**Type 23-AG - Taper**  
**Gold Oxide** - low temperature stress relief that enhances lubricity, reduces friction and increases tap toughness.



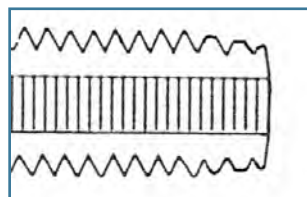
**Type 24-AGN - Plug**  
**Titanium Nitride**- increases wear resistance by producing a higher surface hardness and exceptional lubricity resulting in longer tool life.



**Type 25 - Bottoming**  
**Bright Finish**

**Red Bold** = most common used Taps

Taper Part #	Plug Part #	Bottoming Part #	Taper Part #	Plug Part #	Bottoming Part #	Taper Part #	Plug Part #	Bottoming Part #	Size	# of Flutes	H Limit	QTY per/pack
73111	73112	73113	44521	44522	44523	72081	72082	72083	9/16-12	4	H5	1
73121	73122	73123	44531	44532	44533	72091	72092	72093	9/16-18	4	H2	1
<b>60960</b>	<b>60961</b>	<b>60962</b>	<b>46231</b>	<b>46232</b>	<b>46233</b>	<b>55021</b>	<b>55022</b>	<b>55023</b>	<b>9/16-18</b>	<b>4</b>	<b>H3</b>	<b>1</b>
73131	73132	73133	44541	44542	44543	72101	72102	72103	9/16-18	4	H5	1
73141	73142	73143	44551	44552	44553	72111	72112	72113	5/8-11	4	H2	1
<b>60970</b>	<b>60971</b>	<b>60972</b>	<b>46241</b>	<b>46242</b>	<b>46243</b>	<b>55031</b>	<b>55032</b>	<b>55033</b>	<b>5/8-11</b>	<b>4</b>	<b>H3</b>	<b>1</b>
73151	73152	73153	44561	44562	44563	72121	72122	72123	5/8-11	4	H5	1
73161	73162	73163	44571	44572	44573	72131	72132	72133	5/8-18	4	H2	1
<b>60980</b>	<b>60981</b>	<b>60982</b>	<b>46251</b>	<b>46252</b>	<b>46253</b>	<b>55041</b>	<b>55042</b>	<b>55043</b>	<b>5/8-18</b>	<b>4</b>	<b>H3</b>	<b>1</b>
73171	73172	73173	44581	44582	44583	72141	72142	72143	5/8-18	4	H5	1
73181	73182	73183	44591	44592	44593	72151	72152	72153	11/16-11	4	H3	1
73191	73192	73193	44601	44602	44603	72161	72162	72163	11/16-16	4	H3	1
<b>60990</b>	<b>60991</b>	<b>60992</b>	<b>46261</b>	<b>46262</b>	<b>46263</b>	<b>55051</b>	<b>55052</b>	<b>55053</b>	<b>3/4-10</b>	<b>4</b>	<b>H3</b>	<b>1</b>
73201	73202	73203	44611	44612	44613	72171	72172	72173	3/4-10	4	H5	1
73211	73212	73213	44621	44622	44623	72181	72182	72183	3/4-16	4	H1	1
73221	73222	73223	44631	44632	44633	72191	72192	72193	3/4-16	4	H2	1
<b>61400</b>	<b>61401</b>	<b>61402</b>	<b>46271</b>	<b>46272</b>	<b>46273</b>	<b>55061</b>	<b>55062</b>	<b>55063</b>	<b>3/4-16</b>	<b>4</b>	<b>H3</b>	<b>1</b>
73231	73232	73233	44641	44642	44643	72201	72202	72203	3/4-16	4	H5	1
<b>61410</b>	<b>61411</b>	<b>61412</b>	<b>46281</b>	<b>46282</b>	<b>46283</b>	<b>55071</b>	<b>55072</b>	<b>55073</b>	<b>7/8-9</b>	<b>4</b>	<b>H4</b>	<b>1</b>
73241	73242	73243	44651	44652	44653	72211	72212	72213	7/8-9	4	H6	1
73251	73252	73253	44661	44662	44663	72221	72222	72223	7/8-14	4	H2	1
<b>61420</b>	<b>61421</b>	<b>61422</b>	<b>46291</b>	<b>46292</b>	<b>46293</b>	<b>55081</b>	<b>55082</b>	<b>55083</b>	<b>7/8-14</b>	<b>4</b>	<b>H4</b>	<b>1</b>
73261	73262	73263	44671	44672	44673	72231	72232	72233	7/8-14	4	H6	1
<b>61430</b>	<b>61431</b>	<b>61432</b>	<b>46301</b>	<b>46302</b>	<b>46303</b>	<b>55091</b>	<b>55092</b>	<b>55093</b>	<b>1"-8</b>	<b>4</b>	<b>H4</b>	<b>1</b>
73271	73272	73273	44681	44682	44683	72241	72242	72243	1"-8	4	H6	1
61440	61441	61442	46311	46312	46313	55101	55102	55103	1"-12	4	H4	1
27570	27571	27572	46321	46322	46323	55111	55112	55113	1"-14	4	H4	1
61450	61451	61452	46331	46332	46333	55121	55122	55123	1" 1/8-7	4	H4	1
61460	61461	61462	46341	46342	46343	55131	55132	55133	1" 1/8-12	4	H4	1
61470	61471	61472	46351	46352	46353	55141	55142	55143	1" 1/4-7	4	H4	1
61480	61481	61482	46361	46362	46363	55151	55152	55153	1" 1/4-12	6	H4	1
61490	61491	61492	46371	46372	46373	55161	55162	55163	1" 3/8-6	4	H4	1
61500	61501	61502	46381	46382	46383	55171	55172	55173	1" 3/8-12	6	H4	1
61510	61511	61512	46391	46392	46393	55181	55182	55183	1" 1/2-6	4	H4	1
61520	61521	61522	46401	46402	46403	55191	55192	55193	1" 1/2-12	6	H4	1



### BOTTOMING

Type 25-AG, 25-AGN, 25  
Type 33-AG, 33-AGN, 33

One to Two threads chamfered. To use after threads have been started for tapping to the bottom of a hole.



## STRAIGHT FLUTES HAND TAPS SETS

Straight Flute Hand Taps Machine Screw / Fractional - Taper, Plug, Bottoming  
Ground Thread - High Speed Steel

• **Includes one each Taper, Plug and Bottoming**

- The most common style of tap
- Can be used by hand or for tapping under power
- Versatile taps for use in general machine tapping or CNC tapping applications
- Use for through hole or blind hole tapping



### Type 26-AG - Gold Oxide

Gold Oxide - low temperature stress relief that enhances lubricity, reduces friction and increases tap toughness.

### Type 26-AGN - Titanium Nitride

TiN coating increases wear resistance by producing a higher surface hardness and exceptional lubricity resulting in longer tool life.

### Type 26 - Bright Finish

26-AG Gold Oxide Part #	26-AGN Titanium Nitride Part #	Type 26 Bright Part #	Size	# of Flutes	H Limit	Qty. per/pack each
60663	46004	71724	2-56	3	H2	1
60683	46014	71744	3-48	3	H2	1
60703	46024	61004	4-40	3	H2	1
60723	45954	61014	4-48	3	H2	1
60733	46034	61024	5-40	3	H2	1
60743	45974	61034	5-44	3	H2	1
60753	46044	61044	6-32	3	H3	1
60763	46054	61054	6-40	3	H2	1
60773	46064	61064	8-32	4	H3	1
60783	46074	61074	8-36	4	H2	1
60793	46084	61084	10-24	4	H3	1
60803	46094	61094	10-32	4	H3	1
60813	46104	61104	12-24	4	H3	1
60823	46114	61114	12-28	4	H3	1
60833	46124	61124	1/4-20	4	H3	1
60843	46134	61134	1/4-28	4	H3	1
60853	46144	61144	5/16-18	4	H3	1
60863	46154	61154	5/16-24	4	H3	1
60873	46164	61164	3/8-16	4	H3	1
60883	46174	61174	3/8-24	4	H3	1
60893	46184	61184	7/16-14	4	H3	1
60903	46194	61194	7/16-20	4	H3	1
60913	46204	61204	1/2-13	4	H3	1
60923	46214	61214	1/2-20	4	H3	1
60953	46224	55014	9/16-12	4	H3	1
60963	46234	55024	9/16-18	4	H3	1
60973	46244	55034	5/8-11	4	H3	1
60983	46254	55044	5/8-18	4	H3	1
60993	46264	55054	3/4-10	4	H3	1
61403	46274	55064	3/4-16	4	H3	1
61413	46284	55074	7/8-9	4	H4	1
61423	46294	55084	7/8-14	4	H4	1
61433	46304	55094	1"-8	4	H4	1
61443	46314	55104	1"-12	4	H4	1
27573	46324	55114	1"-14	4	H4	1
61453	46334	55124	1 1/8-7	4	H4	1
61463	46344	55134	1 1/8-12	4	H4	1
61473	46354	55144	1 1/4-7	4	H4	1
61483	46364	55154	1 1/4-12	6	H4	1
61493	46374	55164	1 3/8-6	4	H4	1
61503	46384	55174	1 3/8-12	6	H4	1
61513	46394	55184	1 1/2-6	4	H4	1
61523	46404	55194	1 1/2-12	6	H4	1

## METRIC - STRAIGHT FLUTE HAND TAPS

Straight Flute Hand Taps - Gold Oxide Ground Thread - High Speed Steel

Type 31-AG, 31-AGN, 31 -Taper, Type 32-AG, 32-AGN, 32 -Plug Type 33-AG, 33-AGN, 33 -Bottoming

- The most common style of tap
- Can be used by hand or for tapping under power
- Versatile taps for use in general machine tapping or CNC tapping applications
- Use for through hole or blind hole tapping



**Type 31-AG - Taper**  
**Gold Oxide** - low temperature stress relief that enhances lubricity, reduces friction and increases tap toughness.



**Type 32-AGN - Plug**  
**Titanium Nitride** - increases wear resistance by producing a higher surface hardness and exceptional lubricity resulting in longer tool life..



**Type 33 - Bottoming**  
Bright Finish

31-AG Taper Part #	32-AG Plug Part #	33-AG Bottoming Part#	31-AGN Taper Part #	32-AGN Plug Part #	33-AGN Bottoming Part #	31 Taper Part #	32 Plug Part #	33 Bottoming Part #	Size	# of Flutes	PD Limit	QTY. per/pack
60329	61569	61561	-----	-----	-----	54691	54692	54693	1.6-0.35	2	D3	3
60339	61579	61571	-----	-----	-----	54701	54702	54703	1.8-0.35	2	D3	3
60349	61589	61581	-----	-----	-----	54711	54712	54713	2.0-0.40	3	D3	3
60359	61599	61591	-----	-----	-----	54721	54722	54723	2.2-0.45	3	D3	3
60379	61629	61681	37731	37732	37733	54731	54732	54733	2.5-0.45	3	D3	3
60389	61631	61682	37741	37742	37743	54741	54742	54743	3.0-0.50	3	D3	3
60519	61632	61683	37751	37752	37753	54751	54752	54753	3.5-0.60	3	D4	3
60529	61633	61684	37761	37762	37763	54761	54762	54763	4.0-0.70	4	D4	3
60369	61634	61689	37771	37772	37773	54771	54772	54773	4.5-0.75	4	D4	3
60539	61639	61691	37781	37782	37783	54781	54782	54783	5.0-0.80	4	D4	3
60549	61641	61692	37791	37792	37793	54791	54792	54793	6.0-1.00	4	D5	3
60559	61642	61693	37801	37802	37803	54801	54802	54803	7.0-1.00	4	D5	3
60569	61643	61694	37811	37812	37813	54811	54812	54813	8.0-1.00	4	D5	3
60579	61644	61699	37821	37822	37823	54821	54822	54823	8.0-.1.25	4	D5	3
60589	61649	61701	37831	37832	37833	54831	54832	54833	10.0-1.25	4	D5	3
60611	61651	61702	37841	37842	37843	54841	54842	54843	10.0-1.50	4	D6	3
61601	61652	61703	37851	37852	37853	54851	54852	54853	12.0-1.25	4	D5	3
61901	61911	61921	38451	38452	38453	55201	55202	55203	12.0-1.50	4	D5	3
61602	61653	61704	37861	37862	37863	54861	54862	54863	12.0-1.75	4	D6	3
61603	61654	61709	37871	37872	37873	54871	54872	54873	14.0-1.50	4	D6	1
61604	61659	61711	37881	37882	37883	54881	54882	54883	14.0-2.00	4	D7	1
61609	61661	61712	37891	37892	37893	54891	54892	54893	16.0-1.50	4	D6	1
61611	61662	61713	37901	37902	37903	54901	54902	54903	16.0-2.00	4	D7	1
61281	61282	61283	38491	38492	38493	54911	54912	54913	18.0-1.50	4	D6	1
61612	61663	61714	37911	37912	37913	54921	54922	54923	18.0-2.50	4	D7	1
66361	66362	66363	38501	38502	38503	55251	55252	55253	20.0-1.50	4	D6	1
61613	61664	61719	37921	37922	37923	54931	54932	54933	20.0-2.50	4	D7	1
66371	66372	66373	38521	38522	38523	55261	55262	55263	22.0-1.50	4	D6	1
66381	66382	66383	38531	38532	38533	55271	55272	55273	22.0-2.50	4	D7	1
66391	66392	66393	38541	38542	38543	55281	55282	55283	24.0-2.00	4	D7	1
61614	61669	61721	37931	37932	37933	54941	54942	54943	24.0-3.00	4	D8	1
66401	66402	66403	-----	-----	-----	55291	55292	55293	27.0-2.00	4	D7	1
61619	61671	61722	-----	-----	-----	54951	54952	54953	27.0-3.00	4	D8	1
66411	66412	66413	-----	-----	-----	55301	55302	55303	30.0-2.00	4	D7	1
61621	61672	61723	-----	-----	-----	54961	54962	54963	30.0-3.50	4	D9	1
66421	66422	66423	-----	-----	-----	55311	55312	55313	33.0-2.00	6	D7	1
61622	61673	61724	-----	-----	-----	54971	54972	54973	33.0-3.50	4	D9	1
66431	66432	66433	-----	-----	-----	55321	55322	55323	36.0-3.00	4	D8	1
61623	61674	61729	-----	-----	-----	54981	54982	54983	36.0-4.00	4	D9	1
66441	66442	66443	-----	-----	-----	55331	55332	55333	39.0-3.00	6	D8	1
61624	61679	61731	-----	-----	-----	54991	54992	54993	39.0-4.00	6	D9	1

### PRODUCT TIPS

#### Tap Wrenches:

They come in two sizes, large & small. Make sure tap is securely locked in place by turning the hex head as tightly as possible with your fingers. Do not use a wrench to tighten.



**Taper Tap**

This section cuts full-size thread



**Plug Tap**

This section cuts full-size thread



**Bottoming Tap**

This section cuts full-size thread





**SETS STRAIGHT FLUTE TAP & TAPER PIPE TAPS**

Type 35-AG, 35-AGN & Type 35 Sets  
Straight Flute Hand Taps - Taper, Plug, Bottoming Ground Thread - High Speed Steel

- The most common style of tap
- Can be used by hand or for tapping under power
- Versatile taps for use in general machine tapping or CNC tapping applications
- Use for through hole or blind hole tapping

Gold Oxide - low temperature stress relief that enhances lubricity, reduces friction and increases tap toughness.

TiN coating increases wear resistance by producing a higher surface hardness and exceptional lubricity resulting in longer tool life.

Type 35-AG - Gold Oxide

Type 35-AGN - Titanium Nitride

Type 35 - Bright Finish

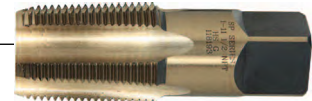
( Includes one each Taper, Plug and Bottoming tap )

35-AG Gold Oxide Part #	35-AGN TiN Coated Part #	Type 35 Bright Part #	Size	# of Flutes	PD Limit	Qty per/pck
61741	37744	54744	3.0-0.50	3	D3	1
61742	37764	54764	4.0-0.70	4	D4	1
61743	37784	54784	5.0-0.80	4	D4	1
61744	37794	54794	6.0-1.00	4	D5	1
61749	37804	54804	7.0-1.00	4	D5	1
61751	37814	54814	8.0-1.00	4	D5	1
61752	37824	54824	8.0-1.25	4	D5	1
61753	37834	54834	10.0-1.25	4	D5	1
61754	37844	54844	10.0-1.50	4	D6	1
61759	37854	54854	12.0-1.25	4	D5	1
61761	37864	54864	12.0-1.75	4	D6	1
61762	37874	54874	14.0-1.50	4	D6	1
61763	37884	54884	14.0-2.00	4	D7	1
61764	37894	54894	16.0-1.50	4	D6	1
61769	37904	54904	16.0-2.00	4	D7	1
61772	37914	54924	18.0-2.50	4	D7	1
61774	37924	54934	20.0-2.50	4	D7	1

**TAPER PIPE TAPS**

Regular - Type 30-AG, 30-AGN, 30-B & 30  
Interrupted - Type I30-AG, I30-AGN, I30-B & I30

- **Regular** Thread NPT Taper Pipe taps are used for tapping pipe fittings and couplings in a wide variety of materials.
- **Interrupted** Thread Taper Pipe taps reduce friction, increase chip capacity, and enhance coolant flow. Recommended for a wide variety of materials including soft ductile materials that produce long stringy chips. ( \*Black Oxide Taper Pipe Tap used on Cast Iron )



Type 30-AG



Type I30-AG Interrupted

NPT Regular				NPT INTERRUPTED				Size NPT	# of Flutes	OAL	Shank Diameter	Tap Drill Size	Qty. per/pack
30-AG Gold Oxide Part #	30-AGN TiN Coated Part #	Type 30-B Black Part #	Type 30 Bright Part #	I30-AG Gold Oxide Part #	I30-AGN TiN Coated Part #	*I30-B Black Oxide Part #	I30 Bright Part #						
60570	59343	59342	59341	-----	-----	-----	-----	1/16-27	4	2-1/8"	.3125	D	3
61240	59353	59352	59351	-----	-----	-----	-----	1/8-27(5/16 Shk)	4	2-1/8"	.3125	11/32	3
61250	59363	59362	59361	81410	95722	95771	95770	1/8-27	4	2-1/8"	.4375	11/32	3
61260	59373	59372	59371	81420	95782	95781	95780	1/4-18	4	2-7/16"	.5625	7/16	3
61270	59383	59382	59381	81430	95792	95791	95790	3/8-18	4	2-9/16"	.7000	37/64	1
61280	59393	59392	59391	81440	95802	95801	95800	1/2-14	4	3-1/8"	.6875	23/32	1
61290	59403	59402	59401	81450	95812	95811	95810	3/4-14	5	3-1/4"	.9063	59/64	1
61300	59413	59412	59411	81460	95822	95821	95820	1"- 11 1/2	5	3-3/4"	1.1250	1-5/32	1
61310	59423	59422	59421	81470	95832	95831	95830	1 1/4" - 11 1/2	5	4"	1.3125	1-1/2	1
61320	59433	59432	59431	81480	95842	95841	95840	1 1/2" - 11 1/2	7	4-1/4"	1.500	1-47/64	1
61330	59443	59442	59441	81490	95852	95851	95850	2" - 11 1/2	7	4-1/2"	1.8750	2-7/32	1

METRIC  
Taps - Straight Flute Hand Tap Sets & TiN Coated / Taper Pipe Taps



### STRAIGHT FLUTE TAPS - LEFT HAND THREAD

Type 23L-AG -Taper , Type 24L-AG -Plug , Type 25L-AG -Bottoming  
Magnum Super Premium

- Special Hi-Tungsten and Hi-Molybdenum tool steels, gold surface treated for maximum lubricity.
- Taper, plug and bottoming styles provide great versatility in tough materials, both blind and through holes.
- For general use in production tapping or left hand tapping operations.



#### TYPE 23L-AG TAPER STYLE LEFT HAND THREAD

Part No.	Size	Number of Flutes	GH Limit	Qty. per/pack
60223	6-32	3	3	3
60243	8-32	4	3	3
60263	10-24	4	3	3
60273	10-32	4	3	3
60323	1/4-20	4	3	3
60333	1/4-28	4	3	3
60343	5/16-18	4	3	3
60353	5/16-24	4	3	3
60363	3/8-16	4	3	3
60373	3/8-24	4	3	3
60383	7/16-14	4	3	3
60393	7/16-20	4	3	3
60403	1/2-13	4	3	3
60413	1/2-20	4	3	3
60423	9/16-12	4	3	1
60433	9/16-18	4	3	1
60443	5/8-11	4	3	1
60453	5/8-18	4	3	1
60463	11/16-11	4	3	1
60473	11/16-16	4	3	1
60483	3/4-10	4	3	1
60493	3/4-16	4	3	1
60503	7/8-9	4	4	1
60513	7/8-14	4	4	1
60523	1-8	4	4	1
60533	1-12	4	4	1
60543	1-14	4	4	1
60553	1-1/8-7	4	4	1
60563	1-1/8-12	4	4	1
60573	1-1/4-7	4	4	1
60583	1-1/4-12	6	4	1
60593	1-3/8-6	4	4	1
60603	1-3/8-12	6	4	1
60613	1-1/2-6	6	4	1
60609	1-1/2-12	4	4	1

#### TYPE 24L-AG PLUG STYLE LEFT HAND THREAD

Part No.	Size	Number of Flutes	GH Limit	Qty. per/pack
60222	6-32	3	3	3
60242	8-32	4	3	3
60262	10-24	4	3	3
60272	10-32	4	3	3
60322	1/4-20	4	3	3
60332	1/4-28	4	3	3
60342	5/16-18	4	3	3
60352	5/16-24	4	3	3
60362	3/8-16	4	3	3
60372	3/8-24	4	3	3
60382	7/16-14	4	3	3
60392	7/16-20	4	3	3
60402	1/2-13	4	3	3
60412	1/2-20	4	3	3
60422	9/16-12	4	3	1
60432	9/16-18	4	3	1
60442	5/8-11	4	3	1
60452	5/8-18	4	3	1
60462	11/16-11	4	3	1
60472	11/16-16	4	3	1
60482	3/4-10	4	3	1
60492	3/4-16	4	3	1
60502	7/8-9	4	4	1
60512	7/8-14	4	4	1
60522	1-8	4	4	1
60532	1-12	4	4	1
60542	1-14	4	4	1
60552	1-1/8-7	4	4	1
60562	1-1/8-12	4	4	1
60572	1-1/4-7	4	4	1
60582	1-1/4-12	6	4	1
60592	1-3/8-6	4	4	1
60602	1-3/8-12	6	4	1
60612	1-1/2-6	4	4	1
60619	1-1/2-12	6	4	1



#### TYPE 25L-AG BOTTOMING LEFT HAND THREAD

Part No.	Size	Number of Flutes	GH Limit	Qty. per/pack	Part No.	Size	Number of Flutes	GH Limit	Qty. per/pack	Part No.	Size	Number of Flutes	GH Limit	Qty. per/pack
60224	6-32	3	3	3	60404	1/2-13	4	3	3	60524	1-8	4	4	1
60244	8-32	4	3	3	60414	1/2-20	4	3	3	60534	1-12	4	4	1
60264	10-24	4	3	3	60424	9/16-12	4	3	1	60544	1-14	4	4	1
60274	10-32	4	3	3	60434	9/16-18	4	3	1	60554	1-1/8-7	4	4	1
60324	1/4-20	4	3	3	60444	5/8-11	4	3	1	60564	1-1/8-12	4	4	1
60334	1/4-28	4	3	3	60454	5/8-18	4	3	1	60574	1-1/4-7	4	4	1
60344	5/16-18	4	3	3	60464	11/16-11	4	3	1	60584	1-1/4-12	6	4	1
60354	5/16-24	4	3	3	60474	11/16-16	4	3	1	60594	1-3/8-6	4	4	1
60364	3/8-16	4	3	3	60484	3/4-10	4	3	1	60604	1-3/8-12	6	4	1
60374	3/8-24	4	3	3	60494	3/4-16	4	3	1	60614	1-1/2-6	6	4	1
60384	7/16-14	4	3	3	60504	7/8-9	4	4	1	60599	1-1/2-12	4	4	1
60394	7/16-20	4	3	3	60514	7/8-14	4	4	1					

HSS Tap - Straight Flute Taps - Left-Hand Thread

**DRILL & TAP COMBO & SETS**  
Magnum Super Premium

SP-18TD



Includes corresponding drill with tap in a durable metal case.

**TAP & DRILL SETS**

**SP-18TD (SPIRAL POINT, NC)**

Part# 57580	Description of Sizes
<b>190-AG Drill Sizes</b>	#36, 29, 25, 21, 7, F, 5/16, U & 27/64
<b>20-AG Tap Sizes</b>	6-32, 8-32, 10-24, 10-32, 1/4-20 & 5/16-18, 3/8-16, 7/16-14 & 1/2-13

**SP-18TDM (SPIRAL POINT, METRIC)**

Part# 57990	Description of Sizes
<b>170-AG Drill Sizes (mm)</b>	2.05, 2.50, 2.90, 3.30, 4.20, 5.00, 6.70, 8.50 & 10.20
<b>21-AG Tap Sizes (mm)</b>	2.5-.45, 3.0-.50, 3.5-.60, 4.0-.70, 5.0-.80, 6.0-1.00, 8.0-1.25, 10.0-1.50 & 12.0-1.75

**SP-18TDF (SPIRAL POINT, NF)**

Part# 58010	Description of Sizes
<b>190-AG Drill Sizes</b>	#33, 29, 25, 21, 3, 1, Q, 25/64 & 29/64
<b>20-AG Tap Sizes</b>	6-40, 8-36, 10-24, 10-32, 1/4-28, 5/16-24, 3/8-24, 7/16-20 & 1/2-20

**SP-12TD (SPIRAL POINT, NC)**

Part# 58501	Description of Sizes
<b>190-AG Drill Sizes</b>	#36, 29, 25, 21, 7, F
<b>20-AG Tap Sizes</b>	6-32, 8-32, 10-24, 10-32, 1/4-20 & 5/16-18

**SF-18TDC (STRAIGHT FLUTE, NC)**

Part# 60930	Description of Sizes
<b>190-AG Drill Sizes</b>	#36, 29, 25, 21, 7, F, 5/16, U & 27/64
<b>24-AG Tap Sizes</b>	6-32, 8-32, 10-24, 10-32, 1/4-20, 5/16-18, 3/8-16, 7/16-14 & 1/2-13

**SF-18TDF (STRAIGHT FLUTE, NF)**

Part# 60940	Description of Sizes
<b>190-AG Drill Sizes</b>	#33, 29, 25, 21, 3, 1, Q, 25/64 & 29/64
<b>24-AG Tap Sizes</b>	6-40, 8-36, 10-24, 10-32, 1/4-28, 5/16-24, 3/8-24, 7/16-20 & 1/2-20

**SF-10TD (STRAIGHT FLUTE, NC)**

Part# 58500	Description of Sizes
<b>190-AG Drill Size</b>	31/64
<b>130-AG Drill Sizes</b>	17/32, 21/32, 49/64 & 7/8
<b>24-AG Tap Sizes</b>	9/16-12, 5/8-11, 3/4-10, 7/8-9 & 1-8

**B-18TD BRIGHT FINISH 118° POINT - DRILL & TAP COMBO SET**

Part# 60541	Description of Sizes
<b>Type 100 Drill Sizes</b>	#36, 29, 25, 21, 7, F, 5/16, U & 27/64
<b>Type 20 Tap Sizes</b>	6-32, 8-32, 10-24, 10-32, 1/4-20, 5/16-18, 3/8-16, 7/16-14 & 1/2-13

**DRILL & TAP COMBO**

**Type 34-AG**

- Includes the correct drill with corresponding size tap on a hanging card.
- Both tools are gold surface treated for maximum lubricity, and precision ground for the ultimate in accuracy and performance.
- Hi-Molybdenum super premium twist drill combined with the corresponding Hi-Tungsten Magnum spiral point tap.

Part No.	Thread Size	Drill Size	Part No.	Thread Size	Drill Size
51807	6-32	36	51897	1/4-28	3
51817	6-40	33	51907	5/16-18	F
51827	8-32	29	51917	5/16-24	I
51837	8-36	29	51927	3/8-16	5/16
51847	10-24	25	51937	3/8-24	Q
51857	10-32	21	51947	7/16-14	U
51867	12-24	16	51957	7/16-20	25/64
51877	12-28	14	51967	1/2-13	27/64
51887	1/4-20	7	51977	1/2-20	29/64

Carded Hanging Display page 66

**HSS Taps**

**COMBINATION DRILL & TAP**

**Type 40-AG**

- Hi-Molybdenum tool steel ensures longer tool life.
- Combination drill and taps are ideally suited for on-site tapping in construction, maintenance and repair, assembly, production environments.
- The self-centering split point provides excellent drilling precision and accuracy.



Pitch Diameter and Thread tolerances are designed to produce a Class 2B fit.

Part #	Size	Max Material Thickness	Thread Length
73770	4-40	0.368	0.564
73780	4-48	0.369	0.564
73790	5-40	0.403	0.624
73800	5-44	0.404	0.624
73810	6-32	0.468	0.376
73820	6-40	0.470	0.376
73830	8-32	0.539	0.376
73840	8-36	0.540	0.376
73850	10-24	0.606	0.496
73860	10-32	0.608	0.496
73870	12-24	0.677	0.496
73880	12-28	0.678	0.496
73890	1/4-20	0.746	0.626
73900	1/4-28	0.750	0.626
73910	5/16-18	0.889	0.683
73920	5/16-24	0.893	0.683
73930	3/8-16	1.031	0.746
73940	3/8-24	1.036	0.746
73950	7/16-14	1.172	0.882
73960	7/16-20	1.178	0.880
73970	1/2-13	1.378	0.940
73980	1/2-20	1.384	0.940
75540	9/16-12	1.395	0.940
75550	9/16-18	1.403	0.940
75560	5/8-11	1.412	0.940
75570	5/8-18	1.421	0.940

Pitch Diameter and Thread tolerances are designed to produce a Class 6H fit.

Part #	MM Size	Max Material Thickness	Thread Length
85921	3.0 x 0.5	0.403	0.624
85931	4.0 x 0.7	0.538	0.376
85941	5.0 x 0.8	0.610	0.496
85951	6.0 x 1.00	0.746	0.626
85961	7.0 x 1.00	0.882	0.686
85971	8.0 x 1.25	0.892	0.686
85991	10.0 x 1.50	1.037	0.746
86001	12.0 x 1.75	1.373	0.942

Part#	SETS	Description of Sizes
21330	40-AG - DT-6	6pc. set 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-20
73991	40-AG - DT-7F	7pc. set 8-36, 10-32, 1/4-28, 5/16-24, 3/8-24, 7/16-20, 1/2-20
73990	40-AG - DT-7C	7pc. set Coarse 8-32, 10-24, 1/4-20, 5/16-18, 3/8-16, 7/16-14, 1/2-13

**1/4" QUICK RELEASE DRILL & TAP COMBO**

**Type 40-QR**



- Hi-Molybdenum tool steel ensures longer tool life.
- Combination drill and taps are ideally suited for on-site tapping in construction, maintenance and repair, assembly, production environments.



Pitch Diameter and Thread tolerances are designed to produce a Class 2B fit.

Part#	Size	Max Material Thickness	Thread Length
73814	6-32	0.170	0.283
73834	8-32	0.200	0.283
73854	10-24	0.200	0.363
73864	10-32	0.200	0.363
73874	12-24	0.200	0.369
73894	1/4-20	0.230	0.326
73904	1/4-28	0.230	0.326
73914	5/16-18	0.480	0.614
73934	3/8-16	0.480	0.585

Pitch Diameter and Thread tolerances are designed to produce a Class 6H fit.

Part #	MM Size	Max Material Thickness	Thread Length
85924	3.0 x 0.50	0.170	0.334
85934	4.0 x 0.70	0.170	0.269
85944	5.0 x 0.80	0.200	0.404
85954	6.0 x 1.00	0.230	0.376
85974	8.0 x 1.25	0.480	0.638
85994	10.0 x 1.50	0.480	0.595

Part#	SET	Description of Sizes
21324	40-QR DT-5	5pc. set 6-32, 8-32, 10-24, 10-32, 1/4-20

# HSS Taps & Dies

**NORSEMAN/CTD**  
DRILL & TOOL

## HSS TAP SETS, HEX DIES - METRIC & CARDED HANGING DISPLAY

### Carded Hanging Display

38 Piece MRO Pro-Pack Drilling & Tapping Combo Carded Super Premium Black & Gold Twist Drill combined with the Corresponding Hi-Tungsten Spiral Point Gold Tap.

Part No. 52001

One Each of	Two Each of	Three Each of	Four Each of
6-32	8-32	5/16-18	1/4-20
6-40	8-36	3/8-16	
12-24	10-24	7/16-14	
12-28	10-32	1/2-13	
	1/4-28		
	5/16-24		
	3/8-24		
	7/16-20		
	1/2-20		

### HSS TAP SETS - METRIC

#### Magnum Super Premium

- Straight flute or spiral point taps in rugged black steel index.



#### SPIRAL & STRAIGHT FLUTE TAP SETS

##### SP-19T - Type 20-AG - Spiral Point

Part No. Sizes

61600 0-80, 1-64, 1-72, 2-56, 2-64, 3-48, 3-56, 4-40 4-48, 5-40, 5-44, 6-32, 6-40, 8-32, 8-36, 10-24, 10-32, 12-24 & 12-28

##### SP-10T - Type 20-AG - Spiral Point

Part No. Sizes

61610 1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20, 1/2-13 & 1/2-20

##### SF-10T - Type 24-AG - Straight Flute

Part No. Sizes

61620 1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20, 1/2-13 & 1/2-20

### 12pc. Drill, Tap & Countersink Set

Type TDC-12



Part No. Sizes

20470 Type 190-AG: Wire:#7, 21, 25, 29 and 36

Type 20-AG: 6-32, 8/32, 10-24, 10-32 and 1/4-20

Type 82-AG: No. 8 screw size and 3/16-17/32 range cut

### HIGH-SPEED STEEL HEX DIES

#### Type 27-AG

#### Magnum Super Premium Dies

- Special Hi-Molybdenum tool steel, polished gold finish with black surface treated threads for long life and rich appearance.
- These dies are used for threading rods, bolts, studs and other pieces requiring external threads.
- The outside hex configuration allows both wrench and die stock use in threading.



Part No.	Size	Across Flats	Qty. per/pack
61000	4-40	1"	3
61010	6-32	1"	3
61020	8-32	1"	3
61030	10-24	1"	3
61040	10-32	1"	3
61050	12-24	1"	3
61060	1/4-20	1"	3
61070	1/4-28	1"	3
61080	5/16-18	1"	3
61090	5/16-24	1"	3
61100	3/8-16	1"	3
61110	3/8-24	1"	3
61120	7/16-14	1"	3
61130	7/16-20	1"	3
61140	1/2-13	1"	3
61150	1/2-20	1"	3
61160	9/16-12	1-7/16"	1
61170	9/16-18	1-7/16"	1
61180	5/8-11	1-7/16"	1
61190	5/8-18	1-7/16"	1
61200	3/4-10	1-7/16"	1
61210	3/4-16	1-7/16"	1
61220	1/8-27	1"	1
61230	1/4-18	1-7/16"	1

#### METRIC

Part No.	Size	Across Flats	Qty. per/pack
60511	3.0 x 0.50	1"	3
60521	3.5 x 0.60	1"	3
60531	4.0 x 0.70	1"	3
60551	5.0 x 0.80	1"	3
60561	6.0 x 1.00	1"	3
60581	8.0 x 1.25	1"	3
60601	10.0 x 1.50	1"	3
60621	12.0 x 1.75	1-7/16"	1
60622	14.0 x 1.50	1-7/16"	1

25PC / 23PC / 15PC / 14PC HSS TAP & DIE ASSORTMENTS

**25pc. Magnum Super Premium Set**  
**Spiral point Plug Taps & Hex Dies**

Set contains: Type 20-AG and 27-AG

- HSS spiral point taps & HSS hex dies sizes: 1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20, 1/2-13 & 1/2-20
  - HSS pipe tap and hex die size: 1/8-27 NPT.
  - T-Handle tap wrench: 3/16" - 1/2"
  - Die stock & Screw pitch gauge
  - SP-25TDI
- Supplied in sturdy plastic case*

PART NO. 35173



Part # 35173

**23pc. Magnum Super Premium Set - Metric**  
**Spiral point Taps & Hex Dies**

Set contains: Type 21-AG and 27-AG

- HSS spiral point taps & HSS hex dies sizes: 3.0-.50, 3.5-.60, 4.0-.70, 5.0-.80, 6.0-1.00, 8.0-1.25, 10.0-1.50 & 12.0-1.75
  - HSS pipe tap and hex die size: 1/8-27 NPT
  - T-Handle tap wrenches: 0 - 1/4" & 3/16" - 1/2"
  - Straight handle tap wrench: #4 - 1/2"
  - Die stock & Screw metric pitch gauge
  - SP-23TDI
- Supplied in sturdy plastic case*

PART NO. 35170

**15pc. Magnum Super Premium Set**  
**Spiral point Plug Taps & Hex Dies**

Set contains: Type 20-AG and 27-AG

- HSS spiral point taps & HSS hex dies sizes: 6-32, 8-32, 10-24, 10-32, 12-24 & 1/4-20
  - T-Handle tap wrench: 0 - 1/4"
  - Economy die stock & Screw pitch gauge
  - SP-15TDI
- Supplied in sturdy plastic case*

PART NO. 35174

**14pc. Magnum Super Premium Set - Metric**  
**Spiral point Taps & Hex Dies**

Set contains: Type 21-AG and 27-AG

- HSS spiral point taps sizes: 2.5-.45, 3.0-.50, 3.5-.60, 4.0-.70, 5.0-.80 & 6.0-1.00.
  - HSS hex dies sizes: 3.0-.50, 3.5-.60, 4.0-.70, 5.0-.80 & 6.0-1.00.
  - T-Handle tap wrench: 0 - 1/4".
  - SP-14TDI
- Economy die stock & Screw metric pitch gauge.*  
*Supplied in sturdy plastic case.*

PART NO. 35172

## 58 PC & 40 PC HSS TAPS & DIE ASSORTMENTS

- Special Hi -Tungsten and Hi -Molybdenum tool steels, gold oxide for maximum lubricity.
- Recommended for use in production tapping and drilling in work hardening grades of stainless steel and other hard metal applications.
- Precision ground tap threads for the ultimate in accuracy and performance.



Part # 61680

### 58pc. Magnum Super Premium Set Straight Flute Plug Taps & Hex Dies

Set contains: Type 24-AG and 27-AG

- HSS straight flute taps & HSS hex dies sizes: 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20, 1/2-13, 1/2-20, 9/16-12, 9/16-18, 5/8-11, 5/8-18, 3/4-10, 3/4-16, 1/8-27NPT & 1/4-18NPT
- Straight handle tap wrenches: #4-1/2" & 1/4" - 3/4"
  - Die stocks: MED R/H & 1" R/H
  - T-handle tap wrench: 0 - 1/4"
    - Screw pitch gauge
- Screw driver & Spiral flute extractors sizes: Ex 1 thru Ex 5
  - SF-58TDI

Supplied in sturdy plastic case

**PART NO. 61680**

### 40pc. Magnum Super Premium Set Straight Flute Plug Taps & Hex Dies

Set contains: Type 24-AG and 27-AG

- HSS straight flute taps & HSS hex dies sizes: 4-40, 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20, 1/2-13 & 1/2-20.
  - HSS pipe tap and hex die size: 1/8-27 NPT
- T-Handle tap wrenches: 0 - 1/4" & 3/16" - 1/2"
  - Straight handle tap wrench: #4 - 1/2"
- Die stock, Screw pitch gauge & Screw driver
  - SF-40TDI

Supplied in sturdy plastic case

**PART NO. 35171**



Part # 35171

### 40pc. Magnum Super Premium Set Spiral point Plug Taps & Hex Dies

Set contains: Type 20-AG and 27-AG

- HSS spiral point taps & HSS hex dies sizes: 4-40, 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20, 1/2-13 & 1/2-20.
  - HSS pipe tap and hex die size: 1/8-27 NPT
- T-Handle tap wrenches: 0 - 1/4" & 3/16" - 1/2"
  - Straight handle tap wrench: #4 - 1/2"
- Die stock, Screw pitch gauge & Screw driver
  - SP-40TDI

Supplied in sturdy plastic case

**PART NO. 35181**

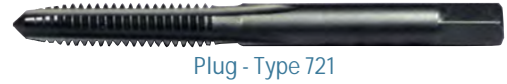
# Hi-Carbon Steel Taps

**NORSEMAN/CTD**  
DRILL & TOOL

## HI-CARBON STEEL TAPS - U.S. SIZES ( PLUG & TAPER )

Type 720 Plug Fractional , Type 721 Plug Machine Screw  
Type 740 Taper Fractional , Type 741 Taper Machine Screw

- Made of super tough carbon steel, these taps are ideal for hand tapping and re-threading applications.



Plug - Type 721



Taper-Type 741

### TYPE 720 -PLUG FRACTIONAL

Part No.	Size	Tap Drill Size	No. of Flutes	Qty. per/pack
55010	3/16x24	26	4	3
55020	3/16x32	22	4	3
55030	1/4x20	7	4	3
55040	1/4x28	3	4	3
55050	5/16x18	17/64	4	3
55060	5/16x24	17/64	4	3
55070	3/8x16	5/16	4	3
55080	3/8x24	21/64	4	3
55090	7/16x14	3/8	4	3
55100	7/16x20	25/64	4	3
55110	1/2x13	27/64	4	3
55120	1/2x20	29/64	4	3
55130	9/16x12	31/64	4	1
55140	9/16x18	33/64	4	1
55150	5/8x11	17/32	4	1
55720	5/8x18	37/64	4	1
55730	11/16x11	19/32	4	1
55740	11/16x16	5/8	4	1
55160	3/4x10	21/32	4	1
55890	3/4x16	11/16	4	1
55170	7/8x9	49/64	4	1
55180	7/8x14	13/16	4	1
55190	1x8	7/8	4	1
55200	1x12	29/32	4	1
55210	1x14	15/16	4	1

### TYPE 740 -TAPER FRACTIONAL

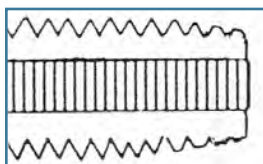
Part No.	Size	Tap Drill Size	No. of Flutes	Qty. per/pack
55250	3/16x24	26	4	3
55260	3/16x32	22	4	3
55270	1/4x20	7	4	3
55280	1/4x28	3	4	3
55290	5/16x18	17/64	4	3
55300	5/16x24	17/64	4	3
55310	3/8x16	5/16	4	3
55320	3/8x24	21/64	4	3
55330	7/16x14	3/8	4	3
55340	7/16x20	25/64	4	3
55350	1/2x13	27/64	4	3
55360	1/2x20	29/64	4	3
55370	9/16x12	31/64	4	1
55380	9/16x18	33/64	4	1
55390	5/8x11	17/32	4	1
55460	5/8x18	37/64	4	1
55470	11/16x11	19/32	4	1
55480	11/16x16	5/8	4	1
55400	3/4x10	21/32	4	1
55710	3/4x16	11/16	4	1
55410	7/8x9	49/64	4	1
55420	7/8x14	13/16	4	1
55430	1x8	7/8	4	1
55440	1x12	29/32	4	1
55450	1x14	15/16	4	1

### TYPE 721 -PLUG MACHINE SCREW

Part No.	Size	Tap Drill Size	No. of Flutes	Qty. per/pack
54860	0x80	3/64	3	3
54870	1x64	53	3	3
54880	1x72	53	3	3
54890	2x56	50	3	3
54900	2x64	50	3	3
54910	3x48	47	3	3
54920	3x56	46	3	3
55750	4x36	43	3	3
55760	4x40	44	3	3
55770	5x40	38	3	3
55780	6x32	36	3	3
55790	6x40	34	3	3
55800	6x48	32	3	3
55810	8x32	29	3	3
55820	8x36	29	3	3
55830	8x40	28	3	3
55840	10x24	25	3	3
55850	10x32	21	3	3
55860	12x24	16	3	3
55870	12x28	16	3	3
55880	14x20	10	3	3

### TYPE 741 -TAPER MACHINE SCREW

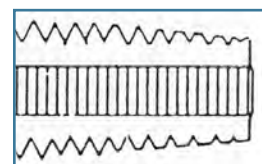
Part No.	Size	Tap Drill Size	No. of Flutes	Qty. per/pack
54790	0X80	3/64	3	3
54800	1X64	53	3	3
54810	1X72	53	3	3
54820	2X56	50	3	3
54830	2X64	50	3	3
54840	3X48	47	3	3
54850	3X56	46	3	3
55900	4x36	43	3	3
55910	4x40	44	3	3
55920	5x40	38	3	3
55930	6x32	36	3	3
55940	6x40	34	3	3
55950	6x48	32	3	3
55960	8x32	29	3	3
55970	8x36	29	3	3
55980	8x40	28	3	3
55990	10x24	25	3	3
56000	10x32	21	3	3
56010	12x24	16	3	3
56020	12x28	16	3	3
56030	14x20	10	3	3



#### PLUG - Type 720 & 721

Three to five threads chamfered. For general use when tapping into the bottom of the hole is not critical.

(This is the most widely used style.)



#### TAPER - Type 740 & 741

Seven to ten threads chamfered for easy use thread starting in tough materials.

Hi-Carbon Taps & Dies - U.S. Sizes Plug & Taper

## HI-CARBON STEEL TAPS - U.S. SIZES (BOTTOMING & 3 Piece SETS)

Type 760 -Bottoming -Fractional , Type 761 -Bottoming -Machine Screw  
Type 722 -3 pcs. Sets -Fractional , Type 723 -3 pcs. Sets -Machine Screw



Bottoming - Type 761

### TYPE 760 BOTTOMING FRACTIONAL

Part No.	Size	Tap Drill Size	No. of Flutes	Qty. per/pack
55500	3/16x24	26	4	3
55510	3/16x32	22	4	3
55520	1/4x20	7	4	3
55530	1/4x28	3	4	3
55540	5/16x18	17/64	4	3
55550	5/16x24	17/64	4	3
55560	3/8x16	5/16	4	3
55570	3/8x24	21/64	4	3
55580	7/16x14	3/8	4	3
55590	7/16x20	25/64	4	3
55600	1/2x13	27/64	4	3
55610	1/2x20	29/64	4	3
55620	9/16x12	31/64	4	1
55630	9/16x18	33/64	4	1
55640	5/8x11	17/32	4	1
56040	5/8x18	37/64	4	1
56050	11/16x11	19/32	4	1
56060	11/16x16	5/8	4	1
55650	3/4x10	21/32	4	1
56070	3/4x16	11/16	4	1
55660	7/8x9	49/64	4	1
55670	7/8x14	13/16	4	1
55680	1x8	7/8	4	1
55690	1x12	29/32	4	1
55700	1x14	15/16	4	1

These items are also available carded. See Price List Catalog for details.

### 3 PC. SETS TYPE 722 FRACTIONAL

Part No.	Size	Tap Drill Size	No. of Flutes	Qty. per/pack
56300	3/16x24	26	4	1
56310	3/16x32	22	4	1
56320	1/4x20	7	4	1
56330	1/4x28	3	4	1
56340	5/16x18	17/64	4	1
56350	5/16x24	17/64	4	1
56360	3/8x16	5/16	4	1
56370	3/8x24	21/64	4	1
56380	7/16x14	3/8	4	1
56390	7/16x20	25/64	4	1
56400	1/2x13	27/64	4	1
56410	1/2x20	29/64	4	1
56420	9/16x12	31/64	4	1
56430	9/16x18	33/64	4	1
56440	5/8x11	17/32	4	1
56590	5/8x18	37/64	4	1
56740	11/16x11	19/32	4	1
56750	11/16x16	5/8	4	1
56450	3/4x10	21/32	4	1
56760	3/4x16	11/16	4	1
56460	7/8x9	49/64	4	1
56470	7/8x14	13/16	4	1
56480	1x8	7/8	4	1
56490	1x12	29/32	4	1
56500	1x14	15/16	4	1

Includes one of each same size Taper, Plug and Bottoming taps

### TYPE 761 BOTTOMING - MACHINE SCREW

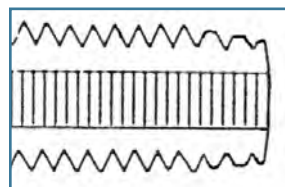
Part No.	Size	Tap Drill Size	No. of Flutes	Qty. per/pack
54930	0x80	3/64	3	3
54940	1x64	53	3	3
54950	1x72	53	3	3
54960	2x56	50	3	3
54970	2x64	50	3	3
54980	3x48	47	3	3
54990	3x56	46	3	3
56100	4x36	43	3	3
56110	4x40	44	3	3
56120	5x40	38	3	3
56130	6x32	36	3	3
56140	6x40	34	3	3
56150	6x48	32	3	3
56160	8x32	29	4	3
56170	8x36	29	4	3
56180	8x40	28	4	3
56190	10x24	25	4	3
56200	10x32	21	4	3
56210	12x24	16	4	3
56220	12x28	16	4	3
56230	14x20	10	4	3

These items are also available carded. See Price List Catalog for details.

### 3 PC. SETS TYPE 723 MACHINE SCREW

Part No.	Size	Tap Drill Size	No. of Flutes	Qty. per/pack
56600	4x36	43	3	1
56610	4x40	44	3	1
56620	5x40	38	3	1
56630	6x32	36	3	1
56640	6x40	34	3	1
56650	6x48	32	3	1
56660	8x32	29	4	1
56670	8x36	29	4	1
56680	8x40	28	4	1
56690	10x24	25	4	1
56700	10x32	21	4	1
56710	12x24	16	4	1
56720	12x28	16	4	1
56730	14x20	10	4	1

Includes one of each same size Taper, Plug and Bottoming taps.



### BOTTOMING Type 760 & 761

One to Two threads chamfered. To use after threads have been started for tapping to the bottom of a hole.

## HI- CARBON STEEL DIES - HEX DIES

Type 405 -Machine Screw & Fractional sizes , Type 790 -Metric

- These dies are made of high quality carbon tool steel and meet the highest industry standards.
- A complete selection of solid round, adjustable round, and solid hex dies for right hand threads is available.
- Select sizes of dies may be imported.



TYPE 405 MACHINE SCREW & FRACTIONAL SIZES			
Part No.	Size	Across Flats	Qty. per/pack
86000	4x40	1"	3
86010	4x36	1"	3
86020	5x40	1"	3
86030	6x32	1"	3
86040	8x32	1"	3
86050	10x24	1"	3
86060	10x32	1"	3
86070	12x24	1"	3
86080	14x20	1"	3
86100	3/16x24	1"	3
86110	3/16x32	1"	3
86120	1/4x20	1"	3
86130	1/4x28	1"	3
86140	5/16x18	1"	3
86150	5/16x24	1"	3
86160	3/8x16	1"	3
86170	3/8x24	1"	3
86180	7/16x14	1"	3
86190	7/16x20	1"	3
86200	1/2x13	1"	3
86210	1/2x20	1"	3
86220	9/16x12	1-7/16"	1
86230	9/16x18	1-7/16"	1
86240	5/8x11	1-7/16"	1
86250	5/8x18	1-7/16"	1
86260	11/16x11	1-7/16"	1
86270	11/16x16	1-7/16"	1
86280	3/4x10	1-7/16"	1
86290	3/4x16	1-7/16"	1
86300	7/8x9	1-5/8"	1
86310	7/8x14	1-5/8"	1
86320	1x8	1-13/16"	1
86330	1x12	1-13/16"	1
86340	1x14	1-13/16"	1
86350	1/8x27	1"	1
86360	1/4x18	1"	1
86380	3/8x18	1-7/16"	1
86390	1/2x14	1-5/8"	1
86420	3/4x14	2"	1
86430	1-11x1/2"	2-3/8"	1

TYPE 790 METRIC SIZES			
Part No.	Size	Size Across Flats	Qty. per/pack
84000	3x.50	1"	3
84010	3x.60	1"	3
84020	4x.70	1"	3
84030	4x.75	1"	3
84040	5x.80	1"	3
84050	5x.90	1"	3
84060	6x1.00	1"	3
84070	7x1.00	1"	3
84270	8x1.00	1"	3
84080	8x1.25	1"	3
84090	9x1.00	1"	3
84100	9x1.25	1"	3
84110	10x1.00	1"	3
84120	10x1.25	1"	3
84130	10x1.50	1"	3
84140	11x1.50	1"	3
84280	12x1.25	1"	3
84150	12x1.50	1"	3
84160	12x1.75	1"	3
84170	14x1.25	1-7/16"	1
84290	14x1.50	1-7/16"	1
84180	14x2.00	1-7/16"	1
84190	16x1.50	1-7/16"	1
84200	16x2.00	1-7/16"	1
84210	18x1.50	1-7/16"	1
84300	18x2.00	1-7/16"	1
84220	18x2.50	1-7/16"	1

These items are also available carded.  
See Price List Catalog for details.

**HEXAGONAL DIES: TIPS**  
Carbon steel dies are primarily used for restoring damaged threads. Hex shape allows them to be driven in cramped quarters with a wrench.

Hi-Carbon Hex Dies



## HI-CARBON STEEL DIES - ADJUSTABLE & ROUND

Type 415 -Adjustable , Type 400 -Round

- These dies are made of high quality carbon tool steel and meet the highest industry standards.
- We offer a complete selection of solid round and adjustable round for right hand threads.
- Select sizes of dies may be imported.



### TYPE 415 -ADJUSTABLE MACHINE SCREW & FRACTIONAL

Part No.	Size	O.D.	Qty. per/pack
85000	0x80	1"	3
85010	1x64	1"	3
85020	1x72	1"	3
85030	2x56	1"	3
85040	2x64	1"	3
85050	3x48	1"	3
85060	3x56	1"	3
85070	4x40	1"	3
85080	4x36	1"	3
85090	5x40	1"	3
85100	6x32	1"	3
85110	8x32	1"	3
85120	10x24	1"	3
85130	10x32	1"	3
85140	12x24	1"	3
85150	14x20	1"	3
85170	3/16x24	1"	3
85180	3/16x32	1"	3
85190	1/4x20	1"	3
85200	1/4x28	1"	3
85210	5/16x18	1"	3
85220	5/16x24	1"	3
85230	3/8x16	1"	3
85240	3/8x24	1"	3
85250	7/16x14	1"	3
85260	7/16x20	1"	3
85270	1/2x13	1"	3
85280	1/2x20	1"	3
85290	9/16x12	1-1/2"	1
85300	9/16x18	1-1/2"	1
85310	5/8x11	1-1/2"	1
85320	5/8x18	1-1/2"	1
85330	11/16x11	2"	1
85340	11/16x16	1-1/2"	1
85350	3/4x10	2"	1
85360	3/4x16	2"	1
85370	7/8x9	2"	1
85380	7/8x14	2"	1
85390	1x8	2"	1
85400	1x12	2"	1
85410	1x14	2"	1
85420	1/8x27	1"	3
85430	1/4x18	1-1/2"	1
85440	3/8x18	1-1/2"	1
85450	1/2x14	1-1/2"	1

These items are also available carded. See Price List Catalog for details.

### TYPE 400 -ROUND MACHINE SCREW & FRACTIONAL

Part No.	Size	O.D.	Qty. per/pack
53600	4x36	1"	3
53610	4x40	1"	3
53620	5x40	1"	3
53630	6x32	1"	3
53640	8x32	1"	3
53650	10x24	1"	3
53660	10x32	1"	3
53670	12x24	1"	3
53680	14x20	1"	3
53690	3/16x24	1"	3
53700	3/16x32	1"	3
53710	1/4x20	1"	3
53720	1/4x28	1"	3
53730	5/16x18	1"	3
53820	5/16x24	1"	3
53740	3/8x16	1"	3
53750	3/8x24	1"	3
53760	7/16x14	1"	3
53830	7/16x20	1"	3
53770	1/2x13	1"	3
53780	1/2x20	1"	3
53790	1/2x24	1"	3
53800	1/8x27 (PIPE)	1"	3
53810	1/4x18 (PIPE)	1"	3

These items are also available carded. See Price List Catalog for details.

### ADJUSTABLE & ROUND DIES: TIPS

#### Adjustable Dies:

These dies have a recessed adjusting screw so threads can be cut slightly under-size or oversize.

#### Round Dies:

Inexpensive round dies are 1" wide. They will thread rods up to 1/2" diameter.

## HI-CARBON TAPS - METRIC PLUG & TAPERED PIPE TAPS

### Type 780 -Metric Plug

- All popular sizes offered for foreign car, motorcycle, and machinery threading needs.



#### TYPE 780 -METRIC PLUG

Part No.	Size	Tap Drill Size	Number of Flutes	Qty. per/pack
83010	3x.50	40	3	3
83020	3x.60	3/32	3	3
83030	4x.70	1/8	4	3
83040	4x.75	1/8	4	3
83050	5x.80	11/64	4	3
83060	5x.90	20	4	3
83070	6x1.00	13/64	4	3
83080	7x1.00	15/64	4	3
84230	8x1.00	F	4	3
83090	8x1.25	17/64	4	3
83100	9x1.00	5/16	4	3
83110	9x1.25	5/16	4	3
56800	10x1.00	23/64	4	3
83130	10x1.25	S	4	3
83140	10x1.50	11/32	4	3
83150	11x1.50	3/8	4	3
84240	12x1.25	27/64	4	3
83160	12x1.50	13/32	4	3
83170	12x1.75	27/64	4	3
56810	14x1.25	33/64	4	1
84250	14x1.50	1/2	4	1
83190	14x2.00	15/32	4	1
83200	16x1.50	37/64	4	1
83210	16x2.00	35/64	4	1
56820	18x1.50	21/32	4	1
84260	18x2.00	5/8	4	1
83230	18x2.50	39/64	4	1

These items are also available carded. See Price List Catalog for details.

### Type 410 Pipe Taps

- Made of tough carbon steel to industry standards.



#### TYPE 410 PIPE TAPS FRACTIONAL

Part No.	Diameter	Tap Drill Size	Shank	Number of Flutes	Qty. per/pack
56910	1/8 x 27	11/32	5/16"	4	3
56920	1/4 x 18	7/16	7/16"	4	3
56930	3/8 x 18	37/64	1/2"	4	1
56940	1/2 x 14	23/32	1/2"	4	1
56950	3/4 x 14	59/64	5/8"	4	1
56960	1 x 11-1/2	1-5/32	13/16"	5	1
56970	1-1/4 x 11-1/2	1-1/2	1"	5	1
56980	1-1/2 x 11-1/2	1-47/64	1-1/4"	7	1
56990	2 x 11-1/2	2-7/32	1-3/8"	7	1



## Product Tips

### NEED A TAPPING LUBE ?

High Performance Ultra SP™ will do the job!

**Found on page 104**

## 14PC / 16PC HI-CARBON TAP & DIE SETS

Type 724

**Professional Quality**

- Made of high carbon tool steel
- Sharp, clean cutting edges, hardened, and tempered to cut smooth threads
- Sets are available in round and hexagon styles
  - Sets are packed in plastic cases
  - Select sizes of dies may be imported



Hi Carbon Tap & Die Sets

### 14pc. Hi-Carbon Steel Fractional NC - with Hex Die Set

**Set contains:**

- Hi-Carbon steel plug taps and hex dies sizes: 1/4-20, 5/16-18, 3/8-16, 7/16-14, 1/2-13, 1/8-27 NPT Pipe
  - T-Handle Tap Wrench: 3/16 to 1/2
  - Stock #HNC14pc
- Supplied in sturdy plastic case.*

PART NO. 50090

### 16pc. Hi-Carbon Steel Metric - with Hex Die Set

**Set contains:**

- Hi-Carbon steel plug taps and hex dies sizes: 4mm x 0.70, 5mm x 0.80, 6mm x 1.00, 8mm x 1.25, 10mm x 1.25, 10mm x 1.50, 12mm x 1.50
- T-Handle Tap Wrench: 3/16 to 1/2
- Stock #HMM16pc

PART NO. 50140

### 14pc. Hi-Carbon Steel Fractional NF - with Hex Die Set

**Set contains:**

- Hi-Carbon steel plug taps and hex dies sizes: 1/4-28, 5/16-24, 3/8-24, 7/16-20, 1/2-20, 1/8-27 NPT Pipe
  - T-Handle Tap Wrench: 3/16 to 1/2
  - Stock #HNF14pc
- Supplied in sturdy plastic case.*

PART NO. 50080

### 16pc. Hi-Carbon Steel Fractional NC - with Hex Die Set

**Set contains:**

- Hi-Carbon steel plug taps and hex dies sizes: 4-40, 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-20
- T-Handle Tap Wrench: 0 to 1/4
- Stock #HEX16pc

PART NO. 50100

### 14pc. Hi-Carbon Steel Fractional NC - with Round Die Set

**Set contains:**

- Hi-Carbon steel plug taps and round dies sizes: 1/4-20, 5/16-18, 3/8-16, 7/16-14, 1/2-13, 1/8-27 NPT Pipe
  - T-Handle Tap Wrench: 3/16 to 1/2
  - Stock #RNC14pc
- Supplied in sturdy plastic case.*

PART NO. 50030

### 16 Piece Hi-Carbon Steel Fractional NC - with Round Die Set

**Set contains:**

- Hi-Carbon steel plug taps and round dies sizes: 4-40, 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-20
- T-Handle Tap Wrench: 0 to 1/4
- Stock #RND19pc

PART NO. 50040

### 14 Piece Hi-Carbon Steel Fractional NF - with Round Die Set

**Set contains:**

- Hi-Carbon steel plug taps and round dies sizes: 1/4-28, 5/16-24, 3/8-24, 7/16-20, 1/2-20, 1/8-27 NPT Pipe
  - T-Handle Tap Wrench: 3/16 to 1/2
- Supplied in sturdy plastic case.*

PART NO. 50020

## 24PC / 37PC HI-CARBON TAP & DIE SETS

Type 724

### Professional Quality

- Made of high carbon tool steel.
- Plug taps are furnished in all sets.
- Dies are available in round and hexagon styles.
- Sets are packed in plastic.
- Select sizes of dies may be imported



### 24pc. Hi-Carbon Steel Fractional Tap NC, NF - with Hex Die Set

#### Set contains:

- Hi-Carbon steel plug taps and hex dies sizes:  
1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24,  
7/16-14, 7/16-20, 1/2-13, 1/2-20, 1/8-27 NPT Pipe
- T-Handle Tap Wrench: 3/16 to 1/2
- Economy die stock
- Stock #HEX24pc

*Supplied in sturdy plastic case.*

PART NO. 50110

### 24pc. Hi-Carbon Steel Fractional Tap NC, NF - with Round Die Set

#### Set contains:

- Hi-Carbon steel plug taps and round dies sizes:  
1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24,  
7/16-14, 7/16-20, 1/2-13, 1/2-20, 1/8-27 NPT Pipe
- T-Handle Tap Wrench: 3/16 to 1/2
- Economy die stock
- Stock #RND24pc

*Supplied in sturdy plastic case.*

PART NO. 50050

### 37pc. Hi-Carbon Steel Machine Screw & Fractional Tap NC, NF - with Round Die Set

#### Set contains:

- Hi-Carbon steel plug taps and round dies sizes:  
4-40, 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-20, 1/4-28  
5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20  
1/2-13, 1/2-20, 1/8-27 NPT Pipe
- T-Handle Tap Wrench: 0 to 1/4 & 3/16 to 1/2
- Economy die stock
- Stock #RND37pc

*Supplied in sturdy plastic case.*

PART NO. 50060

### 37pc. Hi-Carbon Steel Master Metric - with Hex Die Set

#### Set contains:

- Hi-Carbon steel plug taps and hex dies sizes:  
3mm x 0.50, 3mm x 0.60, 4mm x 0.70, 4mm x 0.75,  
5mm x 0.80, 5mm x 0.90, 6mm x 1.00, 7mm x 1.00,  
8mm x 1.25, 9mm x 1.00, 9mm x 1.25, 10mm x 1.25,  
10mm x 1.50, 11mm x 1.50, 12mm x 1.50, 12mm x 1.75,  
1/8-27 NPT Pipe
- T-Handle Tap Wrench: 0 to 1/4 & 3/16 to 1/2
- Stock #HMM37pc

*Supplied in sturdy plastic case.*

PART NO. 50150

### 37pc. Hi-Carbon Steel Machine Screw & Fractional NC, NF - with Hex Die Set

#### Set contains:

- Hi-Carbon steel plug taps and hex dies sizes:  
4-40, 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-20, 1/4-28  
5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20  
1/2-13, 1/2-20, 1/8-27 NPT Pipe
- T-Handle Tap Wrench: 0 to 1/4 & 3/16 to 1/2
- Stock #HEX37pc

*Supplied in sturdy plastic case.*

PART NO. 50120

## 40PC HI-CARBON MACHINE SCREW / FRACTIONAL

Type 724

### Professional Quality

- Taps and Dies made of high carbon steel.
- Plug taps are furnished in all sets in sizes to fill most requirements.
- Dies are available in round and hex styles.
- Sets are packed in durable plastic cases.
- Select sizes of dies may be imported.



Hi-Carbon Taps & Die Sets Machine Screw / Fractional

### 40pc. Hi-Carbon Steel Machine Screw Fractional Tap NC, NF - with Round Die Set

#### Set contains:

- Hi-Carbon steel plug taps and round dies sizes:  
4-40 , 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-20, 1/4-28,  
5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20,  
1/2-13, 1/2-20, 1/8-27 NPT Pipe
  - T-Handle Tap Wrench: 0 to 1/4 & 3/16 to 1/2
  - Tap & Reamer Wrench: #4 to 1/2
  - Adjustable Die Stock, Screw Driver, Screw Pitch Gauge
  - Stock #RND40pc
- Supplied in sturdy plastic case.*

PART NO. 50070

### 40pc. Hi-Carbon Steel Machine Screw/Fractional NC, NF - with Hex Die Set

#### Set contains:

- Hi-Carbon steel plug taps and hex dies sizes:  
4-40 , 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-20, 1/4-28,  
5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20,  
1/2-13, 1/2-20, 1/8-27 NPT Pipe
  - T-Handle Tap Wrench: 0 to 1/4 & 1/4 to 1/2
  - Tap & Reamer Wrench: 0 to 1/2
  - Adjustable Die Stock, Screw Driver, Screw Pitch Gauge
  - Stock #HEX40pc
- Supplied in sturdy plastic case.*

PART NO. 50130

## TAP & REAMER WRENCHES

- Accessories for every threading job, economy, and professional type.
- Rugged construction.
- Tap wrench jaws heat treated and hardened for long life.
- Offered in display packages as indicated.

### Type 725 Tap & Reamer Wrench - Professional Quality

- Hardened steel jaws. Adjusts easily by turning handles



Part No.	For Tap Sizes	Package Type	Qty. per/pack
50350	1/4-3/4	Bulk	1
50360	1/2-1-1/8	Bulk	1
50347	4-1/2	Carded	1

### Type 726 Tap & Reamer Wrench - Economy

- For taps up to 1/2"
- Chrome finished, knurled handles with black center



Part No.	For Tap Sizes	Package Type	Qty. per/pack
50337	Up to 1/2	Carded	1

### Type 727R Ratcheting T-Handle Tap Wrenches



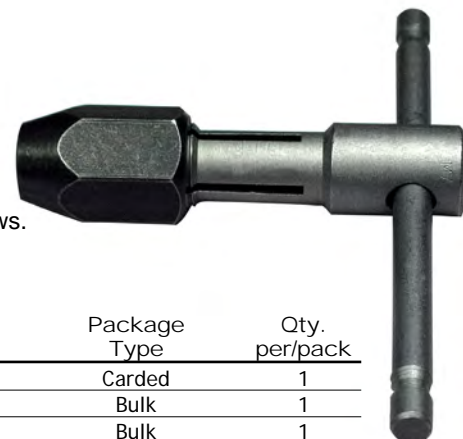
- Three position gear box for quick efficient ratcheting action
- Designed for use with taps, reamers, screw extractors and other tools with a square shank.
- Chrome plated for long life and rust resistance



Part No.	For Tap Sizes	Package Type	Qty. per/pack
50190	0 - 1/4" (3mm - 6mm)	Bulk	1
50200	1/4 - 1/2" (6mm - 12mm)	Bulk	1

### Type 727 T-Handle Tap Wrenches

- Sliding T-handle with spring tension to hold taps in place, self equalizing jaws.
- No. 50320 has removable handle and 3/8" female square drive for extensions, ratchet, and power drive.



Part No.	For Tap Sizes	Package Type	Qty. per/pack
50307	0-1/4	Carded	1
50310	3/16-1/2	Bulk	1
50320	3/16-1/2	Bulk	1

## DIE STOCKS AND SCREW PITCH GAUGES

- Accessories for every threading job, economy and professional type.
- Rugged construction. Offered in display packages as indicated.



Type 728  
**Die Stock**  
- Economy Solid

- Designed to hold either 1"- Round or Hex dies.

### TYPE 728 DIE STOCK

Part No.	Across Flats	Package Type	Qty. per/pack
50377	1" round or hex	Carded	1



Type 729  
**Die Stock**  
- Professional Quality

Numbers 50387 and 50390 have 3-jaw self centering adjustable guides to assure straight threads and easy starting.

- Number 50400 is a sturdy cast hex die stock with chromed steel handles.

### TYPE 729 DIE STOCK

Part No.	Across Flats	Package Type	Qty. per/pack
50390	1-1/2" Round, 1-7/16 Hex	Bulk	1
50400	1-7/8" Hex	Bulk	1
50387	1" Round or Hex	Carded	1

### Type 730 - Screw Pitch Gauges

- Made with flat thread forms on top of each blade.
- Gives screw pitches on V-threads, U.S. and Metric gauges available.



### TYPE 730 SCREW PITCH GAUGES

Part No.	For Tap Sizes	Package Type	Qty. per/pack
50417	US 12 - 40 U.S.	Carded	1
50427	METRIC 0.5 - 1.75 mm, #27 and #28	Carded	1

# Technical Reference

## STANDARD CUTTING TAPS

### Machine Screw Sizes

Tap	Tap Drill	Decimal Equiv. of Tap Drill	Theoretical % of Thread	Prob-able Oversize (Mean)	Prob-able Hole Size	Percentage of Thread
0-80	56	.0465	83	.0015	.0480	74
	5/64	.0469	81	.0015	.0484	71
1-64	54	.0550	89	.0015	.0565	81
1-72	53	.0595	75	.0015	.0610	67
2-56	51	.0670	82	.0017	.0687	74
	50	.0700	69	.0017	.0717	62
2-64	50	.0700	79	.0017	.0717	70
3-48	48	.0760	85	.0019	.0779	78
	5/64	.0781	77	.0019	.0800	70
	47	.0785	76	.0019	.0804	69
	46	.0810	67	.0019	.0829	60
3-56	46	.0810	78	.0019	.0829	69
	45	.0820	73	.0019	.0839	65
4-40	44	.0860	80	.0020	.0880	74
	43	.0890	71	.0020	.0910	65
4-48	42	.0935	68	.0020	.0955	61
	3/32	.0938	68	.0020	.0958	60
5-40	40	.0980	83	.0023	.1003	76
	39	.0995	79	.0023	.1018	71
	38	.1015	72	.0023	.1038	65
5-44	38	.1015	79	.0023	.1038	72
	37	.1040	71	.0023	.1063	63
6-32	37	.1040	84	.0023	.1063	78
	36	.1065	78	.0026	.1091	71
	5/64	.1094	70	.0026	.1120	64
	35	.1100	69	.0026	.1126	63
	34	.1110	67	.0026	.1136	60
6-40	34	.1110	83	.0026	.1136	75
	33	.1130	77	.0026	.1156	69
	32	.1160	68	.0026	.1186	60
8-32	29	.1360	69	.0029	.1389	62
8-36	29	.1360	78	.0029	.1389	70
10-24	27	.1440	85	.0032	.1472	79
	26	.1470	79	.0032	.1502	74
	25	.1495	75	.0032	.1527	69
	24	.1520	70	.0032	.1552	64
	23	.1540	67	.0032	.1572	61
10-32	22	.1563	83	.0032	.1595	75
	22	.1570	81	.0032	.1602	73
	21	.1590	76	.0032	.1622	68
	20	.1610	71	.0032	.1642	64
12-24	17	.1719	82	.0035	.1754	75
	17	.1730	79	.0035	.1765	73
	16	.1770	72	.0035	.1805	66
	15	.1800	67	.0035	.1835	60
12-28	16	.1770	84	.0035	.1805	77
	15	.1800	78	.0035	.1835	70
	14	.1820	73	.0035	.1855	66

These tables show both the theoretical percentage of thread represented by the drill size and the percentage that would normally be obtained in drilling.

### Fractional Sizes

Tap	Tap Drill	Decimal Equiv. of Tap Drill	Theoretical % of Thread	Prob-able Oversize (Mean)	Prob-able Hole Size	Percentage of Thread
1/4-20	9	.1960	83	.0038	.1998	77
	8	.1990	79	.0038	.2028	73
	7	.2010	75	.0038	.2048	70
	13/64	.2031	72	.0038	.2069	66
	6	.2040	71	.0038	.2078	65
	5	.2055	69	.0038	.2093	63
	4	.2090	63	.0038	.2128	57
1/4-28	3	.2130	80	.0038	.2168	72
5/16-18	F	.2570	77	.0038	.2608	72
	G	.2610	71	.0041	.2651	66
5/16-24	H	.2660	86	.0041	.2701	78
	I	.2720	75	.0041	.2761	67
3/8-16	3/16	.3125	77	.0044	.3169	72
	O	.3160	73	.0044	.3204	68
3/8-24	27/64	.3281	87	.0044	.3325	79
	Q	.3320	79	.0044	.3364	71
7/16-14	T	.3580	86	.0046	.3626	81
	23/64	.3594	84	.0046	.3640	79
	U	.3680	75	.0046	.3726	70
	3/8	.3750	67	.0046	.3796	62
	V	.3770	65	.0046	.3816	60
7/16-20	W	.3860	79	.0046	.3906	72
	25/64	.3906	72	.0046	.3952	65
1/2-13	27/64	.4219	78	.0047	.4266	73
1/2-20	29/64	.4531	72	.0047	.4578	65
9/16-12	15/32	.4688	87	.0048	.4736	82
	31/64	.4844	72	.0048	.4892	68
9/16-18	1/2	.5000	87	.0048	.5048	80
5/8-11	17/32	.5313	79	.0049	.5362	75
	35/64	.5469	66	.0049	.5518	62
5/8-18	3/16	.5625	87	.0049	.5674	80
5/8-10	41/64	.6406	84	.0050	.6456	80
	21/32	.6563	72	.0050	.6613	68
5/8-16	11/16	.6875	77	.0050	.6925	71
7/8-9	49/64	.7656	76	.0052	.7708	72
	29/32	.7812	65	.0052	.7864	61
7/8-14	81/64	.7969	84	.0052	.8021	79
	13/16	.8125	67	.0052	.8177	62
1"- 8	89/64	.8594	87	.0059	.8653	83
	7/8	.8750	77	.0059	.8809	73
	95/64	.8906	67	.0059	.8965	64
1"-12	23/32	.9063	87	.0060	.9122	81
	89/64	.9219	72	.0060	.9279	67
1"-14	89/64	.9219	84	.0060	.9279	78
	15/16	.9375	67	.0060	.9435	61
1 1/8- 7	31/32	.9688	84	.0062	.9750	81
	83/64	.9844	76	.0067	.9911	72
	1"	1.0000	67	.0070	1.0070	64
1 1/8-12	1 1/32	1.0313	87	.0071	1.0384	80
	1 3/64	1.0469	72	.0072	1.0541	66
1 1/8- 7	1 3/32	1.0938	84			
	1 1/64	1.1094	76			
	1 1/8	1.1250	67			
1 1/4-12	1 1/32	1.1563	87			
	1 11/64	1.1719	72			
1 3/8- 6	1 3/16	1.1875	87			
	1 13/64	1.2031	79			
	1 1/32	1.2188	72			
	1 15/64	1.2344	65			
1 3/8-12	1 1/32	1.2813	87			
	1 19/64	1.2969	72			
1 1/2- 6	1 1/16	1.3125	87			
	1 21/64	1.3281	79			
	1 11/32	1.3438	72			
	1 23/64	1.3594	65			
1 1/2-12	1 13/32	1.4063	87			
	1 27/64	1.4219	72			

Reaming Recommended



## Metric Cutting Taps

Metric Tap Size	Basic Major Dia. (Ins.)	Tap Drill Size	Decimal Equiv. of Tap Drill (Ins.)	Theoretical Percent of Thread	Probable Mean Over-Size (Ins.)	Probable Hole Size (Ins.)	Probable Percent of Thread
M1.6 x 0.35	.0630	1.25 mm	.0492	77	.0015	.0507	69
M1.8 x 0.35	.0709	1.45 mm	.0571	77	.0015	.0586	69
M2 x 0.4	.0787	1/16" 1.60 mm #52	.0625 .0630 .0635	79 77 74	.0015 .0017 .0017	.0640 .0647 .0652	72 69 66
M2.2 x 0.45	.0866	1.75 mm	.0689	77	.0017	.0706	70
M2.5 x 0.45	.0984	2.05 mm #46 #45	.0807 .0810 .0820	77 76 71	.0019 .0019 .0019	.0826 .0829 .0839	69 67 63
M3 x 0.5	.1181	#40 2.5 mm #39	.0980 .0984 .0995	79 77 73	.0023 .0023 .0023	.1003 .1007 .1018	70 68 64
M3.5 x 0.6	.1378	#33 2.9 mm #32	.1130 .1142 .1160	81 77 71	.0026 .0026 .0026	.1156 .1168 .1186	72 68 63
M4 x 0.7	.1575	*3.25 mm #30 3.3 mm	.1280 .1285 .1299	82 81 77	.0029 .0029 .0029	.1309 .1314 .1328	74 73 69
M4.5 x 0.75	.1772	3.7 mm #26 *3.75 mm #25	.1457 .1470 .1476 .1495	82 82 77 72	.0032 .0032 .0032 .0032	.1489 .1502 .1508 .1527	74 70 69 64
M5 x 0.8	.1968	4.2 mm #19	.1654 .1660	77 75	.0032 .0032	.1686 .1692	69 68
M6 x 1	.2362	#10 #9 5 mm #8	.1935 .1960 .1968 .1990	84 79 77 73	.0038 .0038 .0038 .0038	.1973 .1998 .2006 .2028	76 71 70 65
M7 x 1	.2756	"A" 1/16" 6 mm "B"	.2340 .2344 .2362 .2380	81 81 77 74	.0038 .0038 .0038 .0038	.2378 .2382 .2400 .2418	74 73 70 66
M8 x 1.25	.3150	6.7 mm 1/16" *6.75 mm "H" 6.8 mm	.2638 .2656 .2657 .2660 .2677	80 80 77 77 74	.0041 .0041 .0041 .0041 .0041	.2679 .2697 .2698 .2701 .2718	74 71 71 70 68
M8 x 1	.3150	7 mm "J"	.2756 .2770	77 74	.0041 .0041	.2797 .2811	69 66
M10 x 1.5	.3937	8.4 mm "Q" 8.5 mm	.3307 .3320 .3346	82 80 77	.0044 .0044 .0044	.3351 .3364 .3390	76 75 71
M10 x 1.25	.3937	8.7 mm 1/16" *8.75 mm	.3425 .3438 .3445	80 78 77	.0046 .0046 .0046	.3471 .3483 .3491	73 71 70
M12 x 1.75	.4724	10.2 mm "Y" 1/16"	.4016 .4040 .4062	79 76 74	.0047 .0047 .0047	.4063 .4087 .4109	74 71 69

Metric Tap Size	Basic Major Dia. (Ins.)	Tap Drill Size	Decimal Equiv. of Tap Drill (Ins.)	Theoretical Percent of Thread	Probable Mean Over-Size (Ins.)	Probable Hole Size (Ins.)	Probable Percent of Thread
M12 x 1.25	.4724	27/64" 10.8 mm	.4219 .4252	79 74	.0047 .0047	.4266 .4299	72 66
M14 x 2	.5512	19/32" 12 mm	.4688 .4724	81 77	.0048 .0048	.4736 .4772	76 72
M14 x 1.5	.5512	12.5 mm	.4921	77	.0048	.4969	71
M16 x 2	.6299	35/64" 14 mm	.5469 .5512	81 77	.0049 .0049	.5518 .5561	76 72
M16 x 1.5	.6299	14.5 mm	.5709	77	.0049	.5758	71
M18 x 2.5	.7087	39/64" 15.5 mm	.6094 .6102	78 77	.0050 .0050	.6144 .6152	74 73
M18 x 1.5	.7087	41/64" 16.5 mm 21/32"	.6406 .6496 .6562	89 77 68	.0050 .0050 .0050	.6456 .6546 .6612	82 70 62
M20 x 2.5	.7874	11/16" 17.5 mm	.6875 .6890	78 77	.0050 .0052	.6925 .6942	74 73
M20 x 1.5	.7874	18.5 mm	.7283	77	.0052	.7335	70
M22 x 2.5	.8661	49/64" 19.5 mm	.7656 .7677	79 77	.0052 .0052	.7708 .7729	75 73
M22 x 1.5	.8661	20.5 mm	.8071	77	.0052	.8123	70
M24 x 3	.9449	21 mm 53/64"	.8268 .8281	77 76	.0059 .0059	.8327 .8340	73 72
M24 x 2	.9449	22 mm	.8661	77	.0059	.8720	71
M27 x 3	1.0630	19/16" 24 mm	.9375 .9449	82 77	.0060 .0062	.9435 .9511	78 73
M27 x 2	1.0630	25 mm 63/64"	.9843 .9844	77 77	.0070 .0070	.9913 .9914	70 70
M30 x 3.5	1.1811	26.5 mm 17/16"	1.0433 1.0469	77 75			
M30 x 2	1.1811	28 mm 17/16"	1.1024 1.1094	77 70			
M33 x 3.5	1.2992	19/32" 29.5 mm 111/64"	1.1562 1.1614 1.1719	80 77 71			
M33 x 2	1.2992	19/32" 31 mm	1.2188 1.2205	79 77			
M36 x 4	1.4173	1 1/4" 32 mm	1.2500 1.2598	82 77			
M36 x 3	1.4173	1 19/64" 33 mm	1.2969 1.2992	78 77			
M39 x 4	1.5354	1 3/8" 35 mm	1.3750 1.3780	78 77			
M39 x 3	1.5354	36 mm 1 7/16"	1.4173 1.4219	77 74			

REAMING RECOMMENDED

Note: Sizes with an asterisk (\*) are not standard drills.

### METRIC THREAD FORMULAE

$$\text{Basic major dia. (mm)} - \frac{\% \text{ thread} \times \text{mm pitch}}{76.980} = \text{Drilled hole size (mm)}$$

$$\frac{76.980}{\text{mm pitch}} \times [\text{Basic major dia. (mm)} - \text{Drilled hole size (mm)}] = \% \text{ of thread}$$

## Taps

Problems encountered in tapping are often the fault of the tapping machine, tap holding devices and conditions of the hole to be tapped. The tapping machine should be checked for spindle, fixture and work alignment; for slipping belts, wear and power. The tap holding device should be checked as to correct type, for wear and alignment with the hole. The drilled hole should be checked for diameter and trueness in round and axis to assure correct percentage of thread engagement. Blind holes must have sufficient chip room at the bottom.

### General Suggestions

1. If holes are undersize or oversize check against the setup instructions. Check the tap for correct pitch diameter limit for desired class of thread, and the drill for correct size.
2. If the tap is producing rough thread it generally means that the tap is pushing or tearing the metal instead of cutting it. The tap may be dull, have galled threads or may be running at too slow a speed. If none of these, increase the hook angle of the cutting face.
3. If the tap is loading (metal clinging to the tap) or galling, check the lubrication. Here, too, the tap may be dull, or it may be producing too high a percentage of thread. Shift to a surface-treated tap.
4. If tap breakage is encountered the tap may be cutting too high a percentage of thread, be insufficiently lubricated or have too little clearance for chips at the bottom of the blind hole. If none of these conditions exist, increase the speed, except in hard or tough materials. In these materials, lower the speed.

Trouble	Cause
Tap Breakage	<ol style="list-style-type: none"> <li>1. Wrong type of tap.</li> <li>2. Dull tap.</li> <li>3. Tap incorrectly ground.</li> <li>4. Tap drill too small.</li> <li>5. Drilled hole too shallow.</li> <li>6. Misalignment of tap and hole.</li> <li>7. Wrong machine.</li> <li>8. Incorrect fixture or holding device.</li> <li>9. Work hardened material/</li> <li>10. Lack of lubricant, or use of wrong type.</li> </ol>
Tap Failure on Reversal	<ol style="list-style-type: none"> <li>1. Tap cutting too tightly. Cutting face angle should be increased.</li> <li>2. Tap galling. Face angle on back of land should be increased.</li> <li>3. Chips wedged between flutes. (See the following)</li> </ol>
Chips Clogging Flutes	<ol style="list-style-type: none"> <li>1. Wrong type of tap.</li> <li>2. Insufficient chamfer.</li> <li>3. Incorrect cutting face angle.</li> <li>4. Rough Flutes.</li> <li>5. Flutes improperly reground.</li> <li>6. Lack of lubrication, or use of wrong type.</li> </ol>
Stripped or Chipped Tap Threads	<ol style="list-style-type: none"> <li>1. Misalignment.</li> <li>2. Careless handling.</li> <li>3. Dull Tap</li> <li>4. Tap too hard.</li> <li>5. Wrong application of surface treated taps.</li> <li>6. Improper sharpening of tap.</li> </ol>
Torn Threads in Tapped Part	<ol style="list-style-type: none"> <li>1. Incorrect cutting face angle (usually too small).</li> <li>2. Tap drill too small.</li> <li>3. Chips clogging flutes.</li> <li>4. Broken threads on taps.</li> <li>5. Improper resharpening of tap.</li> <li>6. Lack of lubricant, or use of wrong type.</li> </ol>
Tap Sticking or Binding	<ol style="list-style-type: none"> <li>1. Tap drill too small.</li> <li>2. Tap lands too wide.</li> <li>3. Incorrect cutting face angle.</li> <li>4. Lack of lubricant, or use of wrong type.</li> <li>5. Surface treatment (lubricant) required.</li> </ol>
Excessive Tap Wear	<ol style="list-style-type: none"> <li>1. Material is abrasive, or inclusions present. Surface treated tap required.</li> <li>2. Misalignment.</li> </ol>
Cutting Face Breakdown	<ol style="list-style-type: none"> <li>1. Incorrect cutting face angle.</li> <li>2. Surface treatment required.</li> </ol>
Overheating of Tap	<ol style="list-style-type: none"> <li>1. Excessive land width.</li> <li>2. Lack of lubricant, or use of wrong type.</li> <li>3. Dull tap.</li> <li>4. Excessive flank contact, pitch diameter relief required.</li> <li>5. Excessive tapping speeds.</li> </ol>
Poor Finish on Thread in Tapped Part	<ol style="list-style-type: none"> <li>1. Pitch diameter relief required.</li> <li>2. Incorrect cutting face angle, usually too small.</li> <li>3. Tap drill too small.</li> <li>4. Insufficient number of chamfered threads.</li> <li>5. Dull tap.</li> <li>6. Lack of lubricant, or use of wrong type.</li> </ol>
Excessive Frictional Drag and Power Requirement	<ol style="list-style-type: none"> <li>1. Pitch diameter relief required.</li> <li>2. Point size on tap too small.</li> <li>3. Dull tap.</li> <li>4. Incorrect cutting face angle.</li> <li>5. Incorrect tapping speed.</li> <li>6. Lack of lubricant, or use of wrong type.</li> <li>7. Incorrect or inadequate equipment.</li> <li>8. Misalignment.</li> </ol>

## Tap Limits, Product Limits

## CLASS OF THREAD

We sometimes receive requests for a Class 3B (or other class) tap. Many times the customer will ask for a tap to produce a "Class 3B Fit". Ordering taps by these specifications is incorrect and often impractical. The following information is presented to clarify the difference between the terms Class of Thread, Tap Limits and Product Limits to make ordering taps easier and aid the customer in obtaining the tap best suited for their requirements.

### Class of Thread

Class of Thread refers simply to the tolerances that control the closeness of fit between two threaded mating parts. This term should be used only in reference to a threaded assembly, as, for example, a screw and nut.

### Product Limits

Product Limits refer to the limits and tolerances of the internal or female thread. The degree of tolerance is expressed by the terms Class 2, 2B, 3 and 3B. Product limits refer to the various limits and tolerances applying to nuts or internal threads and are identified by the terms Class 2, 2B, 3 or 3B.

### Tap Limits

Tap Limits refer to the various sizes of taps manufactured to permit selection of a tap which will produce an internal thread within the desired product limit. Tap limits are designated as L-1, H-1, H-2, H-3, etc.

In the chart on this page we have illustrated the difference between tap and product limit, using a 1/4-20 tapped hole as the example.

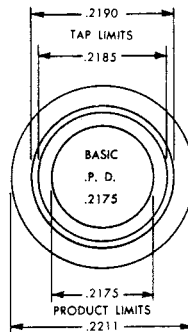
Although ground thread taps are produced to precision tolerances under closely controlled manufacturing processes and are guaranteed for accuracy of individual elements, there is always the possibility of the presence of unknown factors which can be detrimental to good tap performance. The tap manufacturer, therefore, is not able to guarantee the size of the tapped hole.

To summarize, the following points should be remembered:

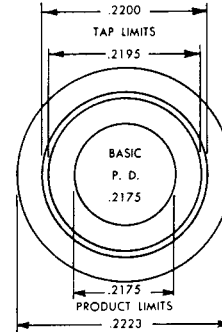
1. A tap cannot produce a Class of Thread. It can produce a tapped hole within specific product limits.
2. Since it is used only in tapping a hole, or producing an internal thread, a tap has no control over the fitting properties of the mating external thread.
3. To product what is commonly referred to as a "Class of Thread," both the external and internal threads must be within their respective product limits. Only when both members of a threaded assembly fall within the desired class limits can the proper fit be assured.
4. The acceptability of any class of threaded hole is determined only by an accurate "Go" or "Hi" thread plug gage of the corresponding class. Similarly, the acceptability of a male part with an external thread is also determined by a corresponding "Go" or "Lo" thread ring gage.
5. When ordering taps, specify either the tap limit or the class of thread that identifies the limit of the tapped hole.
6. In special applications, supply as much information as possible. The more information our engineers have to work with, the better they can recommend a tap to do the job properly with least expense.
7. Remember, it is not always the most expensive tap which will do the job best. Our files contain many examples of special jobs which were solved with inexpensive standard taps.

### 1/4 - 20 Tapped Hole

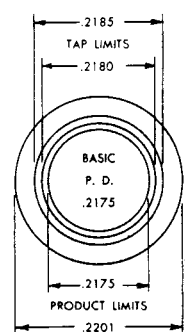
Class 2 Limit GH-3 Tap



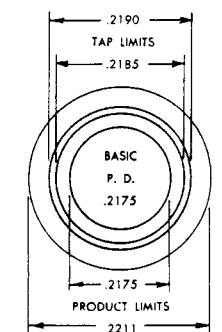
Class 2B Limit GH-5 Tap



Class 3 Limit GH-2 Tap



Class 3B Limit GH-3 Tap



## Thread Constants for Various Percentages

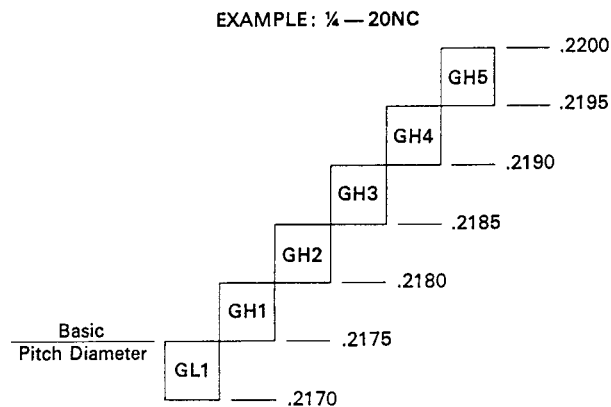
### TAPS

**EXAMPLE:** To find the hole size for obtaining 75% of thread in a ¼-20 tapped hole, follow first column to 20 threads, then across to 75% of thread. This figure (.0485) when subtracted from the .250 diameter leaves .2015, which is the required diameter of the hole for a ¼-20 thread.

Relation of Tap Pitch Diameter to Basic Pitch Diameter

### Relation of Tap Pitch Diameter To Basic Pitch Diameter

American tap manufacturers use a series of tap pitch diameter limits. These limits feature a .0005" tolerance in tap sizes #0 through 1", and a .001" or greater tolerance in tap sizes above 1" through 1½" diameter, inclusive. The chart shows the relationship between tap pitch diameter limits and basic (nominal) pitch diameter.



### FORMULA FOR OBTAINING TAP DRILL SIZES

(Select nearest commercial stock drill)

$$\left( \begin{array}{c} \text{Outside Diam.} \\ \text{of Thread} \end{array} \right) - \left( \frac{.01299 \times \text{Amount of percentage of full thread}}{\text{Number of threads per inch}} \right) = \text{Drilled Hole Size}$$

$$\left( \begin{array}{c} \text{No. of Threads} \\ \text{per inch} \end{array} \right) \times \left( \frac{\text{Outside Diam. of thread} - \text{Selected Drill Diam.}}{.01299} \right) = \text{Percentage of Full Thread}$$

Figures in table show amount to subtract from O.D. of screw to obtain specific percentages of thread.

Threads per Inch	Double Depth	60% Thread	65% Thread	70% Thread	75% Thread	80% Thread	85% Thread
6	.21651	.1300	.1408	.1517	.1625	.1733	.1842
7	.18558	.1114	.1207	.1300	.1393	.1486	.1579
8	.16238	.0975	.1056	.1138	.1219	.1300	.1381
9	.14434	.0866	.0939	.1011	.1083	.1156	.1228
10	.12990	.0779	.0844	.0909	.0974	.1039	.1105
11	.11809	.0708	.0767	.0826	.0885	.0944	.1005
12	.10825	.0649	.0702	.0755	.0808	.0861	.0921
13	.09992	.0599	.0649	.0699	.0749	.0799	.0850
14	.09278	.0556	.0602	.0648	.0694	.0740	.0789
16	.08119	.0486	.0526	.0566	.0606	.0646	.0691
18	.07217	.0431	.0466	.0501	.0536	.0571	.0614
20	.06495	.0389	.0421	.0453	.0485	.0517	.0553
24	.05412	.0326	.0354	.0382	.0410	.0438	.0460
27	.04811	.0288	.0312	.0336	.0360	.0384	.0409
28	.04639	.0276	.0298	.0324	.0347	.0370	.0395
30	.04330	.0260	.0282	.0304	.0326	.0348	.0368
32	.04059	.0243	.0263	.0283	.0303	.0323	.0345
36	.03608	.0216	.0234	.0252	.0270	.0288	.0307
40	.03247	.0194	.0210	.0226	.0242	.0258	.0276
44	.02952	.0177	.0192	.0207	.0222	.0237	.0251
48	.02706	.0161	.0174	.0187	.0200	.0213	.0230
56	.02319	.0138	.0149	.0160	.0171	.0182	.0197
64	.02029	.0121	.0131	.0141	.0151	.0161	.0173
72	.01804	.0107	.0115	.0123	.0131	.0139	.0153
80	.01623	.0097	.0105	.0113	.0121	.0129	.0138

**SA Style**

Cylinder Shape - No End Cut . . . . . 85

**SB Style**

Cylinder Shape - with End Cut . . . . . 85

**SC Style**

Cylinder Shape - Radius End . . . . . 86

**SD Style**

Ball Shape . . . . . 86

**SE Style**

Oval / Egg Shape . . . . . 87

**SF Style**

Tree Shape Radius . . . . . 87

**SG Style**

Pointed Tree Shape . . . . . 88

**SH Style**

Flame Shape . . . . . 88

**SJ Style**

60° Cone Shape . . . . . 88

**SK Style**

90° Cone Shape . . . . . 88

**SL Style**

Taper Shape Radius -  
14° Included Angle . . . . . 88

**SM Style**

Pointed Cone Shape . . . . . 89

**SN Style**

Inverted Cone Shape . . . . . 89

**Premium Carbide Burrs Sets**

**Double Cut Sets**

**Set A - 9 pcs** . . . . . 89

**Set B - 9 pcs** . . . . . 89

**Set C - 9 pcs** . . . . . 89

**Set D - 9 pcs** . . . . . 89

**Set E - 8 pcs** . . . . . 89

**Set F - 8 pcs** . . . . . 89

**Double Cut Display**

**48 pcs.**

Double Cut- 1/8 Shank . . . . . 89

Double Cut- 1/4 Shank . . . . . 89

Aluma Cut- 1/4 Shank . . . . . 89

**24 pcs.**

Double Cut- 1/4 Shank . . . . . 89

QUICK INDEX - Premium Carbide Burrs

**Double Cut**

*The most popular burr for ferrous applications.*



*The flutes are ground in both the left and right hand directions, offering better operator control and rapid stock removal in harder materials.*

*The double cut geometry reduces the size of the chips and can be used at slower than normal speeds.*

**Aluma Cut**

*Designed for used on aluminum, non-ferrous metals, soft steel, reinforced plastics and other soft materials.*



*The burrs are designed with a high flute finish for easy chip flow and fast stock removal and excellent work piece finishes.*

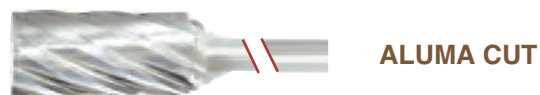
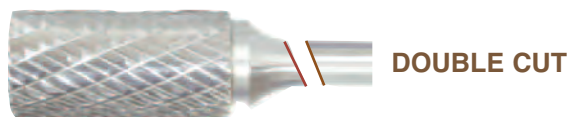
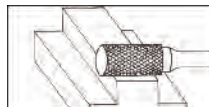
MATERIALS	Aluma Cut	Double Cut
Aluminum	✓	
Brass		✓
Bronze		✓
Copper		✓
Cast Iron		✓
Plastics	✓	
Steel (40-50 RC)		✓
Steel (55-60 RC)		✓
Steel (Carbon)		✓
Steel (Nickel Chrome)		✓
Stainless Steel		✓
Steel Weldments		✓
Titanium		✓
Zinc	✓	

**Recommended RPM**

Diameter	Standard Materials	Stainless Steel	Diameter	Standard Materials	Stainless Steel
1/16	72500	97500	5/16	28000	28000
3/32	65500	89000	3/8	25000	25000
1/8	56000	76000	7/16	22000	22000
5/32	46000	70000	1/2	18800	18800
3/16	40000	65500	5/8	17000	17000
1/4	35000	61000	3/4	14900	14900
			1"	12600	12600

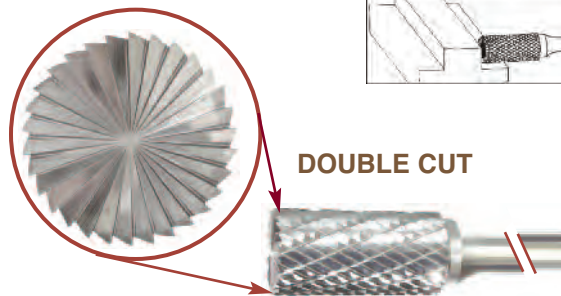
## SA CYLINDER SHAPE - NO END CUT

Application: Deburring



## SB CYLINDER SHAPE - WITH END CUT

Application: Peripheral Milling & Face Milling



### SA - CYLINDER SHAPE - NO END CUT - DOUBLE CUT

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
17079	SA-41	1/16	1/4	1/8	1
17089	SA-42	3/32	7/16	1/8	1
17099	SA-43	1/8	9/16	1/8	1
17109	SA-11	1/8	1/2	1/4	1
17119	SA-12	1/8	5/8	1/4	1
17129	SA-52	5/32	1/2	1/8	1
17139	SA-13	5/32	5/8	1/4	1
17149	SA-14	3/16	5/8	1/4	1
17159	SA-51	1/4	1/2	1/8	1
17169	SA-1	1/4	5/8	1/4	1
17179	SA-1L	1/4	1	1/4	1
17209	SA-2	5/16	3/4	1/4	1
17219	SA-3	3/8	3/4	1/4	1
17229	SA-3L	3/8	1	1/4	1
17249	SA-3X	3/8	1-1/2	1/4	1
17269	SA-4	7/16	1	1/4	1
17279	SA-5	1/2	1	1/4	1
17309	SA-6	5/8	1	1/4	1
17329	SA-15	3/4	1/2	1/4	1
17339	SA-16	3/4	3/4	1/4	1
17349	SA-7	3/4	1	1/4	1
17369	SA-8	7/8	1	1/4	1
17379	SA-9	1	1	1/4	1

### SA - CYLINDER SHAPE - NO END CUT - ALUMA

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
17199	SA-1NF	1/4	5/8	1/4	1
17259	SA-3NF	3/8	3/4	1/4	1
17299	SA-5NF	1/2	1	1/4	1
17319	SA-6NF	5/8	1	1/4	1
17359	SA-7NF	3/4	1	1/4	1

### SA - CYLINDER SHAPE - NO END CUT 6" EXTENDED SHANK LENGTH

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
17189	SA-1L6	1/4	5/8	1/4	1
17239	SA-3L6	3/8	3/4	1/4	1
17289	SA-5L6	1/2	1	1/4	1

### SB - CYLINDER SHAPE - WITH END CUT - DOUBLE CUT

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
17409	SB-41	1/16	1/4	1/8	1
17419	SB-42	3/32	7/16	1/8	1
17429	SB-43	1/8	9/16	1/8	1
17439	SB-11	1/8	1/2	1/4	1
17449	SB-12	1/8	5/8	1/4	1
17459	SB-13	5/32	5/8	1/4	1
17469	SB-14	3/16	5/8	1/4	1
17479	SB-51	1/4	3/16	1/8	1
17489	SB-1	1/4	5/8	1/4	1
17499	SB-1L	1/4	1	1/4	1
17509	SB-2	5/16	3/4	1/4	1
17519	SB-3	3/8	3/4	1/4	1
17529	SB-3L	3/8	1-1/2	1/4	1
17539	SB-3X	3/8	1	1/4	1
17549	SB-4	7/16	1	1/4	1
17559	SB-5	1/2	1	1/4	1
17569	SB-6	5/8	1	1/4	1
17579	SB-15	3/4	1/2	1/4	1
17589	SB-16	3/4	3/4	1/4	1
17599	SB-7	3/4	1	1/4	1
17619	SB-8	7/8	1	1/4	1
17629	SB-9	1	1	1/4	1

SA / SB - Cylinder Shape - with End Cut & No End Cut

## SC CYLINDER SHAPE - RADIUS END

Application: Surface Milling & Contouring



### SC - CYLINDER SHAPE - RADIUS END - DOUBLE CUT

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
17659	SC-41	3/32	7/16	1/8	1
17669	SC-42	1/8	9/16	1/8	1
17679	SC-11	1/8	1/2	1/4	1
17689	SC-12	1/8	5/8	1/4	1
17699	SC-52	5/32	1/2	1/8	1
17709	SC-13	5/32	5/8	1/4	1
17719	SC-53	3/16	1/2	1/8	1
17729	SC-14	3/16	5/8	1/4	1
17739	SC-51	1/4	1/2	1/8	1
17749	SC-1	1/4	5/8	1/4	1
17759	SC-1L	1/4	1	1/4	1
17789	SC-2	5/16	3/4	1/4	1
17799	SC-3	3/8	3/4	1/4	1
17809	SC-3L	3/8	1	1/4	1
17829	SC-3X	3/8	1-1/2	1/4	1
17849	SC-4	7/16	1	1/4	1
17859	SC-5	1/2	1	1/4	1
17889	SC-6	5/8	1	1/4	1
17909	SC-15	3/4	1/2	1/4	1
17919	SC-16	3/4	3/4	1/4	1
17929	SC-7	3/4	1	1/4	1
17949	SC-9	1	1	1/4	1

### SC - CYLINDER SHAPE - RADIUS END - ALUMA

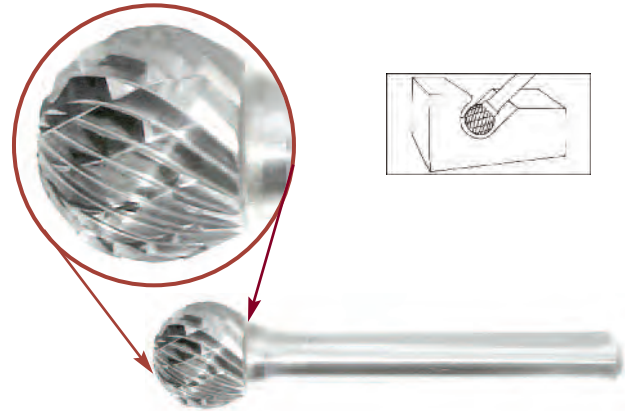
Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
17779	SC-1NF	1/4	5/8	1/4	1
17839	SC-3NF	3/8	3/4	1/4	1
17879	SC-5NF	1/2	1	1/4	1
17899	SC-6NF	5/8	1	1/4	1
17939	SC-7NF	3/4	1	1/4	1

### SC-CYLINDER SHAPE - RADIUS END - 6" EXTENDED SHANK LENGTH

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
17769	SC-1L6	1/4	1	1/4	1
17819	SC-3L6	3/8	1	1/4	1
17869	SC-5L6	1/2	1	1/4	1

## SD - BALL SHAPE

Application: Contouring, Hole deburring, Build-up Welding preparation



### SD - BALL SHAPE

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
17979	SD-41	3/32	3/32	1/8	1
17989	SD-42	1/8	1/8	1/8	1
17999	SD-11	1/8	1/8	1/4	1
18019	SD-53	3/16	3/16	1/8	1
18029	SD-14	3/16	3/16	1/4	1
18039	SD-51	1/4	1/4	1/8	1
18049	SD-1	1/4	1/4	1/4	1
18079	SD-2	5/16	5/16	1/4	1
18089	SD-3	3/8	3/8	1/4	1
18119	SD-4	7/16	7/16	1/4	1
18129	SD-5	1/2	1/2	1/4	1
18159	SD-6	5/8	5/8	1/4	1
18179	SD-7	3/4	3/4	1/4	1
18199	SD-9	1	1	1/4	1

### SD - BALL SHAPE - ALUMA

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
18069	SD-1NF	1/4	1/4	1/4	1
18109	SD-3NF	3/8	3/8	1/4	1
18149	SD-5NF	1/2	1/2	1/4	1
18169	SD-6NF	5/8	5/8	1/4	1
18189	SD-7NF	3/4	3/4	1/4	1

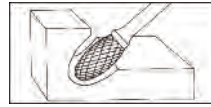
### SD - BALL SHAPE - 6" EXTENDED SHANK LENGTH

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
18059	SD-1L6	1/4	7/32	1/4	1
18099	SD-3L6	3/8	5/16	1/4	1
18139	SD-5L6	1/2	7/16	1/4	1

SC - Cylinder Shape - Radius End / SD - Ball Shape

## SE - OVAL / EGG SHAPE

Application: Contouring



**DOUBLE CUT**



**ALUMA CUT**

### SE - OVAL/EGG SHAPE

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
18239	<b>SE-41</b>	1/8	7/32	1/8	1
18249	<b>SE-53</b>	3/16	9/32	1/8	1
18259	<b>SE-11</b>	3/16	5/16	1/4	1
18269	<b>SE-51</b>	1/4	3/8	1/8	1
18279	<b>SE-1</b>	1/4	3/8	1/4	1
18299	<b>SE-3</b>	3/8	5/8	1/4	1
18329	<b>SE-5</b>	1/2	7/8	1/4	1
18359	<b>SE-6</b>	5/8	1	1/4	1
18379	<b>SE-7</b>	3/4	1	1/4	1

### SE - OVAL/EGG SHAPE - ALUMA

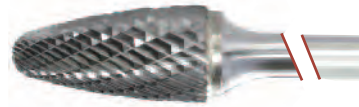
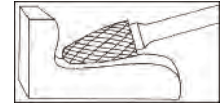
Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
18319	<b>SE-3NF</b>	3/8	5/8	1/4	1
18349	<b>SE-5NF</b>	1/2	7/8	1/4	1
18369	<b>SE-6NF</b>	5/8	1	1/4	1
18389	<b>SE-7NF</b>	3/4	1	1/4	1

### SE - OVAL/EGG 6" EXTENDED SHANK LENGTH

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
18289	<b>SE-1L6</b>	1/4	3/8	1/4	1
18309	<b>SE-3L6</b>	3/8	19/32	1/4	1
18339	<b>SE-5L6</b>	5/8	7/8	1/4	1

## SF - TREE SHAPE RADIUS

Application: Narrow Contours



**DOUBLE CUT**



**ALUMA CUT**

### SF - TREE SHAPE RADIUS

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
18429	<b>SF-41</b>	1/8	1/4	1/8	1
18439	<b>SF-42</b>	1/8	1/2	1/8	1
18449	<b>SF-11</b>	1/8	1/2	1/4	1
18459	<b>SF-53</b>	3/16	1/2	1/8	1
18469	<b>SF-51</b>	1/4	1/2	1/8	1
18479	<b>SF-1</b>	1/4	5/8	1/4	1
18509	<b>SF-3</b>	3/8	3/4	1/4	1
18539	<b>SF-4</b>	7/16	1	1/4	1
18549	<b>SF-13</b>	1/2	3/4	1/4	1
18559	<b>SF-5</b>	1/2	1	1/4	1
18589	<b>SF-6</b>	5/8	1	1/4	1
18609	<b>SF-7</b>	3/4	1	1/4	1
18629	<b>SF-14</b>	3/4	1-1/4	1/4	1
18649	<b>SF-15</b>	3/4	1-1/2	1/4	1

### SF - TREE SHAPE RADIUS - ALUMA

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
18499	<b>SF-1NF</b>	1/4	5/8	1/4	1
18529	<b>SF-3NF</b>	3/8	3/4	1/4	1
18579	<b>SF-5NF</b>	1/2	1	1/4	1
18599	<b>SF-6NF</b>	5/8	1	1/4	1
18619	<b>SF-7NF</b>	3/4	1	1/4	1
18639	<b>SF-14NF</b>	3/4	1-1/4	1/4	1

### SF - TREE SHAPE RADIUS 6" EXTENDED SHANK LENGTH

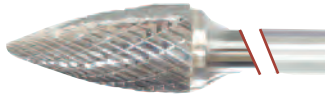
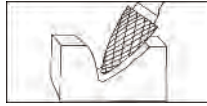
Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
18489	<b>SF-1L6</b>	1/4	5/8	1/4	1
18519	<b>SF-3L6</b>	3/8	3/4	1/4	1
18569	<b>SF-5L6</b>	1/2	1	1/4	1

SE - Oval/Egg Shape / SF - Tree Shape



## SG - POINTED TREE SHAPE

Application: Milling, Acute Angle,  
Narrow Contouring



**DOUBLE CUT**

### SG - POINTED TREE SHAPE

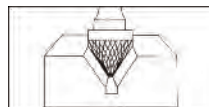
Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
18679	<b>SG-41</b>	1/8	1/4	1/8	1
18689	<b>SG-42</b>	1/8	5/16	1/8	1
18699	<b>SG-43</b>	1/8	3/8	1/8	1
18709	<b>SG-44</b>	1/8	1/2	1/8	1
18719	<b>SG-53</b>	3/16	1/2	1/8	1
18729	<b>SG-51</b>	1/4	1/2	1/8	1
18739	<b>SG-1</b>	1/4	5/8	1/4	1
18759	<b>SG-2</b>	5/16	3/4	1/4	1
18769	<b>SG-3</b>	3/8	3/4	1/4	1
18789	<b>SG-13</b>	1/2	3/4	1/4	1
18799	<b>SG-5</b>	1/2	1	1/4	1
18819	<b>SG-6</b>	5/8	1	1/4	1
18829	<b>SG-7</b>	3/4	1	1/4	1
18839	<b>SG-15</b>	3/4	1-1/2	1/4	1

### SG - POINTED TREE SHAPE 6" EXTENDED SHANK LENGTH

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
18749	<b>SG-1L6</b>	1/4	5/8	1/4	1
18779	<b>SG-3L6</b>	3/8	3/4	1/4	1
18809	<b>SG-5L6</b>	1/2	1	1/4	1

## SJ - 60° CONE SHAPE

Application: Acute Angle Matching



**DOUBLE CUT**

### SJ - 60° CONE SHAPE

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
18979	<b>SJ-42</b>	1/8	3/32	1/8	1
18989	<b>SJ-1</b>	1/4	3/16	1/4	1
18999	<b>SJ-3</b>	3/8	5/16	1/4	1
19009	<b>SJ-5</b>	1/2	7/16	1/4	1
19019	<b>SJ-6</b>	5/8	9/16	1/4	1
19029	<b>SJ-7</b>	3/4	11/16	1/4	1
19039	<b>SJ-9</b>	1	15/16	1/4	1

## SH - FLAME SHAPE

Contouring & Milling



**DOUBLE CUT**



### SH - FLAME SHAPE

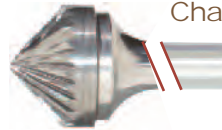
Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
18869	<b>SH-41</b>	1/8	1/4	1/8	1
18879	<b>SH-53</b>	3/16	3/8	1/8	1
18889	<b>SH-1</b>	1/4	5/8	1/4	1
18899	<b>SH-2</b>	5/16	3/4	1/4	1
18919	<b>SH-5</b>	1/2	1-1/4	1/4	1
18939	<b>SH-6</b>	5/8	1-7/16	1/4	1
18949	<b>SH-7</b>	3/4	1-5/8	1/4	1

### SH - FLAME SHAPE 6" EXTENDED SHANK LENGTH

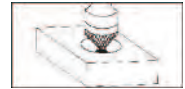
Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
18909	<b>SH-2L6</b>	5/16	3/4	1/4	1
18929	<b>SF-5L6</b>	1/2	1-1/4	1/4	1

## SK - 90° CONE SHAPE

Application: Acute Angle Machining  
Chamfering, Countersinking



**DOUBLE CUT**



### SK - 90° CONE SHAPE

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
19069	<b>SK-42</b>	1/8	1/16	1/8	1
19079	<b>SK-1</b>	1/4	1/8	1/4	1
19089	<b>SK-3</b>	3/8	3/16	1/4	1
19099	<b>SK-5</b>	1/2	1/4	1/4	1
19109	<b>SK-6</b>	5/8	5/16	1/4	1
19119	<b>SK-7</b>	3/4	3/8	1/4	1
19129	<b>SK-9</b>	1	1/2	1/4	1

## SL - TAPER SHAPE RADIUS - 14° INCLUDED ANGLE

Application: Surface Machining, Narrow  
Contours and Surfaces



**DOUBLE CUT**



### SL - TAPER SHAPE RADIUS 14° INCLUDED ANGLE

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Qty.
19159	<b>SL-41</b>	1/8	3/8	1/8	1
19169	<b>SL-42</b>	1/8	1/2	1/8	1
19179	<b>SL-53</b>	3/16	1/2	1/8	1
19189	<b>SL-1</b>	1/4	5/8	1/4	1
19209	<b>SL-2</b>	5/16	7/8	1/4	1
19219	<b>SL-3</b>	3/8	1-1/16	1/4	1
19249	<b>SL-4</b>	1/2	1-1/8	1/4	1
19279	<b>SL-5</b>	5/8	1-3/16	1/4	1
19299	<b>SL-6</b>	5/8	1-5/16	1/4	1
19329	<b>SL-7</b>	3/4	1-1/2	1/4	1

### SL - TAPER SHAPE RADIUS 14° INCLUDED ANGLE - ALUMA CUT

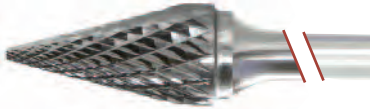
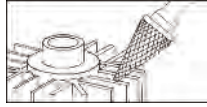
19239	<b>SL-3NF</b>	3/8	1-1/16	1/4	1
19269	<b>SL-4NF</b>	1/2	1-1/8	1/4	1
19289	<b>SL-5NF</b>	5/8	1-3/16	1/4	1
19309	<b>SL-6NF</b>	5/8	1-5/16	1/4	1
19329	<b>SL-7NF</b>	3/4	1-1/2	1/4	1

### SL - TAPER SHAPE RADIUS 14° INCLUDED ANGLE - EXTRA LENGTH

19199	<b>SL-1L6</b>	1/4	5/8	1/4	1
19229	<b>SL-3L6</b>	3/8	1-1/16	1/4	1
19256	<b>SL-4L6</b>	1/2	1-1/8	1/4	1

## SM - POINTED CONE SHAPE

Application: Surface Machining,  
Narrow Contours



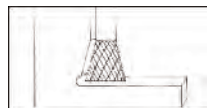
**DOUBLE CUT**

### SM - POINTED CONE SHAPE

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Included Angle	Qty.
19359	<b>SM-41</b>	1/8	11/32	1/8	12°	1
19369	<b>SM-42</b>	1/8	7/16	1/8	14°	1
19379	<b>SM-43</b>	1/8	5/8	1/8	7°	1
19389	<b>SM-53</b>	3/16	1/2	1/8	16°	1
19399	<b>SM-51</b>	1/4	1/2	1/8	22°	1
19409	<b>SM-1</b>	1/4	1/2	1/4	22°	1
19419	<b>SM-2</b>	1/4	3/4	1/4	14°	1
19429	<b>SM-3</b>	1/4	1	1/4	10°	1
19439	<b>SM-4</b>	3/8	5/8	1/4	28°	1
19449	<b>SM-5</b>	1/2	7/8	1/4	28°	1
19459	<b>SM-6</b>	5/8	1	1/4	31°	1

## SN - INVERTED CONE SHAPE

Application: Edge Milling, Rear Machining  
on difficult to reach areas



**DOUBLE CUT**

### SN - INVERTED CONE SHAPE

Product #	Size	Cut Diameter	Length of Cut	Shank Diameter	Included Angle	Qty.
19489	<b>SN-41</b>	3/32	1/8	1/8	10°	1
19499	<b>SN-42</b>	1/8	3/16	1/8	10°	1
19509	<b>SN-53</b>	3/16	1/4	1/8	10°	1
19519	<b>SN-51</b>	1/4	1/4	1/8	10°	1
19529	<b>SN-1</b>	1/4	5/16	1/4	10°	1
19539	<b>SN-2</b>	3/8	3/8	1/4	13°	1
19549	<b>SN-4</b>	1/2	1/2	1/4	28°	1
19559	<b>SN-6</b>	5/8	3/4	1/4	18°	1
19569	<b>SN-7</b>	3/4	5/8	1/4	30°	1

## PREMIUM CARBIDE DOUBLE CUT BURR SETS

**Burrs Set A - 9 pcs. . . . . Part #19669**  
SA-51, SB-51, SC-51, SD-51, SE-51, SF-51, SG-51, SM-51, SN-51

**Burrs Set B - 9 pcs. . . . . Part #19649**  
SA-1, SA-3, SA-5, SC-1, SC-3, SC-5, SF-1, SF-3, SF-5

**Burrs Set C - 9 pcs. . . . . Part #19639**  
SB-1, SB-3, SB-5, SD-1, SD-3, SD-5, SE-1, SE-3, SE-5

**Burrs Set D - 9 pcs. . . . . Part #19629**  
SB-1, SB-3, SB-5, SC-1, SC-3, SC-5SF-1, SF-3, SF-5

**Burrs Set E - 8 pcs. . . . . Part #19619**  
SA-5, SC-5, SD-5, SE-5, SG-5, SH-5, SK-5, SM-5

**Burrs Set F - 8 pcs. . . . . Part #19609**  
SB-5, SC-5, SD-5, SF-5, SG-5, SH-5, SJ-5, SK-5

## PREMIUM CARBIDE DOUBLE & ALUMA CUT BURR DISPLAYS



11 1/2 x 6 1/2 (H) x 12 (W)

### Burrs Display - 48 pcs . . Part #19689

#### Double Cut: (1/8 SHANK)

SA-51DC, SB-5DC, SC-51DC, SD-51DC, SE-51DC, SF-51DC, SG-51DC, SM-51DC, SN-51DC

#### Double Cut: (1/4 SHANK)

SA-1DC, SA-3DC, SA-5DC, SC-1DC, SC-3DC, SC-5DC, SD-1DC, SD-3DC, SD-5DC, SE-1DC, SE-3DC, SE-5DC, SF-1DC, SF-3DC, SF-5DC, SG-1DC, SG-3DC, SG-5DC, SL-4DC, SL-3DC, SL-1DC, SM-5DC, SM-4DC, SM-3DC

#### Aluma Cut: (1/4 SHANK)

SA-1NF, SA-3NF, SA-5NF, SC-1NF, SC-3NF, SC-5NF, SD-5NF, SD-3NF, SE-5NF, SE-3NF, SF-5NF, SF-3NF, SF-1NF, SL-4NF, SL-3NF



9 x 6 1/2 (H) x 9 1/2 (W)

### 24 pcs. Burrs Display Part #19679

#### Double Cut: (1/4 SHANK)

SA-5DC, SA-3DC, SA-1DC, SC-5DC, SC-3DC, SC-1DC, SD-5DC, SD-3DC, SD-1DC, SE-5DC, SE-3DC, SE-1DC, SF-5DC, SF-3DC, SF-1DC, SG-5DC, SG-3DC, SG-1DC, SL-4DC, SL-3DC, SL-1DC, SM-5DC, SM-4DC, SM-3DC

SM- Pointed Cone Shape / SN- Inverted Cone Shape / Sets , Displays

# Magnetic Base Drill & Annular Cutters

## Annular Cutters

Type14 & 14L M35 Cobalt . . . . . 92  
 Type15 & 15L M42 Cobalt . . . . . 92  
**Type13SP &13LSP M2 HSS . . . . . 92**

## Counter Display High-Speed Steel

Annular Sets . . . . . 93  
 Counter Displays . . . . . 93

## Spira-Broach™

MBD 4500 Low Profile . . . . . 91  
 MBD 5500 Standard - Duty . . . . . 91  
 MBD 6500 Heavy - Duty . . . . . 91  
 MBD 7000 Heavy Duty - Reverse . . 91



*Using the Latest Manufacturing and  
 Design Technology to provide hole-cutting solutions*

*for a Wide Range of Industries:* • Construction • Steel Fabrication

- Oil & Gas • Mining • Shipyards • Offshore Oil/Gas Rigs • Structural Steelwork
- Automotive • Highway and Railroad Bridgework • Petrochemical Plants • Welding Shops
- Railroads • HVAC • Machinery Installation

# Magnetic Base Drill Machines

**NORSEMAN/CTD**  
DRILL & TOOL

## SPIRA-BROACH™ MAG-BASED DRILLS

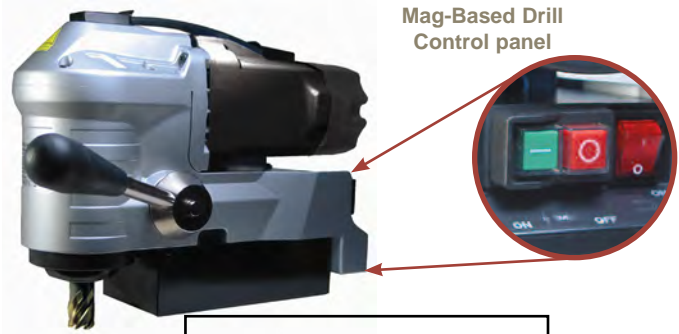
### MBD 4500 - Low Profile

**Spira-Broach™** MBD 4500 Magnetic-Based Drill

- Features:
- Quick release chuck
  - Low height for confined spaces
  - LED light for improved vision in dark areas
  - Accepts standard 3/4" shank annular cutters
  - Removable handle can be used on either side
  - 1 - 3/8" cutters capacity
  - Horsepower 1.5
  - RPM load 390
  - Weight 25 pounds
  - Magnetic Strength: 3,300 lbs.

Part No.	Description/ Size	Qty.
12400	MBD 4500	1

Height: 7-3/4"



Removable handle can be used on either side.

## SPIRA-BROACH™ MAG-BASED DRILLS

### MBD 5500

The Spira-Broach™ MBD 5500 is an extremely light, yet powerful magnetic drill featuring the **Kwik-Lok Arbor**. These attributes give the operator the ability to cut large diameter holes up to 1-3/8" with a minimum amount of effort and time.

- Features: Integral Arbor Support For Added Rigidity  
New super-safe control panel which includes:

- Visual indication of status, solid state electronics.
- Time delay magnetic release
- 1-3/8 inch broaching capacity
- Lubrication reservoir
- Ultimate in versatility at 22 lbs.
- Complete with molded carrying case
- RPM Load 390

Special Features:  
**KWIK-LOK  
ARBOR**

**Special Feature: Kwik-Lok Arbor**

- Ability To Convert To Twist Drilling In Seconds
- Internal lubricant system

Part No.	Size	Qty.
12850	MBD5500	1
12860	1/2" Drill Chuck & Key (5500-DC)	1



### MBD 6500 - Heavy Duty

**Spira-Broach™** MBD 6500 variable speed Magnetic based drill.

- Features:
- Two gear ranges
  - Morse Taper allows for quick conversion to twist drilling
  - Convenient carrying case

Technical Specifications:	Includes:
• Power 1.5hp	• Integral lubrication system
• Cutter Capacity 2"	• Warrantly
• Morse Taper -2	• Allen keys
• Speed Ranges - 280/ 500 rpm	• Safety strap & guard
• Magnet Adhesion - 2000 lbs.	
• Weight - 40 lbs.	

### MBD 7000 - Heavy Duty w/ Reverse

**Spira-Broach™** MBD 7000 variable speed Magnetic based drill with reversible motor

- Features:
- Reversible motor for tapping
  - Variable Speed Control
  - Morse Taper allows for quick conversion to twist drilling
  - Two gear ranges
  - Convenient carrying case
  - 2-Inch cutter capacity

Part No.	Description	Qty.
17920	MBD 6500	1
17930	MBD 7000	1
00952	Drill Chuck with #2 Morse Taper	1



Portable Magnetic Base Drills - Spira-Broach™

Call Toll Free  
1.800.328.4655

SPIRA-BROACH™ ANNULAR CUTTERS

Types 13SP, Type 13LSP  
**M2 High-Speed Steel Cutters**

- High tungsten content increases abrasion resistance resulting in a tough tool with long lasting durability

**M2 excellent all purpose capability**

Type 14, Types 14L  
**M35 Cobalt Cutters  
Gold Finish**

- Similar to M2, 6% cobalt added to increase heat resistance.

**M35 Increased hardness for tough jobs**

Types 15, Type 15L  
**M42 Gold Finish  
Super Cobalt Steel**

- Molybdenum-chromium vanadium tungsten with 8% cobalt superior red hot hardness compared to conventional high speed steel.

M42 longest tool life in the most difficult applications

1" CUT DEPTH



2" CUT DEPTH



Type 13SP M2 Part #	Type 14 M35 Part #	Type 15 M42 Part #	Cutter Diameter	Qty.
16311	16631	14351	7/16	1
16321	16641	14391	1/2	1
16331	16651	14431	9/16	1
16341	16661	14471	5/8"	1
16351	16671	14511	11/16	1
16361	16681	14551	3/4	1
16371	16691	14591	13/16	1
16381	16701	14631	7/8"	1
16391	16711	14671	15/16	1
16401	16721	14711	1"	1
16411	16731	14751	1-1/16	1
16421	16741	14791	1-1/8	1
16431	16751	14831	1-3/16	1
16441	16761	14871	1-1/4	1
16451	16771	14911	1-5/16	1
16461	16781	14951	1-3/8	1
16471	16791	14991	1-7/16	1
16481	16801	15031	1-1/2	1
16491	16811	15051	1-9/16	1
16501	16821	15071	1-5/8	1
16511	16831	15091	1-11/16	1
16521	16841	15111	1-3/4	1
16531	16851	15131	1-13/16	1
16541	16861	15151	1-7/8	1
16551	16871	15171	1-15/16	1
16561	16881	15191	2"	1
16571	16891	15211	2-1/16	1
16581	-----	15231	2-1/8	1
16591	-----	15251	2-3/16	1
16601	-----	15271	2-1/4	1
16611	-----	15281	2-5/16	1
16621	-----	15291	2-3/8	1

Type 13LSP M2 Part #	Type 14L M35 Part #	Type 15L M42 Part #	Cutter Diameter	Qty.
16312	16632	14352	7/16	1
16322	16642	14392	1/2"	1
16332	16652	14432	9/16	1
16342	16662	14472	5/8"	1
16352	16672	14512	11/16	1
16362	16682	14552	3/4"	1
16372	16692	14592	13/16	1
16382	16702	14632	7/8"	1
16392	16712	14672	15/16	1
16402	16722	14712	1"	1
16412	16732	14752	1-1/16	1
16422	16742	14792	1-1/8	1
16432	16752	14832	1-3/16	1
16442	16762	14872	1-1/4	1
16452	16772	14912	1-5/16	1
16462	16782	14952	1-3/8	1
16472	16792	14992	1-7/16	1
16482	16802	15032	1-1/2	1
16492	16812	15052	1-9/16	1
16502	16822	15072	1-5/8	1
16512	16832	15092	1-11/16	1
16522	16842	15112	1-3/4	1
16532	16852	15132	1-13/16	1
16542	16862	15152	1-7/8	1
16552	16872	15172	1-15/16	1
16562	16882	15192	2"	1
16572	16892	15212	2-1/16	1
16582	-----	15232	2-1/8	1
16592	-----	15252	2-3/16	1
16602	-----	15272	2-1/4	1
16612	-----	15282	2-5/16	1
16622	-----	15292	2-3/8	1

Pilot Pins for 1" Cut Depth

Part No.	Description	Size
00902	1/4" dia. pin fits one inch depth cutters 1/2" & larger	PP1/4x1
Part No.	Description	Size
13710	11/64" dia. pin fits 7/16" -- 1" depth cutter	

Pilot Pins for 2" Cut Depth

Part No.	Description	Size
00903	1/4" dia. pin fits two inch depth cutters 1/2" & larger	PP 1/4x2
Part No.	Description	Size
13720	11/64" dia. pin fits 7/16" -- 2" depth cutter	

## SPIRA-BROACH™ ANNULAR CUTTERS & COUNTER DISPLAY

### Spira-Broach™ Annular Cutters

These unique cutters reduce time and power requirements by cutting larger diameter holes at the periphery leaving solid slug in the center.

#### SPIRA-BROACH Cutters

- Give the lowest cost per hole
- Cut on curved surfaces
- Allow overlapping cuts on existing holes
- Stay sharp much longer
- Leaves a burr-free hole



#### SB-5 1" & 2" LENGTH

9/16", 11/16", 13/16", 15/16", 1-1/16"

Part #	Pin	Type	Metal
15301	1" Pin	15	M42
15302	2" Pin	15L	M42
16901	1" Pin	14	M35
16902	2" Pin	14L	M35
16624	1" Pin	13SP	M2 HSS
16629	2" Pin	13LSP	M2 HSS



## ANNULAR CUTTER DISPLAYS

### Annular Cutters

- Compact metal case attractively displays annular cutters.
- Scratch proof Lexan front reduces pilferage and keeps merchandise clean.
- Includes: 1" pins and 2" pins for each size

#### ANNULAR CUTTERS COUNTER DISPLAY

1/2", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16, 1", 1-1/16"

Part #	Size	Type	Qty.
00943	M-42	SB-20	15
00944	M-35	SB-20HS	14
00949	M-2 HSS	SB-20SP	13SP



Annular Cutters - Spira-Broach™ Counter Display & Sets

**Acrylic Drills**

Type 183-AG .....104

**Auger Bits**

Type 940, 941 & 942 .....100  
Type 950, 951 952 & 953.....100

**Bell Hanger Bits**

Type 601 .....103

**Bolt Remover**

Bolt Extractors Set .....97  
Type 420 Spiral.....96  
Type 421-AG Square.....96

**Brad Point Drills**

Type 16-AG .....101  
Type 16-AG Sets.....101

**Flex-Bit**

Type 600 .....104

**Carbide Tipped Holecutters**

Type CHC-AG .....105  
Type CHD-AG .....105  
Type CHC-QR .....105  
Type Ext OAL- 6-1/4" .....105  
Hanging Display of CHC-QR .....105

**Countersinks**

Type 82-AG Piloted .....106  
Type 82-AG Pilotless .....106  
Type 90-AG Deburring .....106  
Technical Diagram .....107

**Combined Drills & Countersinks**

Type 296 .....107  
Combined Drill & Counter-sink Set ..107

**Cutting Tool Lubricant**

Type 11-AG .....104

**Glass & Tile Drills**

Type 626 .....97

**Hard Steel Drills**

Type 602 Carbide Tipped .....104  
Type 602-C Solid Carbide.....104

**Reamers**

Type 50-AG Car Reamers .....98  
Type 51-AG Car Reamers .....98  
Type 52-AG Hex Bridge length .....98  
Type 53-AG Hex Car length.....98  
Type 54-AG Taper Shank .....99  
Type 55-AG Taper Shank .....99  
Type 134-AG Hole Hog™ .....99  
Type 134-AG Hole Hog™Sets .....99

**Left-Hand Spiral Drills**

Type 420-AL Carded.....95  
Type 190-AL .....95  
Type 190-AL Sets.....95

**Pilot Drills**

Type 185 .....103

**Power Bits**

Type 935 .....101  
Type 935 Sets .....101  
Type QR-AG Extensions 3",6",12" **NEW** 101

**Sheeters Drills**

Type 224 .....104

**Step Drills - Multi-Diameter**

Type 78-AG Gold Oxide .....102  
Type 78-AGN Titanium Nitride .....102  
Type 78-ACN Titanium Carbon Nitride 102  
Type 78-QR .....102  
Type 78-QRN .....102  
Step Drill Sets.....102

**Twin End Drills**

Type 140-G .....103  
Type 140 .....103

**Weldout™ Spotweld Drills & Sets**

Type 186 Weldout™ Spot weld 108  
Type 187 Weldout™ Spot weld 108  
Type 187-DN TIN Coated .....108  
Type 187-B Carbide ALTiN Coated108  
Type 187 WO-4 Set.....108  
Type 186 WO-6 Set.....108

QUICK INDEX - Specialty Tools



## LEFT-HAND HEAVY DUTY JOBBER LENGTH DRILLS

### Type 190-AL

#### Magnum Super Premium - Left Hand Spiral

- Special Hi-Molybdenum tool steel.
- 135° split point for fast penetration and accurate starting without center punch.
- Precision ground point, flutes, body, clearance and drill diameter for the ultimate in accuracy and performance.
- Body and clearance are gold surface treated for maximum lubricity.
- Ideal for removing broken studs.



### TYPE 190-AL LEFT HAND SPIRAL

Part No.	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
92430	1/16	1-7/8	7/8	6
23150	5/64	2"	1"	6
89290	3/32	2-1/4	1-1/4	6
23160	7/64	2-5/8	1-1/2	6
92440	1/8	2-3/4	1-5/8	6
92441	9/64	2-7/8	1-3/4	6
23170	5/32	3-1/8	2"	6
92442	11/64	3-1/4	2-1/8	6
92450	3/16	3-1/2	2-5/16	6
92443	13/64	3-5/8	2-7/16	6
92444	7/32	3-3/4	2-1/2	6
92451	15/64	3-7/8	2-5/8	6
92460	1/4	4"	2-3/4	6
92452	17/64	4-1/8	2-7/8	6
92453	9/32	4-1/4	2-15/16	6
23180	19/64	4-3/8	3-1/16	3
92470	5/16	4-1/2	3-3/16	3
92471	21/64	4-5/8	3-5/16	3
92472	11/32	4-3/4	3-7/16	3
92473	23/64	4-7/8	3-1/2	3
92480	3/8	5"	3-5/8	3
92481	25/64	5-1/8	3-3/4	3
92482	13/32	5-1/4	3-7/8	3
92483	27/64	5-3/8	3-15/16	3
92490	7/16	5-1/2	4-1/16	3
92491	29/64	5-5/8	4-3/16	3
92492	15/32	5-3/4	4-5/16	3
92493	31/64	5-7/8	4-3/8	3
92500	1/2	6"	4-1/2"	3

### TYPE 190-AL LEFT-HAND SPIRAL SETS

**8 Pc.**

Part No.	Description of Sizes	Qty of each
87650	<b>LF-8</b> 1/16-1/2 by 16ths	1

**12 Pc.**

Part No.	Description of Sizes	Qty of each
87651	<b>LF-12</b> 1/16-5/16 by 32nds 3/8, 7/16 & 1/2	1

**13 Pc.**

Part No.	Description of Sizes	Qty of each
87652	<b>LF-13</b> 1/16-1/4 by 64ths	1

**15 Pc.**

Part No.	Description of Sizes	Qty of each
87654	<b>LF-15</b> 1/16 - 1/2 by 32nds	1

**17 Pc.**

Part No.	Description of Sizes	Qty of each
87853	<b>LF-17</b> 1/16-1/4 by 64ths, 5/16-1/2 by 16ths	1

**29 Pc.**

Part No.	Description of Sizes	Qty of each
87854	<b>LF-29</b> 1/16-1/2 by 64ths	1

### Broken Bolt Remover Combo

#### Type 420-AL

- Carded left hand drill combined with spiral style screw extractor is ideal for removing broken studs.

Part No.	Screw Extractor Number	Description of Sizes	Qty of each
30137	EX-1	3/32 LH drill	1
30147	EX-2	1/8 LH drill	1
30157	EX-3	3/16 LH drill	1
30167	EX-4	1/4 LH drill	1
30177	EX-5	5/16 LH drill	1



**29 Pc. - Ultra Dex**

Part No.	Description of Sizes	Qty of each
87859	<b>LF-29P</b> 1/16-1/2 by 64ths	1

### PRODUCT: TIPS

Bolt Remover Sets Include BOTH Left-Hand Spiral Drills and Bolt/Screw Extractors.



## HI-CARBON SCREW, STUD AND PIPE EXTRACTORS

Type 420

### Screw & Pipe Extractors Hi-Carbon Steel - Spiral Style



- Remove broken screws, bolts, threaded parts, and pipes.
- Broken piece is extracted with out damage to threads.

To remove the broken threaded part:  
Drill a hole in the end of the broken part (left hand spiral heavy duty drills are recommended for this drilling operation), insert extractor, then turn counterclockwise using a wrench on the exposed end of the extractor.

#### TYPE 420 SCREW & PIPE EXTRACTORS

Part No.	Screw Extractor Number	To remove Diameter of Screw	Diameter. of Screw Extractor Shank Point		Drill Size	No. per/pack
57100	EX-1	3/32 to 5/32	1/8	.060	5/64	5
57110	EX-2	5/32 to 7/32	3/16	.080	7/64	5
57120	EX-3	7/32 to 9/32	1/4	1/8	5/32	5
57130	EX-4	9/32 to 3/8 and 1/8 pipe	5/16	3/16	1/4	5
57140	EX-5	3/8 to 5/8 and 1/4 pipe	7/16	1/4	17/64	5
57150	EX-6	5/8 to 7/8 and 3/8 pipe	5/8	3/8	13/32	1
57160	EX-7	7/8 to 1-1/8 and 1/2 pipe	7/8	15/32	17/32	1
57170	EX-8	1-1/8 to 1-3/8 and 3/4 pipe	11/32	3/4	13/16	1
57180	EX-9	1-3/8 up and 1" pipe	1-9/32	1	1-1/8	1

#### TYPE 420 SCREW & PIPE EXTRACTORS - CARDED

57107	EX-1	3/32 to 5/32	1/8	.060	5/64	1
57117	EX-2	5/32 to 7/32	3/16	.080	7/64	1
57127	EX-3	7/32 to 9/32	1/4	1/8	5/32	1
57137	EX-4	9/32 to 3/8 and 1/8 pipe	5/16	3/16	1/4	1
57147	EX-5	3/8 to 5/8 and 1/4 pipe	7/16	1/4	17/64	1

Type 421-AG

### Studout™ Screw, Stud and Pipe Extractors Super Premium - Square Style Forged Hi-Carbon Steel



- The square shape of these extractors gives the tools the ability to remove broken bolts, screws, and pipes with minimum deformation of the broken part.

- These extractors will not chew up or expand the object being removed.

To remove the broken threaded part: Drill a hole in the end of the broken part (left hand spiral heavy duty drills are recommended for this drilling operation), insert extractor, then turn counterclockwise using a wrench on the exposed end of the extractor.

#### TYPE 421-AG STUDOUT™ SCREW, STUD & PIPE EXTRACTOR

Part No.	Screw Extractor Number	To remove Diameter of Screw	Diameter. of Screw Extractor Shank Point		Drill Size	No. per/pack
70760	E-1	3/16-9/32	3/16"	1/8"	1/8"	5
70770	E-2	9/32-11/32	1/4	11/64	3/16	5
70780	E-3	11/32-1/2	5/16	7/32	1/4	5
70800	E-4	1/2-3/4	3/8	9/32	5/16	5
70810	E-5	5/8-7/8	7/16	21/64	3/8	5
70820	E-6	7/8-1"	1/2	7/16	1/2	1
70830	E-7	1"-1-1/4	5/8	1/2	9/16	1
70860	E-8	1-1/8 - 1-1/2	3/4	9/16	5/8	1
70870	E-9	1-1/4 - 1-3/4	7/8	5/8	11/16	1

## BOLT EXTRACTOR SETS / GLASS TILE

### Type 420 -Bolt Extractor Set Type 421-AG -Bolt Extractor Set

- Fast and easy stud removal
- Left-hand spiral drills often eliminate the need for use of extractor.
- Drill loosens bolt stud with counter clockwise rotation.
- 135° split point for fast penetration and accurate starting without center punch.
- Most broken studs are work hardened during the breaking process.



BR-10

#### TYPE 420 BOLT EXTRACTOR SETS - SPIRAL EXTRACTOR

##### SE-4N - Type 420

Part No.	Description of Sizes	Qty of each
47170	EX 2, 3, 4 & 5	1

##### SE-5N - Type 420

Part No.	Description of Sizes	Qty of each
47180	EX 1, 2, 3, 4 & 5	1

#### TYPE 420 BOLT EXTRACTOR SETS - LEFT HAND DRILL

##### BR-8 - Type 420 & 190-AL

Part No.	Description of Sizes	Qty of each
88550	EX 1, 2, 3, 4 + 3/32, 1/8, 3/16 & 1/4	1

##### BR-10 - Type 420 & 190-AL

Part No.	Description of Sizes	Qty of each
58510	EX 1, 2, 3, 4 & 5 + 3/32, 1/8, 3/16, 1/4, 5/16	1

#### TYPE 421-AG BOLT EXTRACTOR SETS

##### SQE-4 - Type 421-AG

Part No.	Description of Sizes	Qty of each
70840	EX 2, 3, 4 & 5	1

#### TYPE 421-AG BOLT EXTRACTOR SETS - LEFT HAND DRILL

##### BR-8SQ - Type 421-AG & 190-AL

Part No.	Description of Sizes	Qty of each
70850	EX 1, 2, 3 & 4 + 1/8, 3/16, 1/4 & 5/16	1

## GLASS & TILE DRILLS

### Type 626

#### Carbide Tipped with Spear Point

- Designed for drilling in glass, tile, mirrors and ceramic materials.
- Spear point allows clean penetration with reduced cutting pressure and breakout.
- Carbide tip insures long tool life.



#### TYPE 626 CARBIDE TIPPED

Part #	Size Inches
56510	1/8"
56520	5/32
56530	3/16
56540	1/4
56550	5/16
56560	3/8
56570	1/2

Individually packaged in clear hanging tubes.

## CAR REAMERS & HEX NUT REAMERS

Part #	Diameter Inches	Point Diameter	Min. Starting Hole Size	Overall Length	Shank Dia.
06390	3/8	0.250	5/16	4-5/8	3/8
06400	1/2	0.281	3/8	5-7/8	1/2
06410	9/16	0.343	7/16	5-7/8	1/2
06420	5/8	0.343	7/16	6-3/8	1/2
06430	11/16	0.375	15/32	6-3/8	1/2
06440	3/4	0.406	1/2	6-7/8	1/2
06450	13/16	0.468	35/64	6-7/8	1/2
06460	7/8	0.500	19/32	6-7/8	1/2
06470	15/16	0.585	5/8	6-7/8	1/2
06480	1"	0.594	7/8	6-7/8	1/2
06484	1-1/4	0.719	1"	6-7/8	1/2

SET	TYPE 50-AG	Includes
12270	CR-4SP	3/8, 1/2, 5/8, 3/4

Part #	Diameter Inches	Point Diameter	Min. Starting Hole Size	Overall Length	Shank Dia.
06381	5/16	0.215	17/64"	4-5/8	5/16
06391	3/8	0.250	5/16	4-5/8	3/8
06501	7/16	0.250	3/8	5-7/8	7/16
06401	1/2"	0.281	3/8	5-7/8	1/2
06411	9/16	0.343	7/16	5-7/8	1/2
06421	5/8	0.343	7/16	6-3/8	1/2
06432	0.652	0.375	15/32	6-3/8	1/2
06431	11/16	0.375	15/32	6-3/8	1/2
06441	3/4	0.406	1/2	6-7/8	1/2
06531	0.776	0.406	1/2	6-7/8	1/2
06451	13/16	0.468	35/64	6-7/8	1/2
06461	7/8	0.500	19/32	6-7/8	1/2
06471	15/16	0.585	5/8	6-7/8	1/2
06481	1"	0.594	7/8	6-7/8	1/2
06491	1-1/16	0.807	7/8	6-7/8	1/2
06482	1-1/4	0.719	1"	6-7/8	1/2

SET	TYPE 51-AG	Includes
12271	CR-4FS	3/8, 1/2, 5/8, 3/4
12281	SM-4FS	5/16, 3/8, 7/16, 1/2



**TYPE 52-AG BRIDGE LENGTH**

Part #	Diameter Inches	Hex Shank Inches	Flute Length	Overall Length	No. per/pack
20480	9/16	1-1/16	5-1/8	6-7/8	1
20490	5/8	1-1/16	6-1/8	7-7/8	1
20510	11/16	1-1/16	7-1/8	9-1/4	1
20520	3/4	1-1/4	7-3/8	9-3/8	1
20530	13/16	1-1/4	7-3/8	9-3/8	1
20540	7/8	1-7/16	7-3/8	9-3/8	1
20550	15/16	1-7/16	7-3/8	9-3/8	1
20560	1"	1-7/16	7-3/8	9-3/8	1
20570	1-1/16	1-5/8	7-3/8	9-3/8	1
20500	1-1/8	1-5/8	7-3/8	9-3/8	1
20580	1-3/16	1-13/16	7-3/8	9-3/8	1
20590	1-5/16	2	7-3/8	10	1
21120	1-3/8	2	7-3/8	10	1
21130	1-7/16	2	7-3/8	10	1
21140	1-1/2	2	7-3/8	10	1
21150	1-9/16	2	7-3/8	10	1
21160	1-5/8	2	7-1/2	10	1

### Type 50-AG Car Reamers, Standard Flute 3-Flats on Shank



- These reamers are especially designed for the reaming of structural steel plates commonly found in truck frames, rail cars, bridges, and pressure vessels.
- For use in enlarging previously formed or drilled holes.
- All tools are constructed with left-hand spiral and right-hand cut.

### Type 51-AG Car Reamers - Fast Spiral Hole Buster™ Super Premium 3-Flats on Shank



- Special Hi-Tungsten tool steel, gold surface treated body and clearance for maximum lubricity.
- These reamers are especially designed for the reaming of structural steel plates commonly found in truck frames, rail cars, bridges, and pressure vessels.
- The **51-AG**, with the fast spiral, is the more aggressive of the two styles. It also will fit the needs of users who prefer a stop collar.

### Type 52-AG -Bridge Length Hex Nut Reamers Type 53-AG -Car Length Hex Nut Reamers Black & Gold Finish HSS-Spiral Flute

- Designed for aligning and enlarging holes in structural steel applications.
- Gold treated for maximum lubricity.

**TYPE 53-AG CAR LENGTH**

Part #	Diameter Inches	Hex Shank Inches	Flute Length	Overall Length	No. per/pack
35580	9/16	1-1/16	4	5-1/2	1
35590	5/8	1-1/16	4-1/2	6	1
35610	11/16	1-1/16	4-1/2	6-3/8	1
35620	3/4	1-1/4	5	7	1
35630	13/16	1-1/4	5	7	1
35640	7/8	1-7/16	5	7	1
35650	15/16	1-7/16	5	7	1
35660	1"	1-7/16	5	7	1
35670	1-1/16	1-5/8	5	7	1
35600	1-1/8	1-5/8	5	7	1
35680	1-3/16	1-13/16	5	7	1
35690	1-5/16	2	5	7-7/8	1

## BRIDGE REAMERS & HOLE HOG™

Type 54-AG -Straight Flute Type 55-AG -Spiral Flute

**Bridge Reamers - Straight & Spiral Flutes - Taper Shank High-Speed Steel, Surface Treated**

- These special Hi-Tungsten tool steel reamers with gold surface treated body and clearance are designed to be used with Taper shank equipment.
- They are available in both straight and spiral flute configuration and are designed for heavy-duty reaming as encountered in the fabrication of structural steel assemblies, bridge erection, and ship construction.



### TYPE 54-AG STRAIGHT FLUTE

Part #	Diameter Inches	Flute Length	Overall Length	Taper Shank	Qty. per/pack
81630	7/16	4-3/8	8-1/4	#2	1
81640	1/2	5-1/8	9	#2	1
81650	9/16	5-1/8	9	#2	1
81660	5/8	6-1/8	10	#2	1
81670	11/16	7-1/8	11-3/4	#3	1
81680	3/4	7-3/8	12	#3	1
81690	13/16	7-3/8	12	#3	1
81700	7/8	7-3/8	12	#3	1
81710	15/16	7-3/8	12	#3	1
81720	1"	7-3/8	12	#3	1
81730	1-1/16	7-3/8	12	#3	1
81740	1-1/8	7-3/8	12	#3	1
81750	1-3/16	7-3/8	12	#3	1
81760	1-1/4	7-3/8	13	#4	1
81770	1-5/16	7-3/8	13	#4	1

### TYPE 55-AG SPIRAL FLUTE

Part #	Diameter Inches	Flute Length	Overall Length	Taper Shank	Qty. per/pack
83310	7/16	4-3/8	8-1/4	#2	1
83320	1/2	5-1/8	9	#2	1
83330	9/16	5-1/8	9	#2	1
83340	5/8	6-1/8	10	#2	1
83350	11/16	7-1/8	11-3/4	#3	1
83360	3/4	7-3/8	12	#3	1
83370	13/16	7-3/8	12	#3	1
83380	7/8	7-3/8	12	#3	1
83390	15/16	7-3/8	12	#3	1
83400	1"	7-3/8	12	#3	1
83410	1-1/16	7-3/8	12	#3	1
83420	1-1/8	7-3/8	12	#3	1
83430	1-3/16	7-3/8	12	#3	1
83440	1-1/4	7-3/8	13	#4	1
83450	1-5/16	7-3/8	13	#4	1

Type 134-AG

**Hole Hog™ 4-Flute Core Drill Super Premium, 3-Flats on Shank**

- This tool is designed exclusively for enlarging existing holes.
- The 4-flute design eliminates the catching and hogging-in experienced with standard S & D drills when breaking through thinner materials such as truck frames.
- These core drills may replace tapered reamers in many applications.



**Hole Hog™ Sets**  
**1/2" Shank 3-flats on Shank 4-Flute Core Drill**  
**Magnum Super Premium**

- A selection of core drills and companion (minimum starting hole size) pilot drills in a black steel index.



### TYPE 134-AG FRACTIONAL

Part #	Diameter Inches	Minimum Starting Hole Size	Overall Length Inches	Flute Length Inches	Qty. per/pack
22030	3/8	1/4	4-5/16	1-7/8	1
22040	1/2	5/16	4-5/16	1-7/8	1
22060	9/16	3/8	4-5/16	1-7/8	1
22080	5/8	25/64	4-5/16	1-7/8	1
22100	11/16	7/16	4-5/16	1-7/8	1
22120	3/4	15/32	4-5/16	1-7/8	1

### TYPE 134-AG SETS

SP-8HH Set contains 1 each:

**134-AG** core drill sizes 3/8, 1/2, 5/8 & 3/4.  
**175-AG** drill sizes 1/4, 5/16, 25/64 & 15/32

**Part No. 38880**

SP-6HHL Set contains 1 each:

**134-AG** core drill sizes 1/2, 5/8 & 3/4.  
**175-AG** drill sizes 5/16, 25/64 & 15/32.

**Part No. 38870**

SP-6HHS Set contains 1 each:

**134-AG** core drill sizes: 3/8, 1/2 & 5/8.  
**175-AG** drill sizes 1/4, 5/16 & 25/64

**Part No. 38860**

## AUGER BITS CARBIDE

### Type 940 -12" Bits Type 941 -18" Bits Type 942 -24" Bits Carbide-Tipped Auger Bit

- A carbide cutting tip combined with a hardened steel cutting edge, allows it to bore holes in all types of wood quickly.
- A clean, smooth hole is provided.
- Requires less torque to operate and can be used with electric, air or gasoline powered drill motors, and impact wrenches.
- The carbide cutter is brazed onto the steel body and the hardened steel cutting edge can be resharpened.



#### TYPE 940 12" AUGER BITS

Part No.	Description of Sizes
51300	1/2"
51310	9/16
51320	5/8
51330	11/16
51340	3/4
51350	13/16
51360	7/8
51370	15/16
51380	1"
51390	1-1/16
51400	1-1/8

#### TYPE 941 18" AUGER BITS

Part No.	Description of Sizes
51410	1/2"
51420	9/16
51430	5/8
51440	11/16
51450	3/4
51460	13/16
51470	7/8
51480	15/16
51490	1"
51500	1-1/16
51510	1-1/8

#### TYPE 942 24" AUGER BITS

Part No.	Description of Sizes
51520	1/2"
51530	9/16
51540	5/8
51550	11/16
51560	3/4
51570	13/16
51580	7/8
51590	15/16
51600	1"
51610	1-1/16
51620	1-1/8

## STANDARD WOOD AUGERS

### Types 950 -9" Bits Type 951 -16" Bits Type 952 -18" Bits Type 953 -24" Bits

- High quality auger bits with hex shanks produced from alloy tool steel.
- For deep drilling wood applications, quickly and easily drill holes in all types of wood products.



#### TYPE 950 9" AUGER BITS

Part No.	Description of Sizes
53200	3/8"
53210	1/2
53220	9/16
53230	5/8
53240	11/16
53250	3/4
53260	7/8
53270	15/16
53280	1"
53290	1-1/8

#### TYPE 951 16" AUGER BITS

Part No.	Description of Sizes
53300	3/8"
53310	1/2
53320	9/16
53330	5/8
53340	11/16
53350	3/4
53360	7/8
53370	15/16
53380	1"
53390	1-1/8

#### TYPE 952 18" AUGER BITS

Part No.	Description of Sizes
53400	3/8"
53410	1/2
53420	9/16
53430	5/8
53440	11/16
53450	3/4
53460	7/8
53470	15/16
53480	1"
53490	1-1/8

#### TYPE 953 24" AUGER BITS

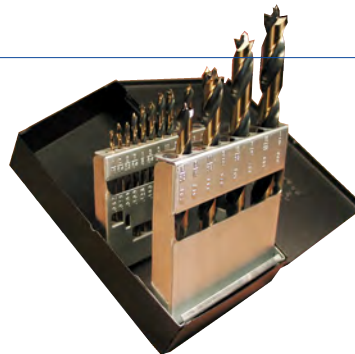
Part No.	Description of Sizes
53500	3/8"
53510	1/2
53520	9/16
53530	5/8
53540	11/16
53550	3/4
53560	7/8
53570	15/16
53580	1"
53590	1-1/8"

## BRAD POINT DRILLS & POWER BITS

### Type 16-AG

#### Jobber Length - Burrou™ Brad Point Super Premium

- These high performance drills made from Hi-Moly tool steel will cut holes in wood or plastics and leave no burr.
- The special **BURROUT™** point cuts at the circumference of the hole to avoid the break through burr problems common with standard point drills.



Part No.	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
01041	5/64	2"	1"	12
01051	3/32	2 1/4	1 1/4	12
01061	7/64	2 5/8	1 1/2	12
01071	1/8	2 3/4	1 5/8	12
01081	9/64	2 7/8	1 3/4	12
01091	5/32	3 1/8	2"	12
01101	11/64	3 1/4	2 1/8	12
01111	3/16	3 1/2	2 5/16	12
01131	7/32	3 3/4	2 1/2	12
01151	1/4	4"	2 3/4	12
01191	5/16	4 1/2	3 3/16	6
01231	3/8	5"	3 5/8	6
01271	7/16	5 1/2	4 1/16	6
01311	1/2	6"	4 1/2	6

### TYPE 16-AG BURROUT™ SETS

#### BF-10

Part No.	Description of Sizes	Qty of each
42001	5/64-3/16 by 64ths + 7/32, 1/4	1

#### BF-14

Part No.	Description of Sizes	Qty of each
42031	5/64-3/16 by 64ths + 7/32, 1/4-1/2 by 16ths	1

### TYPE 935 1/4" HEX SHANK

Part No.	Diameter Inches	Qty. per/pack
52005	1/4	1
52015	5/16	1
52025	3/8	1
52035	7/16	1
52045	1/2	1
52055	9/16	1
52065	5/8	1
52075	11/16	1
52085	3/4	1
52095	13/16	1
52105	7/8	1
52115	15/16	1
52125	1 INCH	1
52135	1-1/8	1
52145	1-1/4	1
52155	1-3/8	1
52165	1-1/2	1

### EXTENSIONS

Part No.	Size	Qty. per/pack
27555	6"	1
52175	12"	1

## POWER BITS

### Type 935

#### Quick Release 1/4" Hex Shank - Power Bits

- Cuts clean accurate holes in all soft and hard woods plus foam core, plastic, many non-metallic building siding, and foam insulation.

### TYPE 935 1/4" HEX SHANK SETS

#### EASY-CUT 4 PIECE SET

One each: 3/8, 1/2, 5/8 & 3/4 in plastic pouch.  
Part No. 52185

#### EASY-CUT 6 PIECE SET

One each: 3/8, 1/2, 5/8, 3/4, 7/8 & 1" in plastic pouch.  
Part No. 52195

#### EASY-CUT 13 PIECE SET

One each: 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8 11/16, 3/4, 13/16, 7/8, 15/16 & 1" in plastic pouch.  
Part No. 52205

#### EASY-CUT 6" - 12" EXTENSION

For all bits with 1/4" shanks.  
For those jobs that require extra reach.  
With Allen wrench.



Quick Release 1/4" Hex Shank

### TYPE QR-AG EXTENSIONS

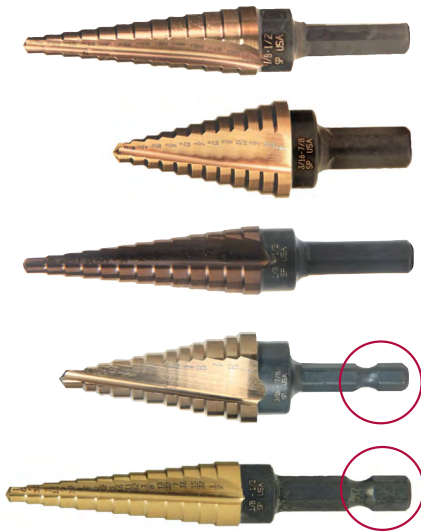


- One handed operation – Simply push your PTA into the extension and it will automatically load and lock the accessory.
- Patented All Hex connection system will hold any 1/4" hex shape including, Power Groove and Notched product
- Patented All Hex connection system holds the accessory without any wobble or play. Tight fit for a professional feel.
- **Made in the USA.**
- **Not intended for Impact Tools.**



Part No.	Size	Qty. per/pack
34821	3" Quick release Extension	1
34831	6" Quick release Extension	1
34841	12" Quick release Extension	1

**STEP DRILLS ULTRA BIT™ MULTI-DIAMETER**



Type 78-AG Gold Oxide, **3-flats on Shank - Blister pak**

- Special Axial and Radial flute design increases work piece penetration.
- Dual flute construction drills clean accurate holes in thin materials, quickly and easily.

Type 78-AGN **Titanium Nitride Coated, 3-flats on Shank - Blister pak**

- Titanium nitride coated tools last six times longer than uncoated tools.
  - Cutting edge stays sharper longer.
  - Titanium nitride coating reduces friction.

Type 78-ACN **Titanium Carbon Nitride Coated, 3-flats on Shank - Blister pak**

- 2 - 4x the tool life of Titanium Nitride coated tools.
- Improved lubricity for better performance in steel and aluminum.
- Twice as hard as titanium nitride coating.

**Ultra Bit™ Multi-Diameter - Quick Release**

Type 78-QR Gold Oxide

- Use for all thin metals, rigid plastics, wood or composite materials with a thickness equal to or less than the step thickness.
- Split point self centers and easily starts with no pilot hole required.

Type 78-QRN **Titanium Nitride Coated**

- Titanium nitride coated tools last six times longer than uncoated tools.
  - Cutting edge stays sharper longer.
  - Titanium nitride coating reduces friction.
- **Made in the U.S.A.**

**TYPE B78-AG, B78-AGN, B78-ACN 3-FLATTED SHANK**

B78-AG Gold Oxide Part #	B78-AGN Titanium Nitride Part #	B78-ACN Titanium Carbon Nitride Part #	Size	Hole Sizes	No. Range	Shank Size	Step Increments	Step Thickness
45401	45701	65301	1	13	1/8 - 1/2"	1/4	1/32	1/8
45441	45751	65311	2	8	9/16 - 1"	3/8	1/16	5/32
45431	45731	65321	3	9	1/4 - 3/4"	3/8	1/16	5/32
45411	45711	65331	4	6	3/16 - 1/2"	1/4	1/16	3/8
45481	45741	65341	7	11	1/4 - 7/8"	3/8	1/16	1/16
45421	45721	65351	8	12	3/16 - 7/8"	3/8	1/16	1/8
45501	----	----	9	3	7/8 - 1-7/32"	3/8	7/8	----
45471	45771	65361	11	2	7/8 - 1-1/8"	3/8	27/64	9/64
45461	45791	65371	12	10	1/4 - 1-3/8"	3/8	1/8	<b>*SEE NOTE</b>
45491	45781	65381	1/4 A	16	1/4 - 1-1/8"	3/8	1/16	1/16
45451	45761	65391	13/16	10	13/16 - 1-3/8"	1/2	1/32	5/32

**NOTE:** Parts # 45461, 45791, 65371 -- 7/8", 1 - 1/8" ( 1/2 and 3/4" conduit )

**3 & 4 PC. SETS**

Gold Oxide	Titanium Nitride	Titanium Carbon Nitride	Size	Hole Sizes	No. Range	Shank Size	Step Increments	Step Thickness
01911	01811	65411		1/8 - 1/2", 3/16 - 1/2" & 1/4 - 3/4"				(#1, #4, #3)
01921	01821	65421		1/8 - 1/2", 3/16 - 1/2" & 3/16 - 7/8"				(#1, #4, #8)
01931	01831	----		1/8 - 1/2", 3/16 - 7/8" & 7/8 - 1-1/8"				(#1, #4, #11)
01941	01841	65431		1/8 - 1/2", 3/16 - 1/2" & 9/16 - 1"				(#1, #4, #2)
4pc. 01981	01871	65441		1/8 - 1/2", 1/4 - 3/4", 1/4 - 7/8", 7/8 - 1-1/8"				(#1, #3, #7, #11)

**TYPE 78-QR, 78-QRN QUICK RELEASE**

78-QR Gold Oxide Part #	78-QRN Titanium Nitride Part #		Size	Hole Sizes	No. Range	Shank Size	Step Increments	Step Thickness
01401	68491		1	13	1/8 - 1/2"	1/4	1/32	1/8
01411	68534		2	8	9/16 - 1"	1/4	1/16	5/32
01404	68521		3	9	1/4 - 3/4"	1/4	1/16	5/32
01402	68501		4	6	3/16 - 1/2"	1/4	1/16	3/8
01412	68541		7	11	1/4 - 7/8"	1/4	1/16	1/16
01403	68511		8	12	3/16 - 7/8"	1/4	1/16	1/8
01419	68554		9	3	7/8 - 1-7/32"	1/4	7/8	----
01409	68531		11	2	7/8 - 1-1/8"	1/4	27/64	9/64
01414	68524		12	10	1/4 - 1-3/8"	1/4	1/8	<b>*SEE NOTE</b>
01413	68551		1/4 A	16	1/4 - 1-1/8"	1/4	1/16	1/16

**NOTE:** Parts # 01414, 68542 -- 7/8", 1 - 1/8" ( 1/2" and 3/4" conduit )

**3 PC. SETS**

Gold Oxide	Titanium Nitride	Size	Hole Sizes	No. Range	Shank Size	Step Increments	Step Thickness
01451	68571			1/8 - 1/2", 3/16 - 1/2" & 1/4 - 3/4"			(#1, #4, #3)
01441	68561			1/8 - 1/2", 3/16 - 1/2" & 3/16 - 7/8"			(#1, #4, #8)
01961	68581			1/8 - 1/2", 3/16 - 7/8" & 7/8 - 1-1/8"			(#1, #4, #11)

## TWIN END & PILOT DRILLS, BELL HANGER BITS

### TYPE 140-G - SUPER PREMIUM TYPE 140 - HEAVY DUTY

#### Twin End - Super Premium 135° Split Point

- Special Hi-Molybdenum tool steel, gold surface treated for maximum lubricity.
- 135° split point for fast penetration and accurate starting without a center punch.



#### TYPE 140-G FRACTIONAL

Part No.	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
95090	3/32	1-3/4	9/16	12
95080	7/64	1-15/16	5/8	12
95980	1/8	1-15/16	5/8	12
95070	9/64	2	5/8	12
95060	5/32	2-1/8	5/8	12
95050	3/16	2-5/16	5/8	12
95040	7/32	2-9/16	3/4	12
95030	1/4	2-5/8	13/16	12

#### TYPE 140-G WIRE

Part No.	Diameter Wire Gauge	Overall Length Inches	Flute Length Inches	Qty. per/pack
95020	10	2-5/16	5/8	12
95010	11	2-5/16	5/8	12
95000	20	2-1/8	5/8	12
94990	30	2	5/8	12

#### Twin End - Heavy-Duty - 135° Split Point

- This twin end drill has wide applications in drilling any thin sheet metal or wood.
- Automotive body shops will find twin end drills especially productive.
- Black Oxide finish.



#### TYPE 140 FRACTIONAL

Part No.	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
28470	3/32	1-3/4	9/16	12
28480	7/64	1-15/16	5/8	12
28490	1/8	1-15/16	5/8	12
28500	9/64	2	5/8	12
28510	5/32	2-1/8	5/8	12
28530	3/16	2-5/16	5/8	12
28550	7/32	2-9/16	3/4	12
28570	1/4	2-5/8	13/16	12

#### TYPE 140 WIRE

Part No.	Diameter Wire Gauge	Overall Length Inches	Flute Length Inches	Qty. per/pack
27940	10	2-5/16	5/8	12
27950	11	2-5/16	5/8	12
28040	20	2-1/8	5/8	12
28140	30	2	5/8	12

## PILOT DRILLS

### Type 185

#### Pilot Drills For HSS Hole Saws



Part #	Size Inches	Description	Diameter Inches	Overall Length Inches	Qty. per/pack
95100	1/4 x 4	Universal pilot with two whistle notch flats. Fits most hole saws needing 4" length - Bright finish	1/4	4"	12
95101	1/4 x 3	Fits most arbors with one set screw: Lennox, Starrett, Morse, Milwaukee & more. One flat on shank. Bright finish.	1/4	3	12
95102	1/4 x 4L	Three long flats on shank allow for set screw and eliminate slippage Fits through the arbor drive. (Replaces Lennox and others). Surface treated.	1/4	4	12
95103	1/4 x 3L	Same as 95101 except surface treated. (Replaces Lennox and others).	1/4	3	12
95104	1/4 x 4-1/4L	Three long flats on shank allow for set screw and eliminate slippage Fits through the arbor drive. (Replaces Lennox L-series). Black Surface treated.	1/4	4-1/4	12

## BELL HANGER BITS



(Hole in flute for pulling wire)

### Type 601

#### Carbide Tipped, Alloy Steel Shanks

- Flutes are designed for quick chip clearance.
- Recommended for all telephone, electrical, cable T.V. installers.
- Excellent for drilling through wood, metal lathe, plaster, wallboard.

Part No.	Diameter Inches	Shank Diameter Inches	Overall Length Inches	Qty. per/pack
32000	1/4	1/4	12	1
32010	5/16	5/16	12	1
32020	3/8	3/8	12	1
32030	1/2	3/8	12	1
32040	1/4	1/4	18	1
32050	5/16	5/16	18	1
32060	3/8	3/8	18	1
32070	1/2	3/8	18	1
32080	1/4	1/4	24	1
32090	5/16	5/16	24	1

Part No.	Diameter Inches	Shank Diameter Inches	Overall Length Inches	Qty. per/pack
32100	3/8	3/8	24	1
32110	1/2	3/8	24	1
32120	1/4	1/4	36	1
32130	5/16	5/16	36	1
32140	3/8	3/8	36	1
32150	1/2	3/8	36	1
32160	1/4	1/4	48	1
32170	5/16	5/16	48	1
32180	3/8	3/8	48	1
32190	1/2	3/8	48	1





ACRYLIC, HARD STEEL, SOLID CARBON DRILL, SHEETERS DRILLS & CUTTING TOOL LUBRICANT

**Type 183-AG**  
**Acrylic Drills with Chipfree™ Point Magnum Super Premium**

- Super **CHIPFREE™** point is precision ground at a 60° angle for gradual penetration to avoid cracking and chipping of the acrylic material.
- Special 0° rake angle on cutting edge eliminates "grabbing" when drill breaks through plastic, acrylic, or laminate surfaces.
- All sizes over 1/4" have 1/4" shanks.



Part No.	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
32260	3/32	2-1/4	1-1/4	12
31500	1/8	2-5/8	1-5/8	12
31510	5/32	3	2	12
31520	3/16	3-3/8"	2-5/16"	12
32210	13/64	3-21/32	2-7/16	12
32220	7/32	3-13/16	2-1/2	12
31530	1/4	3-15/16	2-3/4	12
32240	9/32	3-9/16	1-31/32	12
32230	19/64	3-3/8"	2-1/16"	12
31540	5/16	3-13/16	2-3/16	6
32290	11/32	4-1/32	2-11/32	6
31550	3/8	4-1/4	2-9/16	6
32250	25/64	4-11/32"	2-5/8"	6
32460	13/32	4-15/32	2-3/4	6
31560	7/16	4-11/16	2-15/16	6
32470	15/32	4-7/8	3-1/8	6
31570	1/2	5"	3-7/32"	6

**Type 224**  
**Sheeters Drill - Black Surface Treated**

Heavy-duty 135° split point high-speed steel drill is excellent for drilling sheet metal and corrugated construction panels.



Part #	Diameter Wire Gauge	Overall Length Inches	Flute Length Inches	Qty. per/pack
27010	1	3	1-5/16	12
27030	1	4-1/2	1-5/16	12
27040	1	6	1-5/16	12

**Type 600**  
**Flex Shaft Drill Bits - Installer Drill Bits/Wire Fishing Drill Bits**

Flexible steel drill bits used for installing wire or cable

- Self feeding lead screw point and fishing eye
- Special 3/16" flexible shaft
- Drill bit penetrates wood effortlessly
- Shaft designed with flex memory retention and maximum torque translation

Part #	Diameter / Overall Length	Shank Length	Qty. per/pack
89610	3/8" x 54"	3/8	1
89611	3/8" x 72"	3/8	1
89620	1/2" x 54"	3/8	1
89621	1/2" x 54"	3/8	1
89630	9/16" x 54"	3/8	1
89631	9/16" x 72"	1/4	1
89640	3/4" x 54"	1/4	1
89641	3/4" x 72"	1/4	1


**CUTTING TOOL LUBRICANT**

**Type 11-AG Ultra S/P™ Super Premium High Viscosity**

- Super concentrated no run formula.
- Clings to vertical surfaces for continual lubrication.
- Virtually smoke free in even the most heat prone applications.
- Contains no ozone depleting substances.

**This fluid will extend tool life and yield a super machined finish.**



**Type 602-C Solid Carbide**   
**Solid Carbide Drills, Straight Flute**

- Excellent for removing broken screw extractors, tap and drills bits. For use in extremely hard and difficult to machine materials. Produces accurate holes.



**Type 602-C**  
Designed for drilling holes in 48-65 RC hardened steel, stainless steels, and high temperature alloys.

Part No.	Diameter Inches	Shank Diameter Inches	Overall Length Inches	Qty. per/pack
36173	1/16	1/16	1-5/8	1
36193	3/32	3/32	1-3/4	1
36213	1/8	1/8	1-7/8	1
36233	5/32	5/32	2-1/16	1
36253	3/16	3/16	2-3/16	1
36273	7/32	7/32	2-3/8	1
36293	1/4	1/4	2-1/2	1
36313	9/32	9/32	2-11/16	1
36333	5/16	1/4	2-13/16	1
36353	11/32	11/32	3	1
36373	3/8	3/8	3-1/8	1
36393	13/32	13/32	3-5/16	1
36413	7/16	7/16	3-7/16	1
36433	15/32	15/32	3-5/8	1
36453	1/2	1/2	3-3/4	1
36473	5/8	5/8	4	1
36483	3/4	3/4	4	1

**Type 602 Carbide Tipped Hard Steel Drills Carbide Tipped, Straight Flute**

- Used for drilling broken studs, springs, bolts, die sections, broken easy outs, extra tough or exotic metals, and brake drums.



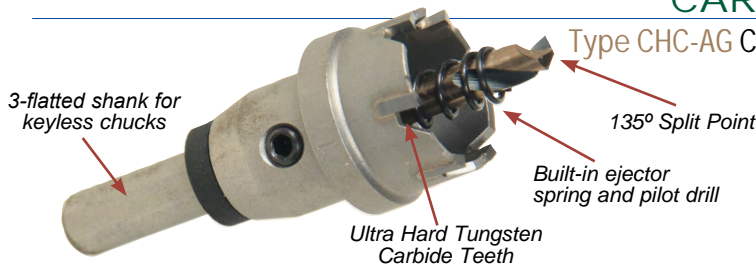
**Type 602**  
These drills are made for use in drilling hardened steel in the range of **48 to 65 Rockwell C**.

Part No.	Diameter Inches	Shank Diameter Inches	Overall Length Inches	Qty. per/pack
32300	1/8	1/8	2-3/4	1
32310	5/32	5/32	3	1
32320	11/64	11/64	3	1
32330	3/16	3/16	3	1
32340	7/32	7/32	4	1
32350	1/4	1/4	4	1
32360	1/4	1/4	6	1
32370	9/32	9/32	4	1
32380	5/16	1/4	4	1
32390	5/16	5/16	6	1
32400	3/8	1/4	4	1
32410	3/8	3/8	6	1
32420	7/16	3/8	6	1
32430	1/2	1/2	6	1
32440	9/16	1/2	6	1
32450	5/8	1/2	6	1

Part No.	Size MM	Bottles Per Case	Weight Per Case
96050	12 - 4 OZ.	12	4.4 Lbs./2 Kgs.
96060	48 - 4 OZ.	48	18 Lbs./8.2 Kgs.
96070	12 - 16 OZ.	12	15 Lbs./6.8 Kgs.

**Part No. 96071** is a self selling display with an attractive attention getting decal applied to the inside of the display flap. Dispose of display when empty.

## CARBIDE TIPPED HOLECUTTERS



Type CHC-AG Carbide Tipped Holecutters CUTS UP TO 3/16"

Part#	Diameter Inches	Shank Diameter	Qty. per/pack
62000	9/16	3/8	1
62010	5/8	3/8	1
62020	11/16	3/8	1
62030	3/4	3/8	1
62040	13/16	3/8	1
62050	7/8	3/8	1
62060	15/16	3/8	1
62070	1"	3/8	1
62080	1-1/16	3/8	1
62090	1-1/8	3/8	1
62100	1-3/16	3/8	1
62110	1-1/4	3/8	1
62120	1-5/16	3/8	1
62130	1-3/8	3/8	1

Part#	Diameter Inches	Shank Diameter	Qty. per/pack
62140	1-7/16	3/8	1
62150	1-1/2	3/8	1
62160	1-9/16	3/8	1
62170	1-5/8	3/8	1
62180	1-11/16	3/8	1
62190	1-3/4	3/8	1
62200	1-13/16	3/8	1
62210	1-7/8	3/8	1
62220	1-15/16	3/8	1
62230	2"	3/8	1
62240	2-1/16	3/8	1
62250	2-1/8	3/8	1
62260	2-3/16	3/8	1
62270	2-1/4	3/8	1

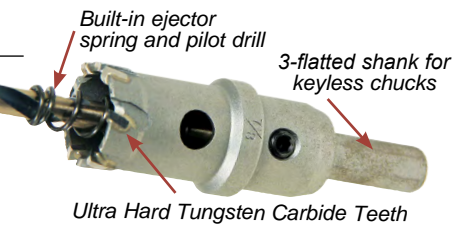
Part#	Diameter Inches	Shank Diameter	Qty. per/pack
62280	2-5/16	3/8	1
62290	2-3/8	3/8	1
62300	2-7/16	3/8	1
62310	2-1/2	3/8	1
62320	2-9/16	3/8	1
62330	2-5/8	3/8	1
62340	2-11/16	1/2	1
62350	2-3/4	1/2	1
62360	2-13/16	1/2	1
62370	2-7/8	1/2	1
62380	2-15/16	1/2	1
62390	3"	1/2	1
62400	3-1/4	1/2	1
62410	3-1/2	1/2	1
62420	3-3/4	1/2	1
62430	4"	1/2	1
62440	4-1/4	1/2	1
62450	4-1/2	1/2	1
62460	4-3/4	1/2	1
62470	5"	1/2	1
62480	PILOT DRILL		1
62490	SCREW		1
62500	SPRING		1

### Type CHD-AG Deephole Carbide Tipped Holecutters CUTS UP TO 1"

- Produces overlapping and interrupted holes easily
- Cuts 3 times faster than bi-metal hole saws.

Part #	Diameter Inches	Shank Diameter	Qty. per/pack
63990	9/16	3/8	1
64000	5/8	3/8	1
64010	11/16	3/8	1
64020	3/4	3/8	1
64030	13/16	3/8	1
64040	7/8	3/8	1
64050	15/16	3/8	1
64060	1"	3/8	1
64070	1-1/16	3/8	1
64080	1-1/8	3/8	1
64090	1-3/16	3/8	1
64100	1-1/4	3/8	1
64110	1-5/16	3/8	1
64120	1-3/8	3/8	1
64130	1-7/16	3/8	1
64140	1-1/2	3/8	1
64150	1-9/16	3/8	1
64160	1-5/8	3/8	1

Part #	Diameter Inches	Shank Diameter	Qty. per/pack
64170	1-11/16	3/8	1
64180	1-3/4	3/8	1
64190	1-13/16	3/8	1
64200	1-7/8	3/8	1
64210	1-15/16	3/8	1
64220	2"	3/8	1
64240	2-1/16	3/8	1
64250	2-1/8	3/8	1
64260	2-3/16	3/8	1
64270	2-1/4	3/8	1
64280	2-5/16	3/8	1
64290	2-3/8	3/8	1
64330	2-7/16	3/8	1
64340	2-1/2	3/8	1
64350	2-9/16	3/8	1
64360	2-5/8	3/8	1
64370	2-11/16	1/2	1
64380	2-3/4	1/2	1
64390	2-13/16	1/2	1



Part #	Diameter Inches	Shank Diameter	Qty. per/pack
64400	2-7/8	1/2	1
64410	2-15/16	1/2	1
64420	3"	1/2	1
64430	3-1/4	1/2	1
64440	3-1/2	1/2	1
64450	3-3/4	1/2	1
64460	4"	1/2	1
64470	4-1/4	1/2	1
64480	4-1/2	1/2	1
64490	4-3/4	1/2	1
64231	PILOT DRILL		1
62490	SCREW		1
62530	SPRING		1

### Type CHC-QR Carbide Tipped Holecutters

#### 1/4" Quick Release

- 3-flatted shank for keyless chucks.
- Produces overlapping and interrupted holes easily
- Cuts 3 times faster than bi-metal hole saws.

Part#	Diameter Inches	Shank Diameter	Qty. per/pack
83470	5/8	1/4	1
83480	11/16	1/4	1
83490	3/4	1/4	1
83500	13/16	1/4	1
83510	7/8	1/4	1
83520	15/16	1/4	1
83530	1"	1/4	1
83540	1-1/16	1/4	1
83550	1-1/8	1/4	1
83560	1-3/16	1/4	1
83580	1-1/4	1/4	1
83590	1-5/16	1/4	1
83600	1-3/8	1/4	1
83950	PILOT DRILL		1
83960	SCREW		1
83970	SPRING		1



Quick Release  
1/4" Hex Shank

### Type EXT

#### Carbide Tipped Holecutter - Extension

Includes "Allen Wrench" (For CHC-AG & CHD-AG Holecutter only)



Part #	Bore/Shank	Diameter	Overall Length	Ext Length	Qty. per/pack
62710	3/8"	7/8"	6-1/4"	5 inches	1
62720	1/2"	7/8"	6-1/4"	5 inches	1

### Type CHC-18

#### CARBIDE TIPPED HOLECUTTER HANGING DISPLAY

Contents	Size	# of Each
CHC-AG	13/16, 7/8, 15/16, 1", 1-1/16	1
Depth of cut	3/16"	1-1/8, 1-3/16, 1-1/4, 1-3/8
CHD-AG	13/16, 7/8, 15/16, 1", 1-1/16	1
Depth of cut	1"	1-1/8, 1-3/16, 1-1/4, 1-3/8
Display Rack	16" width x 27" height	1
<b>(Display Rack Only Part # 14120)</b>		



**COUNTERSINKS**

Type 82-AG -Piloted Type 82-AG -Pilotless Type 90-AG -Deburring

Type 82-AG Chatter proof™ Countersinks  
Type 90-AG Chatter proof™ Deburring Tools



Type 82-AG - Piloted



Type 82-AG - Pilotless



Type 90-AG - Deburring

Special Hi-Molybdenum tool steel, gold surface treated for maximum lubricity.

**These high performance, flute-less tools are:**

- Free cutting - for ease of use.
- Designed for fast stock removal.
- Chatter proof - for a micro smooth finish.
- Easily resharpened - for extra long life.
- Available in a wide selection of styles.
- Recommended for smooth finishes on metal, plastic and wood applications.
- Made in the U.S.A.

**TYPE 82-AG 82° PILOTED COUNTERSINK**

Part No.	Size	Style	Screw Size	Shank Diameter		Overall Length		D	E	F	No. per/pack
				A	B	C					
67010	CS1/4	1	1/4	1/4	3/8	2	33/64	1	5/32		1
67020	CS1/4A	1	1/4	17/64	3/8	2	33/64	1	5/32		1
67030	CS5/16	1	5/16	5/16	3/8	2-3/16	41/64	1-3/16	5/32		1
67040	CS5/16A	1	5/16	21/64	3/8	2-3/16	41/64	1-3/16	5/32		1
67050	CS3/8	1	3/8	3/8	1/2	2-5/8	49/64	1-3/8	5/32		1
67060	CS3/8A	1	3/8	25/64	1/2	2-5/8	49/64	1-3/8	5/32		1
67070	CS7/16	1	7/16	7/16	1/2	2-3/4	53/64	1-1/2	7/32		1
67080	CS7/16A	1	7/16	29/64	1/2	2-3/4	53/64	1-1/2	7/32		1
67090	CS1/2	1	1/2	1/2	1/2	2-13/16	15/16	1-9/16	1/4		1
67100	CS1/2A	1	1/2	33/64	1/2	2-13/16	15/16	1-9/16	1/4		1

See next page for technical diagram

**TYPE 82-AG 82° PILOT LESS COUNTERSINK**

Part No.	Size	Style	Diameter of Cut		Screw Size	Shank Diameter		Overall Length		D	E	No. per/pack
			Min	Max		B	C					
67110	CS073	3	0.073	15/64		1/4	1-3/4					1
67120	CS3/16	2	3/16	17/32		1/4	1-15/16	9/16	1			1
67130	CS307	2	0.307	25/32		1/2	2-5/8	13/16	1-3/8			1
67140	CS307A	2	0.307	25/32		1/4	2-1/16	13/16	1-1/4			1
67150	CS431	2	0.431	7/8		1/2	2-13/16	1-1/8	1-9/16			1
67160	CS1/2B	2	1/2	1-15/32		1/2	3-1/2	1-1/2	2-1/8			1
67170	CS5S	2			No. 4	1/4	1-1/2	17/64	5/8			1
67180	CS6S	2			No. 6	1/4	1-1/2	19/64	5/8			1
67190	CS8S	2			No. 8	1/4	1-5/8	11/32	3/4			1
67200	CS10S	2			No. 10	1/4	1-5/8	25/64	3/4			1

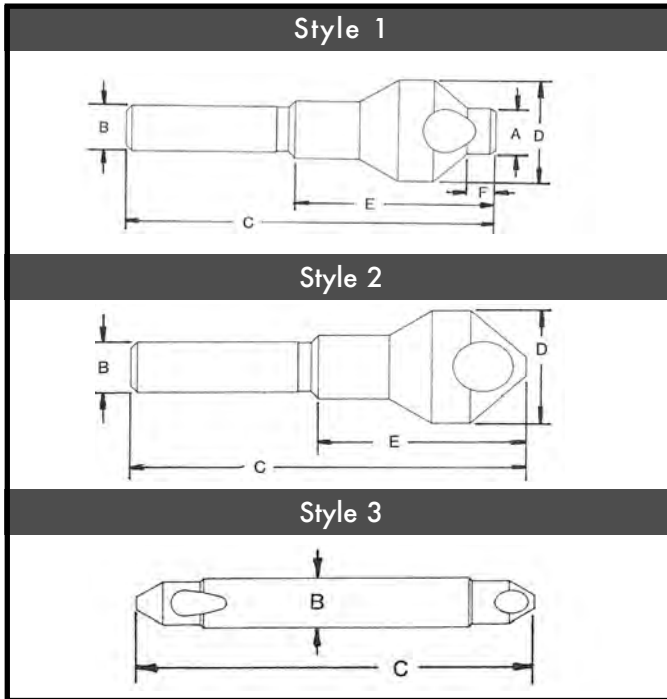
See next page for technical diagram

**TYPE 90-AG 90°DEBURRING TOOLS**

Part No.	Size	Style	Diameter of Cut		Shank Diameter B	Overall Length		D	E	No. per/pack
			Min	Max		C				
67210	DB1/64	3	1/64	11/64	3/16	1-1/2				1
67220	DB1/16	3	1/16	11/64	3/16	1-1/2				1
67230	DB1/8	3	1/8	15/64	1/4	1-3/4				1
67240	DB5/32	2	5/32	13/32	1/4	1-11/16	7/16	13/16		1
67250	DB3/16	2	3/16	17/32	1/4	1-7/8	9/16	1		1
67260	DB5/16	2	5/16	25/32	1/2	2-19/32	13/16	1-3/8		1
67270	DB5/16C	2	5/16	25/32	1/4	2-1/32	13/16	1-5/32		1
67280	DB9/16	2	9/16	1-3/32	1/2	2-13/16	1-1/8	1-9/16		1
67290	DB1/2	2	1/2	1-15/32	1/2	3-1/2	1-1/2	2-1/8		1

See next page for technical diagram

## COUNTERSINK TECHNICAL DIAGRAMS & COMBINED DRILLS



### TYPE 82-AG & TYPE 90-AG SETS

Part No.	Description of Sizes
SP-4CS 10440	82-AG C/S sizes: CS5S, CS6S, CS8S, CS10S
SP-4ACS 10442	82-AG C/S sizes: CS6S, CS8S, CS10S, CS3/16
SP-6DB 10450	90-AG D/B sizes: DB1/16, DB1/8, DB5/32, DB3/16, DB5/16 & DB9/16
SP-9CS 10443	82-AG C/S sizes: CS5S, CS6S, CS8S, CS10S, CS1/4, CS5/16, CS3/8, CS7/16, & CS1/2



## COMBINED DRILLS & COUNTERSINK SET

### Type 296 -Plain

#### Type 296- Plain

Drill ends are of equal diameter. The included angle is 60°



### TYPE 296 PLAIN COUNTERSINKS

Part No.	Size	Dia. of Body Inches	Dia. & Length of drills	Overall Length Inches	Std. Pack
26760	00	1/8	.025x.030	1-7/32	6
26770	0	1/8	1/32x.038	1-7/32	6
26780	1	1/8	3/64x3/64	1-1/4	6
26790	2	3/16	5/64x5/64	1-7/8	6
26800	3	1/4	7/64x7/64	2	6
26810	4	5/16	1/8x1/8	2-1/8	6
26820	5	7/16	3/16x3/16	2-3/4	6
26830	6	1/2	7/32x7/32	3	6
26840	7	5/8	1/4x1/4	3-1/4	1
26850	8	3/4	5/16x5/16	3-1/2	1

### COMBINED DRILL AND COUNTER-SINK - SET

26861 5pcs. Set Sizes: 1, 2, 3, 4 and 5

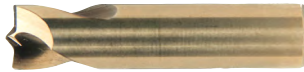
**SUPER COBALT - WELDOUT™ CARBIDE SPOT WELD DRILLS**

**Type 186**

**Weldout™ Spot weld Super Cobalt High-Speed Steel Gold Finish - Heavy-Duty Spur Point**

- This rugged high performance drill is designed to effectively cut auto body panel spot welds.

*High red hardness of cobalt steel permits speeds 30% greater than high speed Steel drill*



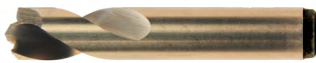
Part No.	Diameter MM	Approx Spotweld Size, Inches	Overall Length Inches	Flat Length Inches	Qty. per/pack
66420	6.5mm	1/4	1.56	.44	5
37240	6.5mm	1/4	1.49	.44	5
37520	6.5mm	1/4	1.75	none	5
37660	6.5mm TE*	1/4	3.62	none	5
66430	8.0mm	5/16	1.56	.44	5
37250	8.0mm	5/16	1.49	.44	5
37510	8.0mm	5/16	1.69	.75	5
37470	8.0mm	5/16	1.75	none	5
37670	8.0mm TE*	5/16	3.62	none	5
37530	10.0mm	3/8	1.75	none	5
37680	10.0mm TE*	3/8	3.62	none	5

The spur point on the **Type 186** is designed to cut through the weld on one panel while leaving the second panel free of holes.

**Type 187**

**Weldout™ Spotweld Super Cobalt High-Speed Steel Gold Finish - Heavy-Duty Spur Point**

- This rugged high performance drill is designed to effectively cut auto body panel spot welds.



Part No.	Diameter MM	Approx Spotweld Size, Inches	Overall Length Inches	Flat Length Inches	Qty. per/pack
66180	8.0	5/16	2.25	none	5
66190	10.00	3/8	2.25	none	5
37671	8.0 TE*	5/16	3.62	none	5
37681	10 TE	3/8	3.62	none	5

The modified point on the **Type 187** drill is chip resistant with slightly greater penetration into the second panel.

**Weldout™ Spot weld Drills Sets**

Selection of the most popular sizes of spot weld drills in an attractive, rugged black steel case.

**TYPE 186 WO-6 SET**

Part No.	Description of Sizes
35010	6.5mm, 8.0mm & 10.0mm single-end drills with 1.75" length
	6.5mm, 8.0mm & 10.0mm twin end drills with 3.62" length

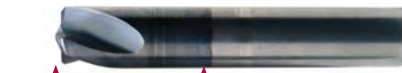
**TYPE 187 WO-4 SET**

Part No.	Description of Sizes
35050	8.0mm & 10mm Single-end
	8.0mm & 10mm Twin-end In Type 187 Length

**Type 187-B**

**Carbide ALTiN Coated Spot weld Drills**

- Designed to cut spot welds from Boron Steel
- Use in high temperature operations and difficult to machine materials. ALTiN coating improves lubricity, eliminating lubrication requirements.
- **Recommended (900 RPM - 1,000 RPM)**



Carbide ALTiN coating improves lubricity.

**TYPE 187-B**

Part No.	Diameter MM	Approx Spotweld Size, Inches	Overall Length Inches	Flat Length Inches	Qty. per/pack
85890	8.0	5/16	2.00	NONE	1
85900	10.0	3/8	2.25	NONE	1

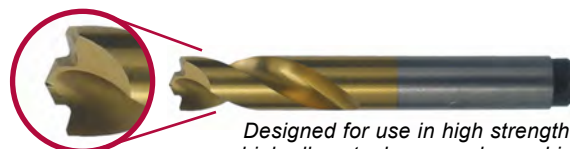
**TYPE 187-B WITH FLAT**

Part No.	Diameter MM	Approx Spotweld Size, Inches	Overall Length Inches	Flat Length Inches	Qty. per/pack
85880	8.0	5/16	1.75	.750	1

**Type 187-DN**

**Titanium Nitride Weldout™ Spot weld Drills M42 Cobalt High-Speed Steel - Heavy-Duty Spur Point**

- Titanium nitride coated M42 cobalt steel spot weld drills are designed for use in high strength high alloy steel commonly used in the automobile industry.
- Titanium nitride coating doubles the tool life, gives additional lubricity and protects the cutting edges of the drill in tough removal applications.
- Titanium nitride drills require a slower speed (490 RPM) when drilling difficult materials.



Heavy-Duty Spur Point

Designed for use in high strength high alloy steel commonly used in the automobile industry.

Part No.	Diameter MM	Approx Spotweld Size, Inches	Overall Length Inches	Flat Length Inches	Qty. per/pack
73450	8.0	5/16	2.25	none	1
73460	10.00	3/8	2.25	none	1
73470	8.0 TE*	5/16	3.62	none	1
73480	10 TE	3/8	3.62	none	1

Carbide ALTiN

Specialty Tools - Spotweld Drills

### Impact Hammer Drills

- Type 606 Slot Drive System ..... 114
- Type 609 Extra Heavy-Duty ..... 116

### Masonry Drill & Sets

- Type 214 All-Purpose, HD. .... 112
- Type 215 Fast Spiral, HD ..... 110
- Type 216 Slow Spiral Flute, HD ... 111
- Type 217 Tapcon Style ..... 112
- Type 225 Slow Spiral, HD ..... 110

### Percussion Bits

- Type 607 A-taper ..... 117

### Percussion Core Drills

- Type 605 Spiral Flute..... 113

### Rebar Cutters

- Type 612 Bitsaver™ ..... 118

### Spline Bits,

### Impact Hammer

- Type 614 ..... 115
- Type 615 ..... 115
- Type 616 ..... 115

### Carbide Tipped with Spear Point

- Type 626 ..... 118



QUICK INDEX - Masonry Tools

MASONRY FAST & SLOW SPIRAL

**Type 215**

**Fast Spiral, Heavy-Duty Rotary**

- Carbide tipped, hardened steel bodies & bright finish.
- These masonry drills are designed with the fast spiral flutes to drill faster in the extra hard masonry products.



FRACTIONAL

Part No.	Diameter Inches	Overall Length Inches	Qty. per/pack
46000	1/8	3	12
46010	3/16	3	12
46020	3/16	4	12
46040	1/4	4	12
46050	1/4	6	12
46060	5/16x1/4	4	6
46070	5/16x1/4	6	6
46080	3/8x1/4	4	6
46090	3/8x1/4	6	6
46220	3/8	12	6
46380	3/8	18	6
46100	7/16x1/4	4	6
46110	7/16x1/4	6	6
46120	1/2x1/4	4	6
46130	1/2x3/8	6	6
46360	1/2x1/4	6	6
46230	1/2x3/8	12	6
46390	1/2x3/8	18	6
46140	9/16x1/2	6	1
46370	9/16x3/8	6	1
46150	5/8x1/2	6	1
46160	11/16x1/2	6	1
46170	3/4x1/2	6	1
46180	7/8x1/2	6	1
46190	1x1/2	6	1

**Type 225**

**Slow Spiral, Heavy-Duty Rotary**

- Carbide tipped, hardened steel bodies & bright finish.
- Fastest, easiest way to drill holes in brick, tile, cement, asbestos, marble, concrete, etc.
- No special equipment needed.
- Use them in any regular electric drill.



FRACTIONAL

Part No.	Diameter Inches	Overall Length Inches	Qty. per/pack
46240	1/8	2	12
45800	1/8	3	12
46400	1/8	6	12
46250	5/32	3	12
46260	11/64	3	12
45810	3/16	3	12
45820	3/16	4	12
45830	3/16	6	12
46270	13/64	3	12
46280	7/32	4	12
46420	7/32	6	12
46290	1/4	3	12
45840	1/4	4	12
45850	1/4	6	12
46300	9/32x1/4	4	12
46440	9/32x1/4	6	12
45860	5/16x1/4	4	6
45870	5/16x1/4	6	6
46460	5/16	6	6
45880	3/8x1/4	4	6
45890	3/8x1/4	6	6
46480	3/8	6	6
45900	7/16x1/4	4	6
45910	7/16x1/4	6	6
46490	7/16x3/8	6	6
45920	1/2x1/4	4	6
45930	1/2x1/4	6	6
46860	1/2x3/8	6	6
46870	1/2	6	6
45940	9/16x3/8	6	1
45950	5/8x1/2	6	1
46310	5/8x3/8	6	1
45960	11/16x1/2	6	1
45970	3/4x1/2	6	1
46320	13/16x1/2	6	1
45980	7/8x1/2	6	1
45990	1x1/2	6	1
45120	1-1/8x1/2	6	1
45130	1-1/4x1/2	6	1
46340	1-3/8x1/2	6	1
45140	1-1/2x1/2	6	1

## SLOW SPIRAL - HEAVY DUTY ROTARY

### Type 216

### Slow Spiral, Heavy-Duty Rotary

- Carbide tipped, hardened steel bodies & bright finish.
- Fastest easiest way to drill in brick, tile, cement, asbestos, marble, concrete etc.
- No special equipment needed.
- Use them in any electric drill. For Drills shorter than 12" see Type 215 on page 107.

**FLUTE LENGTH** Maximum standard flute for drills 18 through 48 inches long with 1/4 through 3/4 inch diameter is 16 inches. All drills over 3/4 inch diameter have a maximum standard flute length of 5 1/2 inches.



#### FRACTIONAL

Part No.	Diameter Inches	Overall Length Inches	Qty. per/pack
46500	1/8	12	1
46620	1/8	18	1
46510	3/16	12	1
46630	3/16	18	1
46520	7/32	12	1
46640	7/32	18	1
45680	1/4	12	1
45500	1/4	18	1
47200	1/4	24	1
47370	1/4	36	1
46740	1/4	48	1
46530	9/32x1/4	12	1
46650	9/32x1/4	18	1
47210	9/32x1/4	24	1
47380	9/32x1/4	36	1
45690	5/16x1/4	12	1
46540	5/16	12	1
45510	5/16x1/4	18	1
46660	5/16	18	1
47220	5/16	24	1
47390	5/16	36	1
46750	5/16	48	1
45700	3/8x5/16	12	1
46550	3/8	12	1
45520	3/8x5/16	18	1
46670	3/8	18	1
47230	3/8	24	1
47400	3/8	36	1
46760	3/8	48	1
45710	7/16x3/8	12	1
45530	7/16x3/8	18	1
47240	7/16x3/8	24	1
47410	7/16x3/8	36	1
45720	1/2x3/8	12	1
45540	1/2x3/8	18	1
47250	1/2x3/8	24	1
47420	1/2	36	1
46770	1/2	48	1
45730	9/16x3/8	12	1
45550	9/16x3/8	18	1
47260	9/16x3/8	24	1
47430	9/16x1/2	36	1
45740	5/8x1/2	12	1
45560	5/8x1/2	18	1
47270	5/8x1/2	24	1

#### FRACTIONAL

Part No.	Diameter Inches	Overall Length Inches	Qty. per/pack
47440	5/8x1/2	36	1
46780	5/8x1/2	48	1
46560	11/16x1/2	12	1
46680	11/16x1/2	18	1
47280	11/16x1/2	24	1
47450	11/16x1/2	36	1
45750	3/4x1/2	12	1
45570	3/4x1/2	18	1
47290	3/4x1/2	24	1
47460	3/4x1/2	36	1
46790	3/4x1/2	48	1
46570	13/16x1/2	12	1
46690	13/16x1/2	18	1
47300	13/16x1/2	24	1
47470	13/16x1/2	36	1
45760	7/8x1/2	12	1
45580	7/8x1/2	18	1
47310	7/8x1/2	24	1
47480	7/8x1/2	36	1
46800	7/8x1/2	48	1
45770	1x1/2	12	1
45590	1x1/2	18	1
47320	1x1/2	24	1
47490	1x1/2	36	1
46810	1x1/2	48	1
46580	1-1/8x1/2	12	1
46700	1-1/8x1/2	18	1
47330	1-1/8x1/2	24	1
47500	1-1/8x1/2	36	1
46820	1-1/8x1/2	48	1
46590	1-1/4x1/2	12	1
46710	1-1/4x1/2	18	1
47340	1-1/4x1/2	24	1
47510	1-1/4x1/2	36	1
46830	1-1/4x1/2	48	1
46600	1-3/8x1/2	12	1
46720	1-3/8x1/2	18	1
47350	1-3/8x1/2	24	1
47520	1-3/8x1/2	36	1
46840	1-3/8x1/2	48	1
46610	1-1/2x1/2	12	1
46730	1-1/2x1/2	18	1
47360	1-1/2x1/2	24	1
47530	1-1/2x1/2	36	1
46850	1-1/2x1/2	48	1



HEAVY DUTY - HIGH PERFORMANCE

Type 214

All Purpose, Heavy-Duty

- Carbide tipped, hardened steel bodies (3/8" diameter and smaller), 6% cobalt carbide grade, lifetime tip warranty against braze failure, and slow spiral.
- Black surface finish with bronze colored tip.
- Recommended for both impact and rotary use.
- Especially suited for drilling **2500-5000 psi** concrete.



FRACTIONAL

Part No.	Diameter Inches	Overall Length Inches	Qty. per/pack
94600	1/8	3	12
94610	3/16	4	12
94620	3/16	6	12
94640	1/4	4	12
94650	1/4	6	12
94660	1/4	13	1
94670	5/16x1/4	4	6
94680	5/16x1/4	6	6
94700	3/8x1/4	4	6
94710	3/8x1/4	6	6
94720	3/8x1/4	13	1
94730	3/8x3/8	6	6
94740	3/8x3/8	13	1
94750	7/16x1/4	4	6
94760	7/16x1/4	6	6
94770	7/16x1/4	13	1
94810	1/2x1/4	6	6
94820	1/2x1/4	13	1
94830	1/2x3/8	6	6
94840	1/2x3/8	13	1
94860	9/16x3/8	13	1
94870	9/16x1/2	6	1
94880	9/16x1/2	13	1
94890	5/8x3/8	6	1
94910	5/8x1/2	6	1
94920	5/8x1/2	13	1

Type 217

High-Performance - Tapcon™ Style

- 217 Series high performance drills are designed for use in the Tapcon™ style anchoring systems used for setting masonry anchor screws with self-tapping threads.
- The 217 series fits most standard installation tools.
- Constructed of hardened alloy steel and a close tolerance carbide tip which provide long life and superior performance.



FRACTIONAL

Part No.	Diameter Inches	Overall Length Inches	Qty. per/pack
19910	5/32	3-1/2	12
19920	5/32	4-1/2	12
19930	5/32	5-1/2	12
19940	3/16	3-1/2	12
19950	3/16	4-1/2	12
19960	3/16	5-1/2	12
19970	3/16	6-1/2	12
19980	3/16	7-1/2	12

Heavy Duty - High Performance

TIPS



Drill bit storage solutions can be found in the Displays, Cabinets & Index Sections. Turn to Pages 139 - 152

## PERCUSSION CORE DRILLS SPIRAL FLUTE

### Type 605

#### Multiple Insert - Spiral Flute Carbide Tipped

These rugged Percussion Core Bits are designed for the heavy-duty hammer-action electric tools. Special carbide tips used are designed for continuous hammering action and matched with extra tough alloy bodies to give maximum drilling life under the most demanding conditions.

- Bodies are drilled and threaded to receive 3/4-10 threaded shank
- Tough alloy body's for long life
- Deep spirals for fast dust removal & reduced heat build-up
- Specially engineered percussion carbide tips

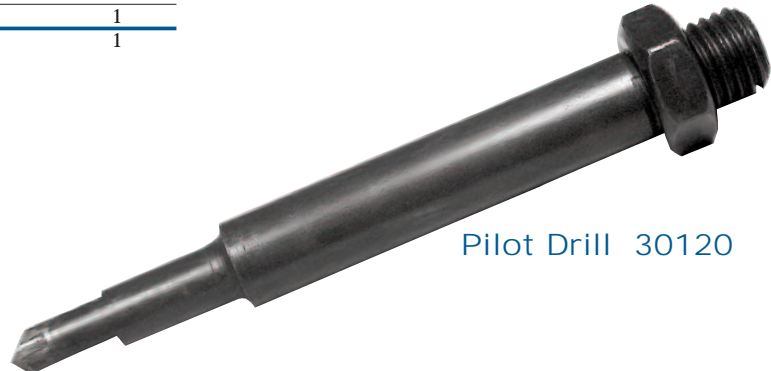
These core bits can also be utilized for heavy rotary drilling, using standard rotary core drill shanks. They can also be used for rotary drilling in diamond core machines by using a conversion adapter.

#### TYPE 605

Part No.	Diameter Inches	Body Length Inches	Qty. per/pack
30000	1"	6	1
30010	1-1/8	6	1
30020	1-1/4	6	1
30030	1-1/2	6	1
30040	1-3/4	6	1
30050	2"	6	1
30060	2-1/2	6	1
30070	2-3/4	6	1
30080	3"	6	1
30090	3-1/2	6	1
30100	4"	6	1
30110	4-1/2	6	1
30120	Pilot Drill	----	1



Core Drill



Pilot Drill 30120

The **Percussion Core Drill Starter Bit** is interchangeable with all type 605 Percussion Core Drills. The Starter Bit is used to make the initial starting groove and then removed before drilling is continued. To be used only with 1-1/2" diameter and larger core drills.

IMPACT HAMMER DRILLS - SLOT DRIVE

Type 606  
"Slot Drive System"

- These impact hammer drills are designed to fit all rotary hammers that specify an SDS shank.
- Positive drive slots deliver maximum torque and hammering energy for faster drilling.
- Performance of these drills is excellent over a wide variety of masonry applications



Part No.	Diameter Inches	Overall Length Inches	Drilling Depth Inches	No. per/pack	Part No.	Diameter Inches	Overall Length Inches	Drilling Depth Inches	No. per/pack
58990	3/16	4	2-1/2	1	33160	1/2	18	16-7/8	1
33000	3/16	6	4-1/2	1	33170	9/16	6	4-7/8	1
33010	1/4	4	2-1/2	1	33180	9/16	9	7-7/8	1
33020	1/4	6	4-1/2	1	33190	9/16	12	10-7/8	1
33030	5/16	6	4-1/2	1	33200	9/16	18	16-7/8	1
33040	5/16	9	7-1/2	1	33210	5/8	6	4-7/8	1
33050	5/16	12	10-1/2	1	33220	5/8	9	7-7/8	1
33060	3/8	6	4-1/2	1	33230	5/8	12	10-7/8	1
33070	3/8	9	7-1/2	1	33240	5/8	18	16-7/8	1
33080	3/8	12	10-1/2	1	33260	3/4	9	7-1/4	1
33090	3/8	20	18	1	33270	3/4	12	10-1/4	1
33100	7/16	6	4-1/2	1	33280	3/4	18	16-1/4	1
33110	7/16	12	10-1/2	1	33310	7/8	9	7-1/4	1
33120	7/16	18	16-1/2	1	33320	7/8	12	10-1/4	1
33130	1/2	6	4-7/8	1	33330	7/8	18	16-1/4	1
33140	1/2	9	7-7/8	1	33340	1	12	10-1/4	1
33150	1/2	12	10-7/8	1	33350	1	18	16-1/4	1

**DRILL FITS:**

- AEG PH 210, PHE 16RL & PHE 19 RL, 26
- B&D 5014, 5016-09
- Bosch 11207, 11210VSR, 11212VSR, 11215 DVSR & 11213RK
- Hilti TE 10, 12, 14, 15, 17 & 22
- Hitachi VRT-22A, VA 16 & DH 22
- Kango 285, 327, 422 & 426
- Makita HR 2511 & HR 1821
- Metabo 6020, 6026 & 6018
- Phillips 555 & 715
- Porter Cable 639
- Ramset 425
- Ryobi ED-211
- Skil 1740
- Milwaukee 5366, 5368 & 5371
- \* SDS Plus

## SPLINE BITS - HEAVY DUTY

### Type 614, 615 & 616

#### Spline Bits - Heavy-Duty

Percussion grade carbide tip with extra strength shank for the most demanding hammer drill applications.

Heavy-Duty shanks to fit the following popular hammer drills:

- AEG PH-350, 350D, 350HD, 240D & 38, PHD38 & 26
- B & D 5041, 5042, 5043 & 5044(Macho)
- Bosch 11202, 11203, 11204, 11205, 11209 & 11214
- Hitachi DH 50SB, DH 38YA, 38YE & 38YF
- Kango 430S, 501S, 637S, 638S & 950S
- Makita HR 3851
- Metabo RH66, RH99, RH99X & 1129
- Milwaukee 5343, 5344, 5347 & 5348
- Phillips 747-2
- Ramset 442, 445 & 475
- Ryobi ED 382P & ER 382
- Wacker 11/110



Type 614



Type 615



Type 616

11" & 17" lengths are packaged in plastic hang up tubes.

TYPE 614			
Part No.	Dia. Inches	Drilling Depth Inches	Overall Length Inches
47540	3/8	6	11
47550	1/2	6	11
47560	5/8	6	11
47570	3/4	6	11
47580	1	6	11
47590	1-1/8	6	11

Package quantity is 1.

TYPE 615			
Part No.	Dia. Inches	Drilling Depth Inches	Overall Length Inches
47600	3/8	12	17
47610	1/2	12	17
47620	9/16	12	17
47630	5/8	12	17
47640	11/16	12	17
47650	3/4	12	17
47660	7/8	12	17
47670	1	12	17
47680	1-1/8	12	17
47690	1-1/4	12	17
47700	1-1/2	12	17

Package quantity is 1.

TYPE 616			
Part No.	Dia. Inches	Drilling Depth Inches	Overall Length Inches
47710	1/2	18	23
47720	5/8	18	23
47730	3/4	18	23
47740	7/8	18	23
47750	1	18	23
47760	1-1/8	18	23
47770	1-1/4	18	23
47780	1-1/2	18	23

Package quantity is 1.

**IMPACT HAMMER DRILLS - EXTRA HEAVY DUTY**

**Type 609  
Extra Heavy-Duty**

- Straight shank impact hammer bit is designed for use in the hard hitting impact tools using a Jacobs type chuck.
- These extra tough bits will give outstanding performance in the roughest drilling applications.
- The specially heat treated alloy steel body, coupled with extra tough percussion tips will stay sharp longer, and can be resharpened many times for extra long life. 6" and shorter lengths are carded.

Over 6" lengths are packaged in plastic hang up tubes



**FRACTIONAL**

Part No.	Diameter Inches	O.A.L.	Shank Diameter Inches	No. per/pack	Part No.	Diameter Inches	O.A.L.	Shank Diameter Inches	No. per/pack
30450	1/8	2	1/8	1	30920	1/2	18	3/8	1
30470	5/32	3	5/32	1	30660	9/16	6	3/8	1
30460	11/64	3	11/64	1	30830	9/16	12	3/8	1
30480	3/16	3	3/16	1	30930	9/16	18	3/8	1
30490	3/16	4	3/16	1	30670	5/8	6	1/2	1
30500	3/16	6	3/16	1	30840	5/8	12	1/2	1
30510	13/64	3	13/64	1	30940	5/8	18	1/2	1
30520	7/32	4	7/32	1	30680	11/16	6	1/2	1
30530	1/4	4	1/4	1	30850	11/16	12	1/2	1
30540	1/4	6	1/4	1	30950	11/16	18	1/2	1
30780	1/4	12	1/4	1	30690	3/4	6	1/2	1
30550	9/32	4	1/4	1	30860	3/4	12	1/2	1
30560	5/16	4	1/4	1	30960	3/4	18	1/2	1
30580	5/16	6A	1/4	1	30700	13/16	6	1/2	1
30590	5/16	6B	5/16	1	30710	27/32	6	1/2	1
30790	5/16	12	5/16	1	30720	7/8	6	1/2	1
30570	3/8	4	1/4	1	30870	7/8	12	1/2	1
30600	3/8	6A	1/4	1	30970	7/8	18	1/2	1
30610	3/8	6B	3/8	1	30730	1	6	1/2	1
30800	3/8	12A	5/16	1	30880	1	12	1/2	1
30810	3/8	12B	3/8	1	30440	1	18	1/2	1
30900	3/8	18A	5/16	1	30740	1-1/8	6	1/2	1
30910	3/8	18B	3/8	1	30890	1-1/8	12	1/2	1
30620	7/16	6	3/8	1	30430	1-1/8	18	1/2	1
30630	15/32	6	3/8	1	30750	1-1/4	6	1/2	1
30640	1/2	6A	1/4	1	30760	1-3/8	6	1/2	1
30650	1/2	6B	3/8	1	30770	1-1/2	6	1/2	1
30820	1/2	12	3/8	1					

## PERCUSSION BITS A-TAPER

### Type 607

### Heavy-Duty A-Taper

- Percussion grade carbide tip and strong alloy steel body
- These taper shank bits are excellent performers in all types of masonry drilling applications.
- The bits are designed to fit all standard taper chucks.



#### FRACTIONAL 3/16" - 9/16"

Part No.	Diameter Inches	Overall Length Inches	Drilling Depth Inches	No. per/pack
31000	3/16	4	2-3/4	1
31040	1/4	6	4-3/4	1
31050	9/32	6	4-3/4	1
31020	5/16	4	2-3/4	1
31060	5/16	6	4-3/4	1
31200	5/16	9	7-1/2	1
31340	5/16	12	10-3/4	1
31030	3/8	4	2-3/4	1
31070	3/8	6	4-3/4	1
31210	3/8	9	7-1/2	1
31350	3/8	12	10-3/4	1
31080	7/16	6	4-3/4	1
31220	7/16	9	7-1/2	1
31090	15/32	6	4-3/4	1
31230	15/32	9	7-1/2	1
31100	1/2	6	4-3/4	1
31240	1/2	9	7-1/2	1
31360	1/2	12	10-3/4	1
31440	1/2	19	17-3/4	1
31110	17/32	6	4-3/4	1
31250	17/32	9	7-1/2	1
31120	9/16	6	4-3/4	1
31260	9/16	9	7-1/2	1
31370	9/16	12	10-3/4	1

#### FRACTIONAL 9/16" - 7/8"

Part No.	Diameter Inches	Overall Length Inches	Drilling Depth Inches	No. per/pack
31450	9/16	19	17-3/4	1
31130	5/8	6	4-3/4	1
31270	5/8	9	7-1/2	1
31380	5/8	12	10-3/4	1
31460	5/8	19	17-3/4	1
31140	21/32	6	4-3/4	1
31280	21/32	9	7-1/2	1
31150	11/16	6	4-3/4	1
31290	11/16	9	7-1/2	1
31390	11/16	13	11	1
31470	11/16	19	17-3/4	1
31160	3/4	5	4-3/4	1
31300	3/4	9	7-1/2	1
31400	3/4	13	11	1
31480	3/4	19	17-3/4	1
31170	13/16	6	4-3/4	1
31320	13/16	9	7-1/2	1
31410	13/16	13	11	1
31180	27/32	6	4-3/4	1
31310	27/32	9	7-1/2	1
31420	27/32	13	11	1
31190	7/8	6	4-3/4	1
31330	7/8	9	7-1/2	1
31430	7/8	13	11	1

## REBAR CUTTER - BITSAVER™

Type 612

### Rebar Cutter - Bitsaver™



- The Bitsaver™ Rebar Cutter is the answer to your damaged impact hammer bit problem.

- The rebar cutter is to be used in the rotary drilling mode only.
  - Using the impact hammer mode will damage the cutter.
- The Bitsaver cutter can be used in any 1/2" capacity drill motor with a rated no-load speed of **400 to 1200 RPM**.
- Includes most hammer drills with 3-jawed chucks.

## Bitsaver™ Drilling Process

Drill into the concrete with an impact or rotary hammer carbide masonry bit. When the bit comes into contact with reinforcing bar or wire mesh, stop immediately.

Continued drilling will most likely damage the carbide tip. Use a

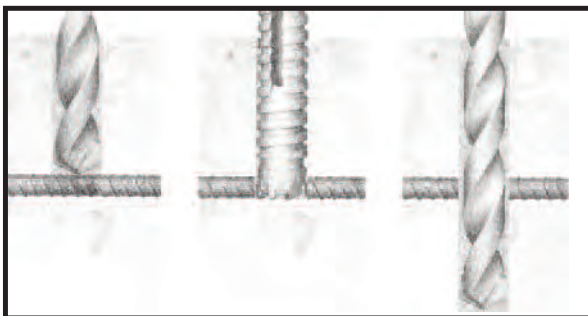
1/2" rotary drill motor or switch the hammer drill into rotary only mode.

The Bitsaver cutter is inserted into the 3 jawed chuck and then placed into the hole with the rebar or mesh obstruction.

Drill using constant

and even pressure until you have cut through the rebar or wire mesh.

Return to the original masonry bit and hammer drill after you have finished cutting the rebar or mesh and have removed the debris from the hole.



Part No.	Diameter Inches	Overall Length Inches	No. pe/pack
45211	1/2	12	1
45221	9/16	12	1
45231	5/8	12	1
45241	11/16	12	1
45251	3/4	12	1
45261	7/8	12	1
45271	1"	12	1
45281	1-1/8	12	1
45291	1-1/4	12	1
45301	1-3/8	12	1
45311	1-1/2	12	1
45321	1-3/4	12	1
45331	2"	12	1
45341	2-1/2	12	1
45351	3"	12	1

## CARBIDE TIPPED WITH SPEAR POINT

### Type 626 Carbide Tipped with Spear Point



- These drills are designed for drilling in glass, tile, mirrors, and ceramic materials.
- The spear point allows clean penetration with reduced cutting pressure and breakout.
- The carbide tip insures long tool life. **Fits drills with 3/8" or larger chucks. Individually packaged in clear hanging tubes.**

Part No.	Size Inches
56510	1/8
56520	5/32
56530	3/16
56540	1/4
56550	5/16
56560	3/8
56570	1/2

### Type 626 SET Part # 56580

Convenient set includes four commonly used sizes;  
1/8, 3/16, 1/4 & 5/16

## Jobber Length NAS 907B

### Heavy Duty 135° Split point

- NEW** Type 190-CN CN-TECH™ Cryo Nitride . . . 120
- Type 190-AG Heavy Duty Magnum . . . 120
- Type 170-AG Metric . . . 120
- \*Type 128-AG 3/8" Shank . . . 120
- Type 190 Black Oxide . . . 122 - 123
- \*Type 198 V-Line Black Oxide . . . 124
- Type 190-AN Titanium Coated . 122 - 123
- Type 190-ACN Titanium Coated 122 - 123
- Type 190-ALN Titanium Coated 122 - 123
- \*Type 190-GF Gold Strike™ 3-Flats . . 124
- \*Type 190-GFR Gold Strike™ 3/8" RS 124
- \* **Not NAS907B**

## Mechanic Length 135° Split point

- Type 175-AG . . . 121
- Type 178-AG Magnum 3/8" Shank . . . 121
- Type QR-AG 1/4" Hex Shank . . . 121
- Type 191 V-line Black Oxide CAD-HD . . . 132

## Jobber Length

### General Purpose 118° point

- Type 100 Bright Finish . . . 127 - 130
- Type 128 3/8" RS Bright Finish . 127 - 129
- Type 100-BN Titanium Coated . 127 - 129
- Type 115 Black Oxide . . . 127 - 129
- Type 170 Metric - Black Oxide . . . 129
- Type 118 V-Line Black Oxide . . . 127 - 128

## Jobber Length Parabolic 135° Split point

- Type 190-P Black Oxide . . . 131
- Type 190-PT Titanium Nitride Coated . . 131

## Screw Machine Length NAS 907C

- Type 135-AG . . . 130
- Type 135 Black Oxide . . . 133
- Type 135-TN Titanium Nitride Coated . . 133
- \* **Not NAS907C**

## Screw Machine Length 118° point

- Type 260 Bright Finish . . . 132
- Type 260-BN Titanium Nitride Coated . 132

## 1/4" Shank 118°

- Type 120 . . . 130

## Jobber Length Cobalt NAS 907J

- Type 150 135° Split point . . . 125 - 126
- Type 150-N Titanium Coated . . . 125 - 126
- Type 150-M Metric - 135° SP . . . 125 - 126

## Screw Machine Length M42 Cobalt

- Type 260-D 135° Split point . . . 130

## Silver & Deming 1/2" Shank

- Type 130-AG 135° Split point . . . 134
- Type 130-AGX 118° Split pt 3-Flats . . 134
- Type 130-D 135° Split point . . . 134
- Type 130 . . 118° point - Round Shank . . 134
- Type 130-MRO 135° Split point . . . 134

## Step Drills

- Type 78-AG . . . 137
- Type 78-AGN . . . 137
- Type 78-ACN . . . 137
- Type 78-QR . . . 137
- Type 78-QRN . . . 137

## Acrylic Drills

- Type 183-AG Super ChipFree™ pt . . . 132

## Combination Drill & Tap **NEW**

- Type 40-AG . . . 136
- Type 40-QR . . . 136

## Weldout™ Spotweld Drills

- Type 187 WO-4 . . . 135
- Type 186 WO-6 . . . 135

## Left Hand Spiral

- Type 190-AL . . . 135

## Brad Point Drills

- Type 16-AG . . . 135

## Tap & Drills

- B-18TD . . . 136
- SP-18TD . . . 136
- SP-18TDM . . . 136
- SP-18TDF . . . 136
- SP-12TD . . . 136
- SF-18TDC . . . 136
- SF18TDF . . . 136
- SF-10TD . . . 136

## Bolt Extractor

- BR-8 Left Hand Drill Bolt Extractor . . . 137
- BR-10 Left Hand Drill Bolt Extractor . . . 137
- BR-8SQ Left Hand - Bolt Extractor . . . 137
- SE-4N Bolt Extractor - Spiral Extractor . . . 137
- SE-5N Bolt Extractor - Spiral Extractor . . . 137
- SQE-4 Bolt Extractor - Spiral Extractor . . . 137

## Chatter Proof™ Counter sink

- Type 82-AG Counter sink . . . 137
- Type 90-AG Deburring Tools . . . 137

## Hole Expansion Tools

- Type 50-AG Standard Flute . . . 138
- Type 51-AG Fast Spiral . . . 138

## Hole Hog™

- Type 134-AG . . . 138

## Carbide Hole Cutters

- Type CHC-AG & CHD-AG . . . 138
- NEW** 3pc. Carbide Holecutters CHC-AG 138





## JOBBER LENGTH, METRIC, 3/8" REDUCED SHANK

### Type 190-CN

#### CN-TECH™ 135° Split point

- Cryogenic treatment creates a more uniform "grain" structure by transforming retained austenite into martensite.
- Modifies the carbon micro-structure through precipitation of carbides increasing resistance to wear.
- Nitride process diffuses nitrogen into the surface to create a case hardening resulting in superior tool life and exceptional corrosion resistance.

### Type 190-AG NAS 907B

#### 135° Split point Black & Gold Magnum Super Premium

- Manufactured to **NAS 907B** aerospace specification
- Body and clearance are gold surface treated for maximum lubricity.
- Recommended for use in work hardening grades of stainless steel & other hard metal drilling applications.

#### 13 Pc.

Part No.	1/16-1/4 by 64ths	Qty of each
<b>44110 SP-13</b>	Black & Gold Super Premium 135° Split point	1
<b>47492 CT-13</b> 	CN-TECH™ Cryo Nitride	1

#### 15 Pc.

Part No.	1/16-1/2 by 32nds	Qty of each
<b>44120 SP-15</b>	Black & Gold Super Premium 135° Split point	1
<b>47472 CT-15</b> 	CN-TECH™ Cryo Nitride	1

#### 15 Pc. Ultra Dex

Part No.	1/16-1/2 by 32nds	Qty of each
<b>47482 CT-15P</b> 	CN-TECH™ Cryo Nitride	1

#### 21 Pc.

Part No.	1/16-3/8 by 64ths	Qty of each
<b>44130 SP-21</b>	Black & Gold Super Premium 135° Split point	1


#### 26 Pc.

Part No.	A - Z	Qty of each
<b>88660 SP-26</b>	Black & Gold Super Premium 135° Split point	1

#### 29 Pc.

Part No.	1/16-1/2 by 64ths	Qty of each
<b>44150 SP-29</b>	Black & Gold Super Premium 135° Split point	1
<b>47452 CT-29</b> 	CN-TECH™ Cryo Nitride	1

#### 29 Pc. Ultra Dex

Part No.	1/16-1/2 by 64ths	Qty of each
<b>44170 SP-29P</b>	Black & Gold Super Premium 135° Split point	1
<b>47462 CT-29P</b> 	CN-TECH™ Cryo Nitride	1

#### 29 Pc. Ultra Dex - Blaze Orange

Part No.	1/16-1/2 by 64ths	Qty of each
<b>44190 SP-29PON</b>	Black & Gold Super Premium 135° Split point	1

#### 60 Pc.

Part No.	# 1 - 60	Qty of each
<b>88640 SP-60</b>	Black & Gold Super Premium 135° Split point	1

#### 115 Pc.

Part No.	1/16-1/2 x 64ths + A-Z & 1-60	Qty of each
<b>93840 SP-115</b>	Black & Gold Super Premium 135° Split point	1

### Type 128-AG

#### 135° Split point 3/8" Reduced Shank Black & Gold - Magnum Super Premium

- Recommended for use in work hardening grades of stainless steel & other hard metal drilling applications.

#### 21 Pc.

Part No.	Description of Sizes	Qty of each
92170 <b>SP-21R</b>	1/16-1/4 by 64ths, 9/32-1/2 by 32nds	1

#### 15 Pc.

Part No.	Description of Sizes	Qty of each
92110 <b>RSP-15</b>	1/16-1/2 by 32nds	1

#### 29 Pc.

Part No.	Description of Sizes	Qty of each
92100 <b>RSP-29</b>	1/16-1/2 by 64ths	1

#### 29 Pc. - Ultra Dex

Part No.	Description of Sizes	Qty of each
92150 <b>RSP-29P</b>	1/16-1/2 by 64ths	1

### Type 170-AG - Metric

#### NAS 907B Black & Gold Magnum Super Premium, 135° Split point

- Manufactured to **NAS 907B** aerospace specification
- Recommended for use in work hardening grades of stainless steel & other hard metal drilling applications.

#### 11 Pc. - Metric

Part #	1.0mm - 6.0mm x .5mm	Qty of each
<b>58650 SP-11M</b>	Black & Gold Super Premium	1

#### 13 Pc. - Metric

Part #	1.0mm - 7.0mm x .5mm	Qty of each
<b>49042 SP-13M</b>	Black & Gold Super Premium	1

#### 19 Pc. - Metric

Part #	1.0mm - 10.0mm x .5mm	Qty of each
<b>58920 SP-19M</b>	Black & Gold Super Premium	1

#### 25 Pc. - Metric

Part #	1.0mm - 13.0mm x .5mm	Qty of each
<b>58660 SP-25M</b>	Black & Gold Super Premium	1

#### 41 Pc. - Metric

Part #	6.0mm - 10.0mm x .1mm	Qty of each
<b>49043 SP-41M</b>	Black & Gold Super Premium	1

#### 118 Pc. - Metric

Part #	1.00 - 2.05mm by 0.05mm, 2.10 - 10.00 10mm by 0.1mm & 10.20, 10.50, 10.80, 11.00, 11.20, 11.50, 11.80, 12.00, 12.20, 12.50, 12.80 & 13.00	Qty of each
<b>60090 SP-118M</b>	Black & Gold Super Premium	1

# Cutting Tool Sets - Mechanic Length

## QUICK RELEASE 1/4" HEX SHANK & 3/8" REDUCED SHANK

Type 175-AG

**Mechanic Length - 135° Split point**  
**Black & Gold Magnum Super Premium**  
**3-Flats on Shank 3/16" and Larger**

- Body and clearance are gold surface treated for maximum lubricity.
- Especially designed for hand held drills.
- Recommended for use in work hardening grades of stainless steel & other hard metal drilling applications.

13 Pc.

Part No.	Description of Sizes	Qty of each
66460 SPM-13	1/16-1/4 by 64ths	1

15 Pc.

Part No.	Description of Sizes	Qty of each
66470 SPM-15	1/16-1/2 by 32nds	1

21 Pc.

Part No.	Description of Sizes	Qty of each
57810 SPM-21	1/16-3/8 by 64ths	1

29 Pc.

Part No.	Description of Sizes	Qty of each
66480 SPM-29	1/16-1/2 by 64ths	1

29 Pc. Black- Ultra Dex

Part No.	Description of Sizes	Qty of each
66820 SPM-29P	1/16-1/2 by 64ths - w/ Ultra Dex	1

**NEW** 29 Pc. Blaze Orange- Ultra Dex

Part No.	Description of Sizes	Qty of each
67650 SPM-29PO	1/16-1/2 by 64ths	1

Type 178-AG

**Mechanics Length -135° Split point**  
**3/8" Reduced Shank with 3-Flats Shank**  
**Black & Gold - Magnum Super Premium**

21 Pc.

Part No.	Description of Sizes	Qty of each
92340 RSPM-21R	1/16-1/4 by 64ths + 9/32-1/2 by 32nds (3/8" shank)	1

15 Pc.

Part No.	Description of Sizes	Qty of each
57910 RSPM-15	1/16-1/2 by 32nds (3/8" shank)	1

29 Pc.

Part No.	Description of Sizes	Qty of each
57920 RSPM-29	1/16-1/2 by 64ths (3/8" shank)	1

29 Pc. Black- Ultra Dex

Part No.	Description of Sizes	Qty of each
57950 RSPM-29P	1/16-1/2 by 64ths (3/8" shank) - w/ Ultra Dex	1

**NEW** 29 Pc. Blaze Orange- Ultra Dex

Part No.	Description of Sizes	Qty of each
58150 RSPM-29PO	1/16-1/2 by 64ths (3/8" shank) - w/ Ultra Dex	1

TYPE QR-AG 1/4" QUICK RELEASE  
**Quick Release Drills - 135° Split point**  
**Mechanic Length -**  
**Magnum Super Premium**

- 135° Split point - Magnum Super Premium with 1/4" Hex Shanks
- Perfect for use with impactor tools.



### TYPE QR12-AG HARD CASE SET

Part No.	Description of Sizes	Qty of each
34811	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 5/16, 3/8, 7/16, 1/2" & Quick Release Adapter	1



### TYPE QR16-AG SOFT POUCH SET

Part No.	Description of Sizes	Qty of each
34812	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2", & Quick Release Adapter	1

### TYPE QR7A-AG SOFT POUCH SET

Part No.	Description of Sizes	Qty of each
34804	1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2"	1

Sets QR-7A and QR-7B  
do not include Quick Release Adapters

### TYPE QR7B-AG SOFT POUCH SET

Part No.	Description of Sizes	Qty of each
34803	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4"	1



## NAS 907B TITANIUM NITRIDE / TiCN / TiAlN & BLACK OXIDE

### Type 190 Black Oxide NAS 907B - Heavy-Duty

- The 135° Split point makes this drill self-centering and requires less thrust in drilling harder metal than a general purpose drill.
- Recommended for medium hardness drilling applications.

### Type 190-AN Titanium Nitride Coated NAS 907B - 135° Split point Heavy-Duty

- TiN coating provides a super hard surface with high lubricity.
- Greatly extends tool life in high wear or very abrasive applications.

### Type 190-ACN Titanium Carbon Nitride (TiCN) NAS 907B - 135° Split point - HSS Heavy Duty

- TiCN is harder and has a lower coefficient of friction than Titanium nitride coating recommended where moderate temperatures are generated
- Heavy-duty construction for drilling in tougher materials
- Manufactured from premium high-speed steel
- 135° Split point is self-centering for reducing thrust and easier penetration
- Provides exceptional oxidation resistance and extreme hardness
- Manufactured to **NAS 907B** aerospace specification.

### Type 190-ALN Titanium Aluminum Nitride (TiAlN) NAS 907B - 135° Split point - HSS Heavy Duty

- TiAlN provides extreme hardness and oxidation resistance, superior hot hardness when compared to other coatings.
- Heavy-duty construction for drilling in tougher materials
- Manufactured from premium high-speed steel
- 135° Split point is self-centering for reducing thrust and easier penetration
- Provides exceptional oxidation resistance and extreme hardness
- Manufactured to **NAS 907B** aerospace specification.



A-13



A-15



ACN-15

#### 10 Pc.

1/16-5/32 by 64ths + 3/16, 7/32, 1/4

Part #	Qty of each
43330 A-10	Black Oxide - 135° Split point 1

#### 11 Pc.

Part #	Qty of each
43320 A-11	Black Oxide - 135° Split point 1

#### 13 Pc.

Part #	Qty of each
43340 A-13	Black Oxide - 135° Split point 1
88670 AN-13	Titanium Nitride - 135° Split point 1

#### 15 Pc.

Part #	Qty of each
43350 A-15	Black Oxide 135° Split point 1
88680 AN-15	Titanium Nitride 135° Split point 1
81182 ACN-15	Titanium Carbon Nitride 135° SP 1
81150 ALN-15	Titanium Aluminum Nitride 135° SP 1

#### 21 Pc.

Part #	Qty of each
43360 A-21	Black Oxide - 135° Split point 1
96740 AN-21	Titanium Nitride 135° Split point 1
88680 ACN-21	Titanium Carbon Nitride 135° Point 1
81160 ALN-21	Titanium Aluminum Nitride 135° SP 1

## NAS 907B TITANIUM NITRIDE / TiCN / TiAlN & BLACK OXIDE

### Type 190 Heavy-Duty NAS 907B - Black Oxide

- The 135° Split point makes this drill self-centering and requires less thrust in drilling harder metal than a general purpose drill.
- It is recommended for medium hardness drilling applications.

### Type 190-AN Titanium Nitride NAS 907B 135° Split point Heavy-Duty

- Titanium nitride provides a super hard surface with high lubricity.
- Greatly extends tool life in high wear or very abrasive applications.

### Type 190-ACN Titanium Carbon Nitride (TiCN) NAS 907B - 135° Split point Heavy-Duty

- Heavy-duty construction for drilling in tougher materials
- Manufactured from premium high-speed steel
- 135° Split point is self-centering for reducing thrust and easier penetration
- Provides exceptional oxidation resistance and extreme hardness
- Manufactured to **NAS 907B** aerospace specification.

### Type 190-ALN Titanium Aluminum Nitride (TiAlN) NAS 907B - 135° Split point Heavy-Duty

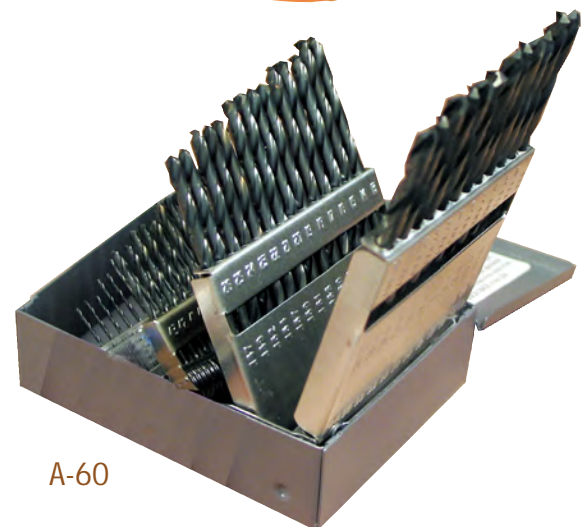
- Heavy-duty construction for drilling in tougher materials
- Manufactured from premium high-speed steel
- 135° Split point is self-centering for reducing thrust and easier penetration
- Provides exceptional oxidation resistance and extreme hardness
- Manufactured to **NAS 907B** aerospace specification.



AN-29



AN-29PON



A-60

#### 26 Pc.

Part #	A - Z	Qty of each
43370	A-26 Black Oxide - 135° Split point	1
81172	ACN-26 Titanium Carbon Nitride 135° Split point	1
81170	ALN-26 Titanium Aluminum Nitride 135° Split point	1

#### 29 Pc.

Part #	1/16 - 1/2 by 64ths	Qty of each
43380	A-29 Black Oxide - 135° Split point	1
96690	AN-29 Titanium Nitride - 135° Split point	1
81162	ACN-29 Titanium Carbon Nitride 135° Split point	1
81180	ALN-29 Titanium Aluminum Nitride 135° Split point	1

#### 29 Pc. Blaze Orange - Ultra Dex

Part No.	1/16-1/2 by 64ths	Qty of each
96770	AN-29PON Titanium Nitride - 135° Split point	1

#### 60 Pc.

Part #	# 1 - 60	Qty of each
43390	A-60 Black Oxide - 135° Split point	1
96700	AN-60 Titanium Nitride - 135° Split point	1

#### 115 Pc.

Part #	1/16 - 1/2 by 64ths + A - Z, #1 - 60	Qty of each
43420	A-115 Black Oxide - 135° Split point	1
95110	AN-115 Titanium Nitride - 135° Split point	1

## V-LINE, GOLD STRIKE & 3/8" REDUCED SHANK - JOBBER LENGTH



SA-21



GF-21RS



GF-29P

### Type 198 V-Line Heavy-Duty Black Oxide

- American made value line drill.
- These 135° Split point drills are self centering and perform well in hard metals.
- This series is designed for the user whose applications are well served with out the need for the tighter tolerances of our standard **Type 190**.

### Type 190-GF Gold-Strike™ 3-Flats on Shank 3/16" and Larger

- Heavy-duty 135° Split point drills perform well in very demanding applications.
- Ideal for use with hand held drills with key-less chucks.

### Type 190-GFR 3/8" Reduced Shank with Flats

- Heavy-duty gold finish 135° Split point drills perform well in very demanding applications.
- The flats on shank give positive chuck grip, ideal for use with hand held drills with key-less chucks.

#### 13 Pc.

1/16 - 1/4" by 64ths

Part #		Qty of each
06072 SA-13	Black Oxide - 135° Split point	1
40611 GF-13	Gold Strike™ - 135° Split point	1

#### 15 Pc.

1/16 - 1/2" by 32nds

Part #		Qty of each
06082 SA-15	Black Oxide - 135° Split point	1
40612 GF-15	Gold Strike™ - 135° Split point	1

#### 21 Pc.

1/16 - 3/8" by 64ths

Part #		Qty of each
06092 SA-21	Black Oxide - 135° Split point	1
40613 GF-21	Gold Strike™ - 135° Split point (1/16 - 1/4" by 64ths & 9/32 - 1/2" by 32nds 3/8" reduced shank)	1
40631 GF-21RS	3/8"- Reduced Shank Gold Strike™	1

#### 29 Pc.

1/16 - 1/2" by 64ths

Part #		Qty of each
06102 SA-29	Black Oxide - 135° Split point	1
40604 GF-29	Gold Strike™ - 135° Split point	1
40641 GF-29RS	3/8"- Reduced Shank Gold Strike™	1

### 29 Pc. -Ultra Dex

1/16 - 1/2" by 64ths

Part #		Qty of each
40614 GF-29P	Gold Strike™ - 135° Split point	1
40651 GF-29RSP	3/8"- Reduced Shank Gold Strike™	1

## COBALT HEAVY DUTY 135° SPLIT POINT - JOBBER LENGTH

### Type 150 M42 Cobalt NAS 907J

- Manufactured from M42 HSS containing 8% cobalt which increases high red hardness.
- Cobalt drills require rigidly held positive feed drilling equipment.
- Manufactured to **NAS 907J** specifications.

### Type 150-N M42 Cobalt NAS 907J - Titanium Nitride

- Manufactured from M42 HSS containing 8% cobalt which increases high red hardness.
- Cobalt drills require rigidly held positive feed drilling equipment.
- Titanium Nitride extends tool life.
- Manufactured to **NAS 907J** specifications.

### Type 150-M M42 Cobalt NAS 907J - Metric

- Manufactured from M42 HSS containing 8% cobalt which increases high red hardness.
- Cobalt drills require rigidly held positive feed drilling equipment.
- Manufactured to **NAS 907J** specifications.

13 Pc.		
Part #	1/16 - 1/4" by 64ths	Qty of each
<b>68320 D-13</b>	M42 Cobalt NAS 907J	1
<b>76890 DN-13</b>	M42 Cobalt NAS 907J Titanium Nitride	1

15 Pc.		
Part #	1/16-1/2" by 32nds	Qty of each
<b>68340 D-15</b>	M42 Cobalt NAS 907J	1
<b>79900 DN-15</b>	M42 Cobalt NAS 907J Titanium Nitride	1

20 Pc.		
Part #	#60 - 80	Qty of each
<b>68310 D-20</b>	M42 Cobalt NAS 907J	1

21 Pc.		
Part #	1/16-3/8" by 64ths	Qty of each
<b>68360 D-21</b>	M42 Cobalt NAS 907J	1
<b>79910 DN-21</b>	M42 Cobalt NAS 907J Titanium Nitride	1

26 Pc.		
Part #	A - Z	Qty of each
<b>68380 D-26</b>	M42 Cobalt NAS 907J	1
<b>79930 DN-26</b>	M42 Cobalt NAS 907J Titanium Nitride	1

29 Pc.		
Part #	1/16-1/2" by 64ths	Qty of each
<b>68400 D-29</b>	M42 Cobalt NAS 907J	1
<b>79920 DN-29</b>	M42 Cobalt NAS 907J Titanium Nitride	1

29 Pc. -Ultra Dex		
Part #	1/16-1/2" by 64ths	Qty of each
<b>68410 D-29P</b>	M42 Cobalt NAS 907J	1



DN-21



D-29

Cutting Tool Sets - Cobalt Heavy Duty 135° Split point

## COBALT HEAVY DUTY 135° SPLIT POINT - JOBBER LENGTH

### Type 150 M42 Cobalt NAS 907J

- Manufactured from M42 HSS containing 8% cobalt which increases high red hardness.
  - Cobalt drills require rigidly held positive feed drilling equipment.
    - Manufactured to **NAS 907J** specifications.

### Type 150-DN M42 Cobalt NAS 907J - Titanium Nitride

- Manufactured from M42 HSS containing 8% cobalt which increases high red hardness.
  - Cobalt drills require rigidly held positive feed drilling equipment.
    - Manufactured to **NAS 907J** specifications.

### Type 150-M Metric M42 Cobalt NAS 907J

- Manufactured from M42 HSS containing 8% cobalt which increases high red hardness.
  - Cobalt drills require rigidly held positive feed drilling equipment.
    - Manufactured to **NAS 907J** specifications.



D-115

60 Pc.		
Part #	#1 - 60	Qty of each
68420	D-60 M42 Cobalt NAS 907J	1
79940	DN-60 M42 Cobalt NAS 907J Titanium Nitride	1

115 Pc.		
Part #	1/16-1/2" by 64ths + A - Z , #1 - 60	Qty of each
69280	D-115 M42 Cobalt NAS 907J	1
79950	DN-115 M42 Cobalt NAS 907J Titanium Nitride	1



D-13M

11 Pc. - Metric		
Part #	1.0mm - 6.0mm x .5mm	Qty of each
58670	D-11M M42 Cobalt NAS 907J Gold Oxide	1

13 Pc. - Metric		
Part #	1.0mm - 7.0mm x .5mm	Qty of each
49082	D-13M M42 Cobalt NAS 907J Gold Oxide	1

19 Pc. - Metric		
Part #	1.0mm - 10.0mm x .5mm	Qty of each
49081	D-19M M42 Cobalt NAS 907J Gold Oxide	1

25 Pc. - Metric		
Part #	1.0mm - 13.0mm x .5mm	Qty of each
58680	D-25M M42 Cobalt NAS 907J Gold Oxide	1

41 Pc. - Metric		
Part #	6.0mm - 10.0mm x .1mm	Qty of each
49083	D-41M M42 Cobalt NAS 907J Gold Oxide	1



D-25M

METRIC

Cutting Tool Sets - Cobalt Heavy Duty 135° Split point / TIN Coated

## GENERAL PURPOSE 118° POINT - JOBBER LENGTH

### Type 115 **Black Oxide**

- Widely used in general purpose applications.
- Designed for a wide range of operating conditions and materials.

### Type 100 **Bright Finish**

- Widely used in general purpose applications.
- Designed for a wide range of operating conditions and materials.

### Type 100-BN **Titanium Nitride**

- Titanium Nitride extends cutting tool life.
- Widely used in general purpose applications.
- Designed for a wide range of operating conditions and materials.

### Type 128 **Bright Finish 3/8" Reduced Shank**

- General purpose 118° point HSS drill is designed for use in portable air or electric drilling equipment with 3/8" chucks.

### Type 118 **V-Line Black Oxide**

- American made value line drill
- These general purpose 118° point HSS drills are ideal for a wide variety of light tensile strength metal drilling applications.
- This series is designed for the user whose applications are well served with out the need for the tighter tolerances of our **standard Type 115**.



B-13



B-21



BN-15

#### 10 Pc.

1/16 - 5/32" by 64ths + 3/16", 7/32", 1/4"

Part #			Qty of each
42000	<b>B-10</b>	Black Oxide - 118° Point	1
43400	<b>J-10</b>	Bright Finish - 118° Point	1

#### 11 Pc.

1/16 - 3/8" by 32nds

Part #			Qty of each
42010	<b>B-11</b>	Black Oxide - 118° Point	1
43410	<b>J-11</b>	Bright Finish - 118° Point	1

#### 13 Pc.

1/16 - 1/4" by 64ths

Part #			Qty of each
42020	<b>B-13</b>	Black Oxide - 118° Point	1
43430	<b>J-13</b>	Bright Finish - 118° Point	1
48310	<b>BN-13</b>	Titanium Nitride - 118° Point	1
06073	<b>SJ-13</b>	V-Line Black Oxide - 118° Point	1

#### 15 Pc.

1/16 - 1/2" by 32nds

Part #			Qty of each
42030	<b>B-15</b>	Black Oxide - 118° Point	1
43450	<b>J-15</b>	Bright Finish - 118° Point	1
48320	<b>BN-15</b>	Titanium Nitride - 118° Point	1
44540	<b>R-15</b>	3/8" Reduced Shank Bright Finish	1
06083	<b>SJ-15</b>	V-Line Black Oxide - 118° Point	1



## GENERAL PURPOSE 118° POINT - JOBBER LENGTH

### Type 115 **Black Oxide**

- Widely used in general purpose applications.
- Designed for a wide range of operating conditions and materials.

### Type 100 **Bright Finish**

- Widely used in general purpose applications.
- Designed for a wide range of operating conditions and materials.

### Type 100-BN **Titanium Nitride**

- Titanium Nitride extends cutting tool life.
- Widely used in general purpose applications.
- Designed for a wide range of operating conditions and materials.

### Type 128 **Bright Finish, 3/8" Reduced Shank**

- General purpose 118° point HSS drill is designed for use in portable air or electric drilling equipment with 3/8" chucks.

### Type 118 **V-Line, Black Oxide**

- American made value line drill
- These general purpose 118° point HSS drills are ideal for a wide variety of light tensile strength metal drilling applications.
- This series is designed for the user whose applications are well served without the need for the tighter tolerances of our **standard Type 115**.



J-29



SJ-29

### 20 Pc.

#### # 61 - 80

Part #			Qty of each
42040	<b>B-20</b>	Black Oxide - 118° Point	1
43460	<b>J-20</b>	Bright Finish - 118° Point	1
48360	<b>BN-20</b>	Titanium Nitride - 118° Point	1

### 21 Pc.

#### 1/16 - 3/8" by 64ths

Part #			Qty of each
42050	<b>B-21</b>	Black Oxide - 118° Point	1
43480	<b>J-21</b>	Bright Finish - 118° Point	1
06093	<b>SJ-21</b>	V-Line Black Oxide - 118° Point	1

### 26 Pc.

#### A - Z

Part #			Qty of each
42060	<b>B-26</b>	Black Oxide - 118° Point	1
48640	<b>BN-26</b>	Titanium Nitride - 118° Point	1
43500	<b>J-26</b>	Bright Finish - 118° Point	1

### 29 Pc.

#### 1/16 - 1/2" by 64ths

Part #			Qty of each
42070	<b>B-29</b>	Black Oxide - 118° Point	1
43520	<b>J-29</b>	Bright Finish - 118° Point	1
48330	<b>BN-29</b>	Titanium Nitride - 118° Point	1
44530	<b>R-29</b>	3/8" Reduced Shank Bright Finish	1
06103	<b>SJ-29</b>	V-Line Black Oxide - 118° Point	1

### 60 Pc.

#### # 1 - 60

Part #			Qty of each
42080	<b>B-60</b>	Black Oxide - 118° Point	1
43540	<b>J-60</b>	Bright Finish - 118° Point	1
48340	<b>BN-60</b>	Titanium Nitride - 118° Point	1

## GENERAL PURPOSE 118° POINT - JOBBER LENGTH

### Type 115 **Black Oxide**

- Widely used in general purpose applications.
- Designed for a wide range of operating conditions and materials.

### Type 100 **Bright Finish**

- Widely used in general purpose applications.
- Designed for a wide range of operating conditions and materials.

### Type 100-BN **Titanium Nitride**

- Titanium Nitride extends cutting tool life.
- Widely used in general purpose applications.
- Designed for a wide range of operating conditions and materials.

### Type 128 **Bright Finish 3/8" Reduced Shank**

- General purpose 118° point HSS drill is designed for use in portable air or electric drilling equipment with 3/8" chucks.

**NOTE:** Surface treated flutes on sizes larger than 1/2".

### Type 170 **Black Oxide - METRIC**

- Widely used in general purpose applications.
- Designed for a wide range of operating conditions and materials.

Part #	80 Pc. #1 - 80	Qty of each
43300 <b>B-80</b>	Black Oxide - 118° Point	1

Part #	114 Pc. 1/16 - 1/2 by 64ths, #1 - 60 , 1.0mm - 13.0mm by .5mm	Qty of each
43310 <b>B-114</b>	Black Oxide - 118° Point	1

Part #	115 Pc. 1/16 - 1/2 by 64ths + A - Z , #1-60	Qty of each
43440 <b>B-115</b>	Black Oxide - 118° Point	1
43550 <b>J-115</b>	Bright Finish - 118° Point	1
48350 <b>BN-115</b>	Titanium Nitride - 118° Point	1
44520 <b>R-115</b>	3/8" Reduced Shank Bright Finish	1

Part #	11 Pc. - Metric 1.0mm - 6.00 by .5mm	Qty of each
44050 <b>M-11</b>	Black Oxide - 118° Point	1

Part #	13 Pc.- Metric 1.0mm - 7.0mm x .5mm	Qty of each
44180 <b>M-13</b>	Black Oxide - 118° Point	1

Part #	25 Pc. - Metric 1.0mm - 13.0mm by .5mm	Qty of each
44060 <b>M-25</b>	Black Oxide - 118° Point	1



R-29



M-11

METRIC

Cutting Tool Sets - Bright / TIN Coated / Black Oxide

## BRIGHT 1/4" SHANK JOBBER LENGTH - COBALT SCREW MACHINE

### Type 120

#### 1/4" Shank - General Purpose 118° Point

- For use in portable air and electric equipment with 1/4" chucks, the shorter-than-jobber length greatly increases rigidity and improves performance.



Q-29

15 Pc.

Part #	1/16 - 1/2 by 32nds	Qty of each
43580 Q-15	Black Oxide Flutes - 118° Point	1

21 Pc.

Part #	1/16 - 1/2 by 32nds	Qty of each
43600 Q-21	Black Oxide Flutes - 118° Point	1

29 Pc.

Part #	1/16 - 1/2 by 64ths	Qty of each
43620 Q-29	Black Oxide Flutes - 118° Point	1



SPT-26

### Type 135-AG

#### Screw Machine Length, Magnum Super Premium Black & Gold, 135° Split point

- Special Hi-Molybdenum surface treated body and clearance for maximum lubricity.
- Recommended for work hardening grades of stainless steel and other hard metal drilling applications.

26 Pc.

Part No.	Description of Sizes	Qty of each
66850 SPT-26	A - Z	1

29 Pc.

Part No.	Description of Sizes	Qty of each
66490 SPT-29	1/16-1/2 by 64ths	1

60 Pc.

Part No.	Description of Sizes	Qty of each
23560 SPT-60	#1-60	1

### Type 100 Bright Finish

- Widely used in general purpose applications.
- Designed for a wide range of operating conditions and materials.

PL-13



7 Pc.

Part #	1/16, 3/32, 1/8, 5/32, 3/16, 7/32, 1/4	Qty of each
44267 PL-7	Bright Finish - 118° Point	1

10 Pc.

Part #	1/16 - 5/32 by 64ths + 3/16, 7/32, 1/4	Qty of each
44277 PL-10	Bright Finish - 118° Point	1

13 Pc.

Part #	1/16 - 1/4 by 64ths	Qty of each
44287 PL-13	Bright Finish - 118° Point	1

### Type 260-D

#### 135° Split point M42-Cobalt Screw Machine NAS 907C High-Speed Steel Heavy-Duty Gold Finish

- Use to drill hard, tough metals, free machining stainless steel, titanium alloys and certain abrasive plastics.
- High red hardness of cobalt permits speed 30% over regular high-speed drills

13 Pc.

Part No.	1/16 - 1/4 by 64ths	Qty of each
42610 DT-13	M42 Cobalt NAS 907C	1

15 Pc.

Part No.	1/16 - 1/2 by 32nds	Qty of each
42620 DT-15	M42 Cobalt NAS 907C	1

21 Pc.

Part No.	1/16 - 3/8 by 64ths	Qty of each
42640 DT-21	M42 Cobalt NAS 907C	1

29 Pc.

Part No.	1/16 - 1/2 by 64ths	Qty of each
42630 DT-29	M42 Cobalt NAS 907C	1

## PARABOLIC TITANIUM NITRIDE & BLACK OXIDE

### Type 190-P

#### Parabolic Flute 135° Split point Black Oxide

- Parabolic flute drills are designed to allow deep hole drilling without frequent drill removal to clear chips.
- Drills perform best in low to medium tensile strength materials.

### Type 190-PT

#### Parabolic Flute 135° Split point - Titanium Nitride

- Exceptional high-performance drill with the Titanium Nitride coating may extend tool life 500% or more in very abrasive drilling applications.
- The parabolic flutes eliminate the need for frequent drill removal in deep hole drilling.

13 Pc.

Part #	1/16-1/4 by 64ths	Qty of each
68080 P-13	Black Oxide -135° Split point	1
68090 PT-13	Titanium Nitride -135° Split point	1

15 Pc.

Part #	1/16-1/2 by 32nds	Qty of each
68100 P-15	Black Oxide -135° Split point	1
68110 PT-15	Titanium Nitride -135° Split point	1

21 Pc.

Part #	1/16-3/8 by 64ths	Qty of each
68120 P-21	Black Oxide -135° Split point	1
68130 PT-21	Titanium Nitride -135° Split point	1

29 Pc.

Part #	1/16-1/2 by 64ths	Qty of each
68150 P-29	Black Oxide -135° Split point	1
68160 PT-29	Titanium Nitride -135° Split point	1



## CAD-HD, SCREW MACHINE AND ACRYLIC DRILLS



CAD-15A



AD-7

### Type 191 CAD-HD - Mechanic Length V-Line Heavy-Duty Black Oxide - 135° Split point

- Black oxide prevents chip welding and increases abrasion resistance.
- American made value line drill

#### 13 Pc.

Part #	1/16 - 1/4 by 64ths	Qty of each
43342 CAD-13A	Black Oxide - 135° Split point	1

#### 15 Pc.

Part #	1/16 - 1/2 by 32nds	Qty of each
43352 CAD-15A	Black Oxide - 135° Split point	1

#### 21 Pc.

Part #	1/16 - 3/8 by 64ths	Qty of each
43362 CAD-21A	Black Oxide - 135° Split point	1

#### 29 Pc.

Part #	1/16 - 1/2 by 64ths	Qty of each
43382 CAD-29A	Black Oxide - 135° Split point	1

### Type 183-AG Super Premium Acrylic Drills

- Super **CHIPFREE™** point is precision ground at a 60° angle for gradual penetration to avoid cracking and chipping of the acrylic material.
- Special 0° rake angle on cutting edge eliminates "grabbing" when drill breaks through plastic, acrylic, or laminate surfaces.
- All sizes over 1/4" have 1/4" shanks.

#### 7 Pc.

Part #	1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2	Qty of each
31580 AD-7	Acrylic Drills Super <b>ChipFree™</b>	1

### Type 260 118° Point Screw Machine Length High Speed Steel - General Purpose

- The short length of drill and flute makes this an especially rigid drill for greater drilling accuracy.
- This drill is designed for ease of penetration and to facilitate chip removal in tough, hard materials.

#### 29 Pc.

Part #	1/16 - 1/2 by 64ths	Qty of each
10390 SM-29	Screw Machine - 118° Point	1

#### 60 Pc.

Part #	#1 - 60	Qty of each
35210 SM-60	Screw Machine - 118° Point	1

### Type 260-BN 118° Point Screw Machine Length Titanium Nitride High Speed Steel

- The short length of drill and flute makes this an especially rigid drill for greater drilling accuracy.
- Can be used for all screw machine operation.
- This drill is designed for ease of penetration and to facilitate chip removal in tough, hard materials

#### 29 Pc.

Part #	1/16 - 1/2 by 64ths	Qty of each
25243 SMN-29	Titanium Nitride - Screw Machine	1

#### 60 Pc.

Part #	#1 - 60	Qty of each
25253 SMN-60	Titanium Nitride - Screw Machine	1

## BLACK OXIDE & TITANIUM NITRIDE - SCREW MACHINE LENGTH

### Type 135 Screw Machine Length, NAS 907C Black Oxide 135° Split point

- A sturdy drill for use in portable power drilling.
- Accurate centering, fast penetration. Ideal for thin metal work.

### Type 135-TN Titanium Nitride NAS 907C Screw Machine Length Heavy-Duty 135° Split point

- A sturdy drill for use in portable power drilling.
- Accurate centering, fast penetration. Ideal for thin metal work.
- TiN coating extends tool life.

### Type 135-AG Screw Machine Length Black & Gold Super Premium 135° Split point

- Special Hi-Molybdenum surface treated body and clearance for maximum lubricity.
- Recommended for work hardening grades of stainless steel and other hard metal drilling applications.

**10 Pc.**

Part #	1/16 - 5/32 by 64ths + 3/16, 7/32, 1/4	Qty of each
<b>43660 T-10</b>	Black Oxide - 135° Split point	1

**11 Pc.**

Part #	1/16 - 3/8 by 32nds	Qty of each
<b>43670 T-11</b>	Black Oxide - 135° Split point	1

**13 Pc.**

Part #	1/16 - 1/4 by 64ths	Qty of each
<b>43690 T-13</b>	Black Oxide - 135° Split point	1

**21 Pc.**

Part #	1/16 - 3/8 by 64ths	Qty of each
<b>43710 T-21</b>	Black Oxide - 135° Split point	1

**26 Pc.**

Part No.	A - Z	Qty of each
<b>66850 SPT-26</b>	Black & Gold - 135° Split point	1

**29 Pc.**

Part #	1/16 - 1/2 by 64ths	Qty of each
<b>43730 T-29</b>	Black Oxide - 135° Split point	1
<b>96680 TN-29</b>	Titanium Nitride - 135° Split point	1
<b>66490 SPT-29</b>	Black & Gold - 135° Split point	1

**60 Pc.**

Part #	# 1 - 60	Qty of each
<b>43750 T-60</b>	Black Oxide - 135° Split point	1
<b>96730 TN-60</b>	Titanium Nitride - 135° Split point	1
<b>23560 SPT-60</b>	Black & Gold - 135° Split point	1



TN-29



TN-60

Cutting Tool Sets - Black Oxide / TIN Coated Screw Machine Length

## 1/2" SHANK SILVER & DEMING



S&amp;D-4SP

4 Pc.

Part #		9/16, 5/8, 3/4, 1"	Qty of each
12260	S&D-4	1/2" Shank-Silver & Deming	1
12250	S&D-4SP	1/2" Shank-Silver & Deming	1
74771	S&D-4AGX	1/2" Shank-Silver & Deming	1
29551	S&D-4D	M42 Cobalt	1

8 Pc.

Part #		9/16 - 1" by 16ths	Qty of each
43200	S&D-8	1/2" Shank - Silver & Deming	1
92400	S&D-8SP	1/2" Shank - Silver & Deming	1
74781	S&D-8AGX	1/2" Shank - Silver & Deming	1
29571	S&D-8D	M42 Cobalt	1

33 Pc.

Part #		1/2 - 1" by 64ths	Qty of each
43201	S&D-33	1/2" Shank Silver & Deming 130	1
92401	S&D-33SP	1/2" Shank Silver & Deming 130-AG	1

4 Pc. - MRO

Part No.		9/16, 5/8, 3/4 & 1"	Qty of each
54520	S&D-4MRO	1/2" Shank Silver & Deming 130-MRO	1

Type 130-AG

### 1/2" Shank Silver & Deming Magnum Super Premium, 3-Flats on Shank Heavy-Duty 135° Split point

- 135° Split point for fast penetration and accurate starting without a center punch.
- One piece solid construction
- Sizes larger than 1" diameter have 118° Split point.
- Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.

Type 130-AGX

### 1/2" Shank Silver & Deming, Premium - 3-Flats on Shank 118° Split point

- M2 High Speed Steel
- Precision ground point, flutes, body and clearance.
- 118° Split point for general purpose drilling in metal, wood and plastic.

Type 130-D

### 1/2" Shank Silver & Deming M42 Cobalt 135° Split point

- Manufactured from M42 HSS containing 8% cobalt which increases high red hardness.
- Cobalt drills require rigidly held positive feed drilling equipment.

Type 130

### 1/2" Shank Silver & Deming 118° General Purpose

- This general purpose 118° point high-speed steel drill is recommended for use in portable air and electric drilling equipment with 1/2" chucks.
- **Type 130** drills may be used in power applications such as drill presses where a short rigid drill is required.

Type 130-MRO

### Silver & Deming, 135° Split point, 3-Flats on Shank

- The **130-MRO** is a shorter (5") tougher version of our very popular 1/2" reduced shank product.
- Designed specifically for the needs of the MRO market, the **130-MRO** has a split point (135°) to insure fast hole starts without drill walking.
- This feature packed tool provides tremendous value for your drilling dollar.

## WELDOUT™ SPOTWELD DRILLS SETS

- This rugged high performance drill is designed to effectively cut auto body panel spot welds.
- The high red hardness of cobalt steel permits speeds 30% greater than HSS drills.
- Cobalt steel is substantially more abrasion resistant, resulting in long wearing cutting edges.
- A selection of the most popular sizes of spot weld drills in an attractive, rugged black steel case.



TYPE 187 WO-4	
Part #	Description of Sizes
35050	8.0mm & 10mm Single-end 8.0mm & 10mm Twin-end

TYPE 186 WO-6	
Part #	Description of Sizes
35010	6.5mm, 8.0mm & 10.0mm single-end drills. 6.5mm, 8.0mm & 10.0mm twin end drills.

## LEFT HAND DRILL SETS

Type 190-AL

### Magnum Super Premium - Left Hand Spiral 135° Split point

- Precision ground point, flutes, body, clearance and drill diameter for the ultimate in accuracy and performance.
- Ideal for drilling broken studs.
- Need for screw and bolt extractor may be eliminated.

8 Pc.

Part No.	Description of Sizes	Qty of each
87650 LF-8	1/16, 1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2"	1

12 Pc.

Part No.	Description of Sizes	Qty of each
87651 LF-12	1/16 - 5/16 by 32nds, 3/8, 7/16 & 1/2"	1

13 Pc.

Part No.	Description of Sizes	Qty of each
87652 LF-13	1/16 - 1/4 by 64ths	1

15 Pc.

Part No.	Description of Sizes	Qty of each
87654 LF-15	1/16 - 1/2" by 32nds	1

17 Pc.

Part No.	Description of Sizes	Qty of each
87853 LF-17	1/16-1/4 by 64ths, 5/16-1/2 by 16ths	1

29 Pc.

Part No.	Description of Sizes	Qty of each
87854 LF-29	1/16-1/2 by 64ths	1

29 Pc. -Ultra Dex

Part No.	Description of Sizes	Qty of each
87859 LF-29P	1/16-1/2 by 64ths	1



## BRAD POINT DRILLS

Type 16-AG

### Jobber Length Burrout™ Brad Point Super Premium

- These high performance drills made from Hi-Moly tool steel will cut holes in wood or plastics and leave no burr.
- They will also drill splinter free holes in wood.
- The special BURROUT™ point cuts at the circumference of the hole to avoid the break through burr problems common with standard point drills.



10 Pc.

Part No.	Description of Sizes	Qty of each
42001 BF-10	5/64 - 3/16 by 64ths + 7/32, 1/4"	1

14 Pc.

Part No.	Description of Sizes	Qty of each
42031 BF-14	5/64 - 3/16 by 64ths + 7/32, 1/4 - 1/2" by 16ths	1





## TAP & DRILL, COMBINATION DRILL & TAPS SETS

Type 40-AG

### Combination Drill & Tap Sets - Magnum Super Premium



- Combination drill and taps are ideally suited for on-site tapping in construction, maintenance and repair, assembly, production and other applications where one pass drilling and tapping saves time and costs.
- Gold surface treatment for maximum lubricity.
- Self-centering Split point insures excellent drilling precision and accuracy.



DT-7F

7 Pc.	
Part No.	Description of Sizes
<b>73991</b>	<b>40-AG - DT-7F</b>
Fine	8-36, 10-32, 1/4"-28, 5/16-24, 3/8-24, 7/16-20, 1/2"-20

7 Pc.	
Part No.	Description of Sizes
<b>73990</b>	<b>40-AG - DT-7C</b>
Coarse	8-32, 10-24, 1/4" -20, 5/16-18, 3/8-16, 7/16-14, 1/2"-13

6 Pc.	
Part No.	Description of Sizes
<b>21330</b>	<b>40-AG - DT-6</b>
	6-32, 8/32, 10-24, 10-32, 12-24, 1/4"-20

5 Pc.	
Part No.	Description of Sizes
<b>21324</b>	<b>40-QR - DT-5</b>
	6-32, 8/32, 10-24, 10-32, 12-24, 1/4"-20



DT-6

## TAP & DRILL SETS

### Magnum Super Premium

- Hi-Molybdenum super premium twist drill combined with the corresponding Hi-Tungsten Magnum Super Premium tap.
- Both tools are gold surface treated for maximum lubricity, and precision ground for the ultimate in accuracy and performance.

SP-18TD		SPIRAL POINT, NC	
Part No.	Description of Sizes	Description of Sizes	
<b>57580</b>			
<b>190-AG Drill Sizes</b>	#36, 29, 25, 21, 7, F, 5/16, U & 27/64		
<b>20-AG Tap Sizes</b>	6-32, 8-32, 10-24, 10-32, 1/4-20 7 5/16-18, 3/8-16, 7/16-14 & 1/2-13		

SP-18TDM		SPIRAL POINT, METRIC	
Part No.	Description of Sizes	Description of Sizes	
<b>57990</b>			
<b>170-AG Drill Sizes (mm)</b>	2.05, 2.50, 2.90, 3.30, 4.20 5.00, 6.70, 8.50 & 10.20		
<b>21-AG Tap Sizes (mm)</b>	2.5-.45, 3.0-.50, 3.5-.60, 4.0-.70, 5.0-.80, 6.0-1.00, 8.0-1.25, 10.0-1.50 & 12.0-1.75		

SP-18TDF		SPIRAL POINT, NF	
Part No.	Description of Sizes	Description of Sizes	
<b>58010</b>			
<b>190-AG Drill Sizes</b>	#33, 29, 25, 21, 3, 1, Q, 25/64 & 29/64		
<b>20-AG Tap Sizes</b>	6-40, 8-36, 10-24, 10-32, 1/4-28, 5/16-24, 3/8-24, 7/16-20 & 1/2-20		

SP-12TD		SPIRAL POINT, NC	
Part No.	Description of Sizes	Description of Sizes	
<b>58501</b>			
<b>190-AG Drill Sizes</b>	#36, 29, 25, 21, 7, F		
<b>20-AG Tap Sizes</b>	6-32, 8-32, 10-24, 10-32, 1/4-20 & 5/16-18		

SF-18TDC		STRAIGHT FLUTE, NC	
Part No.	Description of Sizes	Description of Sizes	
<b>60930</b>			
<b>190-AG Drill Sizes</b>	#36, 29, 25, 21, 7, F, 5/16, U & 27/64		
<b>24-AG Tap Sizes</b>	6-32, 8-32, 10-24, 10-32, 1/4-20, 5/16-18, 3/8-16, 7/16-14 & 1/2-13		

SF-18TDF		STRAIGHT FLUTE, NF	
Part No.	Description of Sizes	Description of Sizes	
<b>60940</b>			
<b>190-AG Drill Sizes</b>	#33, 29, 25, 21, 3, 1, Q, 25/64 & 29/64		
<b>24-AG Tap Sizes</b>	6-40, 8-36, 10-24, 10-32, 1/4-28, 5/16-24, 3/8-24, 7/16-20 & 1/2-20		

SF-10TD		STRAIGHT FLUTE, NC	
Part No.	Description of Sizes	Description of Sizes	
<b>58500</b>			
<b>190-AG Drill Sizes</b>	31/64		
<b>130-AG Drill Sizes</b>	17/32, 21/32, 49/64 & 7/8		
<b>24-AG Tap Sizes</b>	9/16-12, 5/8-11, 3/4-10, 7/8-9 & 1-8		

### BRIGHT FINISH 118° POINT DRILL & HSS GENERAL PURPOSE TAPS

B-18TD		118° POINT DRILLS MAINT.	
Part No.	Description of Sizes	Description of Sizes	
<b>60541</b>			
<b>100 Drill Sizes</b>	# 7, 21, 25, 29, 36, F, U, 5/16, 27/64		
<b>100 Drill Sizes</b>	# 7, 21, 25, 29, 36, F, U		
<b>20 Tap Sizes</b>	6-32, 8-32, 10-24, 10-32, 1/4-20 5/16-18 3/8-16, 7/16-14, 1/2-13		

## STEP DRILL SETS

Type 78-AG 3-Flatted Shank Type 78-AGN Titanium Nitride Type 78-OR Quick Release

Type 78-QRN Titanium Nitride Type 78-ACN Titanium Carbon Nitride

**Ultra Bit™ Multi-Diameter Step Drill 3-Flats on Shank**

Type 78-AG Gold Oxide SETS - 3 & 4pc.

<b>01911</b>	1/8 - 1/2, 3/16 - 1/2, & 1/4 - 3/4"
<b>01921</b>	1/8 - 1/2, 3/16 - 1/2, & 3/16 - 7/8"
<b>01931</b>	1/8 - 1/2, 3/16 - 1/2, 7/8 & 1-1/8" <b>ELECTRICIANS - SET</b>
<b>01941</b>	1/8 - 1/2, 3/16 - 1/2, & 9/16 - 1"
<b>01981 4pc.</b>	1/8 - 1/2, 1/4 - 3/4, 1/4 - 7/8, 7/8 - 1-1/8"

Type 78-AGN Titanium Nitride SETS - 3 & 4pc.

<b>01811</b>	1/8 - 1/2, 3/16 - 1/2, & 1/4 - 3/4"
<b>01821</b>	1/8 - 1/2, 3/16 - 1/2, & 3/16 - 7/8"
<b>01831</b>	1/8 - 1/2, 3/16 - 1/2, 7/8 & 1-1/8" <b>ELECTRICIANS - SET</b>
<b>01841</b>	1/8 - 1/2, 3/16 - 1/2, & 9/16 - 1"
<b>01871 4pc.</b>	1/8 - 1/2, 1/4 - 3/4, 1/4 - 7/8, 7/8 - 1-1/8"

Type 78-OR Quick Release SETS - 3 pc.

<b>01441</b>	1/8 - 1/2, 3/16 - 1/2, & 3/16 - 7/8"
<b>01451</b>	1/8 - 1/2, 3/16 - 1/2, & 1/4 - 3/4"
<b>01461</b>	1/8 - 1/2, 3/16 - 1/2, 7/8 & 1-1/8" <b>ELECTRICIANS - SET</b>

Type 78-QRN Titanium Nitride SETS - 3 pc.

<b>68561</b>	1/8 - 1/2, 3/16 - 1/2, & 3/16 - 7/8"
<b>68571</b>	1/8 - 1/2, 3/16 - 1/2, & 1/4 - 3/4"
<b>68581</b>	1/8 - 1/2, 3/16 - 1/2, 7/8 & 1-1/8" <b>ELECTRICIANS - SET</b>

Type 78-ACN Titanium Carbon Nitride SETS - 3 & 4pc. 

<b>65411</b>	1/8 - 1/2, 3/16 - 1/2 & 1/4 - 3/4"	(#1, #4, #3)
<b>65421</b>	1/8 - 1/2, 3/16 - 1/2 & 3/16 - 7/8"	(#1, #4, #8)
<b>65431</b>	1/8 - 1/2, 3/16 - 1/2 & 9/16 - 1"	(#1, #4, #2)
<b>65441 4pc.</b>	1/8 - 1/2, 1/4 - 3/4, 1/4 - 7/8, 7/8 - 1-1/8"	(#1, #3, #7, #11)



## BOLT EXTRACTOR SETS

Type 420 & Type 421-AG Sets

- Left-hand spiral drills often eliminate the need for bolt extractors.
- Drill may loosen bolt stud with counter clockwise rotation.

Spiral Bolt Extractor Sets

Left Hand Drill

**BR-8 Type 420 & 190-AL**

Part #	Sizes	Qty of each
<b>88550</b>	EX 1, 2, 3, 4 + 3/32, 1/8, 3/16, 1/4 drills	1

**BR-10 Type 420 & 190-AL**

Part #	Sizes	Qty of each
<b>58510</b>	EX 1, 2, 3, 4, 5 + 3/32, 1/8, 3/16, 1/4, 5/16 drills	1



Spiral Extractor

Bolt Extractor Set

**SE-4N Type 420**

Part #	Sizes	Qty of each
<b>47170</b>	EX 2, 3, 4, 5	1

**SE-5N Type 420**

Part #	Sizes	Qty of each
<b>47180</b>	EX 1, 2, 3, 4, 5	1

Square Extractor Set

Left Hand Drill

**BR-8SQ Type 421-AG, Square and 190-AL**

Part #	Sizes	Qty of each
<b>70850</b>	E 1, 2, 3, 4 + 1/8, 3/16, 1/4, 5/16	1

Square Extractor

Bolt Extractor Sets

**SQE-4 Type 421-AG**

Part #	Sizes	Qty of each
<b>70840</b>	E 2, 3, 4, 5	1



**CHATTER-PROOF™**  
**COUNTER SINK SETS**  
**Type 82-AG Countersinks**  
**Type 90-AG Deburring Tools**

These high performance, flute-less tools are:

- Single cutting edge - for fast stock removal
- Chatter proof - for a micro smooth finish
- Wide selection of styles & angles - a tool for any job

Recommended for smoother finishes on metal, plastic and wood applications.

### TYPE 82-AG & 90-AG SETS

Part No.	Sizes
<b>SP-4CS 10440</b>	82-AG C/S <b>Sizes:</b> CS5S, CS6S, CS5S, CS10S
<b>SP-4ACS 10442</b>	82-AG C/S <b>Sizes:</b> CS6S, CS8S, CS10S, CS3/16S
<b>SP-6DB 10450</b>	90-AG D/B <b>Sizes:</b> DB1/16, DB1/8, DB5/32, DB3/16, DB5/16 & DB9/16
<b>SP-9CS 10443</b>	82-AG C/S <b>Sizes:</b> CS5S, CS6S, CS8S, CS10S, CS1/4, CS5/16, CS3/8, CS7/16, & CS1/2

**NORSEMAN/CTD**  
DRILL & TOOL

# Cutting Tool Sets

## HOLE EXPANSION TOOLS

### Type 50-AG Car Reamers, Standard Flute 3-Flats on Shank



- Special Hi-Tungsten tool steel, gold surface treated body and clearance for maximum lubricity.
- These reamers are designed for the reaming of hardened steel commonly found in truck frames, rail cars, bridges, and pressure vessels.
- Use only to enlarge previously formed or drilled holes.

SET - Contains 1 ea.

<b>12270</b>	CR-4SP	3/8, 1/2, 5/8, 3/4"
--------------	--------	---------------------

### Type 51-AG Car Reamers - Fast Spiral Hole Buster™ 3-Flats on Shank



- Special Hi-Tungsten tool steel, gold surface treated body and clearance for maximum lubricity.
- These reamers are designed for the reaming of hardened steel commonly found in truck frames, rail cars, bridges, and pressure vessels.

SET - Contains 1 ea.

<b>12271</b>	CR-4FS	3/8, 1/2, 5/8, 3/4"
--------------	--------	---------------------

<b>12281</b>	SM-4FS	5/16, 3/8, 7/16, 1/2"
--------------	--------	-----------------------

The **51-AG**, with the fast spiral, is the more aggressive of the two styles. It also will fit the needs of users who prefer a stop collar.

## HOLE HOG™ SETS

### Type 134-AG Magnum Super Premium 1/2" Shank 3-flats on Shank, 4 - Flute Core Drill

- A selection of core drills and companion (minimum starting hole size) pilot drills in a black steel index.



SP-8HH Set contains:

**Part# 38880**

- 1 each: **134-AG** core drill sizes 3/8, 1/2, 5/8 & 3/4"  
**175-AG** drill sizes 1/4, 5/16, 25/64 & 15/32"

SP-6HHL Set contains:

**Part# 38870**

- 1 each: **134-AG** core drill sizes 1/2, 5/8 & 3/4"  
**175-AG** drill sizes 5/16, 25/64 & 15/32"

SP-6HHS Set contains:

**Part# 38860**

- 1 each: **134-AG** core drill sizes: 3/8, 1/2 & 5/8"  
**175-AG** drill sizes 1/4, 5/16 & 25/64"

## 3pc. CARBIDE HOLE CUTTER SETS

### Type CHC-AG

- Ideal for stainless steel, structural steel studs and electrical boxes.
- Can be used on cast iron, brass, aluminum and other thin non-ferrous metals.
- Burr free holes.
- **For material up to 3/16"**



Size	Steel	Stainless Steel
11/16" to 13/16"	700-1000 RPM	300-700 RPM
7/8" to 1-3/16"	500-800 RPM	200-450 RPM
1-1/4" to 1-9/16"	300-600 RPM	175-315 RPM
1-5/8" to 2"	200-500 RPM	120-225 RPM
2-1/16" to 2-3/8"	200-400 RPM	95-195 RPM
2-7/16 to 3"	150-300 RPM	80-150 RPM

SET - Contains 1 ea.

<b>62590</b>	3pc.	7/8", 1-1/8" and 1-3/8"
--------------	------	-------------------------

## CARBIDE HOLE CUTTER SETS

### Type CHC-AG & CHD-AG

### Magnum Premium



### Type CHC-AG cuts up to 3/16" Thin Material

**HC-4B** ..... **Part # 62600**

Set contains: **1 each:**  
Fractional sizes: 11/16, 13/16, 15/16, 1-1/16"

**HC-4A** ..... **Part # 62610**

Set contains: **1 each:**  
Fractional sizes: 5/8, 3/4, 7/8, 1-inch

**HC-5C** ..... **Part # 62620**

Set contains: **1 each:**  
Fractional sizes: 7/8, 1-1/8, 1-3/8, 1-3/4, 2-inch  
CHC-AG Individual Sizes Available 9/16" to 5-inch

### Type CHD-AG cuts up to 1" Thick Material

**HCD-4B** ..... **Part # 64300**

Set contains: **1 each:**  
Fractional sizes: 11/16, 13/16, 15/16, 1-1/16"

**HCD-4A** ..... **Part # 64310**

Set contains: **1 each:**  
Fractional sizes: 5/8, 3/4, 7/8, 1-inch.

**HCD-5C** ..... **Part # 64320**

Set contains: **1 each:**  
Fractional sizes: 7/8, 1-1/8, 1-3/8, 1-3/4, 2-inch.

**Annular Cutter Sets** ..... 142

**Counter Displays**

- Annular Cutter ..... 142
- Reamers Type 50-AG & Type 51-AG ..... 141
- Silver & Deming ..... 141

**Stock Master Dispensers & Displays**

- Type 925 300pc. Fractional ..... 140

**Display Packages**

- Type 175-AG ..... 150
- Type CHC-AG ..... 150

**Drill Gauges**

- Type 914 Letter, Fractional & Wire... 147

**Drill Stand**

- Type 914 Letter, Fractional & Wire... 147

**Indexes**

- Type 902 Indexes Only ..... 151
- Type 902 Black Indexes - ID Plate Slot . . 152

**Master Drill Dispensers**

- Type 914 U.S. & Metric Sizes ..... 145

**Master Tap Dispensers**

- Type 914 ..... 146

**Silver & Deming Drill Dispensers**

- Type 914 ..... 144

**Stocking Cases**

- Type 925
- 13 pc. Silver & Deming ..... 143
- 72 pc. Letter ..... 143
- 91 pc. Metric ..... 143
- 96 pc. Fractional ..... 143
- 249 pc. Wire ..... 143

**Carbide Hole cutter Display**

- Type CHC-AG ..... 150

**Tap & Die Counter tops**

- Tap & Round Die ..... 148
- Tap & Hex Die ..... 148

**Magnum Super Premium**

- 53-SF ..... 148
- 55-SP ..... 148

**Tap & Drill Assortments**

**Super Premium**

- 67-SP ..... 149
- 123-SP ..... 149
- 123-SF ..... 149

**Drawer-Mount Dispensers**

**Type 914**

- Fractional, Wire, Letter & Empty. .... 148



QUICK INDEX - - Displays, Cabinets & Indexes

## STOCK MASTER DISPENSERS & DISPLAYS



Type 925

### Fractional Drills - 300 Piece Assortment

- Assortment is complete with lexan front display pictured on the left side of this page.
- Case stocks **29 fractional sizes -1/16" thru 1/2" by 64ths** - each size in a separate compartment.
  - Individual compartments are plainly marked with drill sizes.
  - Drills will be attractively displayed yet secure with the lexan locking cover.

**BLACK** Counter Top Display are available stocked with Type 190-AG, 175-AG

**BEIGE** Counter Top Display are available stocked with Type 150, 190, 115, 100 or 190-GF drills



**Type 190-AG**



**Type 175-AG**



**Type 115**

### 300 PC. ASSORTMENT EACH. DISPLAY CONTAINS

Part No.	Assortment No.	Drill Type	No. of Drills	Fractional Size
06490	300-SP	190-AG	24	1/16"
06520	300-HD	190	12	5/64"
54720	300-BR	100	24	3/32"
54750	300-BL	115	18	7/64"
57640	300-SPM	175-AG	48	1/8"
57641	300-RSPM	175/178-AG	18	9/64"
68460	300-D	150	18	5/32"
40632	300-GF	190-GF	12	11/64"
			24	3/16"
			6	13/64"
			12	7/32"
			6	15/64"
			24	1/4"
			6	17/64"
			6	9/32"
			2	19/64"
			6	5/16"
			2	21/64"
			3	11/32"
			2	23/64"
			6	3/8"
			2	25/64"
			2	13/32"
			2	27/64"
			3	7/16"
			2	29/64"
			2	15/32"
			2	31/64"
			6	1/2"

**Total 300**

### ACCESSORIES

Part No.	Description	Qty. per/pack
58350	Replacement Lock & key	1

**DISPLAY Only**  
**Part #45150**

## SILVER DEMING DISPLAY

### Silver & Deming Drills

- Compact Lexan case attractively displays S&D drills.
- Scratch proof Lexan front reduces pilferage and keeps merchandise clean.



### SILVER & DEMING COUNTER DISPLAY

Contents	Part No. 00940	No. of Each
Type 130-AG	9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16 & 1"	1

**DISPLAY Only**  
**Part #00934**

## REAMER COUNTER DISPLAY

Type 50-AG -Standard Flute    Type 51-AG -Fast Spiral  
Reamers

- Compact case attractively displays reamers.
- Scratch proof Lexan front reduces pilferage and keeps merchandise clean.



CR8SPA

Part #	Type	Contents	No. of Each
00941	CR8SPA 50-AG	3/8, 1/2, 9/16, 5/8, 11/16, 3/4, 7/8, 1"	1
00942	CR8FSA 51-AG	3/8, 1/2, 9/16, 5/8, 11/16, 3/4, 7/8, 1"	1

**Display Only Part #00934**

Display, Cabinets & Indexes - Silver & Deming / Annular Cutters

**ANNULAR CUTTERS DISPLAYS**

**Annular Cutters**

- Compact metal case attractively displays annular cutters.
- Scratch proof Lexan front reduces pilferage and keeps merchandise clean.



**DISPLAY CONTENT**

1 of each, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1", 1-1/16 by 1" depth and same sizes as above by 2" depth. Both include five pins.



**ANNULAR CUTTERS COUNTER DISPLAY**

Part No.	Size/Type
00943	SB-20 /15 & 15L
00944	SB-20HS /14 & 14L
00949	SB-20SP/13SP & 13LSP

**DISPLAY only**  
**Part #00939**

**SPIRA-BROACH™ ANNULAR CUTTERS**

- These unique cutters reduce time and power requirements by cutting larger diameter holes as a ring to produce a solid slug.
- The effort required is a fraction what is needed when using a twist drill or indexable tooling.



**SPIRA-BROACH™ Annular Cutters**

- Gives the lowest cost per hole
  - Cuts on curved surfaces
  - Leaves a burr-free hole
    - Uses less power
- Allows overlapping cuts on existing holes
  - Stays sharp much longer



**SB-5 1" LENGTH**

Part No.	Type	Components
15301	M-42 15	1" Pin, 9/16, 11/16, 13/16, 15/16 & 1-1/16
16901	M-35 14	1" Pin, 9/16, 11/16, 13/16, 15/16 & 1-1/16
16624	M-2 13SP	1" Pin, 9/16, 11/16, 13/16, 15/16 & 1-1/16

**SB-5 2" LENGTH**

Part No.	Type	Components
15302	M-42 15L	2" Pin, 9/16, 11/16, 13/16, 15/16 & 1-1/16
16902	M-35 14L	2" Pin, 9/16, 11/16, 13/16, 15/16 & 1-1/16
16629	M-2 13LSP	2" Pin, 9/16, 11/16, 13/16, 15/16 & 1-1/16

## STOCKING CASES, FRACTIONAL, WIRE, LETTER, METRIC & SILVER DEMING ASSORTMENT

### Type 925

### Closed Drawer All-Steel Stocking Units

Stocking cases for Fractional, Wire Gauge, Letter, Metric, and Silver & Deming drills.



FRACTIONAL DRILLS		
Part No.	Assortment No.	Drill Type
06500	96-SP	190-AG
16010	96-HD	190
37270	96-SPM	175-AG
54690	96-BR	100
54760	96-BL	115
68440	96-D	150
37271	96-RSPM	175/178-AG

FRACTIONAL DRILLS - 96PC. ASSORTMENT	
Drill Size - Contains	Quantity
1/16, 3/32, 1/8, 5/32, 11/64, 3/16, 7/32 & 1/4	6 each
5/64, 7/64, 9/64, 13/64, 15/64, 9/32, 5/16, 11/32	3 each
17/64, 21/64, 23/64, 3/8, 25/64, 13/32, 27/64, 7/16 & 29/64	2 each
15/32 & 1/2	2 each
19/64 & 31/64	1 each

WIRE GAUGE		
Part No.	Assortment No.	Drill Type
16030	249-HD	190
35070	249-SP	190-AG
54700	249-BR	100
54770	249-BL	115

WIRE GAUGE DRILLS - 249 PC. ASSORTMENT	
Drill Size - Contains	Quantity
1-22	3 each
23-29	4 each
30-60	5 each

LETTER DRILLS		
Part No.	Assortment No.	Drill Type
16020	72-HD	190
35080	72-SP	190-AG
54710	72-BR	100
54780	72-BL	115

LETTER DRILLS - 72 PC. ASSORTMENT	
Drill Size - Contains	Quantity
A-T	3 each
U-Z	2 each

Fractional & Metric Sizes = 3 Drawers

Wire Sizes = 5 Drawers

Letter Sizes = 3 Drawers

Silver & Deming = 4 Drawers

### CABINET ONLY

Fractional Sizes: Part # 44920

Wire Sizes: Part # 44930

Letter Sizes: Part # 44940

Metric Sizes: Part # 08930

Silver & Deming: Part # 43203

METRIC DRILLS		
Part No.	Assortment No.	Drill Type
18910	91-SP	170-AG

METRIC DRILLS - 91 PC. ASSORTMENT	
Drill Size - Contains	Quantity
2.5, 3.5, 4.5, 5.0, 5.5, 6.0 & 6.5	5 each
1.5, 2.0, 3.0, 7.0, 8.0 & 8.5	4 each
1.0, 4.0, 9.0, 9.5, 10.0, 10.5, 11.0 & 12.0	3 each
7.5, 11.5, 12.5 & 13.0	2 each

SILVER & DEMING		
Part No.	Assortment No.	Drill Type
43202	S&D 13	130
92402	S&D 13-SP	130-AG

SILVER & DEMING - 13PC. ASSORTMENT	
Drill Size - Contains	Quantity
9/16 & 5/8	3
3/4	2
11/16, 13/16, 7/8, 15/16 & 1"	1

Display, Cabinets & Indexes - Fractional, Wire, Letter, Metric Assortments



## SILVER & DEMING DRILL DISPENSERS

Type 914



**HUOT MODEL 13166**

Part No.	Dimensions Inches	Weight	Qty. per/pack
00950	14-5/8 W x 7-3/8 D x 7-3/4 H	13-1/4 lbs.	1

**Holds:** 2 each Reduced Shank S & D bits from 33/64ths to 63/64ths by 64ths.



**HUOT MODEL 13167**

Part No.	Dimensions Inches	Weight	Qty. per/pack
00951	14-5/8 W x 7-3/8 D x 7-3/4 H	10-3/4 lbs.	1

**Holds:** 2 each Reduced Shank S & D bits from 1, 1-1/32, 1-1/16, 1-1/8, 1-5/32, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16 & 1-1/2.

## DRAWER-MOUNT DRILL ORGANIZER

Type 914

**Drawer-Mount**



The latest thing in organizing, sorting, storing, and securing your cutting tools. The outer shell can be mounted underneath a work bench, desk, shelf, inside a cabinet, or just about anywhere. The drawer has a cam-lock to keep your cutting tools safely locked away.

- Workbench-space-saver.
- Out-of-the way convenience.
- Security-Built in cam lock and two keys.
- Heavy-duty ball bearing drawer slides.
- Time-saving Cutting tools are stored away in their proper locations making it fast and easy to find the right tool.
- Each space clearly marked for the proper tool.
- Decimal equivalent shown under each size tool.

**Overall Dimensions:** 26 -1/8" W x 12-1/2" D x 4-1/2" H

**Drawer Dimensions:** 23 -1/8" W x 11" D x 3" H

**Shipping Weight:** 14 -1/2 pounds

**PART NO. 01021**

**Huot Model 30000**  
For Fractional Drills 1/16" to 1/2" x 64ths.

**PART NO. 01023**

**Huot Model 30050**  
For Letter Drills from A to Z

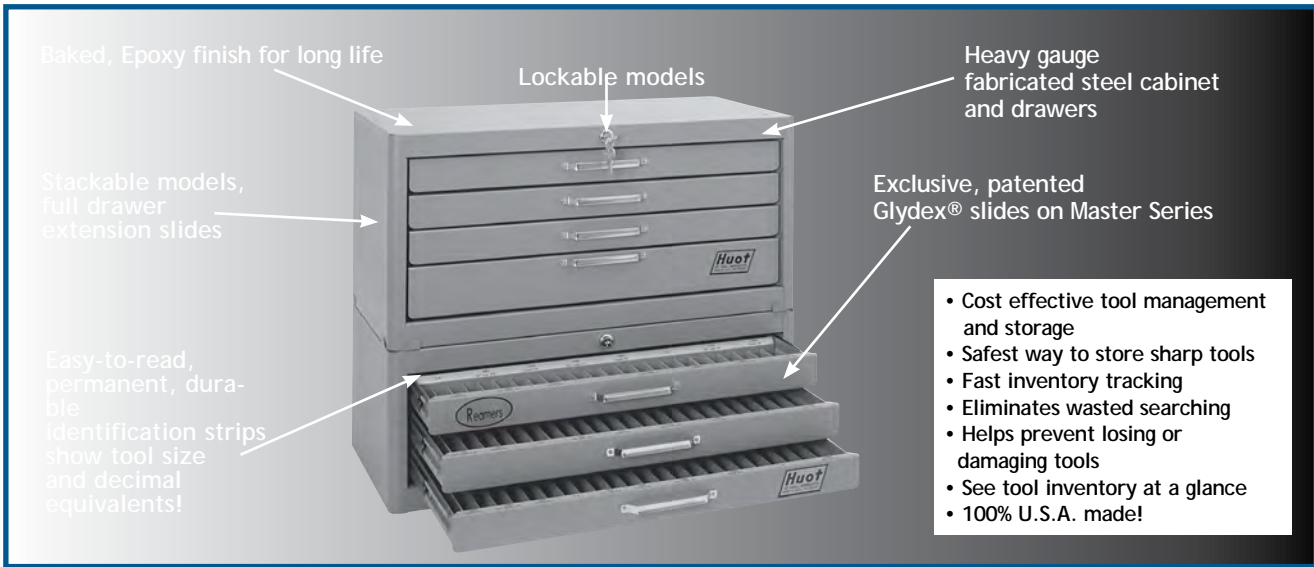
**PART NO. 01022**

**Huot Model 30025**  
For Wire Gauge Drills #1 to #60.

**PART NO. 01024**

**Huot Model 30001**  
Empty drawer-mount drawer, no dividers  
for miscellaneous storage space.

## MASTER DRILL DISPENSERS



### Type 914

#### Master Drill Dispensers (U.S. and Metric Sizes)

##### Feature:

- All steel cabinet with vinyl dividers to help protect and separate bits.
- Each cabinet is lockable with its own set of 2 keys.
- Each drawer measures 23-1/8" wide; 11" front to back.
- Stackable for larger inventories at one location.
- Lower drawer is undivided for extra long drills, reamers, and miscellaneous tools.
- Drawer Divider Kit available for lower drawer.

### U.S. Sizes

Part No. 00682

Holds full packages (**minimum of 12 pc.**) of jobber or screw machine length drills, fractional, letter, and wire gauge sizes in one complete cabinet.

- Top drawer holds fractional drills 1/16" to 1/2" by 64th with 42 compartments.
- 2nd drawer is for #1 to #60 wire gauge with 75 compartments.
- 3rd drawer for letter size A to Z with 42 compartments.

#### HUOT MODEL 13175 - U.S. SIZE DRILLS

Part No.	Dimensions Inches	Weight	Qty. per/pack
00682	26" W x 12" D x 12 - 1/2" H	43 lbs.	1

### Metric Sizes

Part No. 00681

Holds metric drills from .35mm to 13.00mm.

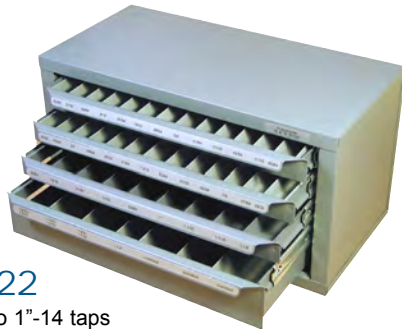
- Sizes include:** .35mm to 2.50mm by .05mm, 2.6mm to 10.0mm by .1mm, 10.2mm, 10.5mm, 10.8mm, 11.0mm, 11.2mm, 11.5mm, 11.8mm, 12.0mm, 12.2mm, 12.5mm, and 13.0mm.

138 compartments to store and inventory all your metric drill bits. Same great features as our #00682 jobber length master cabinet.

#### HUOT MODEL 13180 - METRIC SIZE DRILLS

Part No.	Dimensions Inches	Weight	Qty. per/pack
00681	26" W x 12" D x 12 - 1/2" H	43 lbs.	1

## MASTER TAPS DISPENSERS



### Part #01322

For sizes 1/4"-20 to 1"-14 taps  
Many compartments hold multiples of a given size tap.

#### Holds - Bottom, Plug and Taper of each size:

1/4-20	1/4-28	5/16-18	5/16-24	3/8-16	3/8-24
7/16-14	7/16-20	1/2-13	1/2-20	9/16-12	9/16-18
5/8-11	5/8-18	3/4-10	3/4-16	7/8-9	7/8-14
1"-8	1"-14				

#### Holds - Taper, Plug, Bottom and Spiral:

2-56	3-48	3-56	4-40	4-48	5-40
5-44	6-32	6-40	8-32	8-36	10-24
10-32	12-24	12-28			

### Type 914

- Holds most common NC/NF sizes from 1/4" to 1-1/2"
- Holds metrics from 2.5 mm to 30 mm.
- Holds machine screw size 2-56 thru 12-28, taper, plug, bottom, and spiral.
- Extruded vinyl drawer dividers protect taps.
- Top drawer has 40 compartments.
- Second drawer has 78 compartments.
- Third drawer has 21 compartments.
- Fourth drawer has 13 compartments.
- Stackable for larger inventories.
- Lockable.

### Part # 01321

#### HUOT MODEL 13585

Part No.	Dimensions		Weight	Qty. per/pack
	Inches			
01321	26" W x 12" D x 12 - 1/2" H		46 lbs.	1

#### HUOT MODEL 13580

Part No.	Dimensions		Weight	Qty. per/pack
	Inches			
01322	26" W x 12" D x 12 - 1/2" H		46 lbs.	1



### Part # 01324

Holds Metric, Taps, Drills and Dies.

From 2.5 x .45 tap to 12.0 x 1.75 tap and holds the following sizes:

- Top drawer holds 2.5 x .45 tap - 2.05 drill dies, 3.0 x .50 tap-2.50 drill - dies, 3.5 x .60 tap - 2.90 drill - dies, 4.0 x .70 tap -3.30 drill-dies.
- Middle drawer holds 5.0 x .80 tap -4.20 drill-dies, 6.0 x 1.00 tap - 5.00 drill-dies, 8.0 x 1.25 tap - 6.70 drill-dies.
- Bottom drawer holds 10.0 x 1.50 tap - 8.50 drill-dies, 12.0 x 1.75 tap - 10.20 drill-dies.
- Room in top drawer for your T-handle wrench.

## MASTER TAPS DISPENSERS

### Type 914

- Holds all sizes of National Pipe taps (NPT) from 1/16 to 2.
- Top drawer has 13 compartments measuring 3/4" W x 7/8" H x 4-1/2" D.
- 2 compartments for 1/16-27, 2 for 1/8-27, 3 for 1/4-18, 3 for 3/8-18 and 3 for 1/2-14.
- Middle drawer has 9 compartments for 3 for 3/4-14, 3 for 1-11-1/2, 3 for 1-1/4-11-1/2.
- Bottom drawer has 7 compartments measuring 1-3/4" W x 2" H x 7" D.
- 3 compartments for 1-1/2-11-1/2 and 1 large compartment for 2-11-1/2

### Part # 01323

#### HUOT MODEL 13560

Part No.	Description	Qty.
		per/pack
01323	National Pipe Taps (NPT)	1

#### HUOT MODEL 13595

Part No.	Description	Qty.
		per/pack
01324	Taps, Drill & Dies	1

## DRILL STANDS

### Type 914

- These drill stands can be hung on a wall, used on a bench, or mounted on a press.
- Durably made from a single piece of prime steel, rigidly formed.

### Part # 01011

Letter sizes A to Z inclusive

### Part # 01012

Fractional drills 1/16" to 1/2" by 64ths inclusive

### Part # 57430

Silver & Deming drills from 1/2"-1" by 64ths.  
Held by shank.



HUOT MODEL 11985 PART #57430		
Part No.	Dimensions Inches	Qty. per/pack
57430	13" W x 5" D x 2" H	1

HUOT MODEL 11850 PART #01011		
Part No.	Dimensions Inches	Qty. per/pack
01011	5-5/8" W x 2-5/8" D x 1-1/2" H	1

HUOT MODEL 11900 PART #01012		
Part No.	Dimensions Inches	Qty. per/pack
01012	5-5/8" W x 2-5/8" D x 1-1/2" H	1

## DRILL GAUGES

### Type 914

- Economical gauge made from prime steel and finished

### Part # 58520

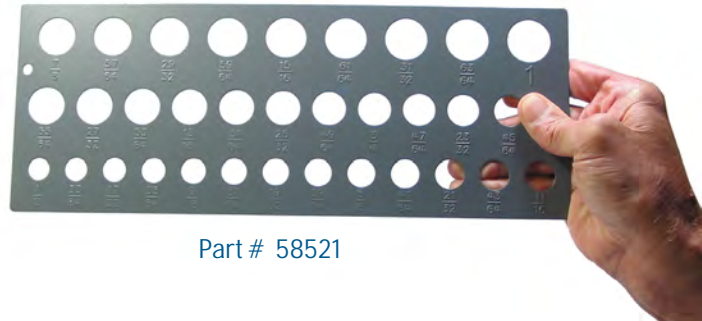
For measuring 1/16" to 1/2" by 64ths drill bits.

### Part # 58522

For measuring #1 to 60 wire gauge drill bits.

### Part # 58521

For measuring drills 1/2" to 1" by 64ths.



Part # 58521

HUOT MODEL 12250 PART #58520		
Part No.	Dimensions Inches	Qty. per/pack
58520	6" W x 3" D	1

HUOT MODEL 12280 PART #58521		
Part No.	Dimensions Inches	Qty. per/pack
58521	13" W x 5" D	1

HUOT MODEL 12260 PART #58522		
Part No.	Dimensions Inches	Qty. per/pack
58522	5-1/4" W x 2" D	1

## STOCKED COUNTER DISPLAYS

- Compact metal case attractively displays complete assortment of taps, dies, and wrenches.
- Locking scratch proof Lexan front reduces pilferage and keeps merchandise clean.
- Broad range of sizes. Practically all customers can be served with small investment.
- Price strips furnished on each display for quick reference at point of sale
- Furnished with hex or round dies.

Part # 50010 - Display with Round Dies

Part # 50210 - Display with Hex Dies

DISPLAY ONLY  
#45000



### DISPLAY CONTENTS

Contents	Size	No. of Each
<b>Plug Tap</b>	1/4-20 NC	6
	1/4-28 NF	6
	5/16-18 NC	6
	5/16-24 NF	6
	3/8-16 NC	6
	3/8-24 NF	6
	7/16-14NC	6
	7/16-20NF	6
	1/2-13 NC	6
	1/2-20 NF	6
	9/16-12NC	6
	9/16-18NF	6
	5/8-11NC	6
	5/8-18NF	6
	3/4-10NC	6
	3/4-16NF	6
	4-40NC	12
6-32NC	12	
8-32NC	12	
10-24NC	12	
10-32NF	12	
12-24NC	12	
<b>Pipe Tap</b>	1/8-27NPT	6
<b>Round or Hex Die</b>	1/4-20NC	3
	1/4-28NF	3
	5/16-18NC	3
	5/16-24NF	3
	3/8-16NC	3
	3/8-24NF	3
	7/16-14NC	3
	7/16-20NF	3
	1/2-13NC	3
	1/2-20NF	3
	9/16-12NC	3
	9/16-18NF	3
	5/8-11NC	3
	5/8-18NF	3
	3/4-10NC	3
	3/4-16NF	3
	4-40NC	3
	6-32NC	3
	8-32NC	3
	10-24NC	3
	10-32NF	3
	12-24NC	3
	1/8-27NPT	3
<b>T-Handle Tap Wrench</b>	0 to 1/4"	3
<b>T-Handle Tap Wrench</b>	3/16" to 1/2"	3
<b>Economy Die Stock</b>	1" Round Hex	3

When Ordering Specify Round or Hex Dies

## TAP & DIE COUNTER-TOP

### Magnum Super Premium

**Super Premium Tap & Die Counter Top Dispenser  
53 Piece, Straight Flute Taps  
& Hex Dies**

#### 53-SF Assortment contains:

Super Premium straight flute plug tap sizes:

- 3 each 6-32, 8-32, 10-24, 10-32 & 1/4-20;
- 2 each 5/16-18, 3/8-16, 7/16-14 & 1/2-13;
- 1 each 4-40, 12-24, 1/4-28, 5/16-24, 3/8-24, 7/16-20, 1/2-20, 9/16-12, 5/8-11 & 3/4-10.

Super Premium hex die sizes:

- 1 each 4-40, 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20, 1/2-13, 1/2-20, 9/16-12, 5/8-11 & 3/4-10;
- 2 each 1/4-20.

Includes glass front stocking cabinet.

**PART # 35150**

**Super Premium Tap & Die Counter Top  
Dispenser 55 Piece, Spiral Point Taps  
& Hex Dies**

#### 55-SP Assortment contains:

Super Premium spiral point tap sizes:

- 3 each 6-32, 8-32, 10-24, 10-32 & 1/4-20;
- 2 each 5/16-18, 3/8-16, 7/16-14 & 1/2-13;
- 1 each 4-40, 12-24, 1/4-28, 5/16-24, 3/8-24, 7/16-20, 1/2-20, 5/8-11, 5/8-18, 3/4-10 & 3/4-16

Super Premium hex die sizes:

- 1 each 4-40, 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20, 1/2-13, 1/2-20, 5/8-11, 5/8-18, 3/4-10 & 3/4-16
- 2 each 1/4-20

Includes glass front stocking cabinet.

**PART # 35160**

## TAP & DRILL ASSORTMENTS

### Magnum Super Premium

- Special Hi - Tungsten and Hi-Molybdenum tool steels, gold surface treated for maximum lubricity.
- Recommended for use in production tapping and drilling of work hardening grades of stainless steel and other hard metal applications.
- Precision ground tap threads for the ultimate in accuracy and performance.



CABINET ONLY  
PART #35100

### Super Premium Tap & Drill Dispenser Assortment **67 Piece**, Spiral Point Taps & Jobber Length Drills

**67-SP Assortment contains:**

**Type 190-AG - Super Premium jobber drill sizes:**

- 6 each #36, 29, 25, 21
- 3 each #7, F & 5/16
- 2 each #3, I, Q, U, 25/64, 27/64 & 29/64

**Type 20-AG - Super Premium spiral point plug tap sizes:**

- 3 each 1/4-20
- 2 each 6-32, 8-32, 10-24, 10-32 and 1 each 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20, 1/2-13 & 1/2-20

Includes 3 drawer stocking cabinet.

**PART # 35121**

### Super Premium Tap & Drill Dispenser Assortment **123 Piece**, Spiral Point Taps & Jobber Length Drills

**123-SP Assortment contains:**

**Type 190-AG - Super Premium Jobber drill sizes:**

- 12 each #36, 29, 25, 21
- 6 each #7, F & 5/16
- 3 each #3, I, Q, U, 25/64, 27/64 & 29/64

**Type 20-AG - Super Premium Spiral point plug tap sizes:**

- 6 each 1/4-20
- 3 each 6-32, 8-32, 10-24, 10-32, 5/16-18 & 3/8-16
- 2 each 1/4-28, 5/16-24, 3/8-24, 7/16-14 & 1/2-13
- 1 each 7/16-20 & 1/2-20

Includes 3 drawer stocking cabinet

**PART # 35120**

### Super Premium Tap & Drill Dispenser Assortment **123 Piece**, Straight Flute Taps & Jobber Length Drills

**123-SF Assortment contains:**

**Type 190-AG - Super Premium jobber drill sizes:**

- 12 each #36, 29, 25, 21
- 6 each #7, F & 5/16
- 3 each #3, I, Q, U, 25/64, 27/64 & 29/64

**Type 24-AG - Super Premium Straight flute plug tap sizes:**

- 6 each 1/4-20
- 3 each 6-32, 8-32, 10-24, 10-32, 5/16-18 & 3/8-16
- 2 each 1/4-28, 5/16-24, 3/8-24, 7/16-14 & 1/2-13
- 1 each 7/16-20 & 1/2-20

Includes 3 drawer stocking cabinet

**PART # 35110**

**DISPLAY PACKAGES**

Type 175-AG  
**Mechanic Length Drills  
Magnum Super Premium -  
Black & Gold - 135° Split Point**

- Super Premium drills in attractive, displays.
- All drills are packed on cards with logo and scanable bar code.
- **178-AG drills** with flattened reduced shanks are used where indicated.

All displays contain an attractive header card and 1/4" peg board fasteners.



**DISPLAY NO. DC145SP**

Part # 81651

Contents	Size	No. of Cards
<b>175-AG</b>	3/16, 1/4	5
<b>1/16 thru 1/2</b>	1/16, 5/64, 3/32, 7/64, 1/8, 5/16	4
	9/64, 5/32, 11/64, 13/64, 7/32	3
	15/64, 3/8	2
	17/64, 9/32, 19/64, 21/64, 11/32	
	23/64, 7/16, 1/2	
	25/64, 13/32, 27/64, 29/64	1
	15/32, 31/64	

\* 1/16" thru 1/8" = 3 per card, 9/64" thru 1/4" = 2 per card

**DISPLAY NO. DC116SP**

Part # 81631

Contents	Size	No. of Cards
<b>175-AG 1/16 thru 13/32</b>	1/8"	7
	1/16, 3/32"	5
	5/32"	3
<b>178-AG 7/16 thru 1/2</b>	1/4"	7
	3/16, 5/16"	6
	9/32, 11/32, 3/8"	4
	13/32, 7/32, 7/16"	3
	1/2"	2
	15/32"	1

**DISPLAY NO. DC72SP**

Part # 81641

Contents	Size	No. of Cards
<b>175-AG 1/16 thru 3/8</b>	1/8	7
	1/16, 3/32	5
	5/32	3
<b>178-AG 7/16 thru 1/2</b>	1/4	7
	3/16, 5/16	6
	3/8	4
	7/32, 7/16	3
	1/2	2

\* 1/16" thru 1/8" = 3 per card, 9/64" thru 1/4" = 2 per card

Type CHC-AG  
**Carbide Tipped Hole cutter Display  
Magnum Super Premium**

- Magnum Super Premium Carbide tipped hole cutters are made with ultra-hard tungsten carbide teeth for cutting through tough alloys.
- The design provides sharp, crisp cuts without burrs and prevents over penetration.
- The built-in pilot drill with ejector spring quickly discharges the slug effortlessly.



Display Rack Only

Part # 14120

**CARBIDE HOLE CUTTERS DISPLAY**

Part # 62700

Contents	Size	No. of Each
<b>CHC-AG</b>	13/16, 7/8, 15/16, 1"	1
Depth of cut	1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-3/8	
<b>3/16"</b>		
<b>CHD-AG</b>	13/16, 7/8, 15/16, 1",	1
Depth of cut	1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-3/8	
<b>1"</b>		
<b>Display Rack</b>	16" width x 27" height	1
(Display Rack Only Part #14120)		

## INDEXES ONLY

Type 902

### Jobber Indexes

Part No.	Description	Qty. per/pack
43870	I-11	1
43760	I-13	1
49044	I-13M	1
43770	I-15	1
43780	I-20	1
43790	I-21	1
43880	I-25	1
43800	I-26	1
43810	I-29	1
49049	I-41	1
43860	I-60	1
43940	I-115	1
43850	H-13	1



### Silver & Deming Indexes

Part No.	Description	Qty. per/pack
43930	I-SD	1
12240	PL-4SD	1
12243	PL-8SD	1
57430	A-33	1

### Plastic Indexes & Cases

Part No.	Description	Qty. per/pack
44000	13-PL	1
44020	I-25TDI	1
44040	I-40TDI	1
61670	I-58TDI	1

### Screw Machine Indexes

Part No.	Description	Qty. per/pack
43890	S-13	1
43900	S-21	1
43910	S-29	1
43920	S-60	1



## BLACK INDEXES - ID PLATE SLOT

Type 902



Display, Cabinets & Indexes - Black Indexes / ID Plate Slot

### Jobber Indexes

Part No.	Description	Qty. per/pack
28580	I-3SP	1
57460	I-13SP	1
57470	I-15SP	1
57480	I-21SP	1
57490	I-26SP	1
57500	I-29SP	1
57510	I-60SP	1
57520	I-115SP	1
58930	I-25SP	1
99860	I-21SPR	1

### Screw Machine Index

Part No.	Description	Qty. per/pack
23250	I-29SPT	1

### Silver & Deming Indexes

Part No.	Description	Qty. per/pack
57440	ISD-8SP	1

### Hole Hog™ Index

Part No.	Description	Qty. per/pack
38850	I-8HH	1

### Tap & Drill Indexes

Part No.	Description	Qty. per/pack
58320	I-10TD	1
57570	I-18TD	1
57980	I-18TDM	1
58000	I-18TDF	1
58502	I-12TD	1

### Drill & Extractor Index

Part No.	Description	Qty. per/pack
58331	I-BRSQ	1

### Tap Indexes

Part No.	Description	Qty. per/pack
61630	I-19T	1
61640	I-10T	1

### Spotweld™ Indexes

Part No.	Description	Qty. per/pack
35000	I-6WO	1
16040	I-4WO	1