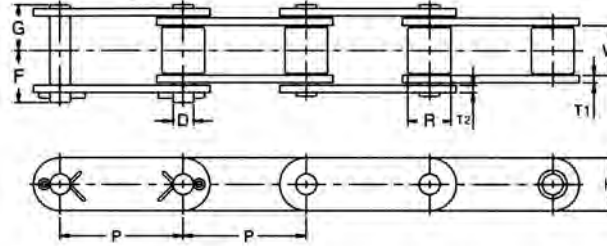


ENGINEERING CHAINS

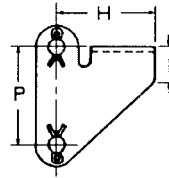
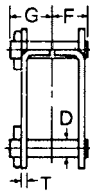
81X LUMBER CHAINS & ATTACHMENTS



81X Lumber Chains

Dimensions: inch

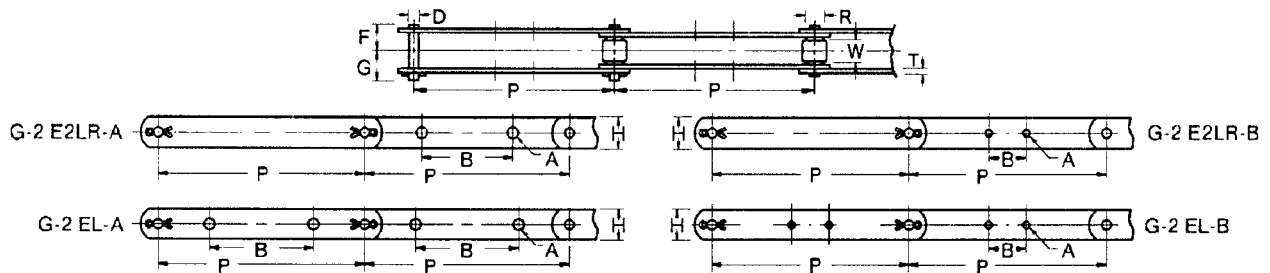
| PEER Chain No. | Pitch P | Roller | | Plate | | | Pin Diam. D | Overall Width | | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|----------------|---------|--------|-------|--------|-----------|-------|-------------|---------------|-------|--------------------------------|------------------------------|
| | | Width | Diam. | Height | Thickness | | | F | G | | |
| | | W | R | H | T1 | T2 | | | | | |
| 81X | 2.609 | 1.062 | 0.905 | 1.122 | 0.156 | 0.156 | 0.437 | 0.937 | 1.125 | 27,500 | 2.50 |
| 81X HVY | 2.609 | 1.062 | 0.905 | 1.122 | 0.312 | 0.218 | 0.437 | 1.188 | 1.343 | 43,500 | 3.40 |
| 81X H/H | 2.609 | 1.062 | 0.905 | 1.122 | 0.312 | 0.312 | 0.437 | 1.260 | 1.430 | 46,400 | 4.30 |



81X H-Pusher Attachment

Dimensions: inch

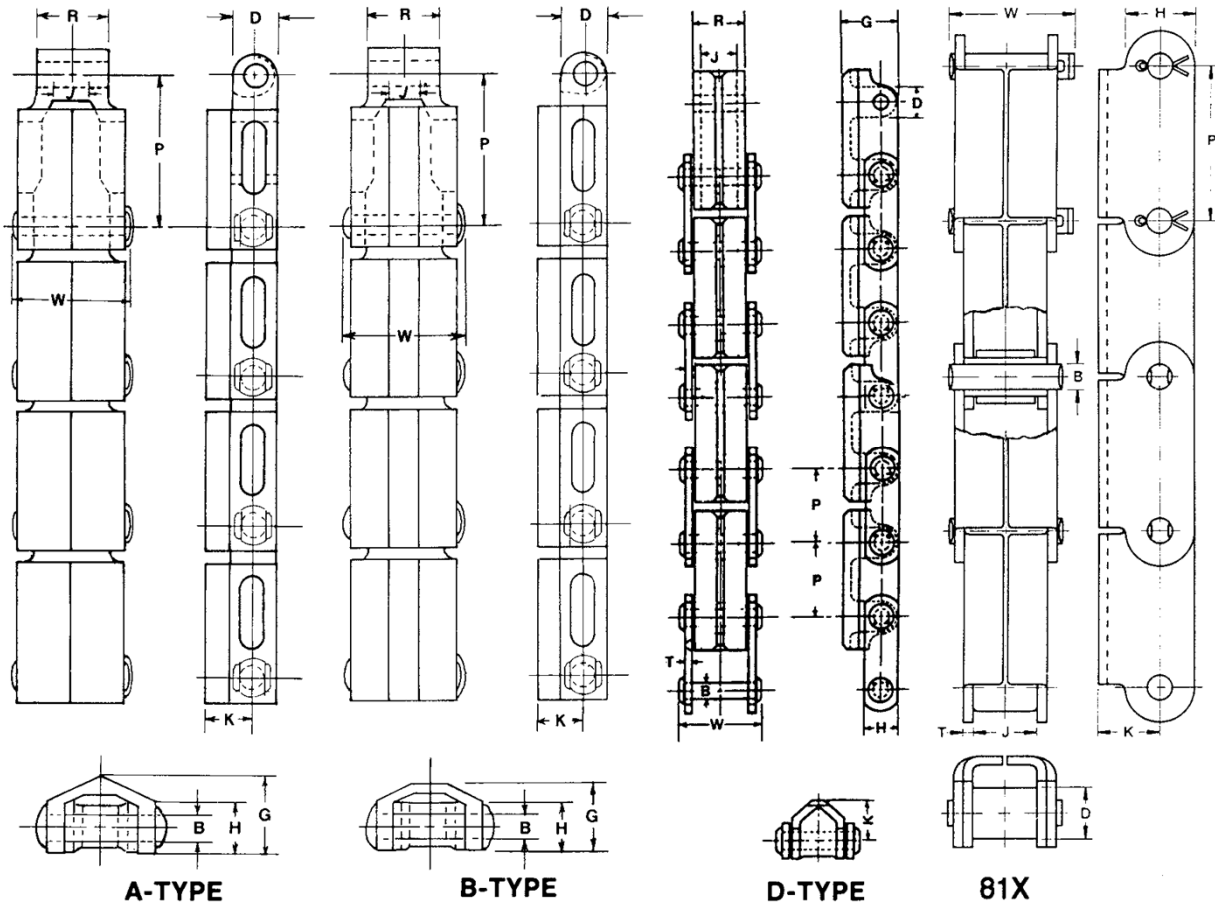
| PEER Chain No. | Pitch P | D | F | G | H | I | T |
|------------------|---------|-------|-------|-------|-------|-------|-------|
| 81X H-PUSHER C/L | 2.609 | 0.437 | 0.937 | 1.125 | 2.568 | 0.987 | 0.156 |



G-2 Attachments

Dimensions: inch

| PEER Chain No. | Pitch P | Roller | | Plate | | Pin Diam. D | Hole Diam. A | Hole Spacing B | Overall Width | | Average Ultimate Strength Lbs. | Average Weight Per Foot Lbs. |
|-------------------|---------|--------|-------|--------|-----------|-------------|--------------|----------------|---------------|-------|--------------------------------|------------------------------|
| | | Width | Diam. | Height | Thickness | | | | F | G | | |
| | | W | R | H | T | | | | | | | |
| 81X 8P G-2 E2LR-A | 8.000 | 1.062 | 0.905 | 1.122 | 0.156 | 0.437 | 0.410 | 3.625 | 0.937 | 1.125 | 27,500 | 1.60 |
| 81X 8P G-2 E2LR-B | 8.000 | 1.062 | 0.905 | 1.122 | 0.156 | 0.437 | 0.281 | 1.500 | 0.937 | 1.125 | 27,500 | 1.60 |
| 81X 8P G-2 EL-A | 8.000 | 1.062 | 0.905 | 1.122 | 0.156 | 0.437 | 0.281 | 4.000 | 0.937 | 1.125 | 27,500 | 1.60 |
| 81X 8P G-2 EL-B | 8.000 | 1.062 | 0.905 | 1.122 | 0.156 | 0.437 | 0.281 | 1.500 | 0.937 | 1.125 | 27,500 | 1.60 |



Rooftop Transfer Chains

Dimensions: inch

| PEER Chain No. | Rooftop Style | Pitch P | Overall Width Over Pin Riveted W | Diam. of Barrel D | Overall Width Over Bearing R | Diam. Of Pin B | Max. Allow. Sprocket Face J | Height of Side Plate H | Center of Pin to Top of Rooftop K | Overall Height G | Thick-ness of Sidebar T | Average Weight Per Foot Lbs. |
|----------------|---------------|---------|----------------------------------|-------------------|------------------------------|----------------|-----------------------------|------------------------|-----------------------------------|------------------|-------------------------|------------------------------|
| H78 | A | 2.609 | | | | | | | | | | |
| H78 | B | 2.609 | | | | | | | | | | |
| H130 | A | 4.000 | | | | | | | | | | |
| H138 | B | 4.000 | | | | | | | | | | |
| C55 | D | 1.631 | | | | | | | | | | |
| 81X | - | 2.609 | | | | | | | | | | |

Call PEER Chain for product specifications at (847) 775-4600.