



Strength | Reliability | Professional Performance

Aquatak is a high quality polychloroprene based brushable and rollable contact adhesive. Specially formulated for the bonding of plastic pool and pond liners, it combines excellent resistance to creep at high temperatures with good flexibility at very low temperatures. The high performance adhesive has been designed for bonding pool and pond membranes to metals and concrete. The adhesive is permanent for all liner types, including PVC, vinyl, EPDM, TPO and more! It is ideal for applications where an instant, permanent bond is required, with only hand roller pressure.

Features

- ✓ Flexible for Life
- ✓ Strong Bond
- ✓ Near Instant Tack
- ✓ Excellent Creep Resistance
- ✓ Permanent for All Liner Types



Application Instructions

- 1. Before application, all surfaces should be free of contamination by dust, grease, oils or release agents. Cleaning solutions, if used, must be allowed to evaporate before application of the adhesive.
- 2. Stir well before use. Pour adhesive through the nozzle and apply with a brush. The adhesive should be applied at a temperature between 50°F (10°C) and 104°F (40°C).
- 3. Ensure that materials are bonded between 2 and 20 minutes after application. The adhesive film must be touch dry before the two substrates are bonded.
- 4. To complete the bond, use a nip roller or press with maximum pressure.
- 5. After use, ensure cap is screwed on and save for later use.







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Product Information Sheet Pool and Pond Liner Adhesive

<u>Technical Data</u>	
Composition	Polychloroprene rubber.
Consistency	Pourable/brushable liquid.
Color	Light brown or tinted red upon request.
Open Time	2 - 20 minutes at 68°F (20°C).
Handling Time	Immediately after bond is made.
Packaging	Available in 1.3 gallon (5 liter) and 6.6 gallon (25 liter) containers.
Storage Instructions	Storage life of 6 months in unopened container. Store at a temperature between 50°F (10°C) and 77°F (25°C). Lower temperatures can cause permanent damage to the product.
Service Temperature	-40°F (-40°C) up to 212°F (+100°C), or up to 248°F (120°C) in low stress application.
Coverage	The adhesive will cover 163 - 240ft ² (15m ² - 22m ²) per gallon, depending on the porosity and uniformity of the substrates being bonded. This has been determined coating both surfaces as required for this product. Increasing the porosity or non-uniformity will reduce the coverage.

