

Buick LaCrosse 2005-2009 Buick Allure 2005-2008

(Allure Canada Only)

PART NUMBER: MV-50-03-G3



PLEASE READ COMPLETE INSTRUCTIONS BEFORE INSTALLING THIS VSM G3

All instructions assume a drivers seat vantage point. Caution is advised when removing and reassembling wood or plastic parts of a dash. Applying unnecessary force or pressure may cause a piece to crack or break.

When properly installed, the metal between the ball and 2 small holes is all that is exposed. (Some exceptions apply).

TOOLS REQUIRED: 5/64" drill bit and drill, marking pen, Phillips screwdriver, Dash Trim Removal Tool (DTRT)

PARTS INCLUDED: VSM G3, A Plate, J Stem, two (2) #8 x 1/2" screws

LOCATION: Right of Radio

- **STEP 1.** Remove the small panel below the climate control by inserting a DTRT behind the upper right corner. Then using a gentle twisting motion, pry downward around the bezel until all the retainer clips are released. Let hang down without disconnecting.
- **STEP 2.** Remove two (2) Phillips screws from bottom of climate control. Slide climate control out, releasing two (2) clips at the top, wrap in protective cloth and let hang down.
- STEP 3. Remove two (2) Phillips screws from the bottom of the radio. Insert DTRT behind lower-right corner of the air vent bezel, directly above the radio. Photo #1. Press downward to release clip. Slide tool to the left, releasing the bottom edge of the panel. (Do not try to remove panel). Lift bottom edge of panel enough to remove two (2) Phillips screws from the top of the radio. Pull radio out of its cavity, wrap in protective cloth and let hang down. Do not disconnect.
- **STEP 4.** Place the VSM G3 against the dash pad, right of the radio. Align the G3 in the center of the opening. Photo #2. Using the holes in the G3 as a guide, mark pilot holes with marking pen. Set the mount aside. Carefully drill pilot holes with 5/64" drill bit. Align the G3 over pilot holes and insert provided screws. Tighten with #2 Phillips screwdriver.
- **STEP 5.** Assemble dash in reverse order, securing all clips. This completes the installation of your VSM G3.

Note: See the Assembly Instructions for G3 components for additional information.







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