



Toyota Camry Solara 2004-2009

PART NUMBER: MV-50-03-G3



PLEASE READ COMPLETE INSTRUCTIONS BEFORE INSTALLING THIS VSM G3

All instructions assume a drivers seat vantage point. Caution is advised when removing and reassembling wood or plastic parts of a dash. Applying unnecessary force or pressure may cause a piece to crack or break.

When properly installed, the metal between the ball and 2 small holes is all that is exposed.
(Some exceptions apply).

TOOLS REQUIRED: #2 Phillips screwdriver, drill and 5/64" bit, Dash Trim Removal Tool (DTRT), 10mm nut driver, marking pen

PARTS INCLUDED: VSM G3, A Plate, J Stem, two (2) #8 x 1/2" screws

LOCATION: Right of climate control

STEP 1. Set parking brake and put gear shift into low. Open arm rest. Remove gear shift bezel by inserting the DTRT behind lower right corner of bezel and pry until all clips are released. Lift bezel up over gear shift and set aside. Wiring does not need to be disconnected.

STEP 2. Use the DTRT to pry out the pocket below the climate control. Set pocket to the side. Do not disconnect wiring.

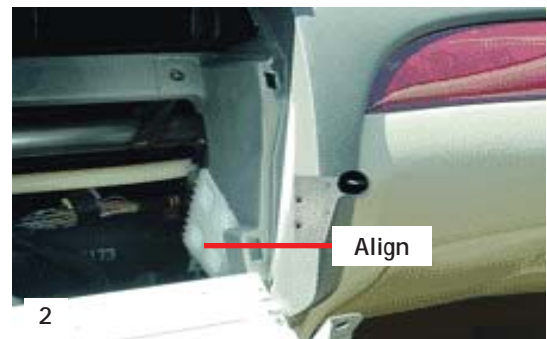
STEP 3. Insert the DTRT behind the lower left corner of the air vent. Photo #1. Pry out approximately 1/8" to slightly release clip. Slide the DTRT to the right, releasing center and right clip slightly. Do not try to remove the bottom clips, only pulled out 1/8". Insert DTRT behind the upper left corner of the vent assembly. Pry outward to release clip. Work the tool to the right until vent top is free. Pull top forward and lift bottom clips out of holders and set vent assembly on dash. Do not disconnect vent wiring.

STEP 4. Remove four (4) 10mm bolts from the four corners of the radio/climate control module. Slide radio/climate control out of the cavity, wrap in a protective cloth, and let hang down. DO NOT disconnect any wiring to the radio module.

STEP 5. Align the bottom of the VSM G3 even with the top of the clip hole. Photo #2. Using the screw holes a guide, mark the location of the top and bottom hole. Carefully drill two (2) pilot holes at the marked location using a 5/64" drill bit and drill. Align the G3 over the pilot holes, insert two (2) #8 x 1/2" screws and tighten.

STEP 6. Assemble the dash in reverse order. This completes the installation of your VSM G3.

Note: See the Assembly Instructions for G3 Components for additional



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Installation Difficulty
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Simple Advanced

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