



Toyota Corolla 2003-2008

PART NUMBER: MV-50-03-G3



PLEASE READ COMPLETE INSTRUCTIONS BEFORE INSTALLING THIS VSM G3

All instructions assume a drivers seat vantage point. Caution is advised when removing and reassembling wood or plastic parts of a dash. Applying unnecessary force or pressure may cause a piece to crack or break.

When properly installed, the metal between the ball and 2 small holes is all that is exposed.
(Some exceptions apply).

TOOLS REQUIRED: #2 Phillips screwdriver, drill and 5/64" bit, Dash Trim Removal Tool (DTRT), marking pen

PARTS INCLUDED: VSM G3, A Plate, J Stem, two (2) #8 x 1/2" screws

LOCATION: Right of climate control

STEP 1. Set parking brake and put gear shift into low. Remove gear shift bezel by inserting the DTRT behind lower right corner and pry up until all three (3) clips are released. Repeat on left side. Lift bezel up over gear shift and set aside. Wiring does not need to be disconnected.

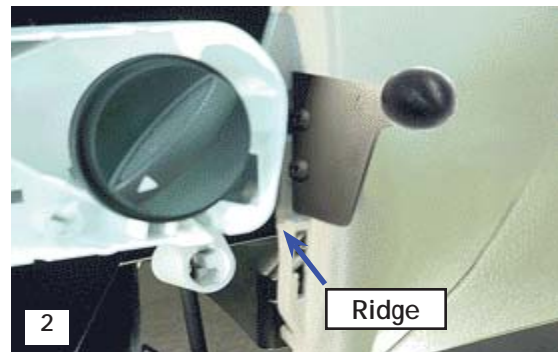
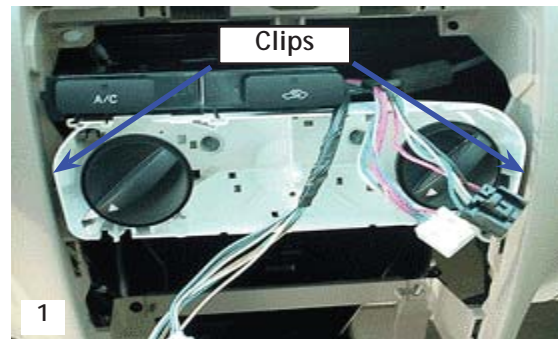
STEP 2. Remove center fan control knob by pulling outward. Remove the Phillips screw hidden behind the fan control knob. Insert the DTRT behind the upper right corner of the climate control bezel. Twist and pry outward around the bezel until all clips are released. Remove bezel, disconnect wiring and set aside.

STEP 3. Using the DTRT, push on the clips on either side of the climate control knob panel until panel is released. Photo #1. Pull panel out slightly and turn enough to access the dash panel right of the air temperature knob.

STEP 4. Align the bottom of the VSM G3 on the small ridge right of the climate control knob. Photo #2. Using the screw holes as a guide, mark the location of the top and bottom hole. Carefully drill two (2) pilot holes at the marked location using a 5/64" drill bit and drill. Align the VSM G3 over the pilot holes, insert two (2) #8 x 1/2" screws and tighten.

STEP 5. Assemble the dash in reverse order, remembering to connect all wiring. This completes the installation of your VSM G3.

Note: See the Assembly Instructions for G3 Components for additional information.



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Installation Difficulty
 ● ● ○ ○ ○
 Simple Advanced

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