



Cadillac STS, SLS 2005-2006



PART NUMBER: IF-71-03-G3

PLEASE READ COMPLETE INSTRUCTIONS BEFORE INSTALLING THIS Pro.Fit Legend.

All instructions assume a drivers seat vantage point. Caution is advised when removing and reassembling wood or plastic parts of a dash. Applying unnecessary force or pressure may cause a piece to crack or break.

**When properly installed, the metal between the ball and 2 small holes is all that is exposed.
(Some exceptions apply).**

TOOLS REQUIRED: #2 Phillips screwdriver, Dash Trim Removal Tool (DM-40-22), 5/64" drill bit and drill, protective cloth

PARTS INCLUDED: Pro.Fit VSM G3, two # 8 x 1/2" screws

LOCATION: Right of radio

STEP 1. Apply parking brake and place gear shift into neutral. Insert the dash trim removal tool behind the upper-right corner of the radio trim bezel. Pry outward to release a retainer clip. Work the removal tool counter-clockwise around the bezel until all six (6) clips are released. Set bezel aside. **(Photo 1).** Remove four (4) 7mm screws from the corners of the ash tray. Pull ash tray out and set aside.



STEP 2. Remove four (4) 10mm screws from the corners of the radio. Next, remove four (4) 7mm screws from the corners of the climate control. Pull radio and climate control unit out enough to install G3. Wrap protective cloth around radio and climate control to protect from scratches. **Do Not disconnect radio wiring.**

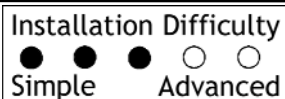


STEP 3. Place the Pro.Fit VSM G3 against the right side of the radio cavity. Slide G3 up until it stops just below the clip hole. **(Photo 2).** Using the G3 as a guide, mark the location of two (2) screw holes. Set G3 aside. Drill two (2) pilot holes at the marked location using a 5/64" drill bit and drill. Align the G3 over the pilot holes, insert two (2) # 8 x 1/2" screws and tighten.



STEP 4. Re-assemble the dash in reverse order, remembering to reconnect the wiring harness. This completes the installation of your Pro.Fit VSM G3.

Pro.Fit International, Inc.® may not be held liable for any damage to a vehicle before, during or after the installation or removal of this Pro.Fit VSM G3™. Pro.Fit may not be held liable for any personal injury resulting from accident or improper installation. Pro.Fit International, Inc.® 1335 Eagandale Court, Eagan, MN 55121, Ph: 651.688.3588 or 800.388.0073 Fx: 651.688.9876



© Pro.Fit International, Eagan, MN 2008

View Instruction & Updates
Online at
www.pro-fit-intl.com