



**Ford Excursion (2000-2004)**  
**Ford F650 Super Duty (2000-2010) (Allison AT Only 2200, 2500)**  
**Ford F250, F350, F450 Super Duty (1999-2004) (A/T only)**  
**F550 Super Duty (2000-2004) (A/T Only)**

**PART NUMBER: FO-74-99**

**PLEASE READ COMPLETE INSTRUCTIONS BEFORE INSTALLING THIS Pro.Fit VSM®.**  
 All instructions assume a drivers seat vantage point. Caution is advised when removing and reassembling wood or plastic parts of a dash. Applying unnecessary force or pressure may cause a piece to crack or break.

**Pro.Fit logo and part number will be right side up and readable when installed.**

**TOOLS REQUIRED:** One (1) set of Ford **DIN** tools, one (1) hook tool, one (1) 9/32" socket & ratchet, one (1) 9/32" open end wrench, one (1) coarse file, one (1) marking pen, duct tape

**PARTS INCLUDED:** **Pro.Fit VSM®**, instructions.

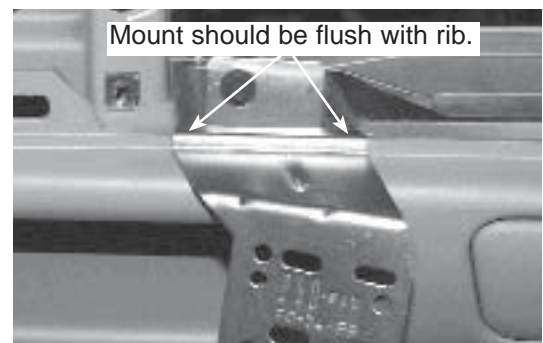
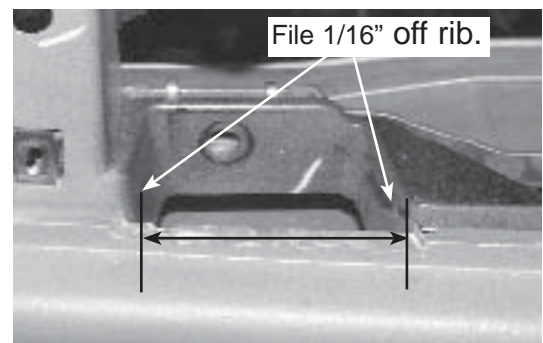
**LOCATION:** Below the climate control and to the left of the cup holder.

**NOTE: Some installed phones may obstruct the use of the climate control knobs. In these cases, Pro.Fit recommends using the Pro.Fit extension bracket; part number EX-13-70, to re-position the phone.**

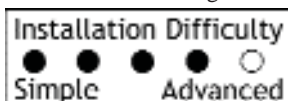
**STEP 1.** Begin by inserting the Ford **DIN** tools into the radio. Simultaneously, apply outward pressure on **DIN** tools while sliding the radio out of its cavity. **Disconnect all wiring to the radio and set radio in a safe place.** Remove two (2) screws that are located on the top inside side section of the radio cavity using your 9/32" socket and ratchet. Set screws aside. Insert the hook tool behind the lower right corner of the dash trim bezel that surrounds the radio/climate control and instrument cluster. Pull toward you to release clip. Perform this same action in the lower left and right corners of the climate control releasing two clips. Grasp the lower section of the bezel below the climate control and **carefully** pull toward you working the bezel loose releasing a series of clips over to the driver's side door. Continue working the top section of the bezel loose until all clips are released for a total of thirteen (13) clips. **Disconnect all wiring to the dash trim bezel.** Set the bezel aside.

**STEP 2.** Locate and remove four (4) screws that hold the climate control in place using your 9/32" socket and ratchet. Set screws aside. Slide the climate control out of its cavity and place it up inside the radio cavity so it is out of your way. **Do not disconnect the wiring to the climate control.** Locate one (1) hex head screw in the lower left corner of the climate control cavity. Remove that screw with your 9/32" open end wrench. Set screw aside. Place the **Pro.Fit VSM** inside the cavity and line up the hole in the **Pro.Fit VSM®** with that screw hole. Locate a rib on the lower section of the dash to which the **Pro.Fit VSM®** is resting on. With the marking pen, make a mark on the left and right sides of the mount, on the rib. Between the two marks, you need to remove **approximately 1/16"** of an inch of material from the rib. **NOTE: To prevent accidental scratching of dash, use duct tape on both sides of the area to be removed and on any other area where the file may come into contact with the dash.** Using a coarse file, **CAREFULLY** remove material from the rib. **NOTE: Remove duct tape and clean up any shavings created from filing.**

**STEP 3.** Place the **Pro.Fit VSM®** back back inside the cavity lining up the hole in the **Pro.Fit VSM®** with the screw hole. Replace the factory screw and tighten with your 9/32" open end wrench. **NOTE: The top of the Pro.Fit VSM® should be flush with the top of the rib.** Re-assemble the dash in reverse order securing all clips, wiring, and screws. Install phone holder onto **Pro.Fit VSM®**. This completes the installation of your **Pro.Fit VSM®**.



**Pro.Fit International, Inc.®** may not be held liable for any damage to a vehicle before, during or after the installation or removal of this **Pro.Fit VSM®**. **Pro.Fit** may not be held liable for any personal injury resulting from accident or improper installation. **Pro.Fit International, Inc.®** 1335 Eagandale Court, Eagan, MN 55121, Ph: 651-688-3588 or 800-388-0073 Fx: 651-688-9876



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