

## INSTALLATION INSTRUCTIONS

**CONNECTING SECTIONS:** CONNECT ADJACENT SECTIONS BY SLIDING A 2.75" (70MM) SLIDING CONNECTOR INTO THE CHANNEL AT THE END OF EACH SECTION. (FIGURE 1)

**OPTIONAL:** CRIMP CONNECTOR IN CHANNEL TO SECURE EDGING SECTIONS TOGETHER.

MANUFACTURER RECOMMENDS THAT EDGING CONNECTIONS BE OFFSET FROM TRAY CONNECTIONS WHEN POSSIBLE.

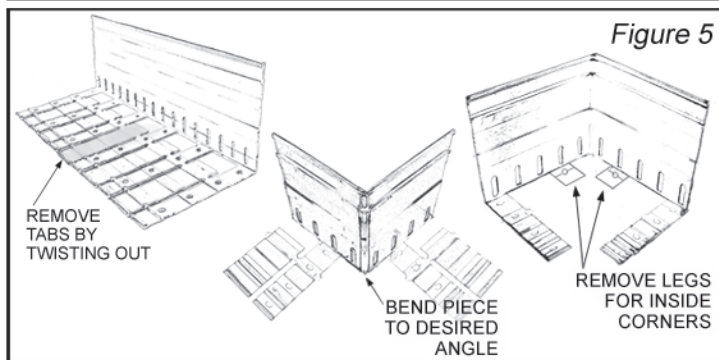
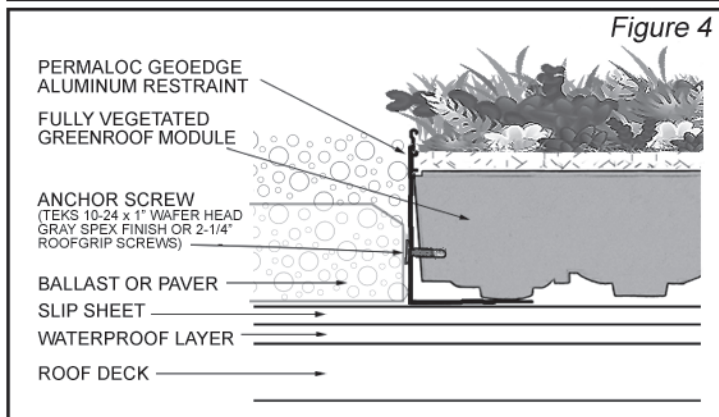
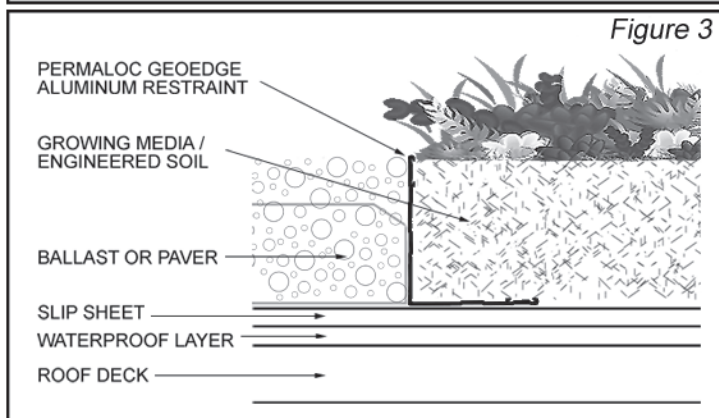
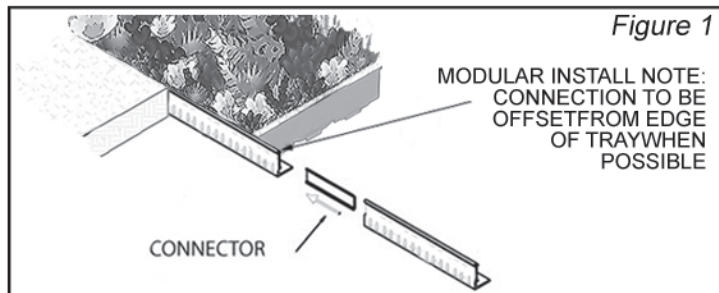
### FOR MODULAR TRAY SYSTEMS:

**ATTACH EDGING:** USING TEKS 10-24 X 1" WAFER HEAD SCREWS IN GRAY SPEX FINISH, ATTACH EDGING TO TRAYS. PLACE SCREWS AT TOP OF DRAINAGE HOLES AS SHOWN IN FIGURE 2. SPACE SCREWS EQUALLY WITH A MINIMUM OF TWO PER TRAY.

**BUILT-IN-PLACE COMPLETED INSTALLATION:** FIGURE 3 REPRESENTS A TYPICAL BUILT-IN-PLACE INSTALLATION. IN THIS EXAMPLE THE EDGING SEPARATES THE GROWING MEDIA FROM BALLAST OR PAVERS.

**MODULAR TRAY SYSTEM COMPLETED INSTALLATION:** FIGURE 4 REPRESENTS A TYPICAL MODULAR TRAY SYSTEM INSTALLATION. IN THIS EXAMPLE THE EDGING SEPARATES THE GROWING MEDIA FROM BALLAST OR PAVERS.

**ANGLES, CORNERS & CURVES:** ANGLES, CORNERS, AND CURVES ARE FORMED BY REMOVING APPROPRIATE TABS FROM HORIZONTAL BASE (TWIST TO REMOVE) AND BENDING EDGING TO THE DESIRED ANGLE (FIGURE 5) OR RADIUS. WHEN POSSIBLE, A CORNER ANGLE SHOULD BE FORMED USING A CONTINUOUS SECTION. PREFORMED CORNER OPTIONS ARE ALSO AVAILABLE FROM PERMALOC.





**GENERAL WARRANTY INFORMATION  
DISCLAIMER/LIMITATION OF REMEDIES AND LIABILITY**

This warranty/disclaimer/limitation of remedies and liability applies to the edging and restraint products ("Product") manufactured and sold by Permaloc under the trade names AsphaltEdge, Athleledge, BrickBlock, CleanLine, CleanLine XL, DesignEdge, GeoEdge, PermaStrip, ProLine, ProSlide, ProSlide LT, StructurEdge, Profile and YardEdge. No person representing, or purporting to represent, Permaloc shall be entitled to waive or vary the terms set for therein, and any attempt to do so shall be void and of no effect.

**WARRANTY**

All Product comes with a warranty against manufacturer defect or failure for a period of fifteen years from the date of purchase. This warranty covers replacement or repair of the product upon manufacturer's acknowledgment of defect. This warranty does not cover miscellaneous expenses for removal, installation or down time, nor does it cover material, labor, or additional parts required for replacement or repair of damages caused by abuse (including fire or wreckage), misuse, neglect, or failure to follow manufacturer's installation instructions.

**DISCLAIMER**

PERMALOC MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. User is responsible for determining whether the Product is fit for a particular purpose and suitable for user's method of application.

**LIMITATION OF REMEDIES AND LIABILITY**

If the Product is proved to be defective, THE EXCLUSIVE REMEDY, AT PERMALOC'S OPTION, SHALL BE TO REFUND THE PURCHASE PRICE OF OR TO REPAIR OR REPLACE THE DEFECTIVE PRODUCT. Permaloc shall not otherwise be liable for any loss or damages, whether direct, indirect, special, incidental, or consequential, regardless of the legal theory asserted, including negligence, warranty, or strict liability. If Permaloc shall elect to repair or replace the defective Product, or refund the purchase price, such election shall not be deemed an admission of liability. Any lawsuit or other legal action against Permaloc with regard to the Product must be brought in Ottawa County, Michigan, and Michigan law shall apply to all proceedings.

**address:**13505 Barry Street Holland, MI 49424

**toll free:**800.356.9660 **p:**616.399.9600 **f:**616.399.9770

**web:**[www.permaloc.com](http://www.permaloc.com)