

# Assembly Instructions for **RECESSED CASE**

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Recessed Case Assembly.

Identify the Hardware:

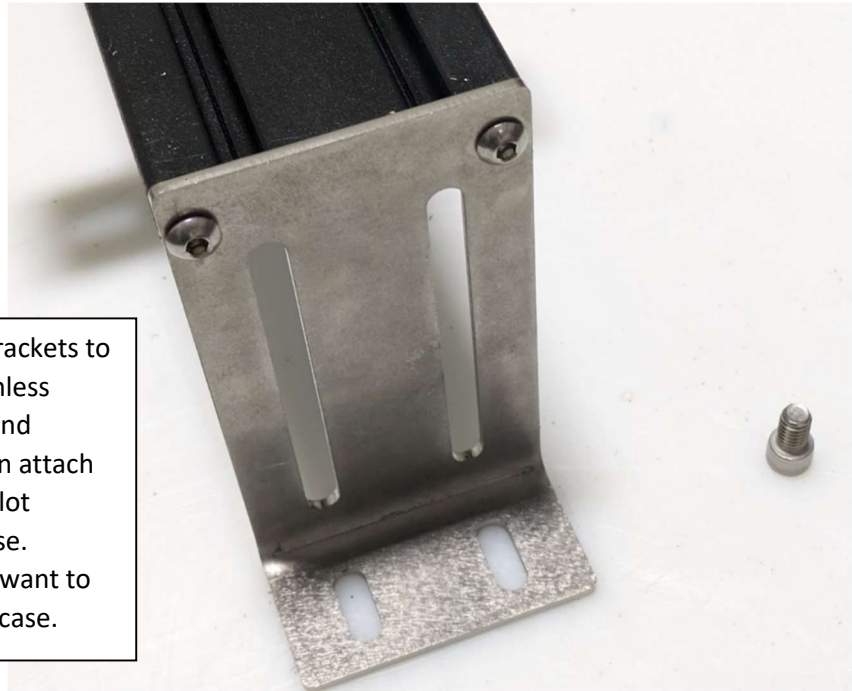
4 ea – Stainless Socket Head Cap Screws (5/16-18 x ½” Lg) w/washers – For Bracket to Bed Rack Uprights

4 ea – Stainless Button Screws (1/4-20” x ½” Lg) – For Bracket to 3075 Series Extrusion

4 ea – Yellow Zinc Button Screws (5/16-18 x 5/8” Lg) w/washers – For Case to 3075 Series Extrusion

4 ea – 5/16-18 Drop-In T-Nuts

**Step 1.** Assemble the Stainless Steel L Brackets to the 3075 series Extrusion using the Stainless Button Screws. The extrusion is drilled and tapped on the Non T-Slot side so you can attach the case on that side while retaining T-Slot mounting abilities on the back of the case. However, you can always flip this if you want to keep a flat side on the outer side of the case.



**Step 2.** Use the assembly as a pattern to mark the holes to drill on the case. Use a 5/16 or larger drill bit. Measure from the ends of the case and center it according to preference. Drill through the case on the marks.



**Step 3.** Assemble the bracket set to your case by using the included 4-hole inline plates and the 5/16-18 Yellow Button Screws with washers. This is designed for a universal case, if for some reason your case is thicker, you might need a different screw length. Any 5/16-18 thread screw would work. Optionally add RTV Silicone to seal the holes.



**Step 4.** Attach the case / bracket assembly to your rack using the 5/16-18 Stainless Socket Head Cap Screws and the Drop-In T-Nuts included.

Included items in assembly shown below:



The rack was designed with the latest OEM CAD data. However, every model has tolerances and variances. Additionally, every kit is cut to size and there are thousands of variations for each model. If your rack does not fit into the rails, or if it has a big gap, please contact us to get more details and review options. We will resolve any issue with fitment as soon as possible. Contact us via email to [support@xtrusiondesigns.com](mailto:support@xtrusiondesigns.com).

Our racks use generic extrusion in 15 series, so it is compatible with most manufacturers, accessories and components such as Faztek®, 8020 Inc ®, Bosch®, etc. You can keep adding and creating structures, at your own risk of damage and/or warranty loss.

## WARRANTY

Xtrusion Designs warrants product to be free from defects in material and workmanship, for a period of 1 year, provided there has been normal use and proper maintenance. All remedies under this warranty are limited to the repair or replacement of any item found by the factory to be defective within the time period specified. If you have a warranty claim, first contact us via email to evaluate all options. Warranty applies to original buyer of the rack. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, Fire, vandalism, negligence, mis-installation, misuse, modifications, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

Damage or scratches to powder coat paint or anodize finishes that is part of daily use is not covered under this warranty. High speed off road driving even with a light load can cause damage to the rack, accessories and vehicle body. Damage caused by high speed off road driving and abuse is not covered under warranty.

Any implied warranties of merchantability and/or fitness for a particular purpose created hereby are limited in duration to the same duration and scope as the express written warranty. Xtrusion Designs LLC shall not be liable for any incidental or consequential damage. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

Please contact us at [support@xtrusiondesigns.com](mailto:support@xtrusiondesigns.com) or call us at 833-987-6837 for any warranty related issues.