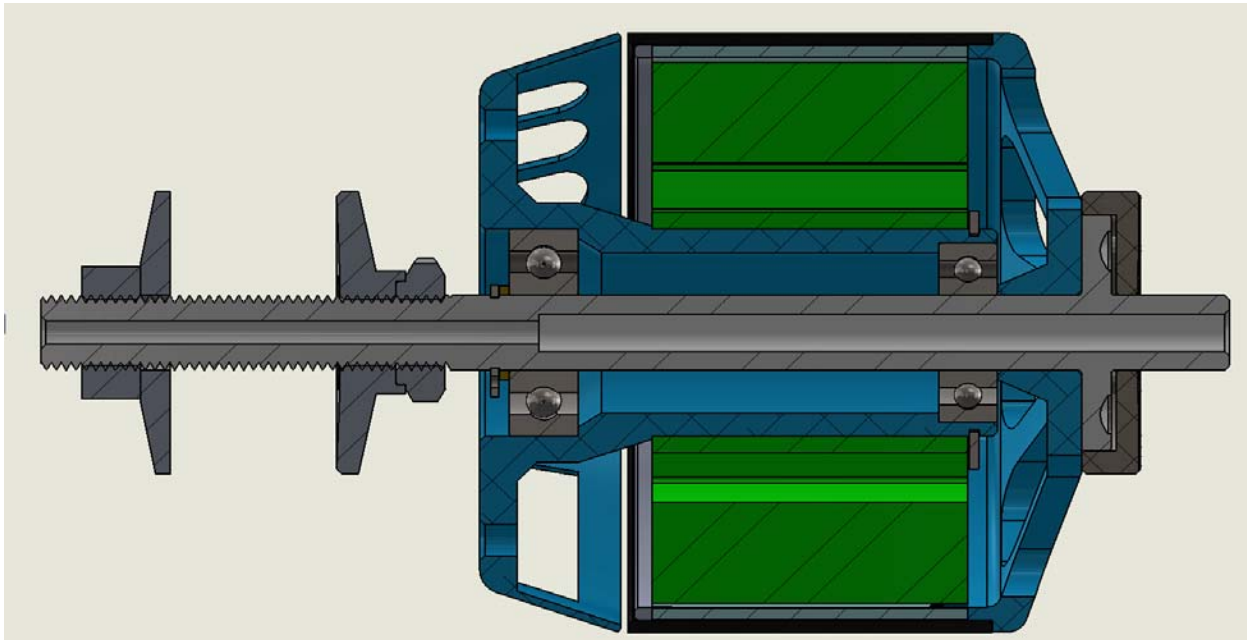


HC6330-5 Front Mount Conversion Kit

1. Remove the shaft retaining bolt from shaft. **Caution, it is a left hand screw.** Turn **clockwise** to loosen it,
2. Remove the four screws on the drive washer and remove the drive washer,
3. Remove the four screws on the shaft and pull the shaft out,
4. Drop in the new shaft and attach it to the rotor with four screws (Note: Reinstalling the old drive washer on the rotor is not necessary),
5. Turn the motor to the stationary end, slip in a brass ring, then install the snap ring to hold the brass ring in place. A spare snap ring and brass ring are included in the shaft kit,
6. Install the nuts and washers in the sequence as shown on the drawing,
7. Adjust the drive washer to match your installation needs and tighten the lock nut to fix it position.
8. The 8mm shaft extends beyond the rear of the rotor to allow the modeler to add rotor supports if necessary.



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