



2012+ Focus

Rear Shock Tower Brace

Instructions for 555-5753



Tools Needed:

1. 10mm socket/ratchet
2. Flat Head Screwdriver
3. Panel clip pliers
4. 13mm socket/ratchet
5. E7 female Torx socket
6. T25 Torx bit
7. 11/32" or 3/8" drill bit

Installation

1. Remove the trunk floor panel.
2. Remove the spare tire.
3. Disconnect the wire harness from the amp (located on the driver side of the trunk), and move the harness out of the left storage compartment.
4. Lift, and remove the left storage compartment from the trunk.
5. Move the wire harness out of the right storage compartment, and remove the storage compartment.
6. Remove the 3 nuts securing the subwoofer. Disconnect the subwoofer harness, and remove the subwoofer from the car.
7. Lift the rear of the car, so that the rear wheels are off the ground. Support each side of the rear of the car with jack stands, if a jack is being used. Use caution operating a lift, or jack stands, to ensure the car is stable, and safe to work around and underneath.
8. There are 2 studs and nuts securing each rear shock to the chassis. Remove and replace each of these studs, one at a time, using the supplied 8mm bolts. The nuts use a 13mm socket, and the studs will need an E7 torx socket.



9. Locate the center trim panel. This is the panel covering the latch for the rear hatch. Remove the panel clips and remove the panel.
10. Remove the upper trim panels. There will be two T25 torx screws for each side, and some panel clips securing them.
11. Remove the carpet covering the fender wells. Once the carpet is removed, there will be marks left on the backside where the bolts need to protrude through.
12. Using a 11/32" or 3/8" drill bit (just big enough for the new bolts to go through the carpet), drill holes in the locations that are marked on the backside of the carpet.
13. Place the provided billet spacers over the bolts that were just installed.
14. Reinstall the carpet, inserting the bolts through the drilled holes.
15. Reinstall the trim panels.
16. Install the Steeda shock tower brace onto the studs. The bar will only go in one direction. If it doesn't line up with the studs, flip it around and install.
17. Install the lock nuts onto the bolts, and tighten to 24 ft-lbs.
18. Reinstall the remaining components. Be sure to plug the amp and subwoofer back in.
19. Verify all fasteners are tight, and enjoy!

