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### INSTRUCTIONS FOR USE OF TOOL TO INSTALL WINDOW PROFILES

Installation is easier if the sheet metal opening is first lubricated with paraffin or the rubber profile is first bathed with soapy water.

#### PROFILE INSTALLATION:

The small groove of the profile should first be mounted to the edge of the sheet metal. Be sure that the groove is pressed firmly and seats snugly against the sheet metal, particularly at the corners. When cutting the material to length, add about 1% to the overall measured length to ensure that sufficient material will be available during installation to create a tight fit. The ends of the profile should join at the top edge of the window opening. The ends should be bent outward (drawing 1) then butted one to the other and pressed firmly back onto the flange so that a tight, even fit results.

#### WINDOW INSTALLATION:

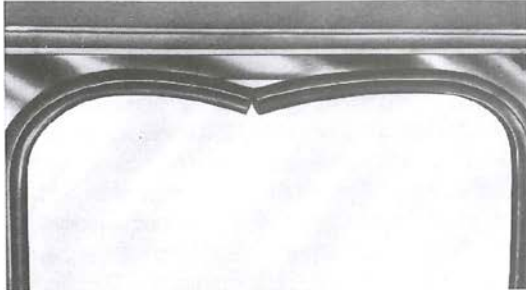
The window groove on the lower part of the profile should now be bent open 45 degrees to allow the bottom of the window to be set in place (drawing 2). After setting the bottom part of the window in place, the rest of the window can be installed using the tool with the wooden handle marked GHE365000 (drawing 3).

#### LOCKING STRIP INSTALLATION:

Next the locking strip needs to be installed. This will be easier if the groove for the locking strip is first lubricated with soapy water or glycerin (drawing 4). Using the metal handled tool, load the locking strip through the handle and the loop on the end of the tool (drawing 5). Start the installation at any point along the profile except where the profile's ends are joined. First, place the loop with the locking strip into the groove. With the thumb of one hand push the end of the locking strip firmly into the groove while pulling the tool and loop along the groove with the other hand. This process will feed more of the locking strip into the groove. Follow the tool with the thumb of the other hand pushing the locking strip into place (drawing 6). By continuing this process, the entire locking strip can be easily installed.

As you complete the installation and are near the beginning point, withdraw the loop with the locking strip from the groove (drawing 7). Before cutting the end of the locking strip, massage the length already installed with your fingers starting where the ends will join and moving back over the entire length. This process will help relax the locking strip which may have been stretched during the installation process. Once the locking strip has returned to its original shape the end may be cut. Always cut a slightly longer length than you actually need so that the installation of the end will result in a tight fit. Now, using the pin at the back of the handle, force the cut end into the groove so that it securely butts the other end (drawing 8).

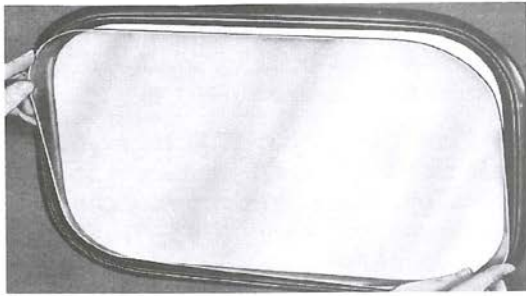
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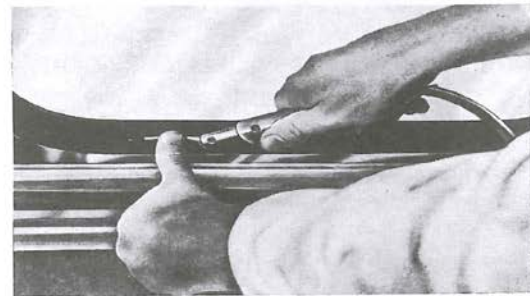
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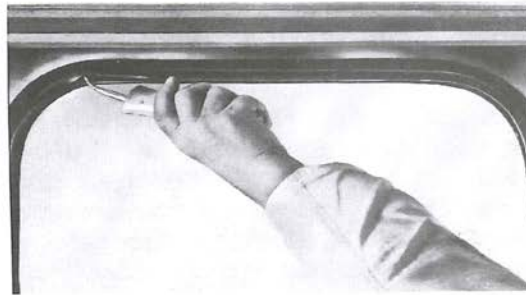
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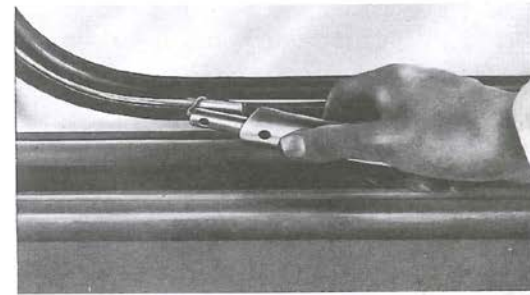
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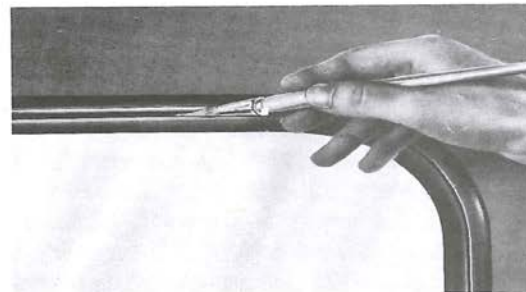
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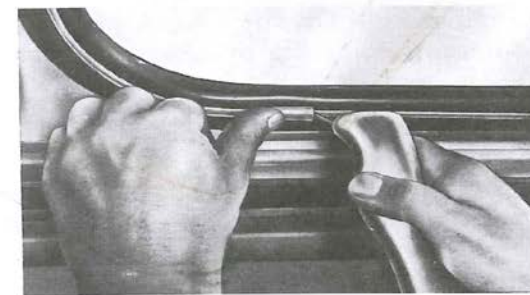
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