



PRINT SETTINGS PETG

Nozzle Temp	235°C-250°C
Bed Temp	80-100°C
Heated Enclosure	Not required
Bed Adhesion	Hairspray, glue stick, or increase bed temperature
Drying Settings	60°C for 4 hours

Preferred Print Parameters

0.4mm Nozzle – 0.2-0.3mm Layer Height

240°C Extruder 90°C Bed

45-55mm/s

Printing Considerations

- Temperature variations: Larger nozzle diameters, higher volumetric flow, and faster print speeds will require higher nozzle temperatures.
- PETG can be stringy with incorrect settings – bring temperature down or increase retraction to alleviate this.