



PRINT SETTINGS CF PETG

Nozzle Temp	240°C-260°C
Bed Temp	90-100°C
Heated Enclosure	Not Required
Bed Adhesion	Hairspray, glue stick, or increase bed temperature
Drying Settings	60°C for 4 hours

Preferred Print Parameters

0.6mm Nozzle – 0.4mm Layer Height

245°C Extruder 90°C Bed

40mm/s

Printing Considerations

- Carbon fiber filament is abrasive! Use a hardened steel nozzle.
- Temperature variations: Larger nozzle diameters, higher volumetric flow, and faster print speeds will require higher nozzle temperatures.
- PETG can be stringy with incorrect settings – bring temperature down or increase retraction to alleviate this.