

Flowdur SL A/S is a 2 - 3 mm medium duty flow applied polyurethane floor topping with static dissipative properties for use on concrete and polymer modified cementitious screeds.

Flowdur SL A/S is designed with the highest order of durability, impact, abrasion and chemical resistance. Its easy to clean, smooth, matt finish makes the product ideal for environments such as the food, beverage, engineering and chemical industries wherever the control of unwanted static electricity is required.



**Strong**



**Anti-static**



**Hygienic**



**Self-smoothing**



**60°C**

**Heat-resistant**



## FeRFA Classification

BS 8204 Type 5.

## Colours\*

Flowdur SL A/S is available in Charcoal, Chelsea Blue, Dark Grey, Green, Mid Grey, Midnight Blue and Red only.

\* Flowdur SL A/S is not colour fast and may yellow over time. The rate of change will depend on UV light and heat levels and cannot be predicted. Due to the conductive carbon aggregate content, light colours are not available and the final colour will be darker than the corresponding non-A/S product. There is a possibility of shade differences between mixes if mixing times/ conditions vary. This does not compromise the product's performance or chemical resistance characteristics.

## Appearance

Seamless, smooth matt finish.

## Pack Size

27.30 kg units comprising of: Polyurethane Resin, Hardener and Aggregate components.

## Suitable Substrates

Concrete and polymer modified cementitious screeds.

**Disclaimer:** FeRFA (The Resin Association) do not consider anhydrite, hemi-hydrate, and calcium sulphate screeds to be suitable for overlayment with resin floor finishes.

## Advantages

- ✓ Electrically conductive
- ✓ Flow applied - rapid installation
- ✓ High chemical resistance
- ✓ Non-tainting and non-dusting
- ✓ Seamless
- ✓ High abrasion resistance
- ✓ Easy to clean

## Coverage

5.5 kg/m<sup>2</sup> (minimum). Coverage figures given are theoretical. Practical coverage rates may vary due to wastage factors and the type, condition, profile and porosity of the substrate.

## VIRTUS RESINS

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## Thickness

2 - 3 mm.

## Chemical Resistance

Flowdur SL A/S is resistant to a wide range of commonly used chemicals in the food, dairy and pharmaceutical industries such as concentrated citric acid (fruits), spirit vinegar (50% acetic acid), lactic acid (food & dairy products) and common alcohols (methanol & ethanol). Flowdur SL A/S is also resistant to a wide range of inorganic acids, fuels, hydraulic oils, mineral oils and solvents. Good housekeeping practices should be employed. Please consult our Technical Department for further advice.

Some staining or discolouration may occur with some chemicals, depending on dwell time, temperature, type of chemical and degree of housekeeping employed. This does not affect the product service integrity or durability. Please consult our Technical Department for further advice.

## Temperature Resistance

Flowdur SL A/S is resistant to cleaning temperatures up to 60°C when applied at 3 mm thickness.

## Typical Properties, 28 days at 20 °C\*

BS 8204-6	Type 5
Abrasion resistance (EN 13892-4)	AR 0.5
Abrasion resistance (BS 8204-2)	Special Class
Adhesion to concrete (BS EN 1504-2) (concrete failure)	> 1.5 Mpa
Shore D hardness	75
Slip resistance (BS 7976-2)	Dry > 60
Electrical Resistance to Ground (500 V): BS EN 1081 (R2) BS 2050	< 10 $\times$ $\Omega$ Clause A.4.1

\*The typical physical properties given above are derived from testing in a controlled laboratory environment. Results derived from testing field-applied samples may vary dependent upon site conditions. The slip resistance figures given above are affected by application techniques and prevailing site conditions. Slip resistance can reduce over time due to poor maintenance, general wear or surface contaminants. Good housekeeping practices should be observed.

## Cure Schedule at 20 °C\*

Working life of full packs\*                      15 minutes

\* Usable working life of material following mixing and immediate spreading as per the application instructions.

Cure time to light pedestrian traffic	12 hours
Cure time to light wheeled traffic	24 hours
Cure time to heavy duty traffic	48 hours
Full chemical resistance	7 days

\* These cure times are approximate and given as a guide only. These times can vary due to prevailing site conditions.

## Pack Size

27.30 kg units comprising of: Polyurethane Resin, Hardener and Aggregate components.

## Coverage

5.5 kg/m<sup>2</sup> (minimum). Coverage figures given are theoretical. Practical coverage rates may vary due to wastage factors and the type, condition, profile and porosity of the substrate.

## Application Conditions

Ideal ambient and substrate temperature range is 15 - 25 °C. Localised heating or cooling equipment may be required outside this range to achieve ideal temperature conditions. The aggregate can be stored in a cool area (or warm area in the case of low ambient temperature) in order to control product temperature and working life. The substrate and uncured floor must be kept at least 3 °C above the dew point to reduce the risk of condensation or blooming on the surface, from before priming to at least 48 hours after application.

## Surface Preparation

Inadequate preparation will lead to loss of adhesion and failure. In flow applied systems there is a tendency for the finish to mirror imperfections in the substrate. Grinding, or light vacuum-contained shot-blasting is therefore preferred over planing for these systems. Percussive scabbling or acid etching is not recommended. The substrate should be finished to a surface regularity when tested according to BS 8204-1 of class SR1 otherwise a scratch coat will be required.

Anchorage grooves should be cut to a width and depth of twice the thickness of the floor finish up to a maximum of 10 mm at the edges, bay joints, up-stands, drains, doorways and at regular points across the floor, and all debris removed. Refer to the **Virtus Guide to Surface Preparation** for further information.

## Priming

**The substrate should have a relative humidity of <75% otherwise Flowprime DPM should be used.** Initial priming should be carried out using Flowprime SF to isolate the substrate and provide a dust free surface to receive the copper tape. Take particular care to prime but not fill the anchor grooves. Spread onto the substrate and roll with a short-haired roller to ensure even coverage until the surface is completely wetted out, taking care to avoid pooling. Apply around the edges of and into anchorage grooves by brush, to allow even spreading and avoid pooling. If, when cured, there are dry patches, a further primer coat is required. Allow to cure for a minimum 12 hours at 20 °C. If the primer has been left to cure for >48 hours then the primer surface should be mechanically abraded and the area re-primed. Failure to do so may result in pin-holing of the surface topping.

Install copper tape and connect earth linkage cables to the primed substrate. Apply Flowprime ESD at a rate of 0.25 kg/m<sup>2</sup> with a short-haired roller ensuring even coverage and avoiding pooling. When cured, ensure there are no glossy or bare patches. If so, re-prime using Flowprime ESD (see separate datasheet).

# Technical Data

## Mixing & Application

Prior to mixing, the temperature of the four components must be between 15 and 25°C. Pre-mix the coloured resin component before use. Add the hardener component to the coloured resin component and mix using a low speed electric mixer (300 - 400 rpm) for approximately 30 seconds until blended. Add the contents of the fibre bag and continue to mix for a further 30 seconds until the fibres are evenly dispersed. Transfer to a larger mixing vessel or rotary drum mixer ensuring that any fibres are scraped from the sides of the resin container or spun off the mixing paddle. Add the aggregate component in stages, mixing for a minimum of 3 minutes and scraping sides of vessel until a uniform coloured, lump-free mix is obtained.

Each mix should be mixed in exactly the same way for the same length of time to minimise the risk of shading. Apply the mixture immediately onto pre-primed areas, level to the required thickness using a steel float then de-aerate using a spiked roller. Spiked rolling should be carried out within three minutes of application in order to avoid interfering with flow and surface finish. Ensure that anchor grooves are fully wetted out with material.

The cured product should be protected from other trades using Kraft paper or similar breathable material. Polythene should not be used.

Protect the installed floor from damp, condensation and water for at least 4 days.

## Maintenance

Regular cleaning is essential to enhance and maintain the life expectancy, slip resistance and appearance of the floor. Flowdur SL A/S can be easily cleaned using industry standard cleaning chemicals and techniques. Consult your cleaning chemical and equipment supplier for more information.

## Health and Safety

Refer to product Safety Data Sheet before use.

## Storage

Store off the ground in un-opened packs in a dry store, under cover between 10°C and 30°C out of direct sunlight. Protect from frost.

## Availability

3 - 5 working days. **Country of Manufacture:** United Kingdom.

## EU Directive 2004/42/EC

Complies with category j type SB (< 500 g/l). The VOC content of Flowdur SL A/S is approx. 14 g/l (theoretical).

## Shelf Life

Resin and hardener components - 12 months. Aggregate component - 6 months (if stored in accordance with above recommendations).

## Additional Requirements

Earth linkage cables should be provided by a qualified electrical engineer. Each floor area should have a minimum of two earth points to allow for redundancy or failure of one. Joints should be bridged with copper tape to ensure electrical continuity. The control of static electricity is a 'whole environment' problem with conductive flooring forming only one part. Care should also be given to the choice of footwear, furniture, trolleys and fork lift trucks for example.

## Limitations

Do not proceed with application if atmospheric relative humidity is, or is anticipated to be, >90% or if the surface temperature is <3 °C above the dew point. Application should not commence when the substrate temperature or the ambient temperature is, or is anticipated to be <5 °C during the application or within the curing period. The design strength of concrete surfaces must be a minimum of 25 MPa compressive strength at 28 days.

The manufacture of Flowdur SL A/S is a batch process and despite close manufacturing tolerances, colour variation may occur between batches. Products from different batches should not be used on the same surface or surfaces close together. If mixed batches are unavoidable, it is best practice to use the different batches only in areas where the colour cannot be directly compared. Touching up should only be attempted using product from the same batch using the same application methods. Product should be reserved specially for this purpose. It is recommended that touching up is carried out up to a break in the floor or surface. For further information on this or any other Virtus product, please contact our office.

Virtus Resins, The Shippon, Pentre-Celyn, Ruthin LL15 2SP, England			
CE		13	DOP RV0063
EN 13813 SR-B2,0-AR0,5-IR20 Synthetic resin floor screed material for internal uses subject to reaction to fire regulations			
Reaction to fire	E <sub>n</sub> <sup>(1)</sup>	Impact resistance	IR 20
Release of corrosive substances	SR	Sound insulation	N P D
Water permeability	NPD	Sound absorption	N P D
Wear resistance	AR0,5	Thermal resistance	N P D
Bond strength	B2,0	Chemical resistance	NPD

<sup>(1)</sup> According to Commission Decision 2010/85/EU of 9 February 2010, the product satisfies all the requirements of the performance characteristic 'reaction-to-fire' class E<sub>n</sub> without need for further testing.

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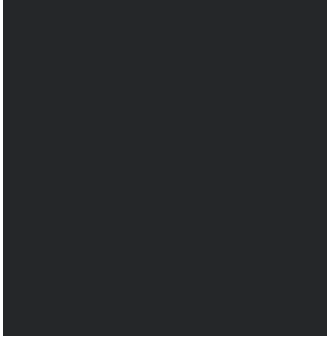
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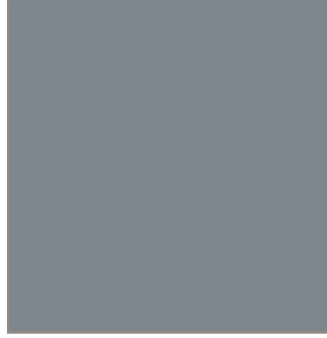
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**Charcoal**



**Mid Grey**



**Dark Grey**



**Midnight Blue\***



**Chelsea Blue**



**Green**



**Red**



The colours shown may differ from the original product due to reprographic and technological media variations. The same colour in different products may also vary due to the composition and texture of the final finish.

**Samples:** If colour and final aesthetics are of concern, please contact us to request an actual hard sample of the colour and system required.

\* Surcharge applies

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