



Power Cyclone Pond Vacuum							
NO.	Parts NO.	Description	DWG. Marker		Remark		
	ASYPC001	Tank Assembly	16,17,18,19,20,21,22,23,24,25,26,27,28,29,30,31,32,33,34,35,36,37,38,39,40,41,42,43,44,45,46,47,48,49,03,04,05,06				
	ASYPC002	Motor Head Assembly	01,02,07,08,09,10,11,12,13,14				
	ASYPC003	Water Pump Assembly	24,25				
	ASYPC004	Suction Hose Assembly	56,57,58,59,60,61,62				
	ASYPC005	Discharge Hose Assembly	52,53,54,55				
NO.	Parts NO.	Description	Q'TY	NO.	Parts NO.	Description	Q'TY
1	ASYPC006	Top Cover Set	1	37	PC500029	Seal	1
2	ASYPC007	Motor Set	1	38	PC500030	Screw	2
3	ASYPC008	Clip Set	2	39	PC500031	Nut	1
4	ASYPC009	Suction Coupler Set	1	40	PC500032	Base	1
5	ASYPC010	Drainage Set	1	41	PC500033	Gasket	3
6	ASYPC011	Holder Set	2	42	PC500034	Nut	2
7	ASYPC012	Switch Cover Set	1	43	PC500035	Washer	2
8	ASYPC013	Real Cover Set	1	44	PC500036	Front Caster	2
9	PC500001	Filter Box Sponge	1	45	PC500037	C-Ring	2
10	PC500002	Rear Cover Frame	1	46	PC500038	Washer	2
11	PC500003	Seal	1	47	PC500039	Rear Wheel	2
12	PC500004	Float	1	48	PC500040	Bushing	2
13	PC500005	Float Frame	1	49	PC500041	Axle	1
14	PC500006	Screw	3	50	PC500042	Holder	1
15	PC500007	Float Frame Sponge	1	51	PC500043	Handle	1
16	PC500008	Magic Tie	1	52	PC500044	Connector	2
17	PC500009	Net Bag	1	53	PC500045	Connector	2
18	PC500010	Zipper	1	54	PC500046	Discharge Hose	1
19	PC500011	Tank	1	55	PC500047	C-Ring	2
20	PC500012	Washer	8	56	PC500048	Seal	1
21	PC500013	Screw	2	57	PC500049	Hose Connector	1
22	PC500014	Washer	2	58	PC500050	Suction Hose	1
23	PC500015	Holder	2	59	PC500051	Connector	1
24	PC500016	Pump	1	60	PC500052	O-Ring	1
25	PC500017	Connector	1	61	PC500053	Outer Connector	1
26	PC500018	Nut	2	62	PC500054	Bend Connector	1
27	PC500019	Nut	4	63	PC500055	Extension Pipe	3
28	PC500020	Fixer	1	64	PC500056	Extension Pipe (Transparent)	1
29	PC500021	Holder	2	65	PC500057	Extension Pipe (Stainless Steel/Option)	0
30	PC500022	Screw	4				
31	PC500023	Nut	4				
32	PC500024	Washer	1	66	PC500058	Crevice Tool	1
33	PC500025	Suction Coupler C	1	67	PC500059	Transparent Nozzle	1
34	PC500026	Screw	4	68	PC500060	Round Brush	1
35	PC500027	Upper Clamp	1	69	PC500061	Squeegee Nozzle	1
36	PC500028	Clamp Base	1	70	PC500062	Gasket	1

未特別註明處 (Unless Otherwise Specified)		一般公差	▽			單位	MM	材質			圖名	Power Cyclone Pond Vacuum	
圓角 (Fillet) R2 拔模角 (Parting Angle) 1°		0.5 ~ 6 以下	±0.10	±0.30	核准 APPROVE	比例 SCALE	表面處理 FINISH			零件料號 PARTA NO			
導角 (Chamfer) C1 去除毛邊 (Free Burrs)		6 ~ 30 以下	±0.20	±0.50									
一般角度公差 (Angular) ±0.5°		30 ~ 120 以下	±0.30	±0.70	審查 CHKD	日期 DATE	熱處理 H,R,C			序號 SHEET:	版次	2.0	
		120 ~ 315 以下	±0.50	±1.20									
		315 ~ 1000 以下	±0.80	±2.00	繪圖 DRAWN	新設於 FIRST USED ON							
		1000 ~ 2000 以下	±1.20	±2.50									
編號 NO.	修改內容 DESCRIPTION	核准 APPR.	日期 DATE	Matala 亞馬技研有限公司 "Make water alive" Matala Water Technology CO.,Ltd		Ruta							