

TEAMWEAR
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2023

MIZUNO'S PHILOSOPHY

***“TO CONTRIBUTE TO SOCIETY
THROUGH THE ADVANCEMENT
OF SPORTING GOODS AND THE
PROMOTION OF SPORTS.”***



HOW TO ORDER



1 *PRODUCT SELECTION*

Select the product style, fit and collar using the product codes.

2 *DESIGN*

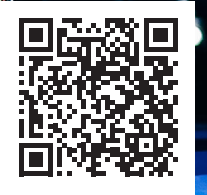
Design your team kit with your team's colours, logos, names and numbers.

3 *APPROVAL*

Mizuno Design Team will transfer your design in a CAD visual for your approval

4 *ORDER*

Once you are happy with your design, place your order with a Mizuno representative.



#REACHBEYOND



TEAM APPAREL STRUCTURE



1 **INLINE**

Mizuno inline range consists of a vast range of team apparel and equipment stocked at Mizuno's European warehouse. The inline range is available in many key colour & sizes and can be personalised using print and embroidery.



2 **BESPOKE SUBLIMATION**

Sublimation is a manufacturing process that allows for limitless design possibilities. Mizuno predominately uses sublimation for on field/court playing kit. The process allows for club crest, sponsor logos, names and numbers to be embellished into the garment for no additional cost.



3 **BESPOKE CUT & SEWN**

The term 'Cut & Sewn' is when pre-coloured fabrics are cut to shape and sewn together to create a new bespoke garment. There is still a wide range of colours to select from and logo, names and number can be applied to garments using either an embroidery or print method.using either an embroidery or print method.



LOGO APPLICATION

1 EMBROIDERY

Traditionally used for club crest on inline and cut and sewn garments.



2 PRINT

High definition, multi-colour print application is predominately use for personalising inline & bespoke cut & sewn garments. Ideal for sponsor logos, names and numbers.



3 SUBLIMATED

Digitally printed design on a paper transferred onto (usually) white polyester material using high temperature which helps to integrate ink to the fabric



4 HEAT SEALED

Thermo-adhesive applications, available in few different qualities.



NAMES & NUMBERS

MIZUNO FONTS

FONT NUMBER 1

0 1 2 3 4 5 6 7 8 9

FONT NUMBER 2

0 1 2 3 4 5 6 7 8 9

FONT NUMBER 3

0 1 2 3 4 5 6 7 8 9

FONT NUMBER 4

0 1 2 3 4 5 6 7 8 9

FONT NAME 1

A B C D E F G H I J K L M
N O P Q R S T U V W X Y Z

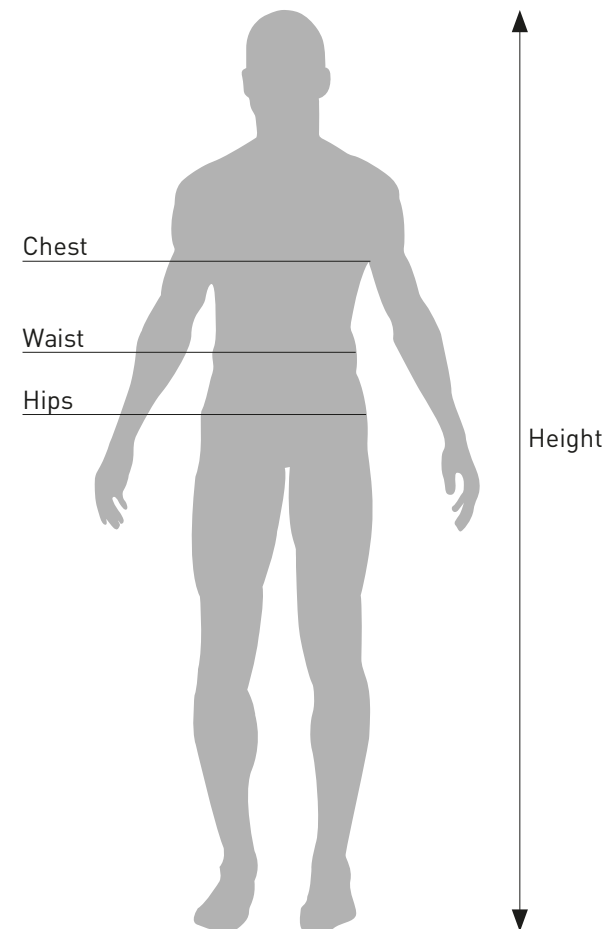
FONT NAME 2

A B C D E F G H I J K L M
N O P Q R S T U V W X Y Z



SIZE GUIDE

MIZUNO MAN	CHEST	WAIST	HIPS	HEIGHT		
XS	86-90	72-76	86-90	165-170		
S	91-95	77-81	91-95	170-175		
M	96-100	82-86	96-100	175-180		
L	101-106	87-92	101-106	175-180		
XL	107-112	93-98	107-112	180-185		
XXL	113-118	99-104	113-118	180-185		
XXXL	119-124	105-110	119-124	180-185		
XXXXL	125-130	111-116	125-130	180-185		
MIZUNO WOMEN	CHEST	WAIST	HIPS	HEIGHT		
XS	80-84	61-65	86-90	160-165		
S	85-89	66-70	91-95	160-165		
M	90-94	71-75	96-100	165-170		
L	95-100	76-81	101-106	165-170		
XL	101-106	82-87	107-112	170-175		
XXL	107-112	88-93	113-118	170-175		
XXXL	113-118	94-99	119-124	170-175		
MIZUNO JUNIOR	CHEST	WAIST	HIPS	HEIGHT		
116	58-61	55-56	62-64	110-116		
128	62-64	57-58	65-69	116-128		
140	65-71	59-64	70-77	128-140		
152	72-79	65-68	78-83	140-152		
164	80-86	69-72	84-89	152-164		
MIZUNO SOCKS	XS	S	M	L	XL	XXL
EU	32-34	35-37	38-40	41-43	44-46	47-49
UK	1-2.5	3-4.5	5-6.5	7-8.5	9-11	12-14



Please be aware that the sizing for inline and bespoke product is slightly different. This is dependent on the sport and activity the customer requires the product for. Mizuno recommends that the customer tries on the product before placing the order. Sizing samples can be arranged by contacting your Mizuno Sales Representative.

The measurements shown in the table are expressed in centimeters and indicate a range of average measurements between the minimum and maximum measurements for the corresponding size.

Average Height is given as a general guide. Length of products may vary, as they are adapted to meet sport specific requirements.





BESPOKE COLORS

Fabric Name	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Atlanta	● BLACK	○ WHITE	● DARK NAVY	● DARK ROYAL	● ROYAL	● SCARLET	● CANARY								
Colorado	● BLACK	○ WHITE	● NAVY	● NIGHT	● SPORT BLUE	● CASSIOPEA	● ZAFFIRO	● MAROON	● CILIEGIA	● PINK	● MUSK				
French Terry	● BLACK	● NAVY													
Kobe	○ WHITE														
Malaga pure	○ WHITE														
Microfleece	● BLACK	● NAVY	● MELANZ												
Ripstop	● BLACK	○ WHITE	● GREY	● NAVY	● SKY	● MAROON	● SCARLET	● BOTTLE	● AMBER						
Sirocco	● BLACK	○ WHITE	● GREY	● NAVY	● ROYAL	● SKY	● MAROON	● SCARLET	● PURPLE	● BOTTLE	● EMERALD	● CANARY	● AMBER	● CREAM	
Sportline	● BLACK	○ WHITE	● NAVY	● ROYAL	● SCARLET	● CANARY									
Vuelta	● BLACK	○ WHITE	● NAVY												
Y-Elastic	● BLACK	● NAVY	● PURPLE												
E005A	● BLACK	○ WHITE	● GUN METAL	● NAVY	● ROYAL	● MALIBU	● MAROON	● SCARLET	● PURPLE	● NEW FOREST	● EMERALD	● GOLD	● CREAM		
E045	● BLACK	○ WHITE	● GUN METAL	● NAVY	● ROYAL	● MALIBU	● MAROON	● SCARLET	● PURPLE	● NEW FOREST	● EMERALD	● GOLD	● CREAM		
E079	● BLACK	○ WHITE	● GUN METAL	● NAVY	● NEW FOREST										
E0400	● BLACK	○ WHITE	● GUN METAL	● NAVY	● ROYAL	● MALIBU	● MAROON	● SCARLET	● PURPLE	● NEW FOREST	● EMERALD	● GOLD	● CREAM		
E0406A	● BLACK	○ WHITE	● NAVY	● MAROON	● SCARLET	● NEW FOREST									
MIZ008	● BLACK	○ WHITE	● GREY	● NAVY	● ROYAL	● MALIBU	● MAROON	● SCARLET	● PURPLE	● NEW FOREST	● EMERALD	● GOLD	● BROWN		
MIZ013	● BLACK	○ WHITE	● NAVY	● MAROON	● NEW FOREST										
MIZ030	● BLACK	○ WHITE	● INK	● CREAM											
MIZ034	● BLACK	○ WHITE	● NAVY												
MIZ080	● BLACK	○ WHITE	● NAVY												
Cotton/Polyester	● BLACK	● NAVY	● GREY	● SCARLET											
Sock Yarn	● BLACK	○ WHITE	● LIGHT GREY	● GUN METAL	● NAVY	● ROYAL	● BLUE	● SKY	● PURPLE	● MAROON	● SCARLET	● NEW FOREST	● EMERALD	● GOLD	● YELLOW
Sub Colors															





RUGBY

INLINE

AUTHENTIC RUGBY SHIRT

- » Breathable interlock polyester elastane composition.
- » Reinforced stitching.
- » Semi fitted design.

PRODUCTCODE

ADULT **32EA8A11**

JUNIOR **32EA8B11**

MATERIAL 93% Polyester / 7% Elastane

SIZES S-4XL | S(116)-2XL(164)



28 Royal Blue



44 Yellow



14 Navy



09 Black



62 Red



17 Bottle Green

AUTHENTIC RUGBY SHORT

- » Technical rugby short with elasticated gusset.
- » Breathable interlock polyester.

PRODUCTCODE

ADULT **32EB8A11**

JUNIOR **32EB8B11**

MATERIAL 100% Polyester

SIZES S-4XL | S(116)-2XL(164)



14 Navy



01 White



09 Black



62 Red



66 Burgundy



AUTHENTIC SPORTS SOCK

- » Padded Foot.
- » Comfort fit with elastane for increased movement.

PRODUCTCODE

R2EX9A01

MATERIAL 85% Nylon 11% Spandex 4% Lycra

SIZES S - XL



28 Royal Blue



44 Yellow



14 Navy



09 Black



62 Red



17 Bottle Green

RUGBY / MAN

NOTES







RUGBY

BESPOKE





YASUMORI RUGBY TIGHT FIT SHIRT

R2EA1A81 MEN S-4XL

R2EA1B81 JUNIOR S(116)-2XL(164)

100% POLYESTER

This item will be available from April 2023



YASUMORI RUGBY STANDARD FIT SHIRT

R2EA1A80 MEN S-4XL

R2EA1B80 JUNIOR S(116)-2XL(164)

100% POLYESTER

This item will be available from April 2023



YASUMORI RUGBY TIGHT FIT SHIRT W

R2EA1C81 WOMEN XS-3XL

100% POLYESTER

This item will be available from April 2023



YASUMORI RUGBY SHORTS M

R2EB1A80 MEN S-4XL

R2EB1C80 WOMEN XS-3XL

100% POLYESTER

This item will be available from April 2023



DAITO RUGBY TIGHT FIT SUB SHIRT

R2EA8A20 MEN S-4XL

94% RECYCLED POLYESTER 6% SPANDEX



DAITO RUGBY TIGHT FIT SHIRT W

R2EA2C20 WOMEN XS-3XL

94% RECYCLED POLYESTER 6% SPANDEX



DAITO RUGBY SHORTS SUBLIMATED

R2EB8A21 MEN S-4XL

R2EB2C21 WOMEN XS-3XL

86% POLYESTER 14% SPANDEX



DAITO RUGBY SHORTS CS

R2EB8A20 MEN S-4XL

86% POLYESTER 14% SPANDEX

This item is made in MIZ080, please check available colours

The gusset for this item is made in MIZ068, please check available colours

The back panels for this item is made in E005A, please check available colours



SHOGUN FITTED RUGBY SHIRT GPS M

R2EA7A02 MEN S-5XL

94% RECYCLED POLYESTER 6% SPANDEX



YAMABUSHI STANDARD SUB RUGBY SHIRT

R2EA4A06 MEN S-4XL

R2EA4B06 JUNIOR S(116)-2XL(164)

100% RECYCLED POLYESTER



SHOGUN SUB RUGBY SHORT

R2EB9A01 MEN S-4XL

R2EB9B01 JUNIOR S(116)-2XL(164)

86% POLYESTER 14% SPANDEX

The gusset for this item is made in MIZ034, please check available colours



YAMABUSHI REVERSIBLE RUGBY SHIRT

R2EA4A05 MEN XS-4XL

R2EA4B05 JUNIOR S(116)-2XL(164)

100% RECYCLED POLYESTER



SOHEI STANDARD RUGBY SHIRT

R2EH6A01 MEN S-4XL

R2EH5B02 JUNIOR S(116)-2XL(164)

100% RECYCLED POLYESTER



SOHEI FITTED RUGBY SHIRT M

R2EA4A01 MEN S-5XL

94% RECYCLED POLYESTER 6% SPANDEX



SOHEI FITTED RUGBY SHIRT W

R2EH5C01 WOMEN XS-4XL

94% RECYCLED POLYESTER 6% SPANDEX



SOHEI SUB RUGBY SHORT

R2EB4A04 MEN S-5XL

R2EB4B04 JUNIOR S(116)-2XL(164)

100% RECYCLED POLYESTER

The gusset for this item is made in MIZ034, please check available colours



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